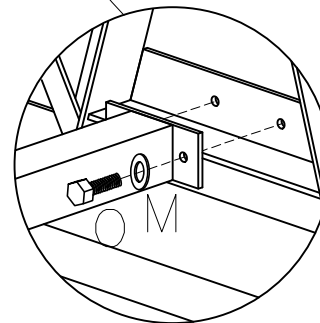
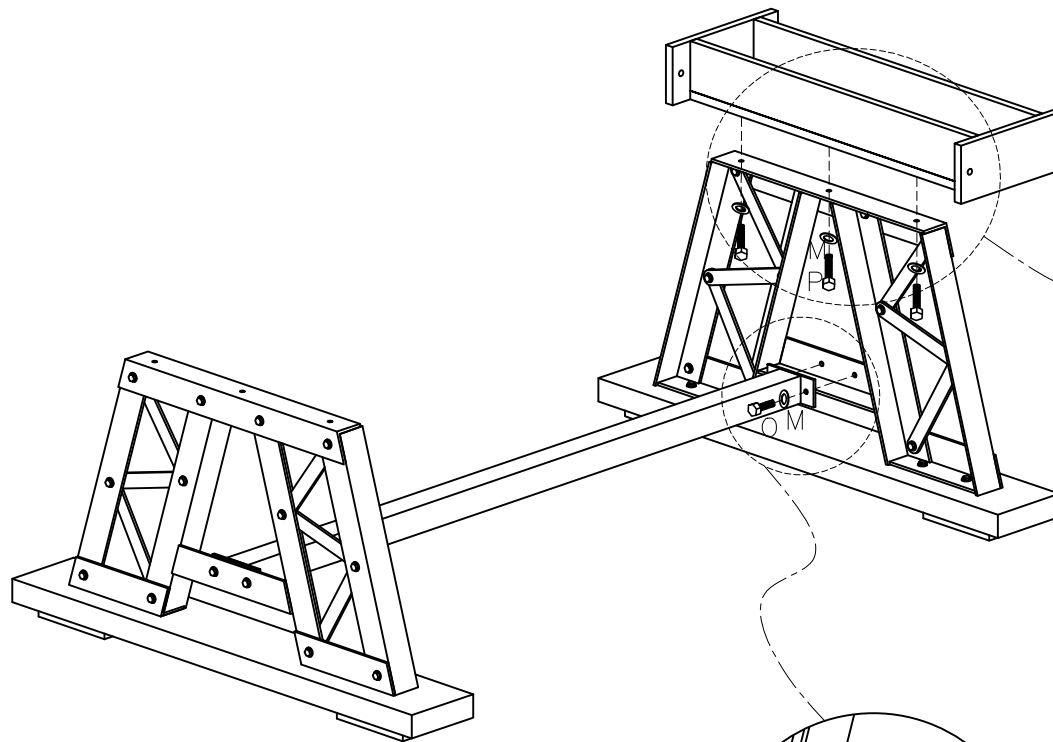


AMERICAN HERITAGE-AMBASSADOR 8'

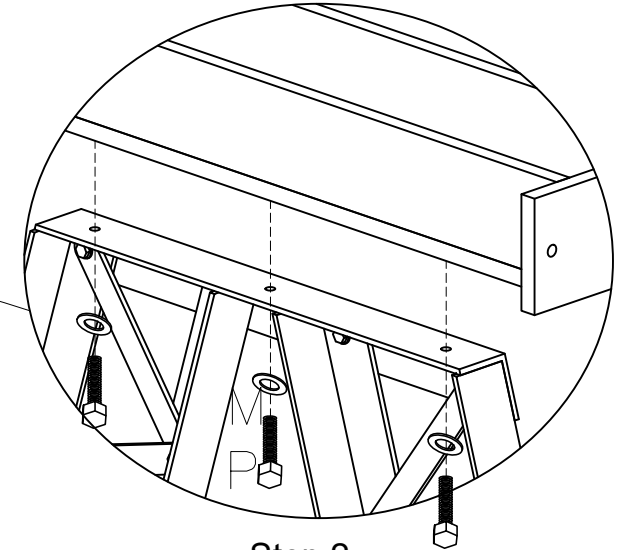
ASSEMBLY INSTRUCTION

Step 1: Attach the metal runner to each metal leg using Washer (M) and Bolt (O).
Make sure to tighten all bolts on pre-assembled legs,
including the bolts that secure the metal legs to the wooden runners




Step 2: Attach the beam box to each metal leg using Washer (M) and Bolt (P).



Step 1



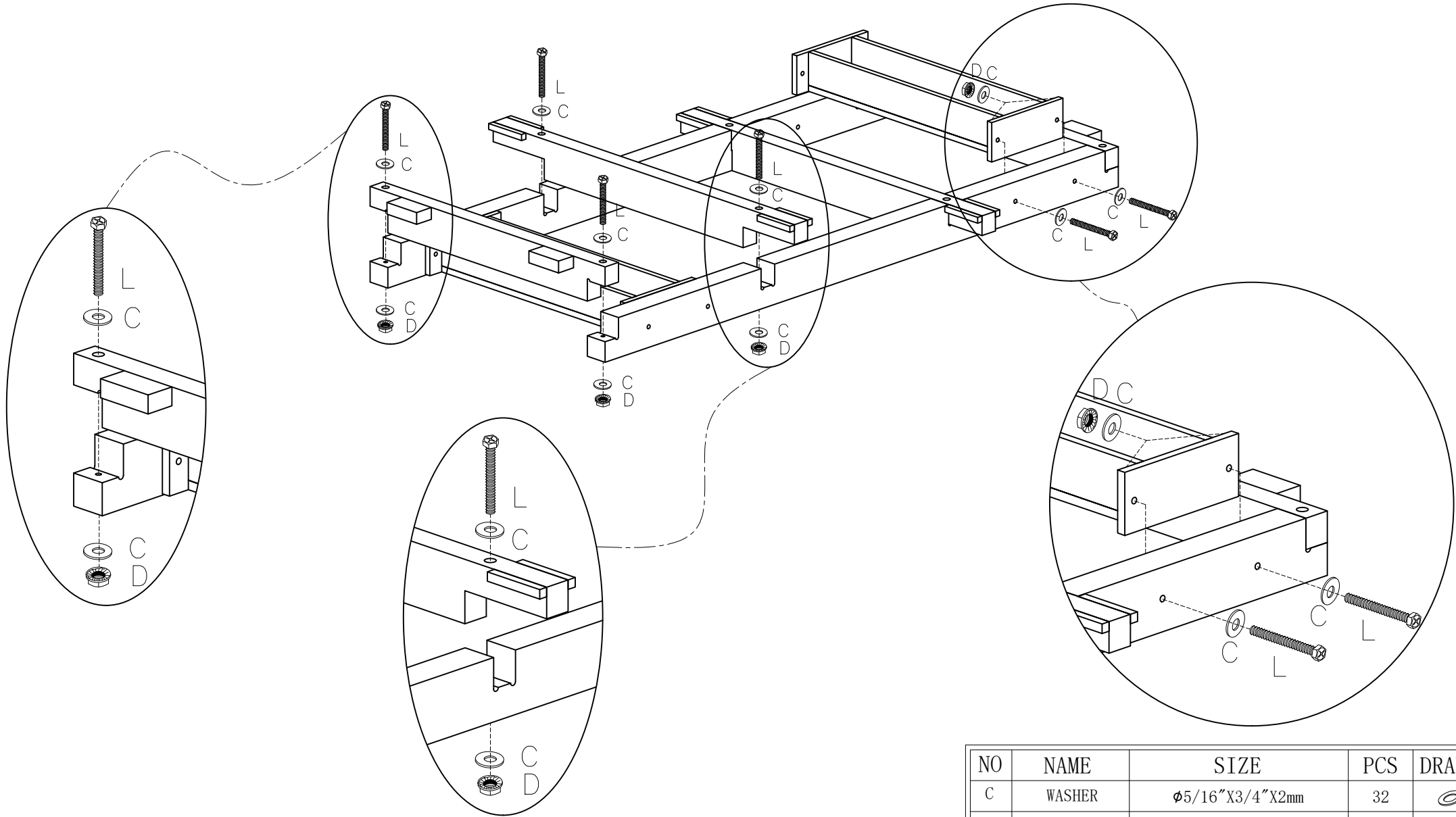
Step 2




NO	NAME	SIZE	PCS	DRAW
M	WASHER	$\phi 5/16$ "X3/4"X2mm	10	
O	BOLT	$\phi 3/8$ "X3/4"	4	
P	BOLT	$\phi 3/8$ "X1-1/4"	6	

AMERICAN HERITAGE-AMBASSADOR 8'

ASSEMBLY INSTRUCTION

Step 3: Assemble the entire beam structure using Washer (C), Nut (D), and Bolts (L)



NO	NAME	SIZE	PCS	DRAW
C	WASHER	$\phi 5/16'' \times 3/4'' \times 2\text{mm}$	32	
D	NUT	$\phi 5/16''$	16	
L	BOLT	$\phi 5/16'' \times 4-3/4''$	16	

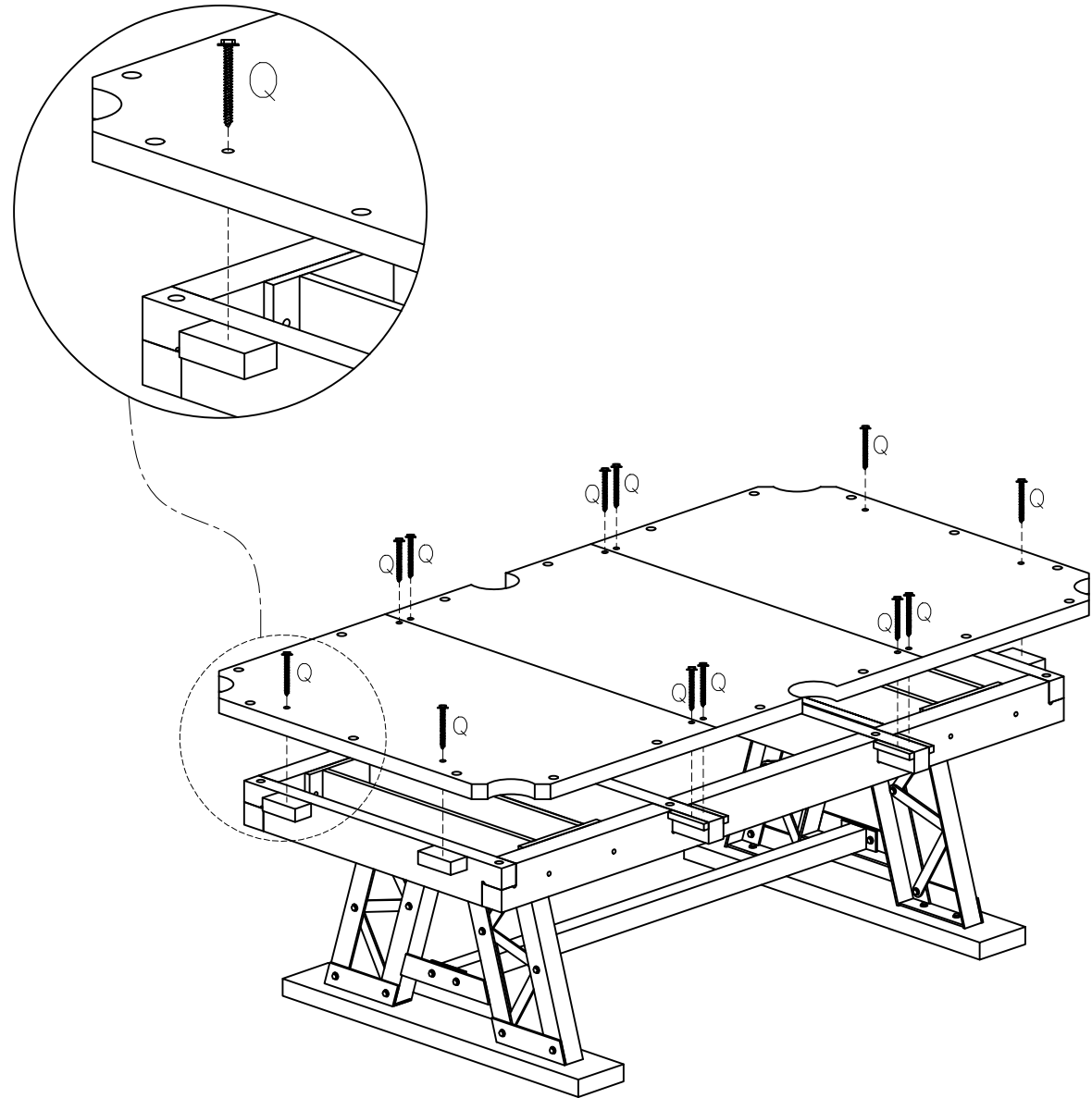
AMERICAN HERITAGE-AMBASSADOR 8'


ASSEMBLY INSTRUCTION

Step 4: Locate the center piece of framed slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill a hole through the slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws (Q). Continue with same process with both outside sections of slate.

Step 4B: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.

Step 5: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo).

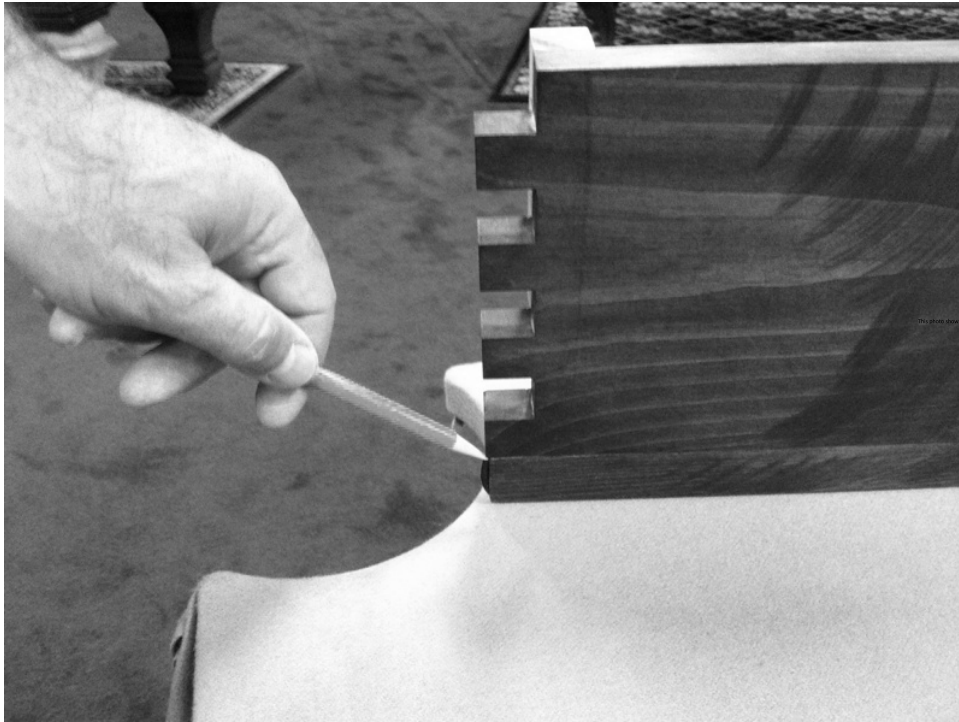


NO	NAME	SIZE	PCS	DRAW
Q	SCREW	Ø1/4"X2-1/2"	12	

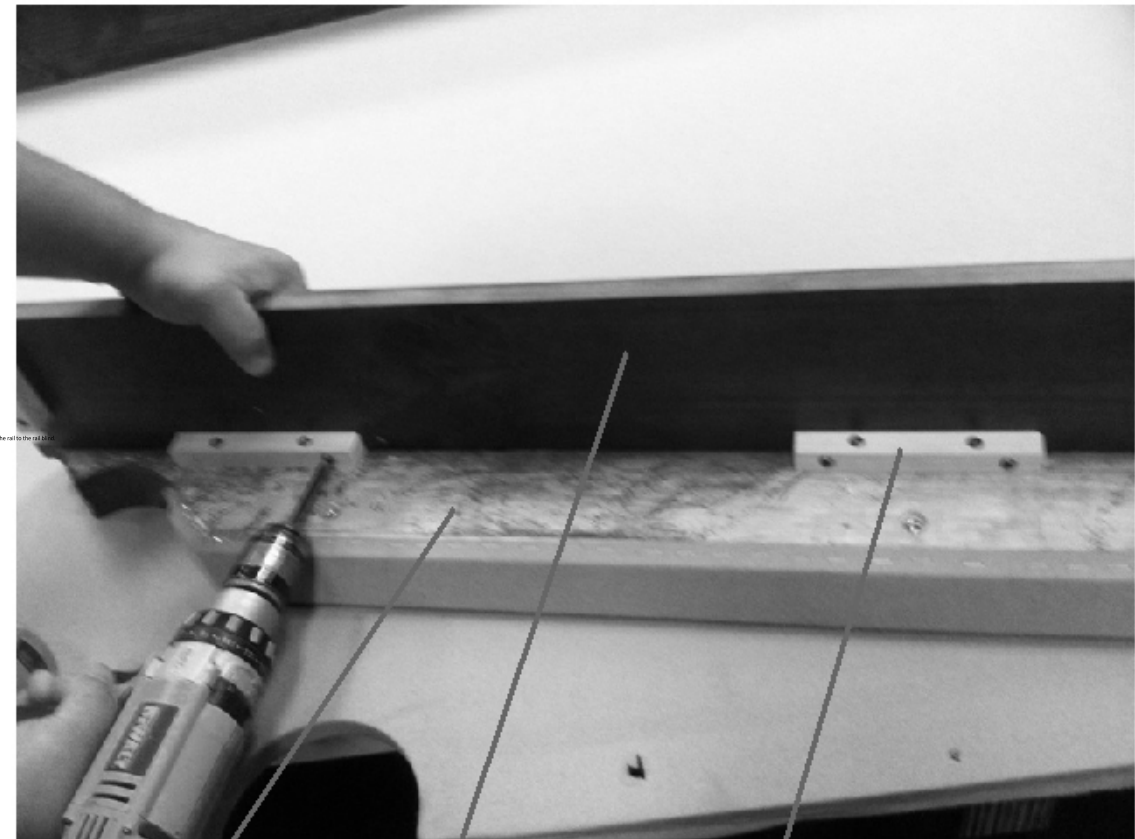
AMERICAN HERITAGE-AMBASSADOR 8'

ASSEMBLY INSTRUCTION

Step 6: Locate the #2 and #3 rails (side rails) and the corresponding long side blinds. Making sure the rail blind is centered on the rail, and the center pocket opening seam is tight, and the blinds are flush at each end; photo 1A, secure to blocks using the provided 1-3/8" screws. **Be absolutely sure to use only the enclosed blind screws when securing the blinds to each rail; incorrect screw length will cause permanent damage to all blinds**



This photo shows the alignment of the rail to the rail blind.



Top Rail

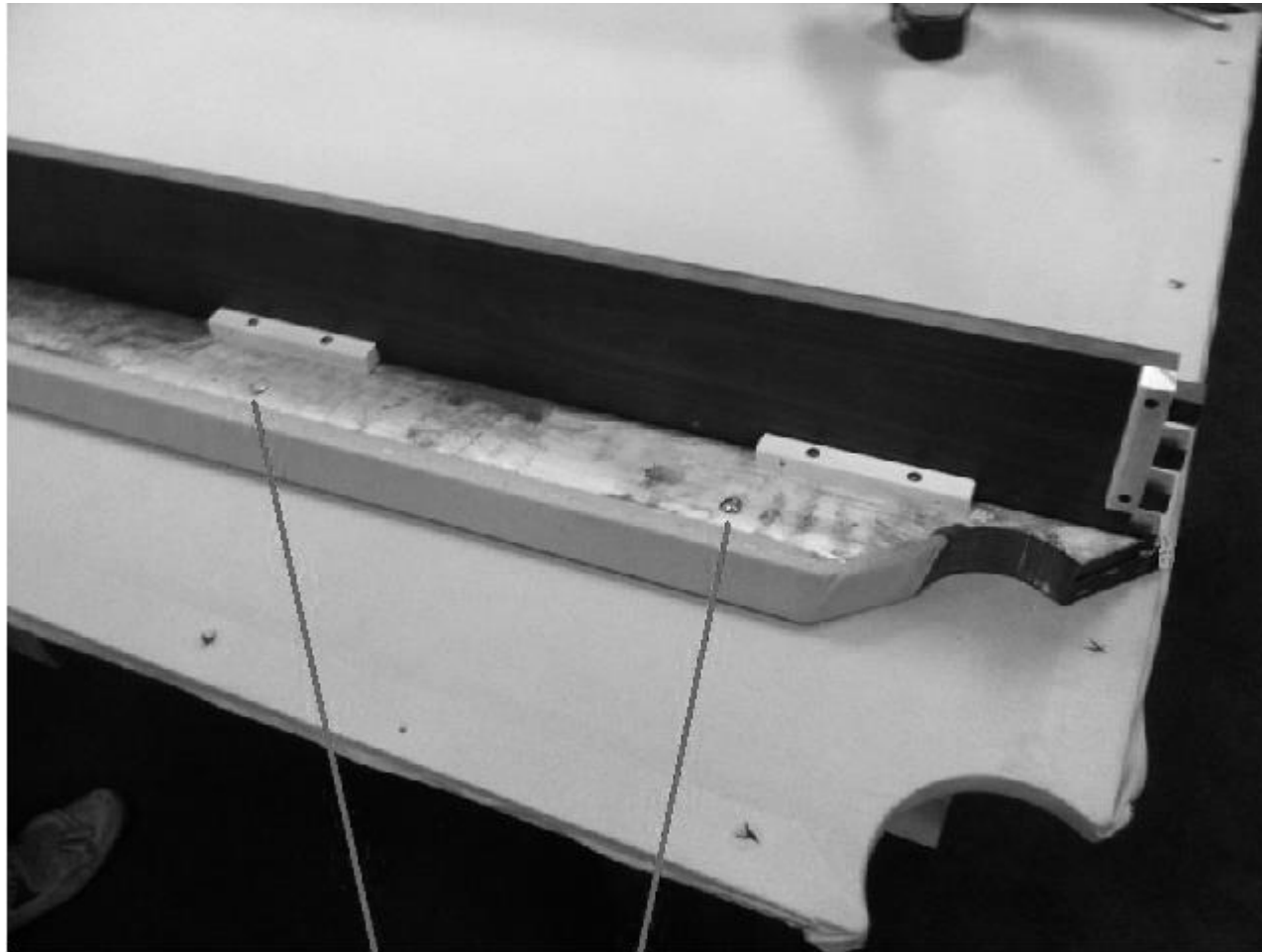
Blind

Block

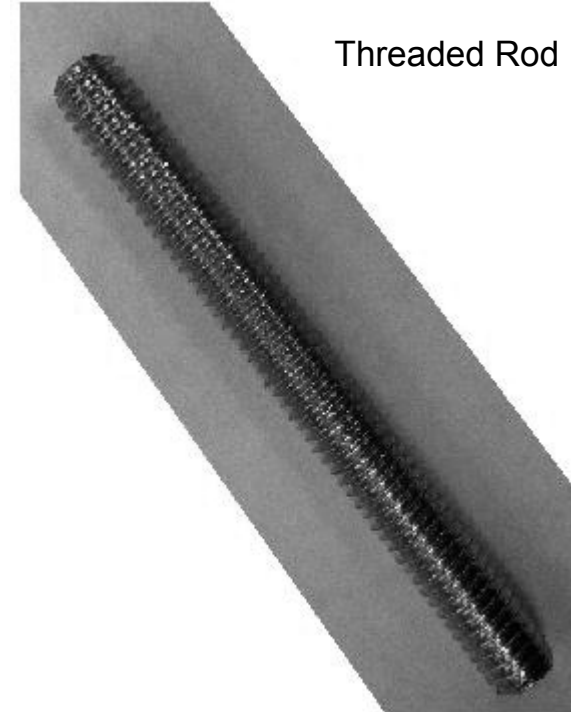
AMERICAN HERITAGE-AMBASSADOR 8'

ASSEMBLY INSTRUCTION





Step 7: Now thread the threaded rods into all rail inserts being sure to hand tighten before proceeding to the next step



Rail Inserts

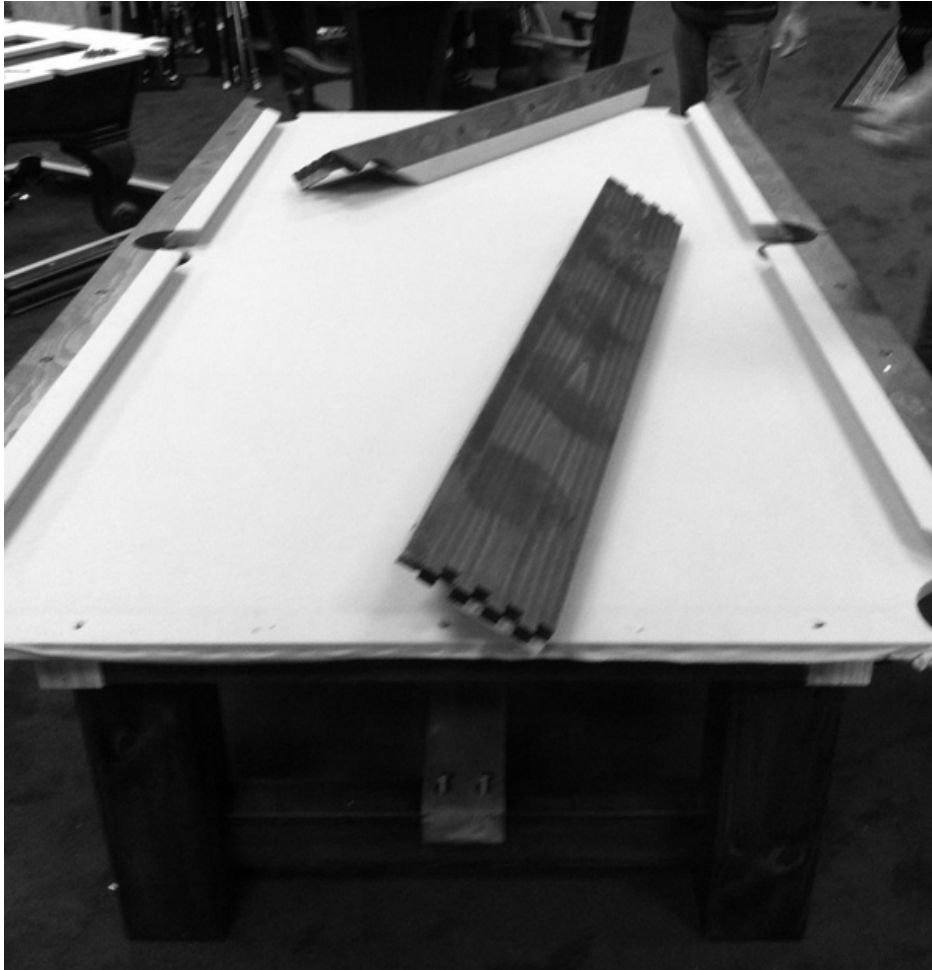


Threaded Rod

NO	NAME	SIZE	PCS	DRAW
N	NUT	$\phi 3/8"$	18	
R	DOME WASHER	$\phi 3/8"$	18	
S	STAR WASHER	$\phi 3/8"$	18	
T	THREADED ROD	$\phi 3/8" \times 3"$	18	

AMERICAN HERITAGE-AMBASSADOR 8' ASSEMBLY INSTRUCTION

Step 8: Start by taking the two long rail/blind assemblies and position by lining up the rail bolt holes in the slate and the corresponding threaded rods of the rail. Hand tighten the rails using the domed washer and nut. (Dome of washer faces down)



Step 9: Using the same process as Step 8. Do the same with the end rail/blinds assemblies. Be sure to carefully align the dovetail of the short blind aprons to the dovetail of the long blind aprons.

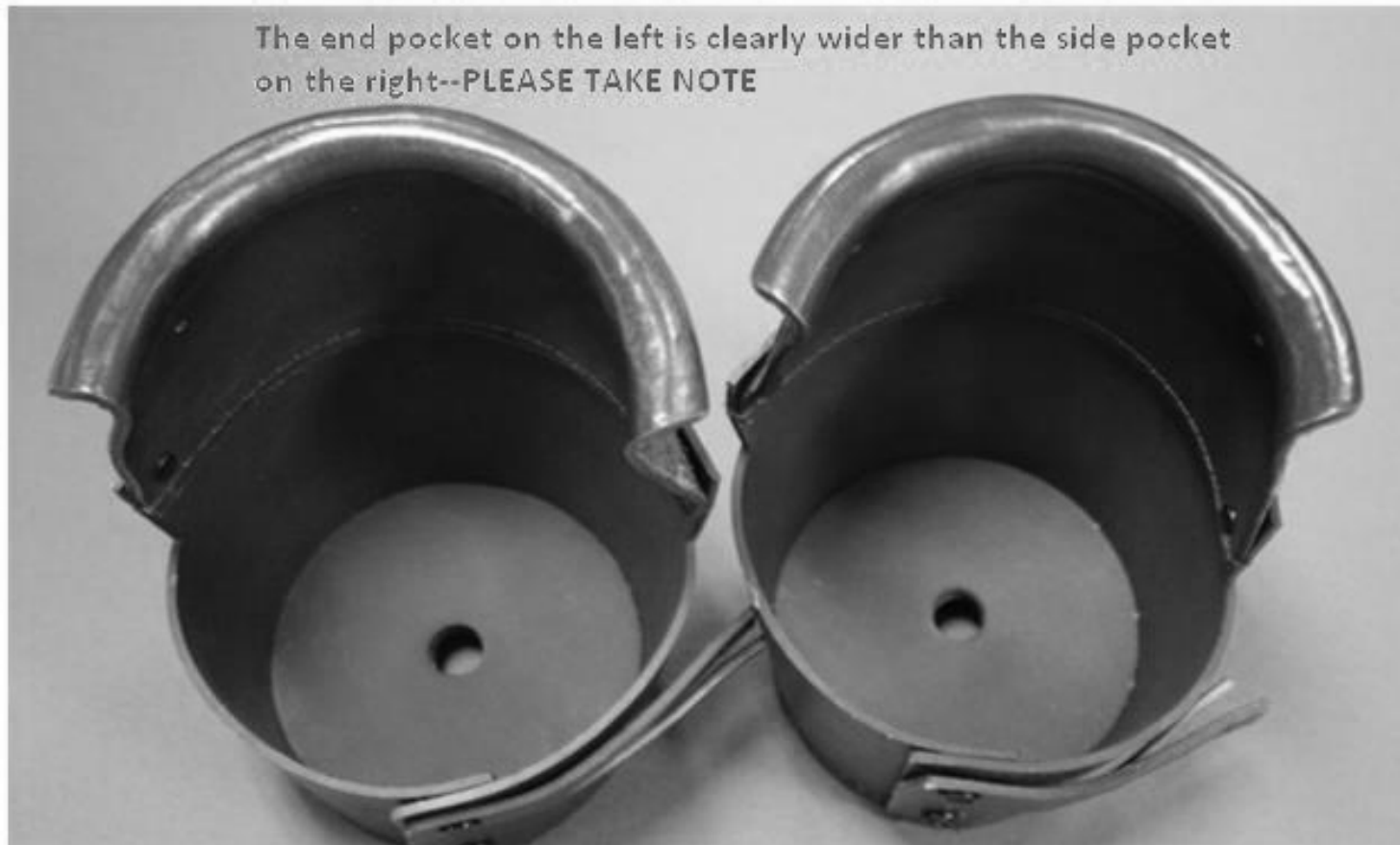
AMERICAN HERITAGE-AMBASSADOR 8' ASSEMBLY INSTRUCTION

Step 10: For this step be sure to set Power Drill on low torque or power setting. Carefully secure the rail blind dovetail corners using the provided 1" Corner Cleat Screws on the interior of the blinds. Now tighten all rail nuts with deep well socket.



AMERICAN HERITAGE-AMBASSADOR 8' ASSEMBLY INSTRUCTION

Step 11: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.



Corner Pocket (4)



Side Pocket (2)