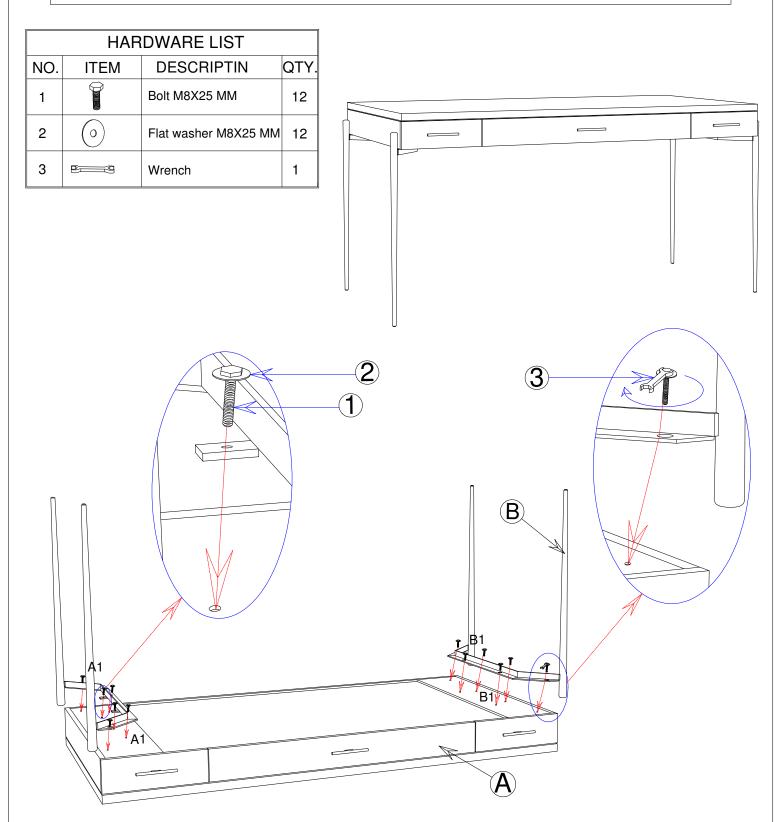


XA HOWARD MILLER COMPANY

ASSEMBLY INSTRUCTION FOR 23740 DESK W/3 DRAWERS



TO ASSEMBLY :

- STEP 1 : Unpack desk and turn the desk (A) upside down. on a clean, soft surface.
- STEP 2 : Match the iron legs(B). use matching marks A1 & B1 on top (A).
- STEP 3 : Align holes in legs (B) with holes on bottom of desk (A) and slide it into position.
- STEP 4 : Thread the flat washer(2), bolt (1) to leg (B). Do not tighten bolts fully until all bolts have been started.
- STEP 5 : Tighten bolts in step 4 fully with wrench (3) then carefully turn the desk upright.