

**ASSEMBLY INSTRUCTION**  
**MADE IN VIETNAM**

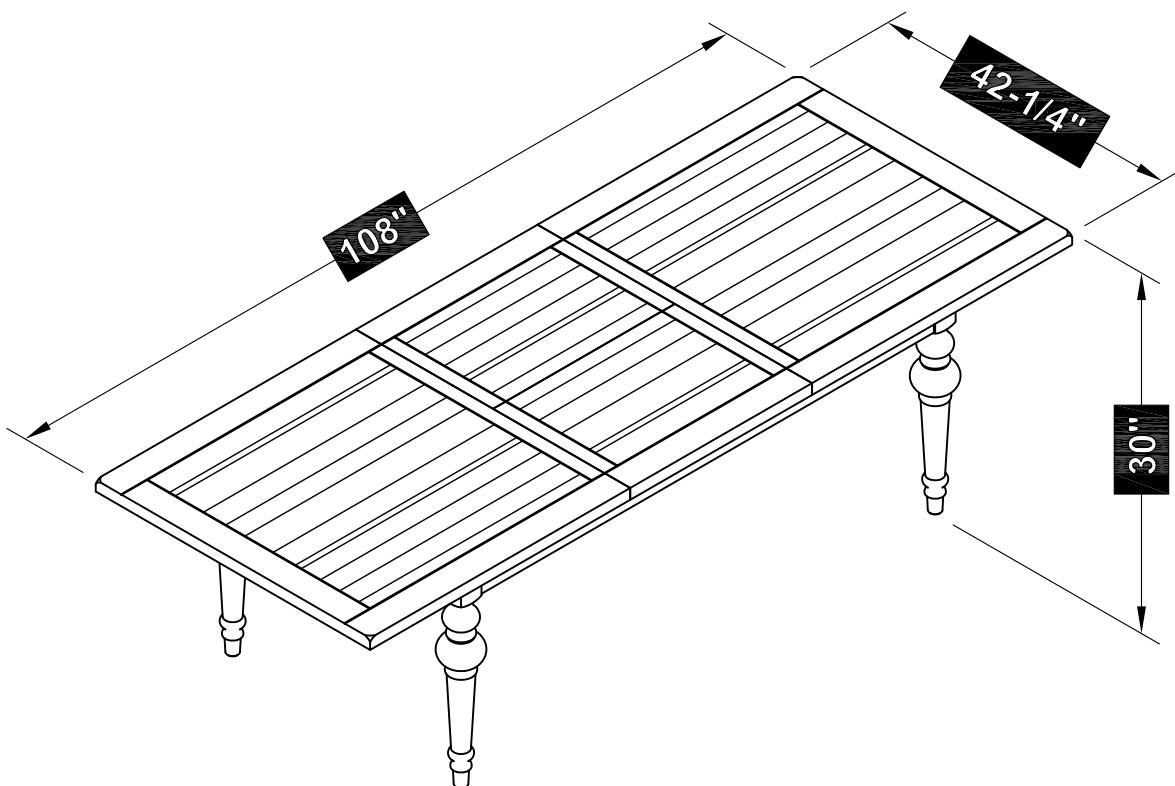
**D560-10-05TOP**  
**D560-10-05BASE**

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.

**Before you start assembly:** Please read all instructions carefully before beginning the assembly process. It is recommended that 2 people work together during assembly to prevent personal injury and to ensure that heavy or cumbersome parts are not damaged during the process.

**CAUTION: For your safety, this product requires two people to lift.**

**Assembled Dimensions**



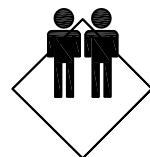
**20 MINUTES**

**APPROXIMATE ASSEMBLE TIME**

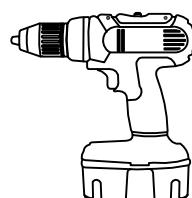
**2 PERSON**



**REQUIRED ASSEMBLY SPACE**



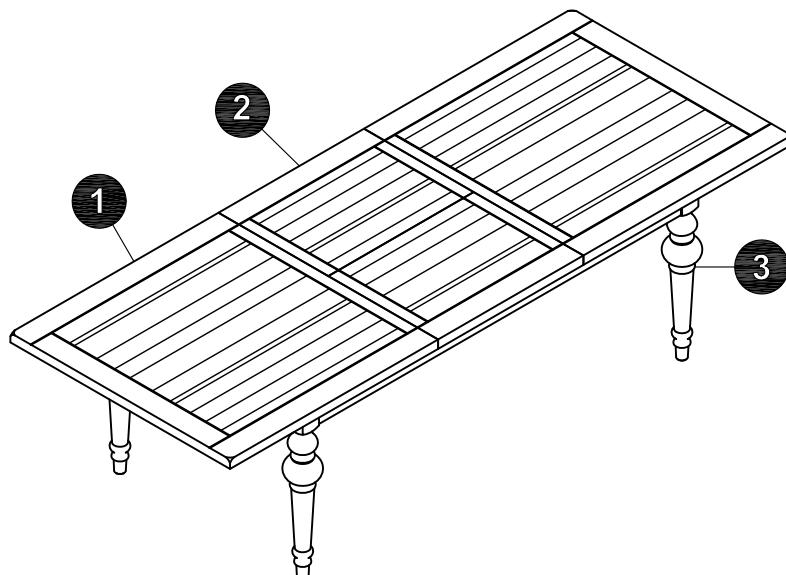
**REQUIRED ASSEMBLY TOOLS**



**NOT PROVIDED**

**ITEM NO.:D560-10-05TOP**  
**D560-10-05BASE**

**PART LIST**

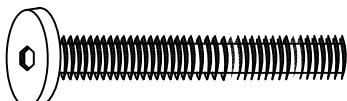


NO.		PART LIST	Q.TY
(1)		Table Top	1
(2)		Table Leaf	1
(3)		Table Leg	4
(4)		Leaf Hinge	2
(5)		Clamp Lock	4
(6)		Support Leaf Hinge	2
(7)		Plastic Glide	4
(8)		Metal Glide	2

**ITEM NO.:D560-10-05TOP**  
**D560-10-05BASE**

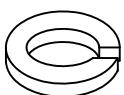
**HARWARE LIST**

A



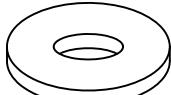
8x  
5/16"x 90mm  
BOLT

B



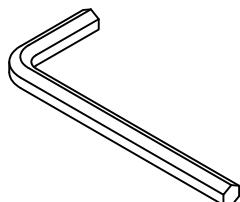
8x  
5/16"x 12x 1.5mm  
SPRING WASHER

C



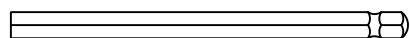
8x  
5/16"x 19x 1.5mm  
FLAT WASHER

D



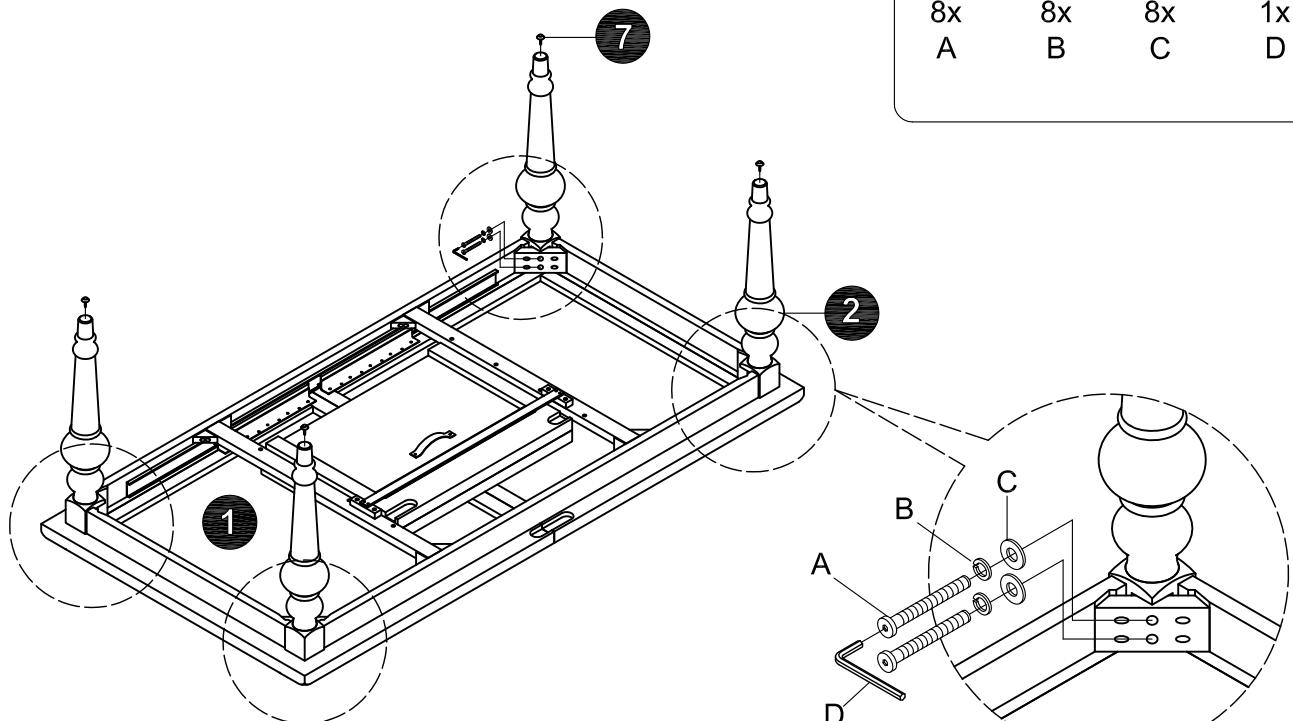
1x  
M4x 57mm  
"L" ALLEN KEY

E



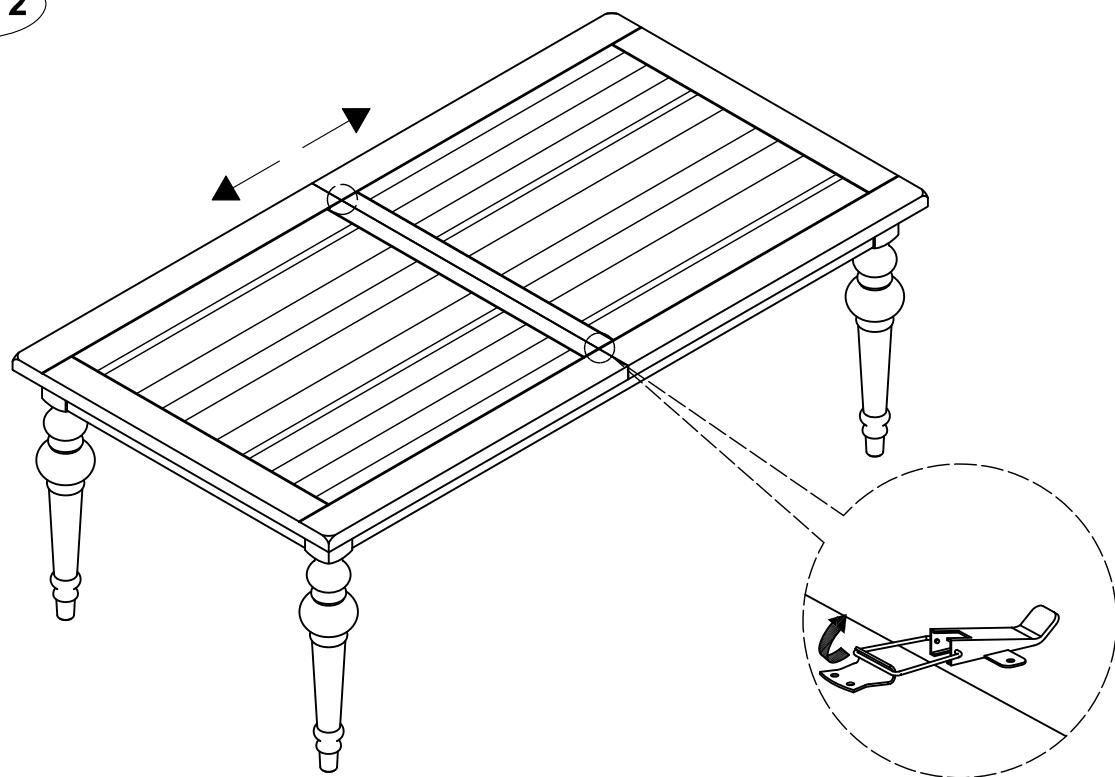
1x  
M4x 80mm  
"STRAIGHT" ALLEN KEY

**STEP 1**

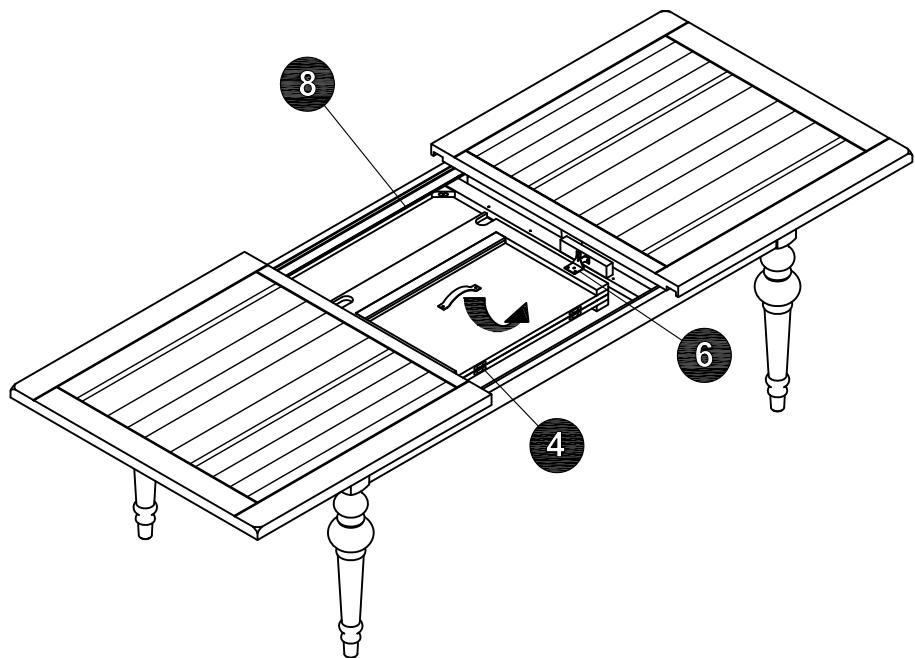


**ITEM NO.:D560-10-05TOP**  
**D560-10-05BASE**

**STEP 2**

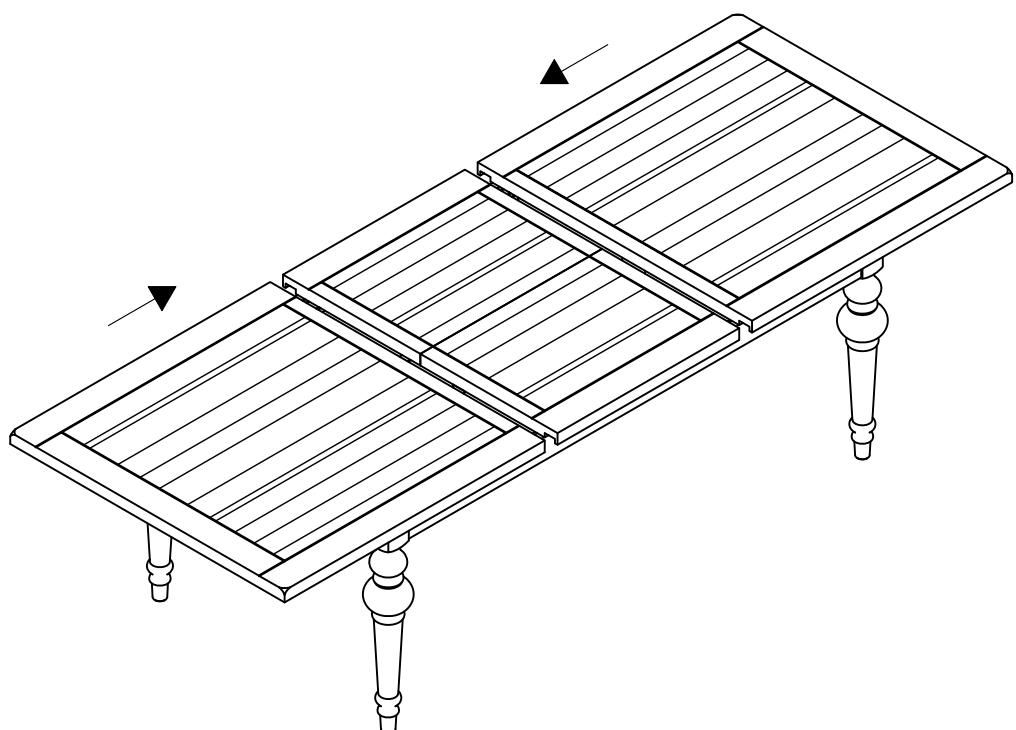


**STEP 3**



**ITEM NO.:D560-10-05TOP**  
**D560-10-05BASE**

**STEP 4**



**STEP 5**

