

# ASSEMBLY INSTRUCTIONS

MODEL #

**CM-DK927**

Questions?

GIVE US A CALL: 1-888-980-5122  
MON – FRI 8:30AM – 5:30PM (PT)

## TOOLS REQUIRED



**Allen Wrench**

(Included)



**Phillips  
Screwdriver**

(Not Included)



**2 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PT)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

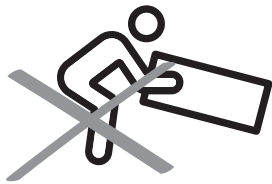
☐

### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

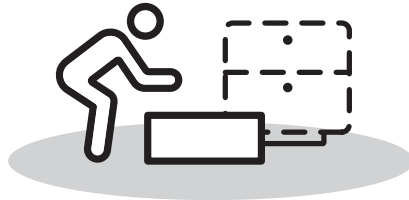
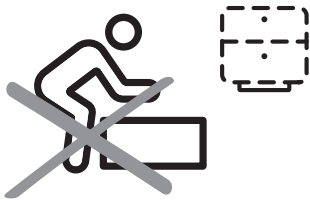
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



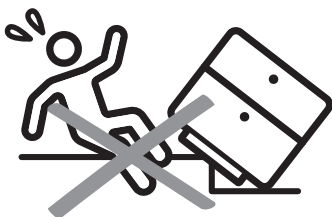
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

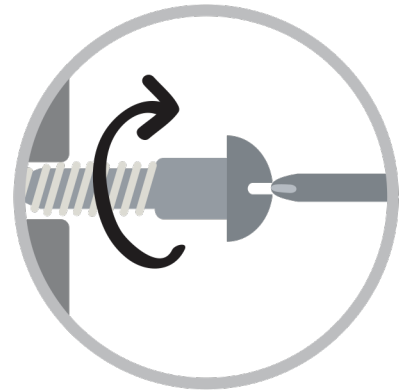
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



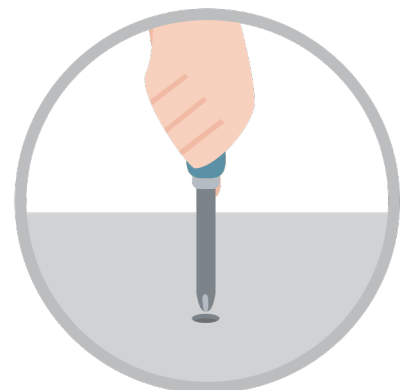
Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# COMPUTER DESK

CM-DK927

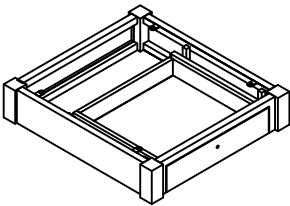


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



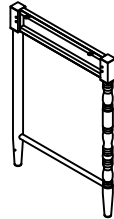
## PARTS

#1 1pc



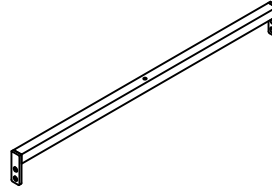
Drawer Frame

#2 1pc



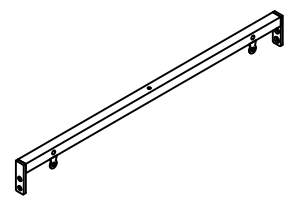
Left Frame

#3 1pc



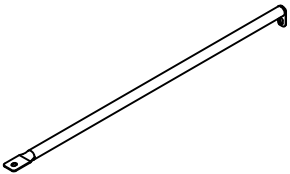
Upper Back Brace

#4 1pc



Upper Front Brace

#5 1pc



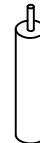
Bottom Cross Bar

#6 6pcs



Front Connected Post

#7 6pcs



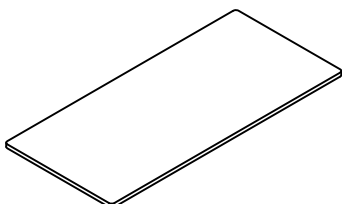
Back Connected Post

#8 4PCS



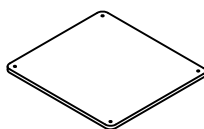
Support Leg

#9 1pc



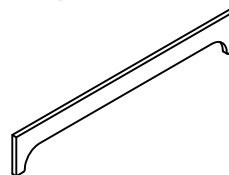
Desk Top

#10 3pcs



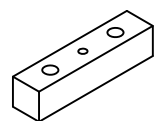
Shlef Board

#11 1pc



Front Board

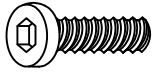
#12 1pc



Block

## HARDWARE

#A 7pcs



Bolt  $\phi 1/4$ "x $1/2$ "  
(White)

#B 2pcs



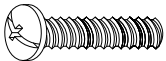
Bolt  $\phi 1/4$ "x $1-1/4$ "  
(White)

#C 3pcs



Bolt  $\phi 3/16$ "x $3/8$ "  
(White)

#D 4pcs



Bolt  $\phi 3/16$ "x $1-1/8$ "  
(White)

#E 8pcs



Bolt  $\phi 1/4$ "x $5/8$ "  
(White)

#F 9pcs



Flat Washer  $\phi 1/4$ "  
(White)

#G 1pc



Allen Wrench  
4x22x60mm  
(White)

#H 1pc



Cover 55x24mm  
White

# ASSEMBLY INSTRUCTIONS

1

## ASSEMBLY

Do not fully tighten all bolts until assembly is complete. This will help all parts to assemble properly.

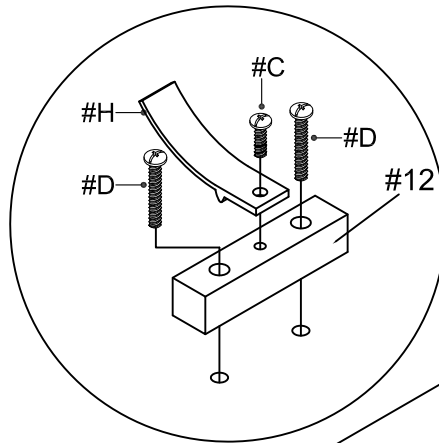
Part #9 x1pc

Part #12 x1pc

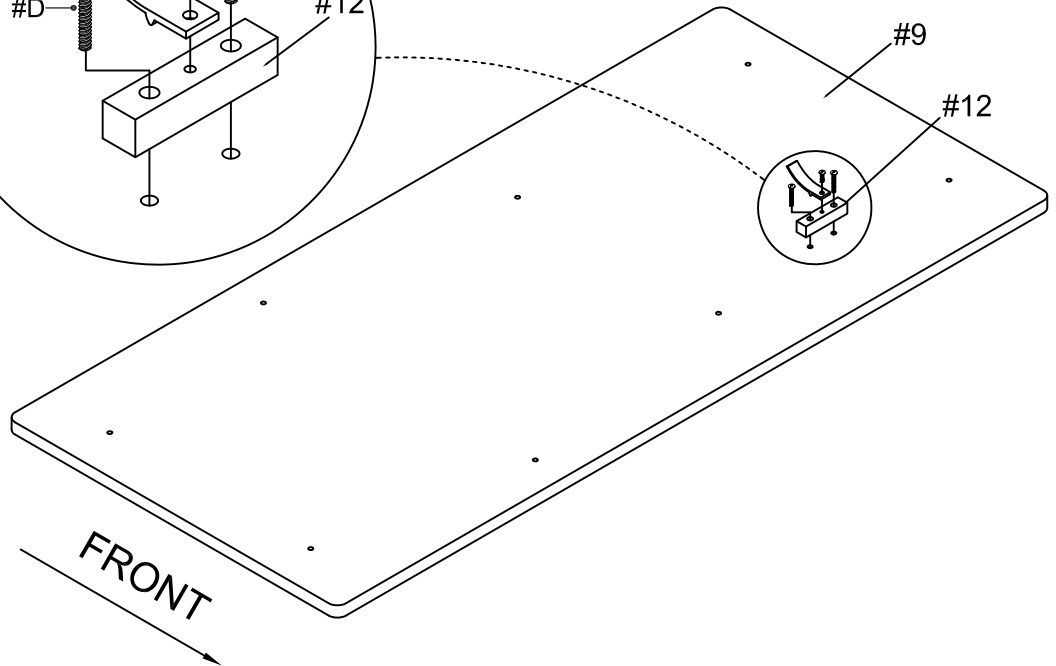
Hardware #D x2pcs

Hardware #C x1pc

Hardware #H x1pc



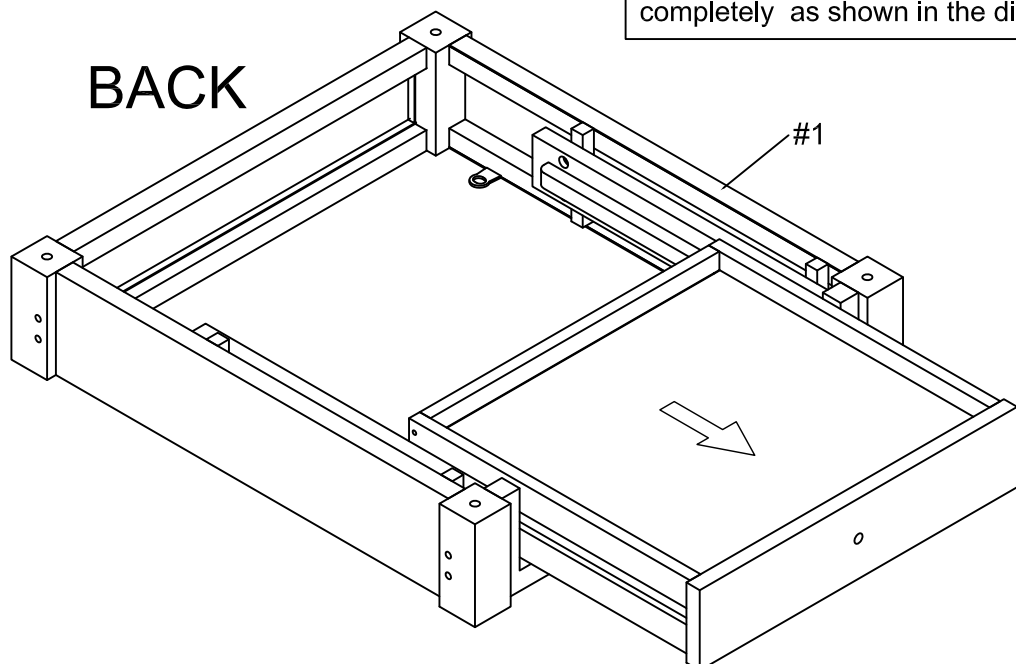
Align block (#12) to the hole of the desk top (#9), secure by using bolt (#D), then align cover (#H) to the middle hole of the block, secure by using bolt (#C).



2

Part #1 x1pc

Please pull the drawer out of the frame (#1) completely as shown in the diagram.



# ASSEMBLY INSTRUCTIONS

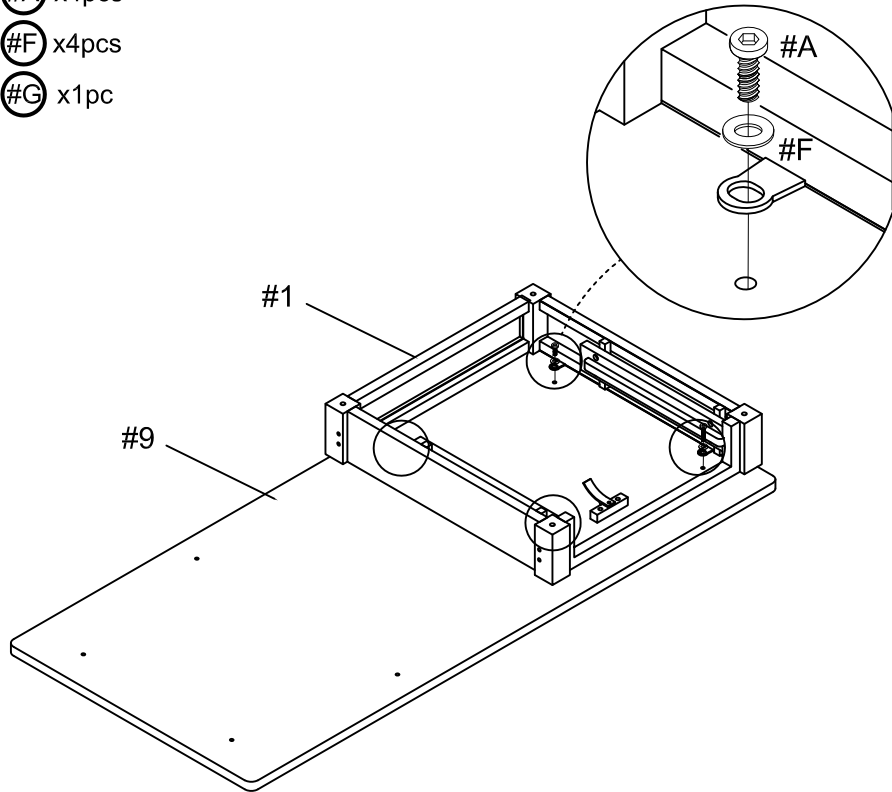
## 3

Hardware **#A** x4pcs

Hardware **#F** x4pcs

Hardware **#G** x1pc

Align drawer frame (#1) to the right holes of the desk top (#9), then secure by using bolt (#A) with washer (#F).



## 4

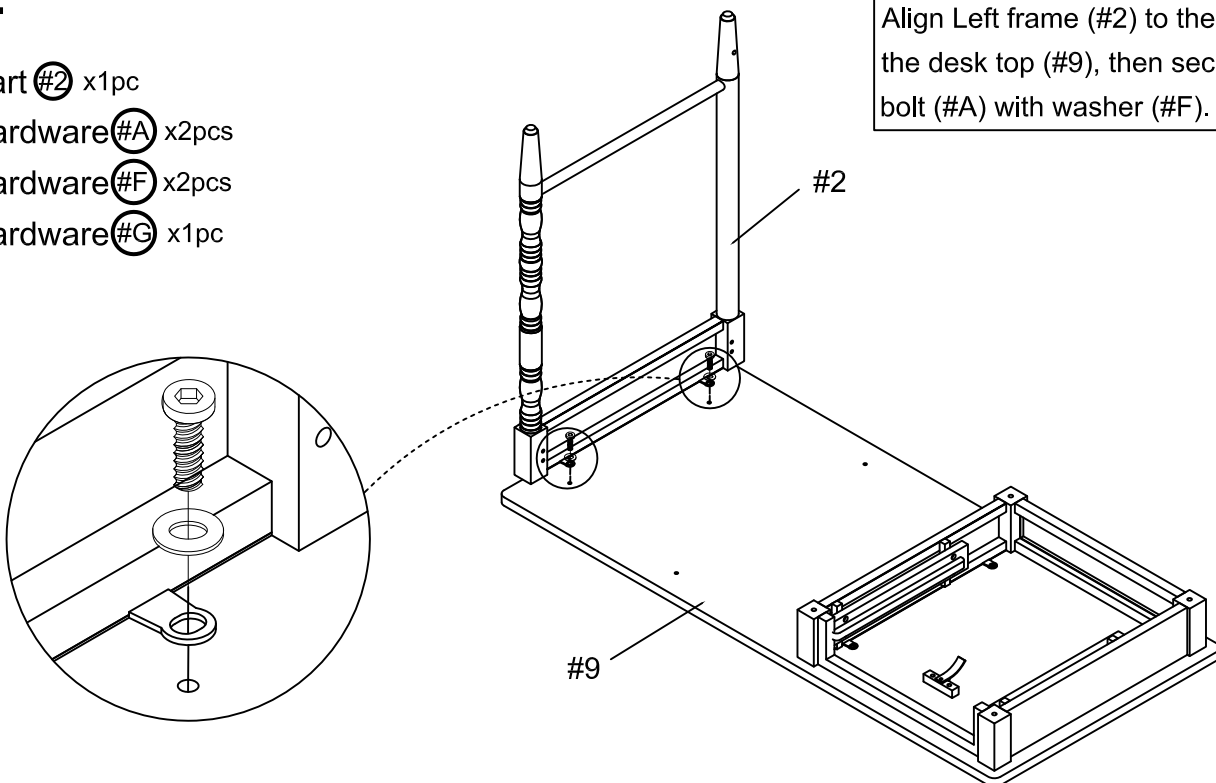
Part **#2** x1pc

Hardware **#A** x2pcs

Hardware **#F** x2pcs

Hardware **#G** x1pc

Align Left frame (#2) to the left holes of the desk top (#9), then secure by using bolt (#A) with washer (#F).





# ASSEMBLY INSTRUCTIONS

## 5

Part #3 x1pc

Part #4 x1pc

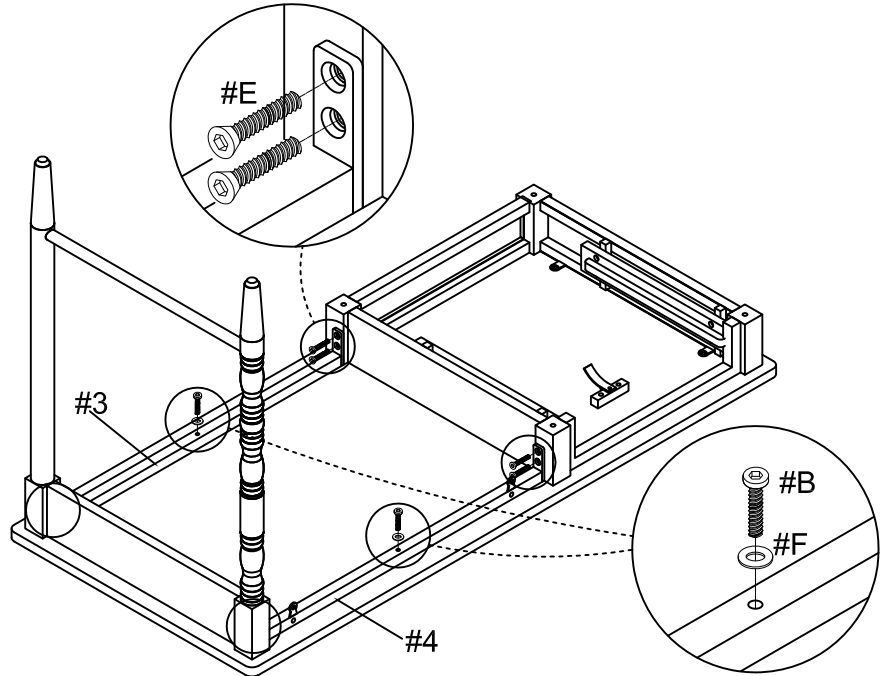
Hardware #B x2pcs

Hardware #E x8pcs

Hardware #F x2pcs

Hardware #G x1pc

Align upper braces (#3, #4) to left frame (#2) and drawer frame (#1), then secure by using bolts (#B, #E) with washer (#F).



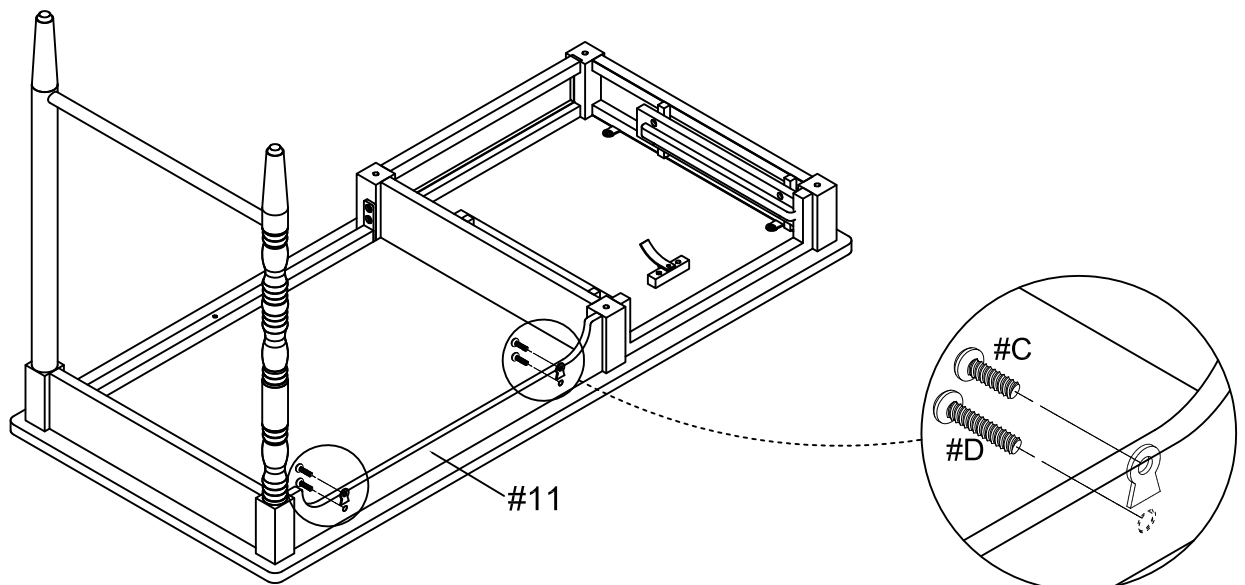
## 6

Part #11 x1pc

Hardware #C x2pcs

Hardware #D x2pcs

Align front board (#11) to upper front brace (#4), then secure by using bolts (#C, #D).



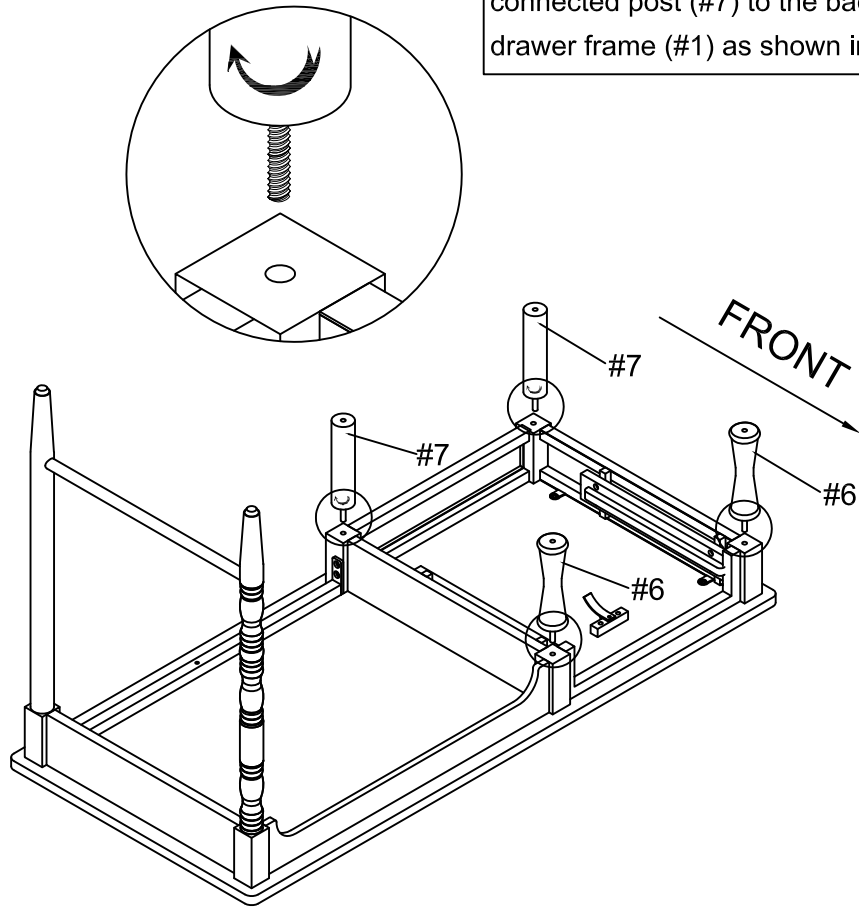
# ASSEMBLY INSTRUCTIONS

## 7

Part #6 x2pcs

Part #7 x2pcs

Align front connected post (#6) to the front hole of the drawer frame (#1), align back connected post (#7) to the back hole of the drawer frame (#1) as shown in the diagram.



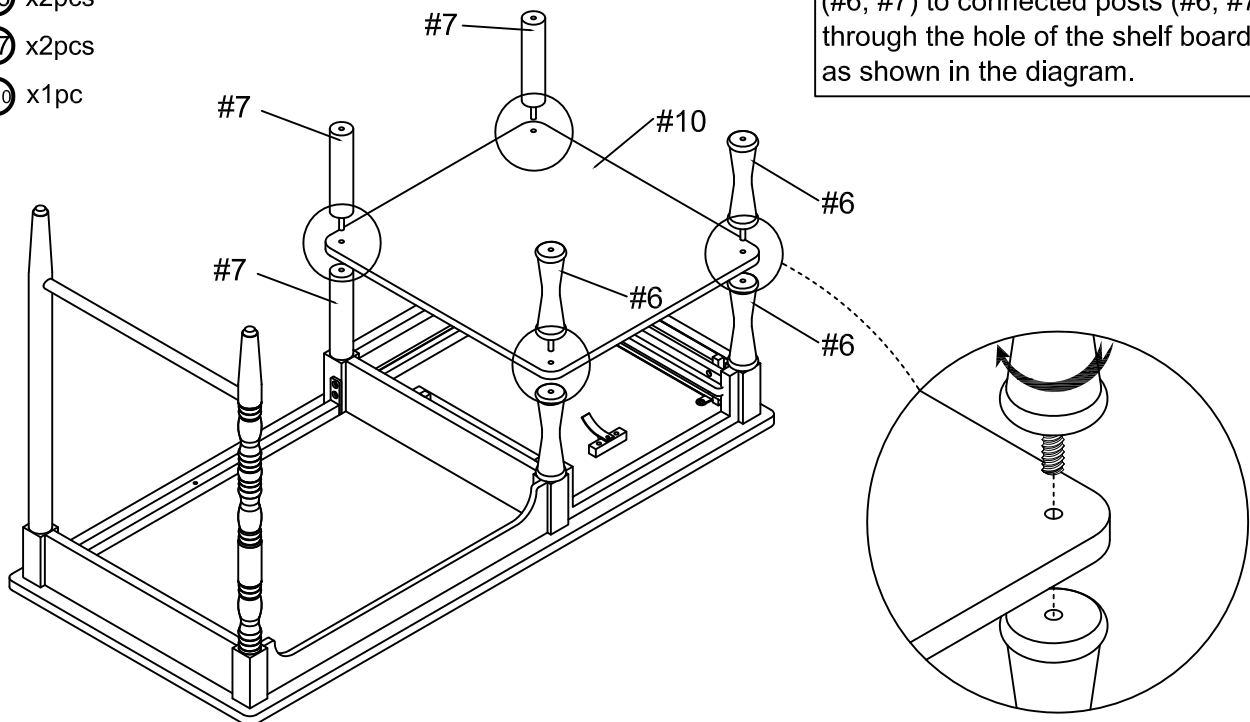
## 8

Part #6 x2pcs

Part #7 x2pcs

Part #10 x1pc

Put the shelf board (#10) on connected posts (#6, #7), then align connected post (#6, #7) to connected posts (#6, #7) through the hole of the shelf board (#10) as shown in the diagram.



# ASSEMBLY INSTRUCTIONS

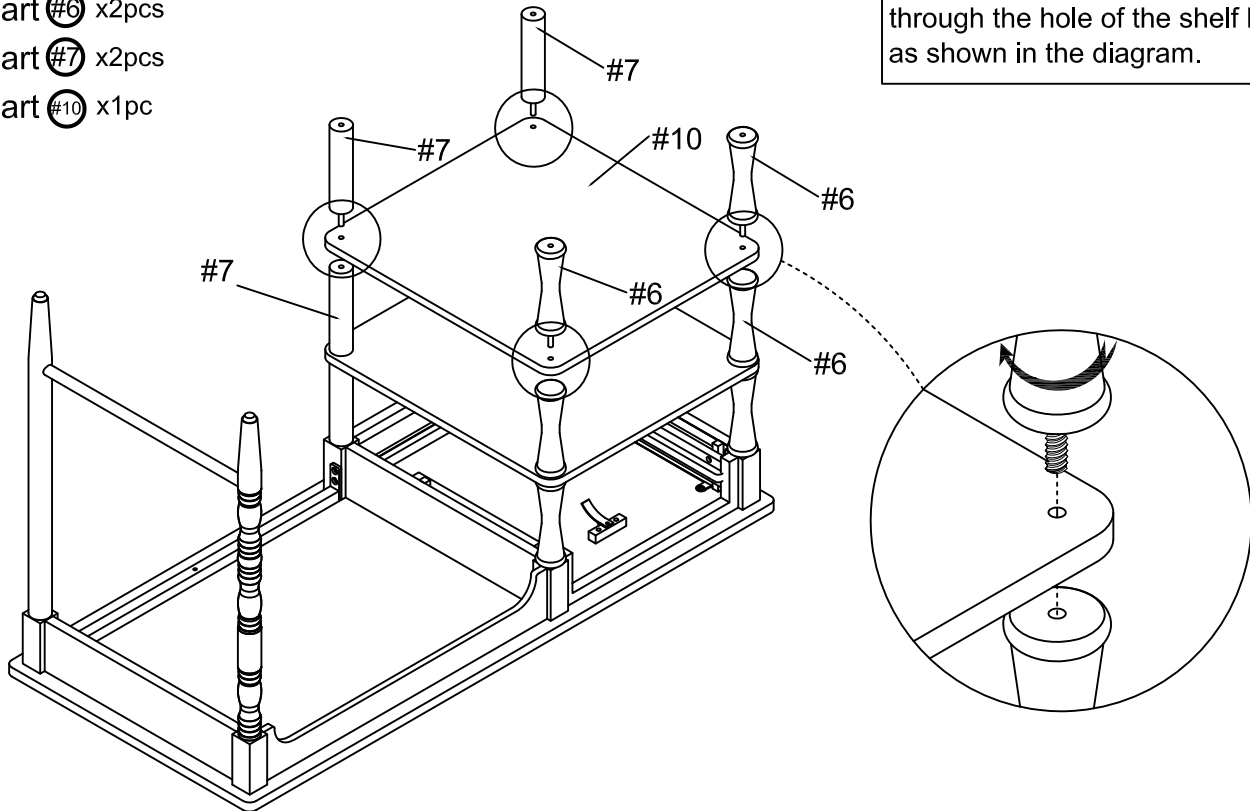
## 9

Part #6 x2pcs

Part #7 x2pcs

Part #10 x1pc

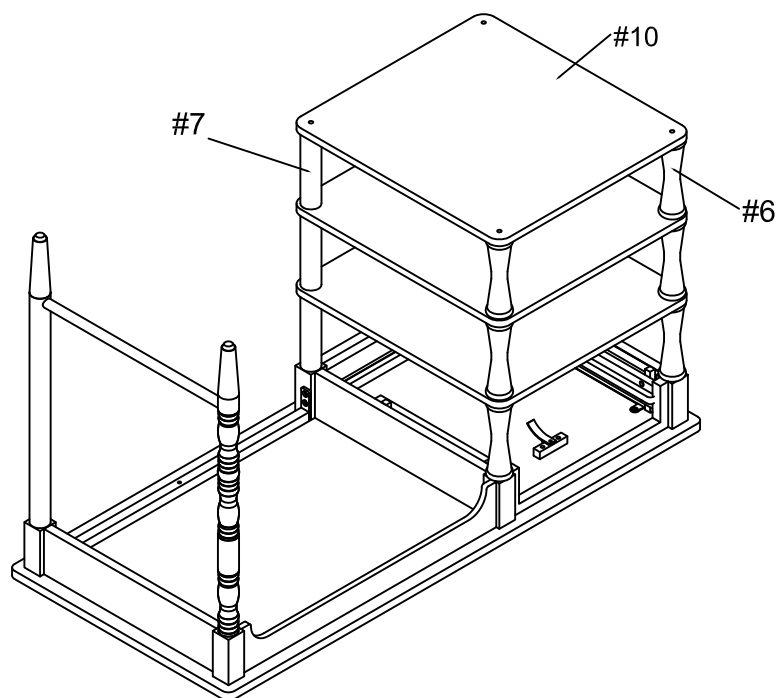
Put the shelf board (#10) on connected posts (#6, #7), then align connected post (#6, #7) to connected posts (#6, #7) through the hole of the shelf board (#10) as shown in the diagram.



## 10

Part #10 x1pc

Put the shelf board (#10) on connected posts (#6, #7) as shown in the diagram.

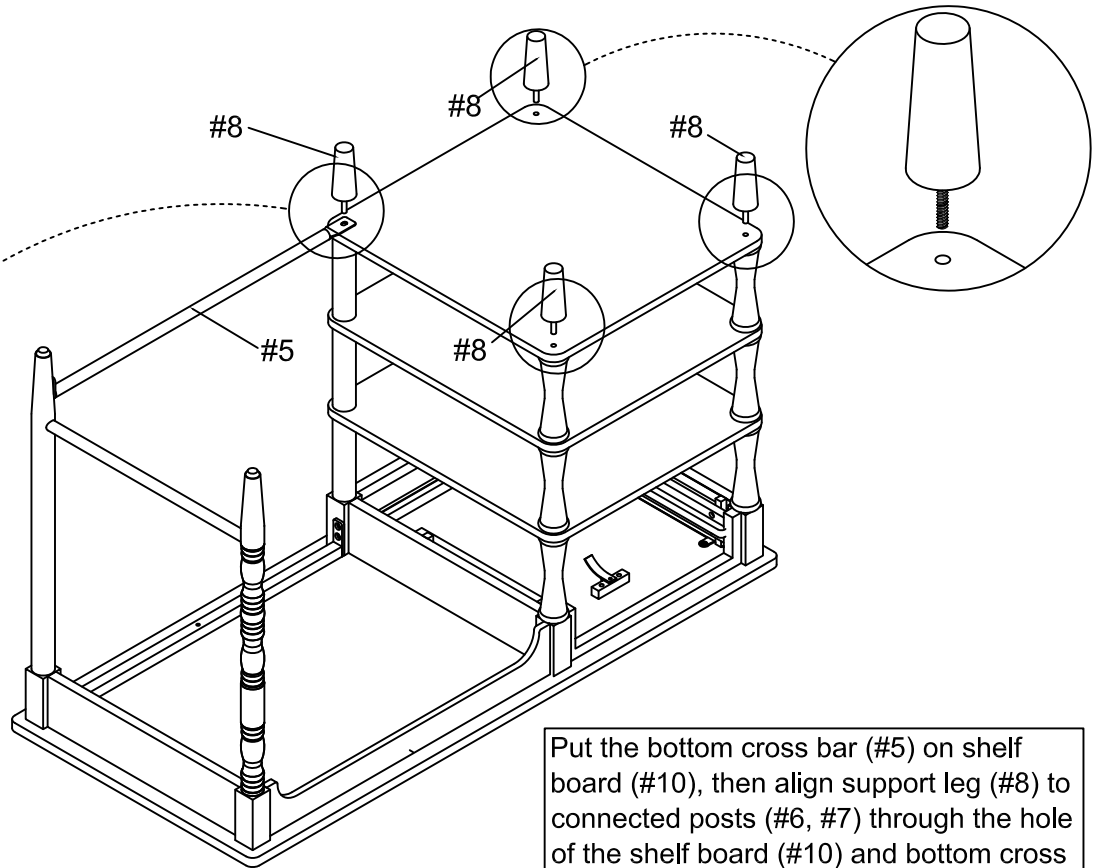
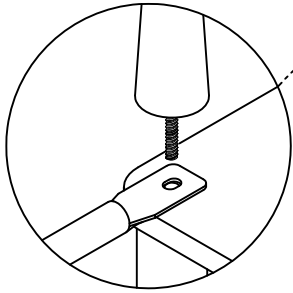


# ASSEMBLY INSTRUCTIONS

## 11

Part #5 x1pc

Part #8 x4pcs



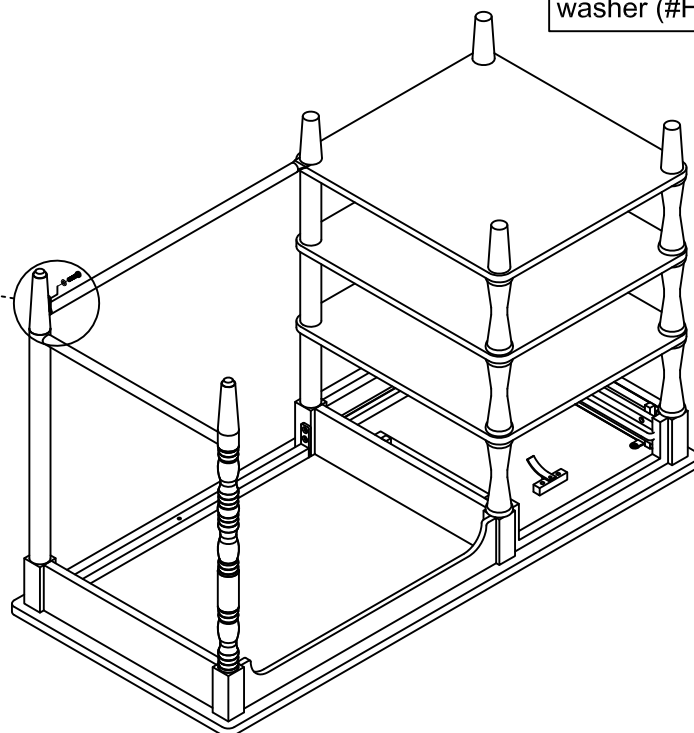
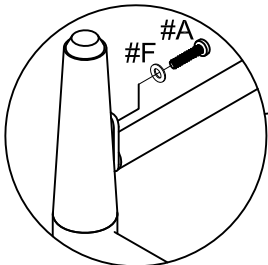
Put the bottom cross bar (#5) on shelf board (#10), then align support leg (#8) to connected posts (#6, #7) through the hole of the shelf board (#10) and bottom cross bar (#5) as shown in the diagram.

## 12

Hardware #A x1pc

Hardware #F x1pc

Hardware #G x1pc

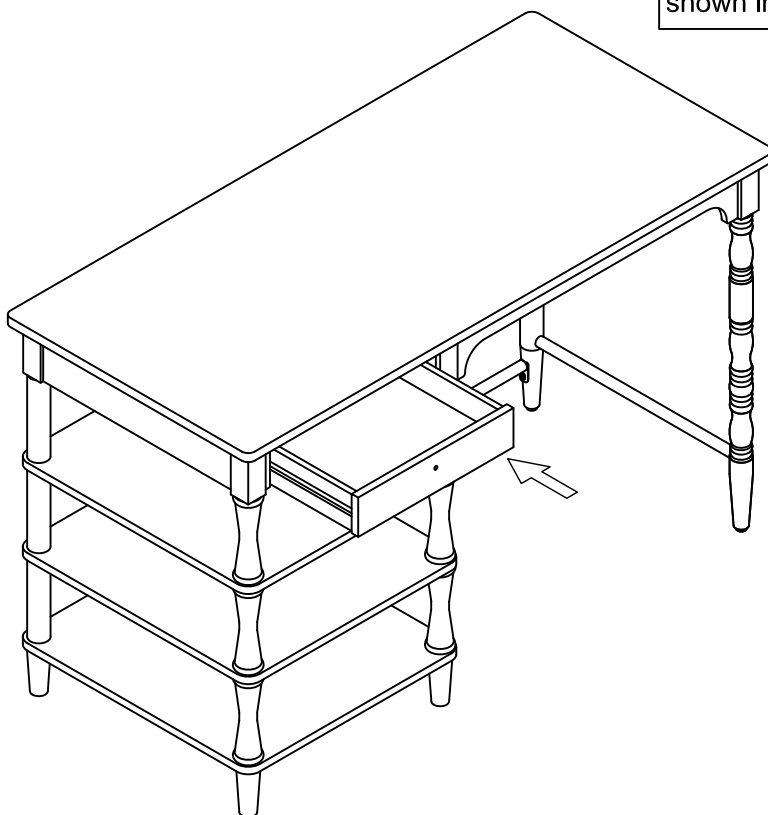


Align bottom cross bar (#5) to left frame (#2), then secure by using bolts (#A) with washer (#F).

# ASSEMBLY INSTRUCTIONS

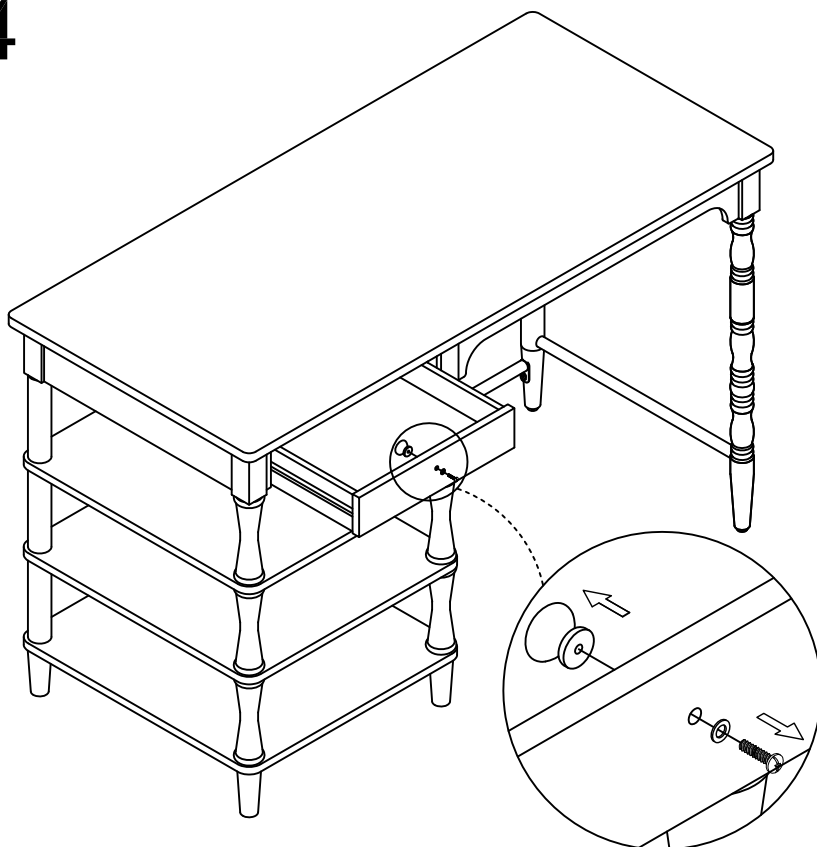
13

Assemble the drawer to the frame (#1) as shown in the diagram.



14

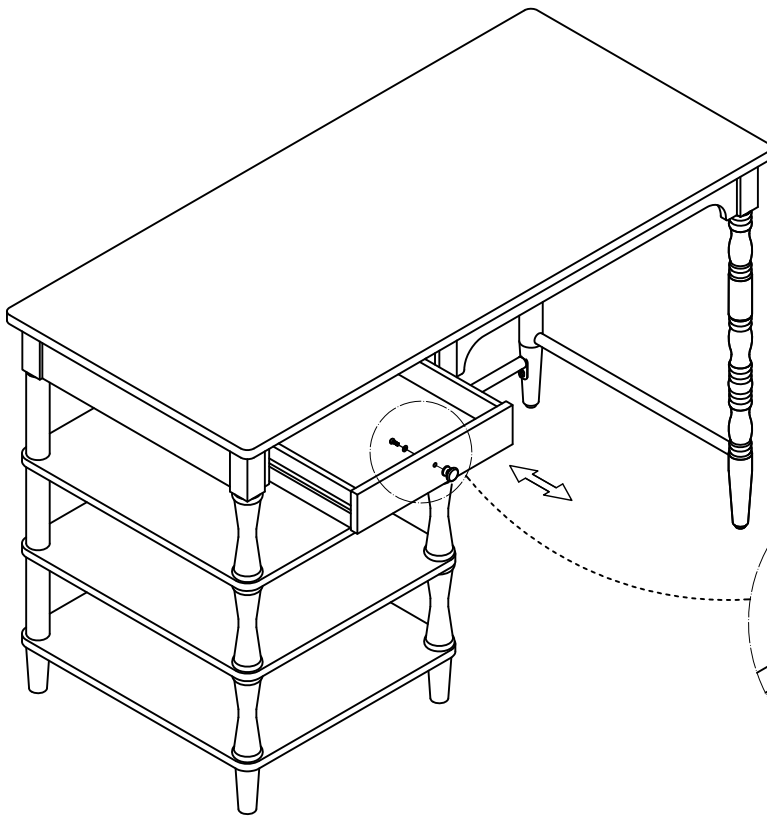
Take down the handle from the inside of the drawer front panel.



Note:  
These handle, bolt and washer  
will be used in next step, please  
don't throw them away.

# ASSEMBLY INSTRUCTIONS

15



Align the handle to the drawer front panel by using bolt with washer as shown in the diagram.

16



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.