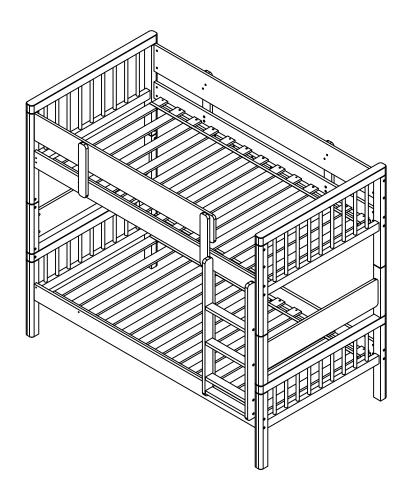


ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

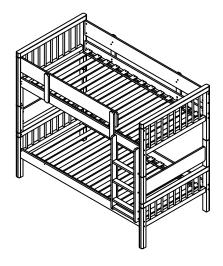
461171(B1&B2) Twin/Twin Bunk Bed

LIST OF CONFIGURATION



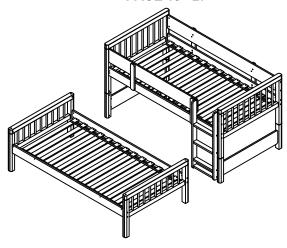
BUNK BED

PAGE 5 - 17



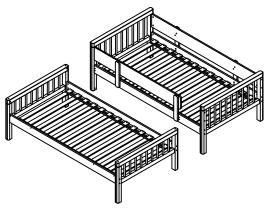
KIDS LOFT + SINGLE BED

PAGE 18 - 27



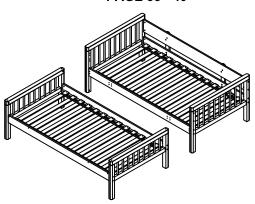
TODDLER BED + SINGLE BED

PAGE 28 - 34



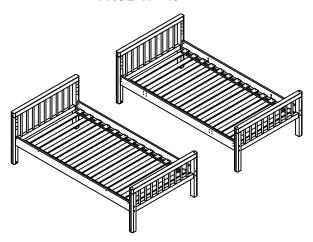
DAY BED + SINGLE BED

PAGE 35 - 40



TWO IDENTICAL SINGLE BED

PAGE 41 - 46



ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING!:

- 1. Don't attemp to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

60 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1) A BOTTOM BED END 2PCS **C BED EXTENTION** 4PCS **B TOP BED END** 2PCS **D** BED EXTENTION 2PCS **PANEL B2 (BOX 2) E ROLL SLAT** 2SETS K TOP BED REAR 1PC (13PCS) **GUARD RAIL BOTTOM BED** 1PC **GUARD RAIL** 4PCS **FRONT RAIL SUPPORT BOTTOM BED** 1PC LEFT LADDER 1PC **REAR RAIL** STILE H TOP BED 1PC **RIGHT LADDER** 1PC **FRONT RAIL STILE TOP BED** 1PC O LADDER STEP 4PCS **REAR RAIL TOP BED FRONT** 1PC LADDER 2PCS **GUARD RAIL SUPPORT**

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING!:

- 1. Don't attemp to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishments.

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 461171 (B1)

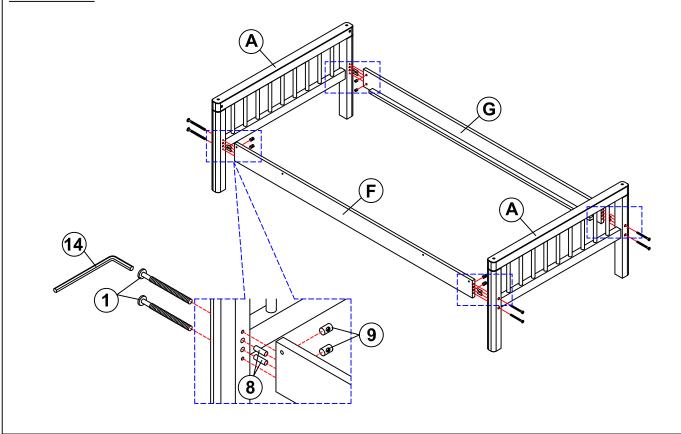
| 1 | BOLT 1 (M6 x 100mm - RBW) | | 22PCS |
|----|---------------------------------------|--------------|-------|
| 2 | BOLT 2 (M6 x 70mm - RBW) | | 8PCS |
| 3 | BOLT 3 (M6 x 45mm - RBW) | | 8PCS |
| 4 | BOLT 4 (M6 x 30mm - RBW) | | 40PCS |
| 5 | BOLT 5 (M6 x 16mm - RBW) | | 20PCS |
| 6 | HEX HEAD SCREW (M6 x 28mm - RBW) | | 16PCS |
| 7 | FLAT HEAD SCREW (4.0 x 28mm - RBW) | ₹0000 | 44PCS |
| 8 | WOOD DOWEL (Ø10 x 30mm) | | 38PCS |
| 9 | BARREL NUT (M6 x 13mm - RBW) | | 30PCS |
| 10 | METAL PIN (Ø10 x 100mm - RBW) | | 8PCS |
| 11 | NUT (M6 - RBW) | | 28PCS |
| 12 | CAM NUT (Ø15 x 15mm - RBW) | | 8PCS |
| 13 | CAM BOLT (32mm - RBW) | | 8PCS |
| 14 | ALLEN WRENCH (M4 - BLK) | | 1PC |

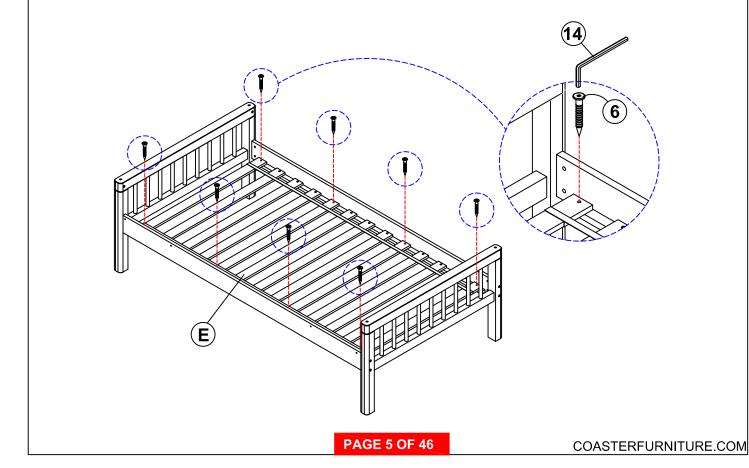
NOTE:

Philips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

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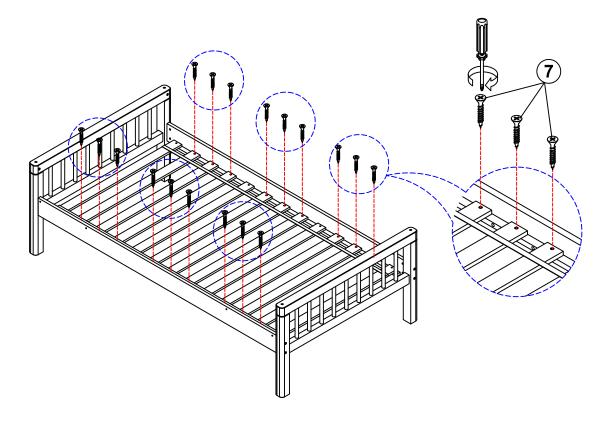
ASSEMBLY INSTRUCTIONS FOR BUNK BED. STEP 1



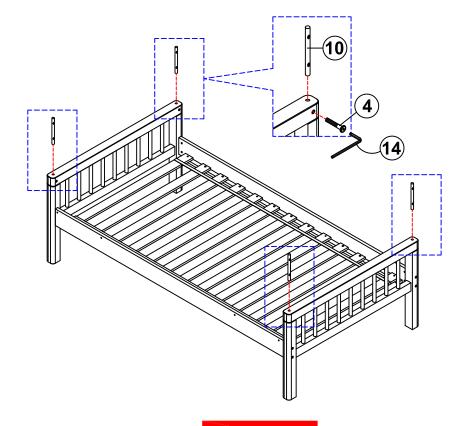




ASSEMBLY INSTRUCTIONS STEP 3



STEP 4

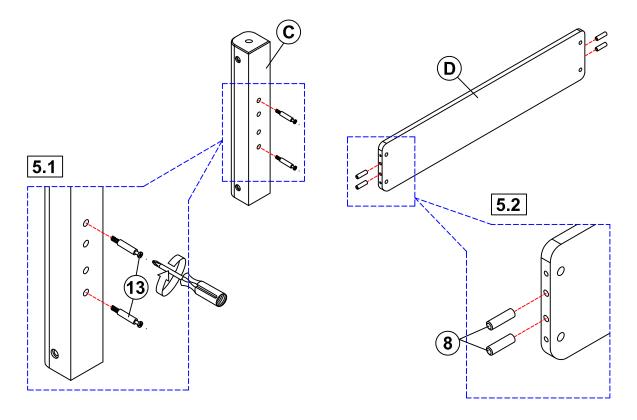


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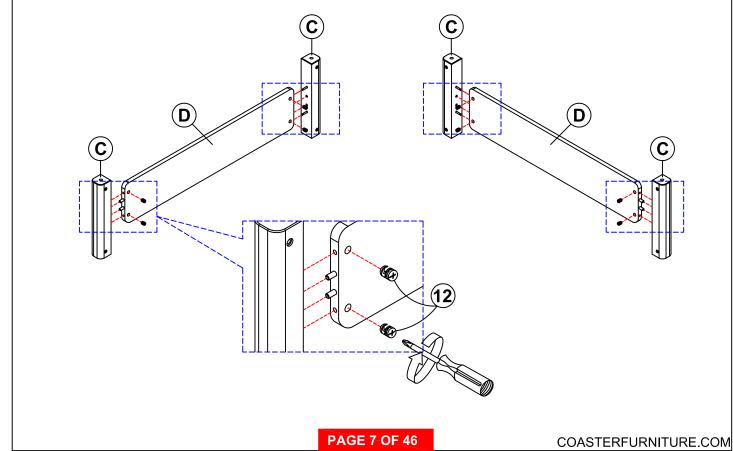
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COASTER

ASSEMBLY INSTRUCTIONS STEP 5

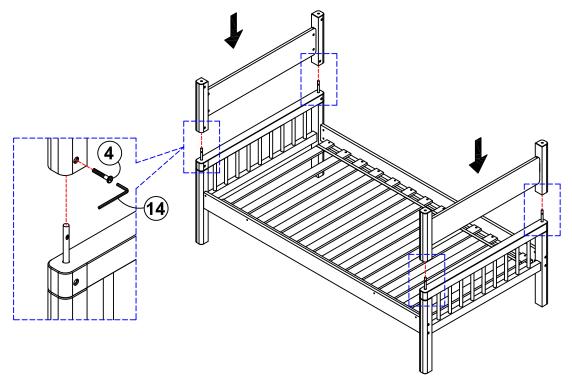




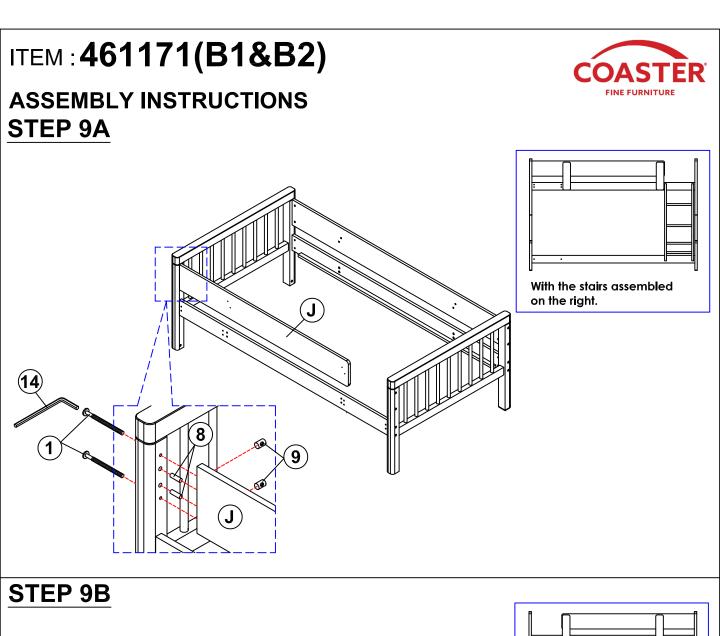


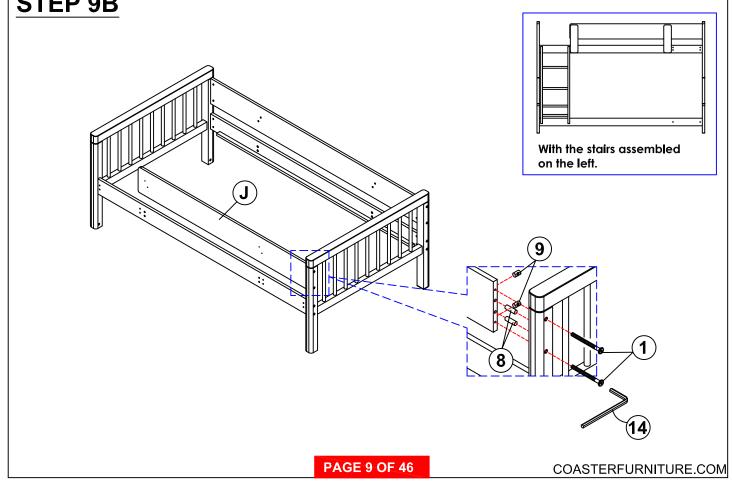


ASSEMBLY INSTRUCTIONS STEP 7



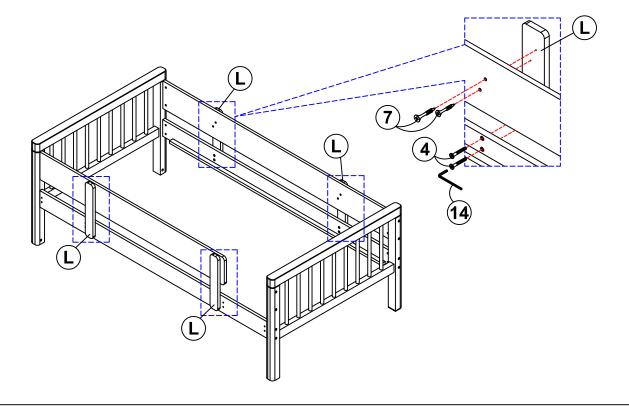
STEP 8 8.2 1 8.1 9 PAGE 8 OF 46 COASTERFURNITURE.COM

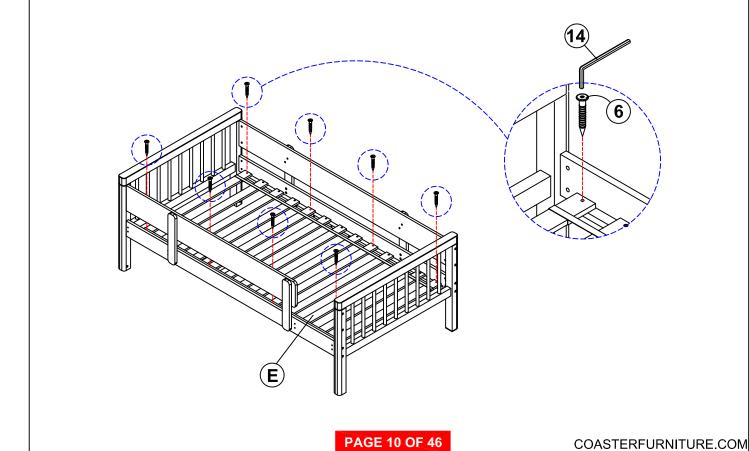






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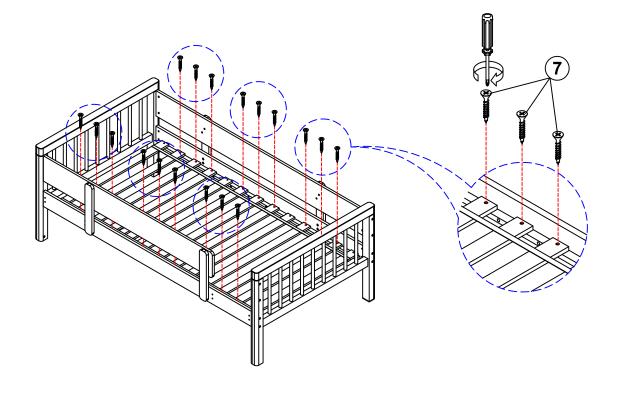


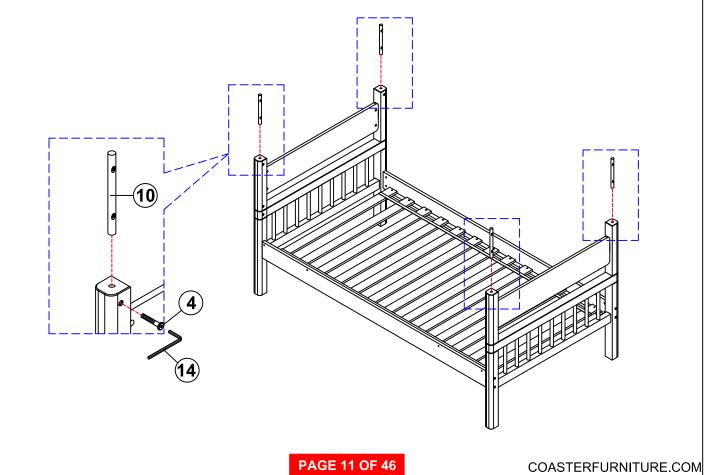






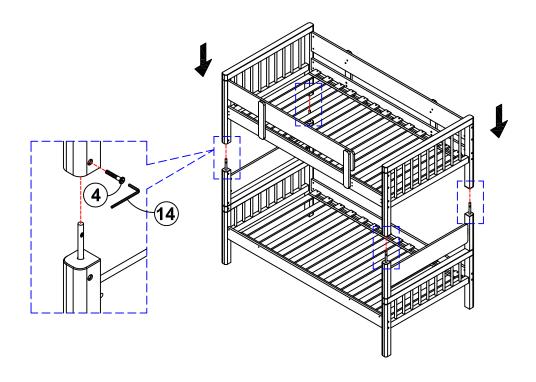
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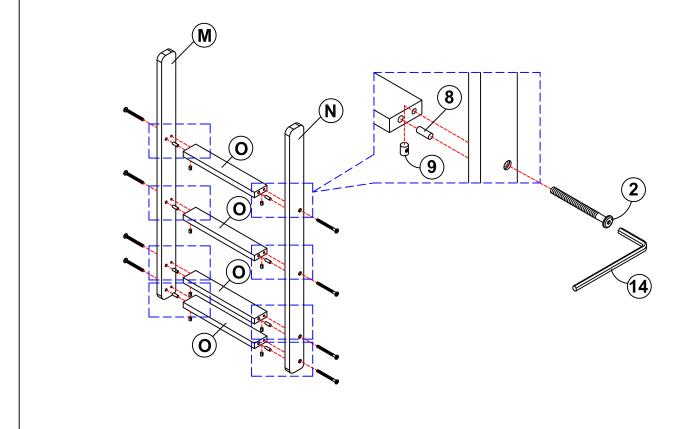




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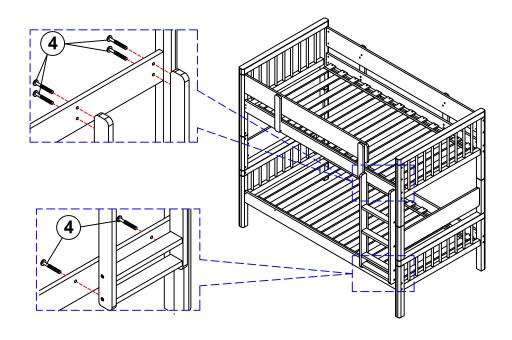
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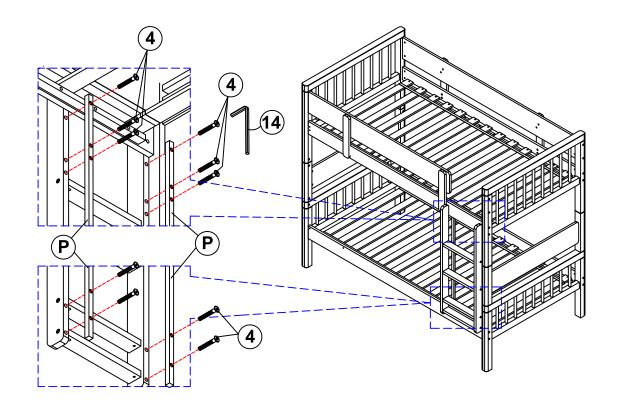




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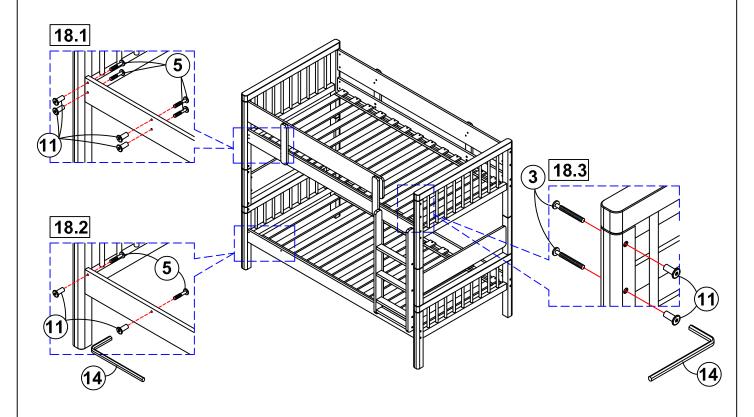
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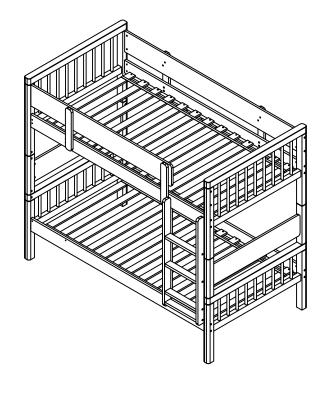


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ASSEMBLY INSTRUCTIONS STEP 18



STEP 19 COMPLETE ASSEMBLY FOR BUNK BED.



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ASSEMBLY INSTRUCTIONS



SIZE OF MATTRESS

The length and width of the bunk mattress are as follow:

| | Length | Width | Thickness |
|------------|-----------|--------------------------|------------|
| Upper bunk | 74" - 75" | 37 1/2" - 38 1/2" | 6" Maximum |
| Lower bunk | 74" - 75" | <i>37 1/2" - 38 1/2"</i> | 6" Maximum |

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.



- 1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
- 4. Do not allow children under 6 years of age to use the upper bunk.
- 5. Prohibit more than one person on upper bunk.
- 6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- 7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8. Always use the ladder for entering and leaving the upper bunk.
- 9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
- 10. Use of a night light may provide added safety precaution for a child using the upper bunk.
- 11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
- 12. The use of water or sleep flotation mattresses is prohibited.
- 13. Keep these instructions for future reference.

STRANGULATION HAZARD

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PART:

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ASSEMBLY INSTRUCTIONS





- 1. When using beds as bunk beds, the ladder MUST be securely attached to the upper bunk rail at all times.
- 2. When using the beds as two (2) separate floor-standing beds, the ladder MUST be stored in a separate location where children cannot use the ladder in any manner.
- 3. DO NOT use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
- 4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
- Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.

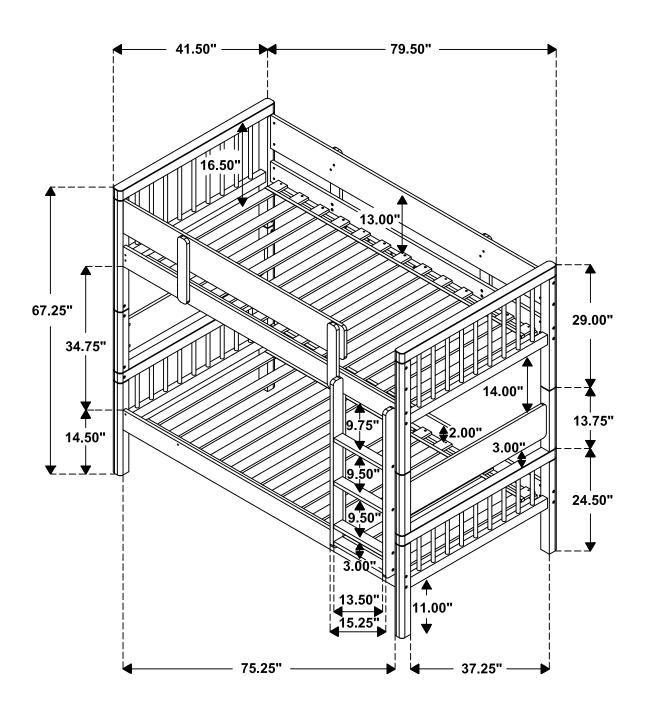


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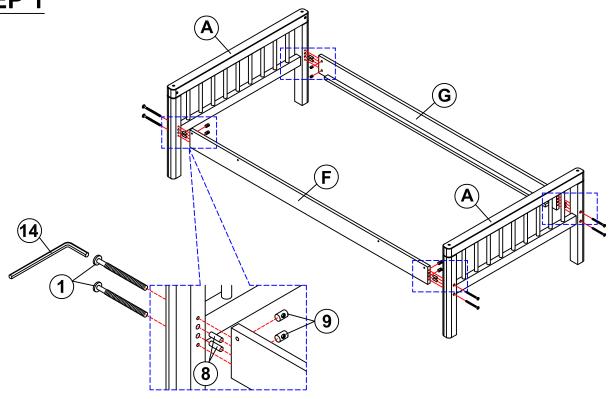


Note: Dimension tolerance ±5%

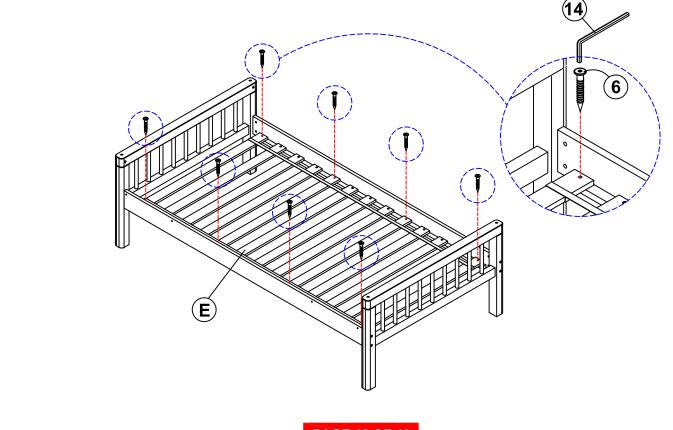


ASSEMBLY INSTRUCTIONS FOR KIDS LOFT + SINGLE BED.

STEP 1



STEP 2



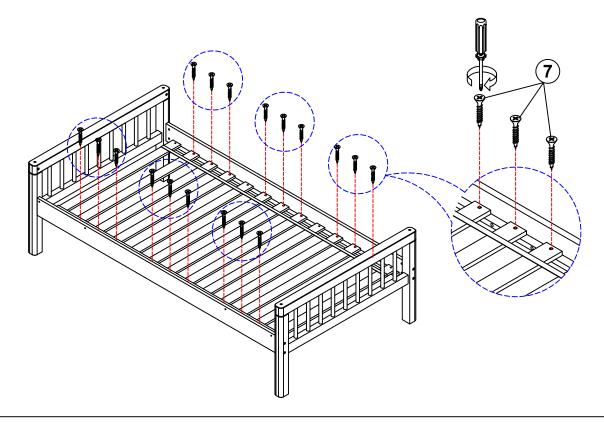
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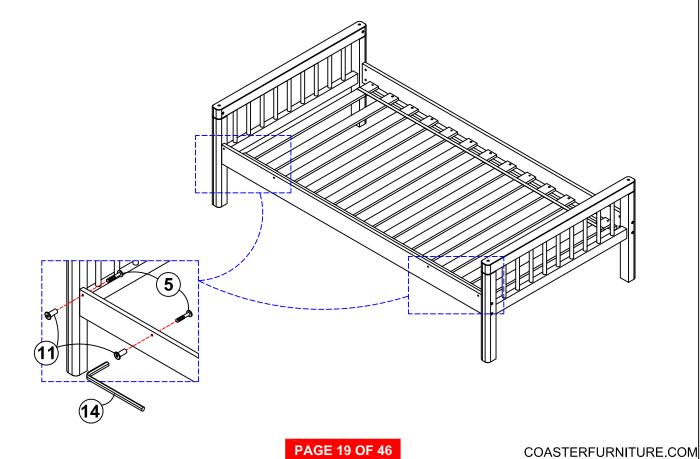
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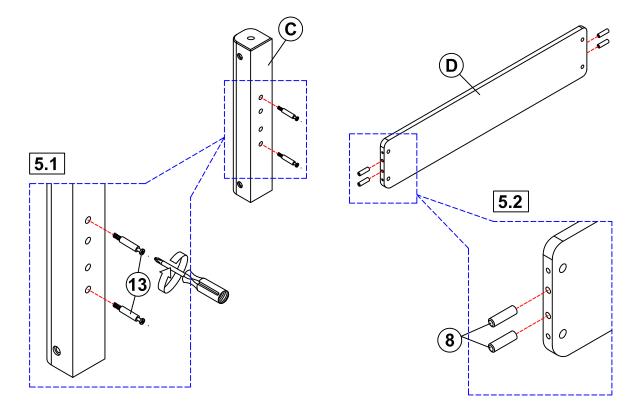
ASSEMBLY INSTRUCTIONS STEP 3

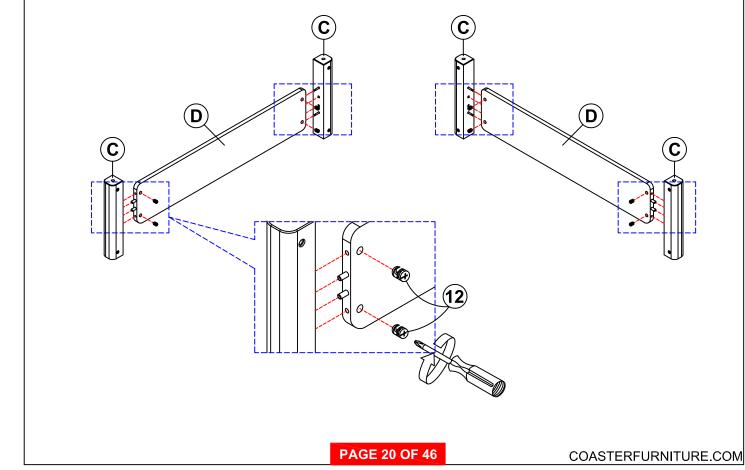


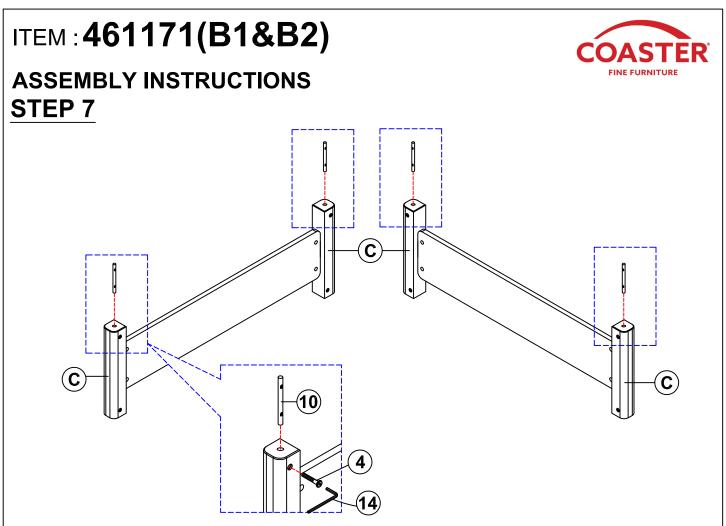


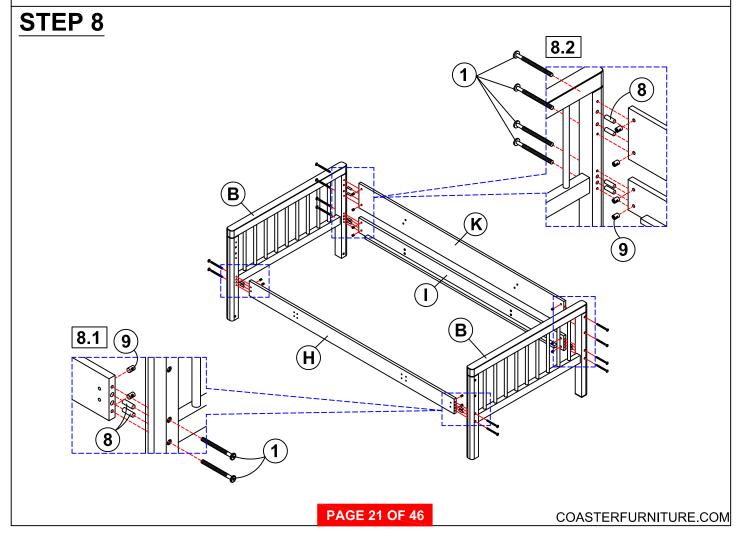
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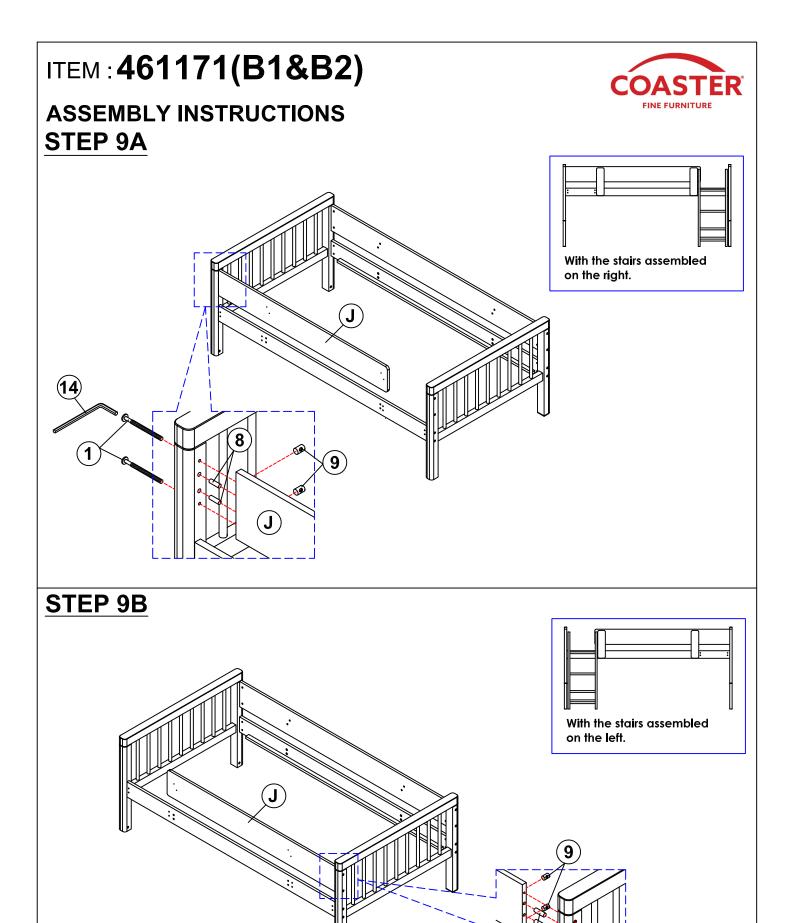
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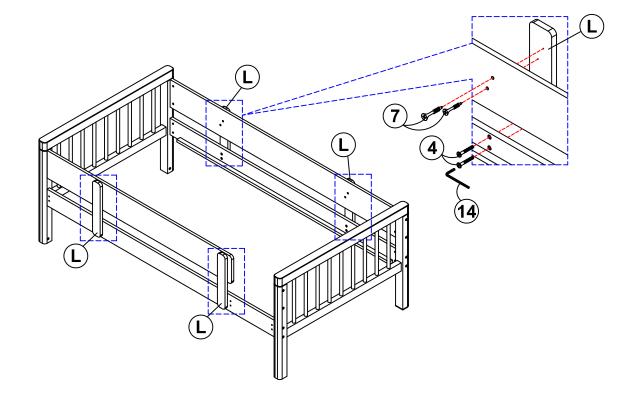


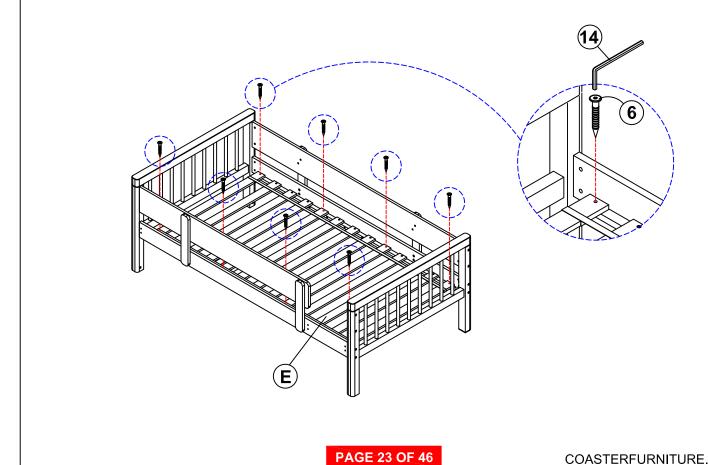


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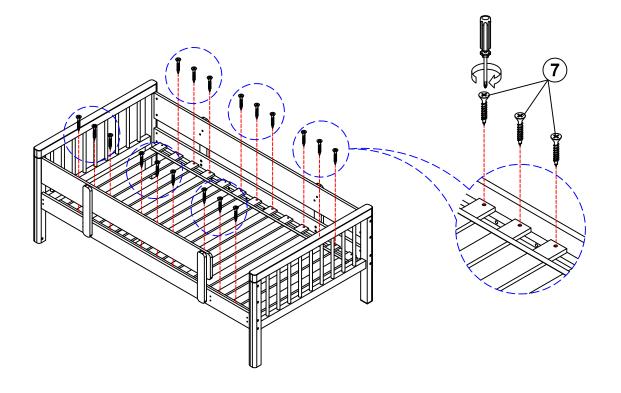
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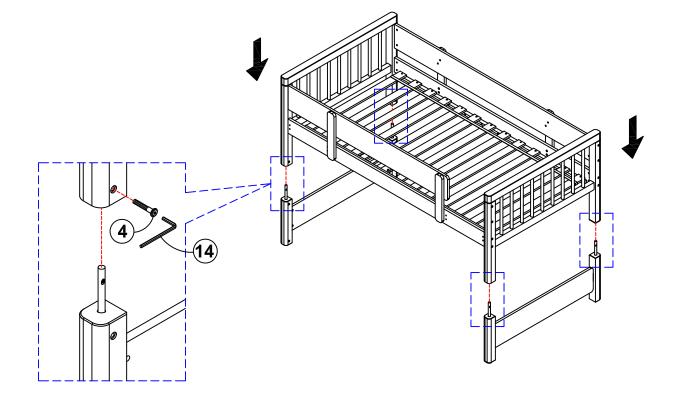






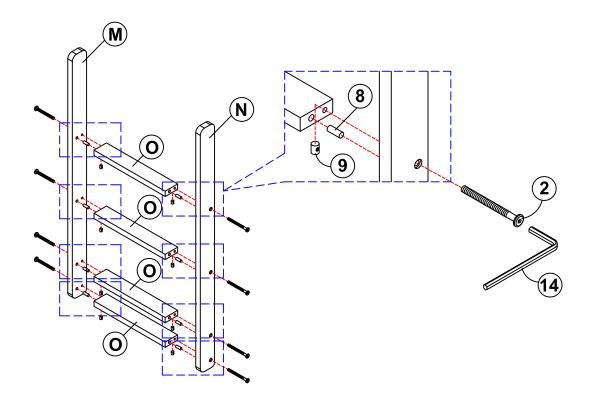
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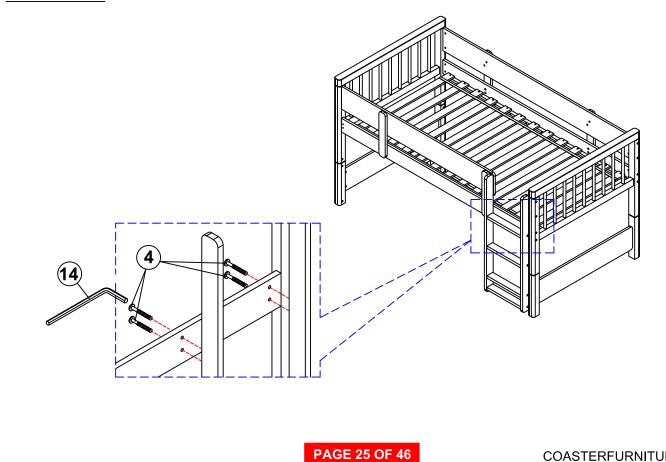




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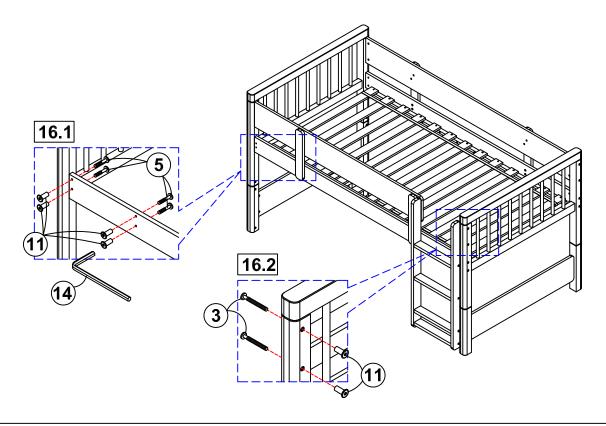
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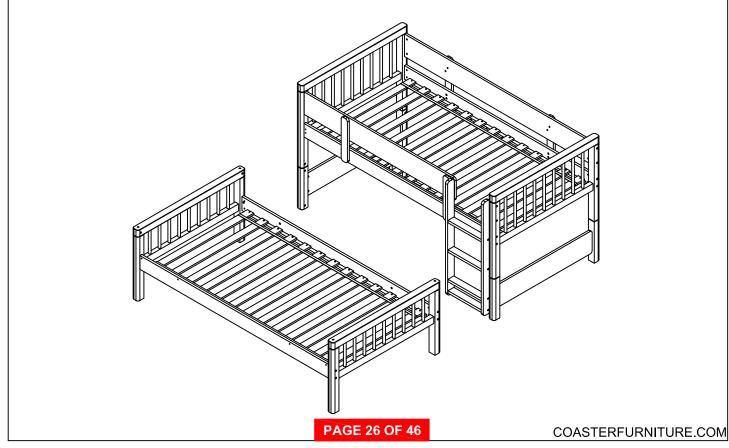


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ASSEMBLY INSTRUCTIONS STEP 16

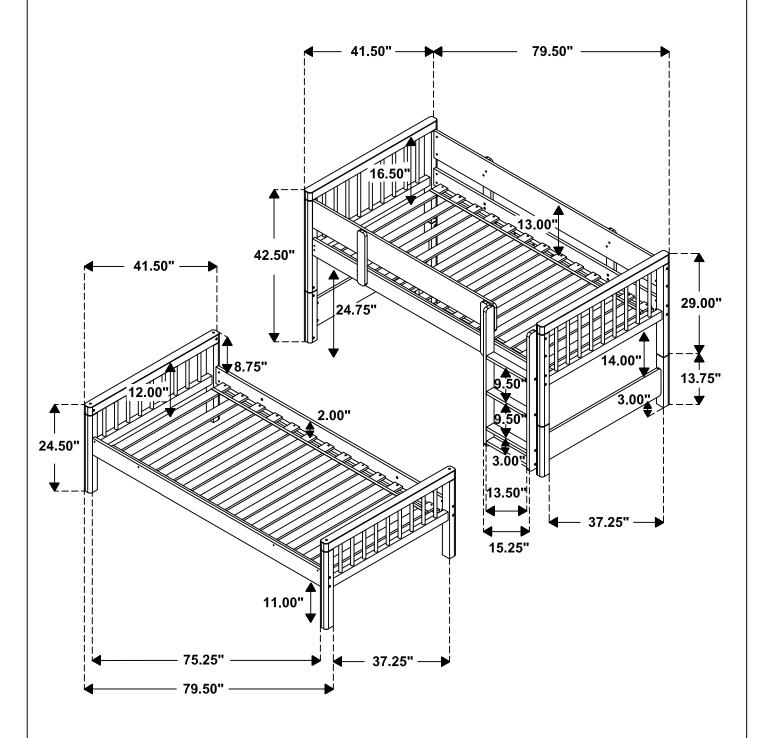


STEP 17
COMPLETE ASSEMBLY FOR KIDS LOFT + SINGLE BED.





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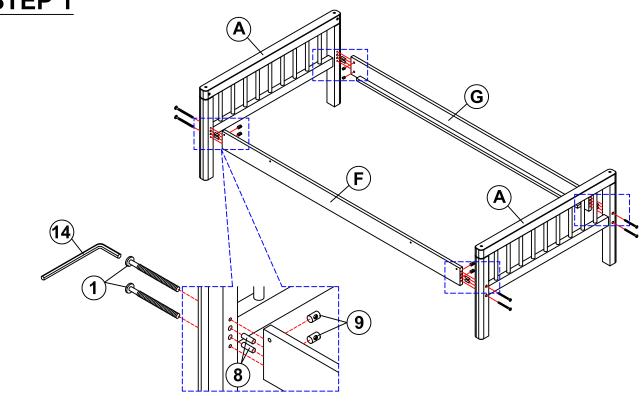


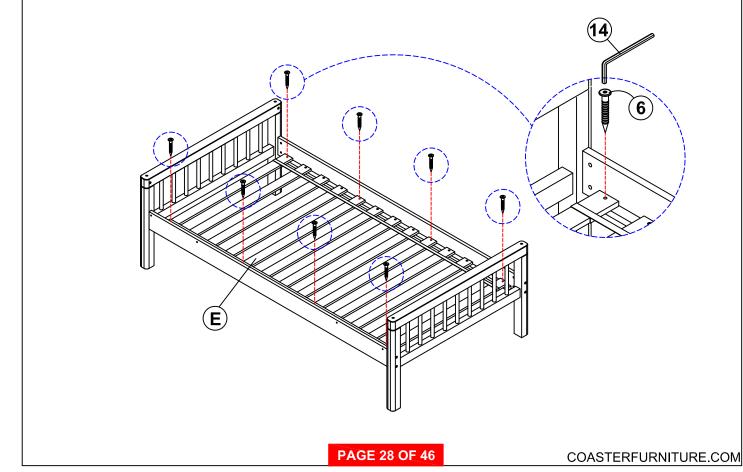
Note: Dimension tolerance ±5%



ASSEMBLY INSTRUCTIONS TODDLER BED + SINGLE BED.

STEP 1

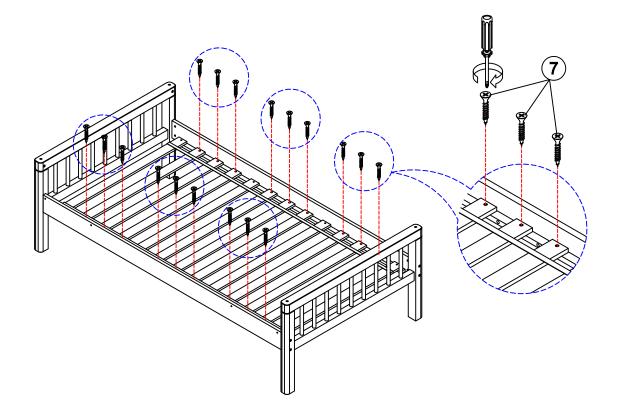


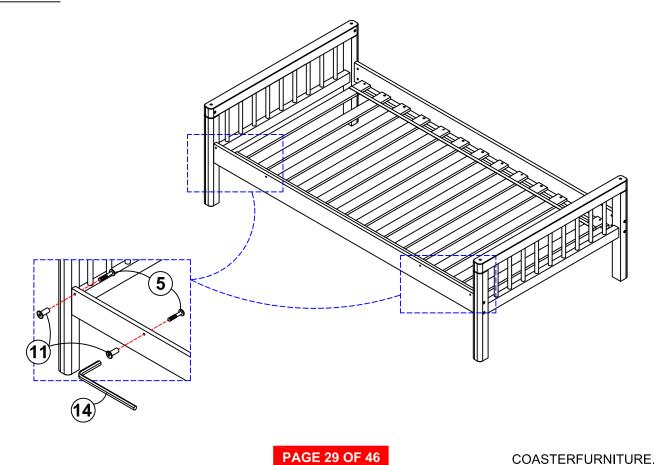


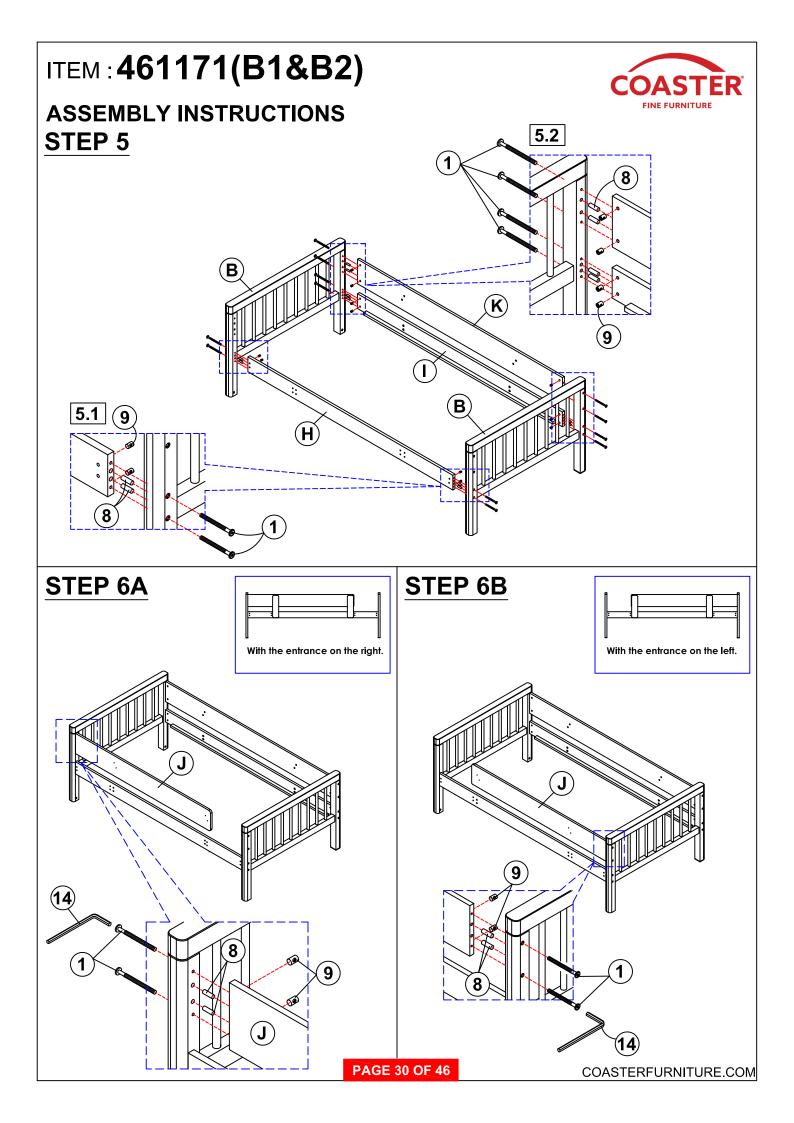


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ASSEMBLY INSTRUCTIONS STEP 3

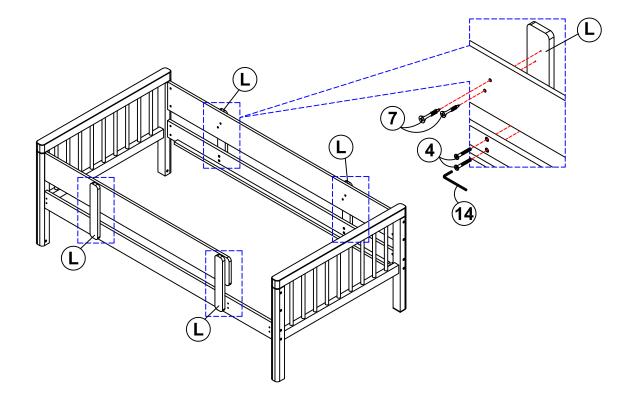


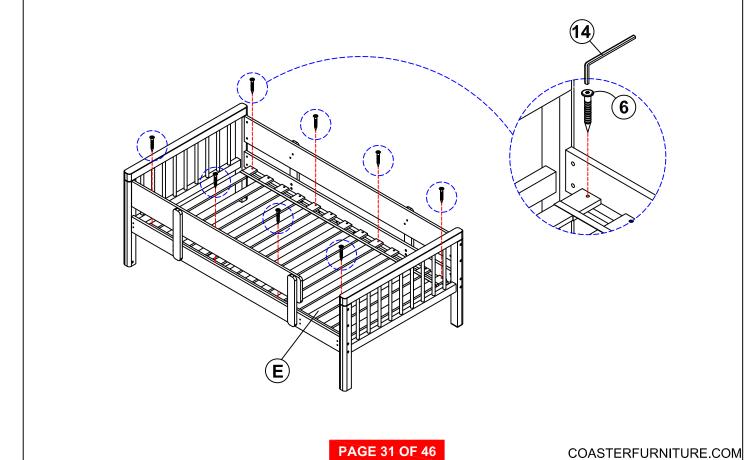


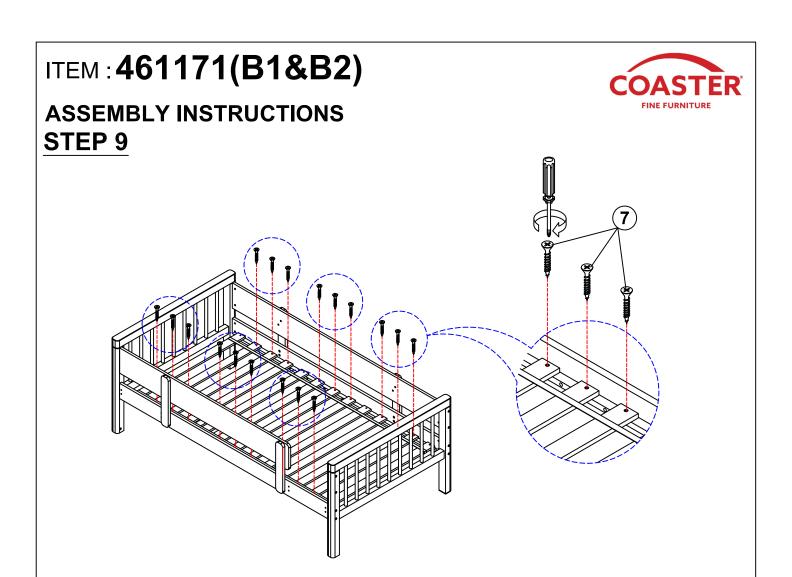


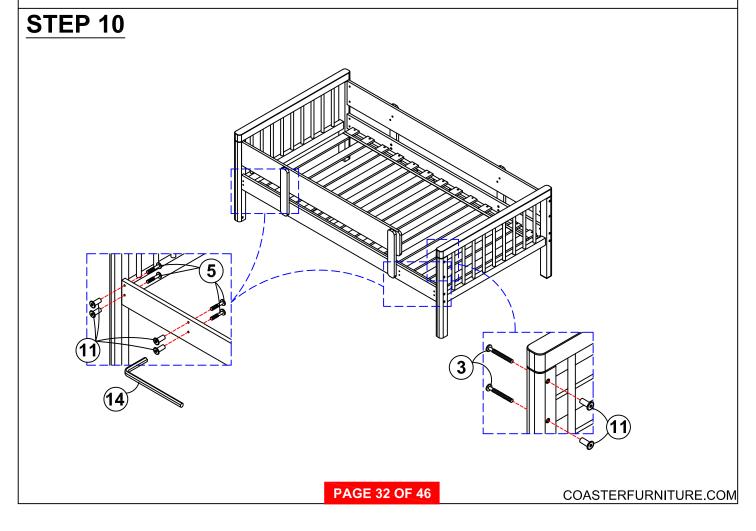
COASTER

ASSEMBLY INSTRUCTIONS STEP 7





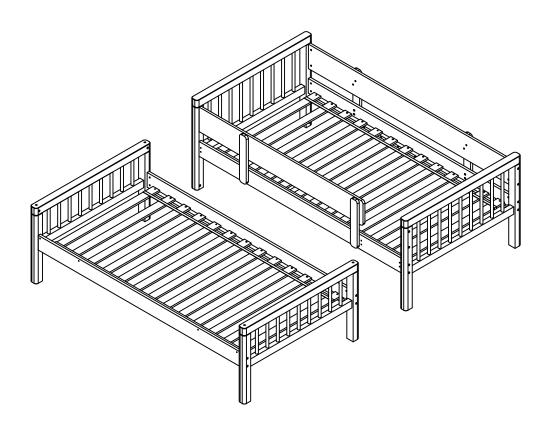






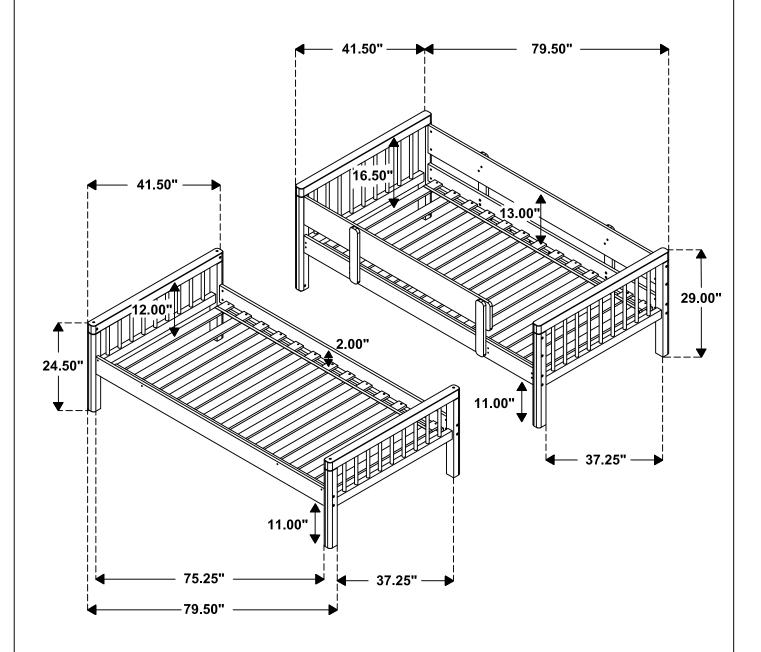
ASSEMBLY INSTRUCTIONS STEP 11

COMPLETE ASSEMBLY FOR TODDLER BED + SINGLE BED.





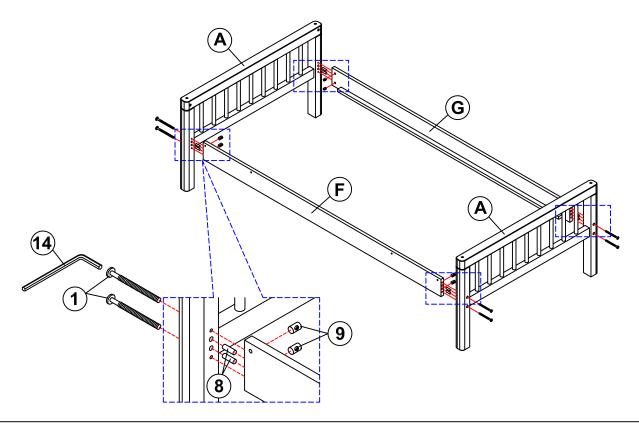
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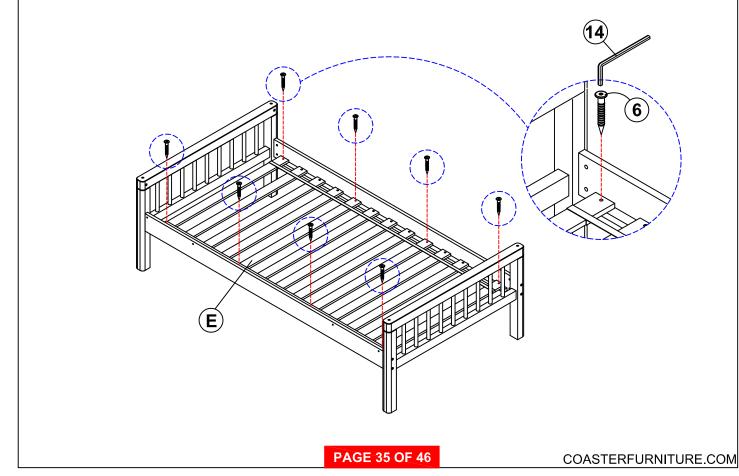


Note: Dimension tolerance ±5%



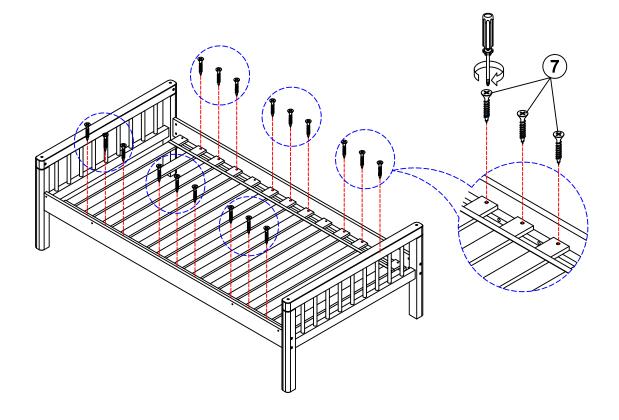
ASSEMBLY INSTRUCTIONS DAY BED + SINGLE BED. STEP 1

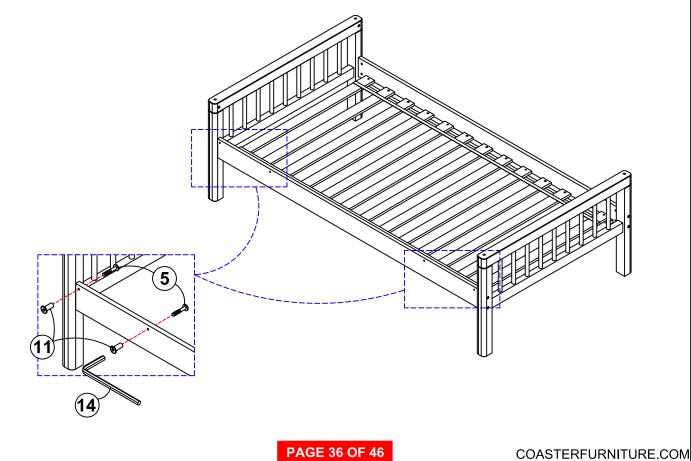


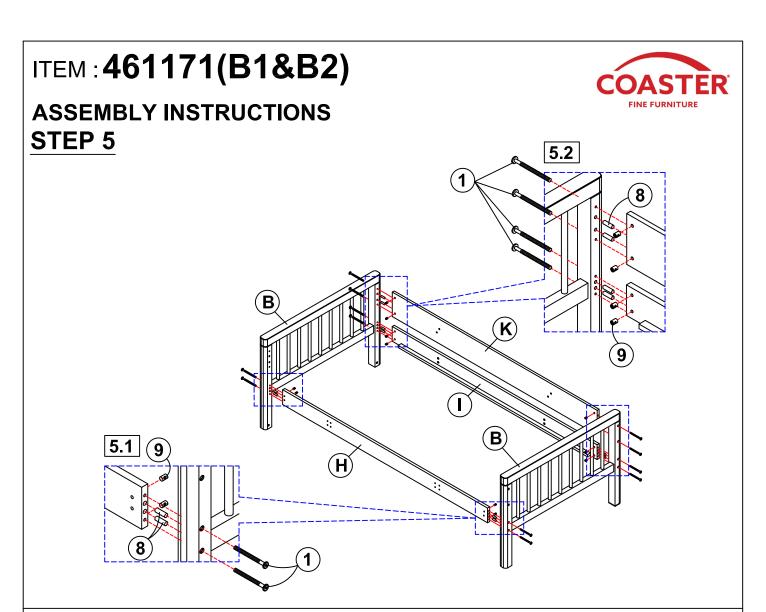




ASSEMBLY INSTRUCTIONS STEP 3







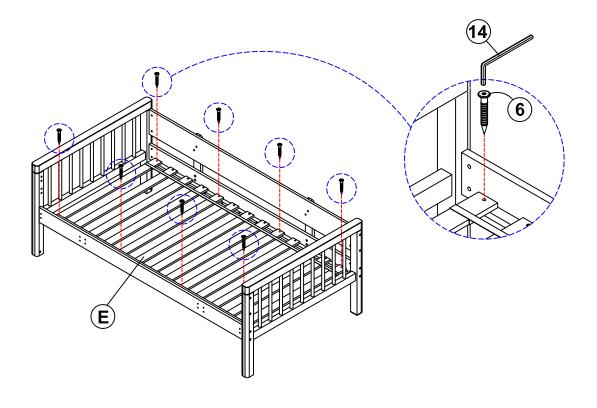
STEP 6

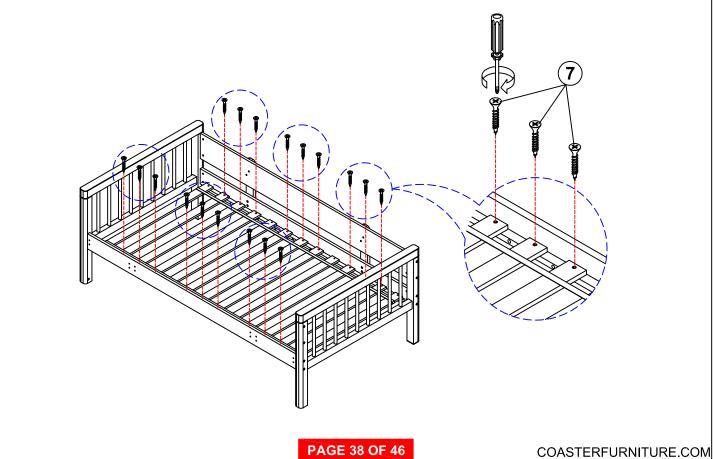
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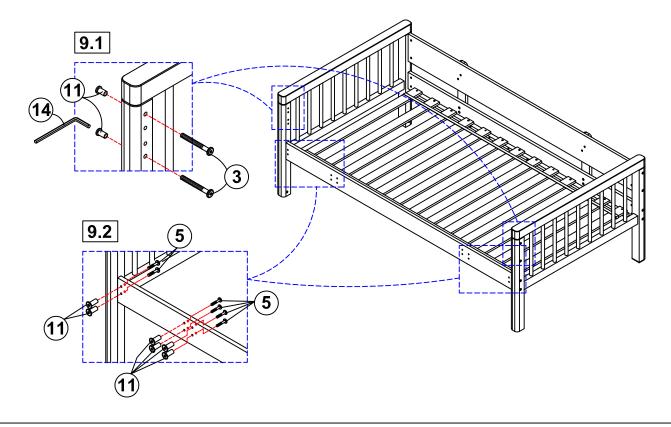
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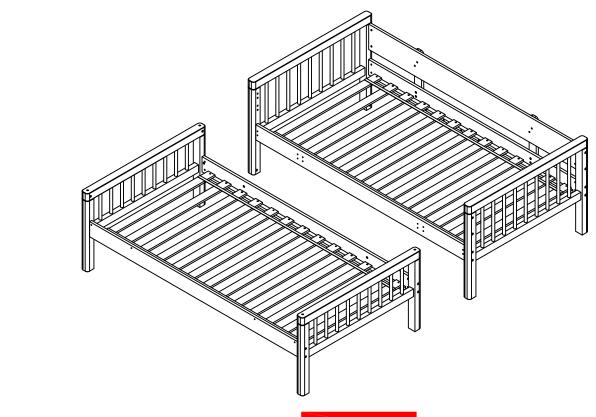




ASSEMBLY INSTRUCTIONS STEP 9



STEP 10 COMPLETE ASSEMBLY FOR DAY BED + SINGLE BED.

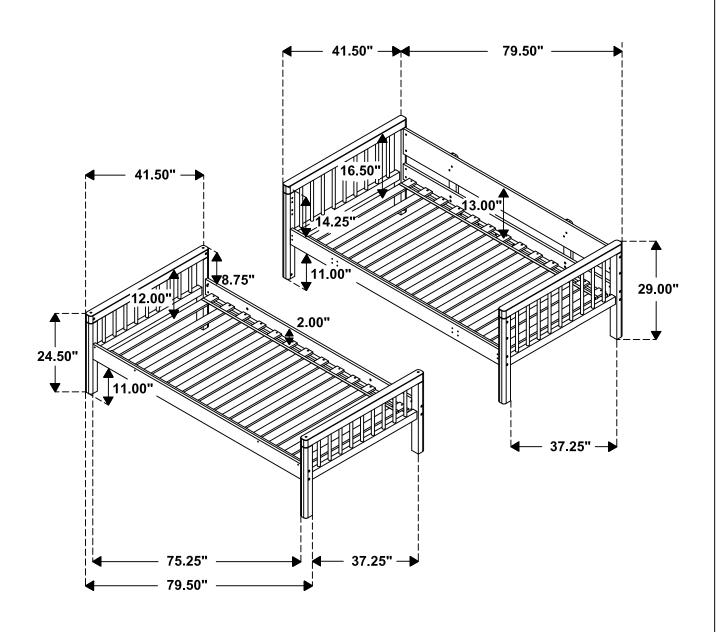


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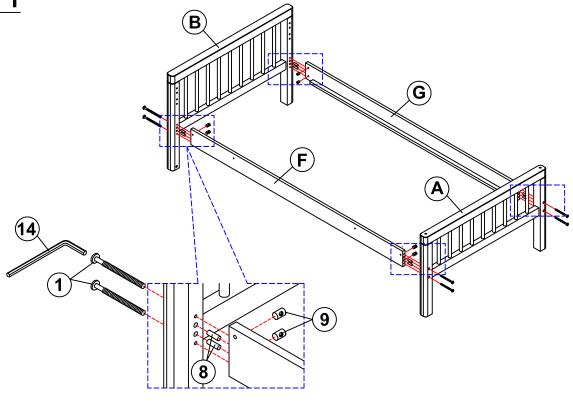


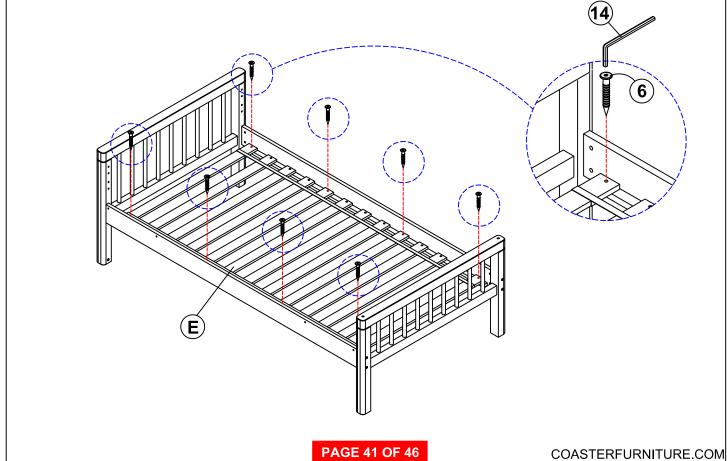
Note: Dimension tolerance ±5%



ASSEMBLY INSTRUCTIONS TWO IDENTICAL SINGLE BED.

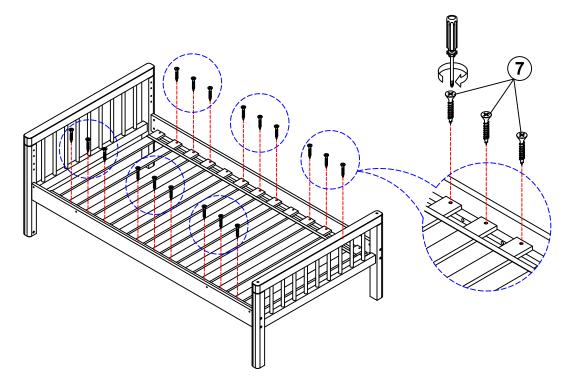
STEP 1

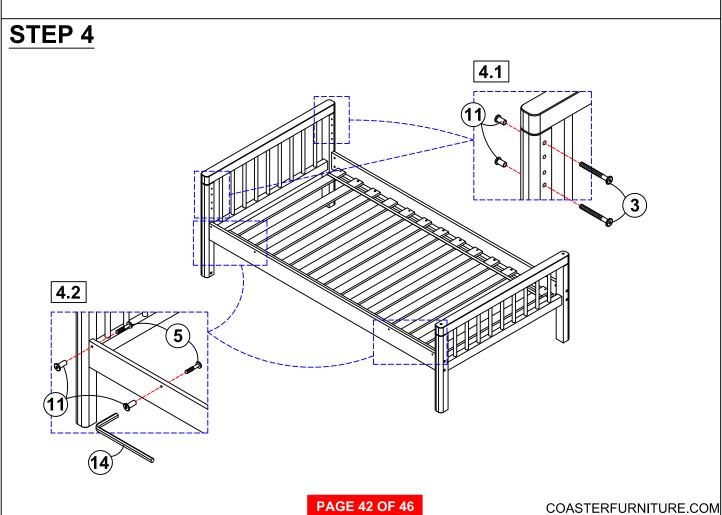






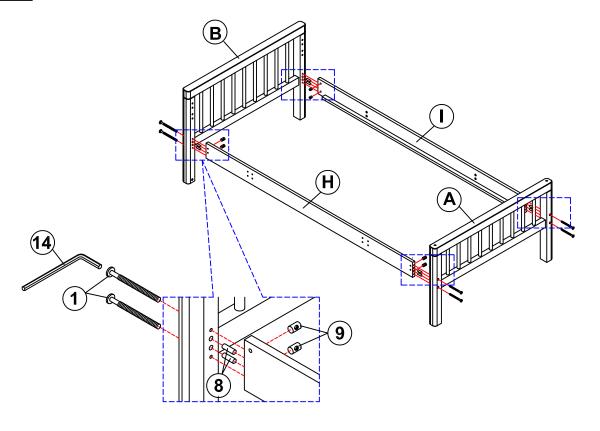
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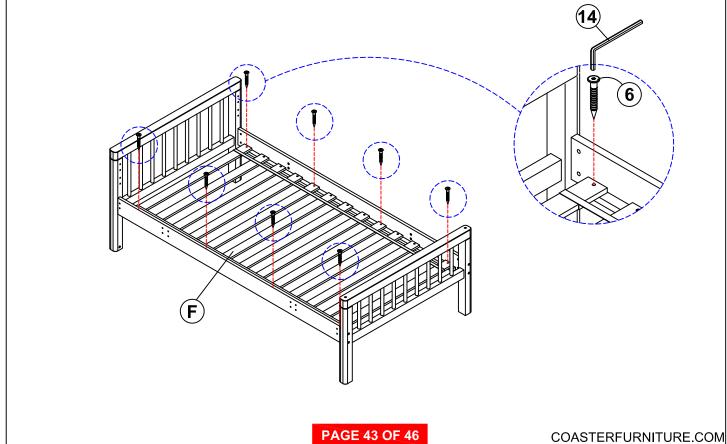






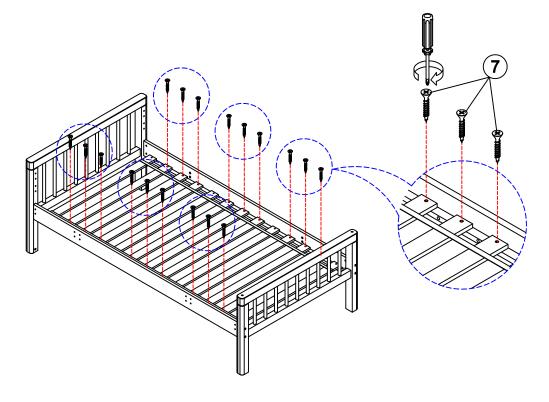
ASSEMBLY INSTRUCTIONS STEP 5

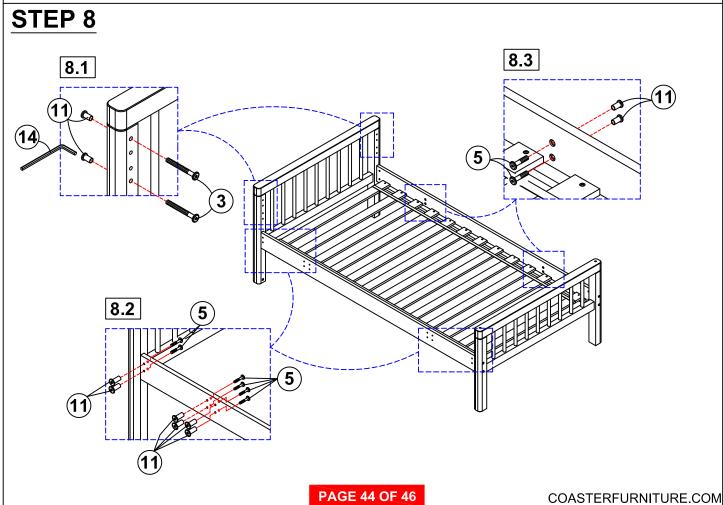






ASSEMBLY INSTRUCTIONS STEP 7

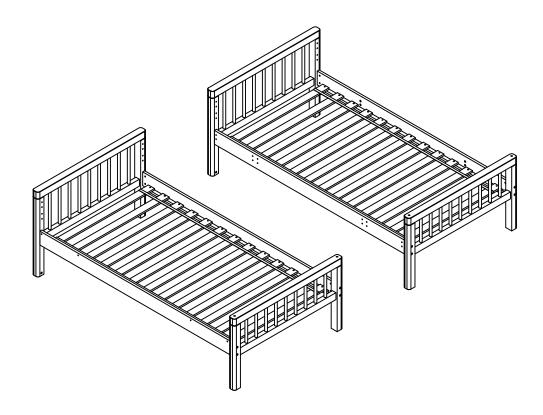






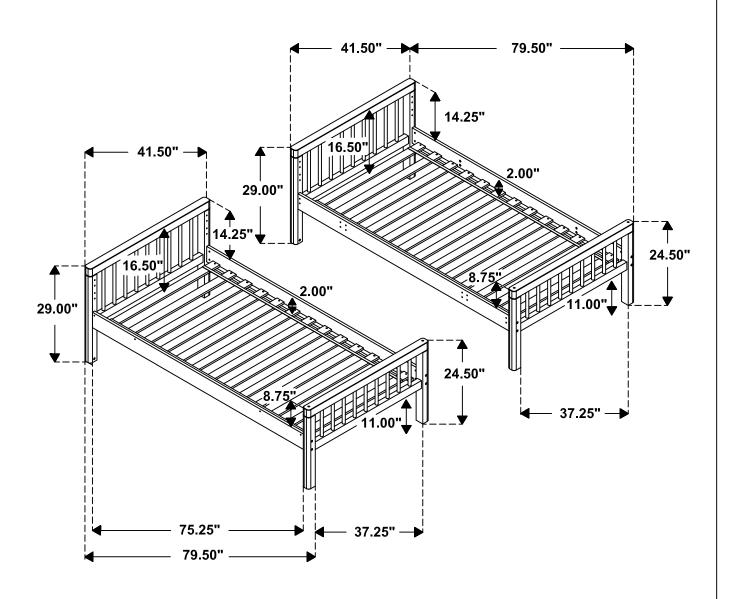
ASSEMBLY INSTRUCTIONS STEP 9

COMPLETE ASSEMBLY FOR TWO IDENTICAL SINGLE BED.





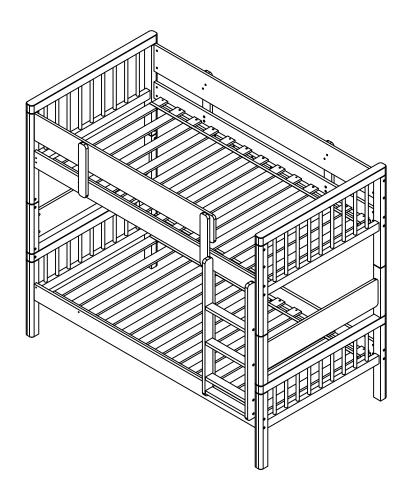
Inner Size: 75.25"W X 38.50"D



Note: Dimension tolerance ±5%



ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

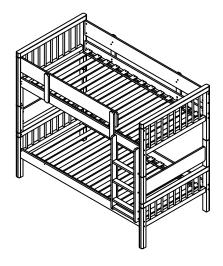
461171(B1&B2) Twin/Twin Bunk Bed

LIST OF CONFIGURATION



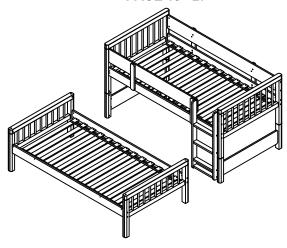
BUNK BED

PAGE 5 - 17



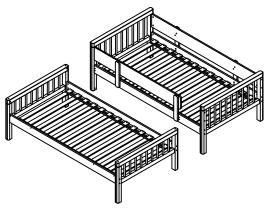
KIDS LOFT + SINGLE BED

PAGE 18 - 27



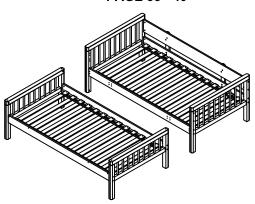
TODDLER BED + SINGLE BED

PAGE 28 - 34



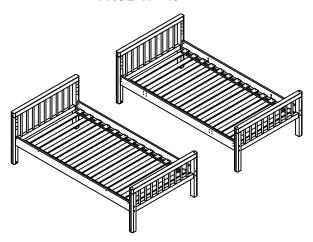
DAY BED + SINGLE BED

PAGE 35 - 40



TWO IDENTICAL SINGLE BED

PAGE 41 - 46



ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING!:

- 1. Don't attemp to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

60 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1) A BOTTOM BED END 2PCS **C BED EXTENTION** 4PCS **B TOP BED END** 2PCS **D BED EXTENTION** 2PCS **PANEL B2 (BOX 2) E ROLL SLAT** 2SETS K TOP BED REAR 1PC (13PCS) **GUARD RAIL BOTTOM BED** 1PC **GUARD RAIL** 4PCS **FRONT RAIL SUPPORT BOTTOM BED** 1PC LEFT LADDER 1PC **REAL RAIL** STILE H TOP BED 1PC **RIGHT LADDER** 1PC **FRONT RAIL STILE TOP BED** 1PC O LADDER STEP 4PCS **REAR RAIL TOP BED FRONT** 1PC LADDER 2PCS **GUARD RAIL SUPPORT**

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



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- 1. Don't attemp to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishments.

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 461171 (B1)

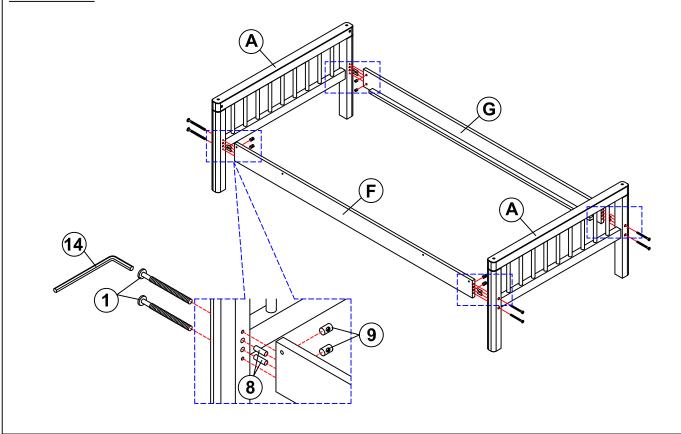
| 1 | BOLT 1 (M6 x 100mm - RBW) | | 22PCS |
|----|---------------------------------------|--------------|-------|
| 2 | BOLT 2 (M6 x 70mm - RBW) | | 8PCS |
| 3 | BOLT 3 (M6 x 45mm - RBW) | | 8PCS |
| 4 | BOLT 4 (M6 x 30mm - RBW) | | 40PCS |
| 5 | BOLT 5 (M6 x 16mm - RBW) | | 20PCS |
| 6 | HEX HEAD SCREW (M6 x 28mm - RBW) | | 16PCS |
| 7 | FLAT HEAD SCREW (4.0 x 28mm - RBW) | ₹0000 | 44PCS |
| 8 | WOOD DOWEL (Ø10 x 30mm) | | 38PCS |
| 9 | BARREL NUT (M6 x 13mm - RBW) | | 30PCS |
| 10 | METAL PIN (Ø10 x 100mm - RBW) | | 8PCS |
| 11 | NUT (M6 - RBW) | | 28PCS |
| 12 | CAM NUT (Ø15 x 15mm - RBW) | | 8PCS |
| 13 | CAM BOLT (32mm - RBW) | | 8PCS |
| 14 | ALLEN WRENCH (M4 - BLK) | | 1PC |

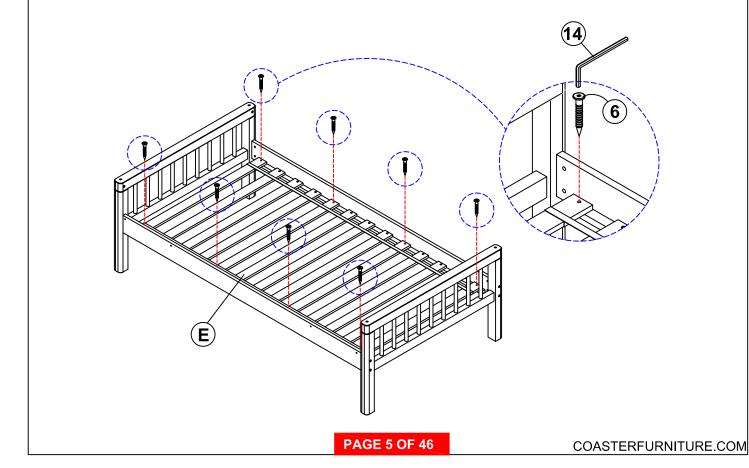
NOTE:

Philips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

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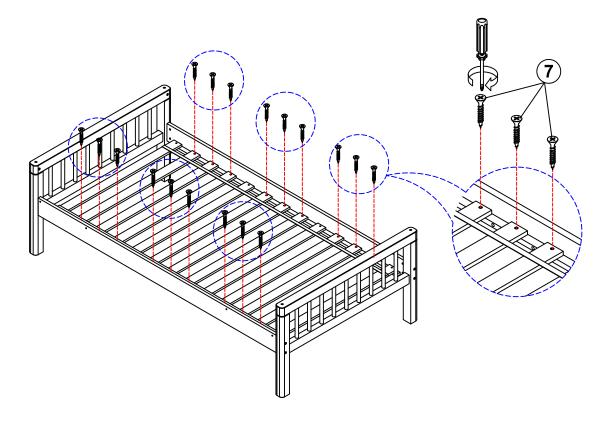
ASSEMBLY INSTRUCTIONS FOR BUNK BED. STEP 1



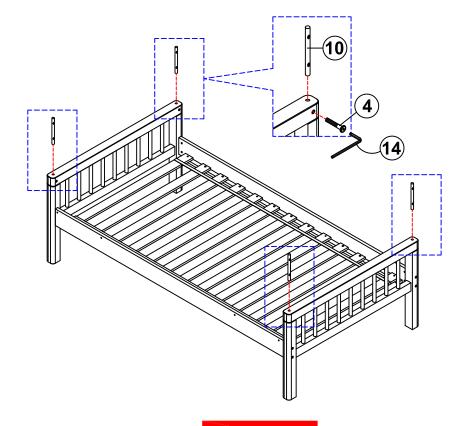




ASSEMBLY INSTRUCTIONS STEP 3



STEP 4

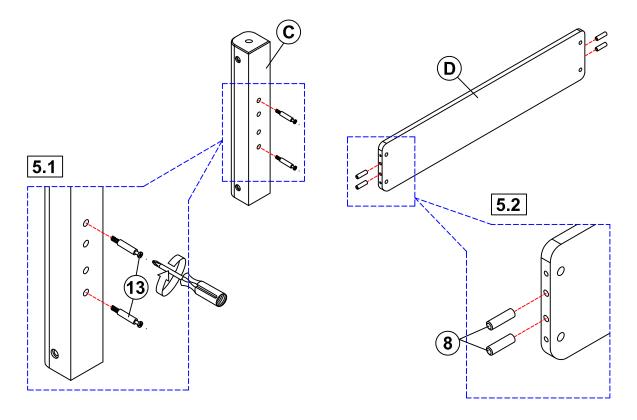


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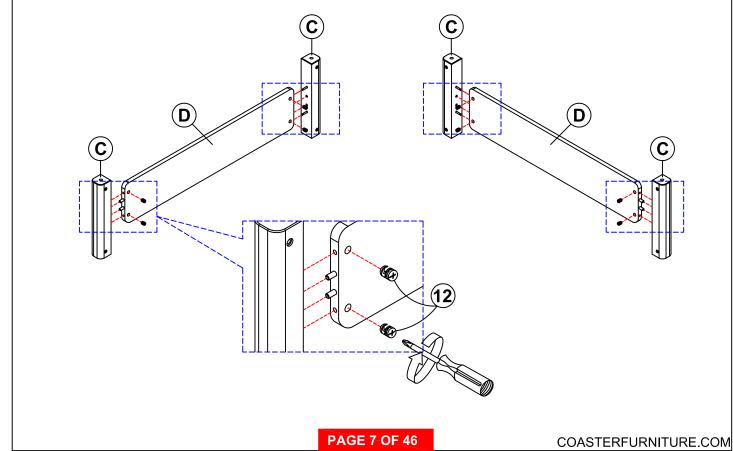
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ASSEMBLY INSTRUCTIONS STEP 5

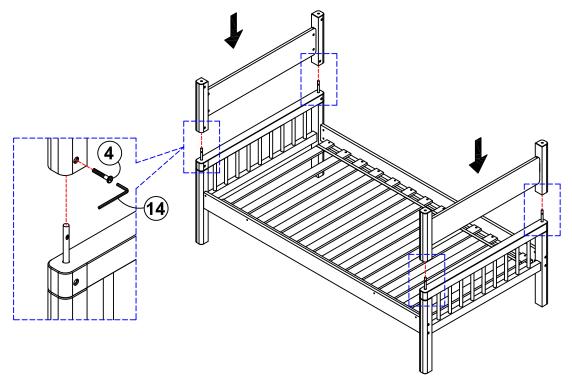




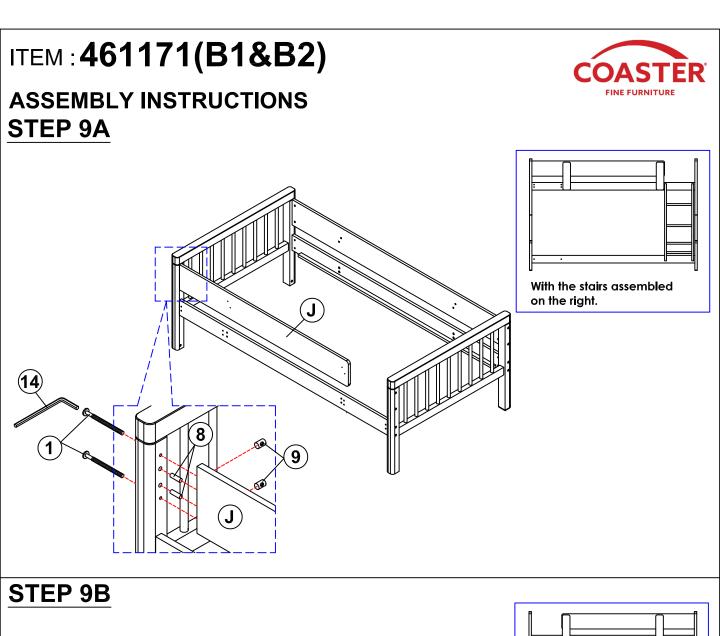


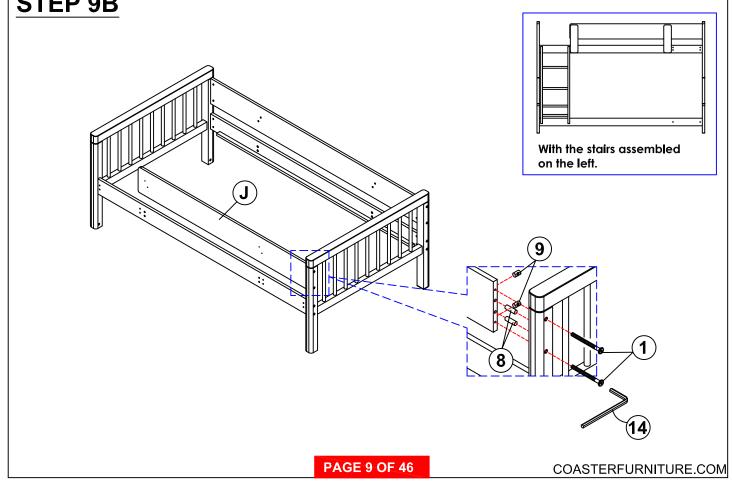


ASSEMBLY INSTRUCTIONS STEP 7



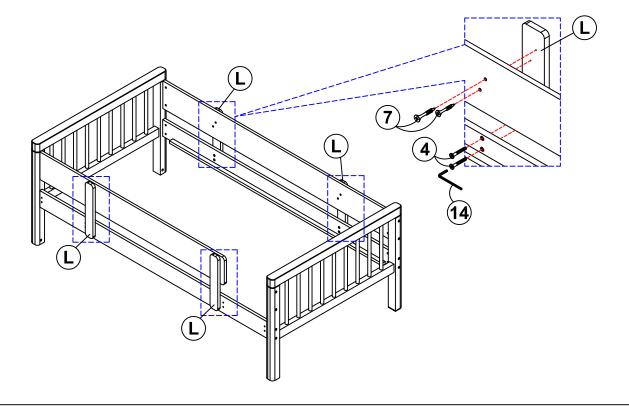
STEP 8 8.2 1 8.1 9 PAGE 8 OF 46 COASTERFURNITURE.COM

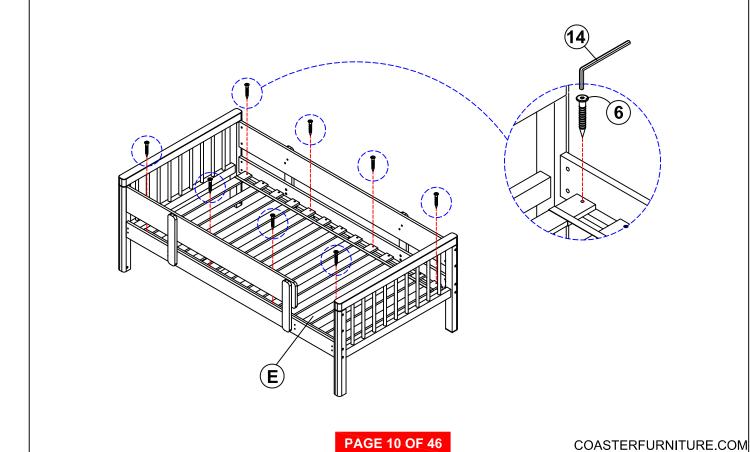






ASSEMBLY INSTRUCTIONS STEP 10

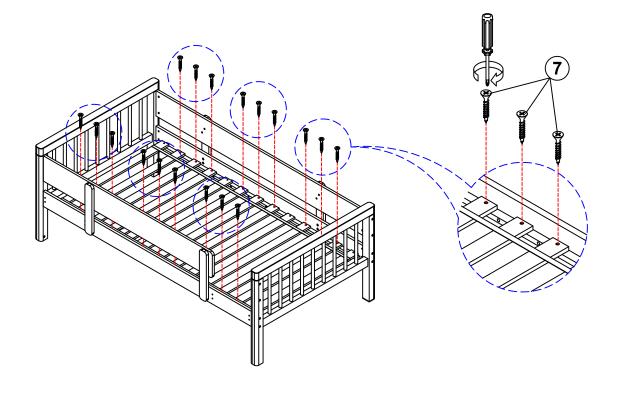


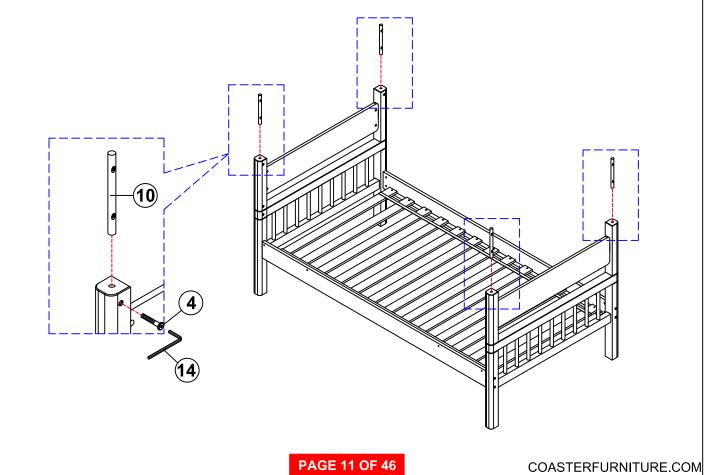






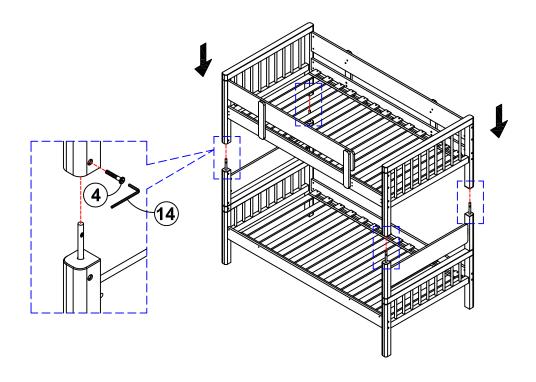
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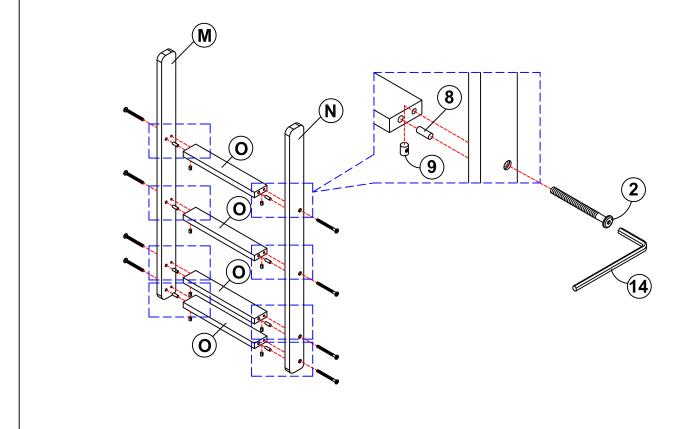




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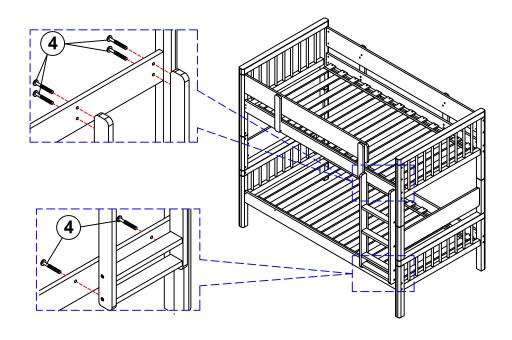
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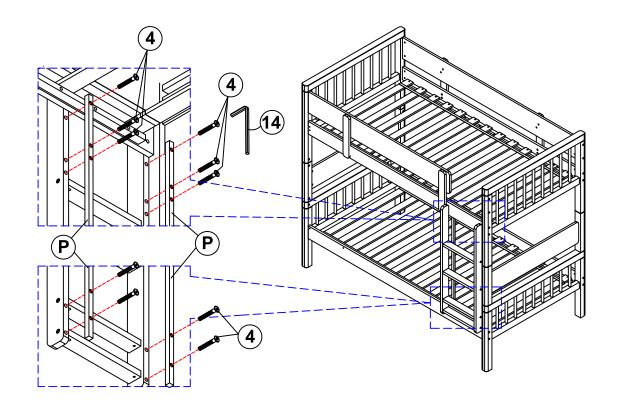




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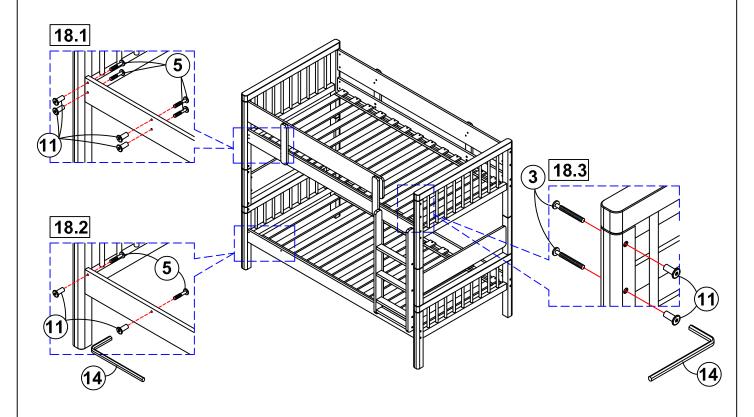
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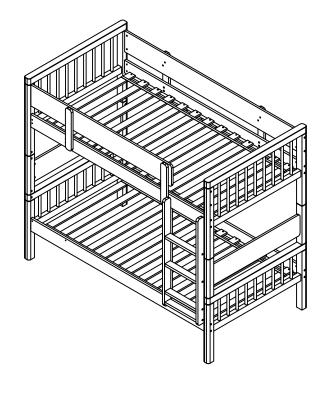


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ASSEMBLY INSTRUCTIONS STEP 18



STEP 19 COMPLETE ASSEMBLY FOR BUNK BED.



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ASSEMBLY INSTRUCTIONS



SIZE OF MATTRESS

The length and width of the bunk mattress are as follow:

| | Length | Width | Thickness |
|------------|-----------|--------------------------|------------|
| Upper bunk | 74" - 75" | 37 1/2" - 38 1/2" | 6" Maximum |
| Lower bunk | 74" - 75" | <i>37 1/2" - 38 1/2"</i> | 6" Maximum |

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.



- 1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
- 4. Do not allow children under 6 years of age to use the upper bunk.
- 5. Prohibit more than one person on upper bunk.
- 6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- 7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8. Always use the ladder for entering and leaving the upper bunk.
- 9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
- 10. Use of a night light may provide added safety precaution for a child using the upper bunk.
- 11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
- 12. The use of water or sleep flotation mattresses is prohibited.
- 13. Keep these instructions for future reference.

STRANGULATION HAZARD

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PART:

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ASSEMBLY INSTRUCTIONS





- 1. When using beds as bunk beds, the ladder MUST be securely attached to the upper bunk rail at all times.
- 2. When using the beds as two (2) separate floor-standing beds, the ladder MUST be stored in a separate location where children cannot use the ladder in any manner.
- 3. DO NOT use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
- 4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
- Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.

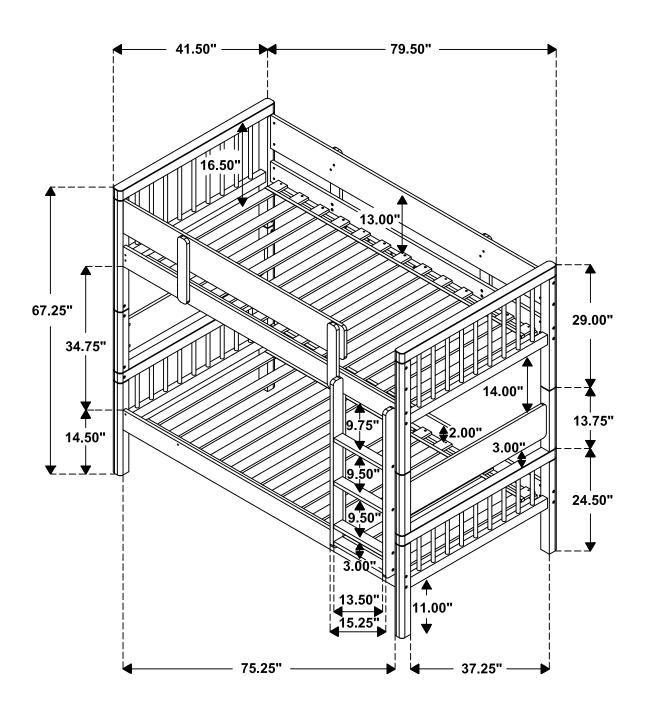


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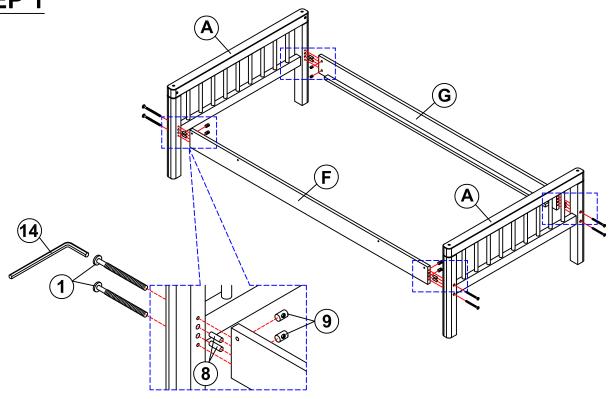


Note: Dimension tolerance ±5%

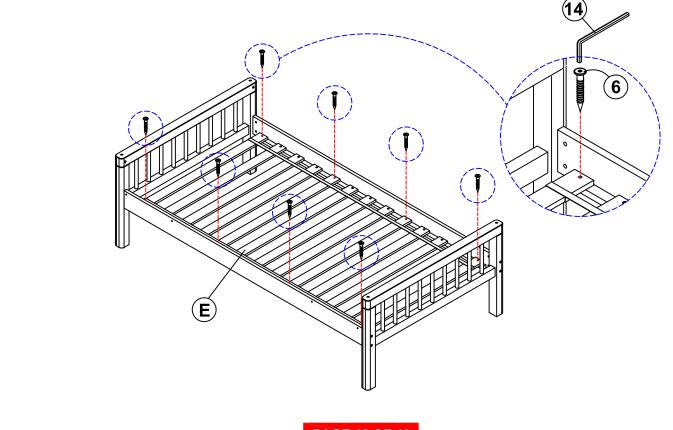


ASSEMBLY INSTRUCTIONS FOR KIDS LOFT + SINGLE BED.

STEP 1



STEP 2



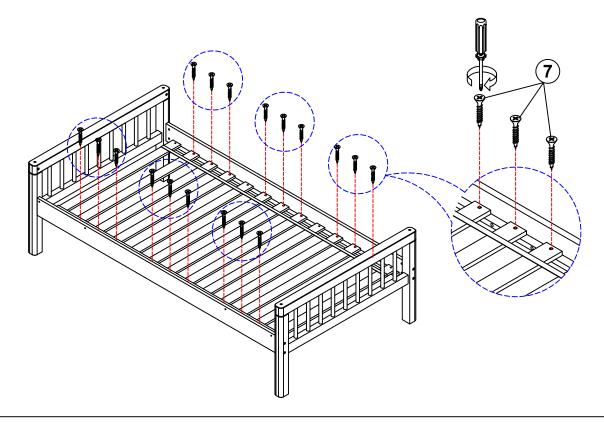
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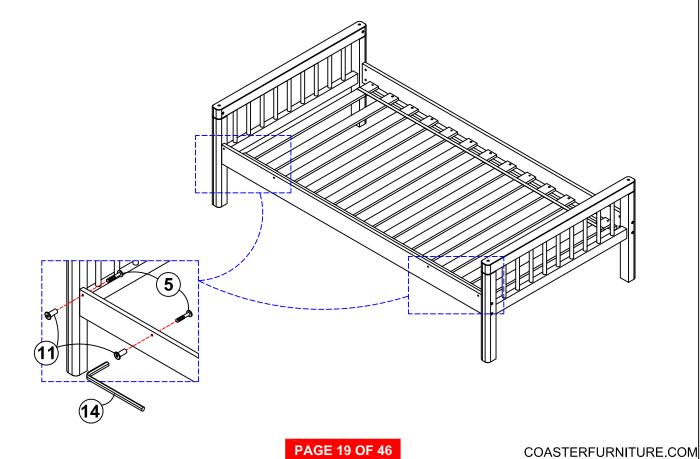
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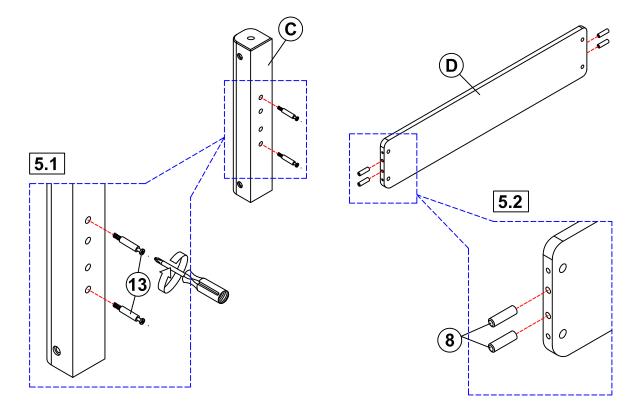
ASSEMBLY INSTRUCTIONS STEP 3

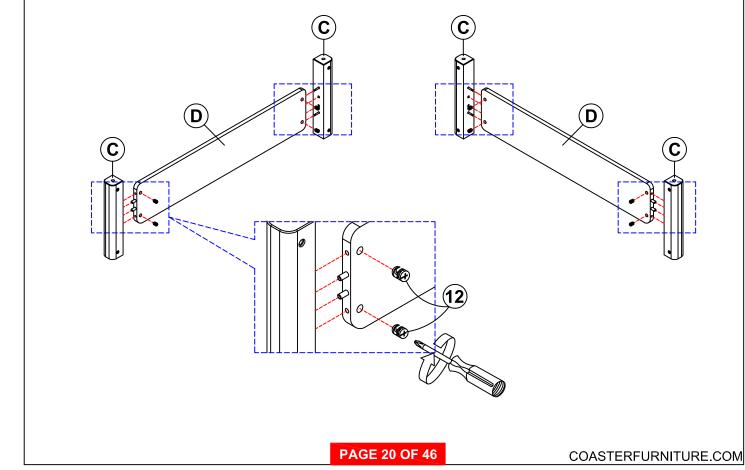


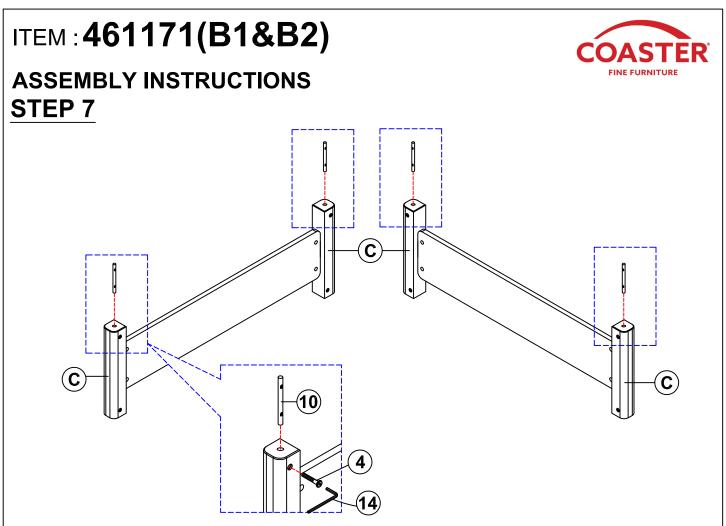


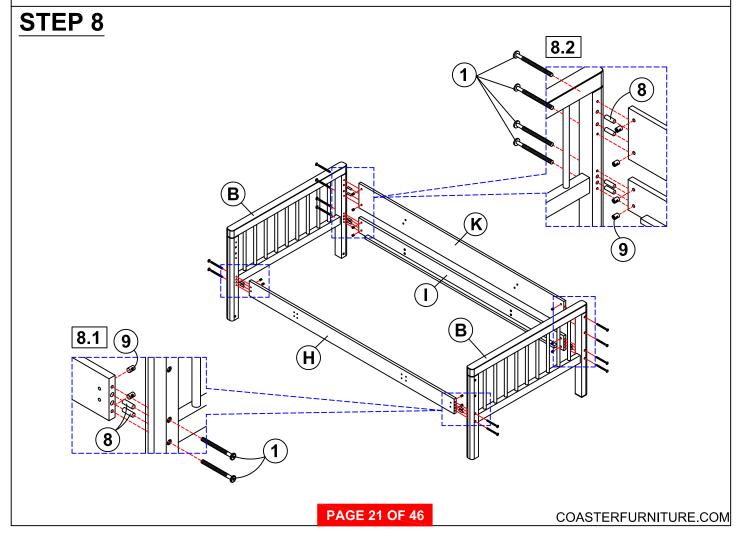
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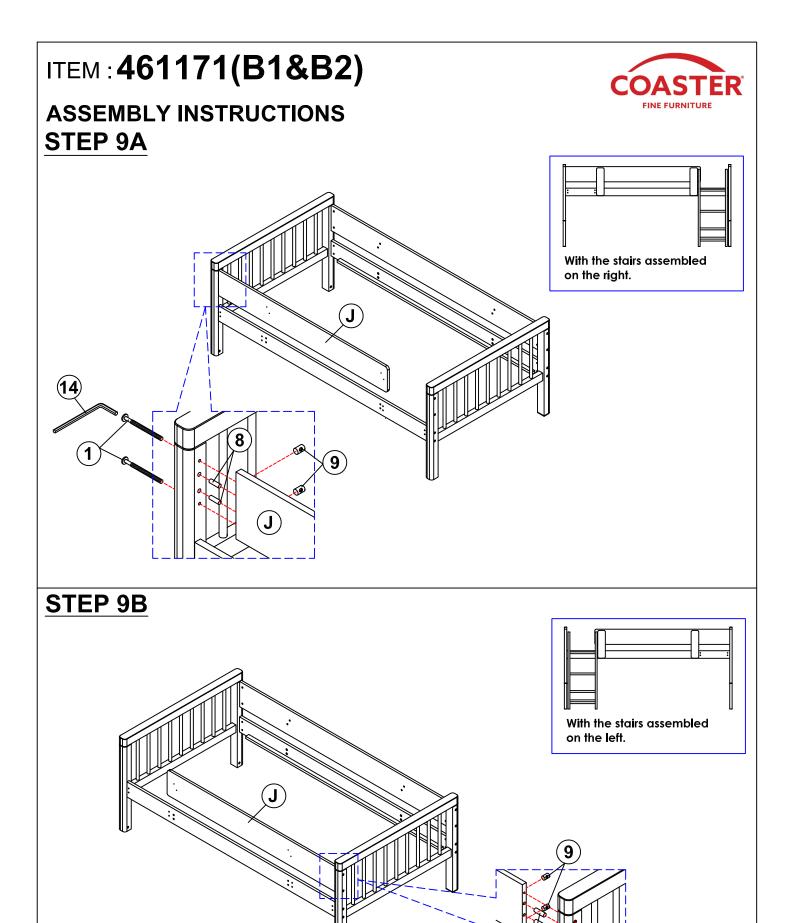
ASSEMBLY INSTRUCTIONS STEP 5







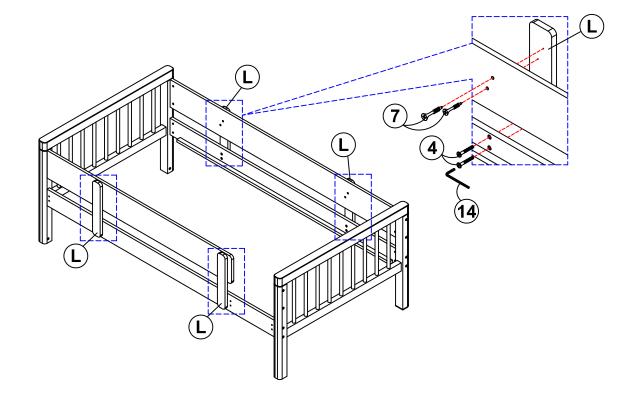


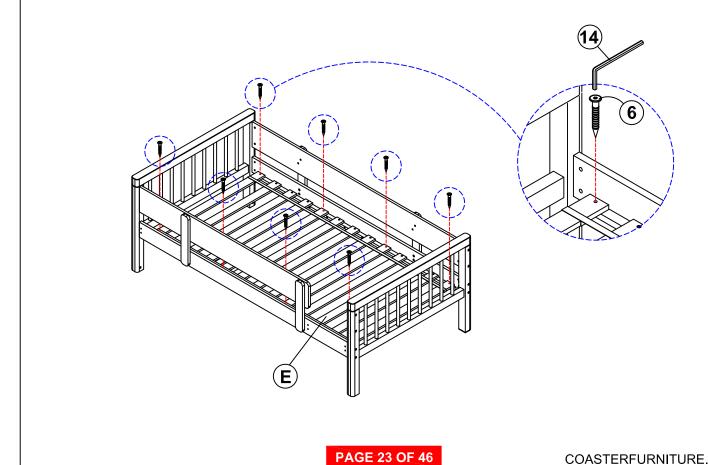


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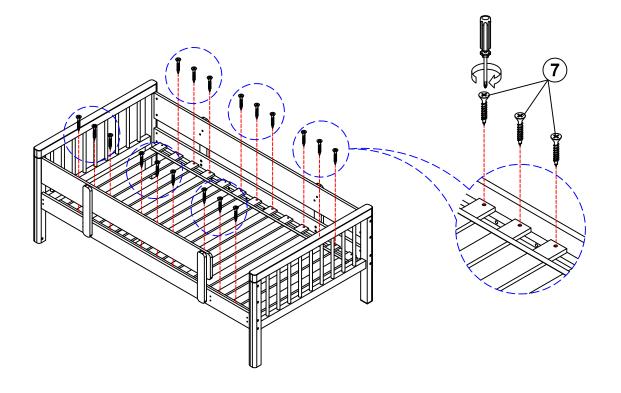
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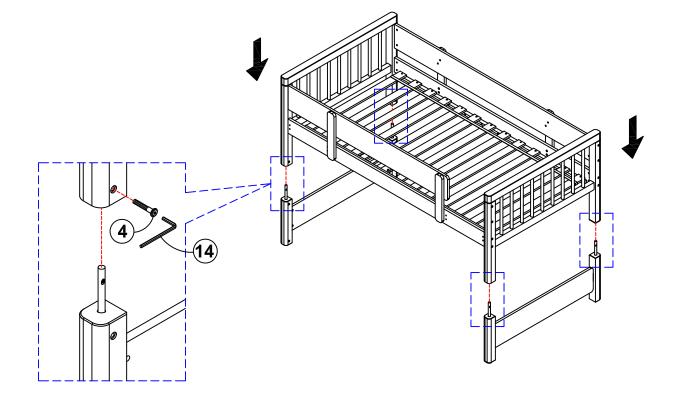






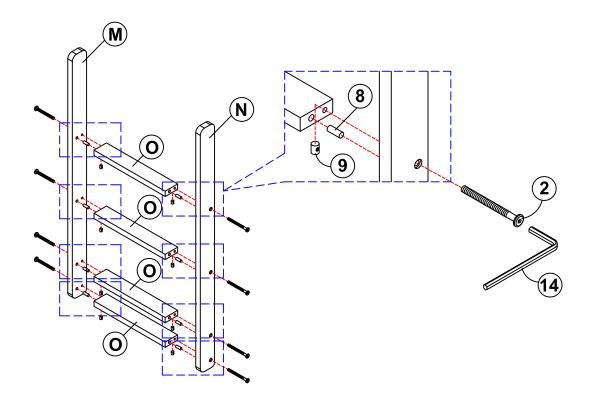
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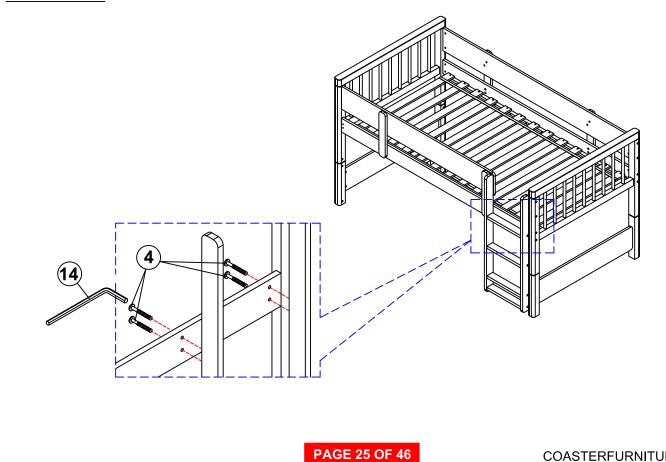




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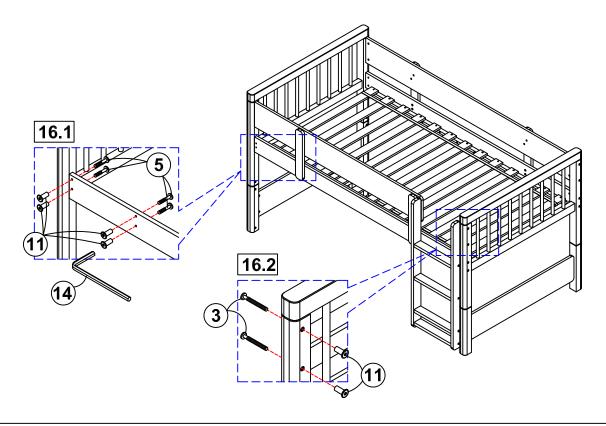
ASSEMBLY INSTRUCTIONS STEP 14



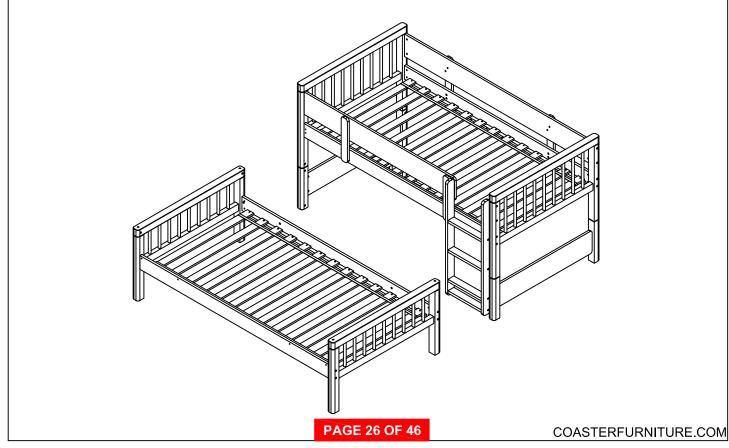


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ASSEMBLY INSTRUCTIONS STEP 16

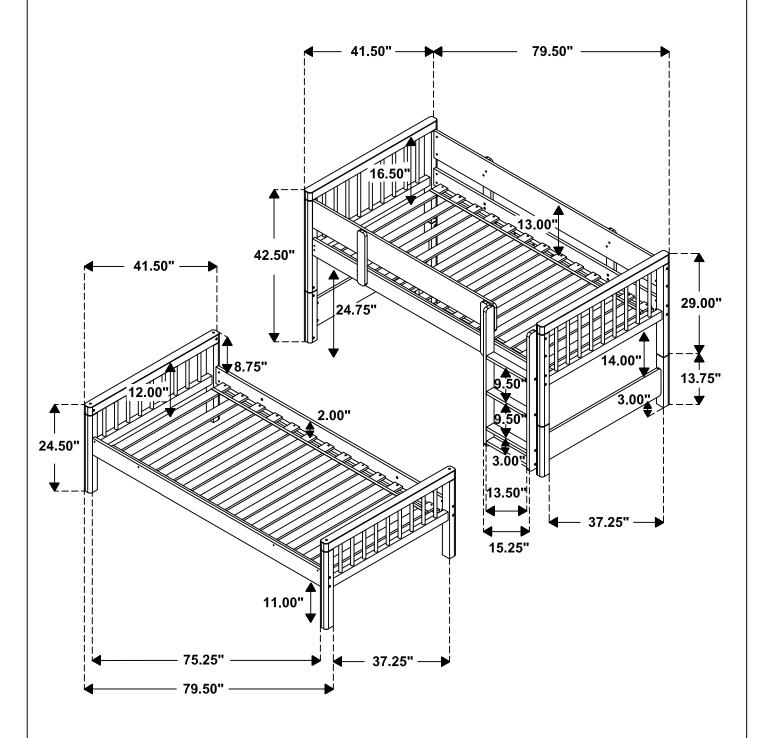


STEP 17
COMPLETE ASSEMBLY FOR KIDS LOFT + SINGLE BED.





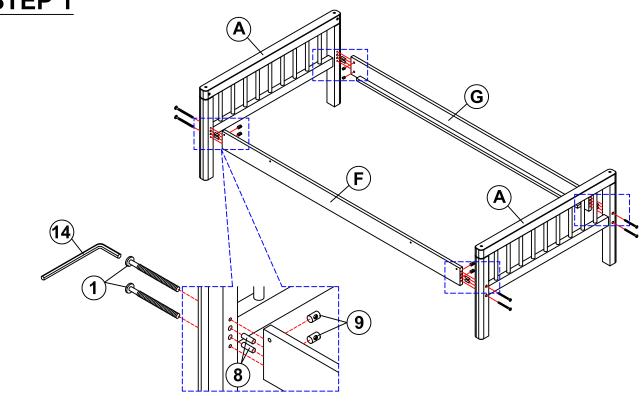
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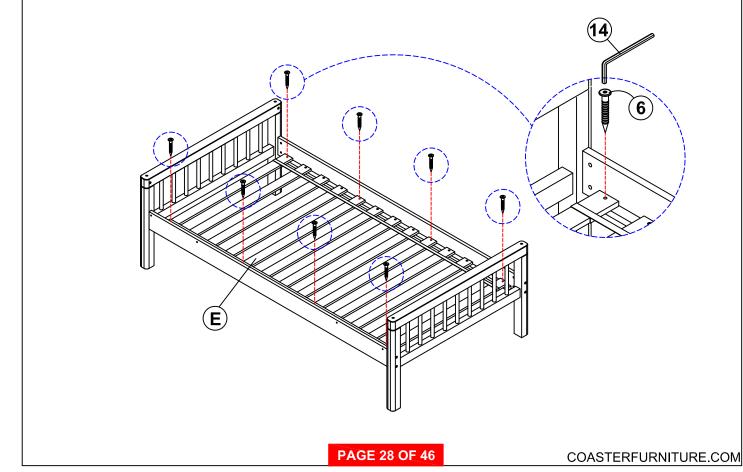




ASSEMBLY INSTRUCTIONS TODDLER BED + SINGLE BED.

STEP 1

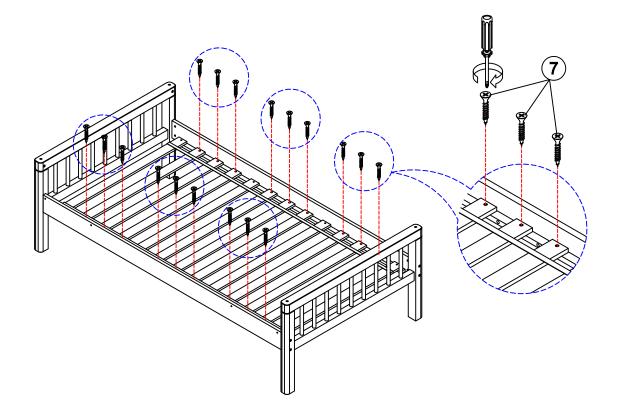


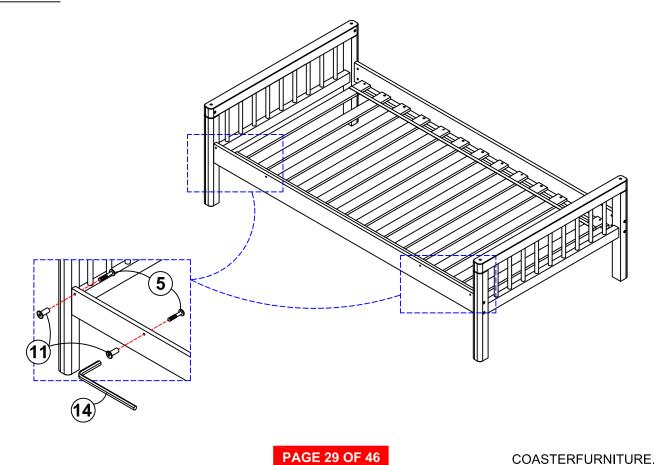


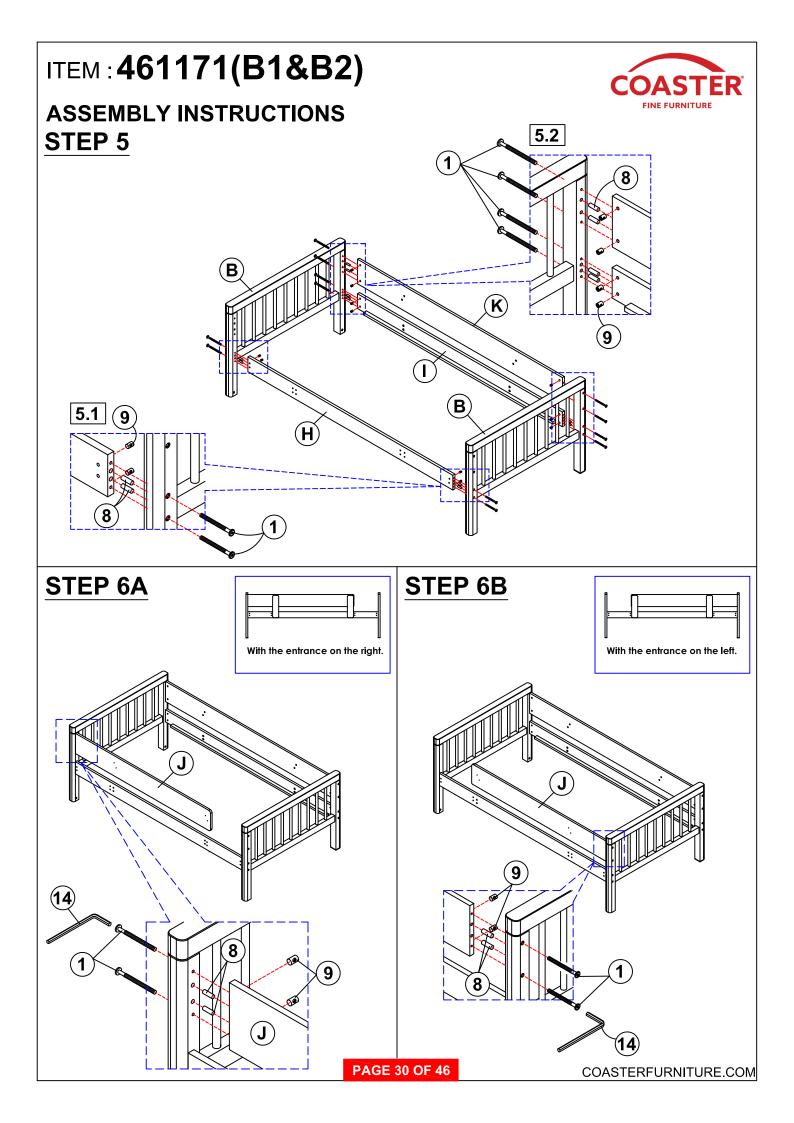


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ASSEMBLY INSTRUCTIONS STEP 3

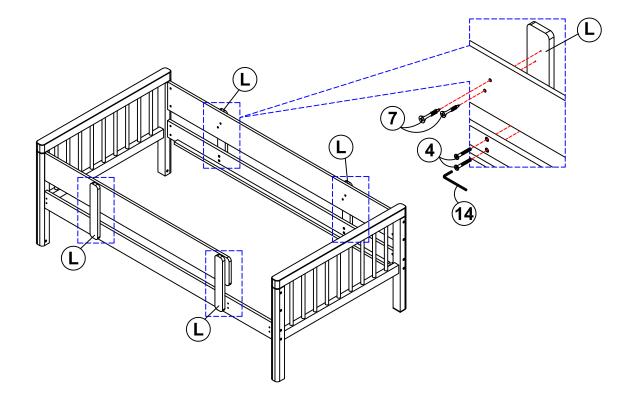


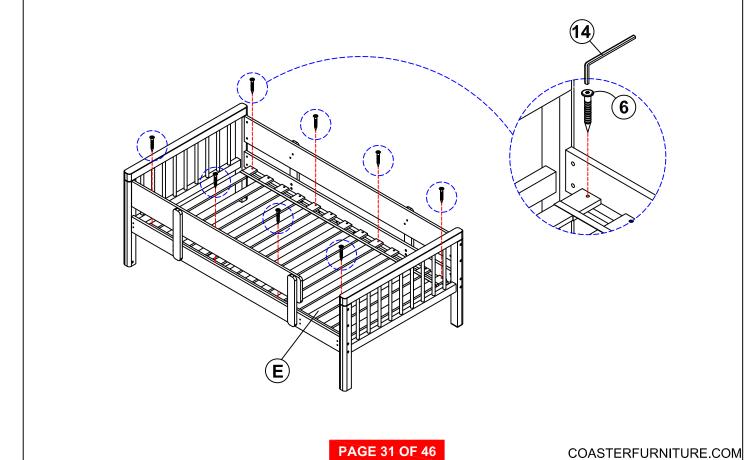


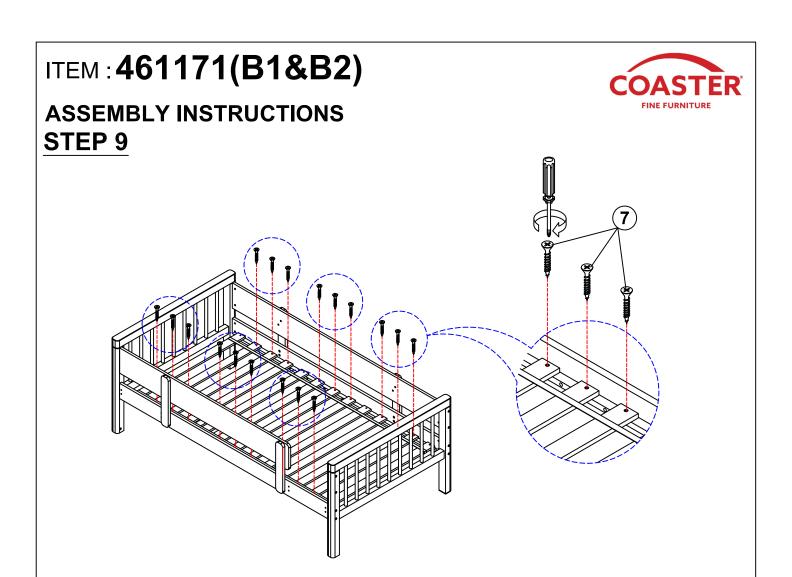


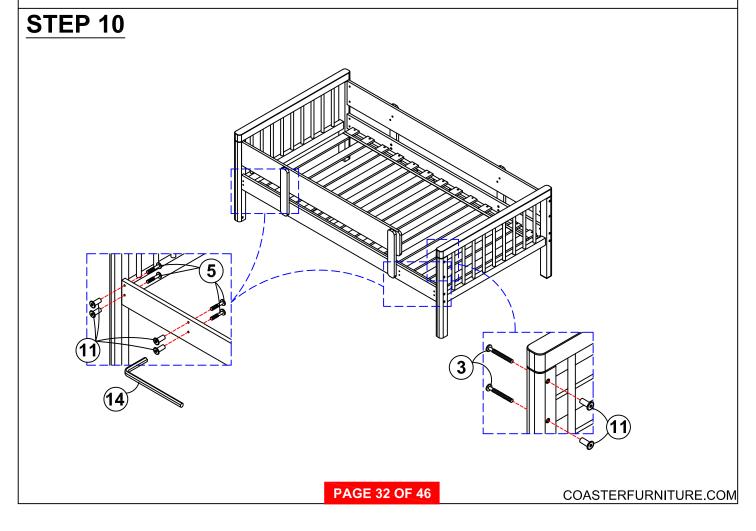
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ASSEMBLY INSTRUCTIONS STEP 7





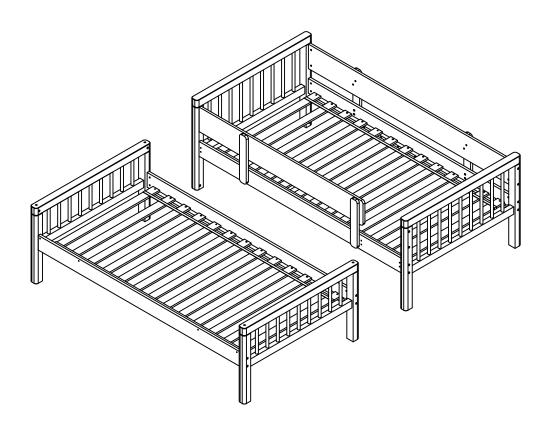






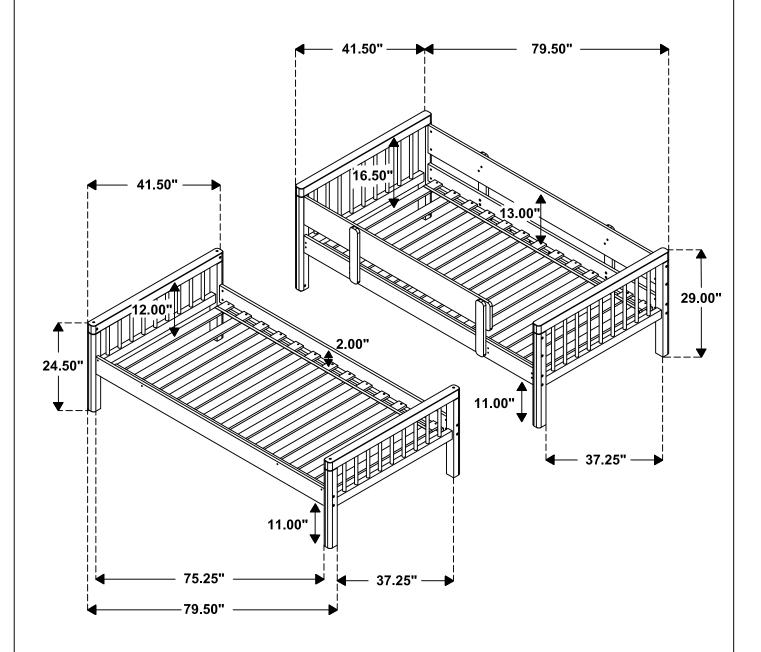
ASSEMBLY INSTRUCTIONS STEP 11

COMPLETE ASSEMBLY FOR TODDLER BED + SINGLE BED.



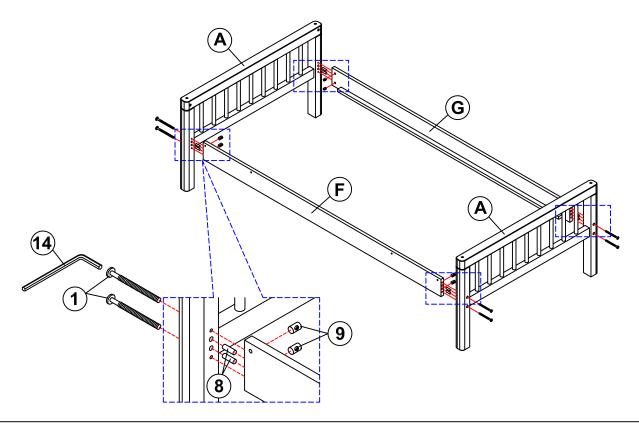


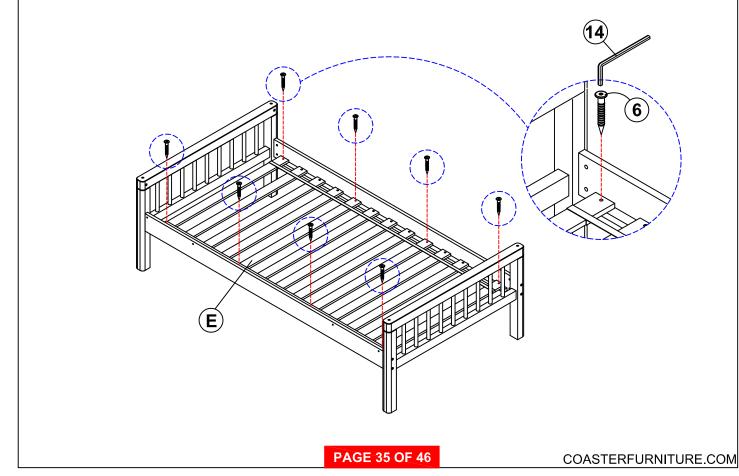
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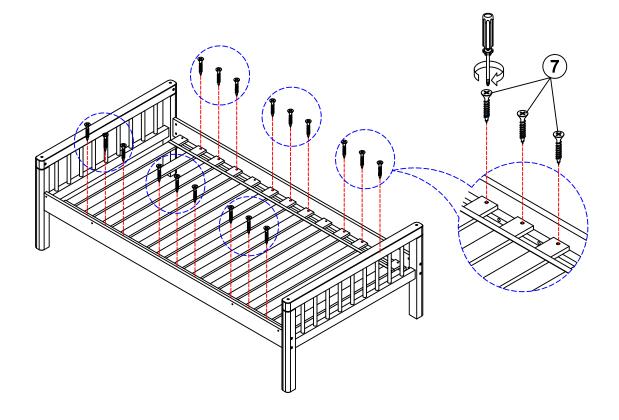
ASSEMBLY INSTRUCTIONS DAY BED + SINGLE BED. STEP 1

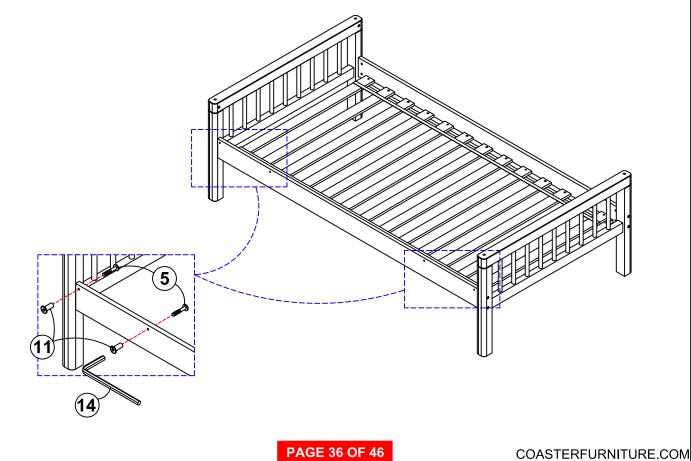


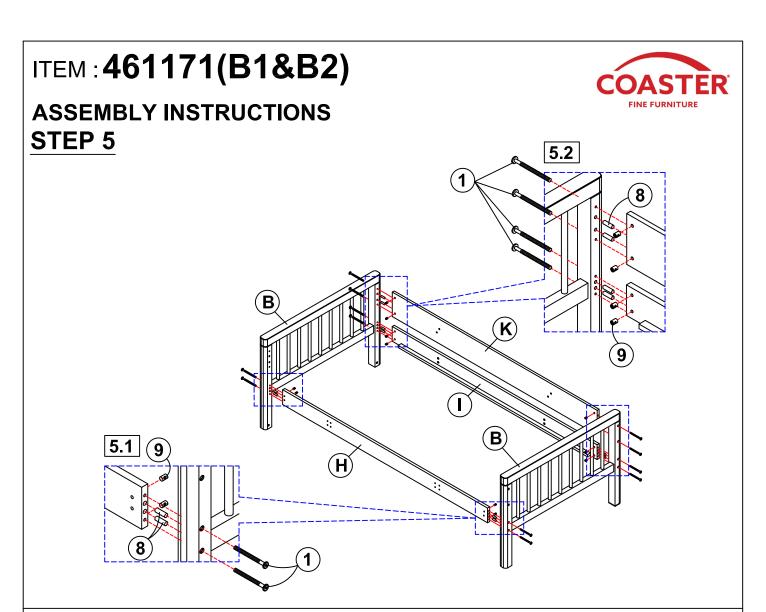




ASSEMBLY INSTRUCTIONS STEP 3







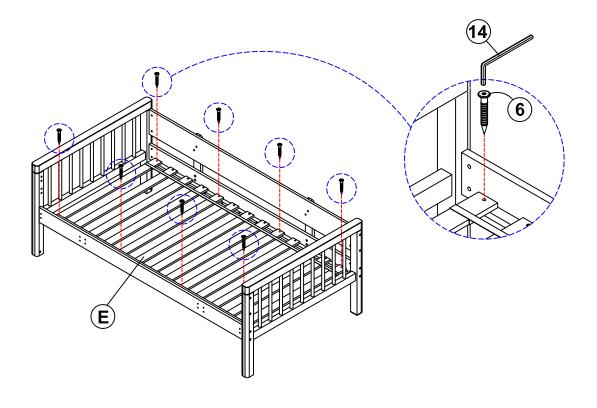
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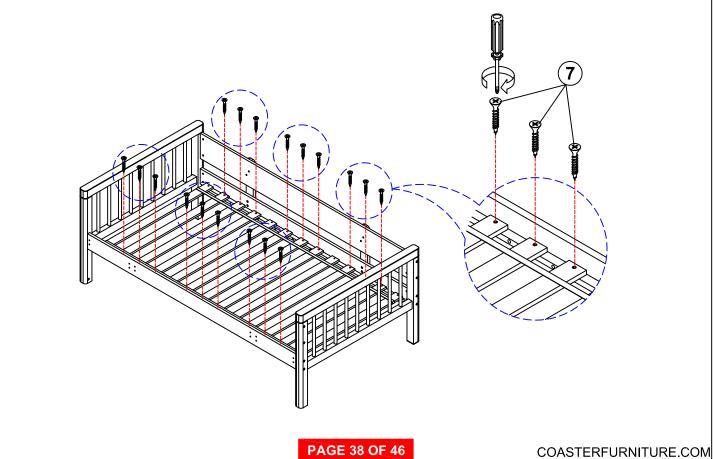
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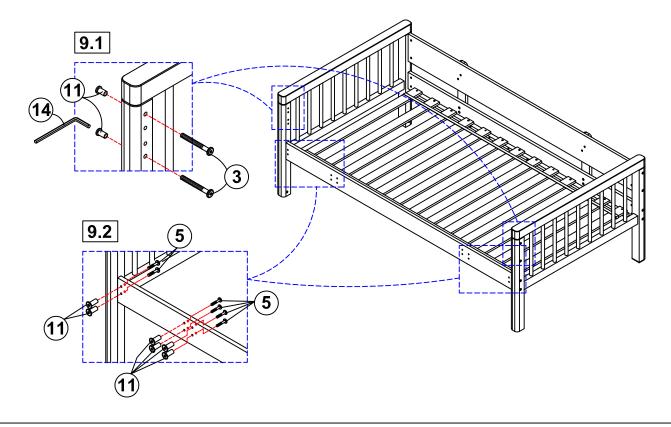
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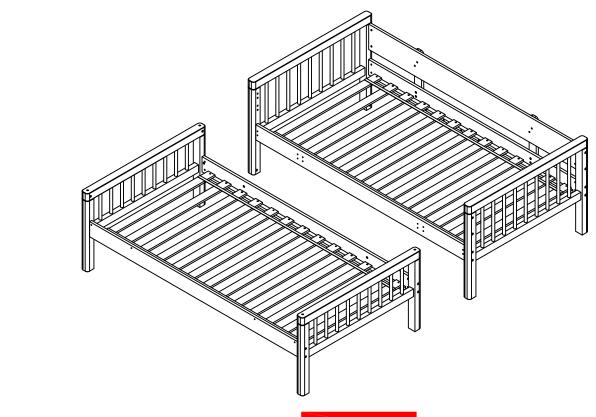




ASSEMBLY INSTRUCTIONS STEP 9



STEP 10 COMPLETE ASSEMBLY FOR DAY BED + SINGLE BED.

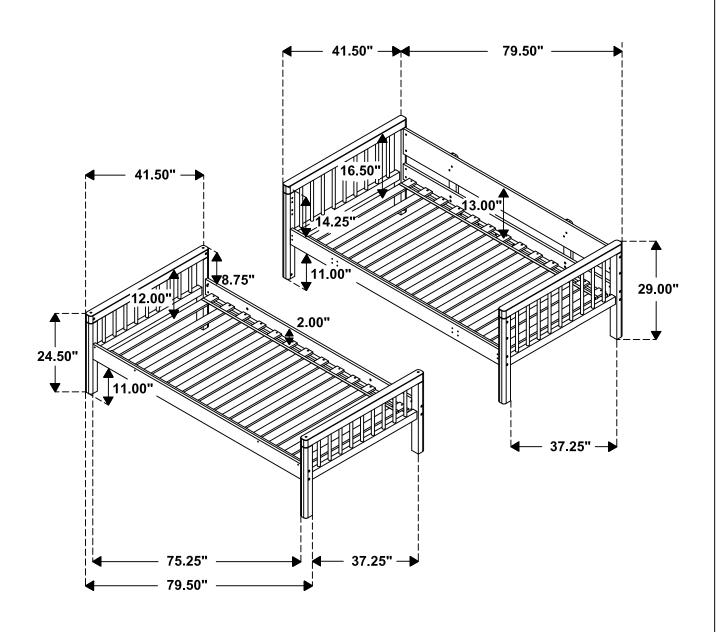


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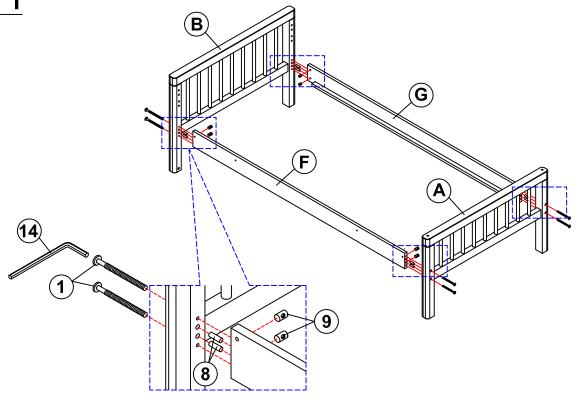
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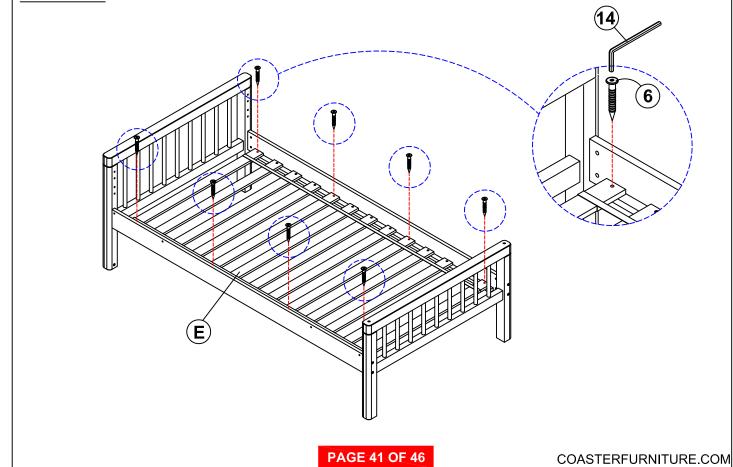




ASSEMBLY INSTRUCTIONS TWO IDENTICAL SINGLE BED.

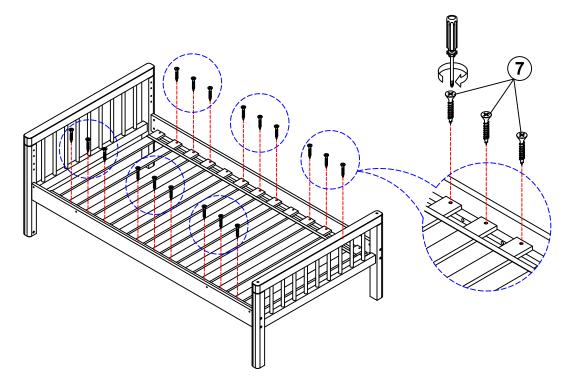
STEP 1

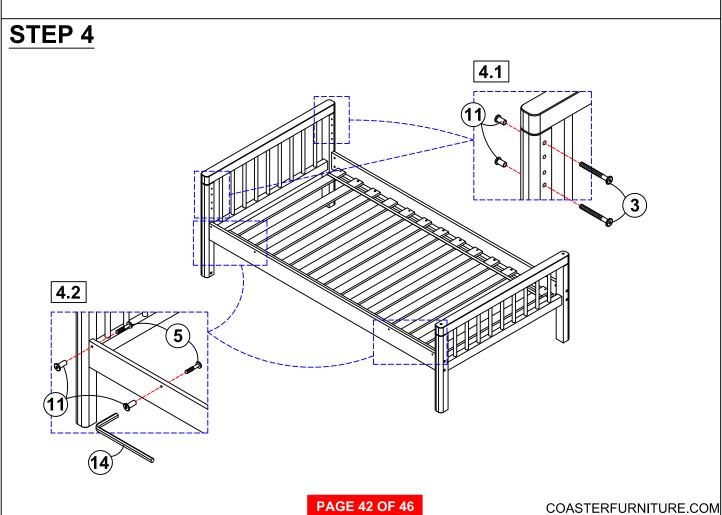






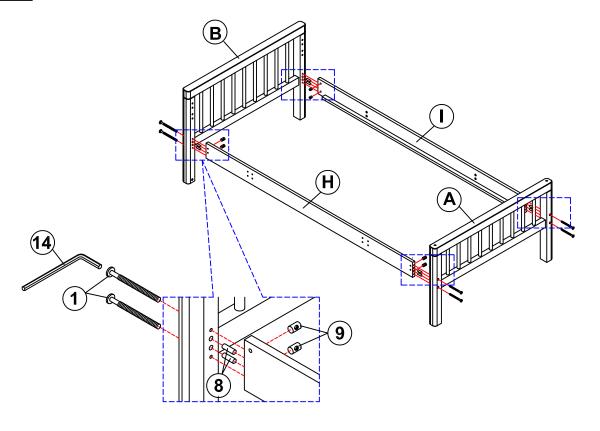
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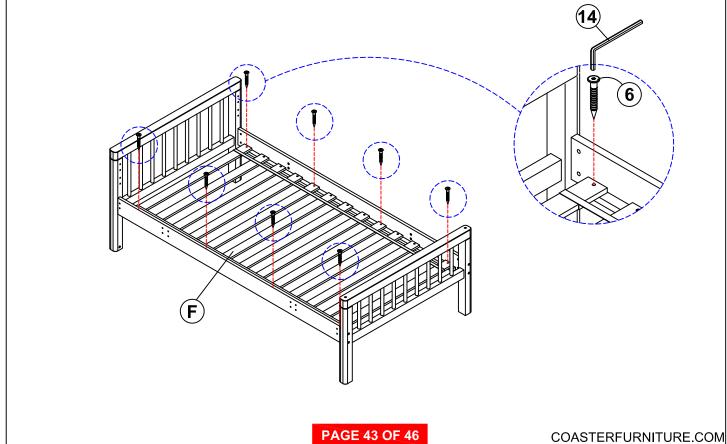






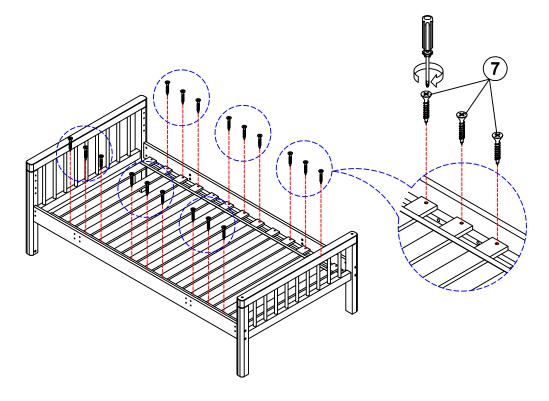
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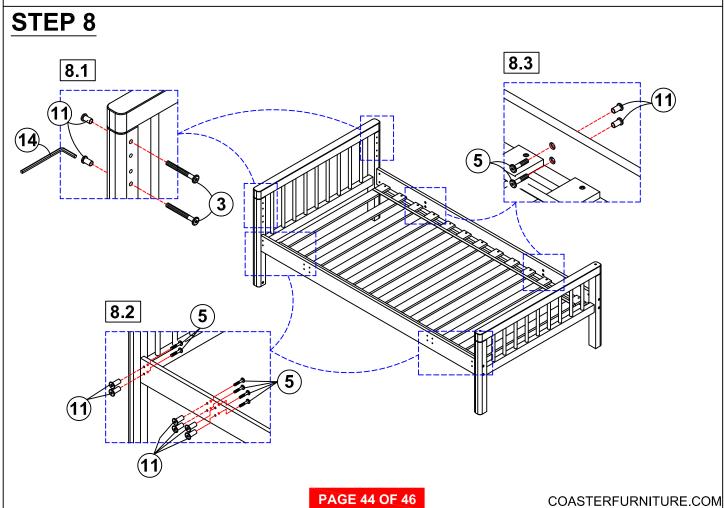






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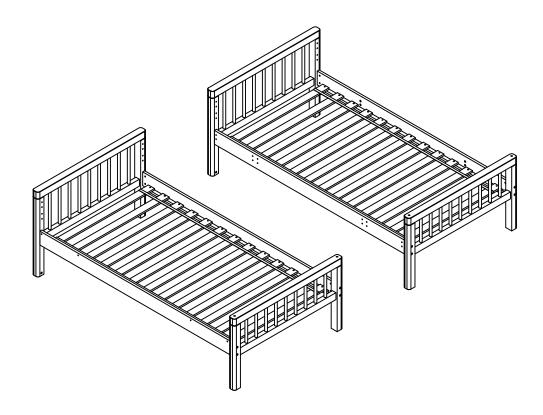






ASSEMBLY INSTRUCTIONS STEP 9

COMPLETE ASSEMBLY FOR TWO IDENTICAL SINGLE BED.





Inner Size: 75.25"W X 38.50"D

