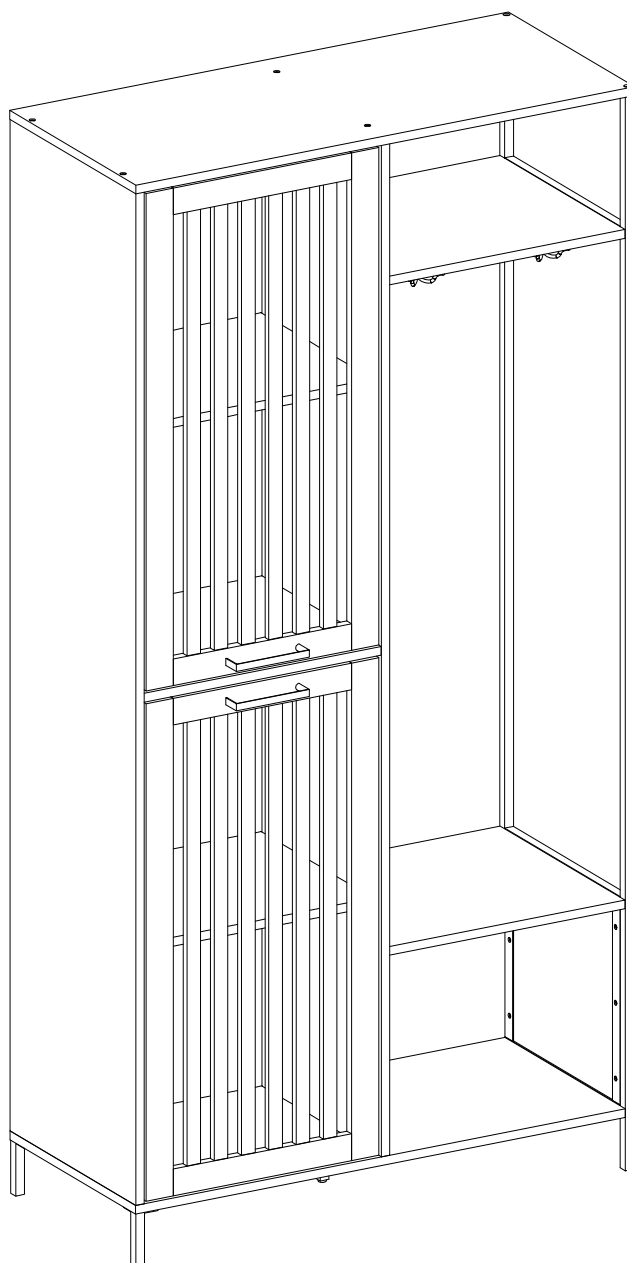


Item # : HT72SLD

Assembly Instructions



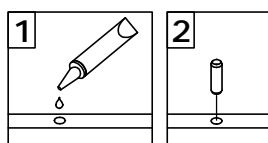
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. www.walkeredison.com

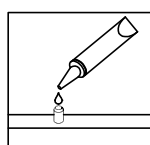
Revised 09/12/2019(I)

General Assembly Guidelines

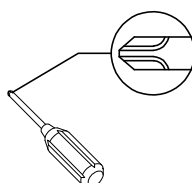
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



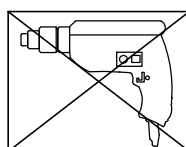
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

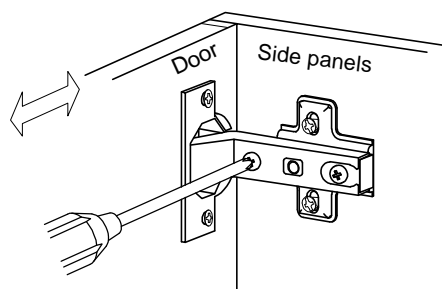


- VII. Power tools should not be used to assemble this product.

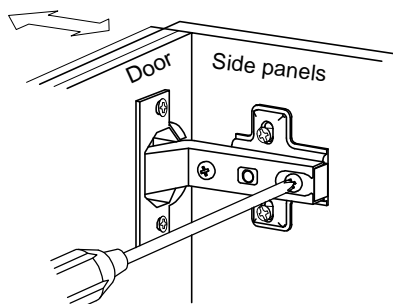


- VIII. Drill may be needed for securing product to wall.

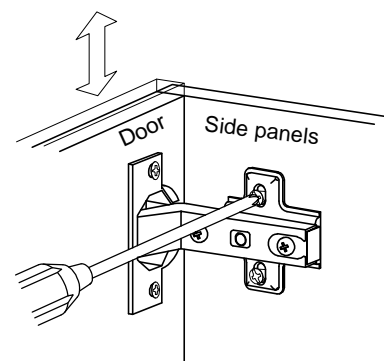
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

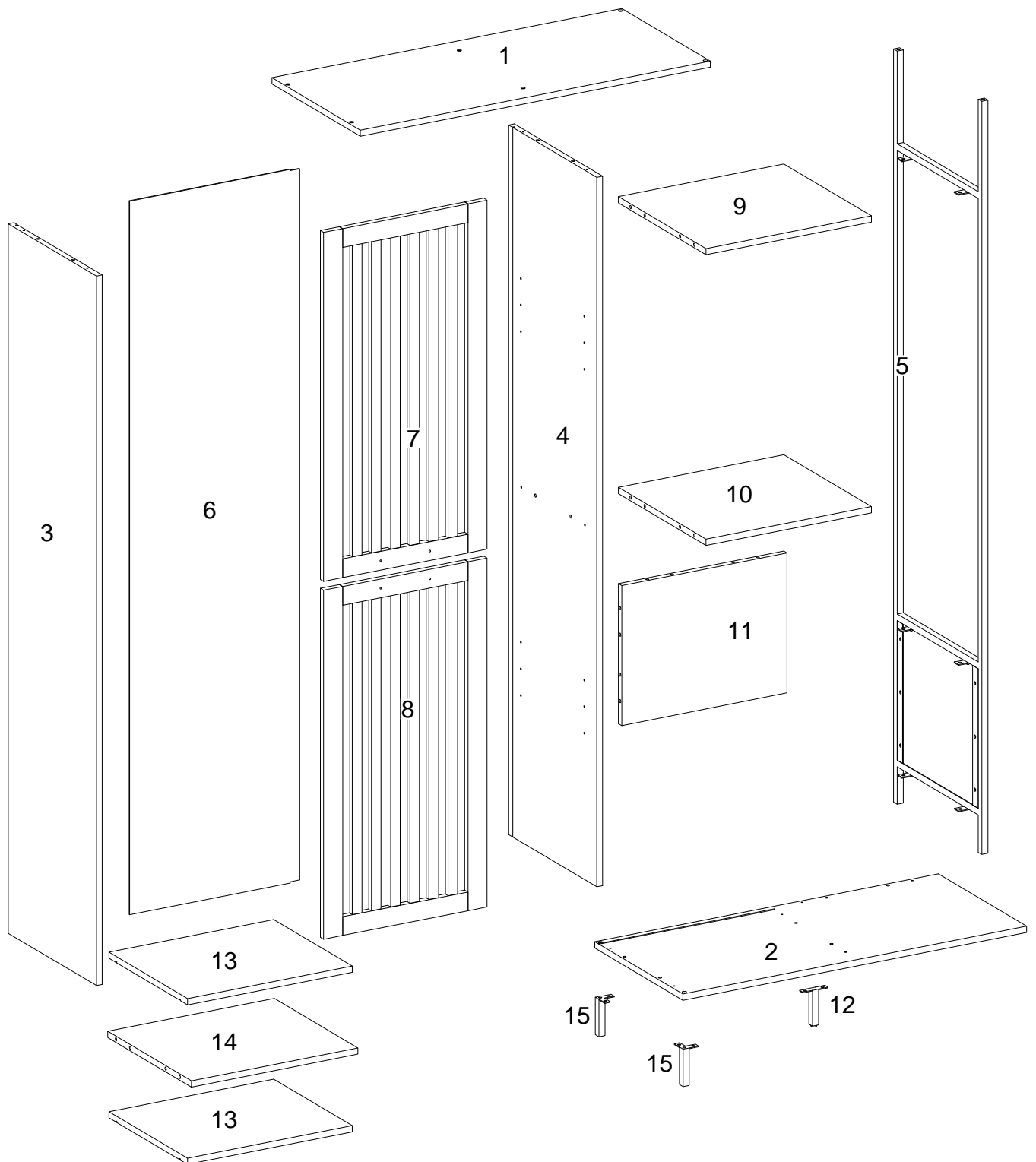


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment


















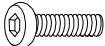

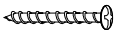
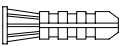
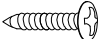



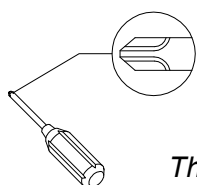
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

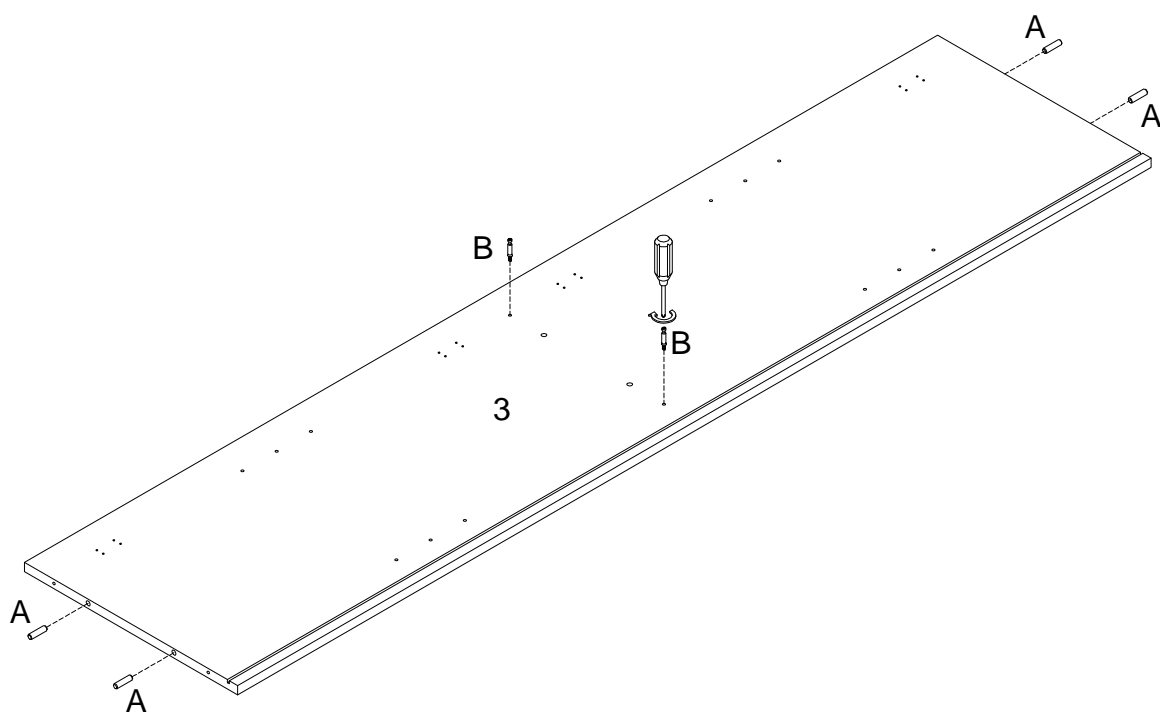
A		Ø8x30mm	Wooden dowel	22 pcs
B		Ø6x35mm	Cam bolt	12 pcs
C		Ø15x11mm	Cam lock	12 pcs
D		Ø30mm	Sticker	12 pcs
E		Ø6x50mm	Screw	10 pcs
F			Plastic wedge	10 pcs
G		Ø3x17mm	Screw	10 pcs
H			Handle	2 pcs
J		Ø4x22mm	Bolt	4 pcs
K			Europe Hinge	4 pcs
L		Ø3.5x14mm	Screw	24 pcs
M			Hook	4 pcs
N			Door stopper	2 pcs
P		Ø3.5x14mm	Screw(Black)	12 pcs
Q			Shelf support pin	8 pcs
R		4mm	Hex Key	1 pc
S		Ø6x12mm	Bolt	12 pcs
T		Ø6x25mm	Bolt	4 pcs
U			Velcro strap	2 pcs
V		Ø4x25mm	Screw	2 pcs
W			Nut	2 pcs
X		Ø4x12mm	Screw	2 pcs
Y			Glue tube	1 pc



Philips head screwdriver required for assembly
(not included)

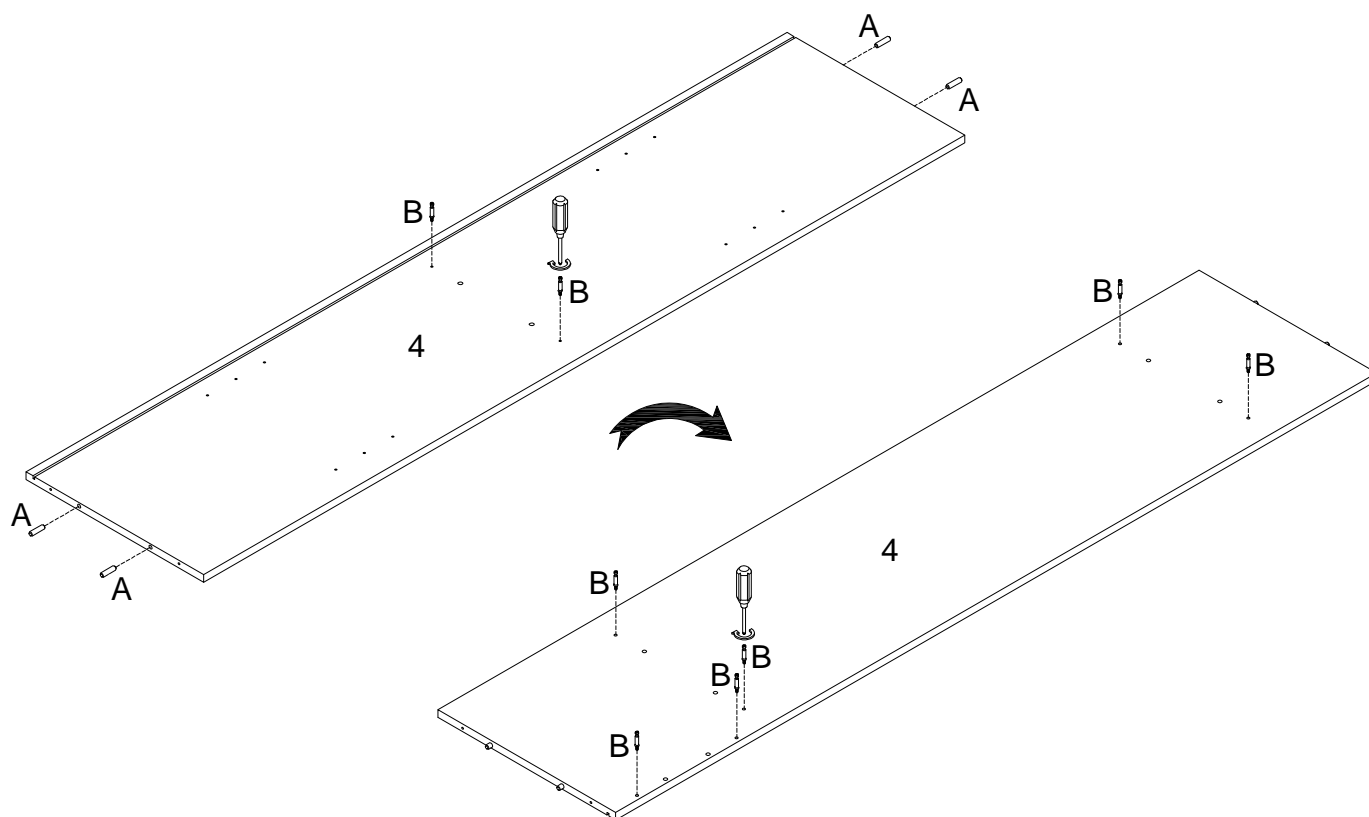
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



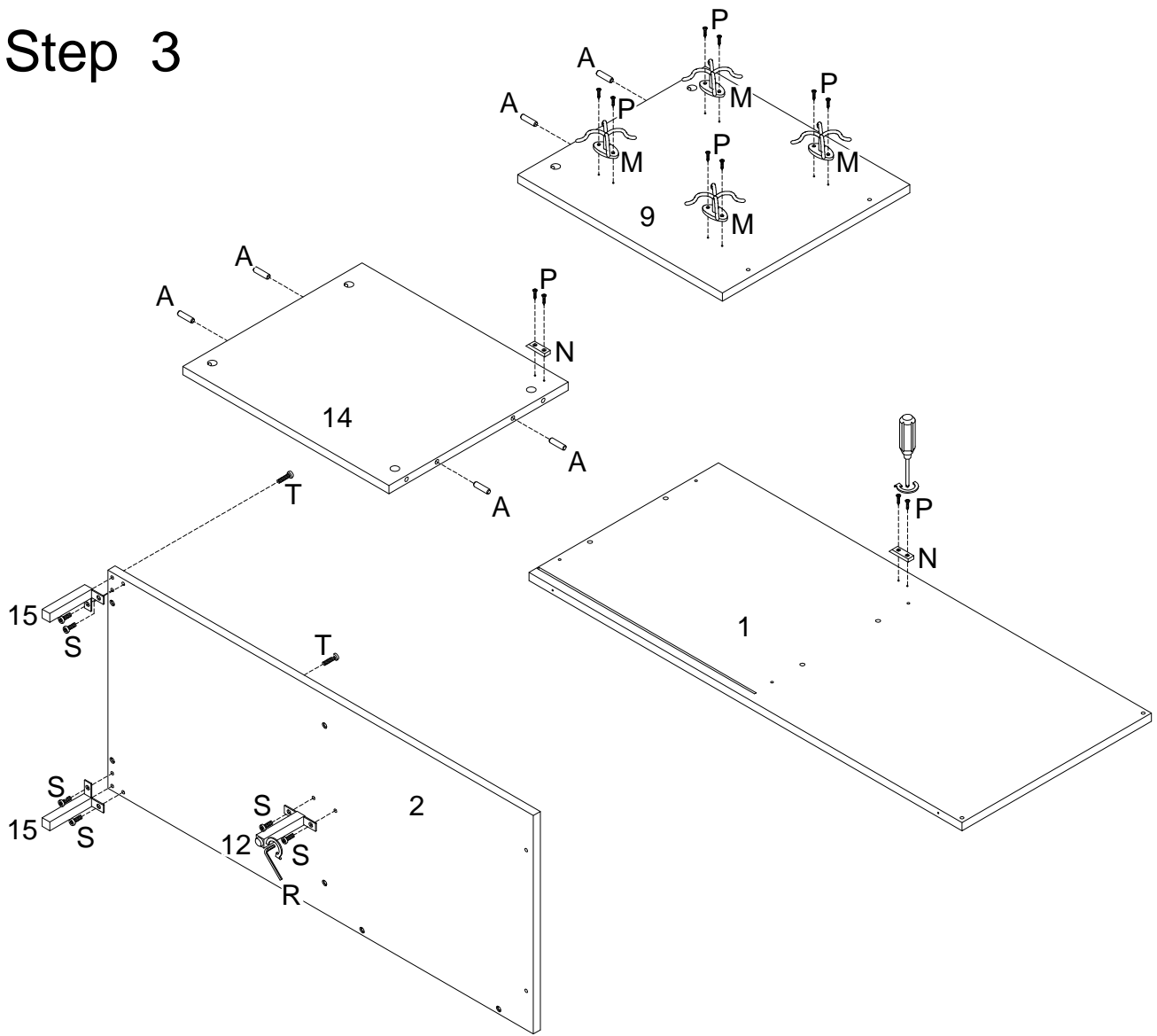
Insert wooden dowel (A) into part (3) , then secure cam bolt (B) into part (3) with Philips head screwdriver as per diagram.

Step 2



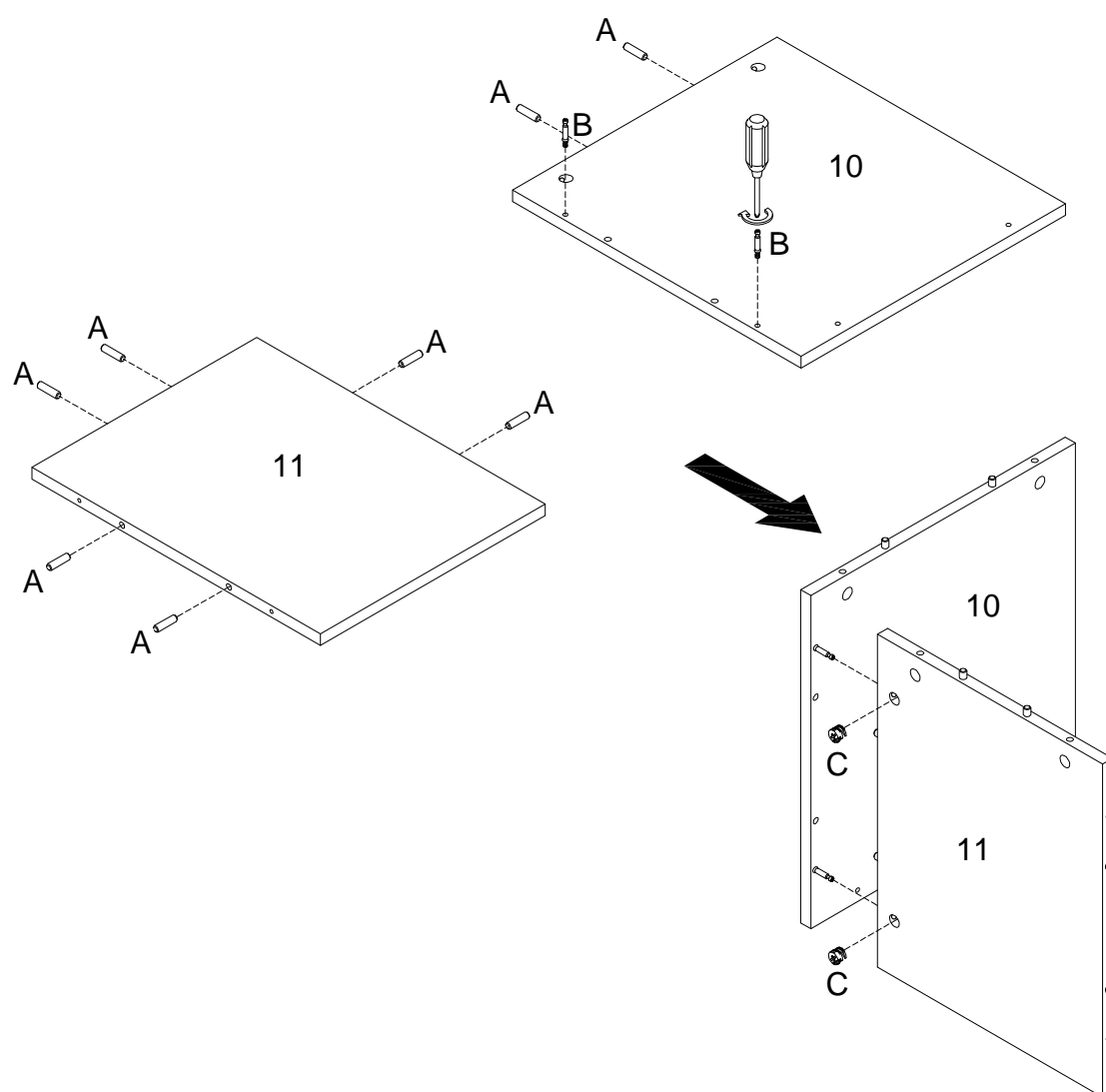
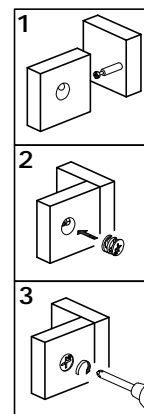
Insert wooden dowel (A) into part (4) ,then secure cam bolt (B) into two sides of part (4) with Philips head screwdriver as per diagram.

Step 3



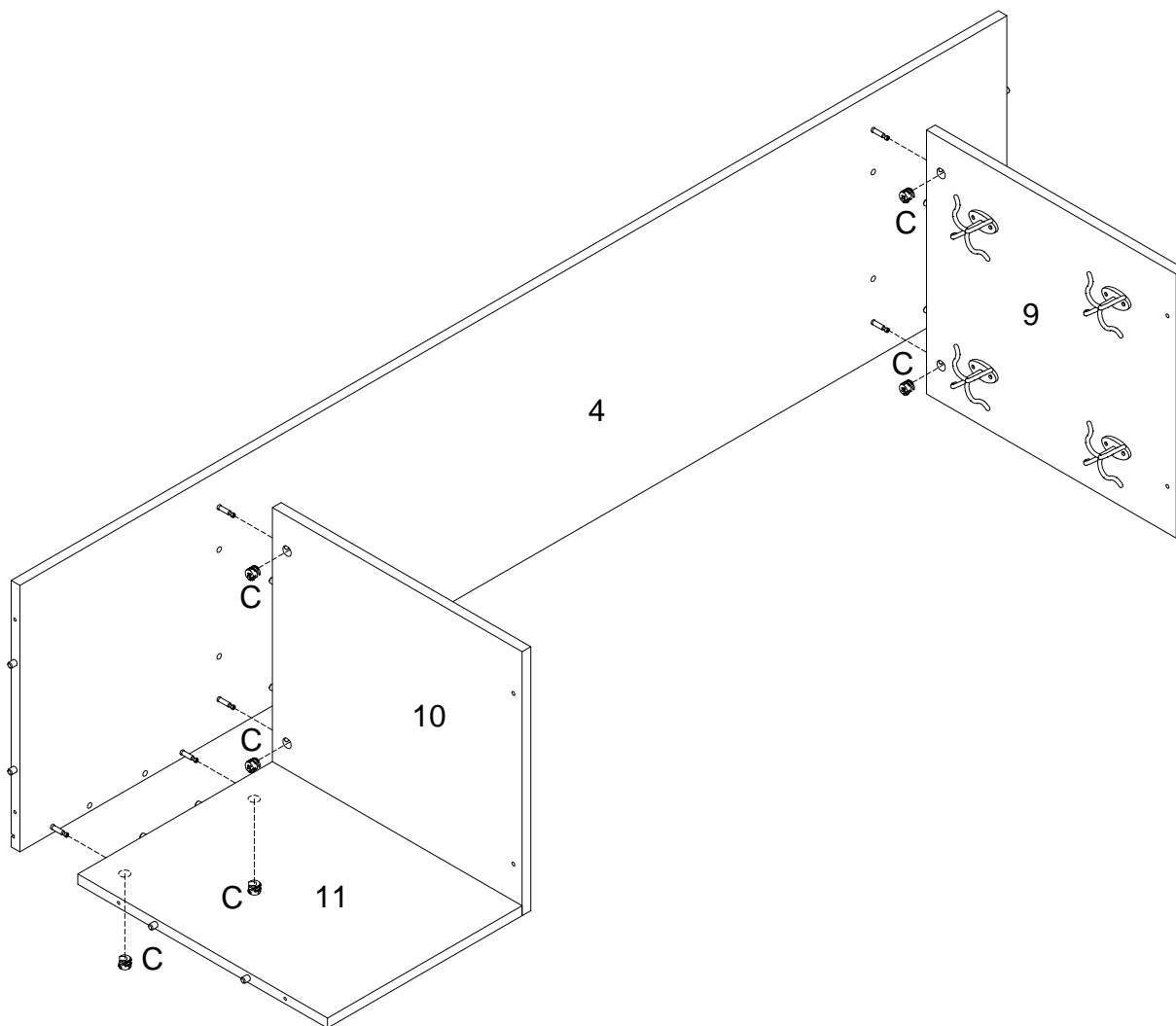
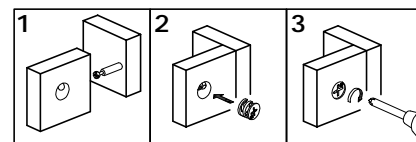
Insert wooden dowel (A) into parts(9,14),using screw (black) (P) attach hook (M) to part (9),Door stopper (N) to parts(1,14)with Philips head screwdriver .using bolts (S,T) attach part (15) to part (2) , using bolt (S) attach part(12) to part (2) with hex key (R) as per diagram .

Step 4



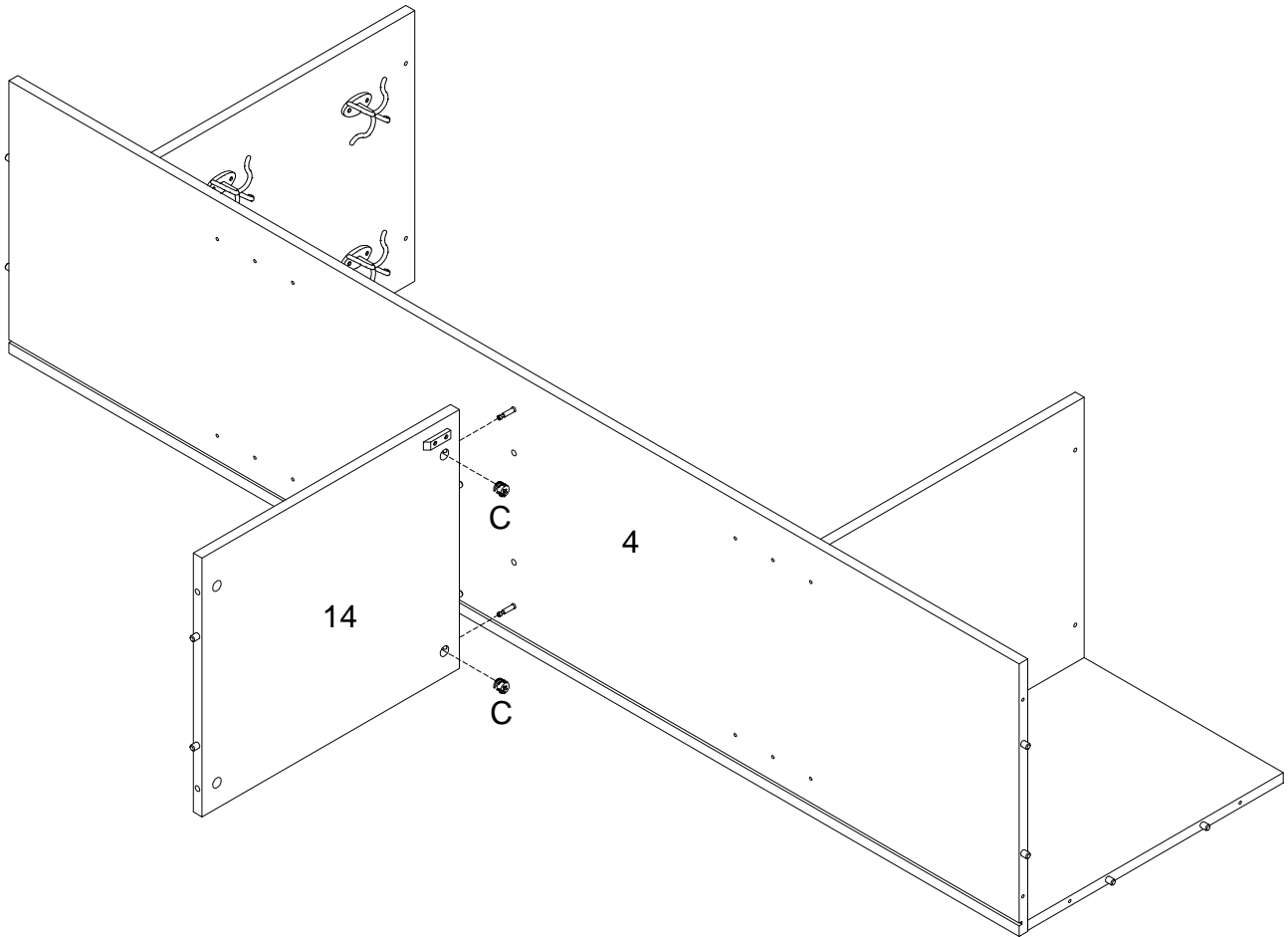
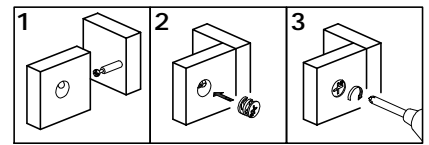
Insert wooden dowel (A) into parts (10,11) ,Secure cam bolt (B) into part (10) then using cam lock (C) attach part (11) into part (10) with Philips head screwdriver as per diagram .

Step 5



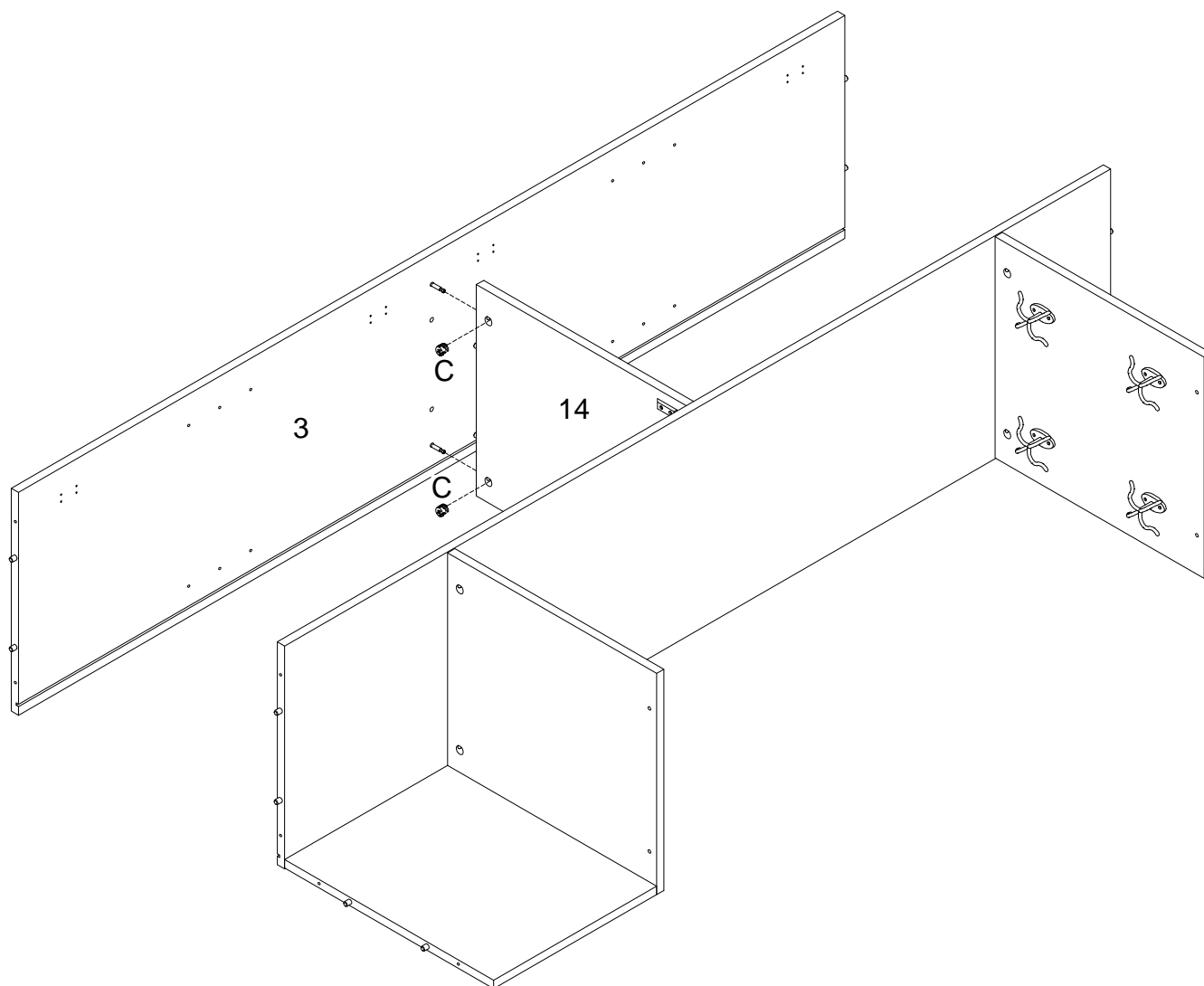
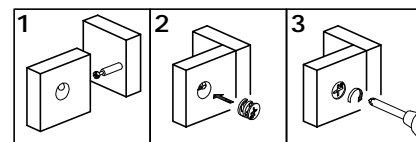
Using cam lock (C) attach parts (9,10,11) to part (4) with Philips head screwdriver as per diagram.

Step 6



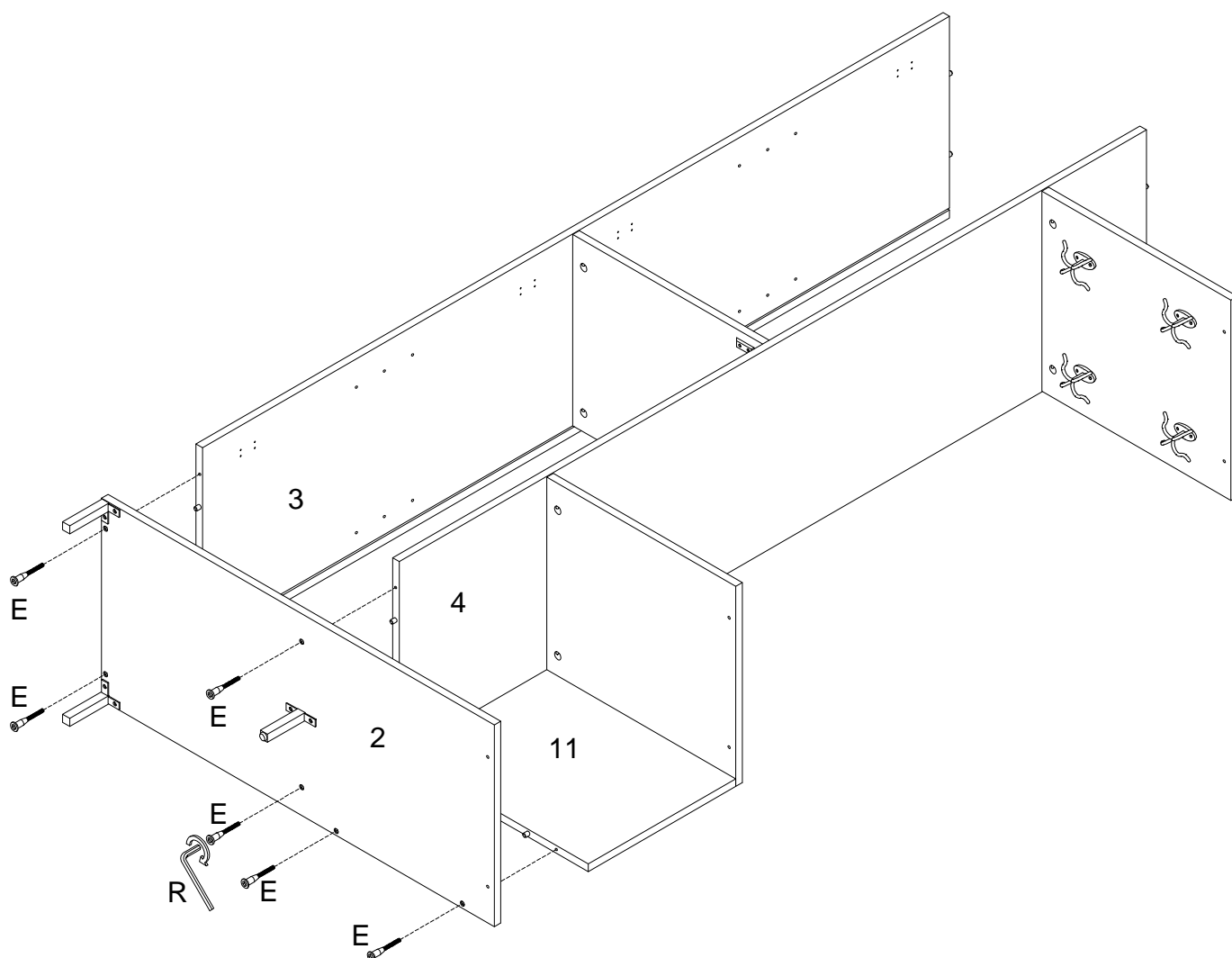
Using cam lock (C) attach part (14) to part (4) with Philips head screwdriver as per diagram.

Step 7



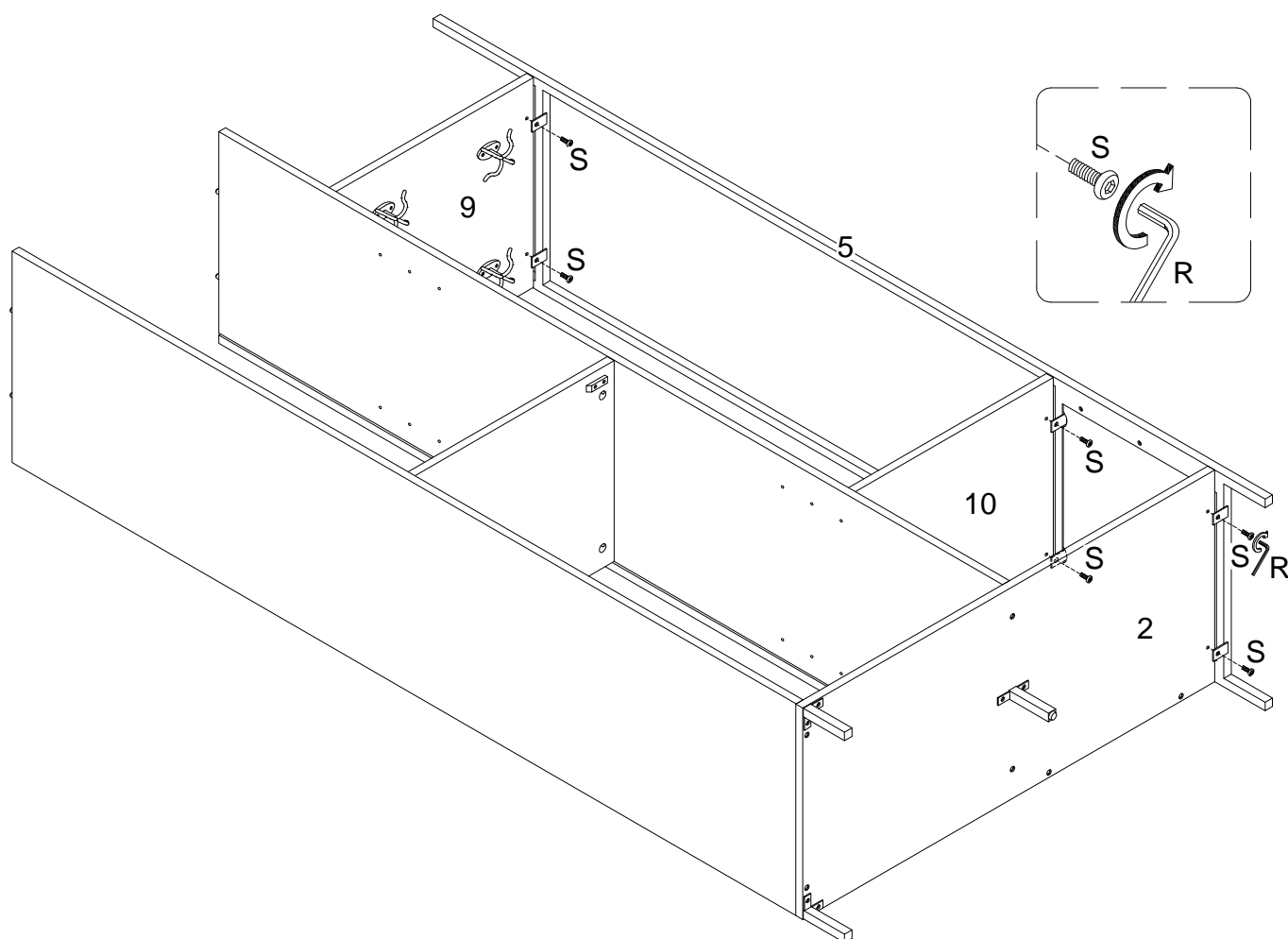
Using cam lock (C) attach part (14) to part (3) with Philips head screwdriver as per diagram.

Step 8



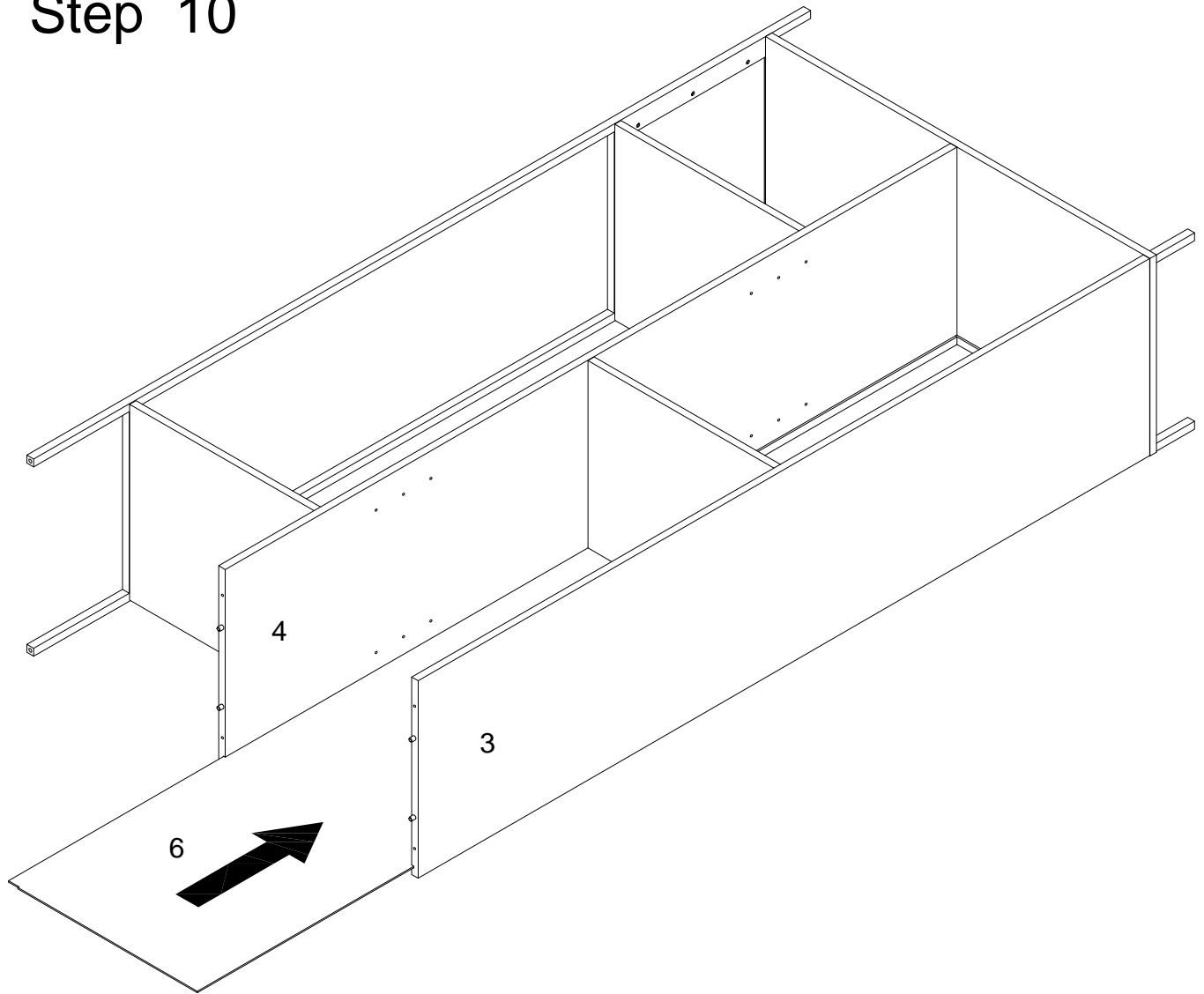
Using screw (E) attach part (2) into parts (3,4,11) with hex key (R) as per diagram.

Step 9



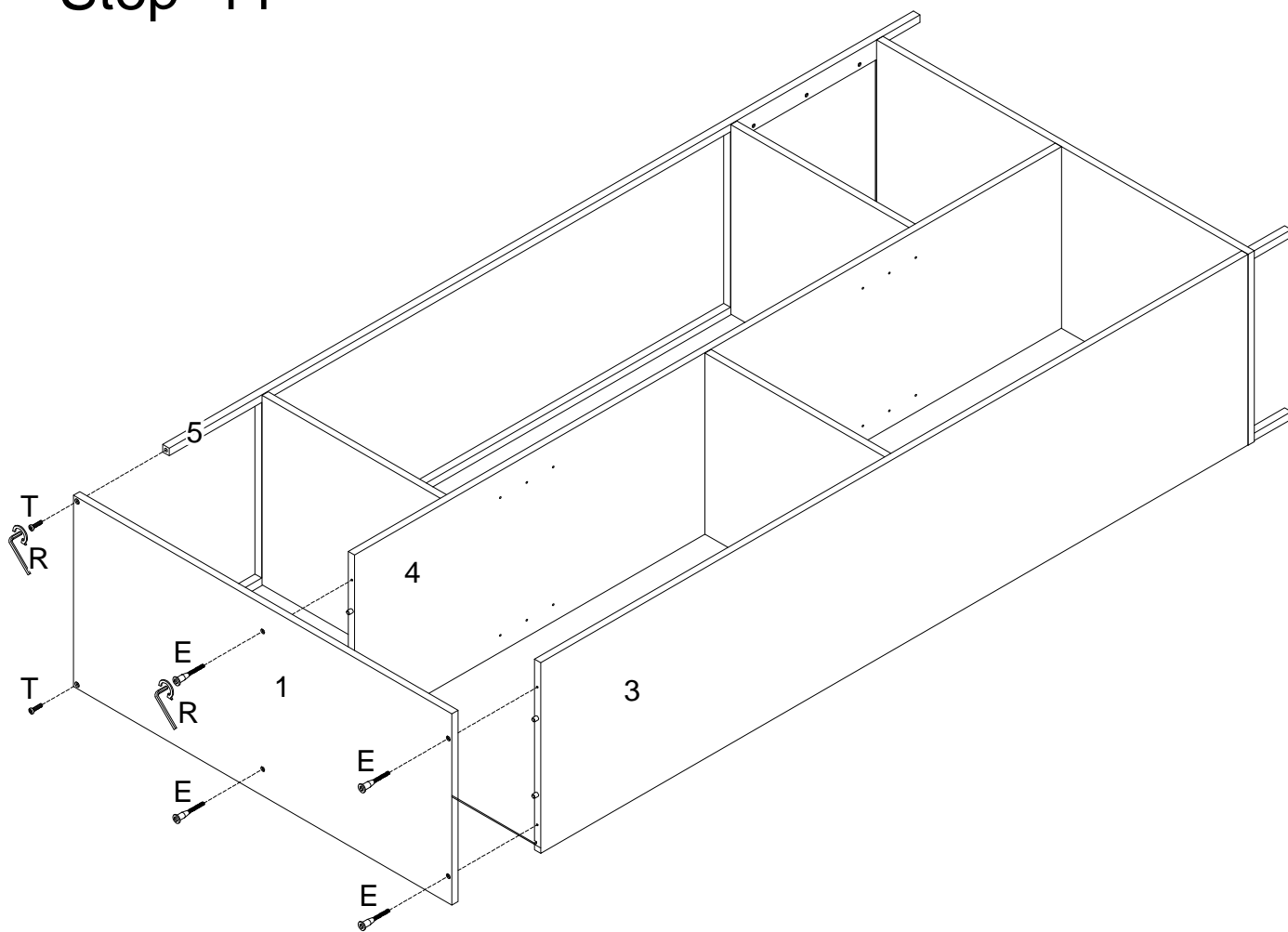
Using bolt (S) attach part (5) to parts (2,9,10) with hex key (R) as per diagram.

Step 10



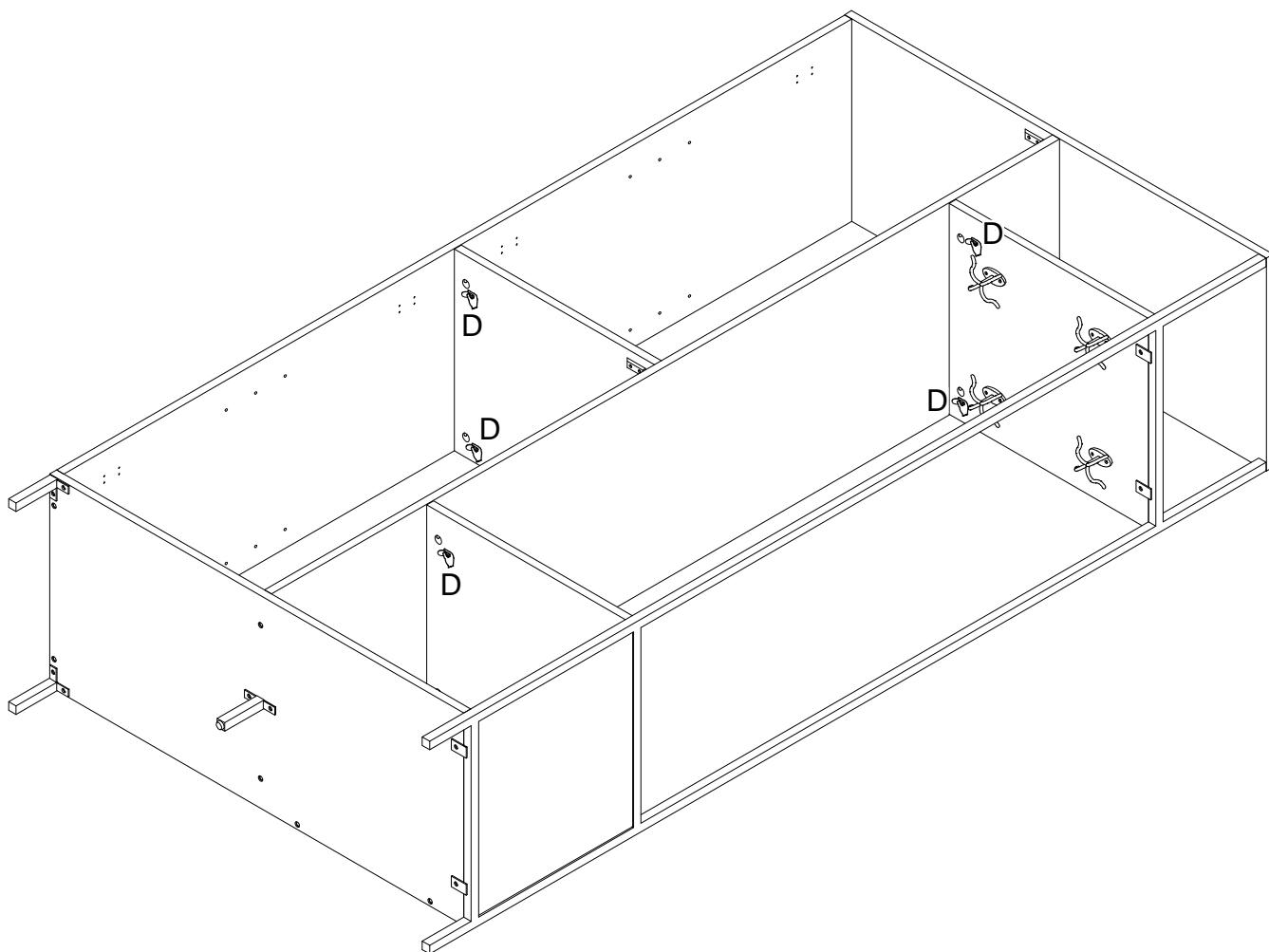
Put part (6) as per diagram.

Step 11



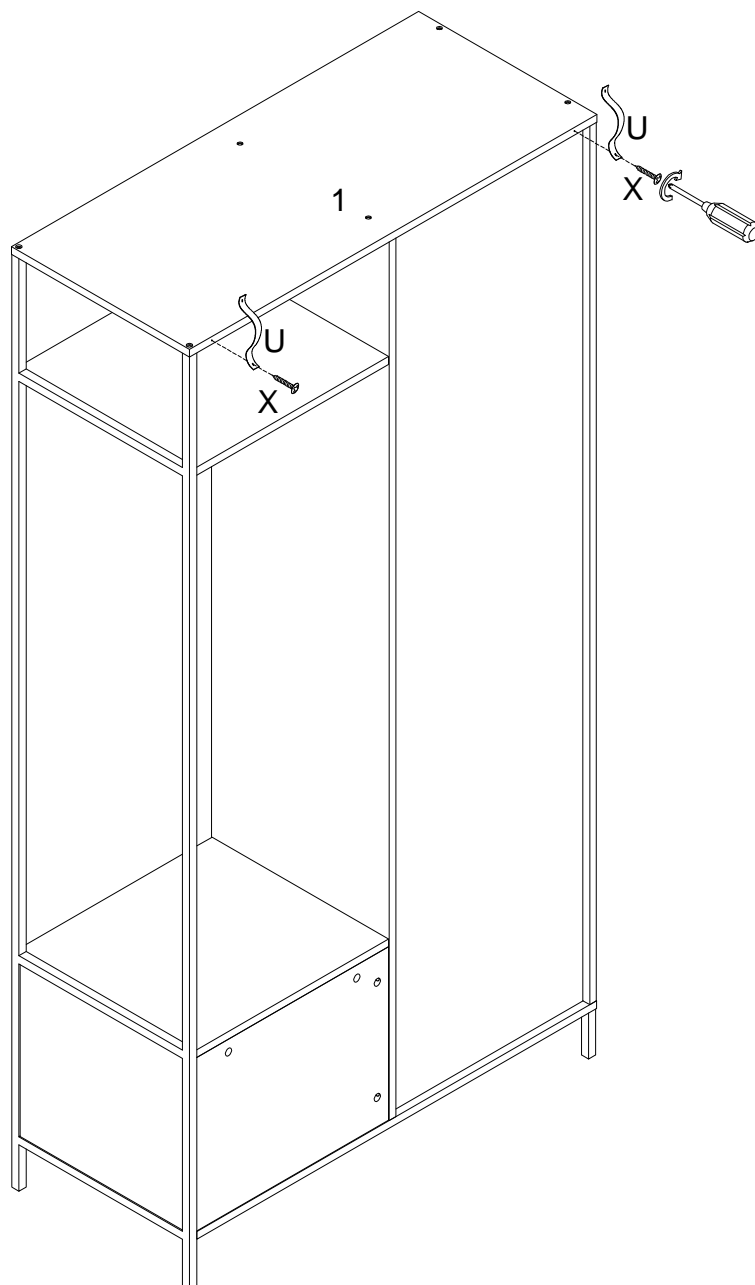
Using bolt(T,E) attach part (1) into part (3,4,5) with hex key (R) as per diagram .please kindly note that keep the back panel into the groove of part (1) then secure all the bolts.

Step 12



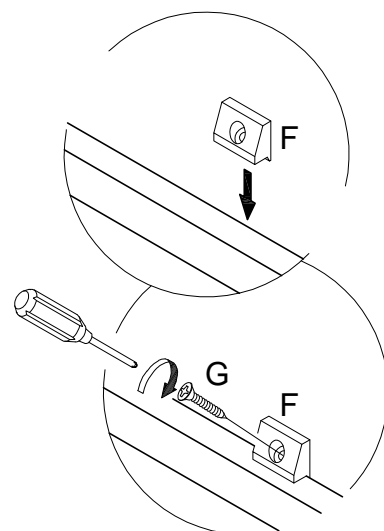
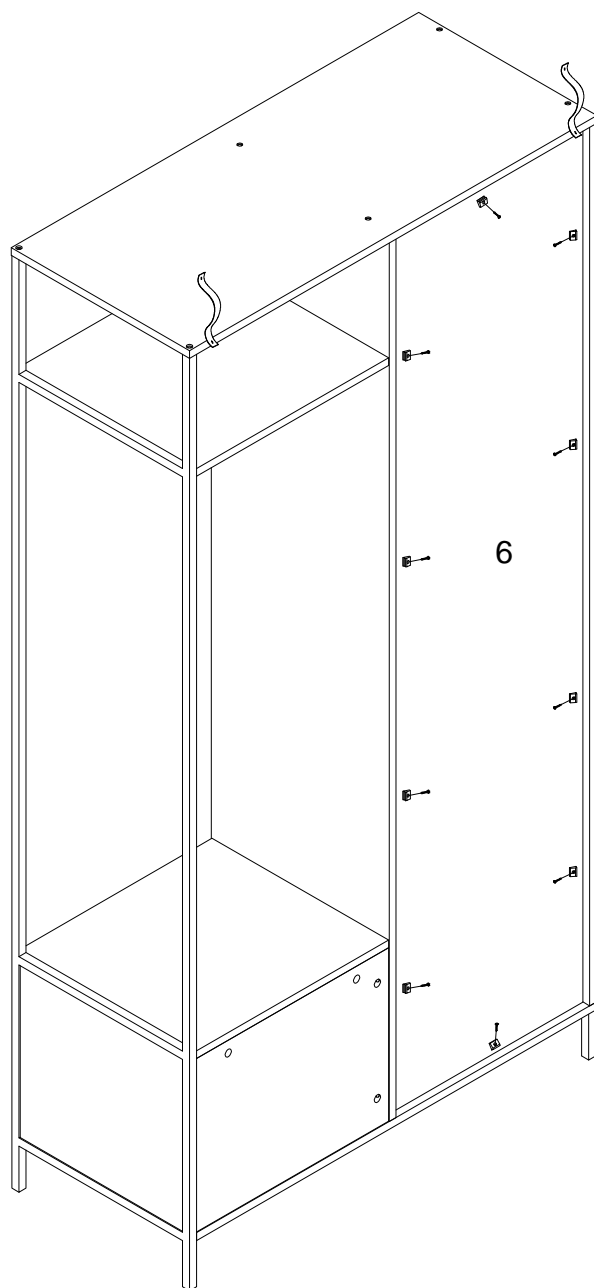
Place sticker (D) cover the holes as per diagram .

Step 13



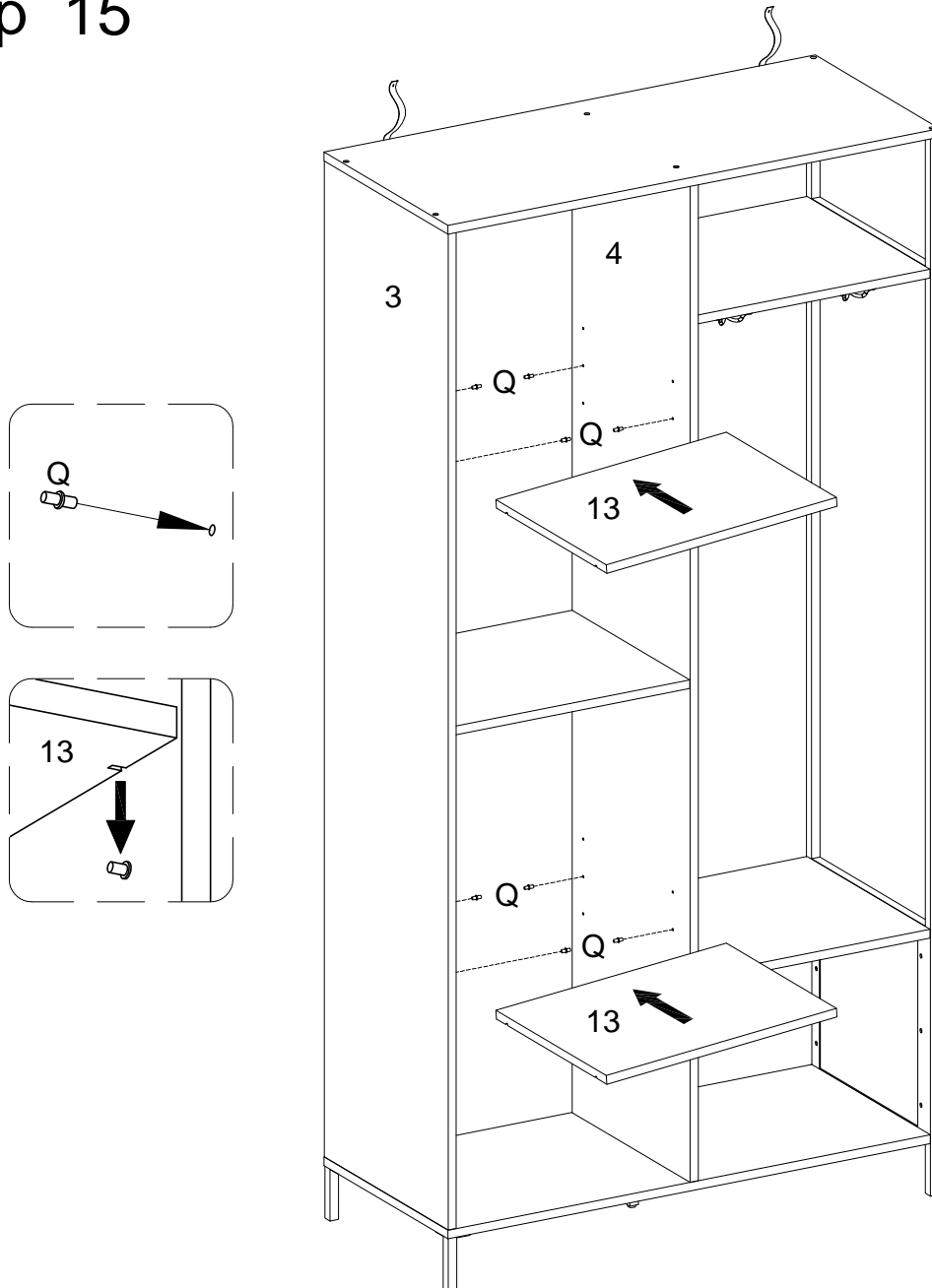
Using screw (X) attach Velcro strap (U) into part (1) with Philips head screwdriver as per diagram.

Step 14



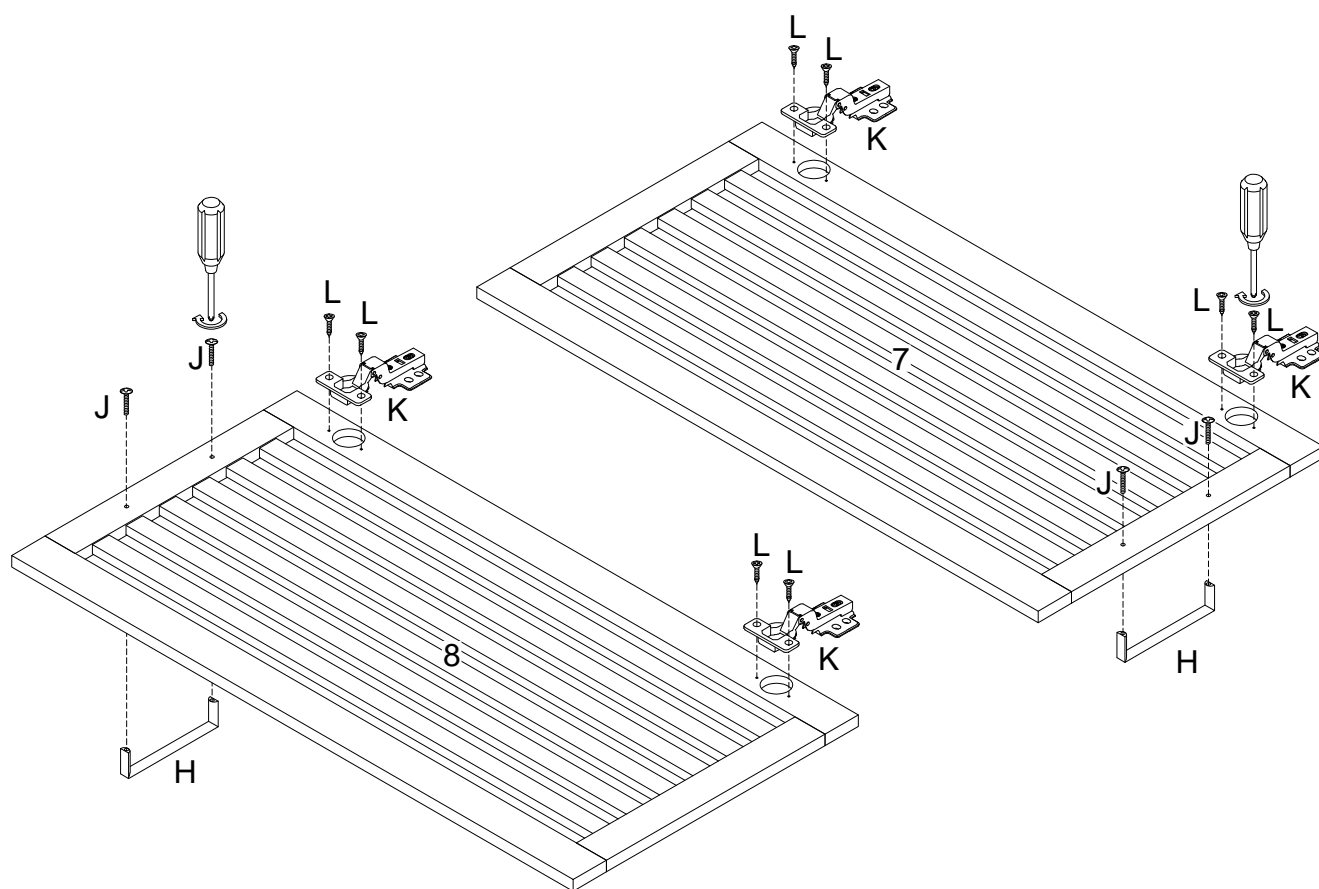
Using screw (G) secure plastic wedge (F) into part (6) with Philips head screwdriver as per diagram.

Step 15



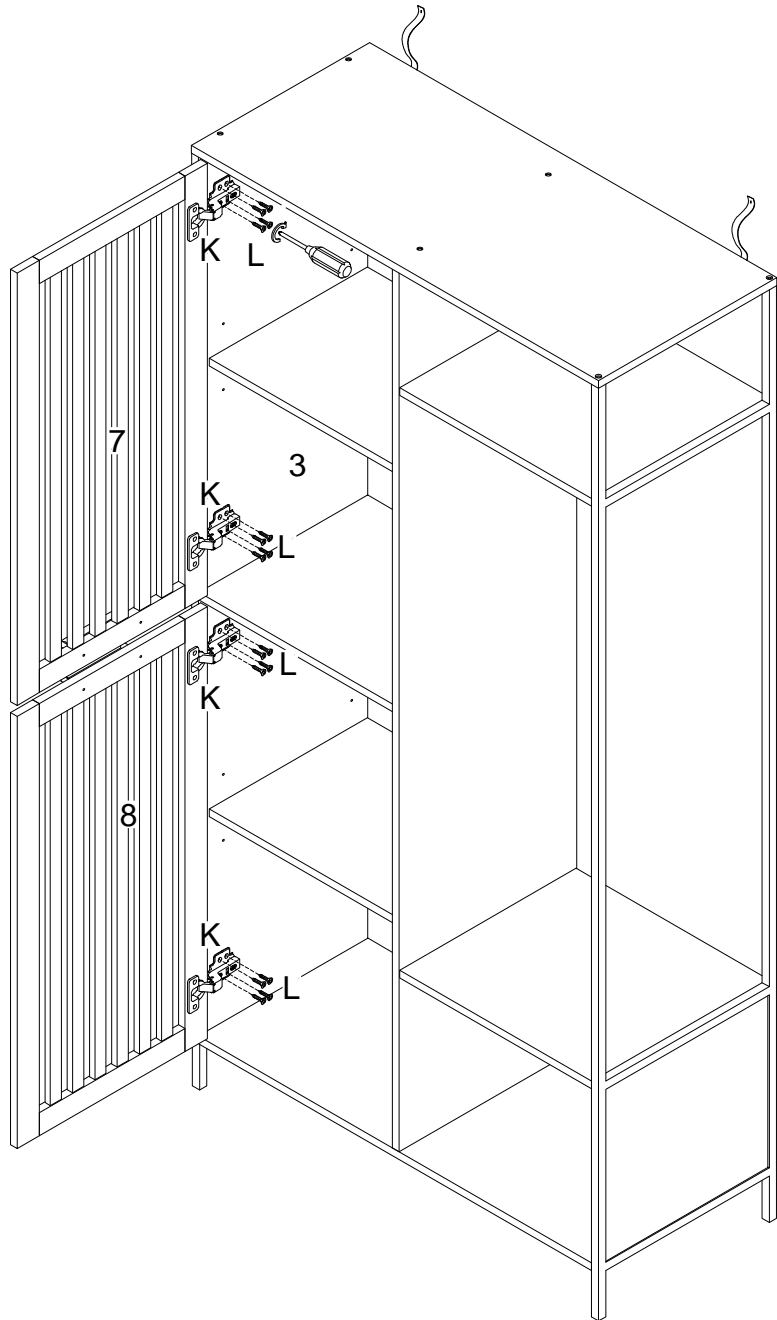
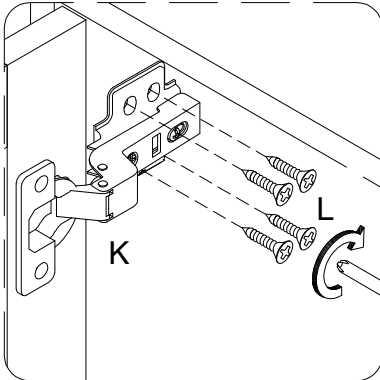
Insert shelf support pin (Q) into parts (3,4) as per diagram. Make sure you place the four shelf support pins (Q) in the same level. So the shelf is not titled .Put part (13) into unit as per diagram. Tilt and rest the adjustable shelf(13) onto the shelf support pins .

Step 16



Using bolt (J) attach handle (H) into parts (7,8) ,and using screw(L) attach Europe hinge (K) to parts (7,8) with Philips head screwdriver as per diagram.

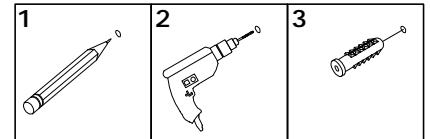
Step 17



Using screw(L) attach Europe hinge (K) to part (3) with Philips head screwdriver as per diagram. Open and close the doors to make sure they were shut correctly .if necessary ,adjust the screws for a good fit .

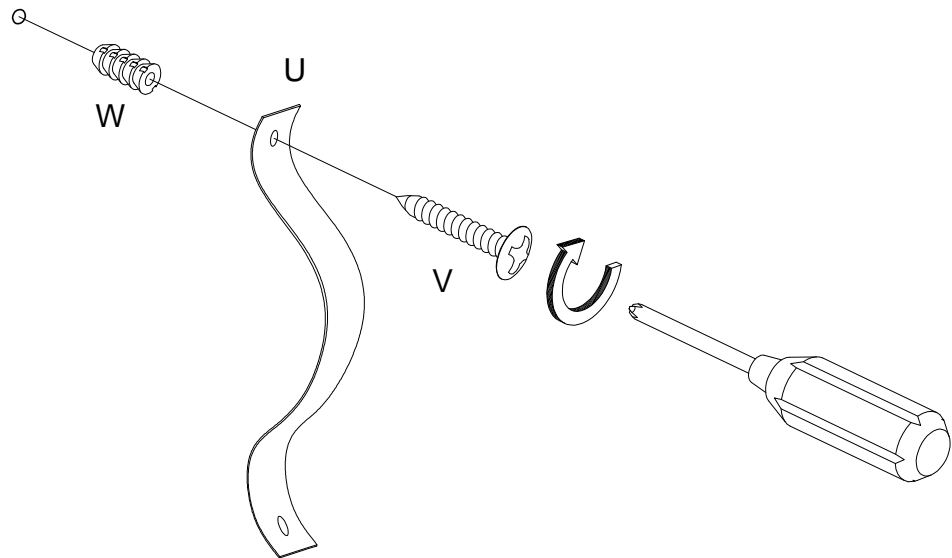
Step 18

WARNING



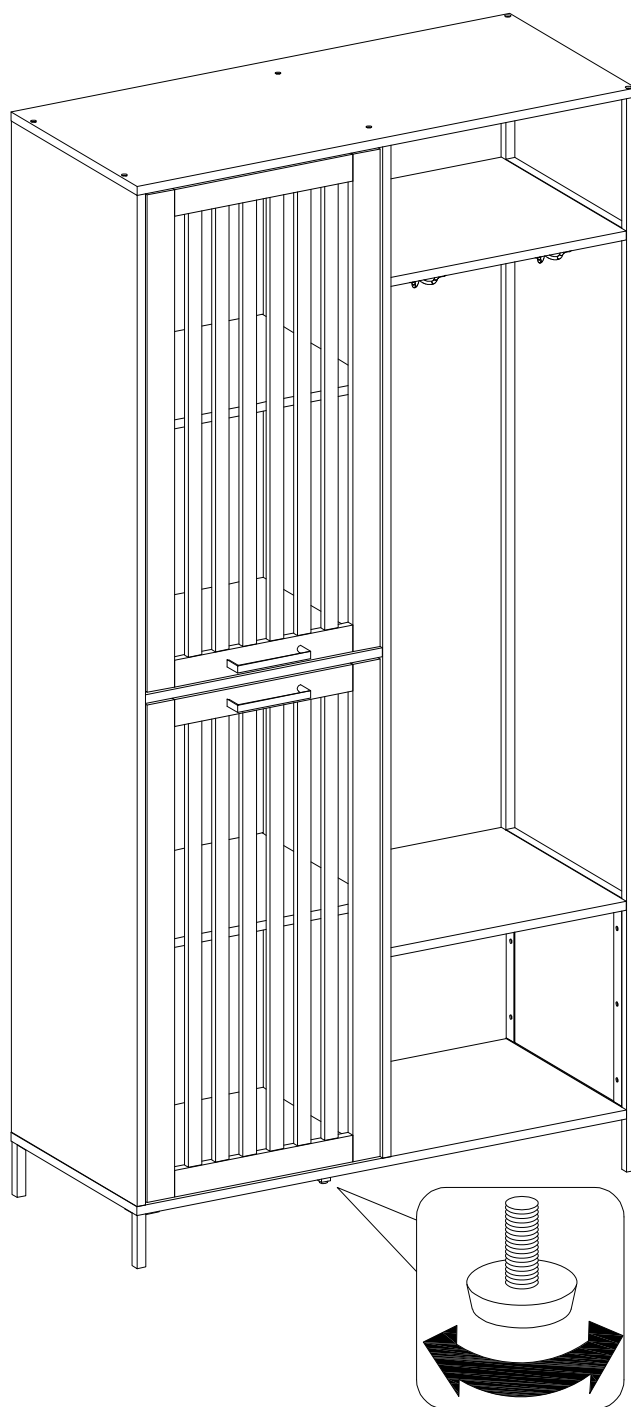
Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.

Wall



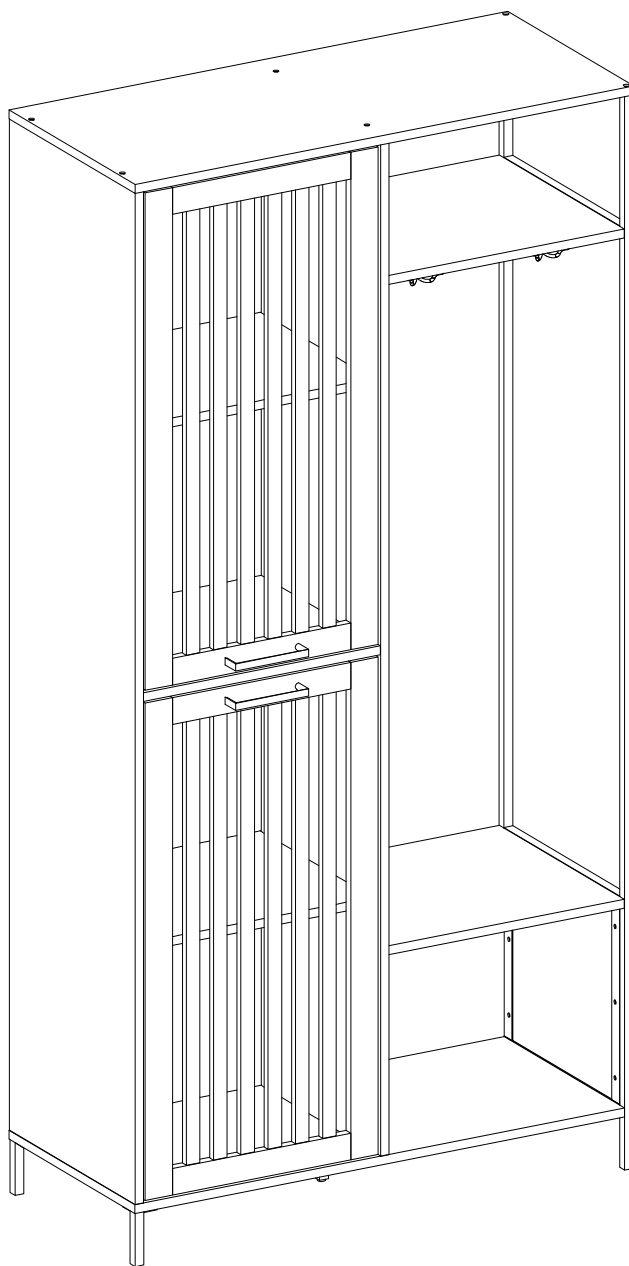
Using screw (V) attach Velcro strap (U) into Nut (W) to Wall with Philips head screwdriver as per diagram.

Step 19



Position the assembled unit at the desired location .if necessary ,adjust the floor leveler at the bottom of support leg to level the unit .

Step 20



Final Assembly