



# ASSEMBLY INSTRUCTIONS

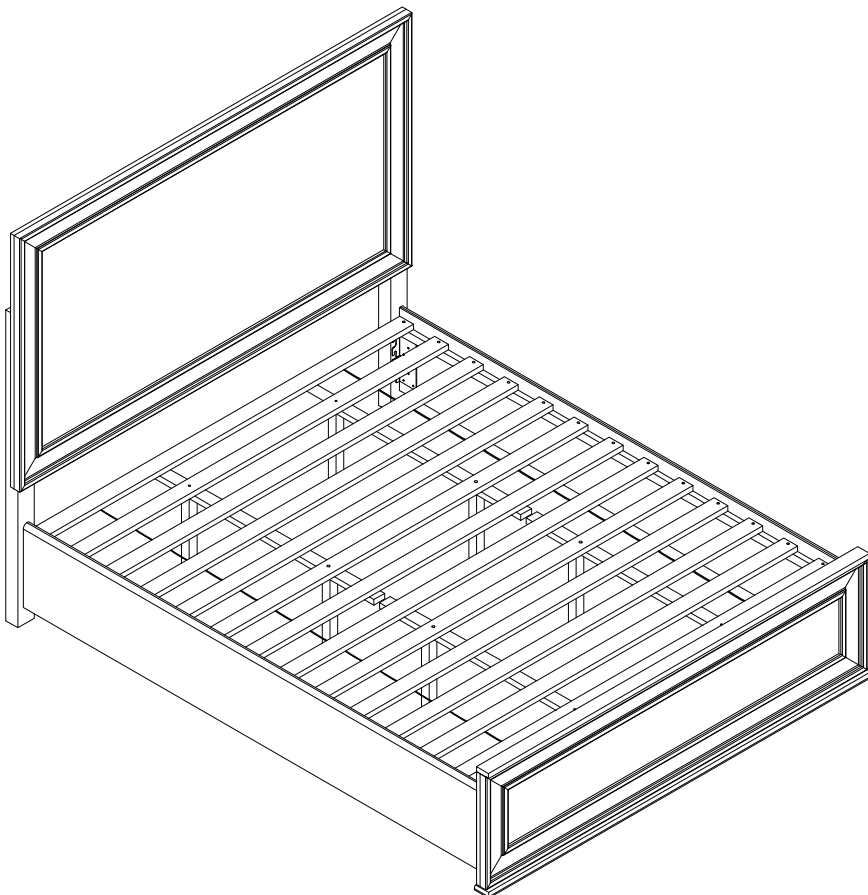
MODEL #

**FM7254-EK**

**Questions?**

**GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)**

## TOOLS REQUIRED



Screwdriver  
( Not included)



Allen Wrench



2 - People

## ASSEMBLY RATING



EASY —————> DIFFICULT

**The Assembly Rating is a  
5-point system showing the  
level of effort needed to  
assemble a specific product.**

VERSION# 24-07-11



FOA Intro


Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.

 **Consumer Hotline**  
Toll-Free 1-888-980-5122

 **WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)

 **Monday to Friday**  
8:30AM- 5:30PM (PT)

 **E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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## **CHECK BEFORE STARTING**

☐ **Are you missing anything?**  
Double-check all parts, hardware and accessories listed are all accounted for.

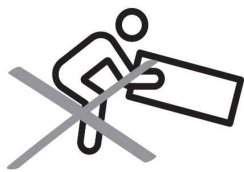
☐ **Should we send any replacements?**  
Are there any irregularities or flaws in the parts? We can send replacements!

☐ **Check out our Quick Tips!**  
We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐ **Prep Time!**  
Please review the assembly instructions and all diagrams prior to assembling.

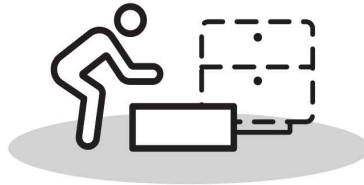
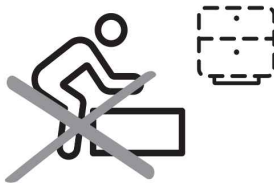
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

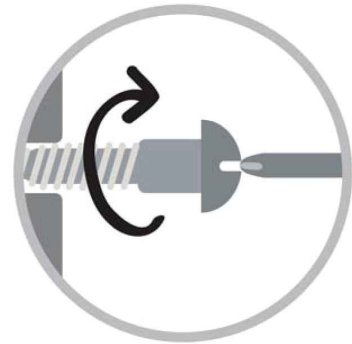
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.

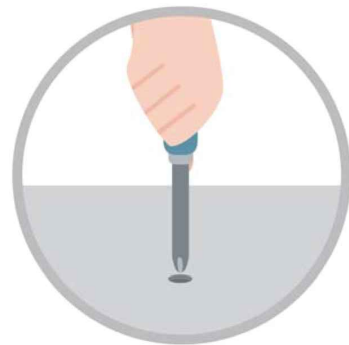


Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

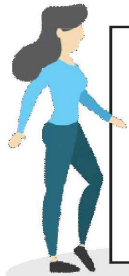
Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



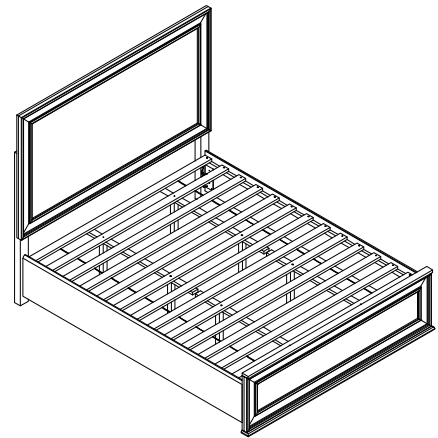
After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

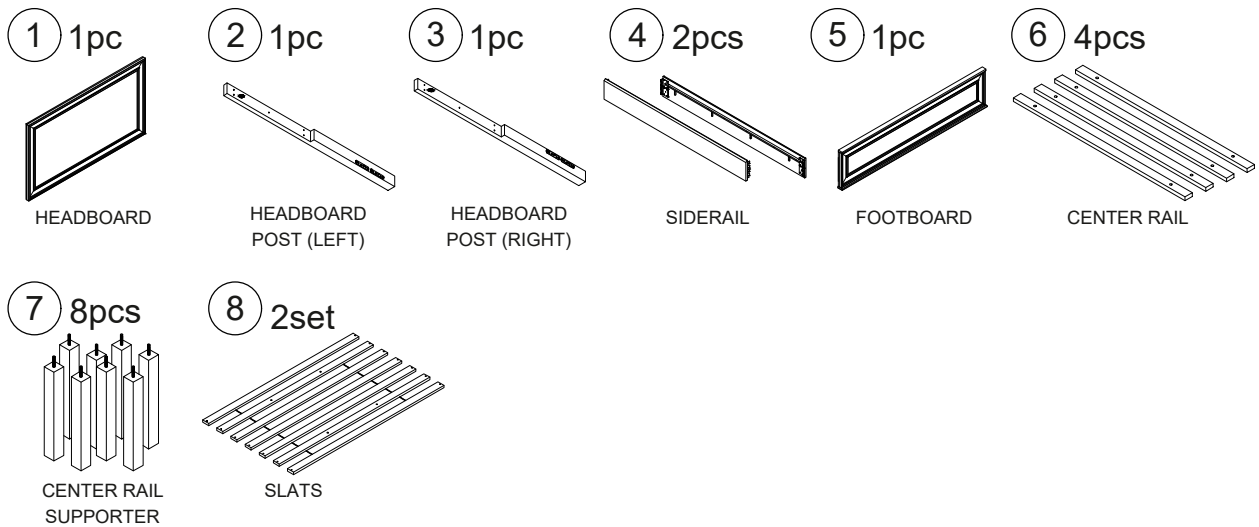
# KING BED



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.

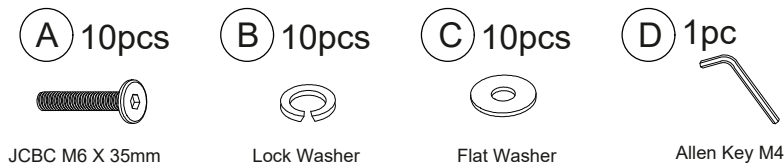


## PARTS

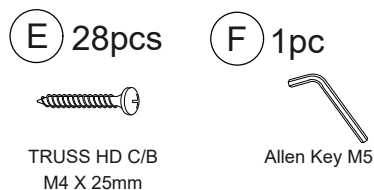


## HARDWARE

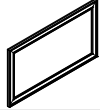




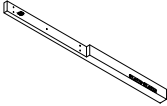
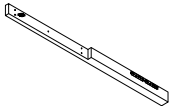
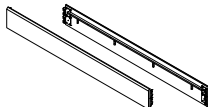


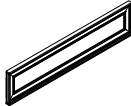
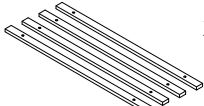
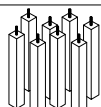
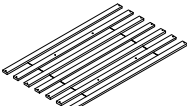
### HARDWARE INSIDE HEADBOARD



### HARDWARE INSIDE FOOTBOARD SIDERAIL



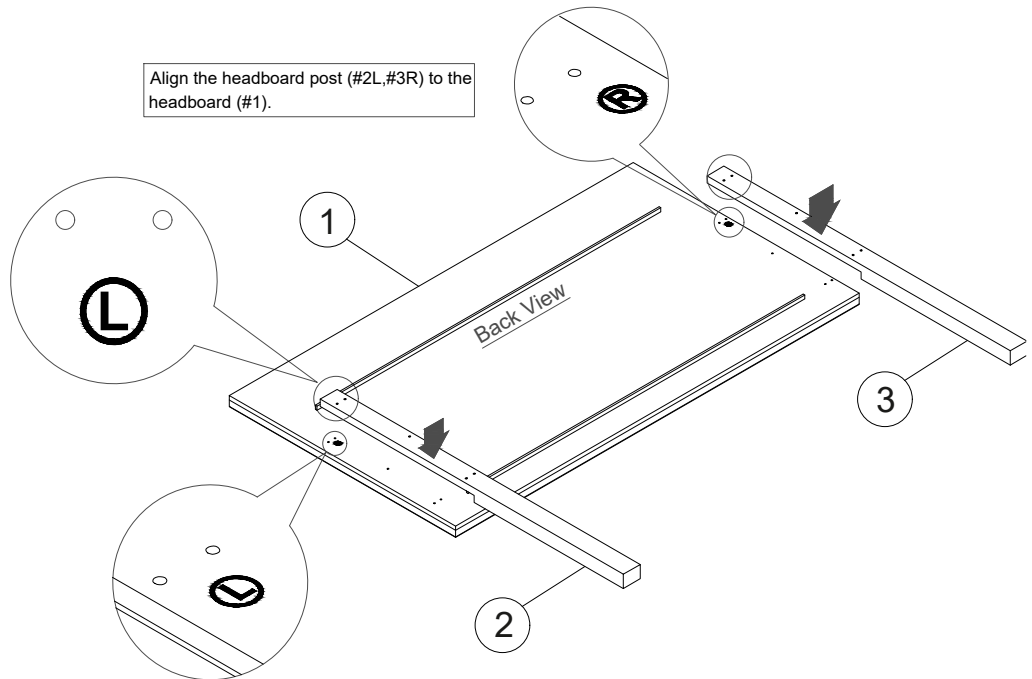
## FM7254-EK is packed in 2 cartons

Carton	Description	Part		Hardware
FM7254-EK-HB	HEADBOARD	1	 X1	 A x10pcs  B x10pcs  C x10pcs  D x1pc
	HEADBOARD POST (LEFT)	2	 X1	
	HEADBOARD POST (RIGHT)	3	 X1	
FM7254-EK-FBR	SIDERAIL	4	 X2	 E x28pcs  F x1pc
	FOOTBOARD	5	 X1	
	CENTER RAIL	6	 X4	
	CENTER RAIL SUPPORTER	7	 X8	
	SLATS	8	 X2	

# ASSEMBLY INSTRUCTIONS

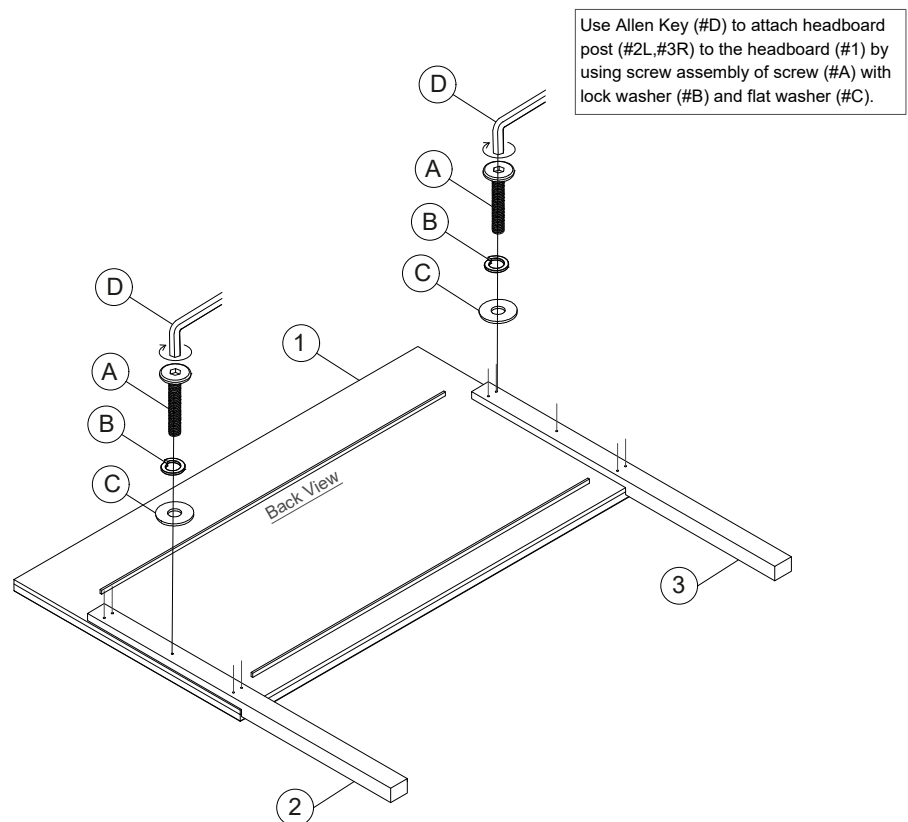
1

Part ① x1pc  
Part ② x1pc  
Part ③ x1pc



2

Part ① x1pc  
Part ② x1pc  
Part ③ x1pc  
Hardware ④ x10pcs  
Hardware ⑤ x10pcs  
Hardware ⑥ x10pc  
Hardware ⑦ x1pc

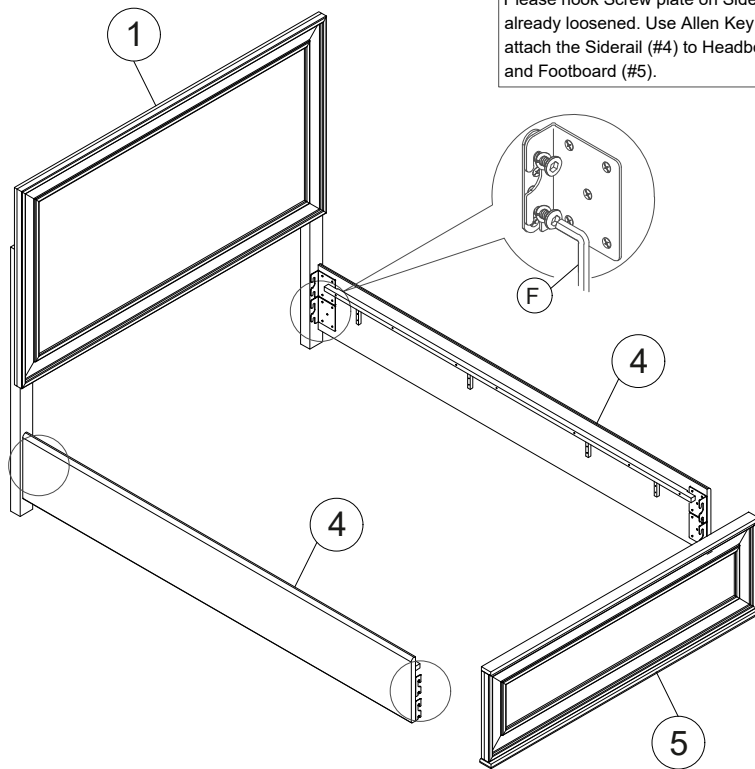


# ASSEMBLY INSTRUCTIONS

## 3

Part ① x1pc  
Part ④ x2pcs  
Part ⑤ x1pc  
Hardware ⑦ x1pc

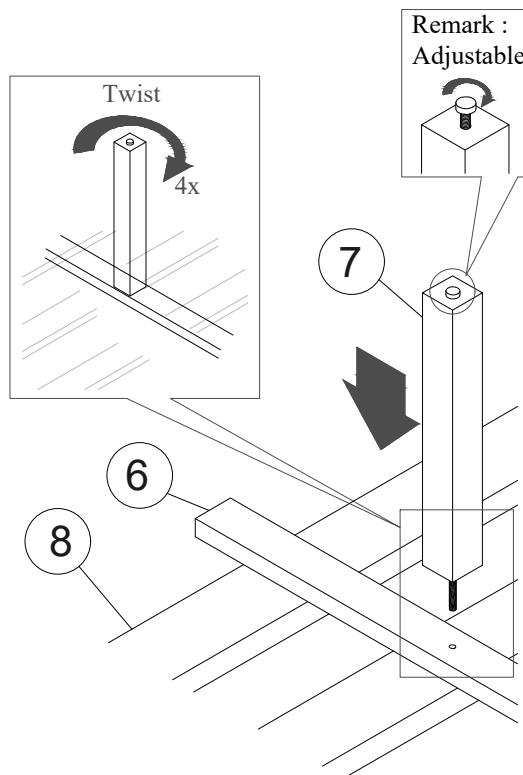
Please loose the TRUSS screw from Headboard Post (Left) (#2), Headboard Post (Right) (#3) front near to bottom for left and right side. Also, the same action on Footboard (#5).



## 4

Part ⑥ x4pcs  
Part ⑦ x8pcs  
Part ⑧ x2set

Put the Center Rail (#6) on Slats (#8). Then take the Center Rail Supporter (#7) insert in the hole as in the picture and twist until tight.

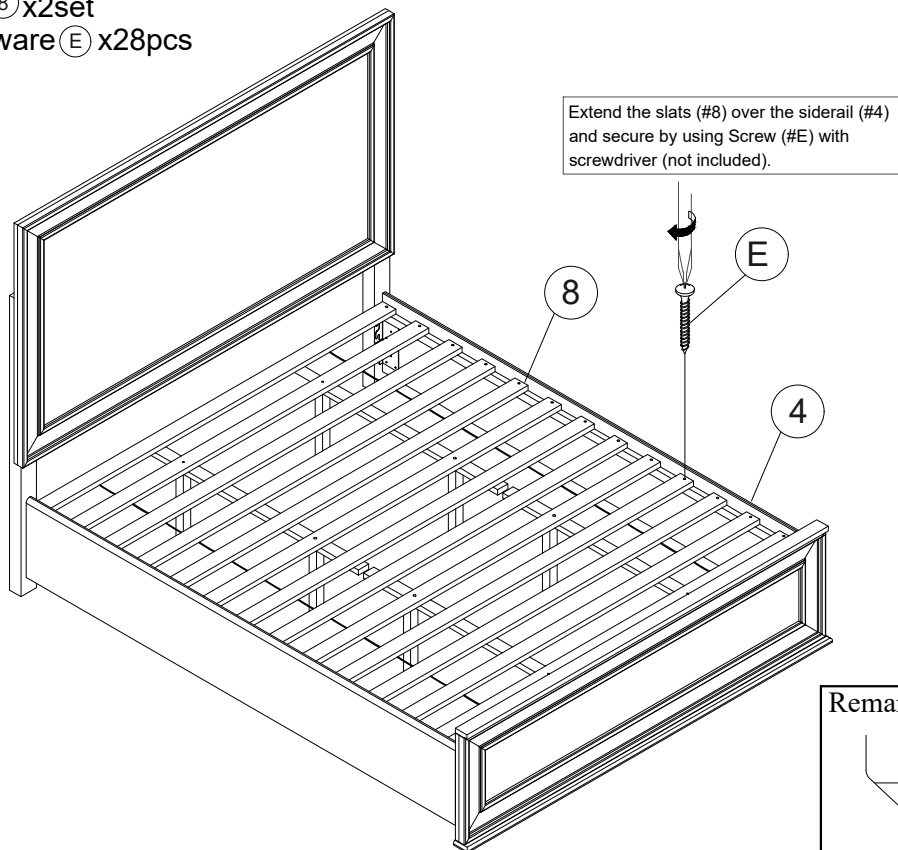




# ASSEMBLY INSTRUCTIONS

## 5

Part ⑧ x2set  
Hardware ⑤ x28pcs



Remark :



Please peel to  
remove Protection Film

### ASSEMBLY COMPLETED



Please ensure the  
furniture rests on an even  
and flat surface. If the  
product wobbles or feels  
loose, double-check all  
bolts and/or screws are  
properly tightened and  
secured.

#### ✓ Keep this handy!

Please retain this instruction  
manual and any order-related  
information for future reference.

#### ✓ Lift, don't drag!

To avoid damage to product  
please always LIFT the product  
when transporting or adjusting  
the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.