

ASSEMBLY INSTRUCTION EMPIRE COLLECTION

B2034-315 EMPIRE 5/0 Q HB,FB & SLATS B2034-335 EMPIRE 6/6-5/0 EK/Q SIDE RAILS

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items and compare with the parts list and/or hardware list shown below.

Please read all instructions carefully. See the hardware and furniture part listing for guidance. Be sure you have all parts listed before beginning assembly. Place all wooden parts on a clean, flat surface to protect the finish from scratches. Follow the diagram to assemble.

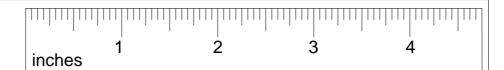
CAUTION

- 1. Do not fully tighten the nuts or bolts until the table is fully assembled.
- 2. Please tighten by hand, not by a drill. Overtightening will damage threads. Do not overtighten.
- 3. Keep all hardware out of the reach of childen.

PARTS LIST					
ITEM	DESCRIPTION	SKETCH	QTY		
А	HEADBOARD		1 PC		
В	RIGHT SIDE FACING (RSF) HEADBOARD LEG		1 PC		
С	LEFT SIDE FICING (LSF)HEADBOARD LEG		1 PC		
D	FOOTBOARD		1 PC		
E	RIGHT SIDE FACING (RSF)FOOTBOARD LEG		1 PC		
F	LEFT SIDE FACING (LSF)FOOTBOARD LEG		1 PC		
G	SIDE RAIL	8	2 PCS		
н	SLAT		4 PCS		
I	SLAT SUPPORT LEG		4 PCS		
J	PLUG		1 PC		
К	HEADBOARD SUPPORT RAIL		1 PC		

HARDWARE LIST				
ITEM	DESCRIPTION	SKETCH	QTY	
1	BOLT M8 x 3/4"	(I)	8 PCS	
2	BOLT M6 x 5/8"	(I)	4 PCS	
3	BOLT M6 x 1 3/8"	<u></u>	6 PCS	
4	BOLT M6 x 2"		6 PCS	
5	SPRING WASHER M6 x ½"	®	8 PCS	
6	FLAT WASHER M6 x ¾"	0	8 PCS	
7	CSK C/B SCREW M4 x 1 1/4"	3	8 PCS	
8	ALLEN KEY M4 x 4"		1 PC	
9	ALLEN KEY M5 x 2 ½"		1 PC	

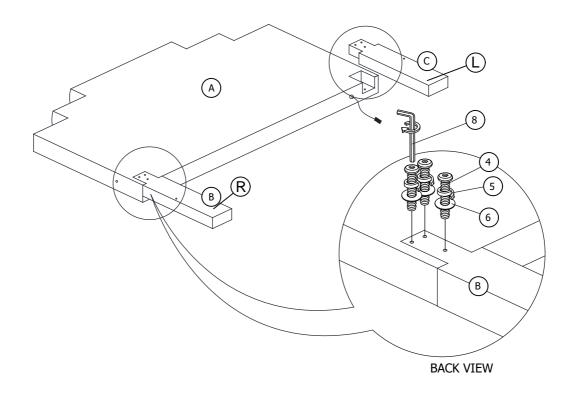
HARDWARE DIMENSIONS VERIFICATION TOOL



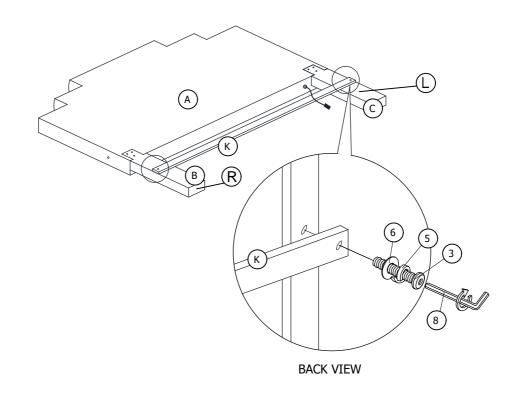
MADE IN MALAYSIA

STEP 1: Place the Headboard (A) face down on a soft and clean area.

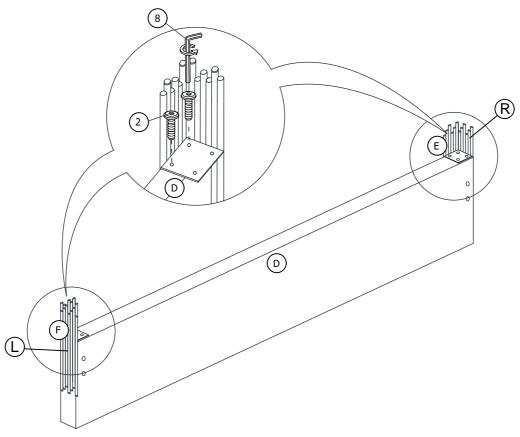
Attach RSF Headboard leg (B) and LSF Headboard leg (C) to the Headboard (A) by using Allen Key (8) with hardware 4, 5, and 6.



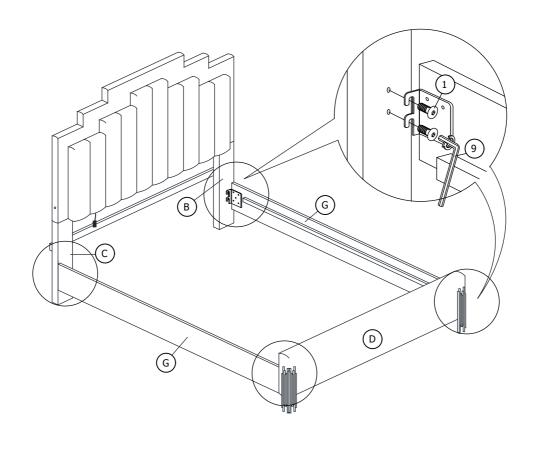
STEP 2: Attach Headboard Support Rail (K) to the RSF Headboard leg (B) and RSF Headboard leg (C) by using Allen Key (8) with hardware 3, 5, and 6.



STEP 3: Place the Footboard (D) upside down. Attache the RSF Footboard leg (E) and LSF Footboard leg (F) to the Footboard (D) by using Allen key (8) with hardware 2.

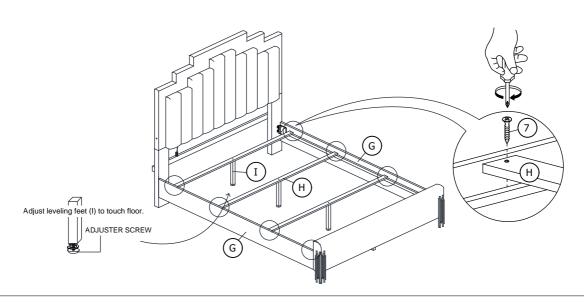


STEP 4: Attach the Side Rails (G) to the Headboard Legs (B & C) and to the Footboard (D) by using the Allen Key (9) with hardware 1.

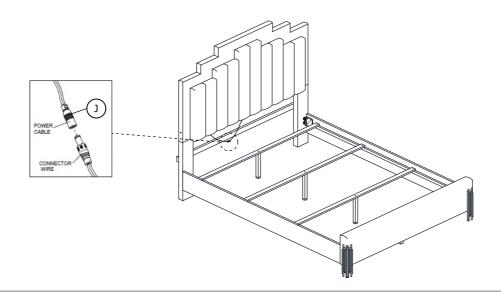


STEP 5: Assemble the Slat Support Leg (I) to the Slat (H) by using Allen Key (8) with hardware 3. Repeat for each slat.

STEP 6: Assemble the Slats (H) to the Side Rails (G) by using a screwdriver with hardware (7).



STEP 7: Connect the Plug (J) with the connecting wire on the Headboard (A).



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