



**Item #: JA500T**

**Description: JOANNA TWO TONE DINING TABLE**

**Product Size: 40"x64"x80" w/16" Leaf x 30"H**

Your furniture purchase is an investment. Here are a few tips to maximize the lifetime of your furniture with a minimum amount of effort. Properly caring for your furniture can help ensure that it looks great year after year.

**Wood Furniture Maintenance:**

- Always dust, wipe, and clean *with* the grain of the wood.
- Dust with a soft cloth. Dust will scratch the furniture surface if not removed properly.
- Use the same type of polish consistently as interchanging oil-based and wax-based polishes will cause a build-up and result in a foggy or cloudy appearance.
- If a polished surface becomes foggy, rub it with a cloth dipped in a solution of one tablespoon vinegar to one quart of water. Rub softly with the grain until the surface is completely dry.
- Soap and water are not advisable for wood surfaces. Water can penetrate the finish and raise the grain on wood, causing damage.
- Remember to change dusting cloths frequently as dirty cloths may scratch your furniture's surface

**The Enemies of Wood:**

- Moisture is wood's worst enemy. Liquid spills should be gently wiped up immediately. Coasters should be used under all beverages.
  - Do not allow rubber or vinyl materials to lie on the furniture. Chemicals in rubber may leave a stain. Put a strip of felt or leather under accessories that have rubber or vinyl.
- Heat creates a chemical change in the furniture's finish, which results in a white spot. Use protective pads under hot dishes, appliances, etc.
- Sunlight's ultraviolet rays can damage the finish of furniture. Do not place furniture directly against a heater or radiator and do not place in the path of hot streams of air from central heating. This will cause extreme localized drying of the wood.

**High Gloss Resin Table Maintenance:**

- Resin tabletops have approximately 1/8" of a resin coat on the top face of the table, which will resist ice, water, wine, liquor, food, cleaning fluids, and warm or hot liquids; however, cups, glasses, etc. containing hot liquids should not be left on the table without a coaster for protection.
- Resin tabletops will scratch just the same as any other glossy surface and basic precautions should be taken.
- For lasting shine, the resin table should be waxed with a car wax that does not contain silicon. Maintaining this wax build-up will result in a high gloss shine.
- When wiping down the table, a soft, clean rag should be used. Do not use a heavy paper.

**Granite Top Maintenance:**

The surface of the granite on your table has been polished or sealed to create a generally non-porous surface. The stone has many natural characteristics including: veining, hairline cracks, and color variations - which make up the stone's beauty.

To maintain the beauty of your granite:

- Protect surfaces from scratching, staining and etching by:
    - \* Keeping them free of debris or sharp objects
    - \* Wiping up spills immediately
    - \* Avoiding contact with chemicals (particularly acid-based materials)
  - Clean with pH neutral products or those especially formulated for use on stone.
  - It is not recommended to use a water-based solvent for dark granite as it will remove the polish from the surface. Absorbed into the stone.
  - After a period of use, apply a penetrating sealer to prevent contaminants from being
  - Remove stains with special absorbent poultices formulated for use on stone.
  - Renew the surface on polished granite (granite with a high gloss surface ) by buffing with special stone polish , powder or cream .
- Do not use granite polish on granite with a matte finish, which has been honed rather than polished. (Penetrating sealer may be used on both polished and honed granite.)

**Marble Top Maintenance:**

Marble may be stone, but it is porous stone and can stain easily. Treating marble surfaces the same as wood surfaces is a great rule of thumb.

- It is recommended to seal the tops on a regular basis (every 6 to 12 months).

A good quality stone sealer can be purchased from any tiles / stone store or any homecare store and should be applied according to the manufacturer's recommendation.

- When sealed properly, marble tops can be used indoors and outdoors and can withstand any weather conditions except internal freezing. Snow or freezing rain will penetrate the table and cause cracks.

**Caring for the Fabric on Upholstered Furniture:**

- Frequent vacuuming of the entire upholstered area will prevent dust from settling into the fibers.
- Professional cleaning is always recommended for all upholstered pieces.
- Always pre-test a small area of fabric in an inconspicuous area when cleaning before proceeding.
- Do not use cleaning products containing brightening agents.

## VERY IMPORTANT!!

**NEVER**  
USE GLASS CLEANERS  
ON FINISHED SURFACES.  
AMMONIA WILL  
CHEMICALLY ATTACK  
THE FINISH.

DO NOT  
WRITE  
DIRECTLY  
ON  
SURFACE



**PREVENT  
MARKING**

DO NOT  
PLACE  
DIRECTLY  
IN  
SUNLIGHT



**PREVENT  
FADING**

DO NOT  
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PLACEMATS  
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**PREVENT  
DISCOLORING**

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**PREVENT  
DAMAGE TO  
FINISH!**

REGULATE  
THE  
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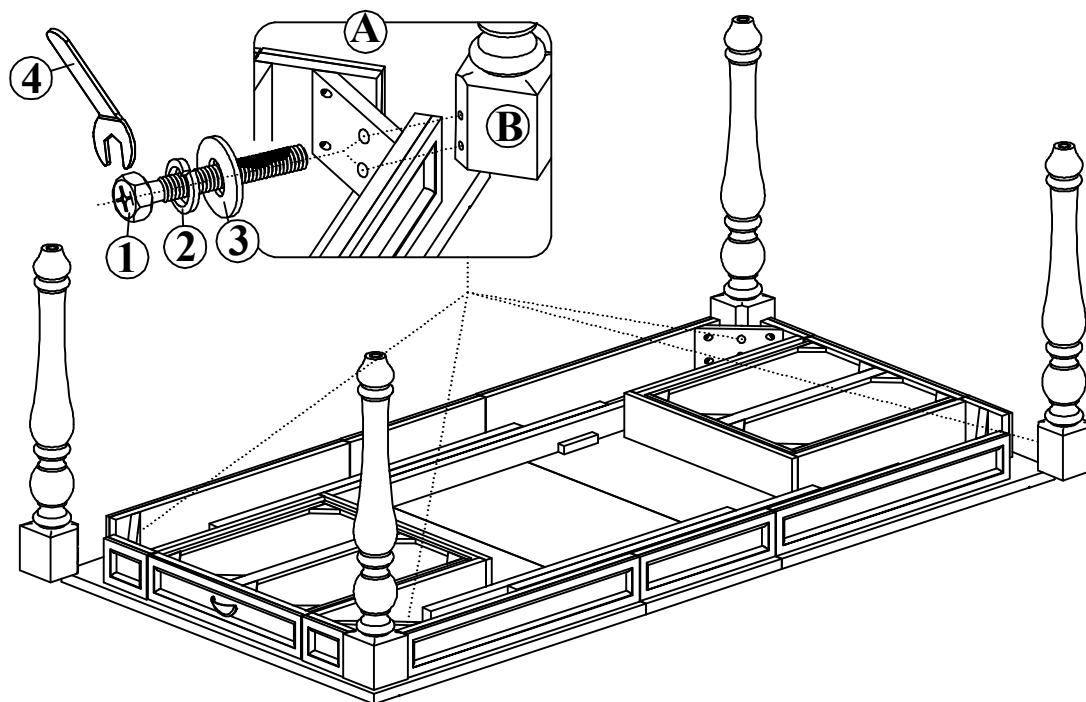


**PREVENT  
SPLITTING**

## ASSEMBLY INSTRUCTIONS

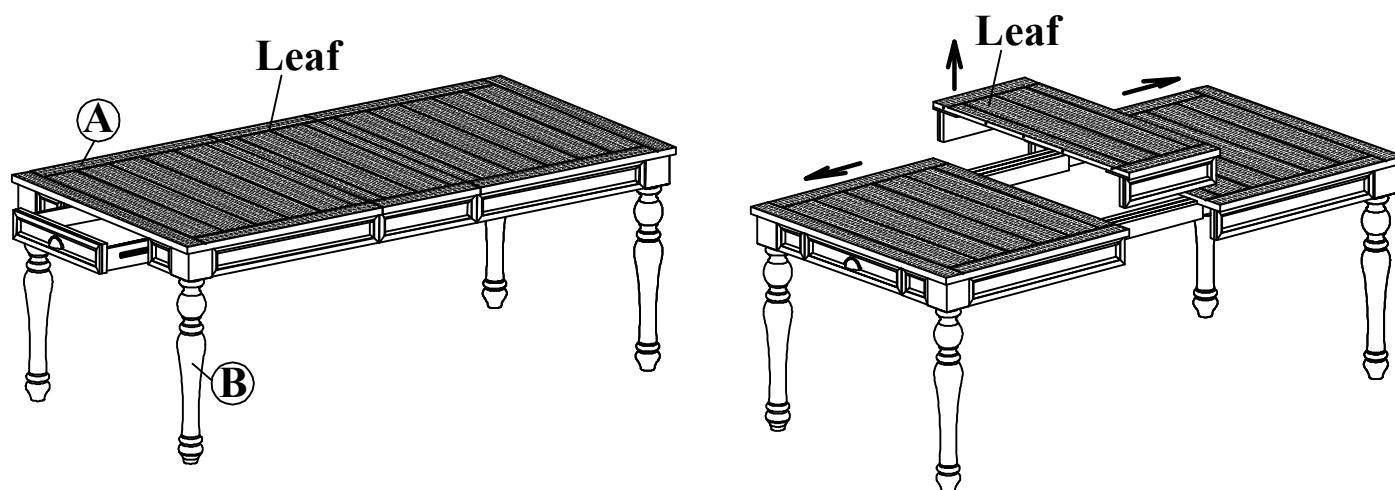
**DO NOT FULLY TIGHTEN ALL HEX BOLTS UNTIL THE ENTIRE UNIT IS COMPLETELY ASSEMBLED**

Step 1: Place Table Top with Leaf (A) upside down on a piece of cloth or carpet to prevent finish from scratching. Attach Table Leg (B) to the corner block of the Table Top (A) by inserting Flat Washer (3), Lock Washer (2), Hex Bolt (1) and tighten with Wrench (4). Do not fully tighten.

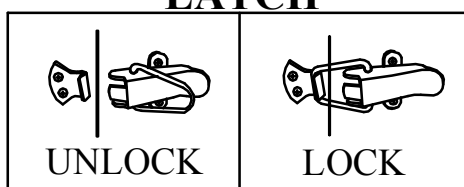


Step 2: Turn the Table to upright position on flat surface and adjust legs until level and does not wobble. (\*Note: It is recommended to use two or more people to turn the table). Fully tighten all Bolts at this time.

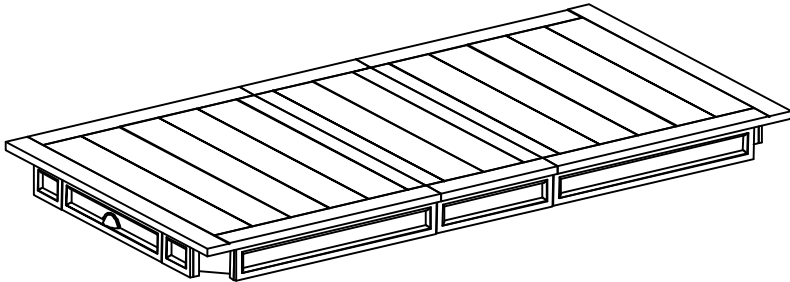
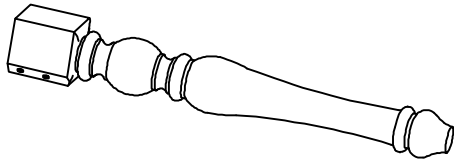
If do not use the Leaf of the Table Top (A). Unlock the Latch underneath the Table Top (A) and pull the Table Top (A) from both ends. Take the Leaf out of the middle of Table Top (A), close the Table Top (A) by pushing from both ends. Lock the Latch underneath the Table Top (A) to prevent from sliding. Assembly of product is now completed.



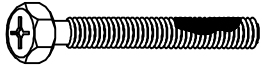
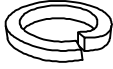
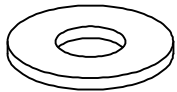
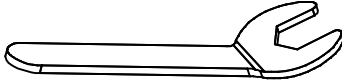
### LATCH



## PART LIST

(A) TABLE TOP with LEAF (1PC)	(B) TABLE LEG (4PCS)
	

### HARDWARE PACK # : PJA500TH

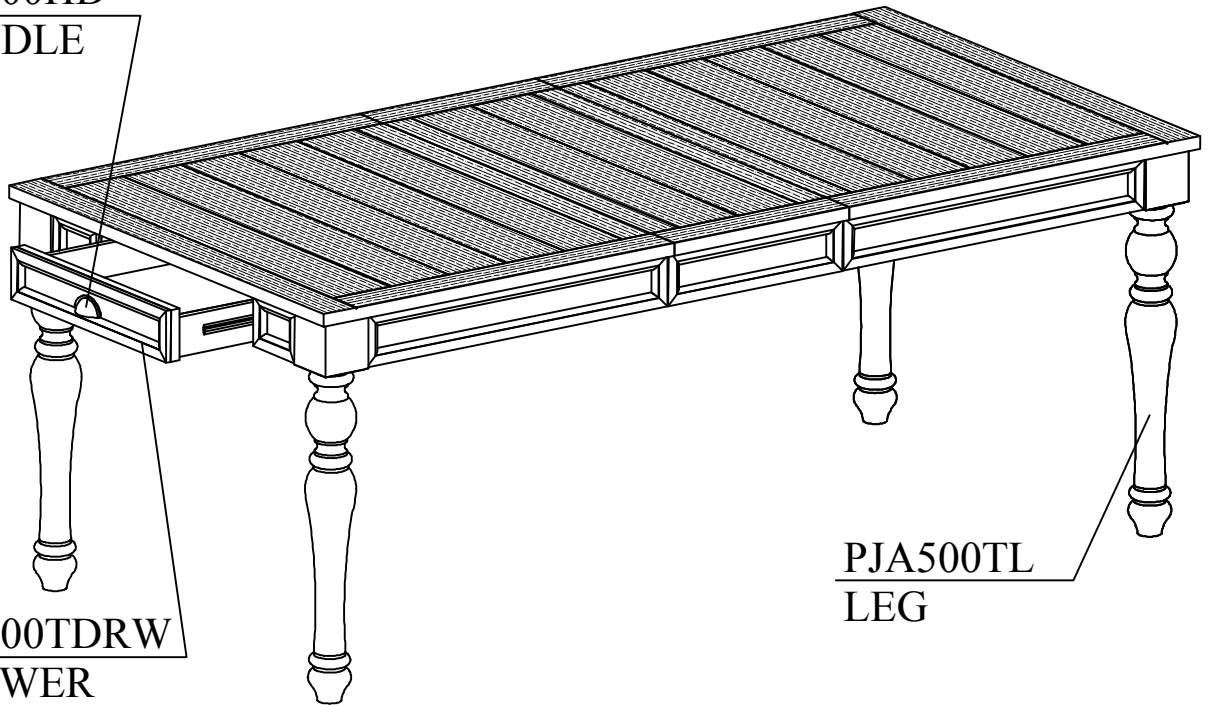
NO.	DESCRIPTION		DIMENSION	Q'TY
1	Hex Bolt		$\Phi \frac{5}{16}" \times 60 \text{ mm}$	8 pcs
2	Lock Washer		$\Phi \frac{5}{16}" \times 13 \text{ mm}$	8 pcs
3	Flat Washer		$\Phi \frac{5}{16}" \times 19 \text{ mm}$	8 pcs
4	Wrench		12 mm	1 pc

**PARTS FOR JA500T**  
**COMPLETE HARDWARE # : PJA500TH**

PJA500HD  
HANDLE

PJA500TDRW  
DRAWER

PJA500TL  
LEG



**PRODUCT DETAILS**

TOP	MDF / ACACIA VENEER
APRON	RUBBER WOOD/ MANGO WOOD
DRAWER	MANGO WOOD/ PLYWOOD
LEGS	MANGO WOOD
PRODUCT SIZE	40"x64"x80" w/16" Leaf x 30"H
CARTON SIZE	83.66" x 43.50" x 6.50"H
NET WEIGHT	134.2 LBS
GROSS WEIGHT	151.8 LBS
CU.FT.	13.68'

**MADE IN VIETNAM**



**Item #: JA500S**

**Description: JOANNA TWO TONE SIDE CHAIR**

**Product Size: 20" x 23.5" x 40"H**

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- Dust with a soft cloth. Dust will scratch the furniture surface if not removed properly.
- Use the same type of polish consistently as interchanging oil-based and wax-based polishes will cause a build-up and result in a foggy or cloudy appearance.
- If a polished surface becomes foggy, rub it with a cloth dipped in a solution of one tablespoon vinegar to one quart of water. Rub softly with the grain until the surface is completely dry.
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**The Enemies of Wood:**

- Moisture is wood's worst enemy. Liquid spills should be gently wiped up immediately. Coasters should be used under all beverages.
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- For lasting shine, the resin table should be waxed with a car wax that does not contain silicon. Maintaining this wax build-up will result in a high gloss shine.
- When wiping down the table, a soft, clean rag should be used. Do not use a heavy paper.

**Granite Top Maintenance:**

The surface of the granite on your table has been polished or sealed to create a generally non-porous surface. The stone has many natural characteristics including: veining, hairline cracks, and color variations - which make up the stone's beauty.

To maintain the beauty of your granite:

- Protect surfaces from scratching, staining and etching by:
  - \* Keeping them free of debris or sharp objects
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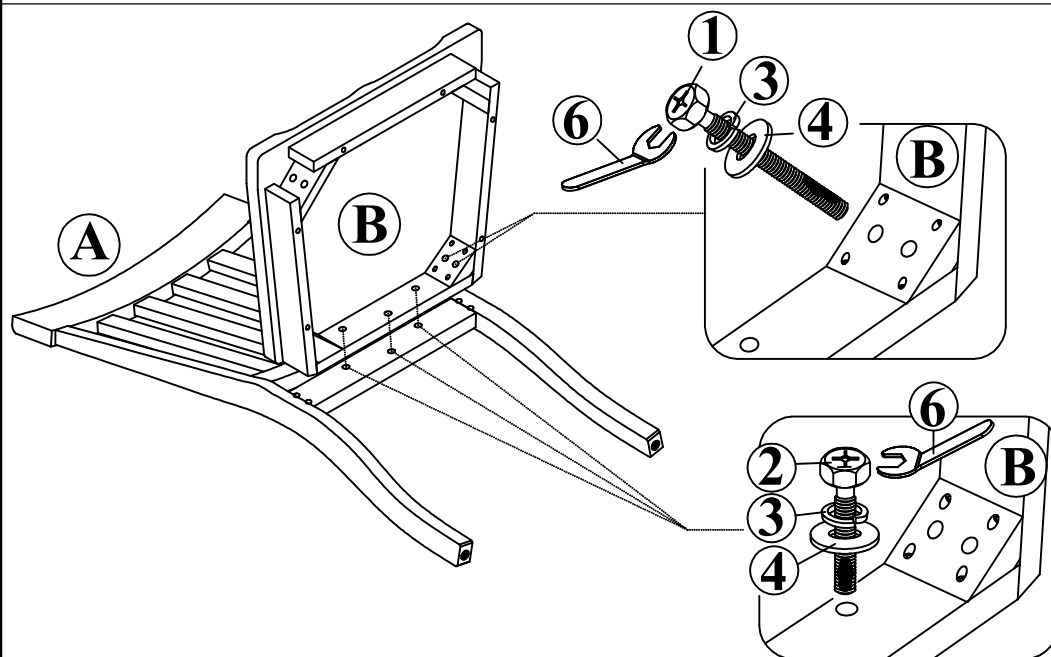


**PREVENT  
SPLITTING**

# JA500S

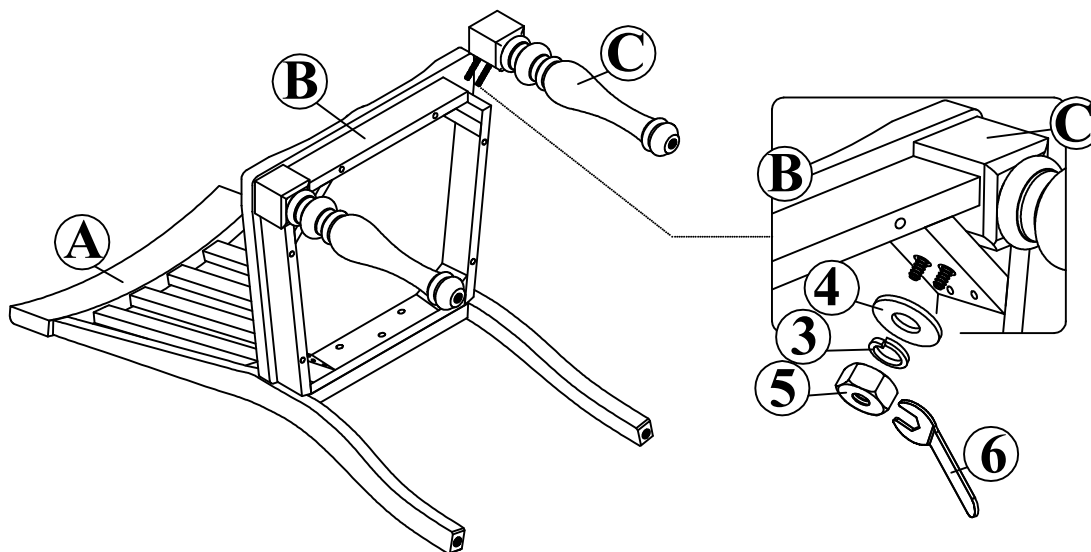
## ASSEMBLY INSTRUCTIONS

**DO NOT FULLY TIGHTEN ALL BOLTS AND HEX NUTS UNTIL THE ENTIRE UNIT IS COMPLETELY ASSEMBLE**

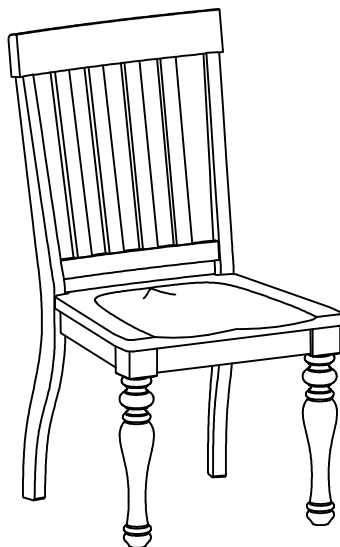


**Step 1:** Place the Chair Back (A) on the floor. Attach Seat Box w/Wood Seat (B) to the Chair Back (A) by inserting the Flat Washer (4), Lock Washer (3), Short Bolt (2) into the holes at the rear bar of the seat frame. Insert Flat Washer (4), Lock Washer (3) and Long Bolt (1) into the holes at the rear corner block of the seat box. Tighten all Bolts with Wrench (6). Do not fully tighten.

**Step 2:** Attach the Front Leg (C) to Seat Box w/Wood Seat (B) by using Flat Washer (4), Lock Washer (3), and Hex Nut (5), secure by Wrench (6). Do not fully tighten.

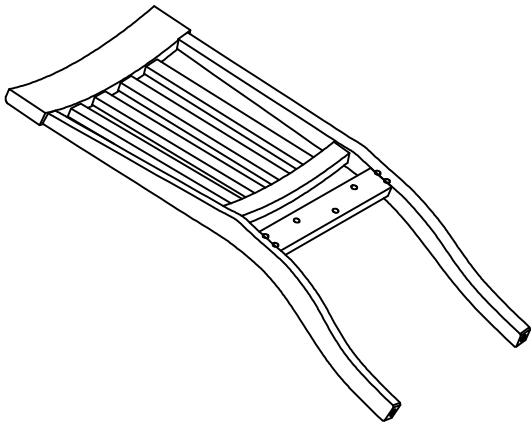
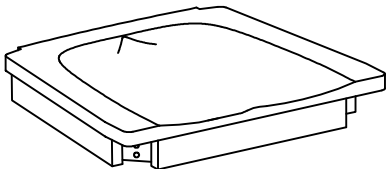
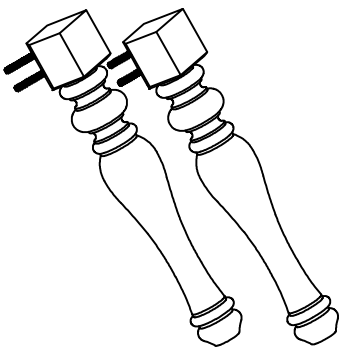


**Step 3:** Place the Chair to upright position on flat surface and adjust legs until level and does not wobble. Fully tighten all Bolts and Hex Nuts with Wrench (6). Assembly of product is completed.



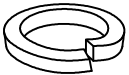
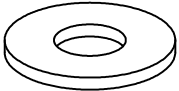
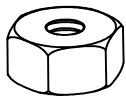
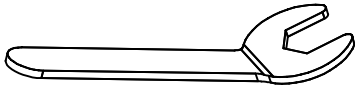


**Completed**

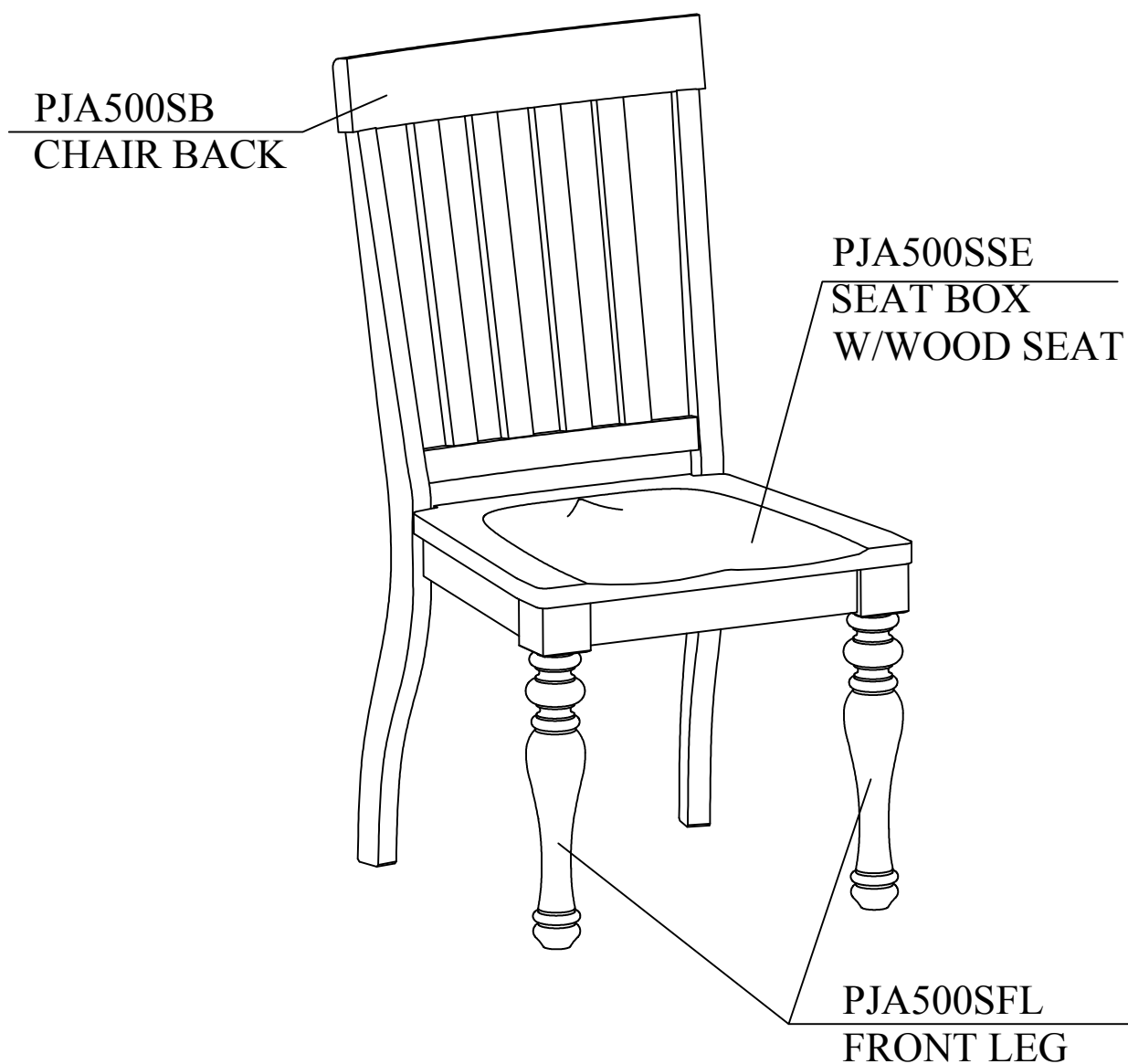
## PART LIST

(A) CHAIR BACK (1PC)	(B) SEAT BOX w/ WOOD SEAT (1PC)	(C) FRONT LEG (2PCS)
		

### HARDWARE PACK # : PJA500SH

NO.	DESCRIPTION		DIMENSION	Q'TY
1	Long Bolt		$\Phi \frac{1}{4}" \times 75 \text{ mm}$	4 pcs
2	Short Bolt		$\Phi \frac{1}{4}" \times 40 \text{ mm}$	3 pcs
3	Lock Washer		$\Phi \frac{5}{16}" \times 13 \text{ mm}$	11 pcs
4	Flat Washer		$\Phi \frac{5}{16}" \times 19 \text{ mm}$	11 pcs
5	Hex Nut		$\Phi \frac{5}{16}" \times 12 \text{ mm}$	4 pcs
6	Wrench		12 mm	1 pc

**PARTS FOR JA500S**  
**COMPLETE HARDWARE # : PJA500SH**



**PRODUCT DETAILS**

CHAIR BACK	RUBBER WOOD/ MANGO WOOD/ACACIA WOOD/ PLYWOOD
SEAT BOX	RUBBER WOOD/ACACIA WOOD
WOOD SEAT	ACACIA WOOD
FRONT LEG	MANGO WOOD
PRODUCT SIZE	20"x 23.5"x 40"H
CARTON SIZE	41.73" x 21.06" x 12.20"
NET WEIGHT	44 LBS
GROSS WEIGHT	50.6 LBS
CU.FT.	6.2'/2PCS

**MADE IN VIETNAM**



# **Steve Silver Company Dining Chairs**

## **- Assembly Troubleshooting Guide**

The most important element of correct chair assembly is to tighten the bolts as directed. Prematurely tightening the bolts can lead to numerous issues and will lengthen the assembly time. Listed below are the most common issues in chair assembly and their easy solutions.

### **PROBLEM: Chair is unlevel.**

#### **Cause 1:**

Unlevel chairs can occur if the bolts are fully tightened before all bolts are attached. There is a variance in the alignment of this chair to allow the chair to be assembled more easily.

#### **Solution:**

Loosen each bolt in the seat box (front legs, back corner blocks and back apron) until they are finger tight. Place the chair upright on the floor. Sit in the chair for about 30 seconds. Carefully turn the chair upside down and tighten each bolt. The chair will now be level.

#### **Cause 2:**

Unlevel chairs can occur if one or more of the floor glides are missing from the bottom of the chair leg.

#### **Solution:**

Request a set of floor glides from the e-mail address below.

[AR@ssilver.com](mailto:AR@ssilver.com)

### **PROBLEM: Bolts do not fit properly.**

#### **Cause:**

This issue can occur when the bolts are tightened fully before all bolts are attached. There is a variance in the alignment of the bolts to allow the chair to be assembled more easily. Tightening the bolts prematurely can cause the holes for the other bolts to become slightly misaligned, causing the remaining bolts not to fit properly.

#### **Solution:**

Make sure each bolt in the seat box (front legs, back corner blocks and back apron) is loosened until finger tight. This will allow you to realign the holes, and the bolts will now fit properly.

### **Questions?**

Please call us at 1 800 344 7278, and we will be happy to help you.



**Item #: JA500BN**

**Description: JOANNA TWO TONE STORAGE BENCH**

**Product Size: 50"x 15"x 18.5"H**

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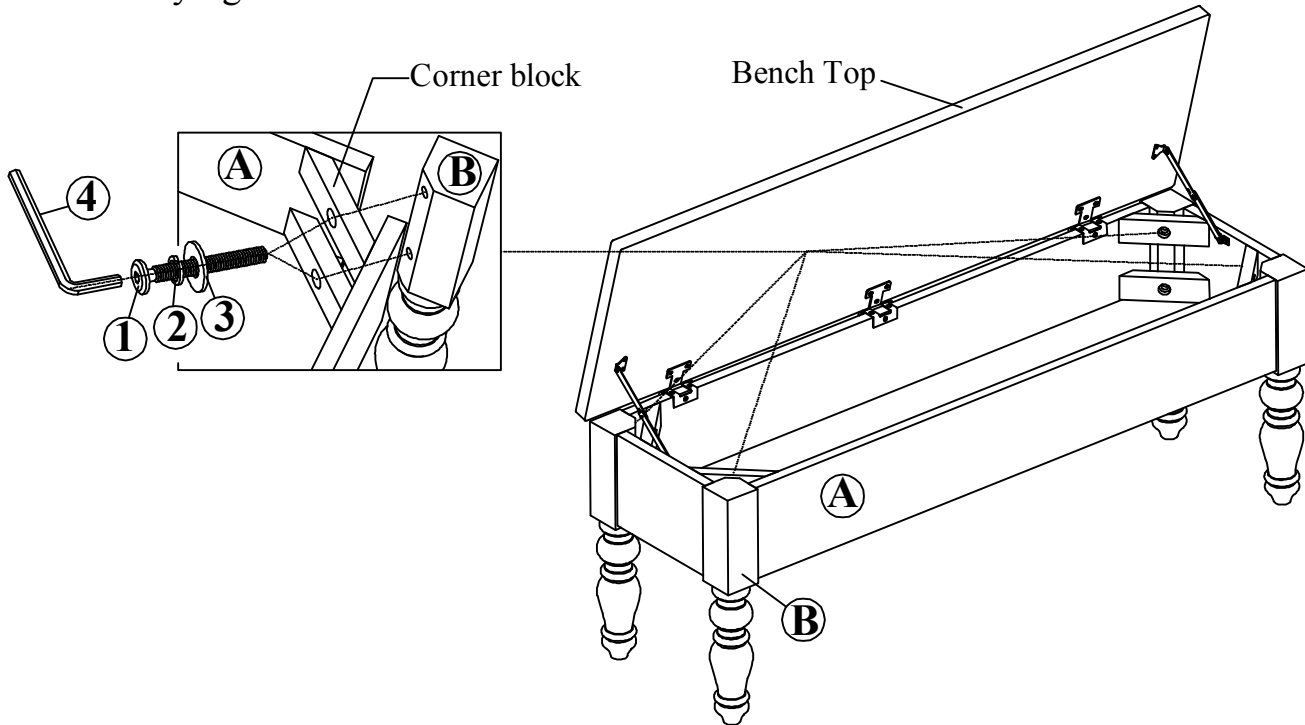


**PREVENT  
SPLITTING**

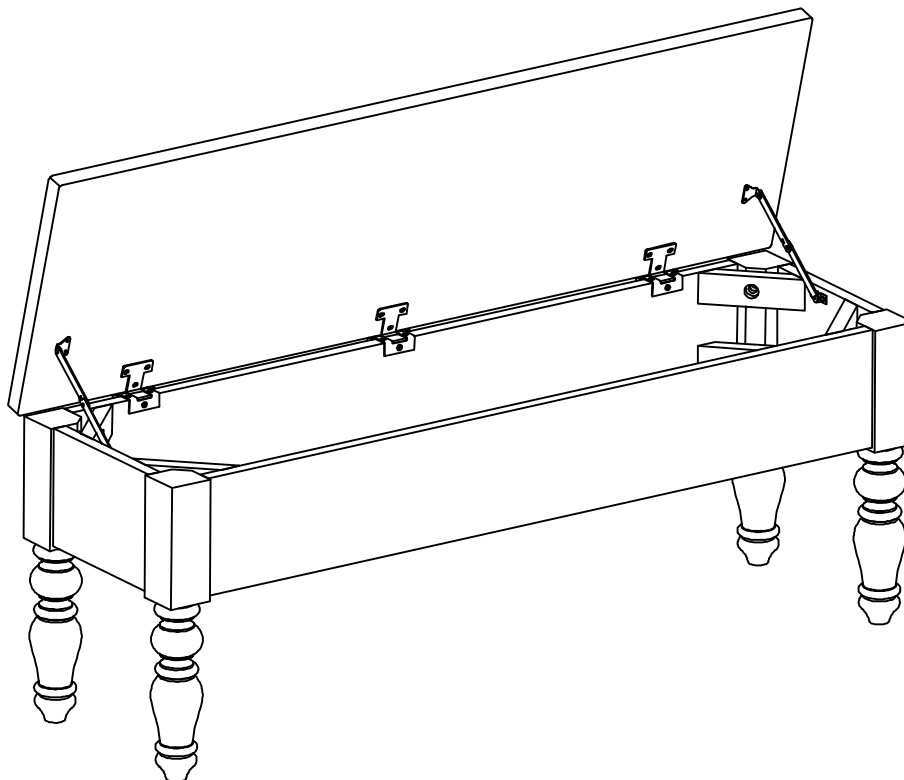
## ASSEMBLY INSTRUCTIONS

**DO NOT FULLY TIGHTEN ALL HEX BOLTS UNTIL THE ENTIRE UNIT IS COMPLETELY ASSEMBLED**

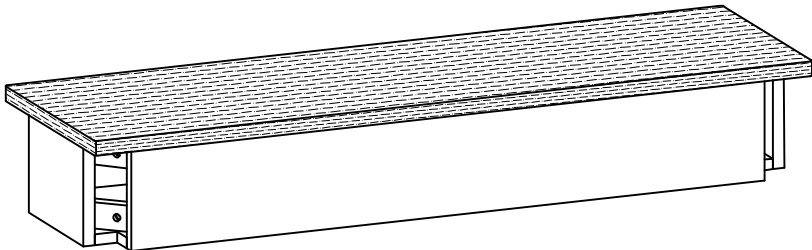
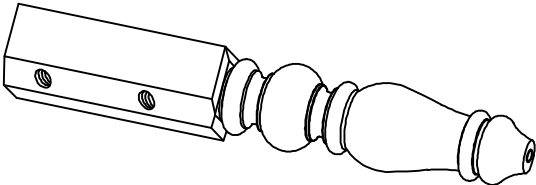
Step 1: Place the Bench Top (A) to upright position (*\*Note: It is recommended to use two or more people during the assembly process*). Open the Bench Top as below picture shown. Attach the Bench Leg (B) to the Bench Top (A) by using Allen Bolt (1), Lock Washer (2), Flat Washer (3). Secure well by Allen Key (4). Repeat this step for the remaining three legs. Do not fully tighten.





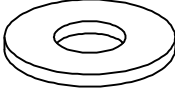

Step 2: Place the Bench on flat surface and adjust legs until level and does not wobble. Fully tighten all Bolts with Allen Key (4) . Assembly product is completed .



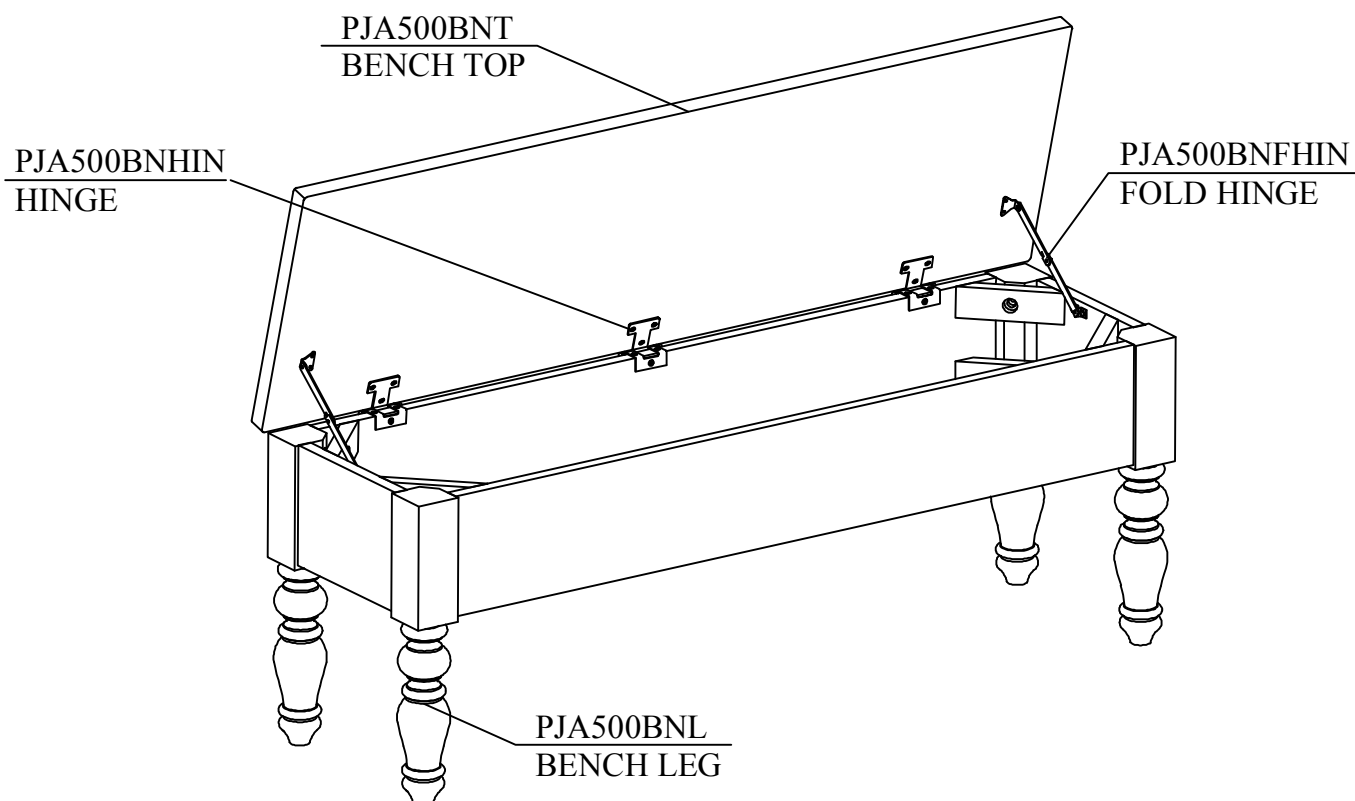
## PART LIST

(A) BENCH TOP (1 PC)	(B) BENCH LEG (4 PCS)
	

### HARDWARE PACK # : PJA500BNH

NO.	DESCRIPTION		DIMENSION	Q'TY
1	Allen Bolt		$\Phi \frac{1}{4}'' \times 50 \text{ mm}$	8 pcs
2	Lock Washer		$\Phi \frac{5}{16}'' \times 13 \text{ mm}$	8 pcs
3	Flat Washer		$\Phi \frac{5}{16}'' \times 19 \text{ mm}$	8 pcs
4	Allen Key		4 mm	1 pc

**PARTS FOR JA500BN**  
**COMPLETE HARDWARE # : PJA500BNH**



**PRODUCT DETAILS**

BENCH TOP	MDF / ACACIA VENEER
APRON	RUBBER WOOD/ ACACIA WOOD/ MDF LOCAL VENEER
BENCH LEG	MANGO WOOD
PRODUCT SIZE	50"x 15"x 18.5"H
CARTON SIZE	53.15" x 18.11" x 10.43"H
NET WEIGHT	46.2 LBS
GROSS WEIGHT	52.8 LBS
CU.FT.	5.81'

**MADE IN VIETNAM**



**Item #: JA500SV**  
**Description: JOANNA TWO TONE SERVER**  
**Product Size: 60"x 19"x 36"H**

Your furniture purchase is an investment. Here are a few tips to maximize the lifetime of your furniture with a minimum amount of effort. Properly caring for your furniture can help ensure that it looks great year after year.

**Wood Furniture Maintenance:**

- Always dust, wipe, and clean *with* the grain of the wood.
- Dust with a soft cloth. Dust will scratch the furniture surface if not removed properly.
- Use the same type of polish consistently as interchanging oil-based and wax-based polishes will cause a build-up and result in a foggy or cloudy appearance.
- If a polished surface becomes foggy, rub it with a cloth dipped in a solution of one tablespoon vinegar to one quart of water. Rub softly with the grain until the surface is completely dry.
- Soap and water are not advisable for wood surfaces. Water can penetrate the finish and raise the grain on wood, causing damage.
- Remember to change dusting cloths frequently as dirty cloths may scratch your furniture's surface

**The Enemies of Wood:**

- Moisture is wood's worst enemy. Liquid spills should be gently wiped up immediately. Coasters should be used under all beverages.
  - Do not allow rubber or vinyl materials to lie on the furniture. Chemicals in rubber may leave a stain. Put a strip of felt or leather under accessories that have rubber or vinyl.
- Heat creates a chemical change in the furniture's finish, which results in a white spot. Use protective pads under hot dishes, appliances, etc.
- Sunlight's ultraviolet rays can damage the finish of furniture. Do not place furniture directly against a heater or radiator and do not place in the path of hot streams of air from central heating. This will cause extreme localized drying of the wood.

**High Gloss Resin Table Maintenance:**

- Resin tabletops have approximately 1/8" of a resin coat on the top face of the table, which will resist ice, water, wine, liquor, food, cleaning fluids, and warm or hot liquids; however, cups, glasses, etc. containing hot liquids should not be left on the table without a coaster for protection.
- Resin tabletops will scratch just the same as any other glossy surface and basic precautions should be taken.
- For lasting shine, the resin table should be waxed with a car wax that does not contain silicon. Maintaining this wax build-up will result in a high gloss shine.
- When wiping down the table, a soft, clean rag should be used. Do not use a heavy paper.

**Granite Top Maintenance:**

The surface of the granite on your table has been polished or sealed to create a generally non-porous surface. The stone has many natural characteristics including: veining, hairline cracks, and color variations - which make up the stone's beauty.

To maintain the beauty of your granite:

- Protect surfaces from scratching, staining and etching by:
    - \* Keeping them free of debris or sharp objects
    - \* Wiping up spills immediately
    - \* Avoiding contact with chemicals (particularly acid-based materials)
  - Clean with pH neutral products or those especially formulated for use on stone.
  - It is not recommended to use a water-based solvent for dark granite as it will remove the polish from the surface. Absorbed into the stone.
  - After a period of use, apply a penetrating sealer to prevent contaminants from being
  - Remove stains with special absorbent poultices formulated for use on stone.
  - Renew the surface on polished granite (granite with a high gloss surface) by buffing with special stone polish, powder or cream.
- Do not use granite polish on granite with a matte finish, which has been honed rather than polished. (Penetrating sealer may be used on both polished and honed granite.)

**Marble Top Maintenance:**

Marble may be stone, but it is porous stone and can stain easily. Treating marble surfaces the same as wood surfaces is a great rule of thumb.

- It is recommended to seal the tops on a regular basis (every 6 to 12 months).

A good quality stone sealer can be purchased from any tiles / stone store or any homecare store and should be applied according to the manufacturer's recommendation.

- When sealed properly, marble tops can be used indoors and outdoors and can withstand any weather conditions except internal freezing. Snow or freezing rain will penetrate the table and cause cracks.

**Caring for the Fabric on Upholstered Furniture:**

- Frequent vacuuming of the entire upholstered area will prevent dust from settling into the fibers.
- Professional cleaning is always recommended for all upholstered pieces.
- Always pre-test a small area of fabric in an inconspicuous area when cleaning before proceeding.
- Do not use cleaning products containing brightening agents.

## VERY IMPORTANT!!

**NEVER**

USE GLASS CLEANERS ON FINISHED SURFACES. AMMONIA WILL CHEMICALLY ATTACK THE FINISH.

DO NOT WRITE DIRECTLY ON SURFACE



**PREVENT MARKING**

DO NOT PLACE DIRECTLY IN SUNLIGHT



**PREVENT FADING**

DO NOT USE PLACEMATS WITH RUBBER BASES



**PREVENT DISCOLORING**

**NEVER**

ALLOW LIQUIDS OF ANY KIND TO LINGER ON SURFACES. ABSORPTION CAUSES THE WOOD TO WARP AND THE FINISH TO DE-LAMINATE.

DO NOT USE COMMERCIAL POLISHES AND WAXES



**PREVENT YELLOWING**

DO NOT PLACE HOT POTS, ETC. ON SURFACE



**PREVENT DAMAGE TO FINISH!**

REGULATE THE HUMIDITY CONDITIONS AT YOUR HOME



**PREVENT SPLITTING**

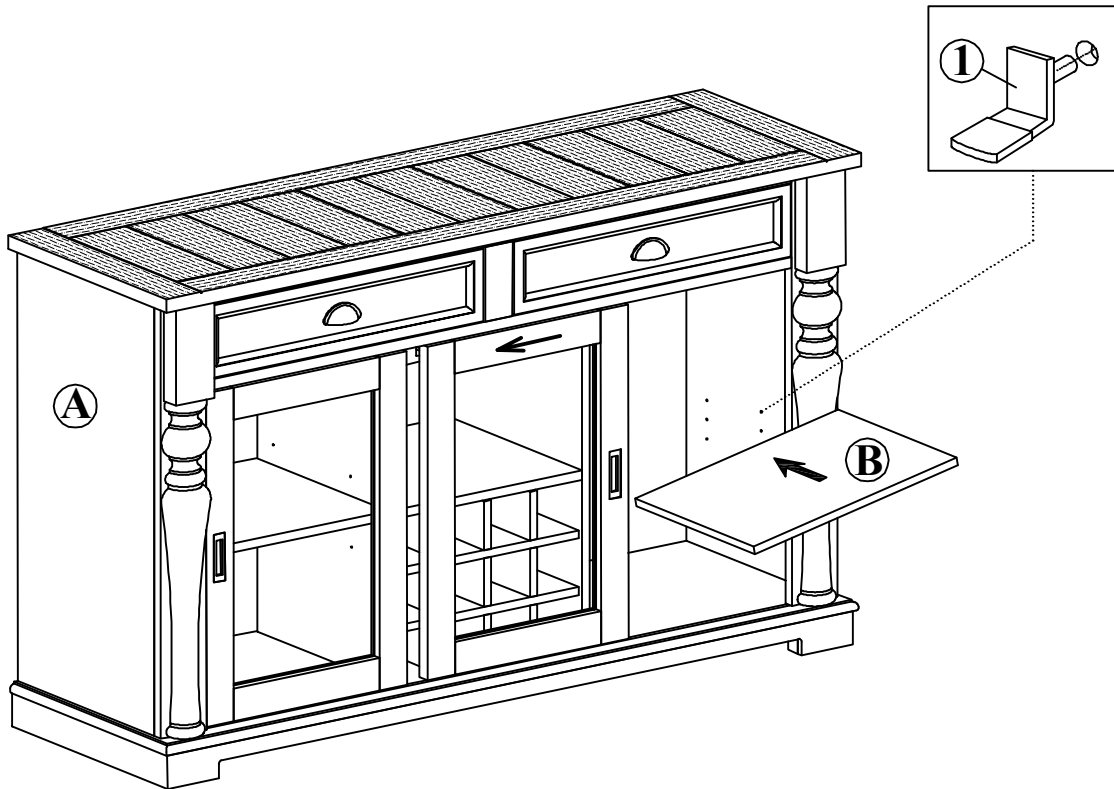


# JA500SV

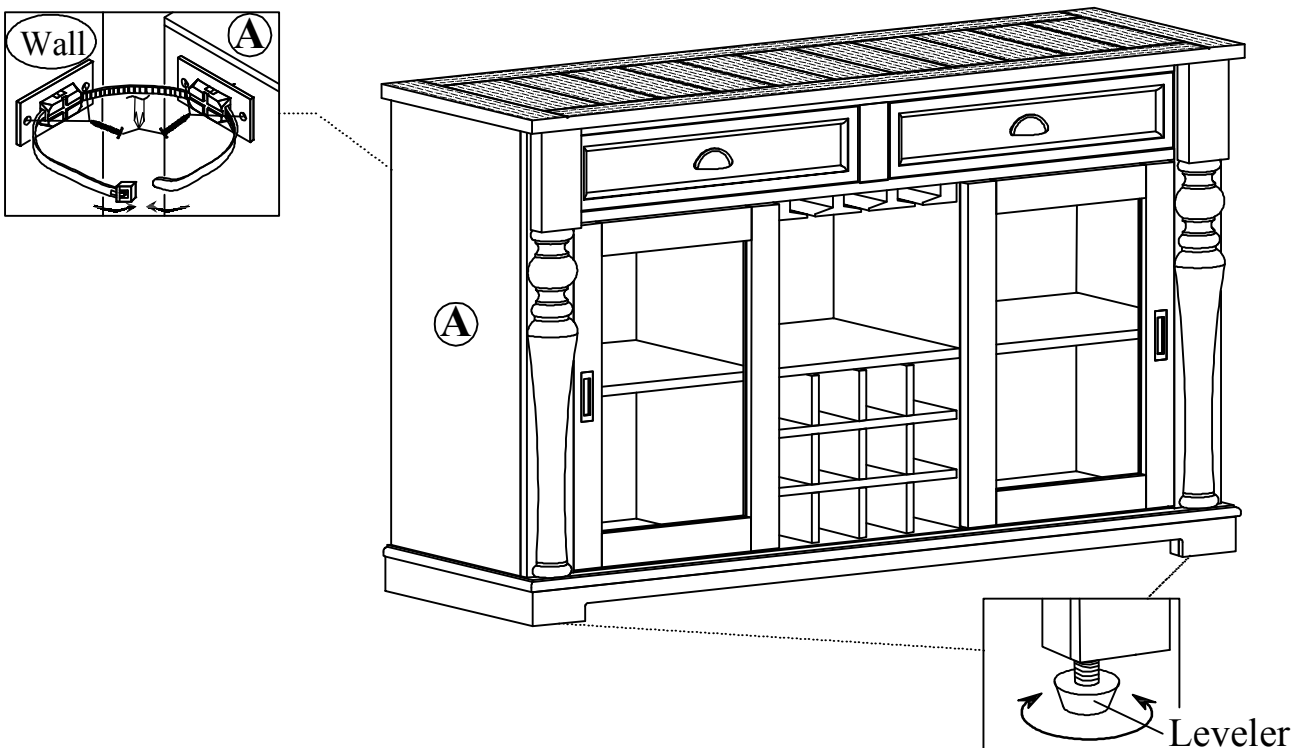
## ASSEMBLY INSTRUCTIONS

P.2/4

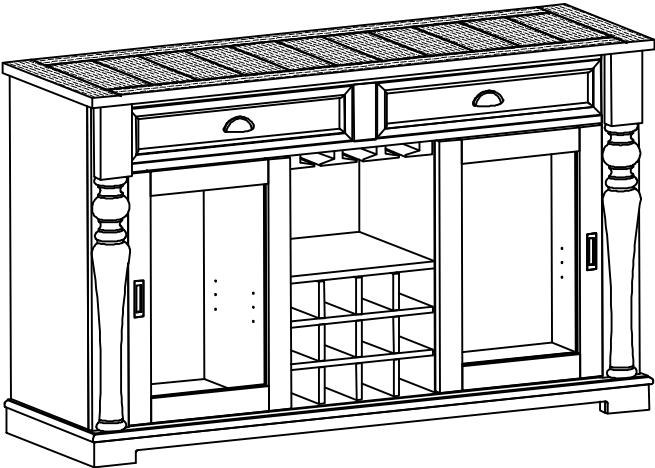
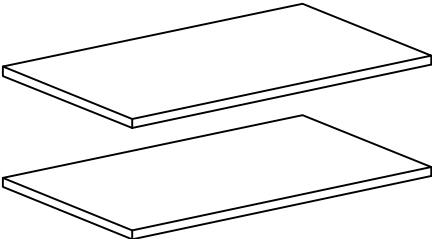
**Step 1:** Place the Server (A) to upright position (*\*Note: It is recommended to use two or more people to turn the Server*). Insert Shelf Clips (1) into holes inside the Server (A). Attach the Shelf (B) onto the Shelf Clips (1) as picture shown.



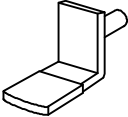
**Step 2:** Place the Server (A) on flat surface and adjust the Leveler until level and does not wobble.  
- The Tipping Restraint (5) is stapled at the back of Server (A). Thread Tipping Restraint through the slots of the Server to fasten and lock as the picture shown.



# PART LIST

(A) SERVER (1 PC)	(B) SHELF (2 PCS)
	

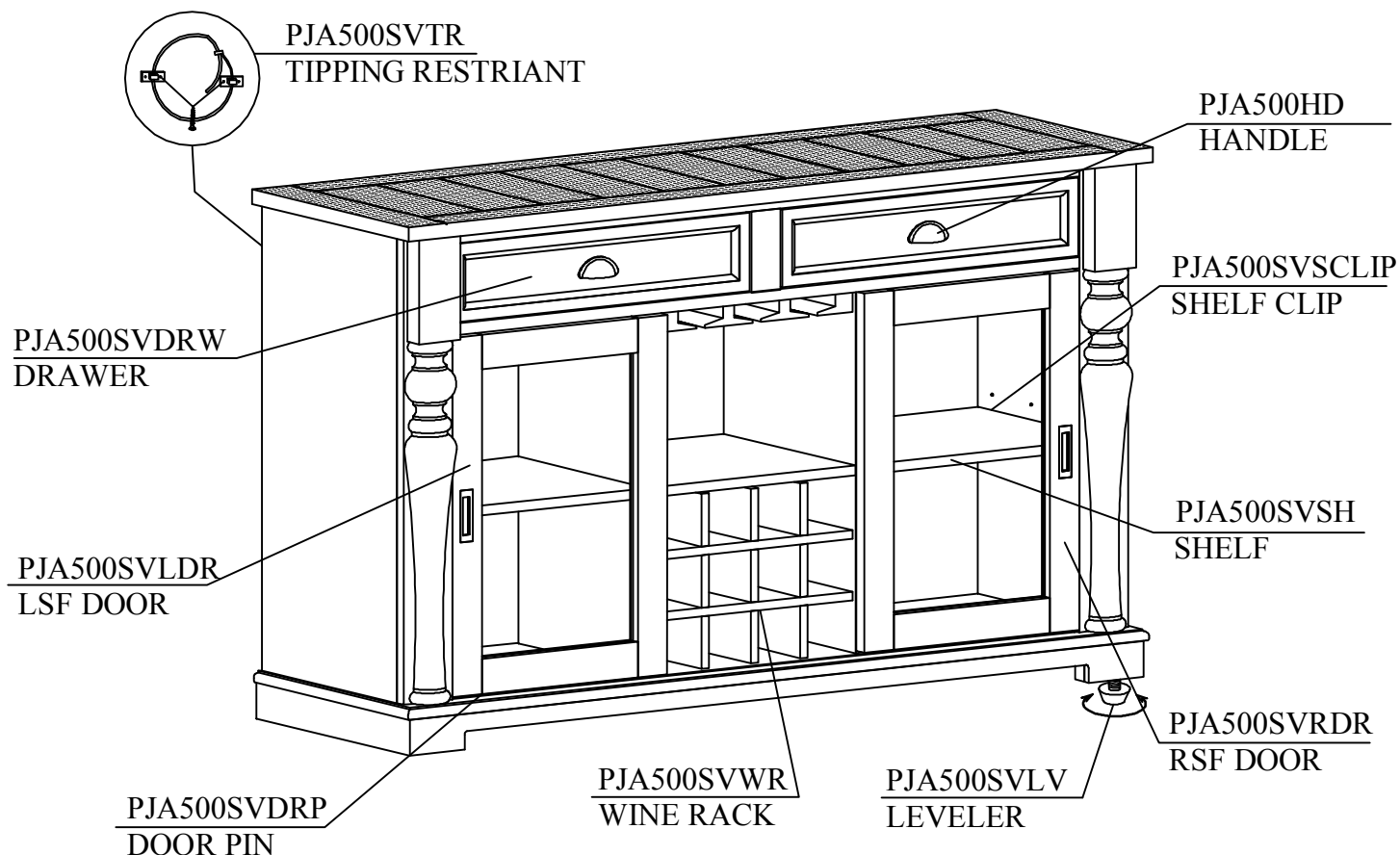
## HARDWARE PACK # : PJA500SVH

NO.	DESCRIPTION		Q'TY
1	Shelf Clip		8 pcs



# PARTS FOR JA500SV

## COMPLETE HARDWARE # : PJA500SVH



### PRODUCT DETAILS

TOP	MDF/ ACACIA VENEER
APRON	RUBBER WOOD/ MANGO WOOD/ MDF ACACIA VENEER
DRAWER	MDF / LOCAL VENEER
SHELF	MDF / LOCAL VENEER
DOOR	MANGO WOOD/ TEMPERED GLASS
WINE RACK	MDF / LOCAL VENEER
PRODUCT SIZE	60"x 19"x 36"H
CARTON SIZE	63.19" x 21.85" x 39.17"H
NET WEIGHT	193.6 LBS
GROSS WEIGHT	215.6 LBS
CU.FT.	31.30'

**MADE IN VIETNAM**