

# USER GUIDE & SERVICE MANUAL

SAFETY • INSTALLATION & INTEGRATION • OPERATING INSTRUCTIONS • MAINTENANCE • SERVICE



**U-LINE**

RIGHT PRODUCT. RIGHT PLACE. RIGHT TEMPERATURE. SINCE 1962.

1000 Series • CO1224F • 24" Combo® Model

**Tip:** Click on any section below to jump directly there

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## WELCOME TO U-LINE

Congratulations on your U-Line purchase. Your product comes from a company with over five decades of premium modular ice making, refrigeration, and wine preservation experience. U-Line continues to be the American leader, delivering versatility and flexibility for multiple applications including residential, light commercial, outdoor and marine use. U-Line's complete product collection includes Wine Captain® Models, Beverage Centers, Clear Ice Machines, Crescent Ice Makers, Glass & Solid Door Refrigerators, Drawer Models, Freezers, Combo® Models, and more.

U-Line has captivated those with an appreciation for the finer things with exceptional functionality, style, inspired innovations and attention to even the smallest details. We are known and respected for our unwavering dedication to product design, quality and selection. U-Line is headquartered in Milwaukee, Wisconsin and has shipped product to five continents for over two decades and is proud to have the opportunity to ship to you.

## PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Spec Sheets, CAD Drawings, Compliance Documentation, and Product Warranty information are all available for reference and download at [u-line.com](http://u-line.com).

## PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.800.779.2547.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

## GENERAL INQUIRIES

U-Line Corporation  
8900 N. 55th Street  
Milwaukee, Wisconsin 53223 USA  
Monday - Friday 8:00 am to 4:30 pm CST  
T: +1.414.354.0300  
F: +1.414.354.7905  
Email: [sales@u-line.com](mailto:sales@u-line.com)  
[u-line.com](http://u-line.com)

## SERVICE & PARTS ASSISTANCE

Monday - Friday 8:00 am to 4:30 pm CST  
T: +1.800.779.2547  
F: +1.414.354.5696  
Service Email: [onlineservice@u-line.com](mailto:onlineservice@u-line.com)  
Parts Email: [onlineparts@u-line.com](mailto:onlineparts@u-line.com)

## CONNECT WITH US



Designed, engineered and assembled in WI, USA

## Safety and Warning

### NOTICE

**Please read all instructions before installing, operating, or servicing the appliance.**

Use this appliance for its intended purpose only and follow these general precautions with those listed throughout this guide:

### SAFETY ALERT DEFINITIONS

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:



**Danger means that failure to follow this safety statement will result in severe personal injury or death.**



**Warning means that failure to follow this safety statement could result in serious personal injury or death.**



**Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.**

## Disposal and Recycling

### **DANGER**

**RISK OF CHILD ENTRAPMENT. Before you throw away your old refrigerator or freezer, take off the doors and leave shelves in place so children may not easily climb inside.**

If the unit is being removed from service for disposal, check and obey all federal, state and local regulations regarding the disposal and recycling of refrigeration appliances, and follow these steps completely:

1. Remove all consumable contents from the unit.
2. Unplug the electrical cord from its socket.
3. Remove the door(s)/drawer(s).

## Environmental Requirements

This model is intended for indoor/interior applications only and is not to be used in installations that are open/exposed to natural elements.

This unit is designed to operate between 50°F (10°C) and 100°F (38°C). Higher ambient temperatures may reduce the unit's ability to reach low temperatures and/or reduce ice production on applicable models.

For best performance, keep the unit out of direct sunlight and away from heat generating equipment.

In climates where high humidity and dew points are present, condensation may appear on outside surfaces. This is considered normal. The condensation will evaporate when the humidity drops.



**Damages caused by ambient temperatures of 40°F (4°C) or below are not covered by the warranty.**

## Electrical



### **SHOCK HAZARD — Electrical Grounding**

**Required. Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.**

**Never remove the round grounding prong from the plug and never use a two-prong grounding adapter.**

**Altering, cutting or removing power cord, removing power plug, or direct wiring can cause serious injury, fire, loss of property and/or life, and will void the warranty.**

**Never use an extension cord to connect power to the unit.**

**Always keep your working area dry.**

### **NOTICE**

**Electrical installation must observe all state and local codes. This unit requires connection to a grounded (three-prong), polarized receptacle that has been placed by a qualified electrician.**

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A power supply (normal household current). An individual, properly grounded branch circuit or circuit breaker is recommended. A GFCI (ground fault circuit interrupter) is usually not required for fixed location appliances and is not recommended for your unit because it could be prone to nuisance tripping. However, be sure to consult your local codes.

See CUTOUT DIMENSIONS for recommended receptacle location.

## Cutout Dimensions

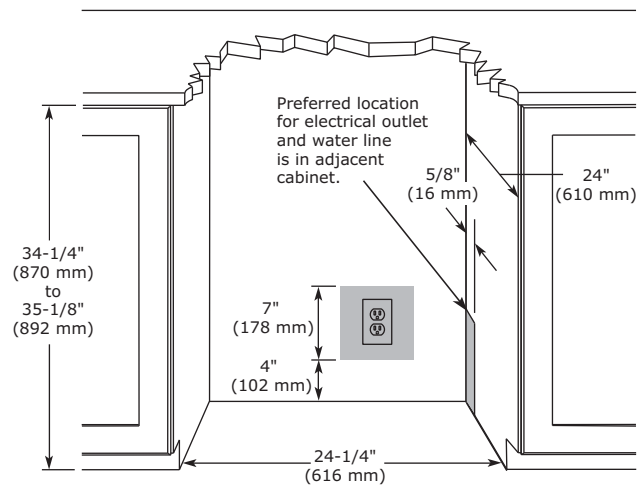
### PREPARE SITE

Your U-Line product has been designed for either free-standing or built-in installation. When built-in, your unit does not require additional air space for top, sides, or rear. However, the front grille must NOT be obstructed, and clearance is required for an electrical connection in the rear.

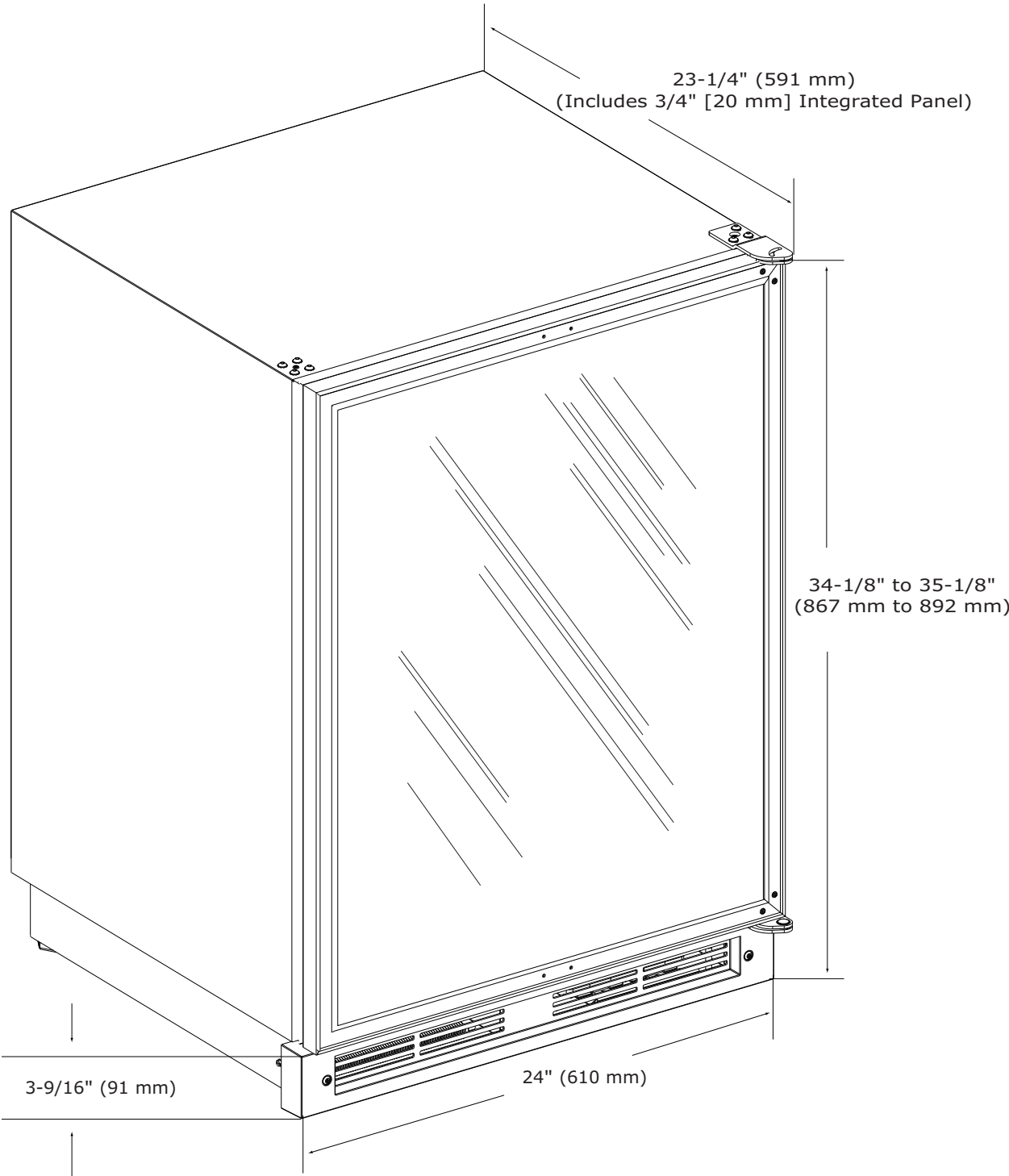


**Unit can NOT be installed behind a closed cabinet door.**

### CUTOUT DIMENSIONS



Product Dimensions



## Side-by-Side Installation

Two units may be installed side-by-side.

Cutout width for a side-by-side installation is the cutout dimension of a single unit times two.

No trim kit is required. However, 1/4" (6 mm) of space needs to be maintained between the units to ensure unobstructed door swing.

Units must operate from separate, properly grounded electrical receptacles placed according to each unit's electrical specifications requirements.

### Side-by-Side Installation with Bracket

1. Slide both units out so screws on top of units are easily accessible.
2. Remove screws as shown below.



3. Place bracket over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
4. Gently push units into position. Be careful not to entangle the electrical cord or water line, if applicable.
5. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.

## Water Hookup

### PREPARE PLUMBING

The water valve uses a standard 1/4" (6.35 mm) compression fitting. U-Line recommends using accessory water hook up kit – part # WATERHOOKUP. The kit includes a 10' (3 m) braided flexible water supply line and a brass hose fitting. When using a 1/4" (6.35 mm) O.D. soft copper supply line use the brass nut and sleeve included with the unit.



**Plumbing installation must observe all state and local codes. All water and drain connections MUST BE made by a licensed/qualified plumbing contractor. Failure to follow recommendations and instructions may result in damage and/or harm.**

### Water Supply Connection

When connecting the water supply, please note the following:

- Before installing the unit and connecting to the cold water supply, review the local plumbing codes.
- The water pressure should be between 20 and 120 psi (138 and 827 kPa).
- The water line MUST have a shut-off valve in the supply line.
- The water line should be looped into 2 coils. This will allow the unit to be removed for cleaning and servicing. Make certain that the tubing is not pinched or damaged during installation.



**Connect to potable water supply only.**



**Do not use any plastic water supply line. The line is under pressure at all times. Plastic may crack or rupture with age and cause damage to your home.**

**Do not use tape or joint compound when attaching a braided flexible water supply line that includes a rubber gasket. The gasket provides an adequate seal – other materials could cause blockage of the valve.**

**Failure to follow recommendations and instructions may result in damage and/or harm, flooding or void the product warranty.**

**Use new hose set. Do not reuse old hose set.**

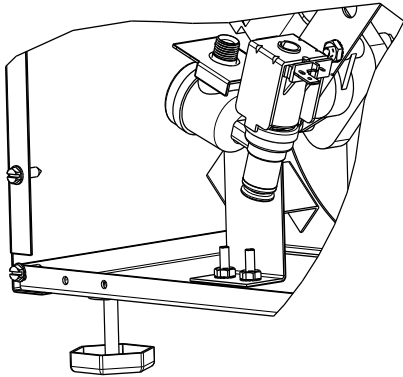


**Turn off water supply and disconnect electrical supply to unit prior to installation.**

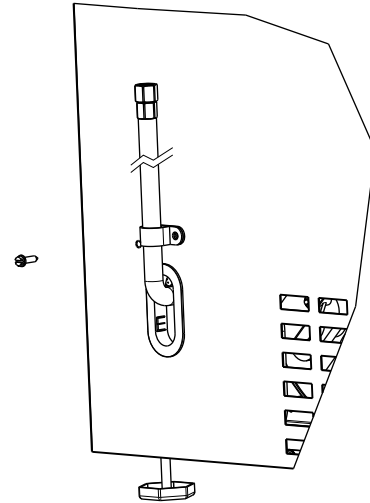
**Use caution when handling back panel. The edges could be sharp.**

1. Turn off water supply and disconnect electrical supply to product prior to attempting installation.
2. Remove the back panel.

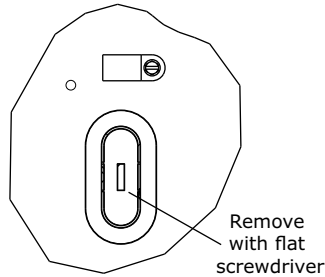
3. Locate water valve inlet.



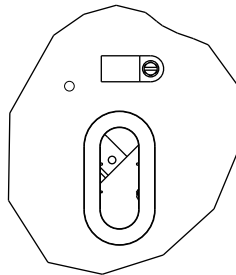
9. Install retaining clip.



4. Break away filler feature in bushing with flat screwdriver.



5. Thread water line through back panel hole (with bushing).



6. Locate water valve inlet and connect to valve.

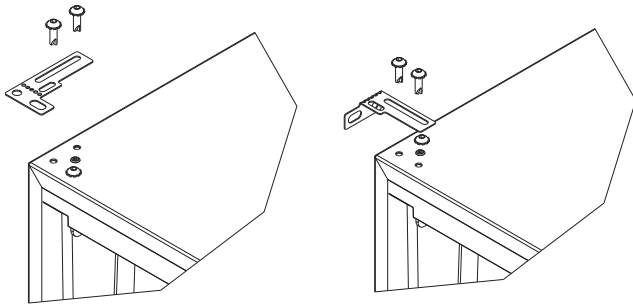
7. Turn on water supply and check for leaks.

8. Reinstall back panel.

## Anti-Tip Bracket

1. Slide unit out so screws on top of unit are easily accessible.
2. Remove the two screws from the opposite side of the hinge assembly using a T-25 Torx driver (see below).

NOTE: 1224 models shown with four screw. 1215 models only have three screws, but same screws are used in both applications.

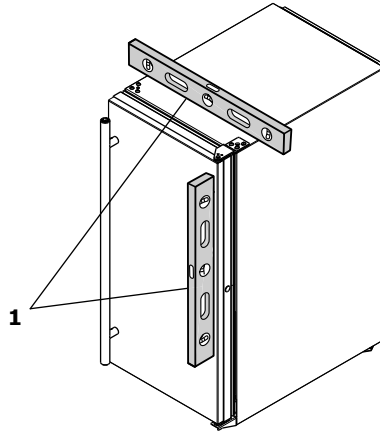


3. Place bracket (part #14154) over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
4. Gently push unit into position. Be careful not to entangle the electrical cord or water line, if applicable.
5. Check to be sure the unit is level from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
6. Secure bracket into adjoining surface.

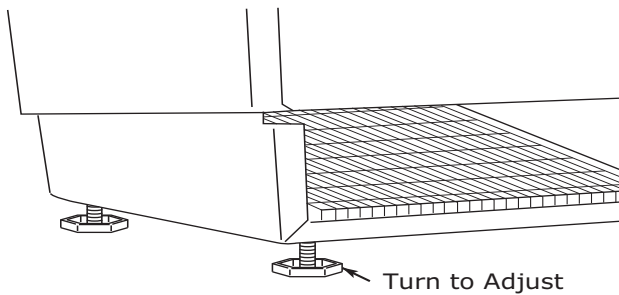
## General Installation

### LEVELING INFORMATION

1. Use a level to confirm the unit is level. Level should be placed along top edge and side edge as shown.



2. If the unit is not level, adjust the legs on the corners of the unit as necessary.



3. Confirm the unit is level after each adjustment and repeat the previous steps until the unit is level.

### INSTALLATION TIP

If the room floor is higher than the floor in the cutout opening, adjust the rear legs to achieve a total unit rear height of 1/8" (3 mm) less than the opening's rear height. Shorten the unit height in the front by adjusting the front legs. This allows the unit to be gently tipped into the opening. Readjust the front legs to level the unit after it is correctly positioned in the opening.

### INSTALLATION

1. Plug in the power/electrical cord.
2. Gently push the unit into position. Be careful not to kink the water supply line or entangle the cord.
3. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
4. Install the anti-tip bracket.
5. Remove interior packing material and wipe out the inside of the unit with a clean, water-dampened cloth.

## Integrated Panel Dimensions

### INTEGRATED PANEL

#### NOTICE

**Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished integrated panel that seamlessly integrates with surrounding cabinetry.**

**The door panel must not weigh more than 20 lbs (10 kg).**

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.**

**When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some panel installations, the panel may be visible through the glass while the door is open.**

A full integrated door panel completely covers the door frame and provides a built-in appearance.

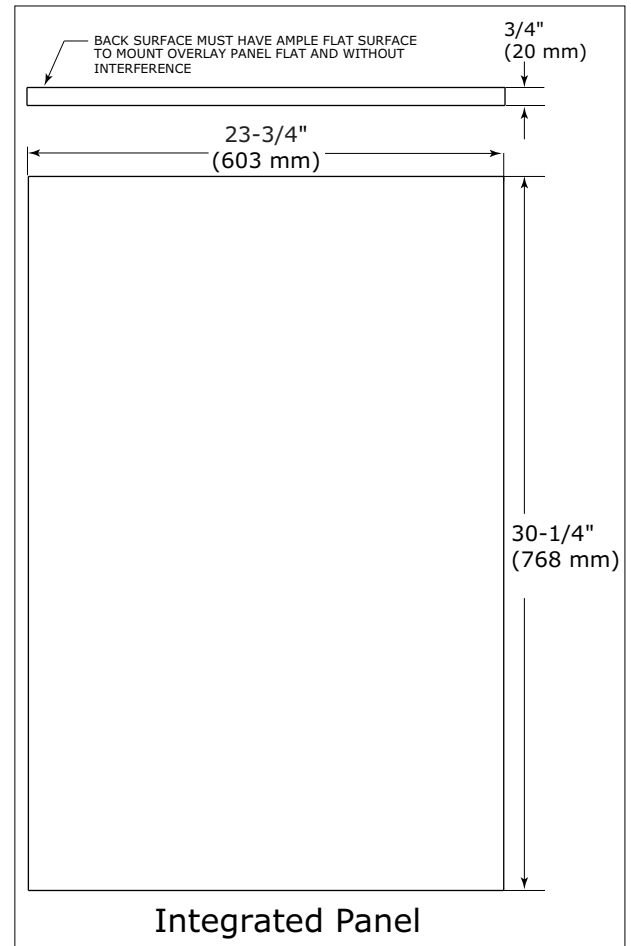
#### Integrated Panel Preparation

1. Cut the panels to the dimensions listed in the diagram below.

2. Optional: Stain or Finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.

3. Optional: Install handles and hardware.

### Integrated Panel Dimensions

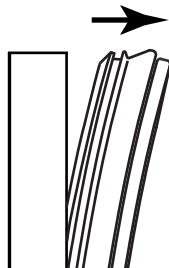


## Integrated Panel Installation

1. Fully open door/drawer.

2. Starting at corner, pull gasket away from door/drawer.

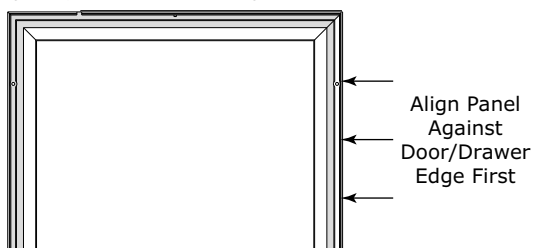
3. Continue to pull gasket free from gasket channel.



4. Upon removal, lay gasket down on a flat surface.

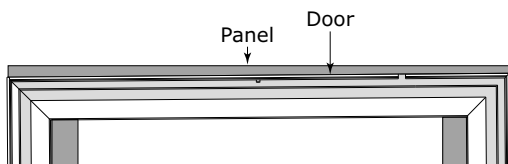
5. The panel should be aligned with the outside edge (opposite the hinge) and high enough to align with the highest point in the door/drawer.

Align Top Of Panel With Highest Point Of Door/Drawer

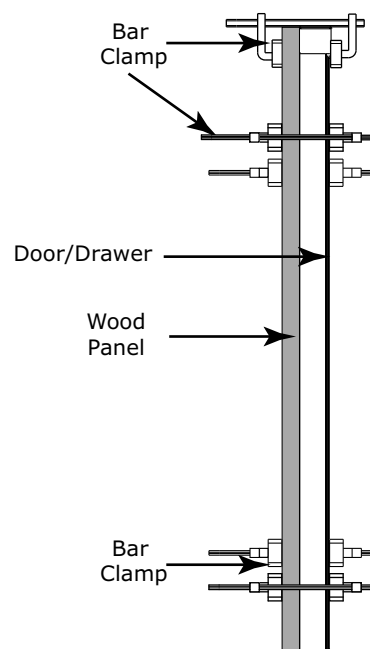


### NOTICE

**Due to differences in floor construction or surrounding cabinetry, the panel may not sit flush with the top of the door/drawer.**



6. Secure integrated panel to door/drawer using clamps. A robust tape may also be used. U-Line recommends the use of bar clamps to secure the panel to the door/drawer. If using tape, be certain the tape will not damage panel finish upon removal.



7. Using a 7/64" (3 mm) drill bit, drill 6 pilot holes into the wood panel 1/2" (12 mm) deep using the holes in the door/drawer frame as a guide.

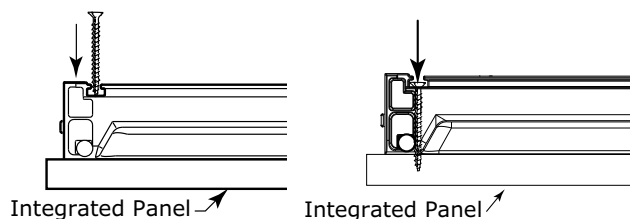
### NOTICE

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardwood is installed.**

8. Locate 6 of the #6x 1-1/4" (32 mm) screws provided with your unit.

9. Using a Phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.

10. Be sure the screws force their way past the opening on the gasket channel and sit flush against the bottom of the channel.



11. Remove clamps from door/drawer.

## **NOTICE**

**If panel requires additional adjustment after removing clamps, slightly loosen each screw and adjust panel as necessary. Tighten screws upon completion.**

12. Starting at the corners, re-install the gasket into the gasket channel in the frame. Make sure the gasket is fully seated. This may take some force.

## Grille - Plinth Installation

### REMOVING AND INSTALLING GRILLE



**Disconnect electric power to the unit before removing the grille.**

**When using the unit, the grille (plinth strip/base fascia) must be installed.**



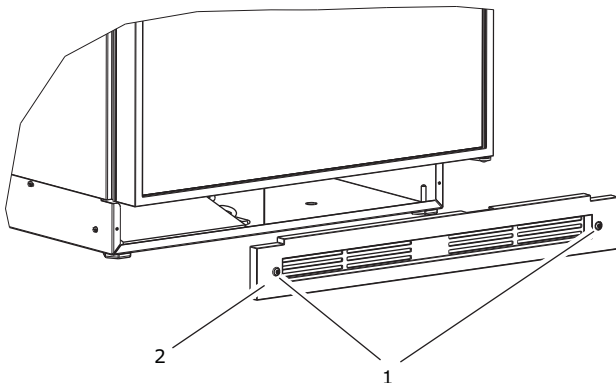
**DO NOT touch the condenser fins. The condenser fins are SHARP and can be easily damaged.**

#### Removing the grille

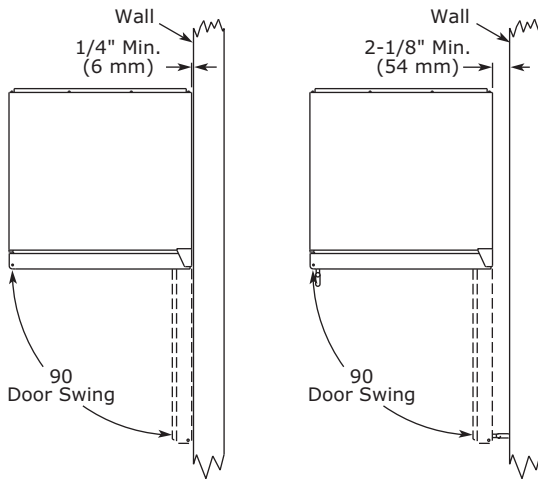
1. Disconnect power to the unit.
2. Loosen the two screws (1).
3. Remove grille (2) from unit.

#### Installing the grille

1. Align cabinet and grille holes and secure, but do not over tighten grille screws (1).
2. Reconnect power to the unit.



## Door Swing



Units have a zero clearance for the door to open 90°, when installed adjacent to cabinets.

Stainless Steel and black and white models require 2-1/8" (54 mm) door clearance to accommodate the handle if installed next to a wall.

Integrated models require 1/4" (6 mm) clearance if installed next to a wall. Allow for additional space for any knobs or pulls installed on the integrated panel/frame.

## Door Stop

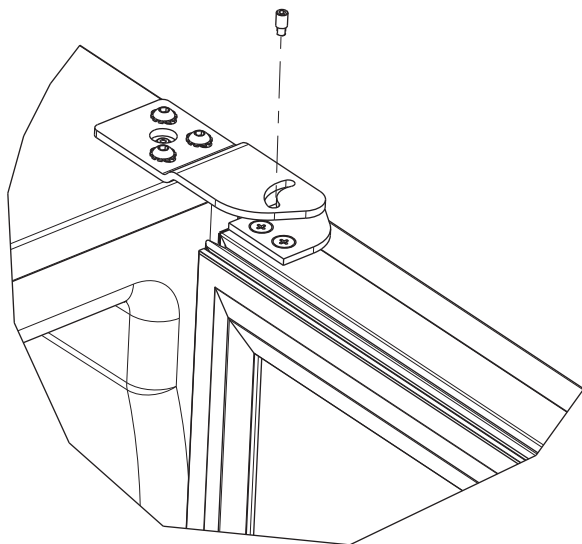
Your U-Line unit was shipped to you with the optional 90° pin(s). (Models that are 15" wide include 1 pin. Models that are 24" wide include 2 pins.) The unit's door will open freely without a fixed opening angle limitation. If you would like the door stop at 90° follow these instructions.

### NOTICE

**The pin is designed to stop the door at 90° under normal operating conditions. It is not designed for excessive force. Do not use the door to move the unit in/out of the cutout during installation.**

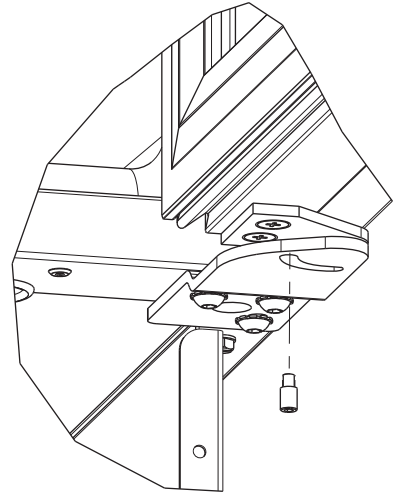
**If your unit is already undercounter, it might need to be moved out/forward to access the hinge.**

1. Locate the threaded pin.
2. With the door between 0° (closed) and 90° and using a 3/32" hex driver, install the threaded pin through the hinge.



3. On 24" models, a second pin is included for the bottom hinge. Repeat steps above for second hinge.

NOTE: Threaded pin will be inserted from the bottom.



4. Carefully slide your unit back in place.

### NOTICE

**The pin can be removed to return the door swing back to its original state by unscrewing the threaded pin.**

## Door Adjustments

### DOOR ALIGNMENT AND ADJUSTMENT

Align and adjust the door if it is not level or is not sealing properly. If the door is not sealed, the unit may not cool properly, or excessive frost may form in the interior.

### NOTICE

**Properly aligned, the door's gasket should be firmly in contact with the cabinet all the way around the door (no gaps). Carefully examine the door's gasket to ensure that it is firmly in contact with the cabinet. Also make sure the door gasket is not pinched on the hinge side of the door.**

### TO ALIGN AND ADJUST THE DOOR

#### Remove grille:

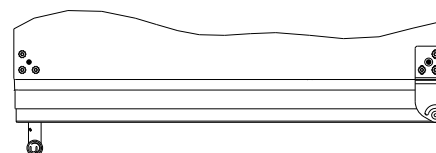
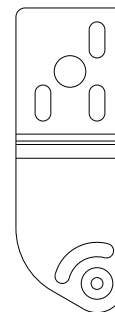
Remove the grille (see GRILLE-PLINTH INSTALLATION section of this guide).

1. Loosen (do not remove) top and bottom hinge screws.
2. Align door squarely with cabinet.
3. Make sure gasket is firmly in contact with cabinet all the way around the door (no gaps).
4. Tighten bottom hinge screws.
5. Tighten top hinge screws.

### REVERSING THE DOOR

Location of the unit may make it desirable to mount the door on the opposite side of the cabinet.

The hinge hardware will be removed and installed on the opposite side of the cabinet.



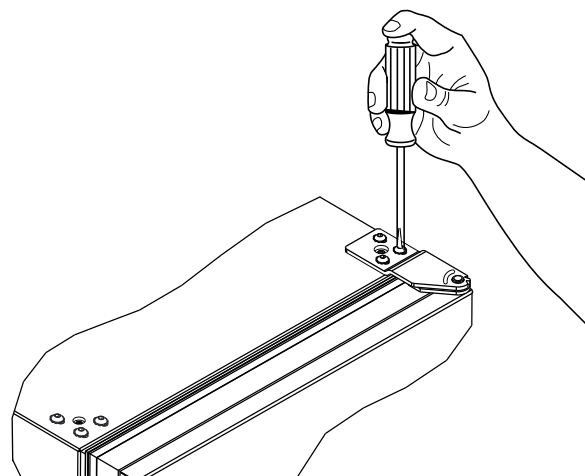
### TO REVERSE THE DOOR

#### Remove grille:

Remove the grille (see GRILLE-PLINTH INSTALLATION section of this guide).

#### Remove top hinge and door:

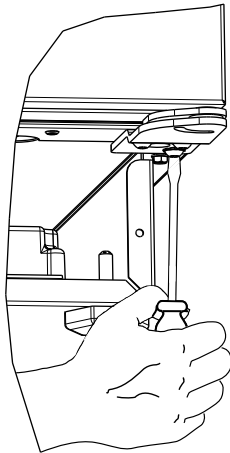
1. Hold door to keep it from falling.
2. Remove top hinge from cabinet by removing three screws. Set aside and save for possible future use.



3. Remove door by tilting forward and lifting door off bottom hinge. Retain shoulder washers; they will be reused.
4. Remove four screws from hinge holes on the opposite side. Reinstall into holes where the hinge was removed. Take care not to scratch cabinet.

### **Remove and reinstall bottom hinge:**

1. Remove bottom hinge from cabinet by removing three screws.



2. Remove corresponding screws on opposite side of cabinet.
3. Flip hinge plate over and reinstall on opposite side.

### **Prepare door for reinstallation:**

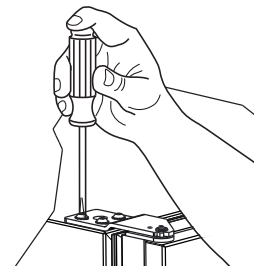
1. Remove gasket. This will reveal mounting holes for the magnet assembly
2. Remove plunger bracket from door with T-10 TORX driver. Be sure to only remove the two screws holding the assembly to the door. Reinstall on the opposite end of the door

3. Rotate gasket 180°, aligning notch with magnet assembly and pressing firmly into the gasket channel starting at the corners.

4. Rotate door 180° to reverse.

### **Install top hinge and door:**

1. Use alternate hinge supplied with unit and reinstall the screws. Do not tighten..



2. Lift the door on to the bottom hinge.
3. Align flat edge of the hinge with the outer edge of the unit.
4. Tighten three screws.

### **Align and adjust the door:**

Align and adjust the door (see DOOR ALIGNMENT AND ADJUSTMENT).

### **Install grille:**

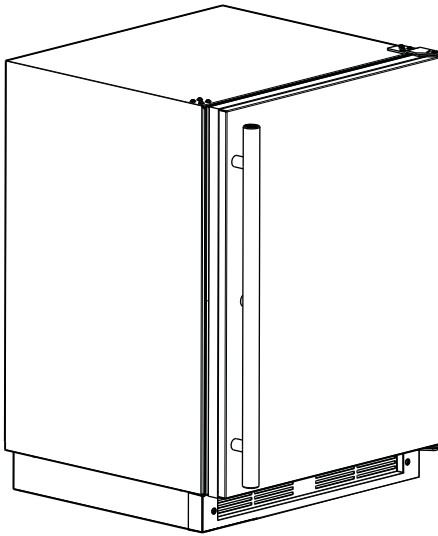
Install the grille.

## Free Standing Kit

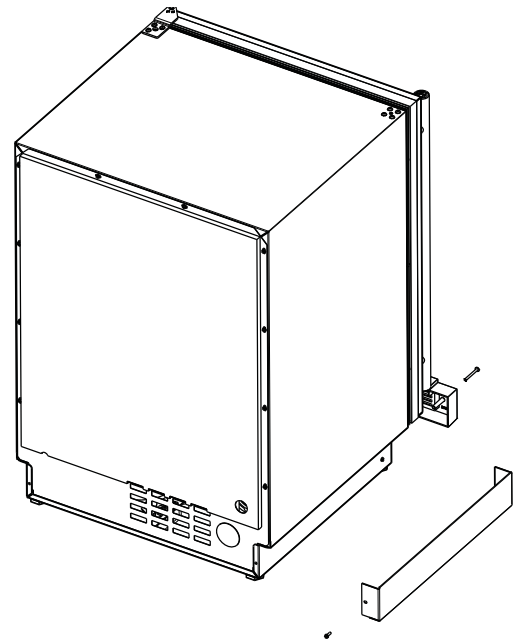
The free standing kit is an optional accessory. It is only used when unit is not installed in surrounding cabinetry.

### To install the kit:

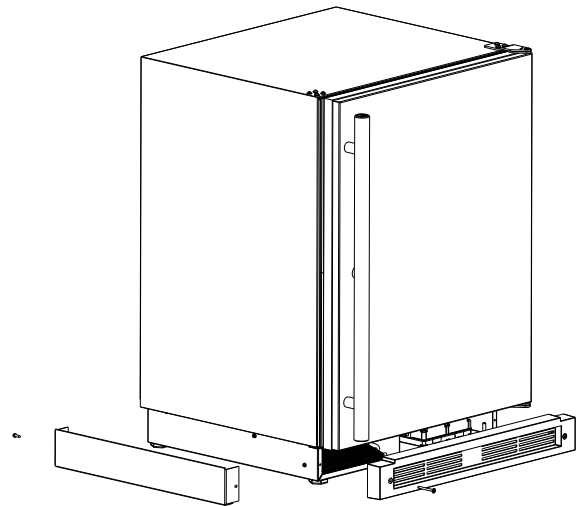
1. Remove grille (see GRILLE-PLINTH INSTALLATION section).



2. Place shell accessory over front and back of cabinet base, aligning holes of shell accessory with the holes on the base. Insert sheet metal screw in back of base.



3. Align front hole with hole in shell accessory, hole in base, and hole in grille. Tighten screw.



## First Use

All U-Line controls are preset at the factory. Initial startup requires no adjustments.

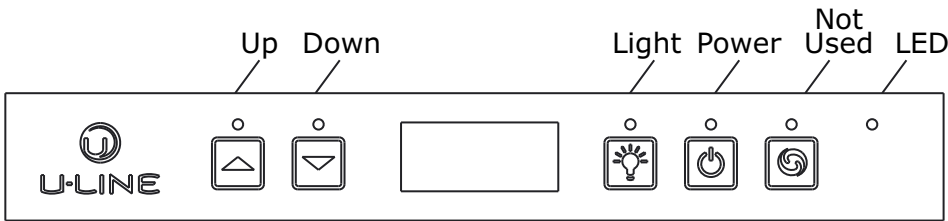
### NOTICE

**U-Line recommends allowing the unit to run overnight before loading with product.**

**U-Line recommends discarding the ice produced during the first two to three hours of operation to avoid possible dirt or scale that may dislodge from the water line.**

When plugged in, the unit will begin operating under the factory default settings. If the unit was turned off during installation, simply press  and the unit will immediately switch on. To turn the unit off, press  and hold for 5 seconds and release.

Control Operation



CONTROL FUNCTION GUIDE

| FUNCTION                      | COMMAND                                                                                                                                                                                                | DISPLAY/OPTIONS                                                                                                                                                                                                                                                   |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ON/OFF                        | Press  and release                                                                                                    | Unit will immediately turn ON or OFF.                                                                                                                                                                                                                             |
| Toggle lights                 | Press  and release to leave interior light on for 3 hours                                                             | Glass door wine and beverage centers only.                                                                                                                                                                                                                        |
| Adjust refrigerator set point | Press  or  and release               | When the “F” or “C” in the display is flashing, press  or  to adjust the set point temperature. |
| View temperature in unit      | Press  and  together and release | The display will flash and then toggle from set point to temperature in unit.                                                                                                                                                                                     |
| Toggle between F/C            | Hold  and  for 5 seconds         | The display will change units.                                                                                                                                                                                                                                    |

DOOR ALERT NOTIFICATION

When the door is left open for more than 5 minutes:

- An audible tone will sound for several seconds every minute.
- “dr” will appear in display.

Close door to silence alert and reset.

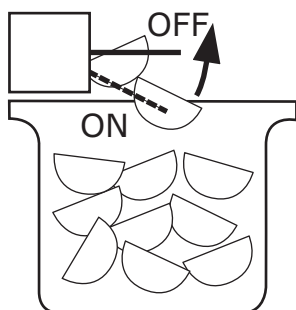
## Ice

### ICE MAKER OPERATION

When the ice bucket is full, the ice making mechanism will shut off. However, the refrigeration system will continue to cool and maintain the ice supply.

### NOTICE

**Do not place cans or bottles in the ice compartment because they will freeze.**



**To turn off ice production:** Raise the bin arm into an upright and locked position. The unit will preserve temperature for ice storage.

### NOTICE

**If not intending to use the ice maker, turn the water supply valve off. It is also important to raise the bin arm of the ice maker (see above). Failure to raise the bin arm may result in damage to the water valve.**

Certain sounds are normal during the unit's operation. You may hear the compressor or fan motor, the water valve, or ice dropping into the ice bucket.



**NEVER use an ice pick, knife or other sharp instrument to separate cubes. Shake the ice bucket instead.**

During periods of limited use or high ambient temperatures, it is common for cubes to fuse together. Gently shake the bucket to break apart cubes. If not using the ice maker regularly, empty the ice bucket periodically to ensure fresh cubes.

It is normal for cubes to appear cloudy. The cause is air trapped in the water because of fast freezing. It is not caused by the health, taste or chemical make up of the water. It is the same air that is in every glass of water you drink.

Remove the ice bucket for emptying and cleaning. To remove the ice bucket, raise the bin arm and remove the bucket from the ice compartment. Use the ice bucket for ice storage only.

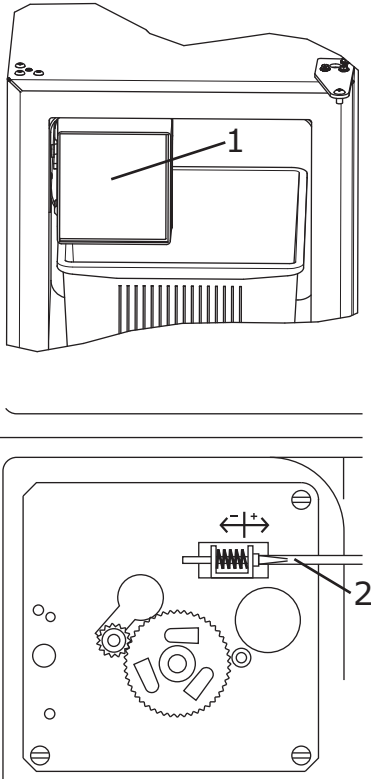
## ICE MAKER ADJUSTMENT

### Ice Cube Thickness Adjustment

#### Interval - As Required

On ice maker equipped models, adjust the cube size by changing water amount injected into the ice maker assembly as follows:

3. Turn the adjusting screw toward the minus (-) sign (clockwise) for smaller cubes or toward the plus (+) sign (counterclockwise) for larger cubes.
4. Install the ice maker assembly cover.

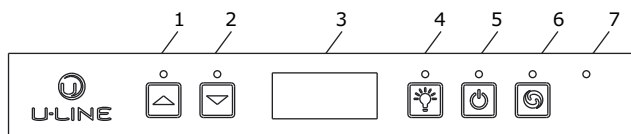


1. Remove the ice maker assembly cover (1).
2. Find the adjusting screw on the ice maker assembly control box (2). The adjusting screw is just below the minus (-) and plus (+) signs on the control box.



**Too large of an adjustment to the screw can cause the water to overflow the ice maker and can cause property damage.**

## Sabbath Mode



This unit is Star-K certified and offers a Sabbath mode. Sabbath mode disables system responses to user initiated activities and all external functions, including lighting, display and audible alarms. The unit will still maintain internal temperatures and set points. View a full list of Star-K certified U-Line units at [www.star-k.org](http://www.star-k.org).

To enable Sabbath Mode:

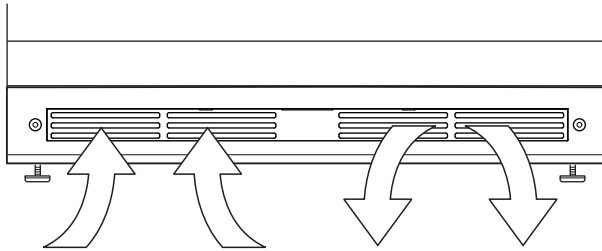
1. Press  (4) and hold for ten seconds and release (the °F/°C symbol will flash briefly at the end of the ten second period).
2. The interior light and control display (3) will go dark until user resets mode.
3. NOTE: Although the display will not be visible, the temperature controls in the unit remain active and preserve the interior temperature.
4. Access the Ice Maker behind the freezer door and lift the wire lever until it engages and remains in the lifted position.
5. Sabbath Mode remains active until  (4) is quickly pressed and released. Ice production will remain suspended until the lever is placed back into its original (Lowered) position.

## Airflow and Product Loading

### NOTICE

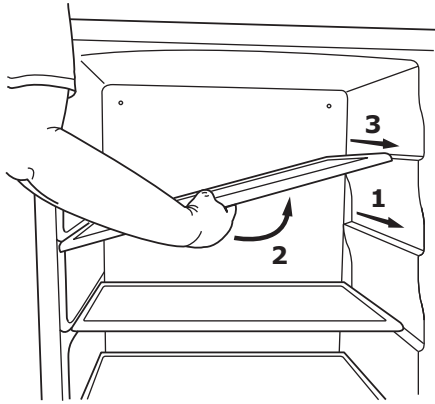
**The unit requires proper airflow to perform at its highest efficiency. Do not block the front grille, or the unit will not perform as expected. Do not install the unit behind a door. When loading your unit, leave space between the evaporator and product loaded. Anything in direct contact with the evaporator is subject to freezing.**

When properly loaded, your U-Line unit will store up to 114 (12 oz. [330 ml]) cans or 61 (12 oz. [330 ml]) bottles.



## Interior Shelves

### REMOVING AND INSTALLING INTERIOR SHELVES



For models equipped with glass shelves having recessed shelf supports, remove the shelves as follows:

1. Pull shelf out about 6" (1), until back of shelf clears the "hump" on the right-hand side.
2. Tilt up right-hand edge of shelf (2).
3. Remove shelf from unit by pulling out (3).

Insert the shelves as follows:

1. To move to a different position in the unit, insert shelf at an angle, approximately 15-20°, over the rib in the side of the unit where you want to place the shelf. Place the shelf into the unit at an angle to clear the door.
2. Continue to slide the shelf into the unit at an angle until it clears the door.

Lower the shelf and push it in completely. Ensure the raised edge strip is toward the rear of the unit.

### NOTICE

**Make sure the shelves are inserted fully into the unit.**

**The edge strip toward the rear prevents cans and bottles from freezing against the cold evaporator.**

## Cleaning

### EXTERIOR CLEANING

#### Vinyl Clad (Black or White)

Clean surfaces with a mild detergent and warm water solution. Do not use solvent-based or abrasive cleaners. Use a soft sponge and rinse with clean water. Wipe with a soft, clean towel to prevent water spotting.

Clean any glass surfaces with a non-chlorine glass cleaner.

#### Stainless Models

Stainless door panels, handles and frames can discolor when exposed to chlorine gas, pool chemicals, saltwater or cleaners with bleach.

Keep your stainless unit looking new by cleaning with a good quality all-in-one stainless steel cleaner and polish monthly. For best results use Claire® Stainless Steel Polish and Cleaner. Comparable products are acceptable. Frequent cleaning will remove surface contamination that could lead to rust. Some installations may require cleaning weekly.

**Do not clean with steel wool pads.**

**Do not use stainless steel cleaners polishes on any glass surfaces.**

Clean any glass surfaces with a non-chlorine glass cleaner.

**Do not use cleaners not specifically intended for stainless steel on stainless surfaces (this includes glass, tile and counter cleaners).**

If any surface discoloring or rusting appears, clean it quickly with Bon-Ami® or Barkeepers Friend Cleanser® and a nonabrasive cloth. Always clean with the grain. Always finish with Claire® Stainless Steel Polish and Cleaner or comparable product to prevent further problems.

**Using abrasive pads such as Scotchbrite™ will cause the graining in the stainless steel to become blurred.**

**Rust not cleaned up promptly can penetrate the surface of the stainless steel and complete removal of the rust may not be possible.**

#### Integrated Models

To clean integrated panels, use household cleaner per the cabinet manufacturer's recommendation.

### INTERIOR CLEANING

Disconnect power to the unit.

Clean the interior and all removed components using a mild nonabrasive detergent and warm water solution applied with a soft sponge or non-abrasive cloth.

Rinse the interior using a soft sponge and clean water.

**Do not use any solvent-based or abrasive cleaners.** These types of cleaners may transfer taste to the interior products and damage or discolor the interior.

### DEFROSTING

Under normal conditions this unit does not require manual defrosting. Minor frost on the rear wall or visible through the evaporator plate vents is normal and will melt during each off cycle.

If there is excessive build-up of 1/4" (6 mm) or more, manually defrost the unit.

Ensure the door is closing and sealing properly.

High ambient temperature and excessive humidity can also produce frost.



**DO NOT use an ice pick or other sharp instrument to help speed up defrosting. These instruments can puncture the inner lining or damage the cooling unit. DO NOT use any type of heater to defrost. Using a heater to speed up defrosting can cause personal injury and damage to the inner lining.**

## **NOTICE**

**The drain pan was not designed to capture the water created when manually defrosting. To prevent water from overflowing the drain pan, place towels or other absorbent materials over the interior drain trough (under the evaporator) before defrosting.**

## **To defrost:**

1. Disconnect power to the unit.
2. Remove all products from the interior.
3. Prop the door in an open position (2 in. [50 mm] minimum).
4. Allow the frost to melt naturally.
5. After the frost melts completely clean the interior and all removed components. (See INTERIOR CLEANING).
6. When the interior is dry, reconnect power and turn unit on.

## Cleaning Condenser

### INTERVAL - EVERY SIX MONTHS

To maintain operational efficiency, keep the front grille free of dust and lint, and clean the condenser when necessary. Depending on environmental conditions, more or less frequent cleaning may be necessary.



**Disconnect electric power to the unit before cleaning the condenser.**

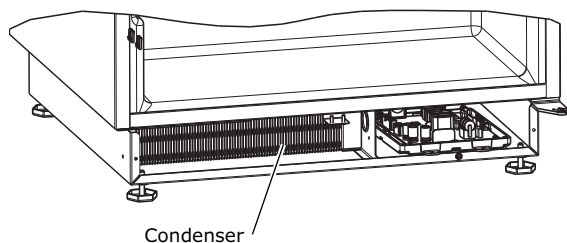


**DO NOT touch the condenser fins. The condenser fins are SHARP and can be easily damaged.**

### NOTICE

**DO NOT use any type of cleaner on the condenser unit.**

1. Remove the grille. (See GRILLE-PLINTH INSTALLATION).
2. Clean the condenser coil using a using a soft brush with a “combing” action or vacuum cleaner. Do not touch the condenser coil.
3. Install the grille.



## Extended Non-Use

### **VACATION/HOLIDAY, PROLONGED SHUTDOWN**

The following steps are recommended for periods of extended non-use:

1. Remove all consumable content from the unit.
2. Disconnect the power cord from its outlet/socket and leave it disconnected until the unit is returned to service.
3. Turn off the water supply.
4. If ice is on the evaporator, allow ice to thaw naturally.
5. Clean and dry the interior of the cabinet. Ensure all water has been removed from the unit.
6. Disconnect the water and drain line (if applicable) making sure all water is removed from the lines.
7. The door must remain open to prevent formation of mold and mildew. Open door a minimum of 2" (50 mm) to provide the necessary ventilation.

### **WINTERIZATION**

If the unit will be exposed to temperatures of 40°F (5°C) or less, the steps above must be followed. In addition, P60 drain pumps in clear ice machines must be drained according to the following procedure:

1. Remove the drain pump from the ice machine.
2. Drain the water in the pump's reservoir by turning the pump upside down and allowing the water to drain through the pump's inlet and vent tube fittings.
3. After water is drained, reinstall the drain pump and reattach all connections.

**For questions regarding winterization, please call U-Line at +1.800.779.2547.**



**Damage caused by freezing temperatures is not covered by the warranty.**

**Do not put anti-freeze in your unit.**

## Troubleshooting

### BEFORE CALLING FOR SERVICE

If you think your U-Line product is malfunctioning, read the CONTROL OPERATION section to clearly understand the function of the control.

If the problem persists, read the NORMAL OPERATING SOUNDS and TROUBLESHOOTING GUIDE sections below to help you quickly identify common problems and possible causes and remedies. Most often, this will resolve the problem without the need to call for service.

### IF SERVICE IS REQUIRED

If you do not understand a troubleshooting remedy, or your product needs service, contact U-Line Corporation directly at +1.800.779.2547.

When you call, you will need your product Model and Serial Numbers. This information appears on the Model and Serial number plate located on the upper right or rear wall of the interior of your product.

### NORMAL OPERATING SOUNDS

All models incorporate rigid foam insulated cabinets to provide high thermal efficiency and maximum sound reduction for its internal working components. Despite this technology, your model may make sounds that are unfamiliar.

Normal operating sounds may be more noticeable because of the unit's environment. Hard surfaces such as cabinets, wood, vinyl or tiled floors and paneled walls have a tendency to reflect normal appliance operating noises.

Listed below are common refrigeration components with a brief description of the normal operating sounds they make. NOTE: Your product may not contain all the components listed.

- Compressor: The compressor makes a hum or pulsing sound that may be heard when it operates.

- Evaporator: Refrigerant flowing through an evaporator may sound like boiling liquid.
- Condenser Fan: Air moving through a condenser may be heard.
- Automatic Defrost Drain Pan: Water may be heard dripping or running into the drain pan when the unit is in the defrost cycle.

### TROUBLESHOOTING GUIDE

#### DANGER

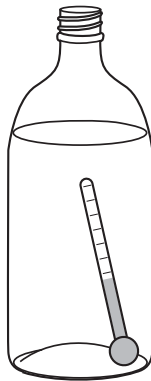
**ELECTROCUTION HAZARD. Never attempt to repair or perform maintenance on the unit before disconnecting the main electrical power.**

Troubleshooting - What to check when problems occur:

| Problem                                             | Possible Cause and Remedy                                                                                                                                                                                                                                                          |
|-----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Digital Display and Light Do Not Work.              | Ensure power is connected to the unit.<br>If the unit is cooling, it may be in Sabbath mode                                                                                                                                                                                        |
| Interior Light Does Not Illuminate.                 | If the unit is cooling, it may be in Sabbath mode.                                                                                                                                                                                                                                 |
| Light Remains on When Door Is Closed.               | For glass door models, press the light icon and close the door.<br>Check reed switch.                                                                                                                                                                                              |
| Unit Develops Frost on Internal Surfaces.           | Frost on the rear wall is normal and will melt during each off cycle.<br>If there is excessive build-up of 1/4" or more, manually defrost the unit.<br>Ensure the door is closing and sealing properly.<br>High ambient temperature and excessive humidity can also produce frost. |
| Unit Develops Condensation on External Surfaces.    | The unit is exposed to excessive humidity. Moisture will dissipate as humidity levels decrease.                                                                                                                                                                                    |
| Digital Display Functions, But Unit Does Not Cool.  | Ensure the unit is not in "Showroom Mode."<br>Momentarily unplug or interrupt power supply to the unit.                                                                                                                                                                            |
| Digital Display Shows ER or E Followed by a Number. | E3 indicates the door may be opened too long. Ensure the door is closing properly. For other error codes contact U-Line Customer Service.                                                                                                                                          |

| Problem                          | Possible Cause and Remedy                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Digital Display Shows 1-16 or 99 | A factory test mode may be enabled. Adjust the temperature to 99 and press the light icon.                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Product Is Freezing.             | Because product in contact with the rear wall may freeze, ensure no product is touching the rear wall.<br>Adjust the temperature to a warmer set point.                                                                                                                                                                                                                                                                                                                                                             |
| Product Is Not Cold Enough.      | Air temperature does not indicate product temperature. See CHECKING PRODUCT TEMPERATURE below.<br>Adjust the temperature to a cooler set point.<br>Ensure unit is not located in excessive ambient temperatures or in direct sunlight.<br>Ensure the door is closing and sealing properly.<br>Ensure the interior light has not remained on too long.<br>Ensure nothing is blocking the front grille, found at the bottom of the unit.<br>Ensure the condenser coil is clean and free of any dirt or lint build-up. |

## CHECKING PRODUCT TEMPERATURE



### To check the actual product temperature in the unit:

1. Partially fill a plastic (nonbreakable) bottle with water.
2. Insert an accurate thermometer.
3. Tighten the bottle cap securely.
4. Place the bottle in the desired area for 24 hours.
5. Avoid opening the unit during the testing period.

6. After 24 hours, check the temperature of the water. If required, adjust the temperature control in a small increment (see CONTROL OPERATION).

### Causes which affect the internal temperatures of the cabinet include:

- Temperature setting.
- Ambient temperature where installed.
- Installation in direct sunlight or near a heat source.
- The number of door openings and the time the door is open.
- The time the internal light is illuminated. (This mainly affects product on the top rack or shelf.)
- Obstruction of front grille or condenser.

## U-Line Corporation (U-Line) Limited Warranty

### One Year Limited Warranty

For one year from the date of original purchase, this U-Line product warranty covers all parts and labor to repair or replace any part of the product that proves to be defective in materials or workmanship. For products installed and used for normal residential use, material cosmetic defects are included in this warranty, with coverage limited to 60 days from the date of original purchase. All service provided by U-Line under the above warranty must be performed by U-Line factory authorized service, unless otherwise specified by U-Line. Service provided during normal business hours.

### Available Second Year Limited Warranty

Beyond the standard one year warranty outlined above, U-Line offers an extension of the one year warranty coverage for an additional second year from the date of purchase, free of charge. To take advantage of this second year warranty, you must register your product with U-Line within two months from the date of purchase at [u-line.com](http://u-line.com) providing proof of purchase.

### Five Year Sealed System Limited Warranty

For five years from the date of original purchase, U-Line will repair or replace the following parts, labor not included, that prove to be defective in materials or workmanship: compressor, condenser, evaporator, drier, and all connecting tubing. All service provided by U-Line under the above warranty must be performed by U-Line factory authorized service, unless otherwise specified by U-Line. Service provided during normal business hours.

### Terms

These warranties apply only to products installed in any one of the fifty states of the United States, the District of Columbia, or the ten provinces of Canada. The warranties do not cover any parts or labor to correct any defect caused by negligence, accident or improper use, maintenance, installation, service, repair, acts of God, fire, flood or other natural disasters. The product must be installed, operated, and maintained in accordance with the U-Line User Guide.

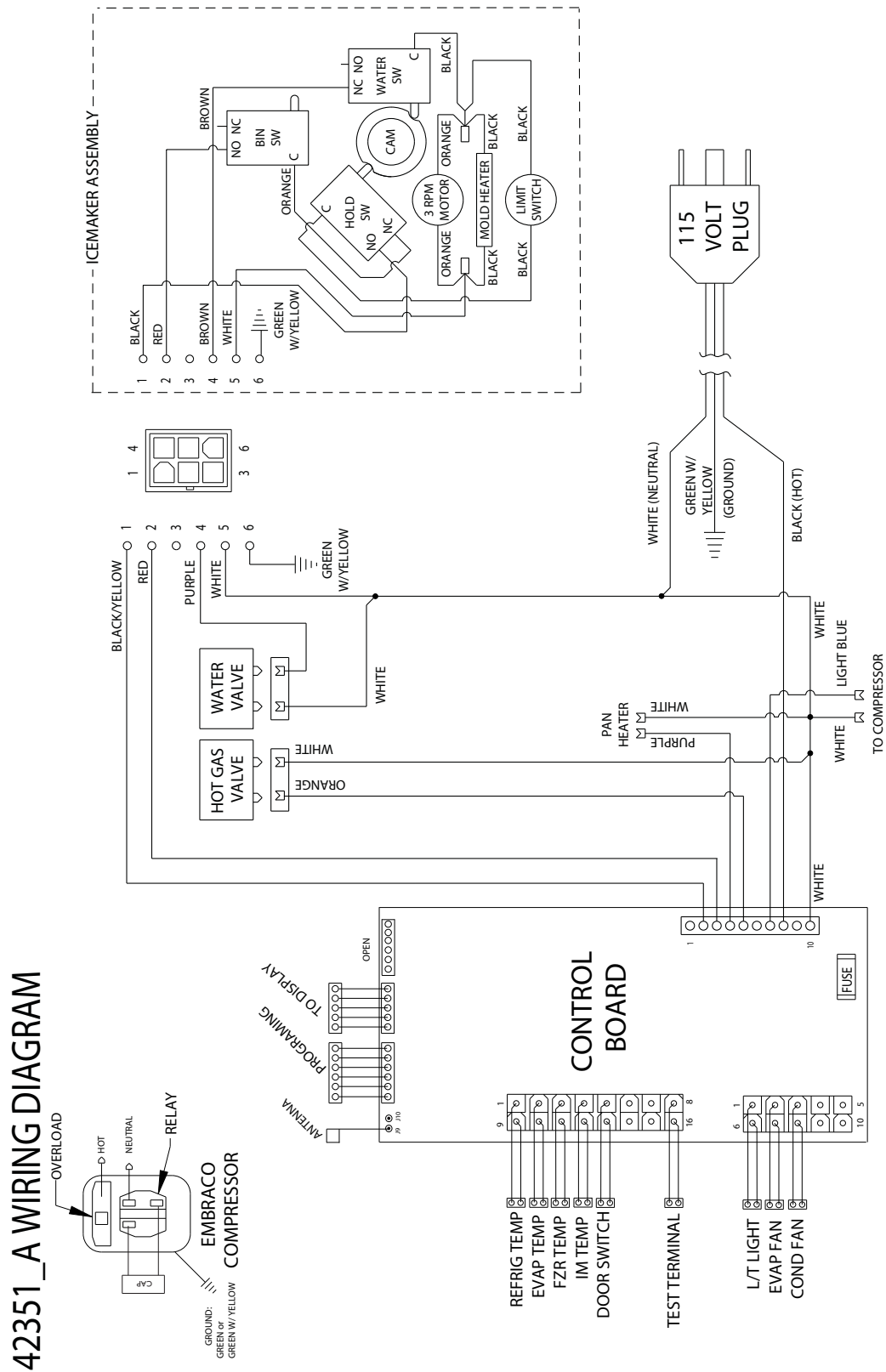
The remedies described above for each warranty are the only ones that U-Line will provide, either under these warranties or under any warranty arising by operation of law. U-Line will not be responsible for any consequential or incidental damages arising from the breach of these warranties or any other warranty, whether express, implied, or statutory. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. These warranties give you specific legal rights, and you may also have other rights which vary from state to state.

Any warranty that may be implied in connection with your purchase or use of the product, including any warranty of *merchantability* or any warranty *fit for a particular purpose* is limited to the duration of these warranties, and only extends to five years in duration for the parts described in the section related to the five year limited warranty above. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

- The warranties only apply to the original purchaser and are non-transferable.
- The second year and five year warranties cover products installed and used for normal residential or designated marine use only.
- The warranties apply to units operated outside only if designed for outdoor use by model and serial number.
- Replacement water filters, light bulbs, and other consumable parts are not covered by these warranties.
- The start of U-Line's obligation is limited to four years after the shipment date from U-Line.
- In-home instruction on how to use your product is not covered by these warranties.
- Food, beverage, and medicine loss are not covered by these warranties.
- If the product is located in an area where U-Line factory authorized service is not available, you may be responsible for a trip charge or you may be required to bring the product to a U-Line factory authorized service location at your own cost and expense.
- Units purchased after use as floor displays, and/or certified reconditioned units, are covered by the limited one year warranty only and no coverage is provided for cosmetic defects.
- Signal issues related to Wi-Fi connectivity are not covered by these warranties.

For parts and service assistance, or to find U-Line factory authorized service near you, contact U-Line:  
 8900 N. 55th Street, Milwaukee, WI 53223 • [u-line.com](http://u-line.com) • [onlineservice@u-line.com](mailto:onlineservice@u-line.com) • +1.800.779.2547

## Wire Diagram



## Product Liability

Field service technicians are authorized to make an initial assessment in the event of reported damages. If there are any questions about the process involved, the technician should call U-Line for further explanation.

While inspecting for defects or installation issues, photos should be taken to document any damages or issues found.

During the assessment, if the service technician is able to find the source of the damage and it can be resolved by replacement of a part, the servicer is authorized to replace the part in question. The part that caused the damage must be returned to U-Line in its entirety. The part must be clearly labeled with the serial number of the unit it was removed from, the date, and the servicer who removed the part.

If the service technician determines the damage is the result of installation issues (water connection/drain, etc.), the consumer would be notified and the issues shall be resolved at the direction of the consumer.

If damage is evident and the service technician is unable to find the source, U-Line must be contacted at 1-800-799-2547 for further direction

8900 N. 55th Street • Milwaukee, WI 53223  
T: +1.414.354.0300 • F: +1.414.354.354.5696  
Website: [www.u-line.com](http://www.u-line.com)

**Right product. Right place.  
Right temperature Since 1962.**

## Warranty Claims

The following information defines the parameters for filing a warranty claim:

- Valid serial number needed
- Valid model number needed
- Narda (or equivalent) form or submitted online at [www.u-line.com](http://www.u-line.com)
- 60 day submittal deadline from date of completed service
- Only one repair or unit per warranty claim
- Refrigerant should be labeled and included on the labor submittal
- Door and water level adjustments are covered 30 days from install date.

Serial Number Requirements:

**14 30911 12 XXXX**

Year                      Month

A typical serial number is shown above. The first two digits of the first segment, 14, represents the production year. The number between the dashes, 12, represents the production month. In most cases, warranty status can be verified by the production date information within the serial number.

- Alternatively, a Proof of Purchase (or equivalent) may submitted with the warranty claim to document

warranty status. We also accept the following information to verify warranty status:

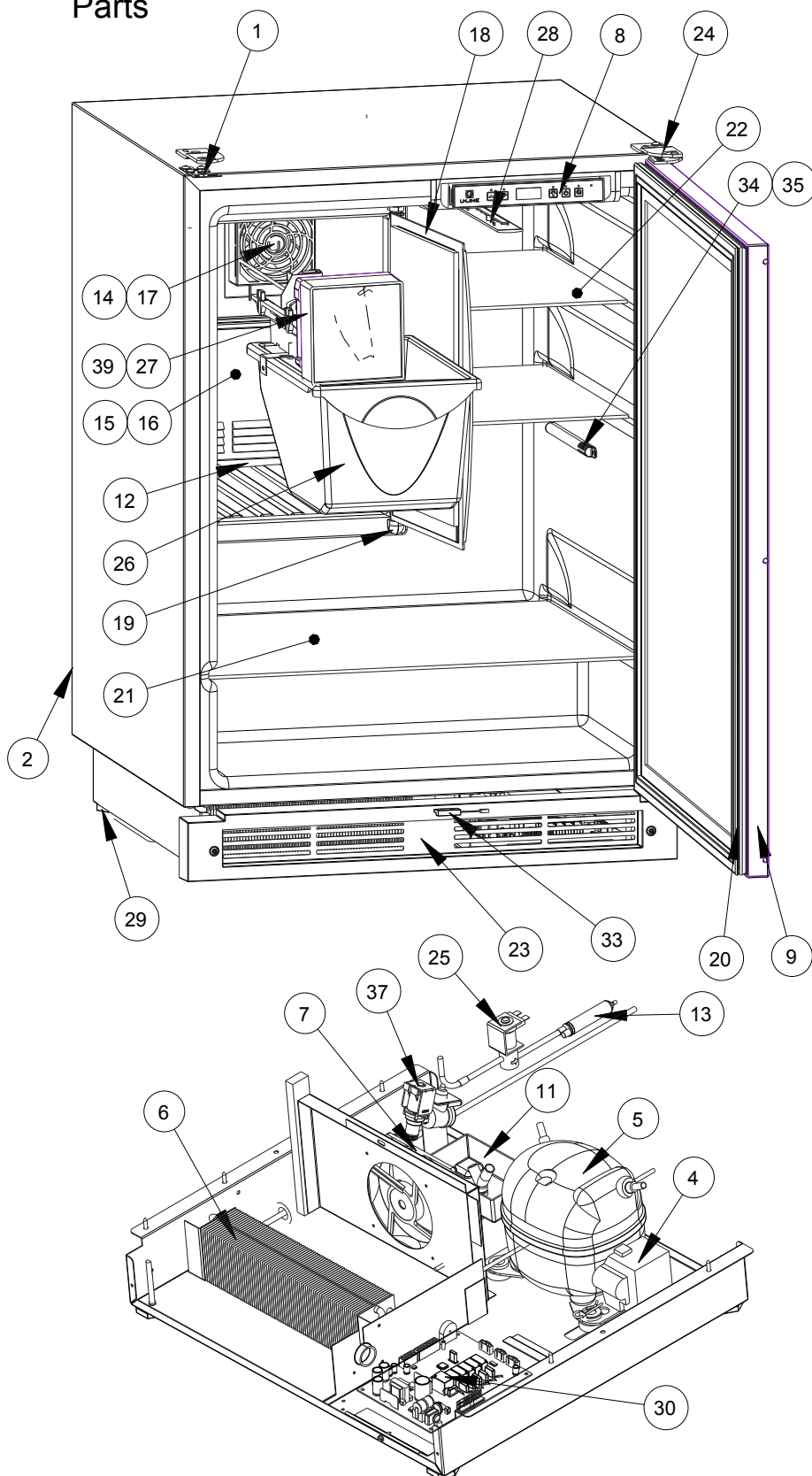
- New Construction Occupancy Documents
- Closing Paperwork
- Final Billing – Remodel

Noting all of the following on the warranty claim will be considered proof of purchase, hard copy will not be required:

- Name of the selling Dealer
- Date of purchase/installation
- Order or Invoice number (if available)
- Description of document reviewed (i.e. store receipt, closing paperwork, etc)

Parts and labor claims are paid separately. Indicate part numbers and description for parts used in the warranty repair. Include the purchase invoice and name of the parts supplier used to procure the parts.

## Parts



### U-CO1224FINT-00B

| Item | Description                    | U-Line P/N  |
|------|--------------------------------|-------------|
| 1    | Anti tip bracket w/screws      | 80-54239-00 |
| 2    | Back panel                     | 80-54204-00 |
| 3    | Compression nut/sleeve         | 80-54355-00 |
| 4    | Compressor electricals only    | 80-54300-00 |
| 5    | Compressor w/electricals       | 80-54299-00 |
| 6    | Condenser assembly             | 80-54301-00 |
| 7    | Condenser fan w/screws         | 80-54014-00 |
| 8    | Display module                 | 80-54236-00 |
| 9    | Door assembly w/hinges         | 80-54316-00 |
| 10   | Drain pan heater               | 80-54313-00 |
| 11   | Drain pan w/double sided tape  | 80-54323-00 |
| 12   | Drain pan, evaporator          | 80-54361-00 |
| 13   | Drier                          | 80-54055-00 |
| 14   | Evaporator fan                 | 80-54310-00 |
| 15   | Evaporator assembly            | 80-54306-00 |
| 16   | Evaporator cover w/screws      | 80-54312-00 |
| 17   | Evaporator fan cover w/screws  | 80-54311-00 |
| 18   | Freezer door assembly          | 80-54308-00 |
| 19   | Freezer hinge assembly         | 80-54307-00 |
| 20   | Gasket, door                   | 80-54213-00 |
| 21   | Glass shelf(1) btm             | 80-54274-00 |
| 22   | Glass shelf(1) top             | 80-54304-00 |
| 23   | Grille w/screws                | 80-54267-00 |
| 24   | Hinges(2) w/screws             | 80-54208-00 |
| 25   | Hot gas valve and coil         | 80-54169-00 |
| 26   | Ice bucket                     | 80-54370-00 |
| 27   | Ice maker assembly             | 80-54360-00 |
| 28   | LED light strip and cover assy | 80-54000-00 |
| 29   | Leg Levelers (4)               | 80-54201-00 |
| 30   | Main board (no case or wires)  | 80-54008-00 |
| 31   | Packaging                      | 80-54209-00 |
| 32   | Power cord                     | 80-54358-00 |
| 33   | Reed switch                    | 80-54284-00 |
| 34   | Thermistor (1 pc)              | 80-54006-00 |
| 35   | Thermistor cover and pin       | 80-54237-00 |
| 36   | Water line assembly            | 80-54357-00 |
| 37   | Water valve assembly           | 80-54356-00 |
| 38   | Wire harness, board            | 80-54359-00 |
| 39   | Faceplate 115V                 | 80-54523-00 |

## Ordering Replacement Parts

If you have a purchasing account, please utilize our service website to order parts.

Orders may also be placed by Fax or phone. See our contact information below:

[www.U-LineService.com](http://www.U-LineService.com) (with service login)

FAX Number: +1.414.354.5696

Phone Number: +1.800.779.2547

### NOTICE

**Use only genuine U-Line replacement parts. The use of non-U-Line parts can reduce speed of ice production, cause water to overflow from ice maker mold, damage the unit, and void the warranty.**

Warranty parts will be shipped at no charge after U-Line confirms warranty status. Please provide the model, serial number, part number and part description. Some parts will require color or voltage information.

If U-Line requires the return of original parts, we will inform you when the parts order is taken. This requirement will be noted on your packing list. A prepaid shipping label will be included with the replacement part. Please enclose a copy of the parts packing list and any labor claims with your return. Please be sure the model and serial numbers are legible on the paperwork. Tag the part with the reported defect.

When ordering a non-warranty part, you will need an open account and tax exemption on file at U-Line. Another option would be to visit [www.u-line.com](http://www.u-line.com) to locate an authorized parts distributor in your area.

## System Diagnosis Guide

### REFRIGERATION SYSTEM DIAGNOSIS GUIDE

| System Condition            | Suction Pressure                  | Suction Line                    | Compressor Discharge    | Condenser                                                                 | Capillary Tube                    | Evaporator                                                           | Wattage            |
|-----------------------------|-----------------------------------|---------------------------------|-------------------------|---------------------------------------------------------------------------|-----------------------------------|----------------------------------------------------------------------|--------------------|
| <b>Normal</b>               | Normal                            | Slightly below room temperature | Very hot                | Very hot                                                                  | Warm                              | Cold                                                                 | Normal             |
| <b>Overcharge</b>           | Higher than normal                | Very cold may frost heavily     | Slightly warm to hot    | Hot to warm                                                               | Cool                              | Cold                                                                 | Higher than normal |
| <b>Undercharge</b>          | Lower than normal                 | Warm - near room temperature    | Hot                     | Warm                                                                      | Warm                              | Extremely cold near inlet - Outlet below room temperature            | Lower than normal  |
| <b>Partial Restriction</b>  | Somewhat lower than normal vacuum | Warm - near room temperature    | Very hot                | Top passes warm - Lower passes cool (near room temperature) due to liquid | Room temperature (cool) or colder | Extremely cold near inlet - Outlet below room temperature backing up | Lower than normal  |
| <b>Complete Restriction</b> | In deep vacuum                    | Room temperature (cool)         | Room temperature (cool) | Room temperature (cool)                                                   | Room temperature (cool)           | No refrigeration                                                     | Lower than normal  |
| <b>No Gas</b>               | 0 PSIG to 25"                     | Room temperature (cool)         | Cool to hot             | Room temperature (cool)                                                   | Room temperature (cool)           | No refrigeration                                                     | Lower than normal  |

Compressor Specifications

 **DANGER**

**Electrocution can cause death or serious injury. Burns from hot or cold surfaces can cause serious injury. Take precautions when servicing this unit.**

**Disconnect the power source.**

**Do not stand in standing water when working around electrical appliances.**

**Make sure the surfaces you touch are not hot or frozen.**

**Do not touch a bare circuit board unless you are wearing an anti-static wrist strap that is grounded to an electrical ground or grounded water pipe.**

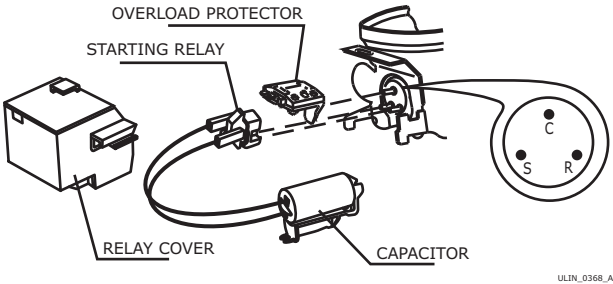
**Handle circuit boards carefully and avoid touching components.**

To measure the start winding resistance, measure across the C and S pins.

To measure the run winding resistance, measure across the C and R pins.

Also check S to R and you should get the sum of the run and start windings.

To ensure the windings are not shorted, check the S and R to ground.



|                 | EMU45HSC        |
|-----------------|-----------------|
| Refrigerant     | R134a           |
| Voltage         | 115 VAC         |
| Frequency       | 60 Hz           |
| Run Cap         | 12µF/160 VAC    |
| Start Winding   | 56 Ohm at 77°F  |
| Run Winding     | 6.7 Ohm at 77°F |
| LRA             | 6.5 A           |
| FLA             | 1.5 A           |
| Starting Device | 8EA3B3          |
| Overload        | 4TM283NFBYY-53  |

\* All resistance readings are ±10%

 **WARNING**

**Do not cycle ice maker by hand. This will cause damage to the ice maker.**

## Troubleshooting - Extended

### SPECIFIC ERRORS AND ISSUES

The technically advanced diagnostic capabilities of the electronic controls utilized on the 1200 and 2200 series units allows for easy and thorough troubleshooting.

Navigation of the control is the key and is explained in the CONTROL OPERATION section of the manual, along with control button layout, control function descriptions, a service mode menu and service menu selection explanations.

Verification of temperature and thermistor performance can be identified by directly viewing thermistor readings in the service mode.

Component failure issues can be identified through service mode menu #19, "Component Testing." Individual components can be switched on and off to check for both proper function of a specific component and also delivery of supply voltage to the components through the relays and DC outputs located on the relay/power board.

Included in this section are some diagnostic tips and of course, if additional help is required please contact the U-Line Corp, "Customer Care Facility" at +1.800.779.2547 for assistance.



**Never attempt to repair or perform maintenance on the unit until the main electrical power has been disconnected from the unit.**

### TROUBLESHOOTING GUIDE

| Concern                     | Potential Causes                                                    | Suggested Remedy                                                                                                                                                                              |
|-----------------------------|---------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Not Cooling                 | Compressor overheating                                              | Verify proper air flow through condenser. Is condenser clean?<br>Confirm condenser fan operation.<br>Confirm proper compressor operating voltage. Use #19, Component Testing in Service Mode. |
|                             | Compressor not operating                                            | Confirm proper compressor operating voltage. Use #19, Component Testing in Service Mode.<br>Test overload and relay, replace as needed.                                                       |
|                             | Compressor operating - no cooling                                   | Refer to Refrigeration System Diagnosis Guide.                                                                                                                                                |
|                             | Evaporator fan not operating                                        | Use #19, Component Testing in Service Mode.                                                                                                                                                   |
|                             |                                                                     |                                                                                                                                                                                               |
| Frozen Product              | Control set too cold                                                | Adjust Set Point Temp accordingly.                                                                                                                                                            |
|                             | Review logged error codes                                           | Refer to #14, Error Log in Service Mode.                                                                                                                                                      |
|                             | Thermistor failure                                                  | Check Error Log in Service Mode, OHM thermistor.                                                                                                                                              |
| Frost Buildup Inside Unit   | Door Ajar or Restricted from Closing                                | Check door clearance to adjoining cabinetry. Check distribution of product in unit.                                                                                                           |
|                             | Evaporator fan not operating                                        | Use #19, Component Testing in Service Mode.                                                                                                                                                   |
|                             | Thermistor failure                                                  | Check Error Log.                                                                                                                                                                              |
| Display Not Working         | Unit placed in Sabbath mode?                                        | Press and hold  for 5 seconds to check.                                                                   |
|                             | Display unplugged                                                   | Verify that both ends of the display wiring are firmly connected.                                                                                                                             |
|                             | Display wiring broken or damaged                                    | Perform continuity test of wiring and replace as needed.                                                                                                                                      |
| Internal Lights Not Working | Control Setting                                                     | Unit set to Sabbath Mode. Press and hold  for 5 seconds to check.                                         |
|                             | Door switch misaligned or defective                                 | Check the function of reed switch and door magnet adjustment.                                                                                                                                 |
| Noisy                       | Refrigeration tubing touching cabinet                               | Carefully reposition tubing.                                                                                                                                                                  |
|                             | Fan blade obstruction (wiring, foam insulation, packaging material) | Remove obstruction.                                                                                                                                                                           |
| No Ice Production           | Defective water valve                                               | Check operation in service mode                                                                                                                                                               |
|                             | Bad Thermistor                                                      | View errors and thermistor in service mode                                                                                                                                                    |
|                             | Defective Face Plate                                                | Force harvest in service mode                                                                                                                                                                 |

## REFRIGERATION SYSTEM DIAGNOSIS GUIDE

| System Condition     | Suction Pressure                       | Suction Line                    | Compressor Discharge    | Condenser                                                              | Capillary Tube                    | Evaporator                                                           | Wattage            |
|----------------------|----------------------------------------|---------------------------------|-------------------------|------------------------------------------------------------------------|-----------------------------------|----------------------------------------------------------------------|--------------------|
| Normal               | Normal                                 | Slightly below room temperature | Very hot                | Very hot                                                               | Warm                              | Cold                                                                 | Normal             |
| Overcharge           | Higher than normal                     | Very cold - may frost heavily   | Slightly warm to hot    | Hot to warm                                                            | Cool                              | Cold                                                                 | Higher than normal |
| Undercharge          | Lower than normal                      | Warm - near room temperature    | Hot                     | Warm                                                                   | Warm                              | Extremely cold near inlet - outlet below room temperature            | Lower than normal  |
| Partial Restriction  | Somewhat lower than normal - in vacuum | Warm - near room temperature    | Very hot                | Top passes warm lower passes cool (near room temperature due to liquid | Room temperature (cool) or colder | Extremely cold near inlet - outlet below room temperature backing up | Lower than normal  |
| Complete Restriction | In deep vacuum                         | Room temperature (cool)         | Room temperature (cool) | Room temperature (cool)                                                | Room temperature (cool)           | No refrigeration                                                     | Lower than normal  |
| No Gas               | 0 PSIG to 25"                          | Room temperature (cool)         | Cool to hot             | Room temperature (cool)                                                | Room temperature (cool)           | No refrigeration                                                     | Lower than normal  |

### ERRORS

- \*All errors are logged in memory.
- \*Only door error is displayed on the display and has an audible signal.
- \*For clear ice models, pump error is displayed via alert light with no audible alerts.

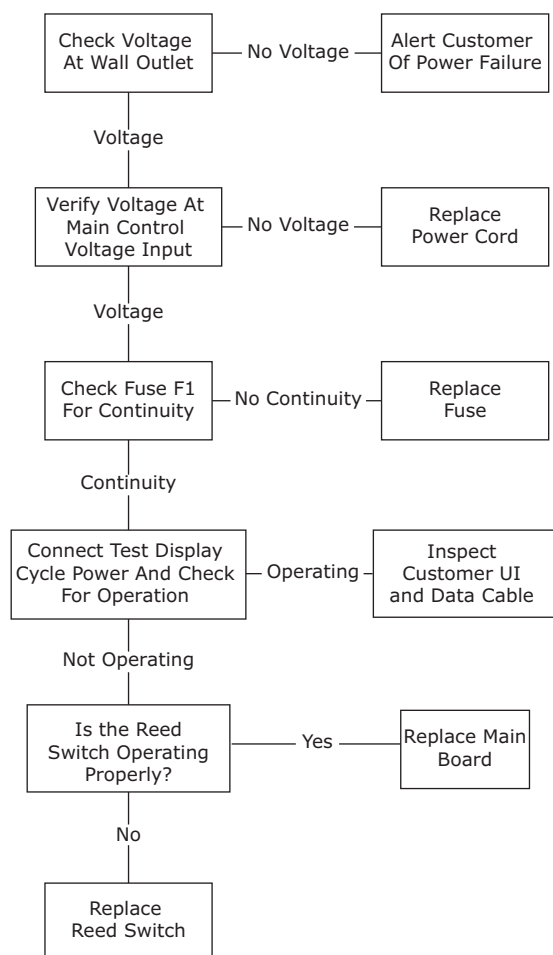
- E1:** Thermistor 1 open. Refrigerator Zone.
- E2:** Thermistor 2 open. Evaporator.
- E3:** Thermistor 3 open Freezer Zone.
- E4:** Thermistor 4 open Ice Maker.
- E5:** Thermistor 1 shorted. Refrigerator Zone.
- E6:** Thermistor 2 shorted. Evaporator.
- E7:** Thermistor 3 shorted. Freezer Evaporator.
- E8:** Thermistor 4 shorted. Ice Maker
- E9:** Door open error.
- Pi:** Pump Circuit open (Does not apply to this model).

### MAIN CONTROL

The main control board is very robust and is rarely the cause of system issues. It is important to fully diagnose the board for any suspected failures before attempting to remove the board for replacement or service. Follow the guidelines below to fully test and diagnose the main control.

#### Power Fault

If the unit does not (or seems to not) power on, follow the flow chart below to help diagnose the issue. Before beginning it is important to first verify the unit is not simply set to sabbath mode.



## Testing The Main Control

If the main control is suspected of being faulty, the following procedure should be performed to verify main control for functionality.

## Relay & DC Outputs

One of the primary functions of the main control is to operate the multiple relay and DC outputs during each cycle. Verify proper operation of these relays using the following procedure.

1. Enter "Relay Toggle" through the service menu.

## NOTICE

**Frequently toggling the compressor relay could force the compressor into overload. The compressor will automatically deactivate during an overload and will remain deactivated until the overload switch cools. This could take some time. It is important to allow the compressor at least 5 minutes off time between relay cycles.**

2. Toggle the relay. Its related component should activate / deactivate with the switching of the relay. If it does not, test component.

## Other Suspected Main Control Faults

If other components have been ruled out as being faulty but the unit continues to have operating issues, it is most likely due to a configuration error. Configuration errors can be cleared by restoring the unit to its factory default setting. Factory defaults may be restored through the service menu.



**Precautions must be taken while working with live electrical equipment. Be sure to follow proper safety procedures while performing tests on live systems.**

## THERMISTORS

Thermistors are used for various temperature readings. Thermistors provide reliable temperature readings using a resistance which varies based on surrounding temperatures. If a faulty thermistor is suspected it may be tested using an accurate ohmmeter. In an ice water bath (32°F) resistance should measure 16.1 kilohms.

**5K OHMS @ 77°  
16.1K OHMS - 32°F ambient**

## THERMISTOR FAILURE

### Zone Thermistor

If the zone thermistor fails, the unit will continue to operate in a timed limp mode for 10 minutes on and 45 minutes off. The unit will otherwise operate normally. The error will be displayed in the error log.

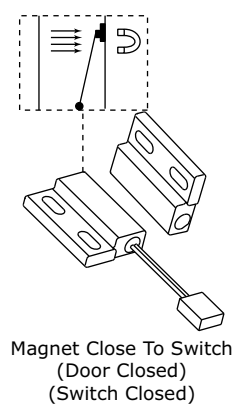
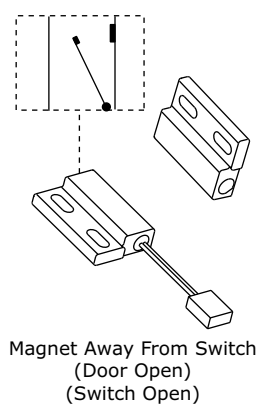
### Evaporator Thermistor

If the evaporator thermistor fails, the unit will rely on a preset defrost time during defrost cycles. The unit will otherwise operate normally. Evaporator thermistor errors will be displayed in the error log.

Always assure that all thermistor connections are clean and dry. Whenever opening a thermistor connection be sure to apply a fresh dab of die electric grease.

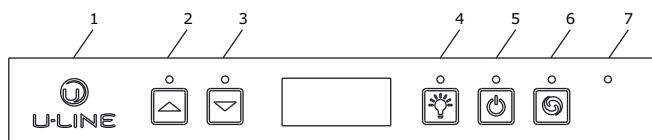
## REED SWITCH

A reed switch is used to monitor door state. When the door is closed magnetic force pulls the reed to its contact and closes the circuit which turns the light and display off. When the door is open the reed pulls away from the contact and opens the circuit. If the door is left open for longer than 5 minutes, the switch will trigger an error code and set an audible warning.



## Control Operation - Service

### UI BUTTON LAYOUT



#### 1. Hidden Button

- Accesses Service Menu
- No LED directly above. All LEDs turn on with button activation except #7.

#### 2. Up Button

- Increases temperature
- Navigates through service menu
- LED activated with button activation.

#### 3. Down Button

- Decreases temperature
- Navigates through service menu
- LED activated with button activation

#### 4. Light Button

- Activates light for 3 hours on select models
- Used to select items in service menu
- LED activated with button activation

#### 5. Power Button

- Turns unit off/on
- LED activated with button activation (only turning unit off)

#### 6. Clean Button

- Activates Clean Cycle on CLR models
- LED activated with button activation

#### 7. LED

- No button

## CONTROL FUNCTION QUICK GUIDE

| FUNCTION                        | COMMAND                                                                                                                                                                                               | DISPLAY/OPTIONS                                                                                                                                                                                                                                                  |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ON/OFF                          | Press  and release                                                                                                   | Unit will immediately turn ON or OFF                                                                                                                                                                                                                             |
| Toggle lights                   | Press  and release to leave interior light on for 3 hours                                                            | Glass door wine captains and beverage centers only.                                                                                                                                                                                                              |
| Adjust refrigerator temperature | Push  or  and release               | When the "F" or "C" in the display is flashing, push  or  to adjust the set point temperature. |
| View temperature in unit        | Push  and  and release the together | The display will flash and then toggle from set point to temperature in unit.                                                                                                                                                                                    |
| Toggle between F/C              | Hold the  and  for five seconds     | The display will change units.                                                                                                                                                                                                                                   |

## DOOR ALERT NOTIFICATION

When the door is left open for more than 5 minutes:

- An audible tone will sound for several seconds every minute.
- "dr" will appear in display.

Close door to silence alert and reset.

## VIEWING ACTUAL TEMPERATURE

In viewing temperature in these modes any offsets are taken into account. This means that if you place a thermistor in a known temperature, let's say ice water, it may not read the 32°F that you would assume. If the control offset was preset at -3°F while you placed the thermistor in an icebath, the actual thermistor reading when viewing actual temperature would read 35°F. In the unit this would cause the cabinet to push itself 3° cooler. To view pure thermistor readings you must go into the service menu and choose the correct option.

To view the thermistor temperature, push and release the up and down keys. The display will show the corrected refrigerator temperature.

## SHOWROOM MODE

This mode is designed to show units in a display environment. When in this mode the only functions will be the control and cabinet lights. The compressor, fans, etc. will not operate. To enter/exit this mode hold the light key and the power key for 5 seconds. The display will flash once and beep and the degree symbol will begin to flash.

When the degree symbol is flashing the unit will allow the use of the control for demonstrations. The unit can be left in this mode indefinitely.

## SERVICE MODE

This mode has options available for service diagnostics. To enter the mode hold the hidden key for 10 seconds. The display will show "0." When in this mode use the up and down arrows to select the desired option. The LIGHT key is the ENTER key and will initiate the function. If changing a setting, you must press the LIGHT key again to retain the changed setting. To exit the service mode scroll to option "0" and press the LIGHT key. After five minutes of not touching any keys the mode will also exit automatically.

## SERVICE MODE GUIDE

| #  | Service Mode Menu Item                                                            |
|----|-----------------------------------------------------------------------------------|
| 1  | View thermistor #1 (no offsets)                                                   |
| 2  | View thermistor #2 (no offsets)                                                   |
| 3  | View thermistor #3 (no offsets)                                                   |
| 4  | View thermistor #4 (no offsets)                                                   |
| 5  | Adjust thermistor #1 offset                                                       |
| 6  | Adjust thermistor #2 offset                                                       |
| 7  | Adjust thermistor #3 offset                                                       |
| 8  | Adjust thermistor #4 offset                                                       |
| 9  | View thermistor #2 set point no offsets                                           |
| 10 | View thermistor #3 set point no offsets                                           |
| 11 | View thermistor #4 set point no offsets                                           |
| 12 | Adjust defrost interval 3 to 24 hours                                             |
| 13 | Adjust defrost duration 0 to 99 minutes                                           |
| 14 | View error log                                                                    |
| 15 | Clear error log                                                                   |
| 16 | Adjust thermistor #1 differential                                                 |
| 17 | Adjust evaporator fan delay in minutes (start of cooling cycle) 0 - 99 minutes    |
| 18 | Adjust evaporator fan delay in minutes (after cooling cycle stops) 0 - 99 minutes |
| 19 | Individual component toggle                                                       |
| 20 | Model number indicator                                                            |
| 21 | Light all LED segments of display                                                 |
| 22 | View defrost cycles                                                               |
| 23 | View compressor run time                                                          |
| 24 | Activate defrost/harvest                                                          |
| 25 | Restore factory defaults                                                          |
| 26 | View software version - main board                                                |
| 27 | View software version - user interface                                            |
| 28 | Login period                                                                      |
| 29 | Factory test mode                                                                 |
| 0  | Exit service mode                                                                 |

## NAVIGATE SERVICE MODE

Use up or down arrows to scroll through the menu.

Use the light bulb key to enter or exit menu. If values have been changed, they will be saved when exiting.

## SERVICE MODE GUIDE

### 1. THERMISTOR 1 — ZONE (REFRIGERATOR)

This shows the pure thermistor reading with no offsets taken into account.

### 2. THERMISTOR 2 — EVAPORATOR

This shows the pure thermistor reading with no offsets taken into account.

### 3. THERMISTOR 3 — ZONE (FREEZER)

This shows the pure thermistor reading with no offsets taken into account.

### 4. THERMISTOR 4 — ICEMAKER

This shows the pure thermistor reading with no offsets taken into account.

### 5. THERMISTOR 1 — ZONE OFFSET

(DO NOT MAKE AN ADJUSTMENT TO THIS WITHOUT CONTACTING TECH LINE: 800-779-2547)

This calibration is only to be used if actual temperature at thermistor #1 is off from set point.

By adjusting the offset higher we can force the unit to drive the temperature down below the set point. (example: adjusting from 0 to +2 will drop the unit temperature 2 degrees)

### 6. THERMISTOR 2 — EVAPORATOR OFFSET

(DO NOT MAKE AN ADJUSTMENT TO THIS WITHOUT CONTACTING TECH LINE: 800-779-2547)

### 7. THERMISTOR 3 — FREEZER OFFSET

Not adjustable.

### 8. THERMISTOR 4 — ICEMAKER OFFSET

Not adjustable.

### 9. THERMISTOR 2 — SET POINT MINUS OFFSET

This shows the thermistor reading with offsets taken into account.

### 10. THERMISTOR 3 — SET POINT MINUS OFFSET

This shows the thermistor reading with offsets taken into account.

### 11. THERMISTOR 4 — SET POINT MINUS OFFSET

This shows the thermistor reading with offsets taken into account.

### 12. ADJUST DEFROST INTERVAL — 3 TO 24 HOURS

This will adjust the interval between defrosts from 3 to 24 hours. Adjusting from the factory settings may cause undesired temperature in the refrigerator section.

## 13. ADJUST DEFROST DURATION — 0 TO 99 MINUTES

The length of the defrost can be adjusted 0 to 99 minutes long. The other defrost parameters still apply. Lengthening a defrost may cause higher than normal temperatures in the refrigerator section.

## 14. VIEW ERROR LOG

A list of the errors in the order they occurred will scroll once on the display. All errors are logged in memory. Only door error is displayed on the display and has an audible signal.

**E0:** Door 1 (upper) open.

**E1:** Thermistor 1 open.

**E2:** Thermistor 2 open.

**E3:** Thermistor 3 open.

**E4:** Thermistor 4 open (Does not apply to this model).

**E5:** Thermistor 1 shorted.

**E6:** Thermistor 2 shorted.

**E7:** Thermistor 3 shorted.

**E8:** Thermistor 4 shorted (Does not apply to this model).

**E9:** Door 2 (lower) open.

**P1:** Pump Circuit open (Does not apply to this model).

## 15. CLEAR ERROR LOG

To clear errors, press and hold  (5 seconds) when CLR is flashing.

## 16. THERMISTOR — 1 DIFFERENTIAL

This number should not be adjusted.

## 17. EVAPORATOR FAN DELAY IN MINUTES — ON

“Fan Delay On” is the amount of time in minutes the fan will be delayed from starting from the beginning of a cooling cycle. Adjustable 0-99 minutes.

## 18. EVAPORATOR FAN DELAY IN MINUTES — OFF

“Fan Delay Off” is the amount of time in minutes the fan will continue to run at the end of a cooling cycle. Adjustable 0-99 minutes.

## 19. INDIVIDUAL COMPONENT TOGGLE

| Display # | Relay / Output |
|-----------|----------------|
| 0         | Exit           |
| 2         | Relay 2        |
| 3         | Relay 3        |
| 4         | Relay 4        |
| 5         | Relay 5        |
| 6         | Relay 6        |
| 7         | Relay 7        |
| 8         | DC Output 1    |
| 9         | DC Output 2    |
| 10        | DC Output 3    |
| 11        | DC Output 4    |
| 12        | DC Output 5    |

**SEE RELAY / OUTPUT CHART**

## 20. MODEL NUMBER INDICATOR

Displays the two-digit model number of the specific unit. See model list table.

## 21. LIGHT ALL LED SEGMENTS

This will illuminate all the LEDs on the display to ensure they work properly.

## 22. VIEW DEFROST CYCLES

Displays the number of defrosts that have occurred in the past 24 hours.

## 23. VIEW COMPRESSOR RUNTIME

This will show the number of minutes the compressor has run in the prior cycle (or current cycle if the compressor was running when service mode was entered).

## 24. ACTIVATE DEFROST/HARVEST

Turns on the hot gas bypass valve allowing hot gas to circulate through the evaporator causing frost to melt.

## 25. RESTORE FACTORY DEFAULTS

Will restore all adjustable functions to their factory settings.

## 26. SOFTWARE VERSION — MAIN BOARD

Displays software version of the main control board.

## 27. SOFTWARE VERSION — USER INTERFACE

Displays software version of the user interface.

## 28. LOG IN PERIOD

Factory use only - do not adjust.

## 29. FACTORY TEST MODE

Should be 0.

## 0. EXIT SERVICE MODE

## MODEL LIST

| 1000     | MODEL INDICATOR | 2000 (120V) | MODEL INDICATOR | 2000 (230V) | MODEL INDICATOR |
|----------|-----------------|-------------|-----------------|-------------|-----------------|
| 1215R    | 07              | 2218R       | 05              | 2245R       | 55              |
| 1215WC   | 12              | 2218RGL     | 04              | 2245DC      | 54              |
| 1224BEV  | 13              | 2218WC      | 06              | 2245WC      | 56              |
| 1224DWR  | 08              | 2224BEV     | 00              | 2260DC      | 50              |
| 1224R    | 14              | 2224FZR     | 11              | 2260FZR     | 57              |
| 1224RF   | 09              | 2224R       | 02              | 2260R       | 52              |
| 1224RSOD | 10              | 2224RGL     | 01              | 2260RDC     | 51              |
| 1224WC   | 15              | 2224WC      | 03              | 2260WC      | 53              |
| CLR1215  | 18              | 2224ZWC     | 59              | 2260ZWC     | 58              |
| CO1224F  | 19              | ADA24R      | 17              |             |                 |

Model List

## PROGRAMMING THE UNIT TO CORRECT MODEL NUMBER

1. Disconnect the unit from power source.
2. Push and hold the U-Line button. 
3. While still holding the U-Line button, plug the unit into the appropriate power source.
4. When the flashing digits appear (3-5 seconds), use the up and down arrow buttons to select the appropriate model number\*.  or 

\*(See Above "Model List")

5. Press the light bulb button once. 
6. The display will blink, and then will appear as the programmed display.

## Relay / Output Chart

| Name     | Relay 2        | Relay 3       | Relay 4     | Relay 5       | Relay 6       | Relay 7    | DC Output 1 | DC Output 2    | DC Output 3   | DC Output 4 | DC Output 5  |
|----------|----------------|---------------|-------------|---------------|---------------|------------|-------------|----------------|---------------|-------------|--------------|
| 1215R    | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 1215WC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 124BEV   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 1224DWR  | Mullion Heater | N/A           | N/A         | N/A           | N/A           | Compressor | Top Light   | Evaporator Fan | Condenser Fan | N/A         | Bottom Light |
| 1224R    | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 1224RF   | N/A            | N/A           | Pan Heater  | Hot Gas Valve | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 1224RSOD | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 1224WC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| ADA24R   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| CLR1215  | N/A            | Pump          | Water Valve | Hot Gas Valve | Condenser Fan | Compressor | Light       | N/A            | N/A           | N/A         | N/A          |
| CO1224F  | Ice Maker 2    | Ice Maker 1   | Pan Heater  | Hot Gas Valve | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2218R    | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2218RGL  | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2218WC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2224BEV  | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2224R    | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2224RGL  | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2224WC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2224ZWC  | N/A            | N/A           | v12         | v11           | N/A           | Compressor | Top Light   | N/A            | Condenser Fan | N/A         | Bottom Light |
| 2245R    | N/A            | Hot Gas Valve | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2245RDC  | N/A            | Hot Gas Valve | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2245WC   | N/A            | Hot Gas Valve | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2260DC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2260R    | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2260RDC  | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2260WC   | N/A            | N/A           | N/A         | N/A           | N/A           | Compressor | Light       | Evaporator Fan | Condenser Fan | N/A         | N/A          |
| 2260ZWC  | N/A            | N/A           | v12         | v11           | N/A           | Compressor | Top Light   | N/A            | Condenser Fan | N/A         | Bottom Light |

## Thermistors

Thermistors are used for various temperature readings. Thermistors provide reliable temperature readings using a resistance which varies based on surrounding temperatures. If a faulty thermistor is suspected it may be tested using an accurate ohmmeter.

Both thermistors in the unit are identical. If a thermistor is suspected of being defective, the resistance can be verified. Place the thermistor in an ice water bath, the resistance should read 16.1k OHMs +/-5% on your meter.

Thermistor connections must be kept clean. A thermistor connection that has become corroded can cause resistance values from the thermistor to change as they pass through a dirty connection to the board.

It is for that reason that we apply dielectric grease to all of our thermistor connections. Dielectric grease will help to keep thermistor connections clean and dry.

If you change a thermistor in the unit please re-apply dielectric grease to the connection. If you encounter a dirty thermistor connection, you should replace the thermistor and the thermistor harness.

Thermistor error information can be found in the Control Operations - Service section.

This unit has **three** thermistors.

### Thermistor one (Zone):

Located along the right hand side wall. It is used to maintain the operating temperature within that zone.

### Thermistor two (Evaporator):

Located on the evaporator. It is used for defrost.

### Thermistor three (Ice Maker):

Located in the ice maker. It is used to initiate the harvest mode.

## THERMISTOR FAILURE

### Zone Thermistor

If the zone thermistor in the unit fails, the unit will continue to cool in a backup mode (Self Preservation Mode) to preserve the integrity of the contents. The unit will otherwise operate normally.

1000 Series Self Preservation Mode:

The unit will cycle on for 10 minutes then off for 40 minutes.

### Evaporator Thermistor

If the evaporator thermistor fails, the unit will rely on a preset defrost timer during defrost cycles. The unit will otherwise operate normally. Refer to defrost section.

### Ice Maker Thermistor

If the ice maker thermistor fails, the ice maker will not operate. The associated error will be documented in the service mode, "Error Log."

Thermistor Resistance Data

| Temp (F) | Temp (C) | Nominal Resistance (OHMS)* |
|----------|----------|----------------------------|
| -40      | -40      | 169157                     |
| -31      | -35      | 121795                     |
| -22      | -30      | 88766                      |
| -13      | -25      | 65333                      |
| -4       | -20      | 48614                      |
| 5        | -15      | 36503                      |
| 14       | -10      | 27681                      |
| 23       | -5       | 21166                      |
| 32       | 0        | 16330                      |
| 41       | 5        | 12696                      |
| 50       | 10       | 9951                       |
| 59       | 15       | 7855                       |
| 68       | 20       | 6246                       |
| 77       | 25       | 5000                       |
| 86       | 30       | 4029                       |
| 95       | 35       | 3266                       |
| 104      | 40       | 2665                       |
| 113      | 45       | 2186                       |
| 122      | 50       | 1803                       |
| 131      | 55       | 1495                       |
| 140      | 60       | 1247                       |
| 149      | 65       | 1044                       |
| 158      | 70       | 879                        |
| 167      | 75       | 743                        |
| 176      | 80       | 631                        |

\* (+/-5%)

## Defrost

The models below have automatic or frost free design and do not require manual defrosting under normal conditions.

| Defrost Settings              |                                 |                                             |                               |                          |
|-------------------------------|---------------------------------|---------------------------------------------|-------------------------------|--------------------------|
| Base Model                    | Variant(s)                      | Compressor Run Time Between Defrost (Hours) | Duration in Minutes (Maximum) | Stop Temperature °F (°C) |
| 1224                          | RF                              | 12                                          | 45                            | 15 (-9)                  |
| 1215/1224/2218/2245/2224/2260 | WC, ZWC                         | 12                                          | 45                            | 45 (7)                   |
| 1215/1224/2218/2245/2224/2260 | R, RSOD, RDC, BEV, DC, DWR, RGL | 12                                          | 45                            | 42 (6)                   |
| CO29                          | F                               | 12                                          | 18                            | n/a                      |
| CO1224                        | F                               | 12                                          | 18                            | 45 (7)                   |
| 1224FZR                       | Freezer Mode                    | 6                                           | 45                            | 42(6)                    |
| 1224FZR                       | Refrigerator Mode               | 12                                          | 45                            | 42(6)                    |

The defrost settings for 3000 series models are determined by zone.

| Defrost Settings by Zone (3000 Series) |                                             |                               |                               |                          |
|----------------------------------------|---------------------------------------------|-------------------------------|-------------------------------|--------------------------|
| Zones                                  | Compressor Run Time Between Defrost (Hours) | Duration in Minutes (Minimum) | Duration in Minutes (Maximum) | Stop Temperature °F (°C) |
| Beverage/Drinks                        | 12                                          | 5                             | 60                            | 42 (6)                   |
| Market/Fresh                           | 12                                          | 5                             | 60                            | 42 (6)                   |
| Root/Root Cellar                       | 12                                          | 5                             | 60                            | 45 (7)                   |
| Pantry                                 | 12                                          | 5                             | 60                            | 42 (6)                   |
| White Wine                             | 12                                          | 5                             | 60                            | 45 (7)                   |
| Red Wine                               | 12                                          | 5                             | 60                            | 45 (7)                   |
| Sparkling Wine                         | 12                                          | 5                             | 60                            | 45 (7)                   |
| Polar                                  | 6                                           | 5                             | 20                            | 42 (6)                   |
| Deli                                   | 12                                          | 5                             | 60                            | 42 (6)                   |

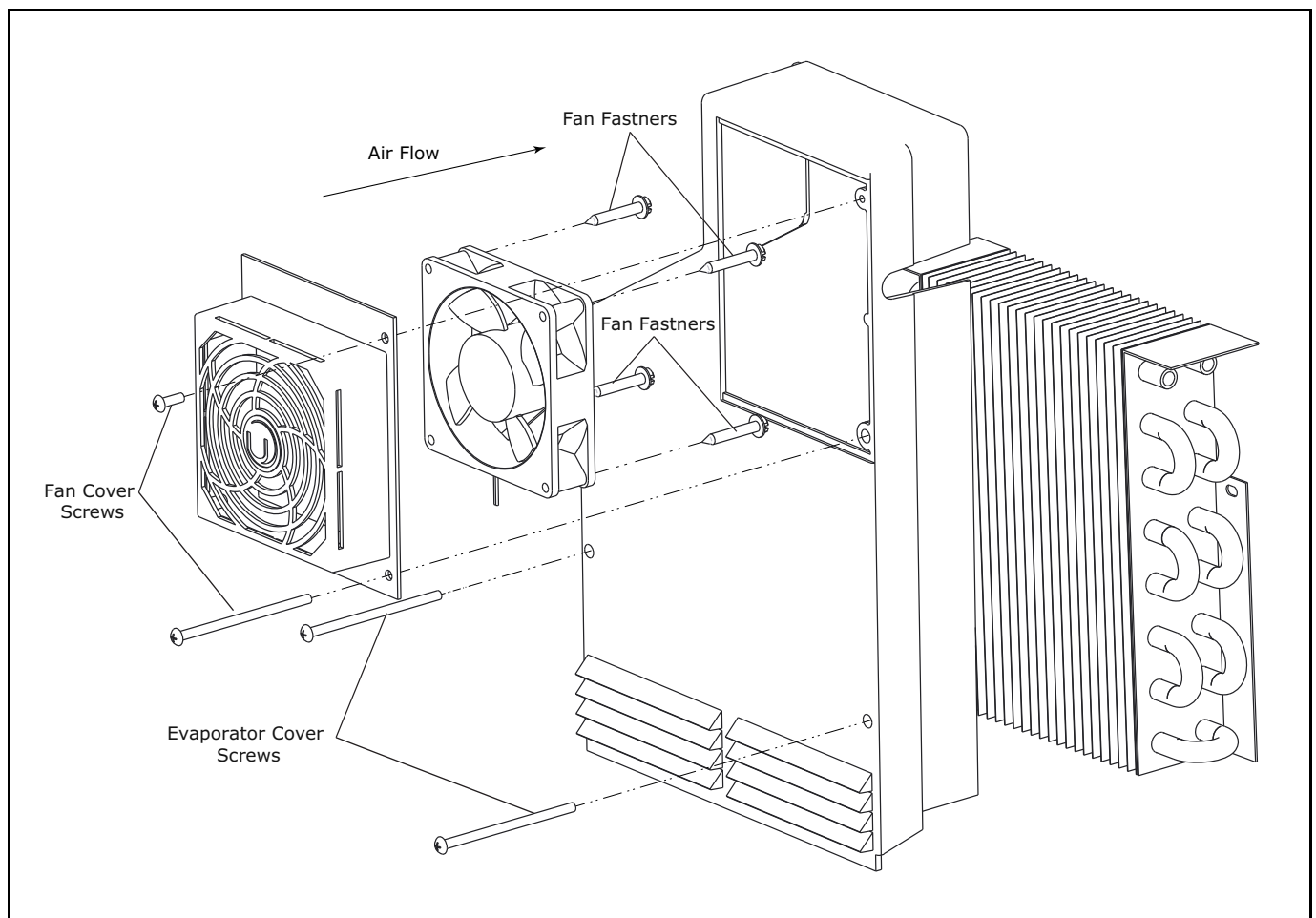
## Remove Fan and Cover

### PARTS REPLACEMENT

*Note:* These models do not require removal of the ice maker or freezer housing to access the fan motor, drain or evaporator.

### REPLACING EVAPORATOR FAN MOTOR

1. Disconnect unit from power source.
2. Remove two screws from fan cover.
3. Remove two screws holding fan bracket to liner.
4. Unplug fan connection.
5. Remove two nuts holding the fan to the fan bracket.
6. Replace with new fan making sure air flows in at top and out at bottom.
7. Plug in the fan connection.
8. Reinstall fan bracket to liner, making sure the fan wires are tucked behind the fan bracket.
9. Reinstall unit and test.



## Replace Ice Maker

The new ice maker assembly you have received will have a plug-in connection.

### REMOVE ICE MAKER

1. Unplug the unit.



**SHOCK HAZARD — Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.**

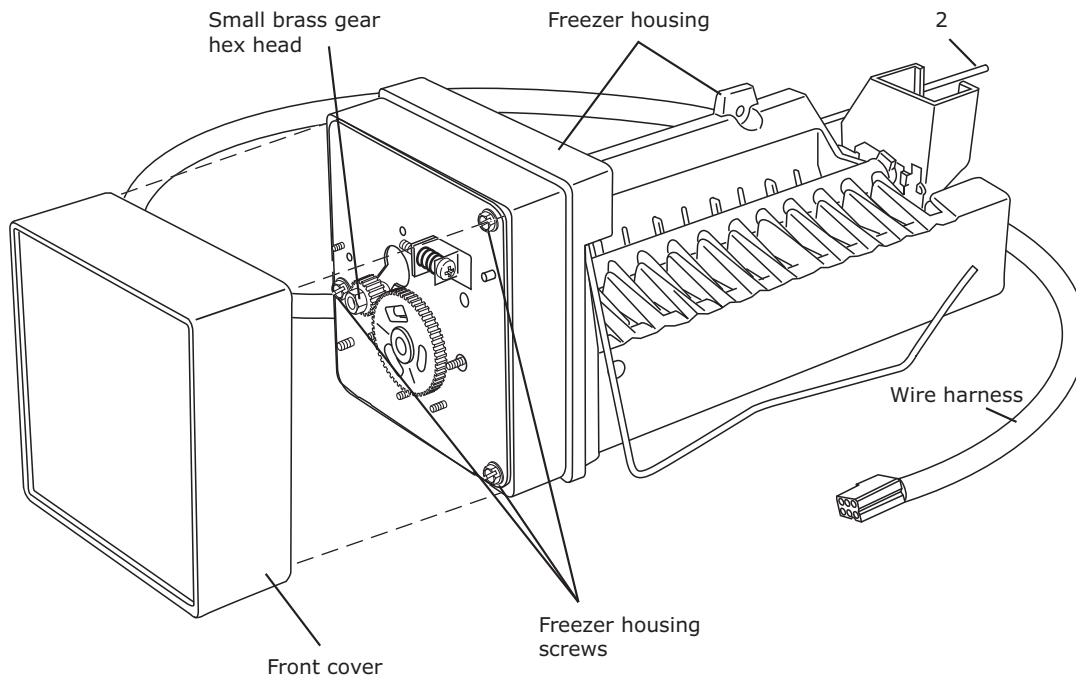
2. Disconnect ice maker wire harness at plug.
3. Disconnect thermistor plug.
4. Remove water inlet tube.

5. Remove three screws from wall of freezer housing.

6. Remove ice maker assembly.

### INSTALL ICE MAKER

1. Use three screws to mount new ice maker assembly to wall of freezer housing.
2. Reconnect plug.
3. Reconnect thermistor plug.
4. Insert water inlet tube.
5. Apply Permagum® to all exit holes.
6. Install back panel.
7. Plug in and test unit.



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