



# *ASSEMBLY INSTRUCTIONS*

## *COASTER FINE FURNITURE*



*Fine Furniture for every stage of life*

**401980T(B1-B3)**  
***Twin Bed***

# ITEM: 401980T(B1-B3)

## ASSEMBLY INSTRUCTIONS



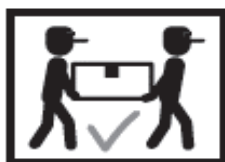
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



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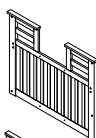
ASSEMBLY TIME

30 MINUTES

## PARTS IDENTIFICATION

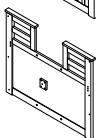
### B1 (BOX 1)

A LEFT BED END



1PC

B RIGHT BED END



1PC

C LADDER STILE



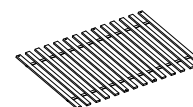
2PCS

D LADDER STEP



2PCS

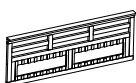
E ROLL SLAT  
(14PCS)



1SET

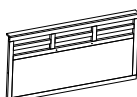
### B2 (BOX 2)

F FRONT FRAME



1PC

G BACK FRAME



1PC

H SIDE RAIL



2PCS

I CENTER RAIL



1PC

J DRAWER FRONT RAIL



1PC

K DRAWER SUPPORT BAR



3PCS

L DRAWER SUPPORT SLAT



2PCS

M DRAWER FRONT  
PANEL



2PCS

N DRAWER BACK  
PANEL



2PCS

O LEFT DRAWER  
PANEL



2PCS

P RIGHT DRAWER  
PANEL



2PCS

Q DRAWER  
SUPPORT RAIL



2PCS

R DRAWER  
BOTTOM PANEL



2PCS

Y1 HANDLE WITH  
BOLT



2SETS

# ITEM: 401980T(B1-B3)

## ASSEMBLY INSTRUCTIONS



### ASSEMBLY TIPS:


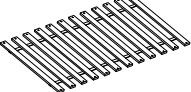




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### B3 (BOX 3)




S	TRUNDLE FRONT PANEL		1PC	V	TRUNDLE ROLL SLAT (12PCS)		1SET
T	TRUNDLE BACK PANEL		1PC	W	CASTER WITH SCREW		8SETS
U	TRUNDLE SLAT		2PCS	Y2	HANDLE WITH BOLT		2SETS

## HARDWARE IDENTIFICATION

### Z-B2 (BOX2) - HARDWARE PACK IS LOCATED IN 401980T(B2)

1	LONG BOLT (1/4x 80mm - BLK)		16PCS	4	FLAT HEAD SCREW (4 x 35mm - BLK)		32PCS
2	BARREL NUT (1/4x 12mm BLK)		16PCS	5	WOOD DOWEL (10 x 40mm)		8PCS
3	SHORT BOLT (1/4x 30mm - BLK)		28PCS	6	ALLEN WRENCH (4 x 57MM - BLK)		1PC

### Z-B3 (BOX3) - HARDWARE PACK IS LOCATED IN 401980T(B3)

7	SHORT BOLT (1/4 x 30mm - BLK)		4PCS	9	ALLEN WRENCH (4 x 57MM - BLK)		1PC
8	FLAT HEAD SCREW (4 x 35mm - BLK)		24PCS				

### NOTE:

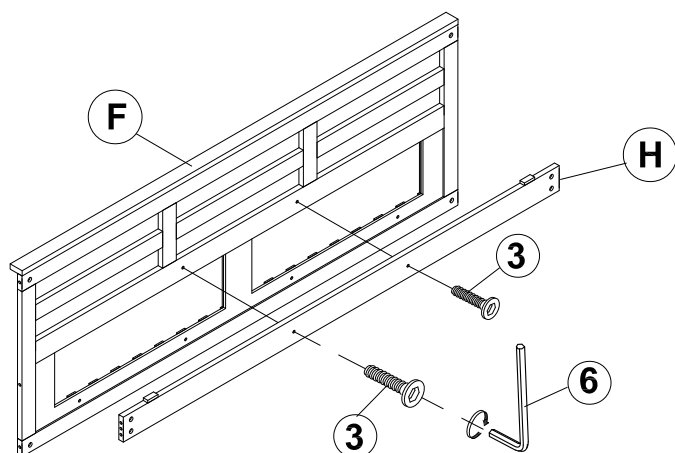
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

# ITEM: 401980T(B1-B3)

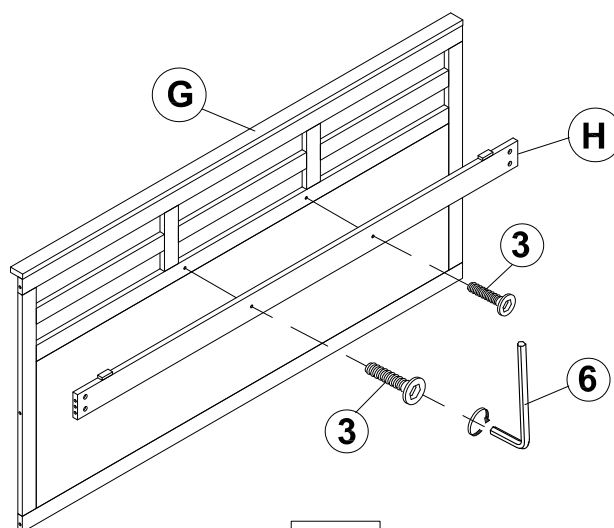
## ASSEMBLY INSTRUCTIONS



### STEP 1

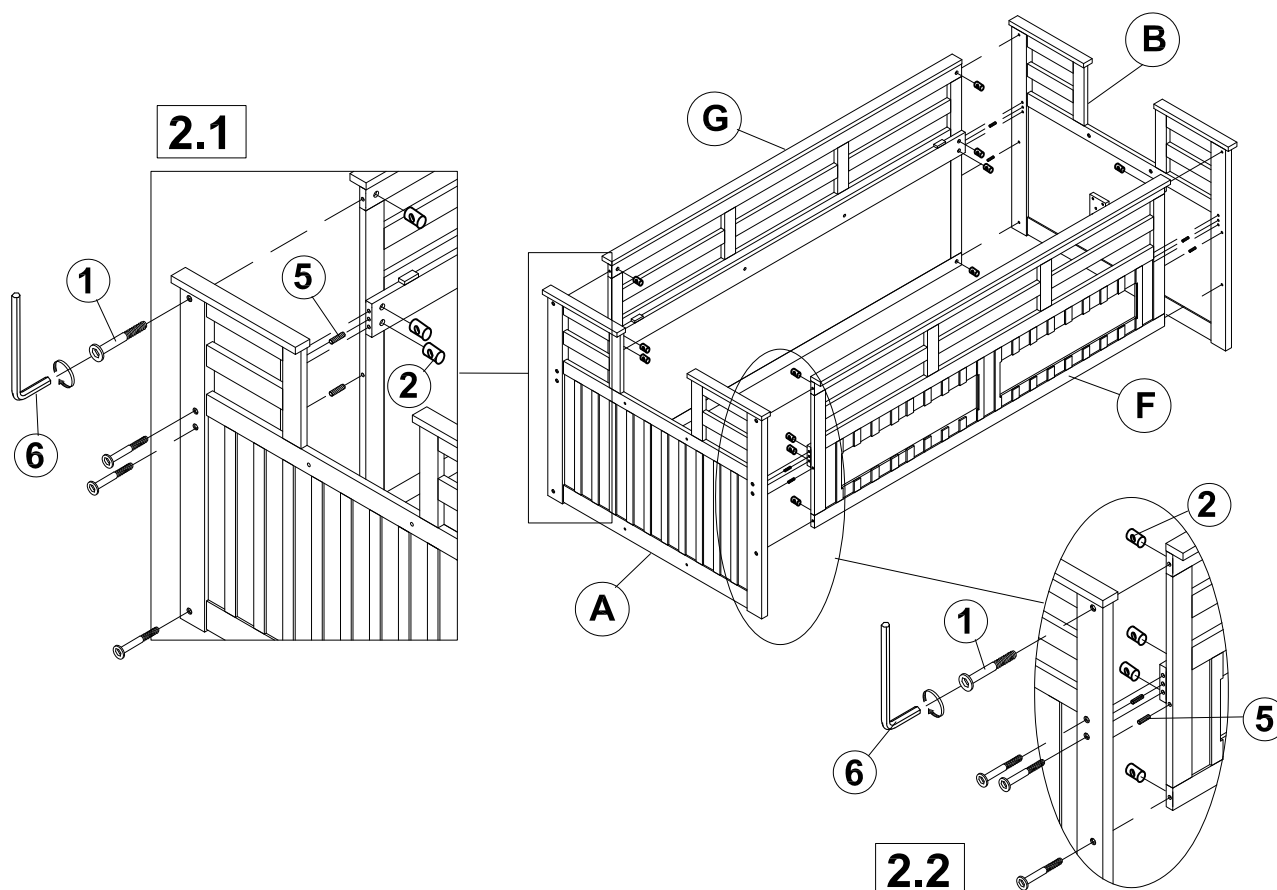


1.1



1.2

### STEP 2



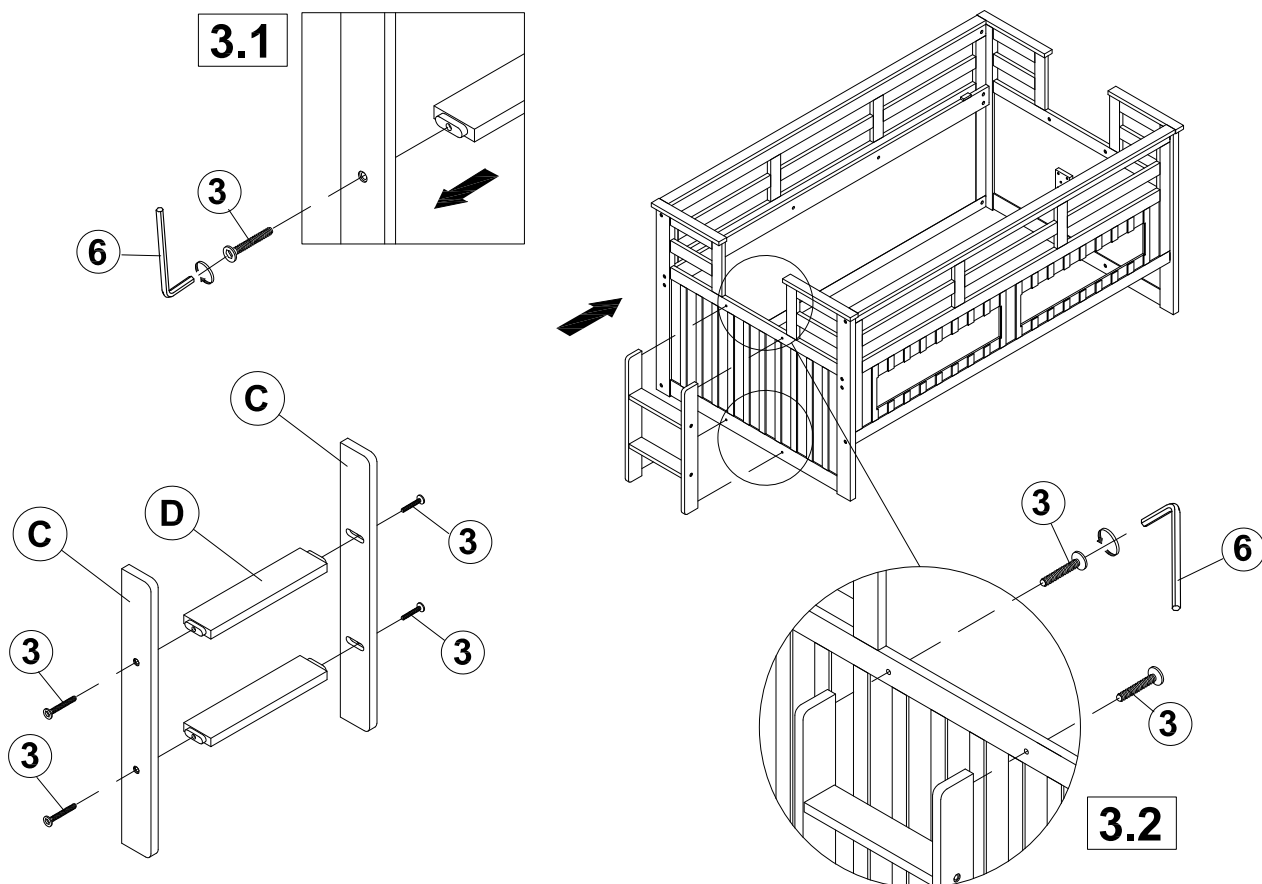
2.2

# ITEM: 401980T(B1-B3)

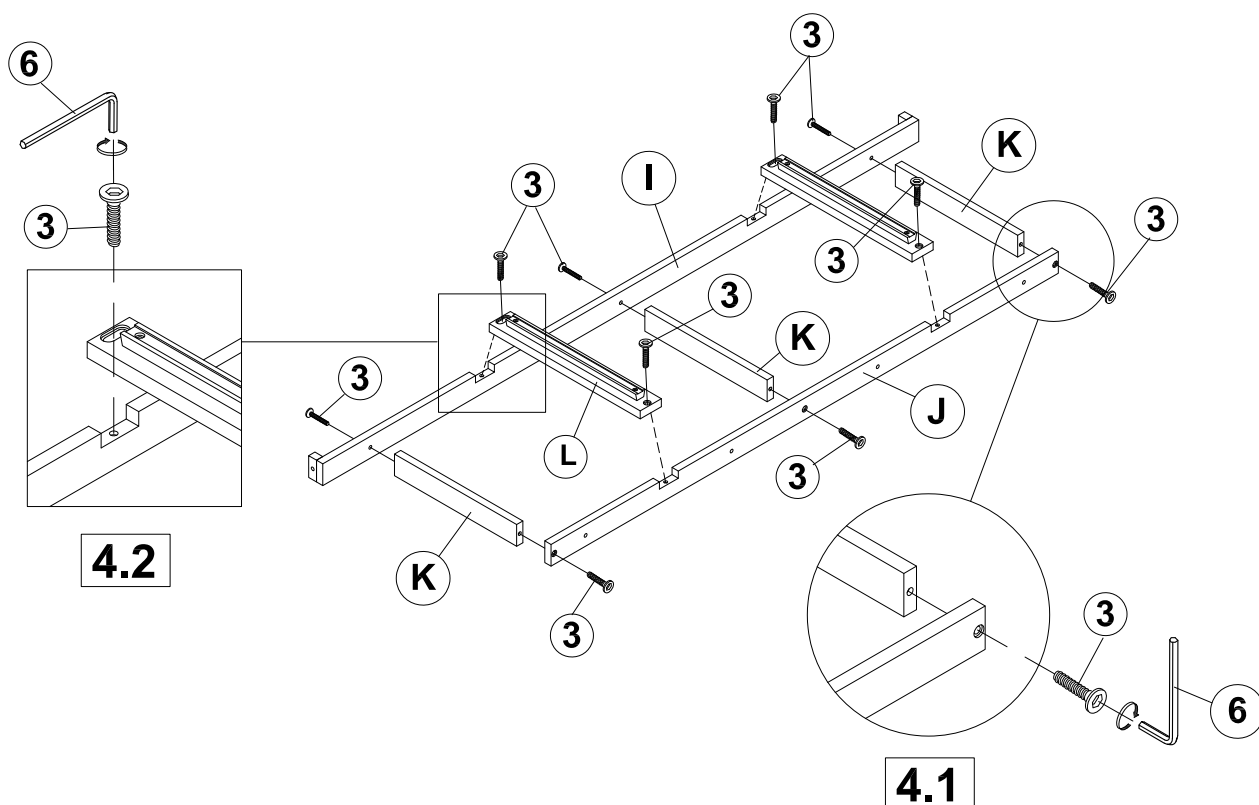
## ASSEMBLY INSTRUCTIONS



### STEP 3



### STEP 4

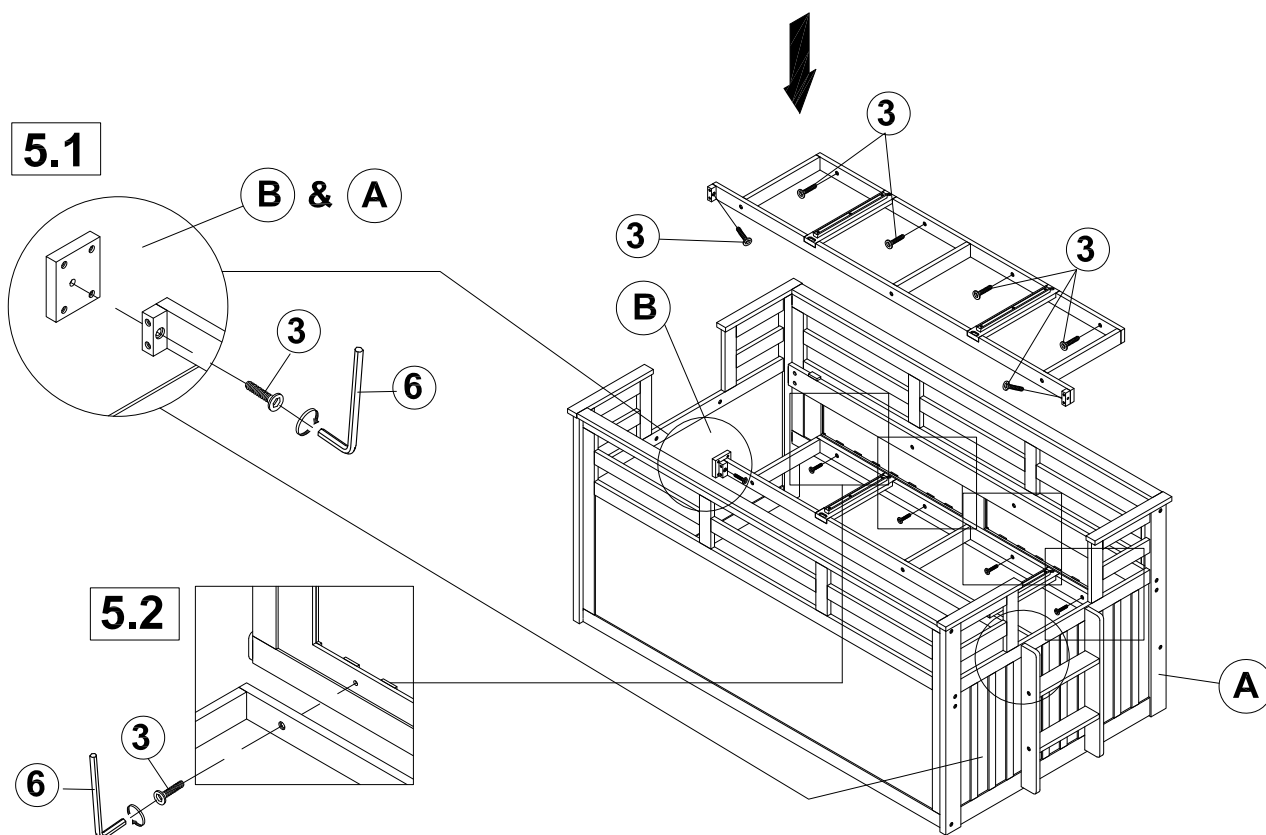


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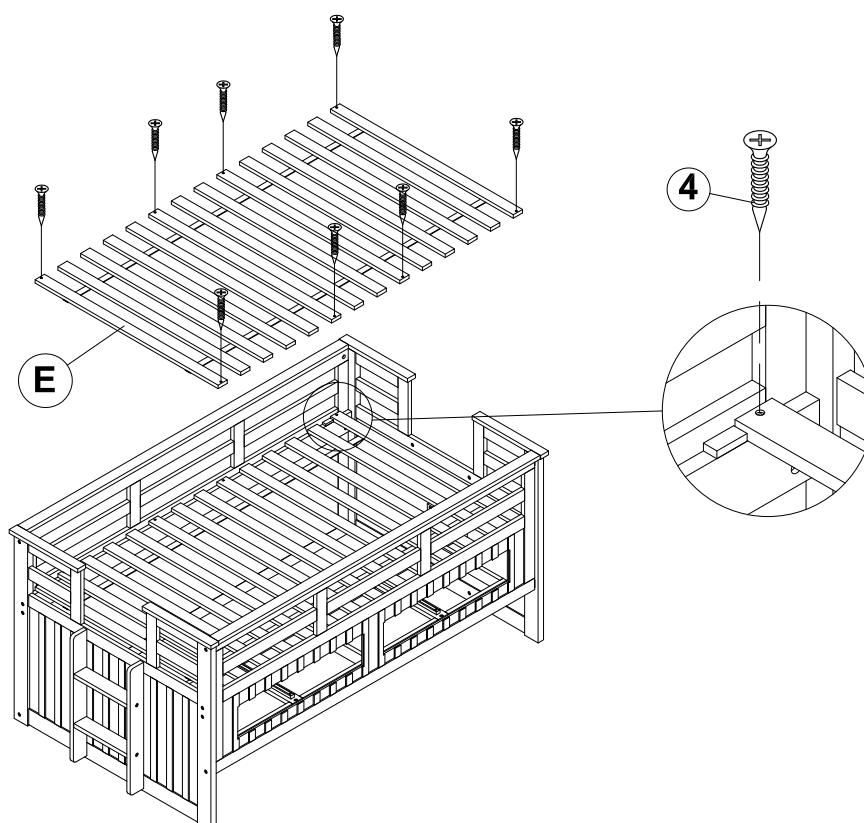
## ASSEMBLY INSTRUCTIONS



### STEP 5



### STEP 6

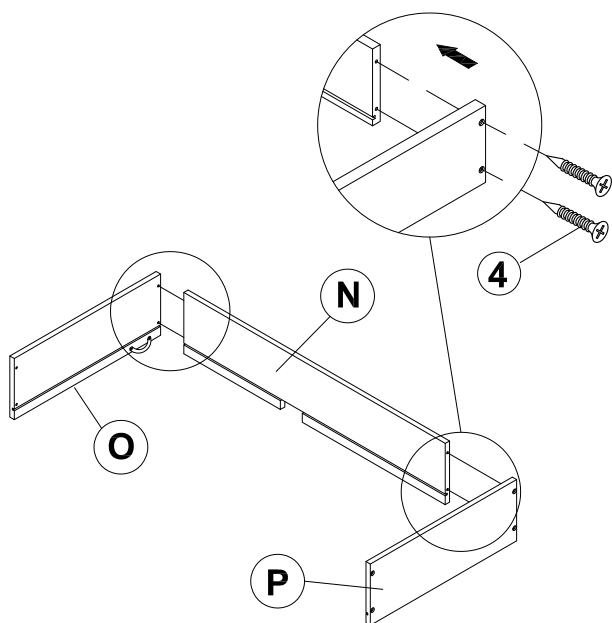


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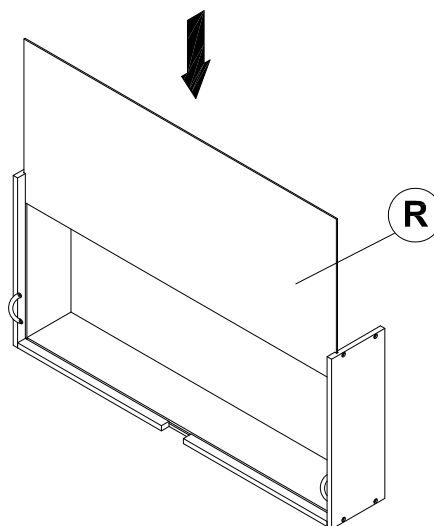
## ASSEMBLY INSTRUCTIONS



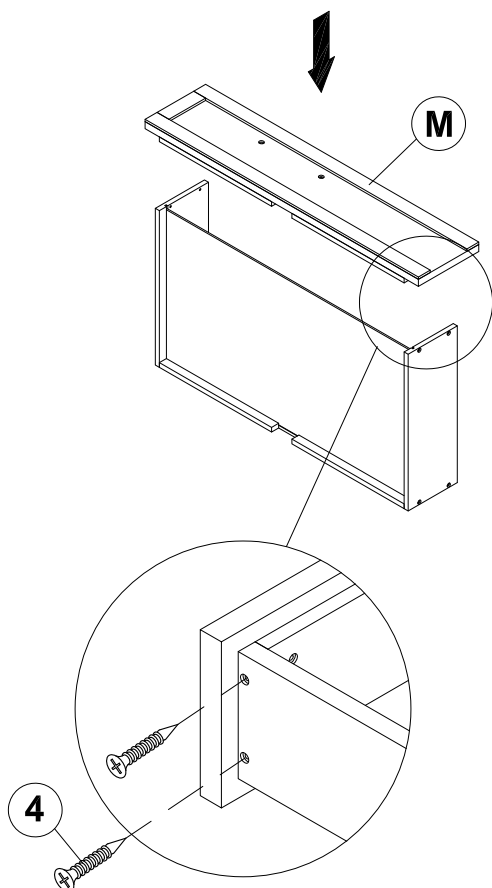
### STEP 7



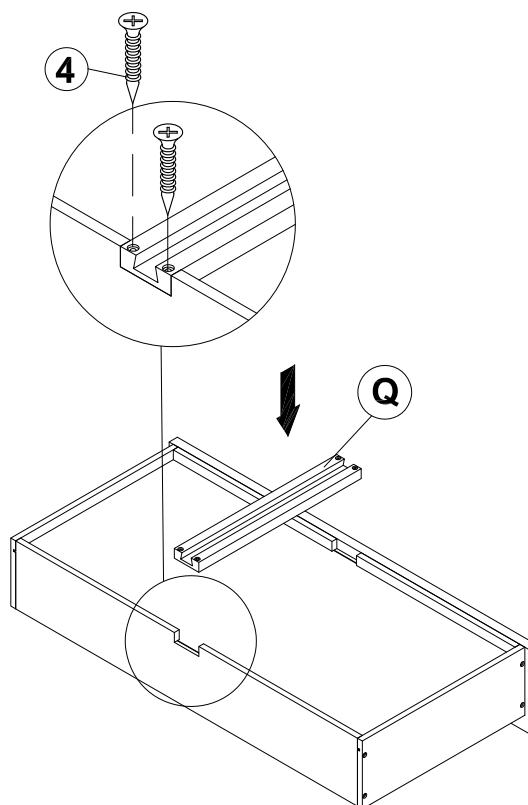
### STEP 8



### STEP 9



### STEP 10

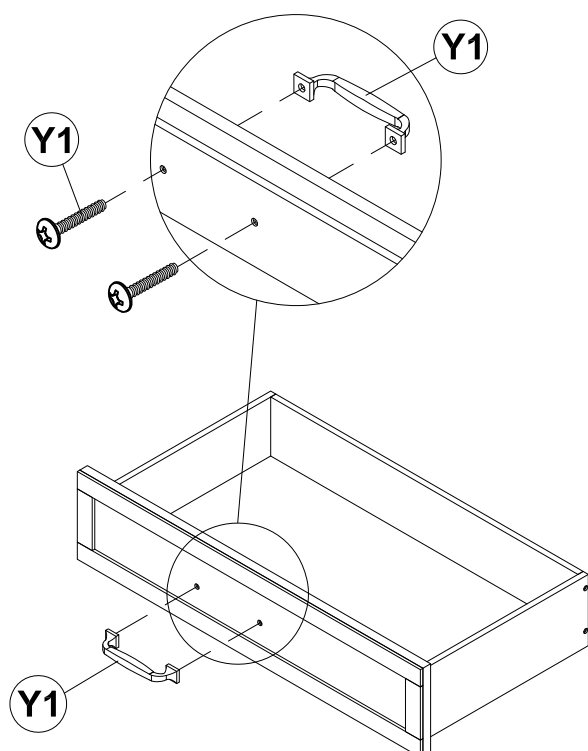


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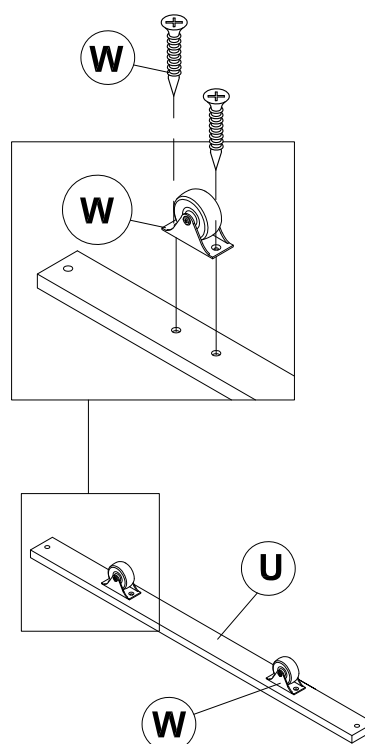
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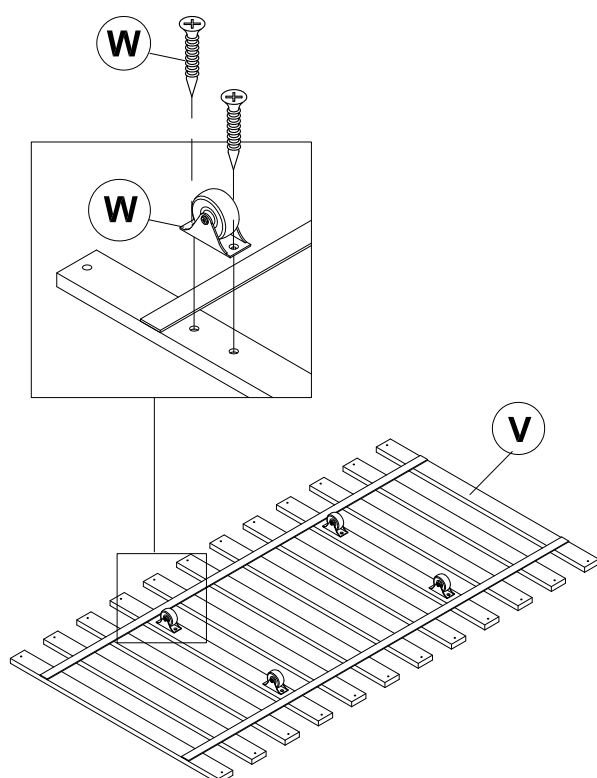
### STEP 11



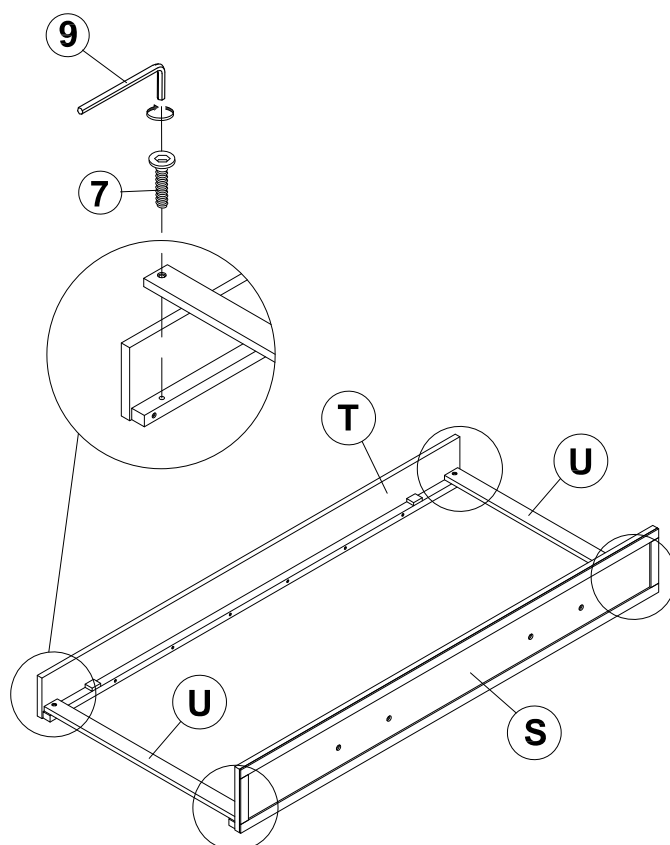
### STEP 12



### STEP 13



### STEP 14



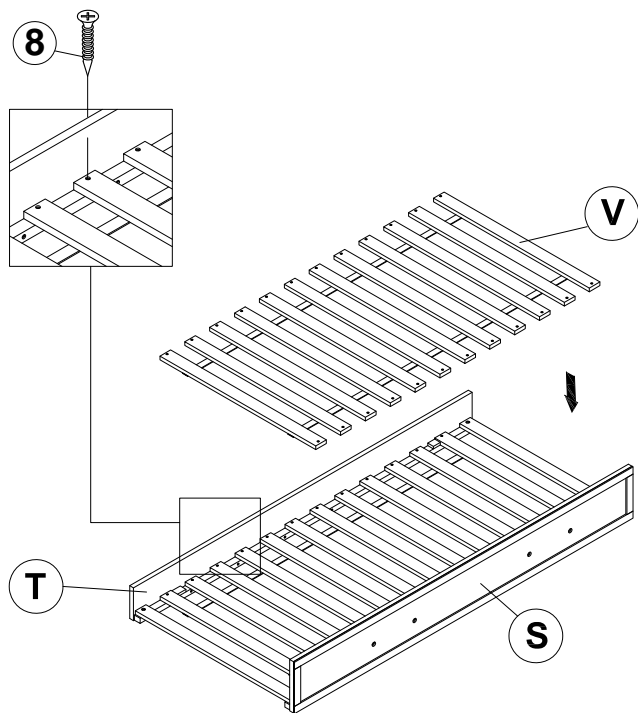


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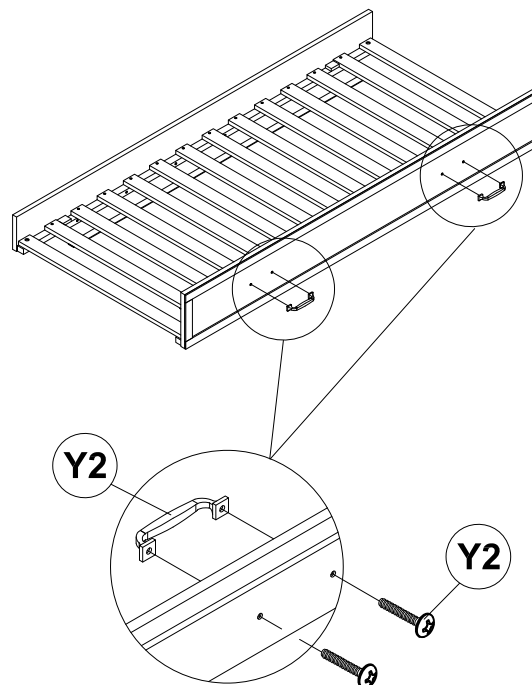
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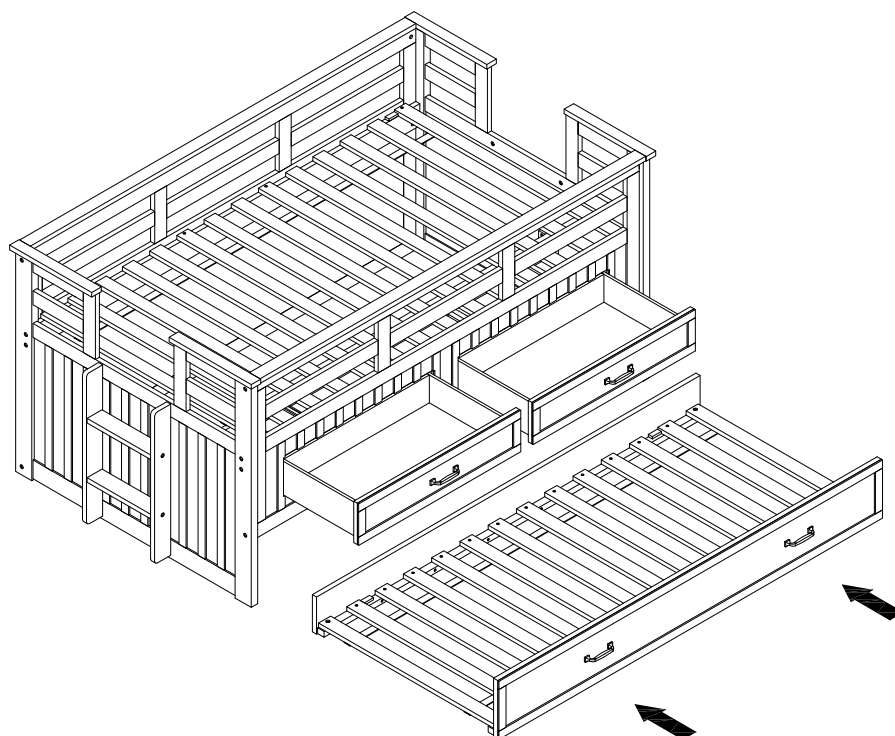
### STEP 15



### STEP 16



### STEP 17 COMPLETE



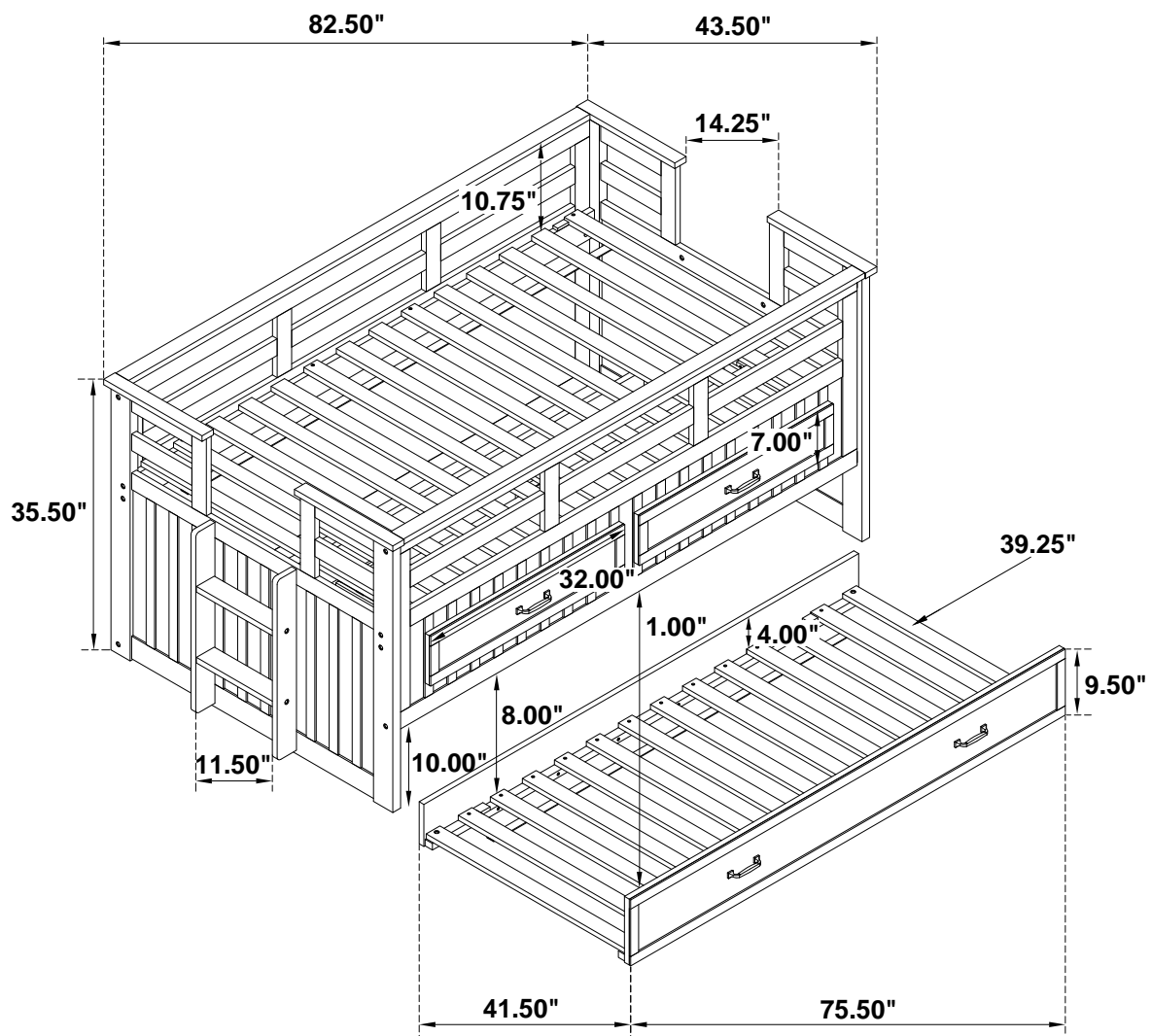
ITEM: **401980T(B1-B3)**



Inner Size: 76.00"W x 39.00"D

Trundle Inner Size: 75.50"W x 41.50"D

Inner Size of drawer: 28.50"W x 14.50"D x 4.50"H x 0.50"T



Note: Dimension tolerance  $\pm 5\%$



# *ASSEMBLY INSTRUCTIONS*

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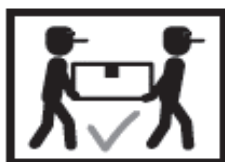
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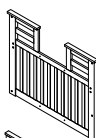
ASSEMBLY TIME

30 MINUTES

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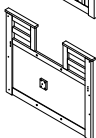
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A LEFT BED END



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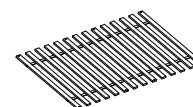
2PCS

D LADDER STEP



2PCS

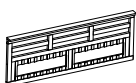
E ROLL SLAT  
(14PCS)



1SET

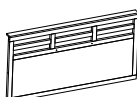
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F FRONT FRAME



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G BACK FRAME



1PC

H SIDE RAIL



2PCS

I CENTER RAIL



1PC

J DRAWER FRONT RAIL



1PC

K DRAWER SUPPORT BAR



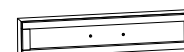
3PCS

L DRAWER SUPPORT SLAT



2PCS

M DRAWER FRONT  
PANEL



2PCS

N DRAWER BACK  
PANEL



2PCS

O DRAWER LEFT  
PANEL



2PCS

P DRAWER RIGHT  
PANEL



2PCS

Q DRAWER  
SUPPORT RAIL



2PCS

R DRAWER  
BOTTOM PANEL



2PCS

Y1 HANDLE WITH  
BOLT



2SETS

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## ASSEMBLY INSTRUCTIONS



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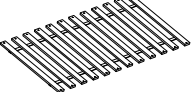




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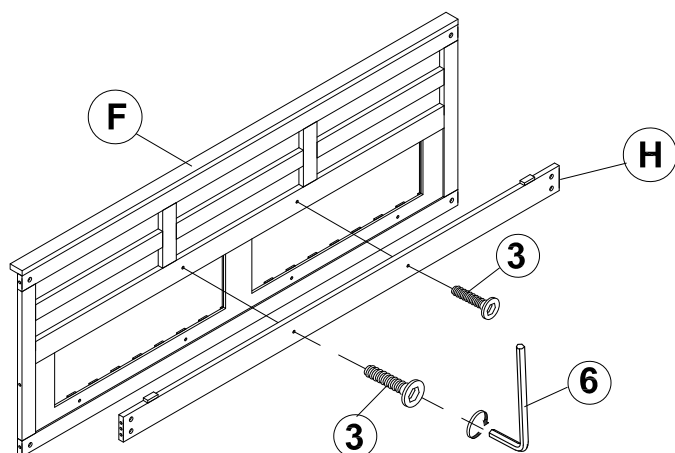
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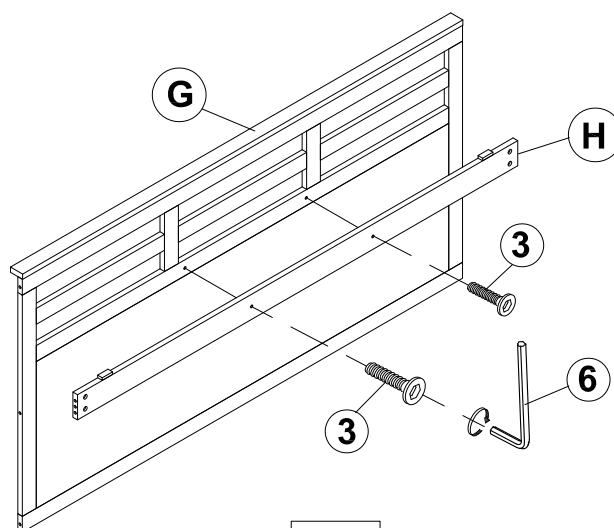
## ASSEMBLY INSTRUCTIONS



### STEP 1

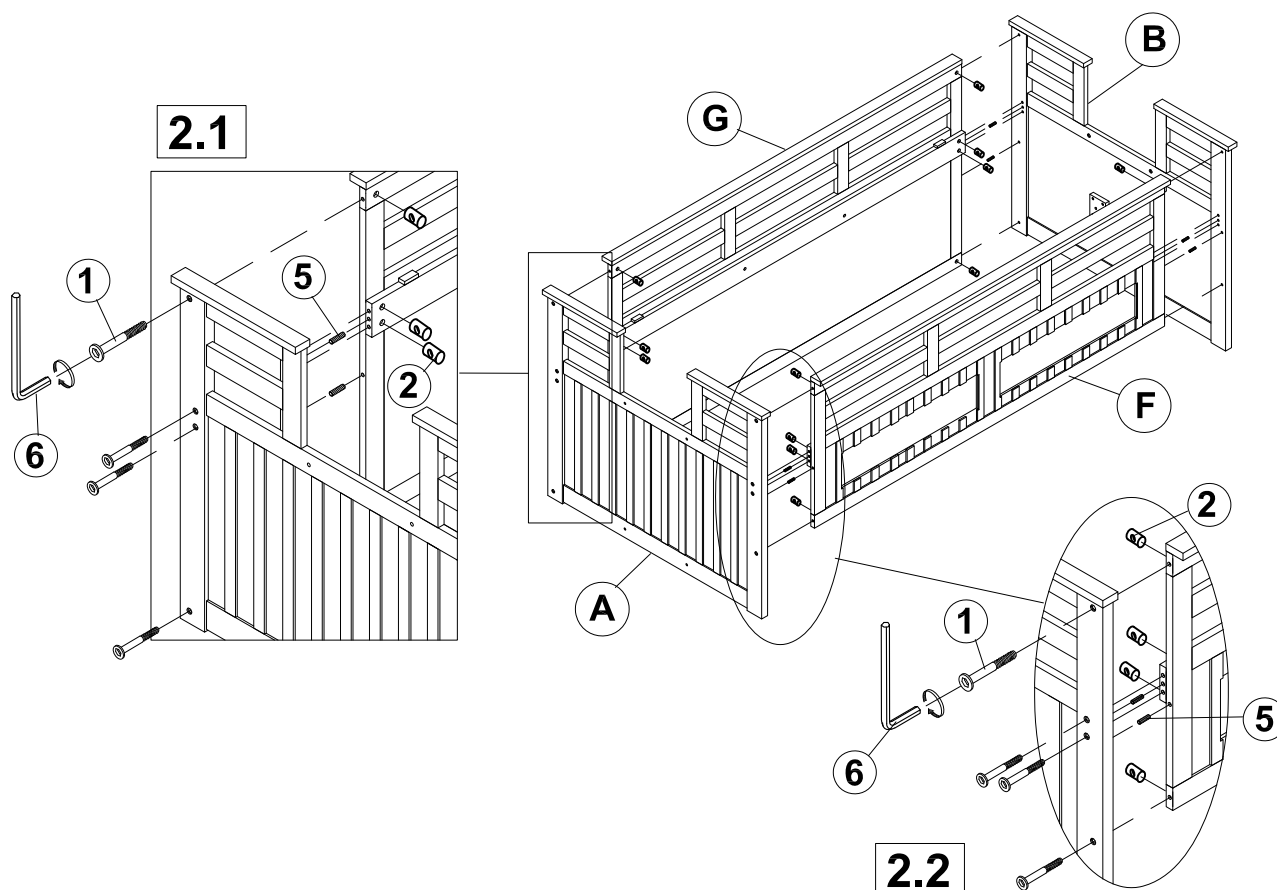


1.1



1.2

### STEP 2

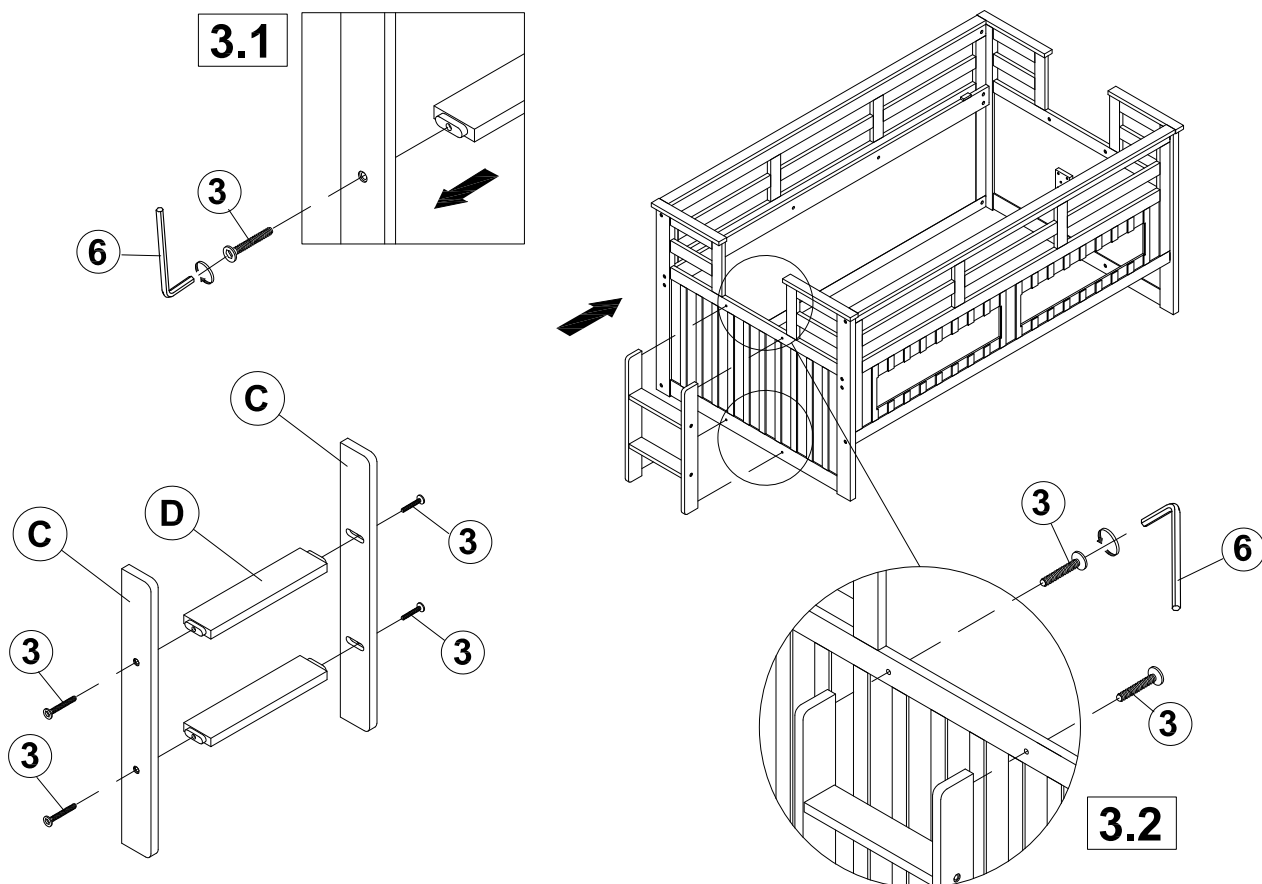


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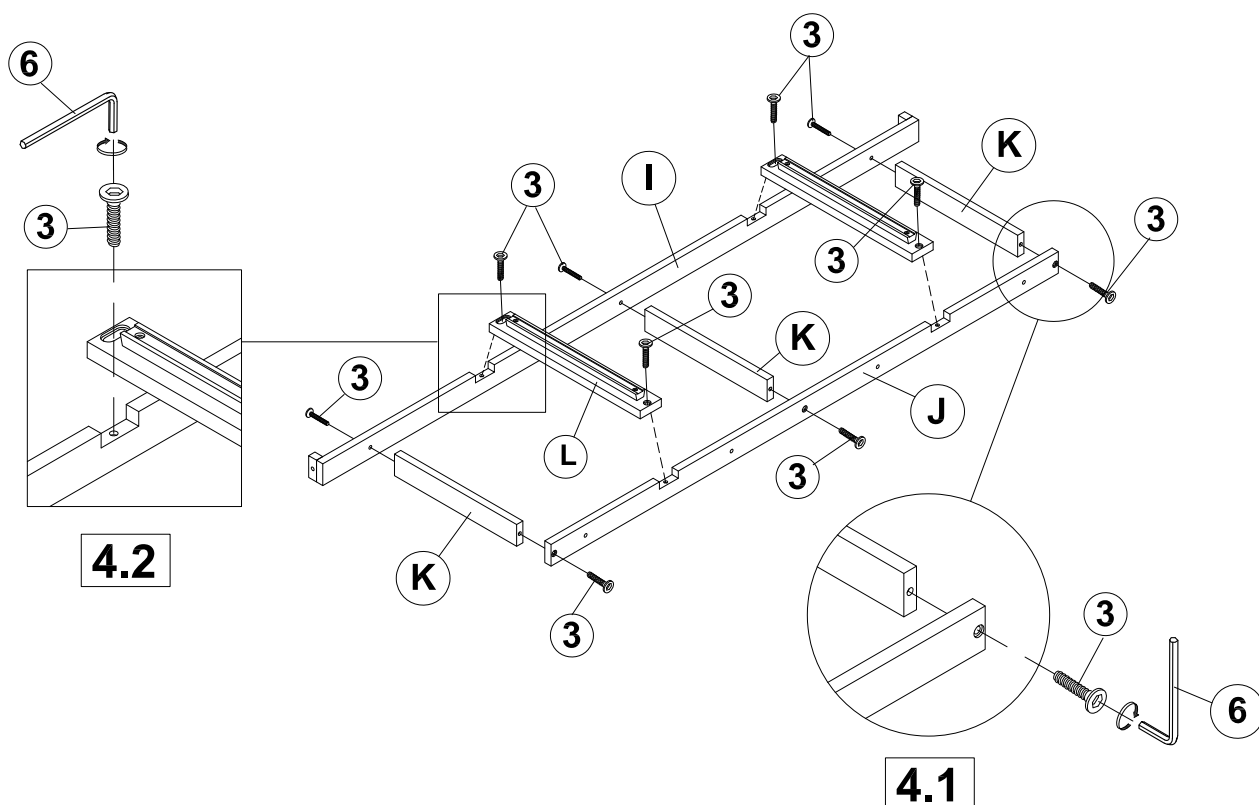
## ASSEMBLY INSTRUCTIONS



### STEP 3



### STEP 4

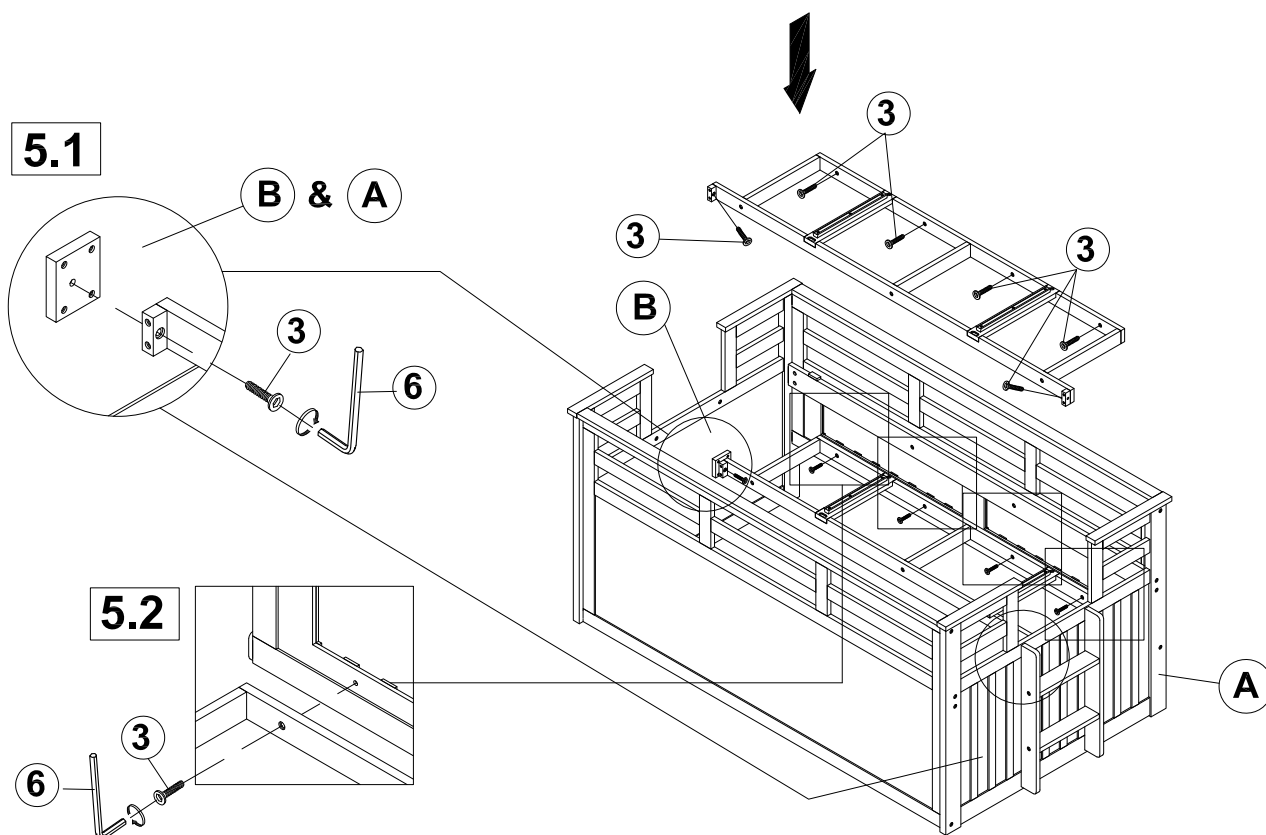


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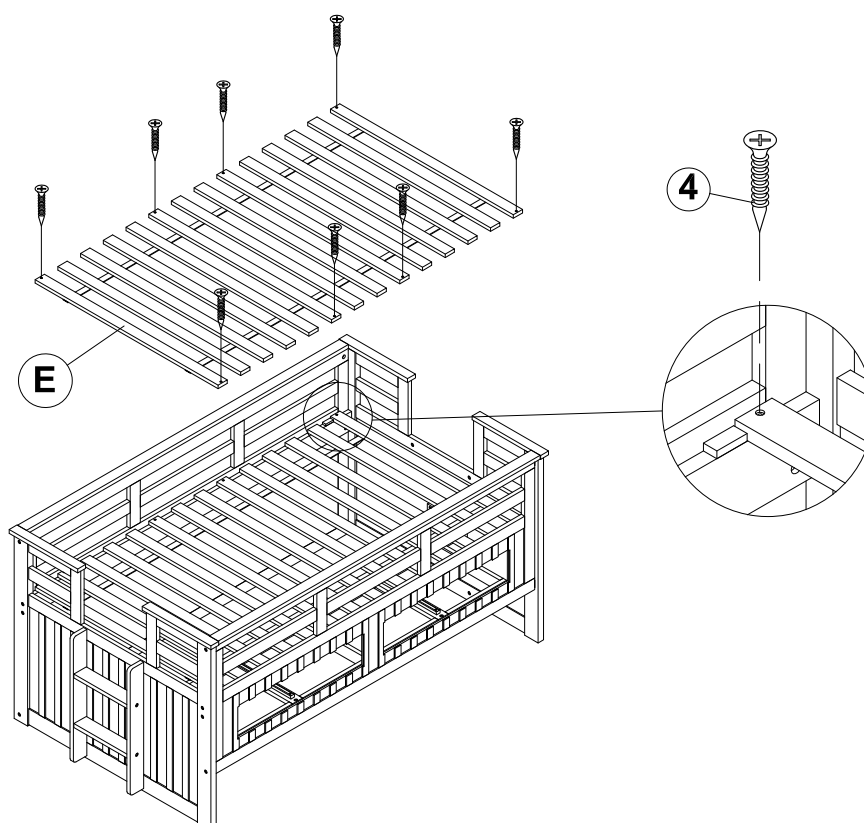
## ASSEMBLY INSTRUCTIONS



### STEP 5



### STEP 6



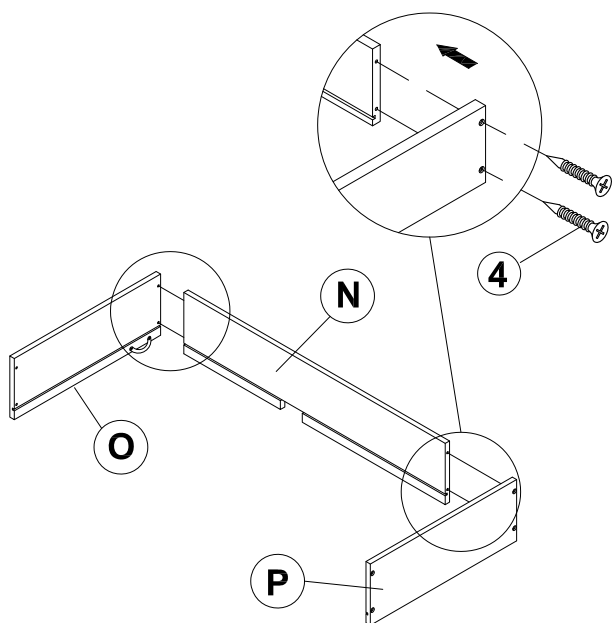


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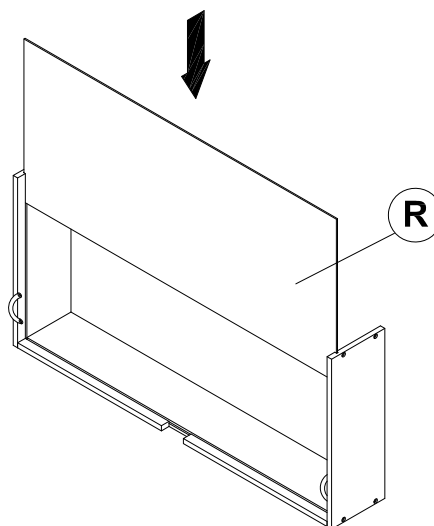
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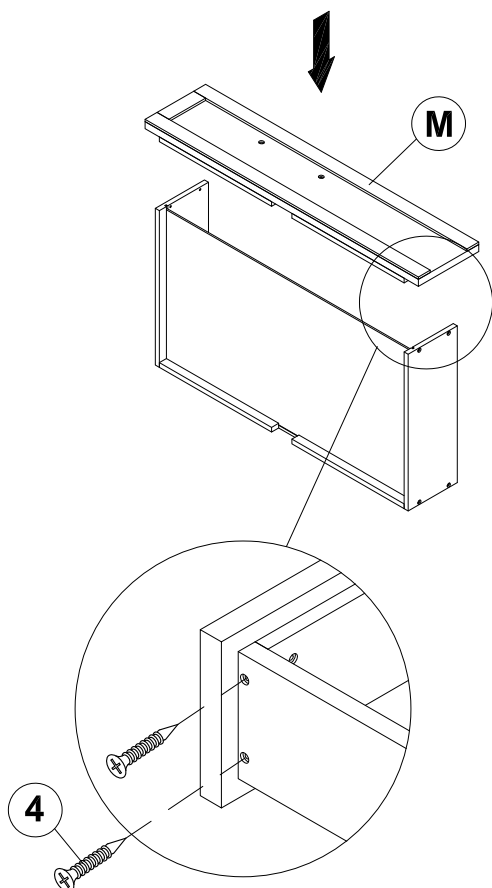
### STEP 7



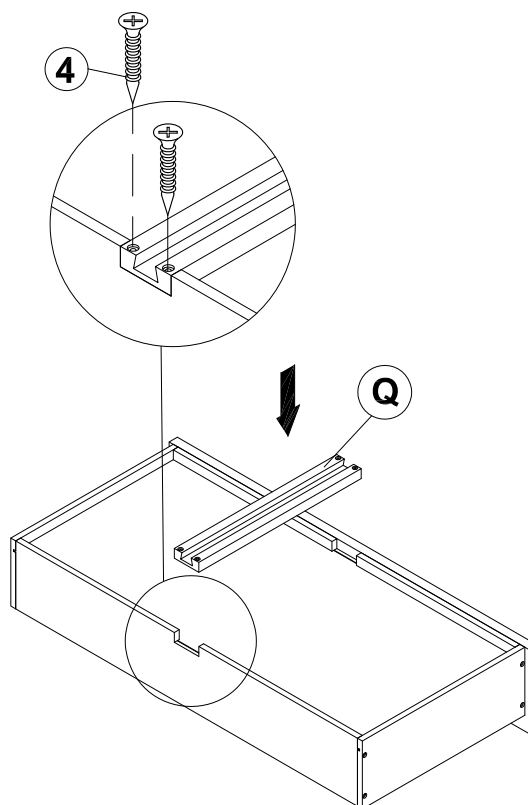
### STEP 8



### STEP 9



### STEP 10

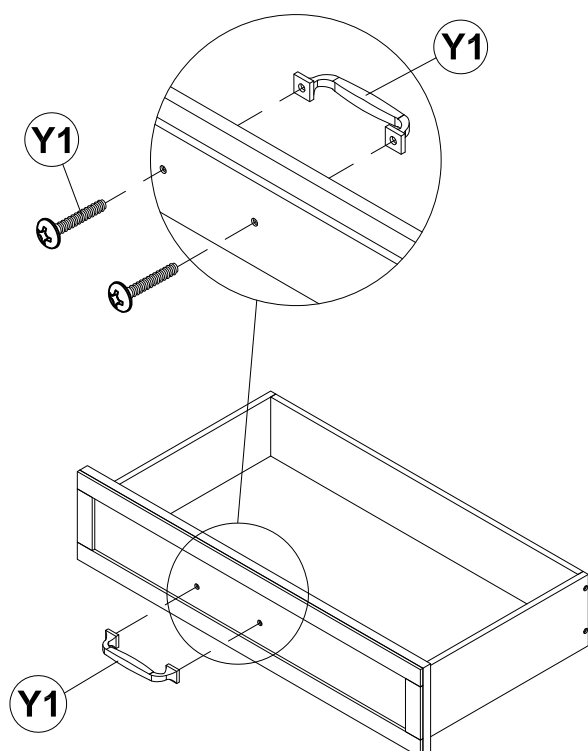


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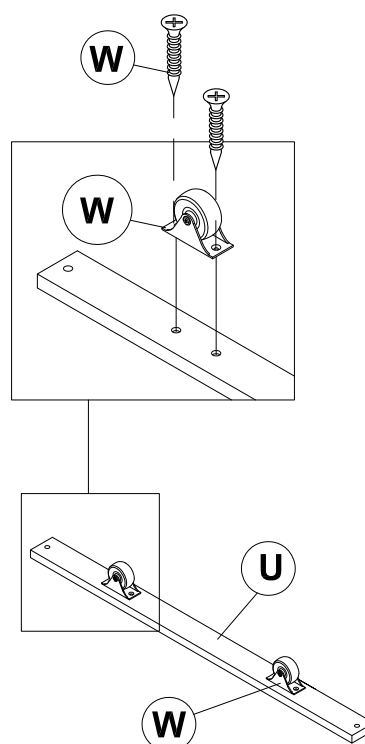
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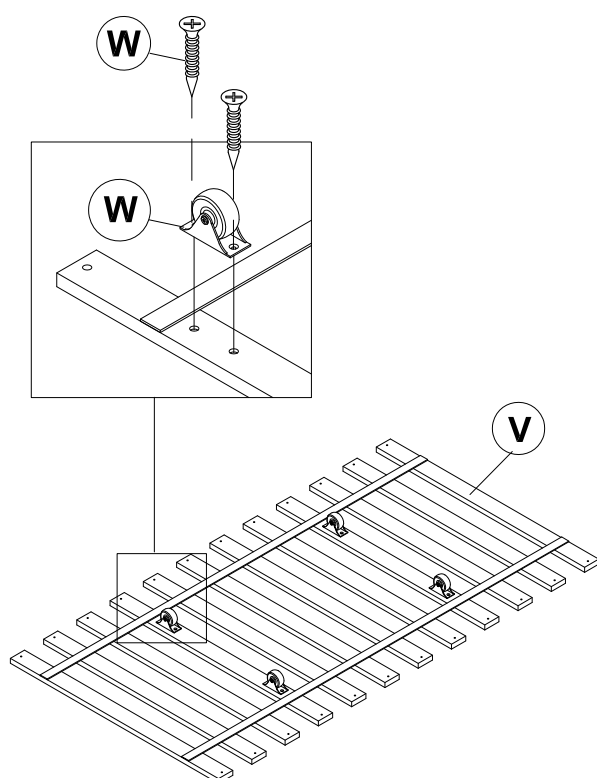
### STEP 11



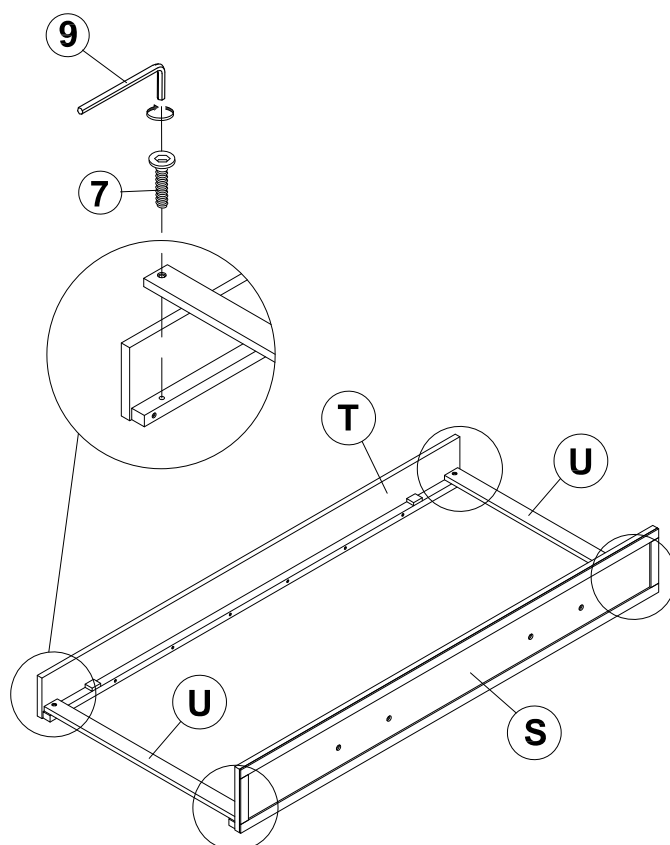
### STEP 12



### STEP 13



### STEP 14

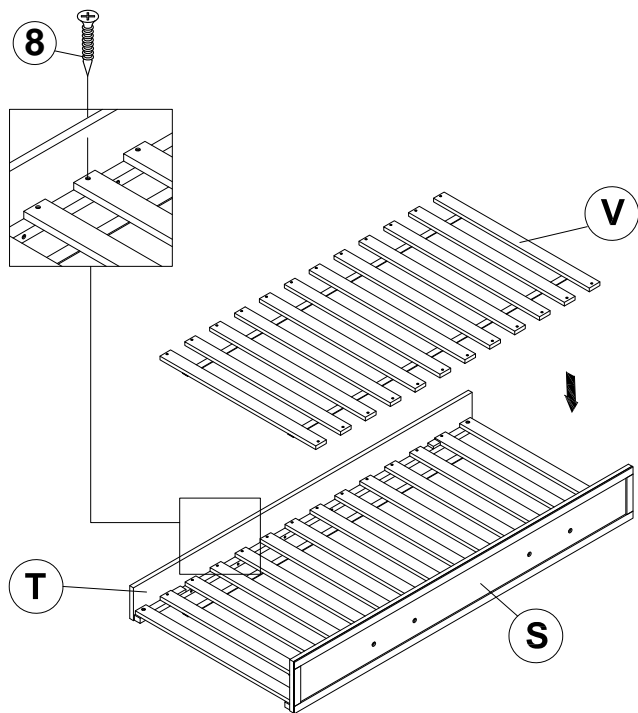


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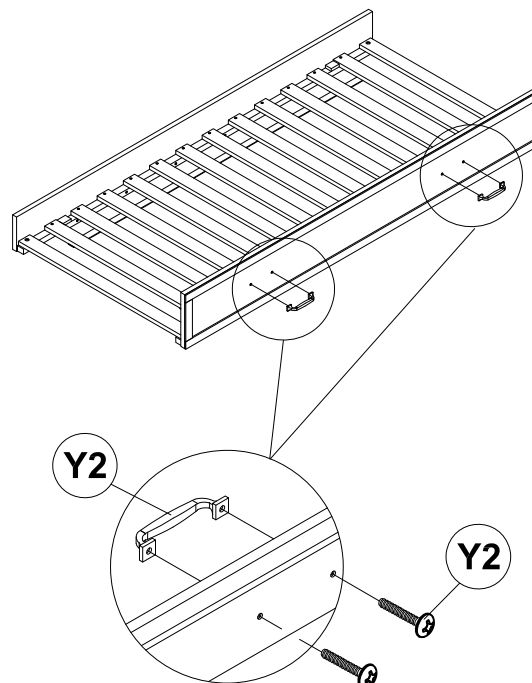
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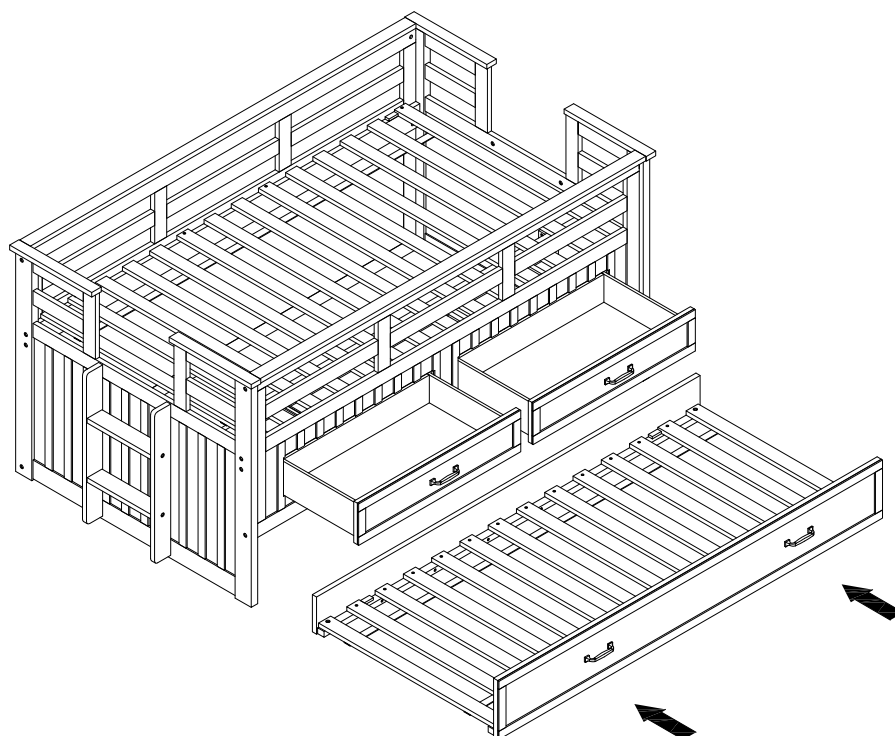
### STEP 15



### STEP 16



### STEP 17 COMPLETE



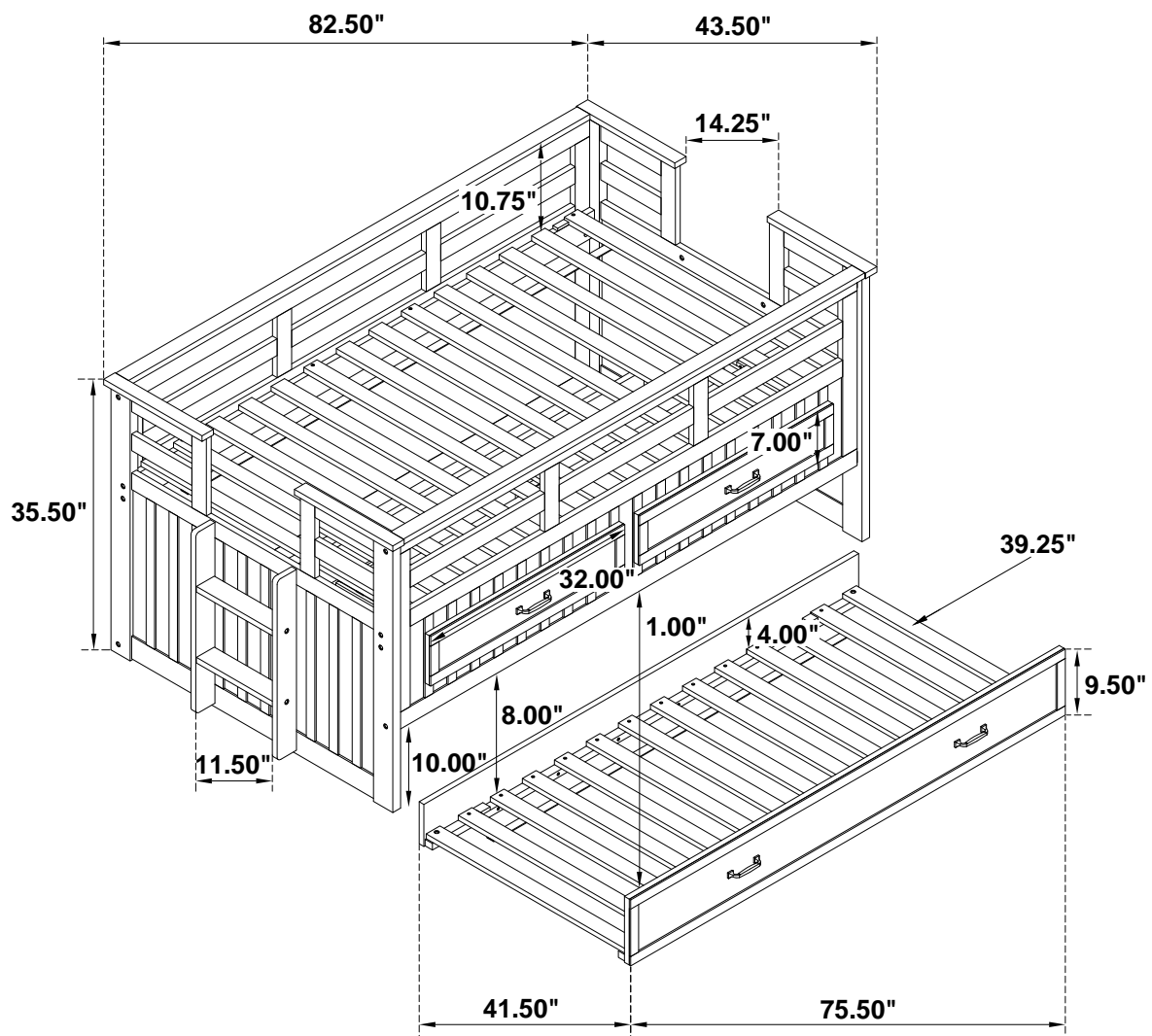
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