

ASSEMBLY INSTRUCTION FOR








TWIN CAPTAIN BED

SM530THF / SM530TFR / SM530TFD / SM330THF / SM330TFR / SM330TFD









Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST

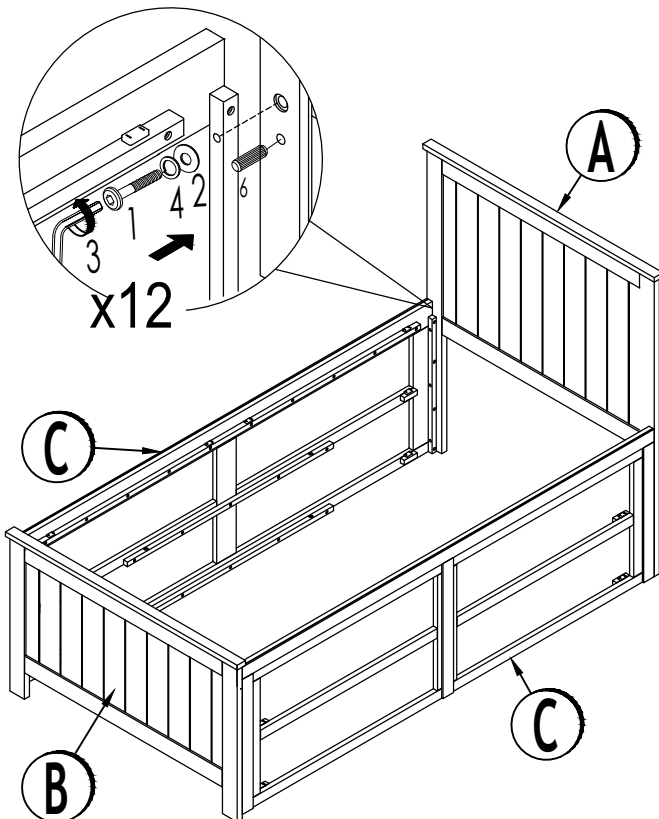
NO.	PART DESC.	PART	CODE	QTY
A	HEADBOARD		SM530THF SM330THF	1 pc
B	FOOTBOARD		SM530THF SM330THF	1 pc
C	SIDE RAIL		SM530TFR SM330TFR	2 pcs
D	SLAT		SM530THF SM330THF	2 rolls
E	VERTICAL LEG		SM530THF SM330THF	4 pcs
F	DRAWER		SM530TFD SM330TFD	8 pcs
G	STORAGE FRAME		SM530TFR SM330TFR	4 pcs

HARDWARE LIST

NO.	HARDWARE DESC.	PART	SIZE	CODE	QTY
1	ALLEN BOLT		M6 x 35mm	PSM530TBHW PSM330TBHW	32 pcs
2	FLAT WASHER		M6		32 pcs
3	ALLEN KEY		M4		1 pc
4	SPRING WASHER		M6		32 pcs
5	PANHEAD SCREW		M4 x 30mm		32 pcs
6	WOOD DOWEL		Ø8 x 30mm		8 pcs
7	HANDLE		KN459.SS		8 pcs
8	TRUSS HEAD SCREW		M4 x 16mm		8 pcs

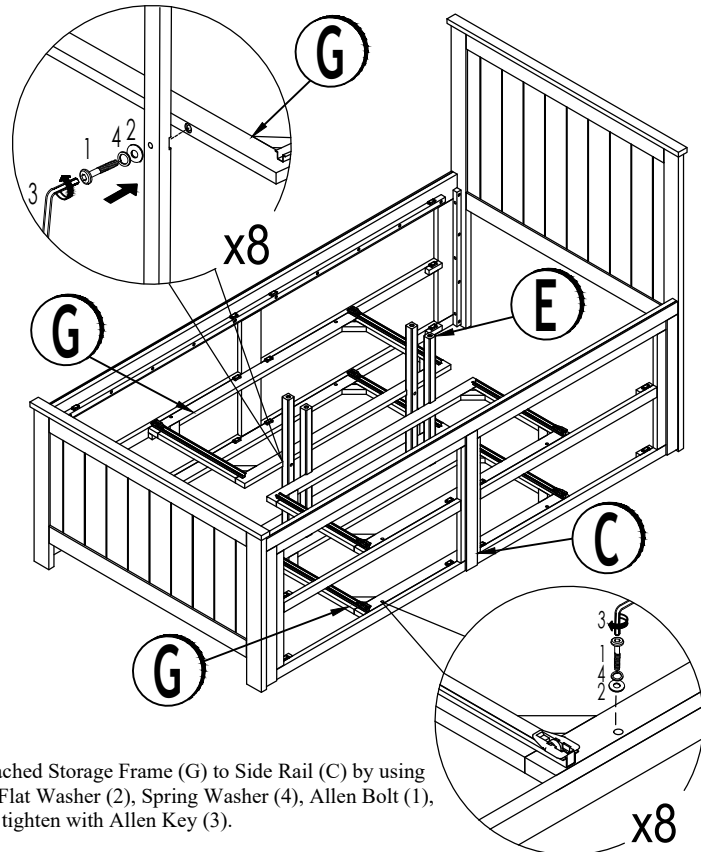
STEP 1

Attached Side Rails (C) to Headboard (A) and Footboard (B) by using the Flat Washer (2), Spring Washer (4), Allen Bolt (1), and tighten with Allen Key (3).



STEP 2

Attached Vertical Leg (E) to Storage Frame (G) by using the Flat Washer (2), Spring Washer (4), Allen Bolt (1), and tighten with Allen Key (3).



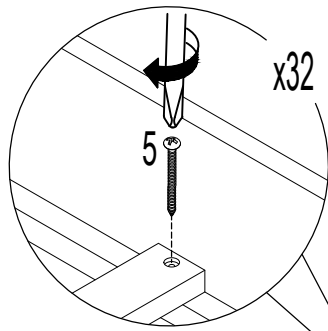
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TWIN CAPTAIN BED

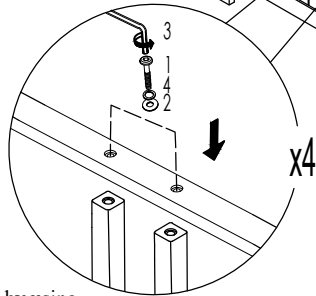
SM530THF / SM530TFR / SM530TFD / SM330THF / SM330TFR / SM330TFD

STEP 3

Attached Slat (D) to Side Rail (C) Panhead Screw (5), and tighten with Screw Driver.



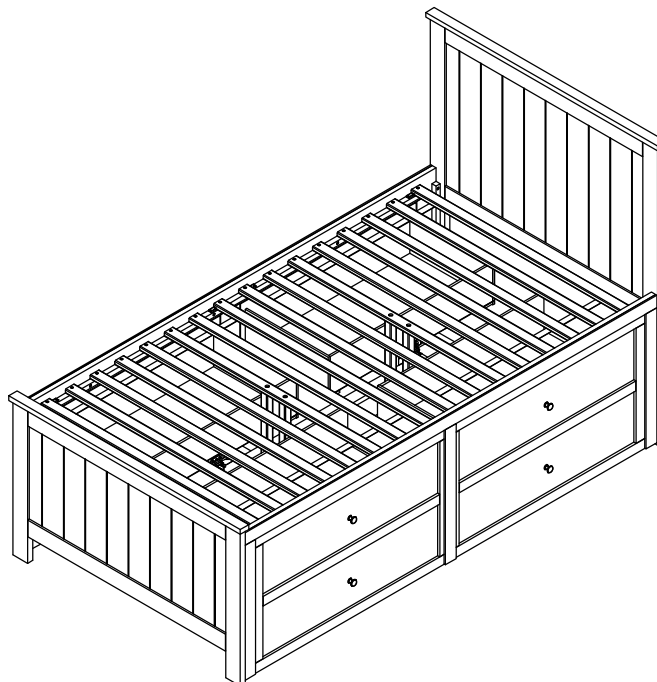
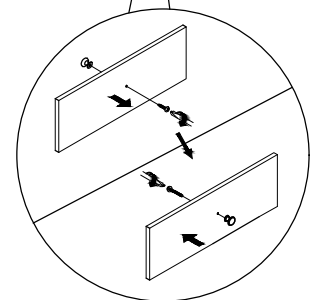
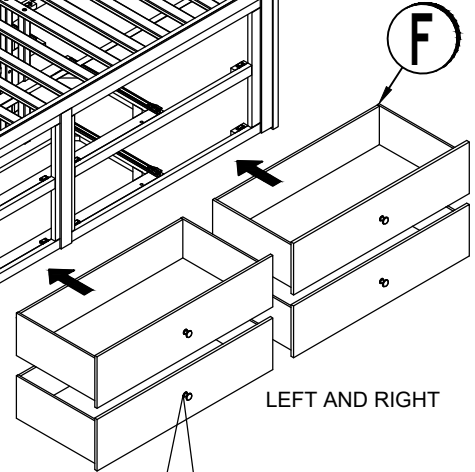
E



STEP 4

Attached Vertical Leg (E) to Slat (D) by using the Flat Washer (2), Spring Washer (4), Allen Bolt (1), and tighten with Allen Key (3).

F



COMPLETED.