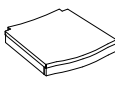
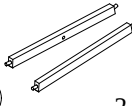
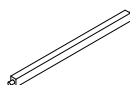
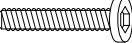
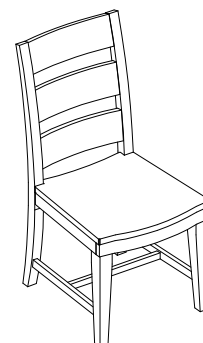


Components and Hardware List (for one chair)

Chair Back  (A) 1 pc.	Chair Seat  (B) 1 pc.	Front Leg (Right & Left)  (C) 2 pcs.	Side Stretcher (Right & Left)  (D) 2 pcs.
Middle Stretcher  (E) 1 pc.	Ø5/16-18 x 1-3/4" Long Allen Head Bolt  (F) 1 pc.	Ø5/16-18 x 2" Long Allen Head Bolt  (G) 4 pcs.	Ø5/16-18 x 3-1/4" Long Allen Head Bolt  (H) 4 pcs.
5/16" Spring Washer  (I) 9 pcs.	5/16" Flat Washer  (J) 9 pcs.	5mm Allen Wrench  (K) 1 pc.	#8 x 1-1/2" Long Wood Screw  (L) 6 pcs.



#23654
SIDE CHAIR-WOOD SEAT

Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Separate, count and check all parts against the Components and Hardware List above. Failure to use the correct length bolts in the proper locations may result in an unsafe product and could also cause damage to the parts being assembled.

Step 1: Attach the Right & Left Front Legs (C) to the Chair Seat (B) using the Spring Washers (I), Flat Washers (J) and 2" Long Allen Head Bolts (G). Tighten finger snug but do not fully tighten any bolts until after chair has been completely assembled.

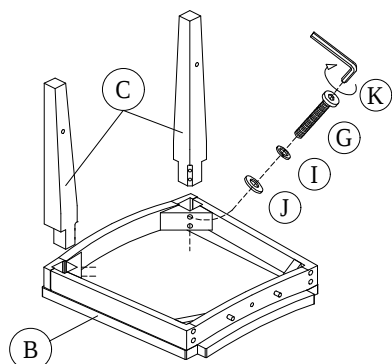
Step 2: Place the Chair Back (A) on a padded surface. Assemble the Left and Right Side Stretchers (D) to the Chair Back (do not install wood screws until after next step).

Step 3: Assemble the Middle Stretcher (E) between the two Side Stretchers and assemble the Front Legs onto the Side Stretchers. Pull the Front Legs and all Stretchers snugly together to verify the parts are assembled correctly. Assemble the Chair Seat to the Chair Back (as shown in Step 2), using the 1-1/2" long Bolt (F), in the middle of the back, and the washers as shown. Install the 3-1/4" long Bolts (H), using the same washers, into the back corners of the Chair Seat.

Step 4: Set the assembled chair upright on a flat surface to level chair. Using the Allen Wrench (K), tighten all Allen Bolts.

Step 5: Pull the Front Legs, all Stretchers and Chair Back snugly together and using your Phillips Screwdriver, install the Wood Screws (L) underneath each end of the Stretchers.

STEP 1



STEP 2

