

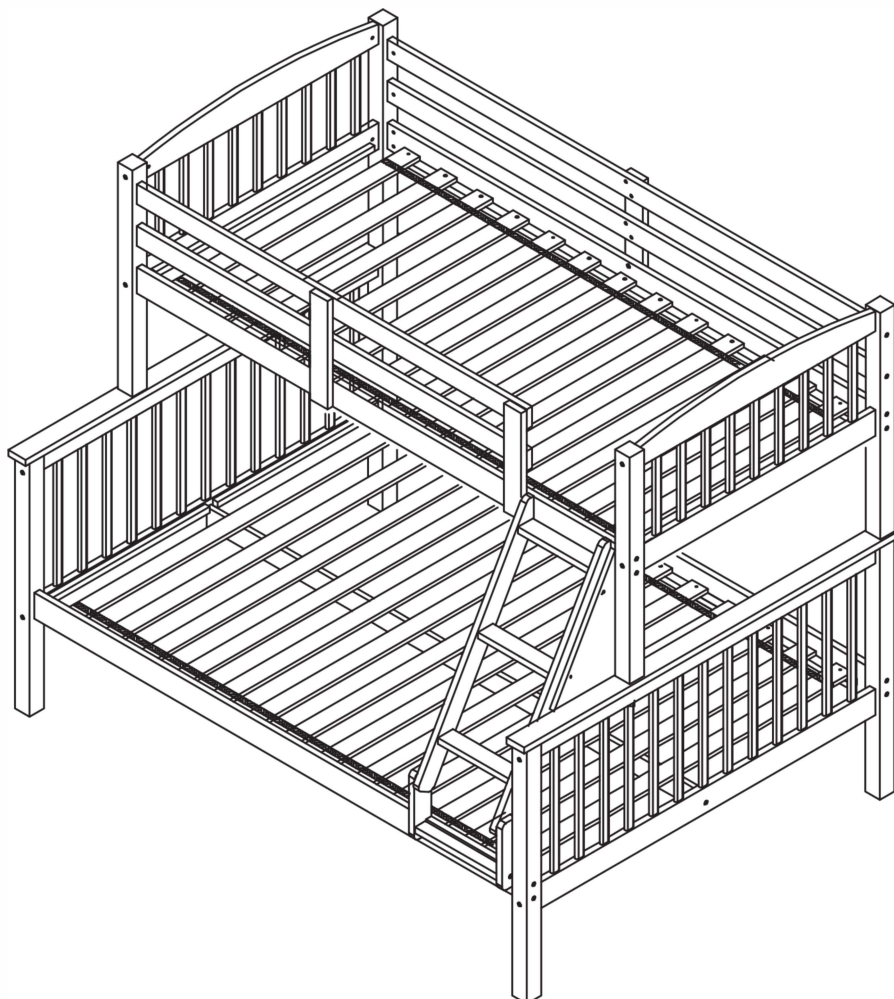
ASSEMBLY INSTRUCTIONS

MODEL #

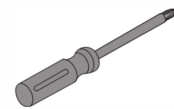
NX-BK001

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)



TOOLS REQUIRED



Screwdriver
(Not included)



Mallet
(Not included)



2 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



Monday to Friday
8:30AM- 5:30PM (PT)



WEBSITE
www.foagroup.com



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

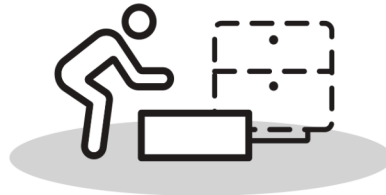
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

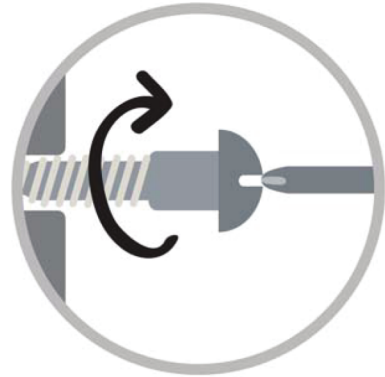
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

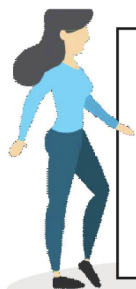
Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



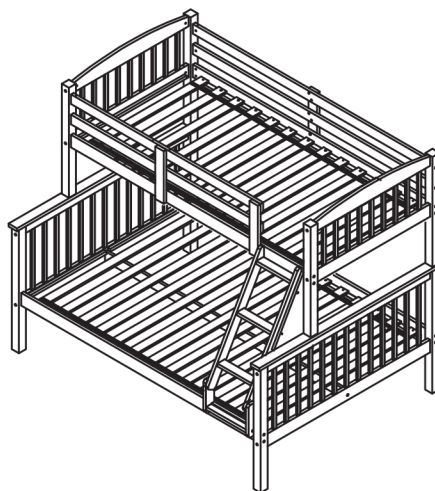
After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

SIDE RAILS

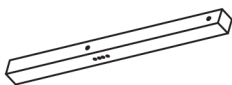


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



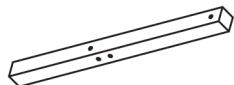
PARTS

Ⓐ 1pc



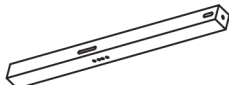
Lower Leg
(Left-Front)

Ⓑ 1pc



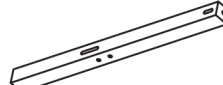
Lower Leg
(Right-Front)

Ⓒ 1pc



Lower Leg
(Left-Rear)

Ⓓ 1pc



Lower Leg
(Right-Rear)

Ⓔ 2pcs



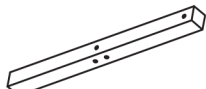
Upper Leg
(Left Front-
Right Rear)

Ⓕ 1pc



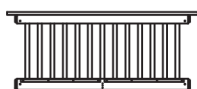
Upper Leg
(Left-Rear)

Ⓖ 1pc



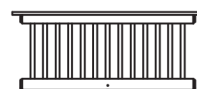
Upper Leg
(Right-Front)

Ⓕ 1pc



Lower Frame
(Left)

Ⓖ 1pc



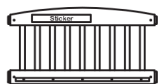
Lower Frame
(Right-Rear)

Ⓖ 1pc



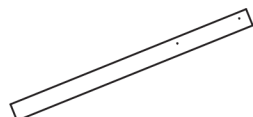
Upper Frame

Ⓖ 1pc



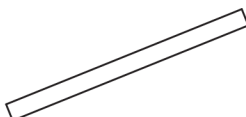
Upper Frame
With Sticker

Ⓖ 1pc



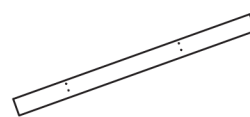
Side Rail
(Lower Front)

Ⓖ 1pc



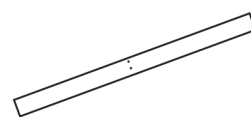
Side Rail
(Lower Rear)

Ⓖ 1pc



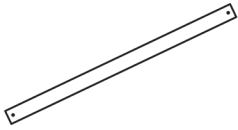
Side Rail
(Upper Front)

Ⓖ 1pc



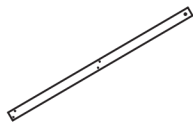
Side Rail
(Upper Rear)

Ⓟ 1pc



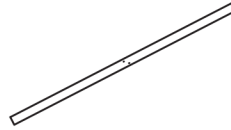
Center Rail

Ⓠ 2pcs



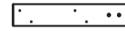
Guard Rail
(Front)

Ⓡ 2pcs



Guard Rail
(Rear)

Ⓢ 3pcs



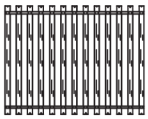
Guard Rail
Support

Ⓣ 1set



Slat(Upper)

Ⓤ 1set



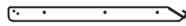
Slat(Lower)

Ⓥ 1pc



Ladder Leg
(Upper-Right)

Ⓦ 1pc



Ladder Leg
(Upper-Left)

Ⓧ 1pc



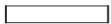
Ladder Leg
(Lower-Right)

Ⓨ 1pc



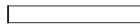
Ladder Leg
(Lower-Left)

Ⓩ 3pcs



Ladder Stretcher
(Upper)

Ⓐ1 1pc



Ladder Stretcher
(Lower)

Ⓐ2 1pc



Support Panel

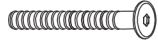
HARDWARE

① 38pcs



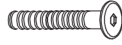
100mm
Bolt

② 10pcs



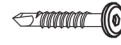
60mm
Bolt

③ 12pcs



30mm
Bolt

④ 16pcs



30mm
Screw

⑤ 50pcs



30
Screw

⑥ 2pcs



16mm
Screw

⑦ 48pcs



Barrel Nut
M6 x 13mm

⑧ 40pcs



Wood Dowel
ø10 x 30mm

⑨ 4pcs



Metal Pin
ø9.5 x 127mm

⑩ 1pc



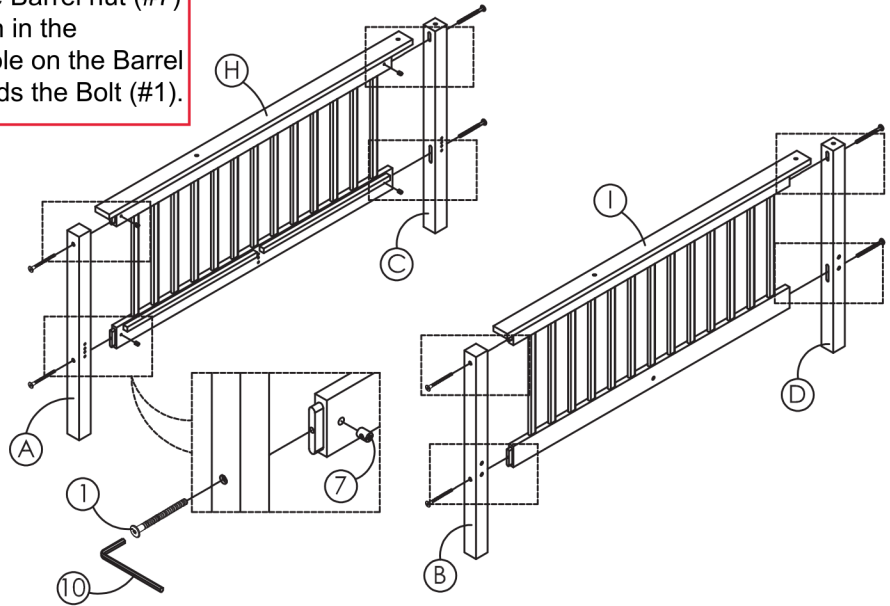
Allen Key
M4

ASSEMBLY INSTRUCTIONS

1

Part #A x 1pc
 Part #B x 1pc
 Part #C x 1pc
 Part #D x 1pc
 Part #H x 1pc
 Part #I x 1pc
 Hardware #1 x 8pcs
 Hardware #7 x 8pcs
 Hardware #10 x 1pc

I. Prepare Left/Right Lower frames (#H, #I) by inserting the Barrel nut (#7) into the holes as shown in the diagram. Ensure the hole on the Barrel nut (#7) is facing towards the Bolt (#1).



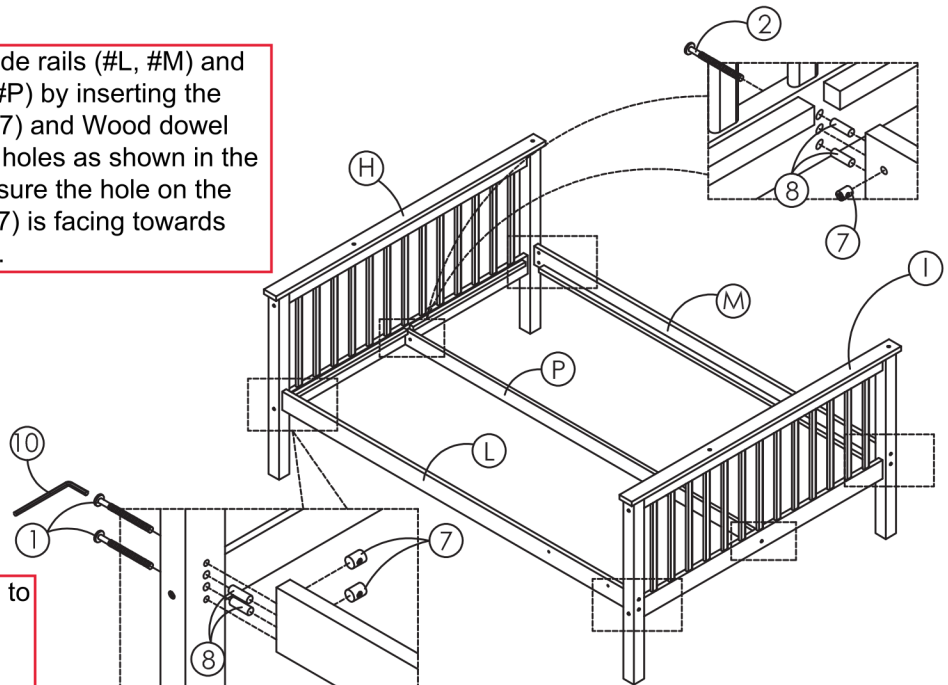
II. Align the Left-Front/Rear lower Legs (#A, #C) to the Left lower frame (#H) and secure using Bolt (#1).

III. Repeat steps with Right-Front/Rear lower legs (#B, #D) and align to Right -Rear lower frame (#I). Secure with Bolt (#1).

2

Part #L x 1pc
 Part #M x 1pc
 Part #P x 1pc
 Hardware #1 x 8pcs
 Hardware #2 x 2pcs
 Hardware #7 x 10pcs
 Hardware #8 x 12 pcs

I. Prepare Side rails (#L, #M) and Center rail (#P) by inserting the Barrel nut (#7) and Wood dowel (#8) into the holes as shown in the diagram. Ensure the hole on the barrel nut (#7) is facing towards the Bolt (#1).



II. Align the Side Rails (#L, #M) to the Left lower frame (#H) and the Right-rear lower frame (#I) and secure by using Bolt (#1).

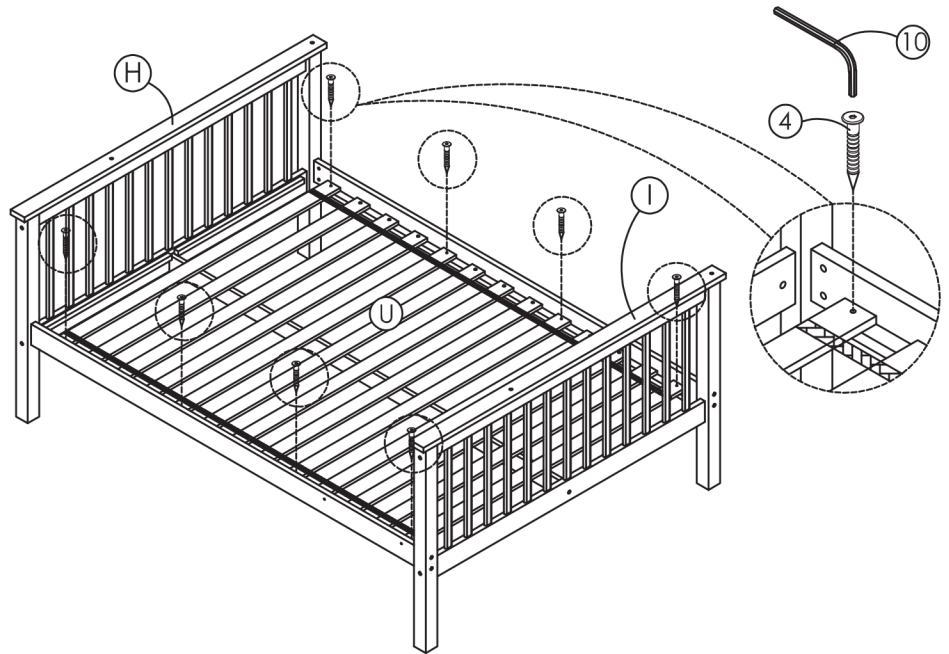
III. Align the Center rail (#P) Left lower frame (#H) and the Right-rear lower frame (#I) and secure by using Bolt (#1).

ASSEMBLY INSTRUCTIONS

3

Part **#U** x 1 set
Hardware **#4** x 8 pcs
Hardware **#10** x 1 pcs

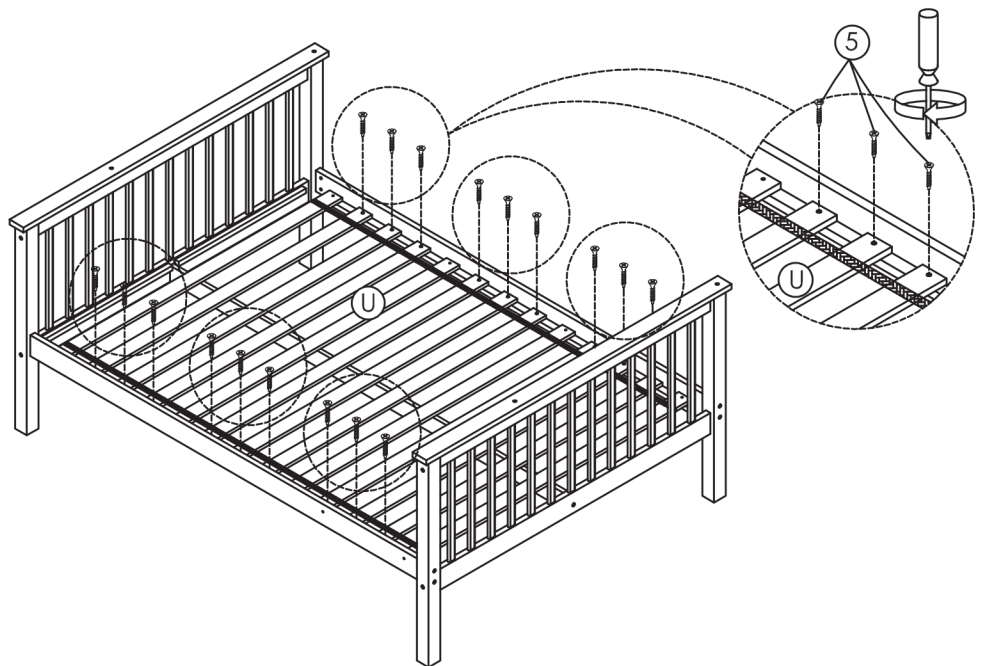
Place the Lower slat set (**#U**) over the Side rails (**#L**, **#M**) and secure at the first and every fourth slat by using Screw (**#4**).



4

Hardware **#5** x 18 pcs

Secure the remaining slats to Side rails (**#L**, **#M**) by using Screw (**#5**).

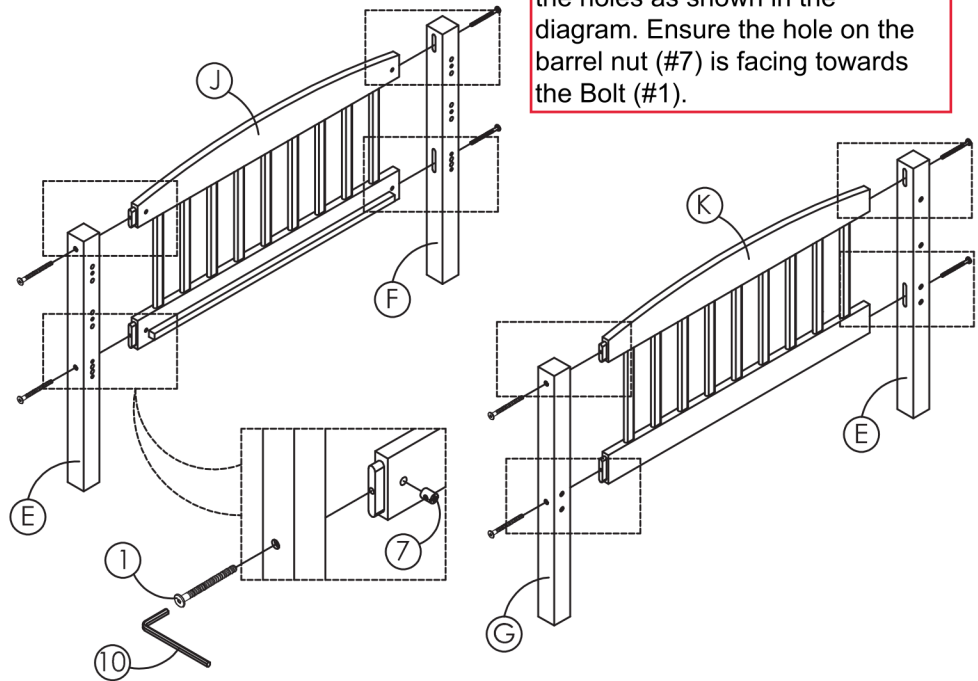


ASSEMBLY INSTRUCTIONS

5

Part #E x 2pcs
Part #F x 1pc
Part #G x 1pc
Part #J x 1pc
Part #K x 1pc
Hardware #1 x 8pcs
Hardware #7 x 8pcs
Hardware #10 x 1pc

II. Align the Upper Legs (#E, #F) to the Upper frame (#J) and secure using Bolt (#1).
III. Repeat steps with Upper Legs (#E, #G) and align to Upper Frame with Sticker (#K). Secure with Bolt (#1).

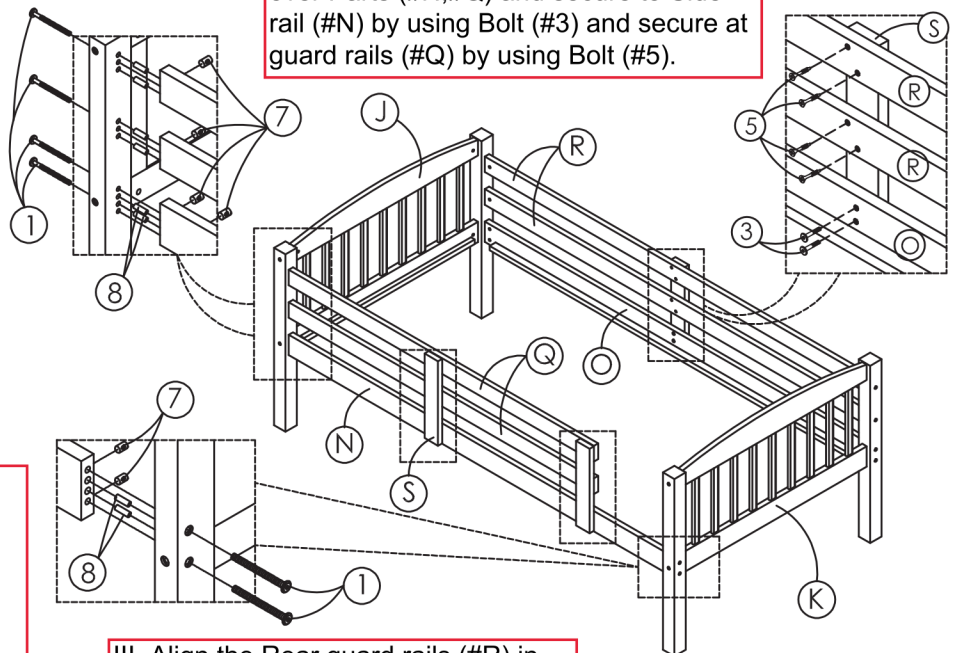


I. Prepare Upper Frames (#J, #K) by inserting the Barrel nut (#7) into the holes as shown in the diagram. Ensure the hole on the barrel nut (#7) is facing towards the Bolt (#1).

6

Part #N x 1pc
Part #O x 1pc
Part #Q x 2pcs
Part #R x 2pcs
Part #S x 3pcs
Hardware #1 x 14pcs
Hardware #3 x 6pcs
Hardware #5 x 12pcs
Hardware #7 x 14pcs
Hardware #8 x 20pcs

I. Prepare Side rails (#N, #O, #Q, #R) by inserting the Barrel nut (#7) and Wood dowels (#8) into the holes as shown in the diagram. Ensure the hole on the barrel nut (#7) is facing towards the Bolt (#1).
II. Align the Upper side rails (#O, #N) in between the Upper Frames (#J, #K) and secure by using Bolts (#1).



VI. Align the guard rail supports (#S) over Parts (#N, #Q) and secure to Side rail (#N) by using Bolt (#3) and secure at guard rails (#Q) by using Bolt (#5).

III. Align the Rear guard rails (#R) in between the Upper Frames (#J, #K) and secure by using Bolts (#1).
IV. Align the guard rail support over rails (#O, #R) and secure at Side rail (#O) by using Bolt (#3) and secure at guard rails (#R) by using Bolt (#5).

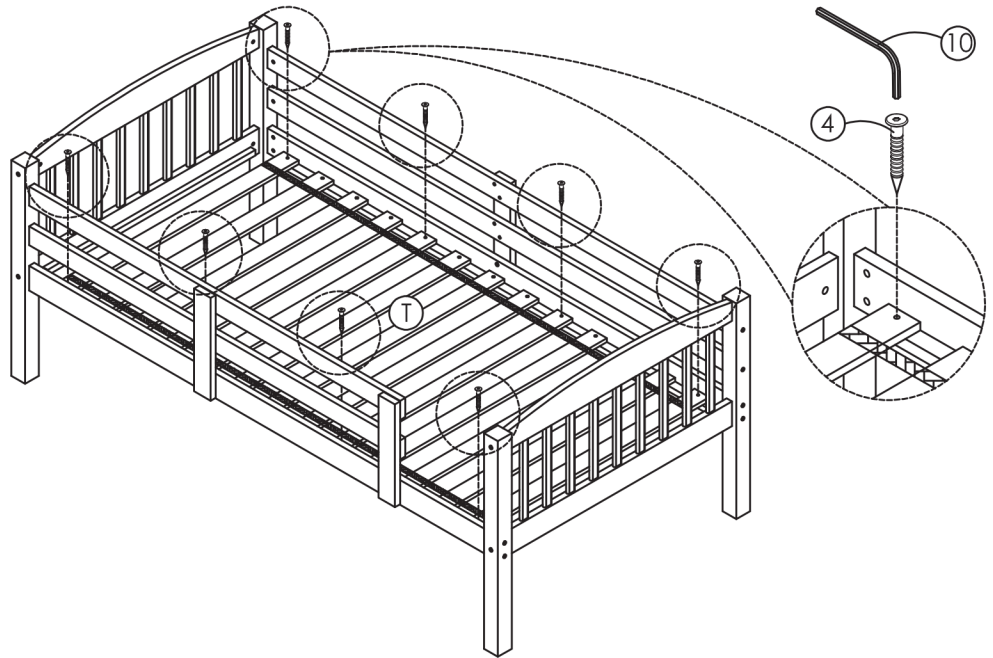
V. Align the Rear guard rails (#Q) to the Upper Frame (#J) and secure to by using Bolts (#1).

ASSEMBLY INSTRUCTIONS

7

Part (#T) x 1set
Hardware (#4) x 8pcs
Hardware (#10) x 1pc

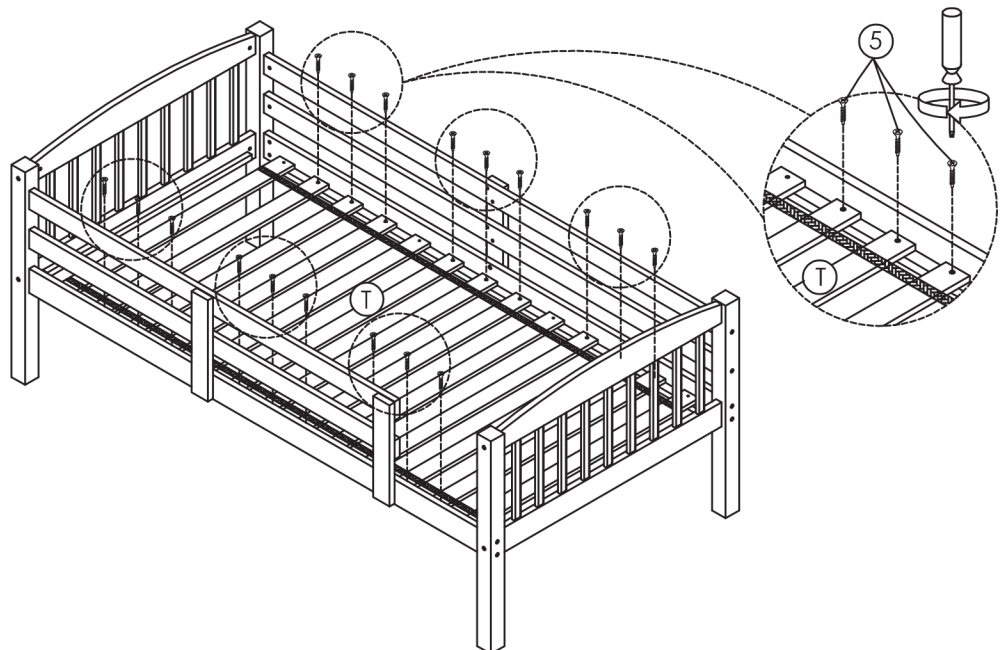
Place Upper slat set (#T)
over the Side rails (#N, #O)
and secure at first and every
fourth slat by using Screw
(#4).



8

Hardware (#5) x 18pcs

Secure the rest of the
slats by using Screw (#5).

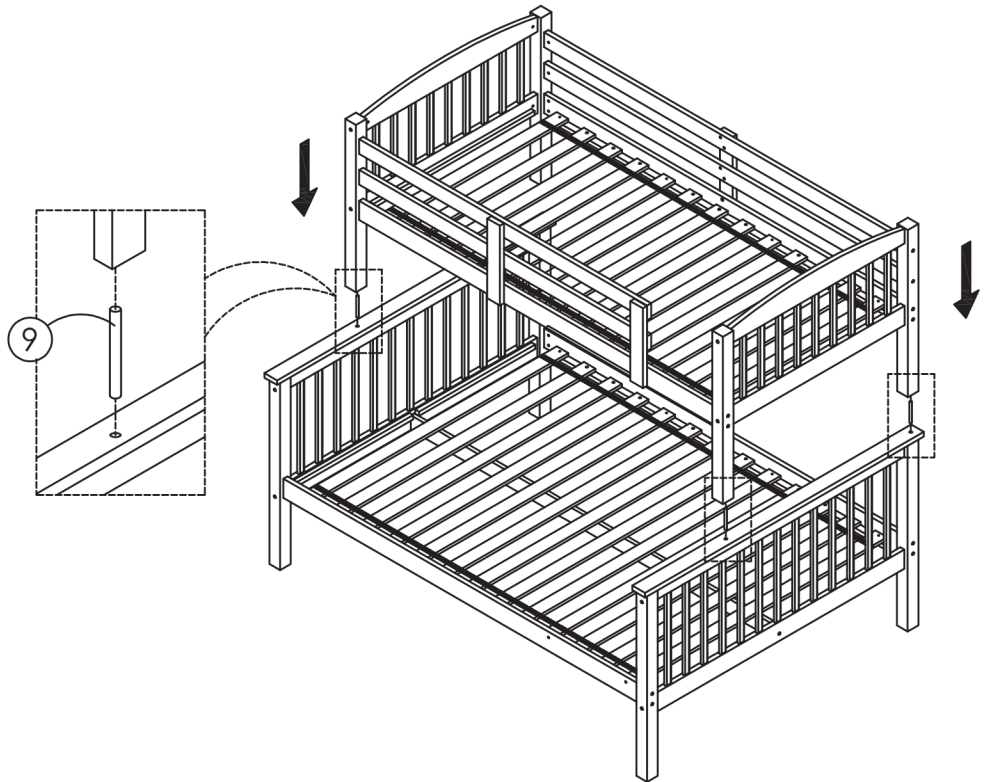


ASSEMBLY INSTRUCTIONS

9

Hardware #9 x 4pcs

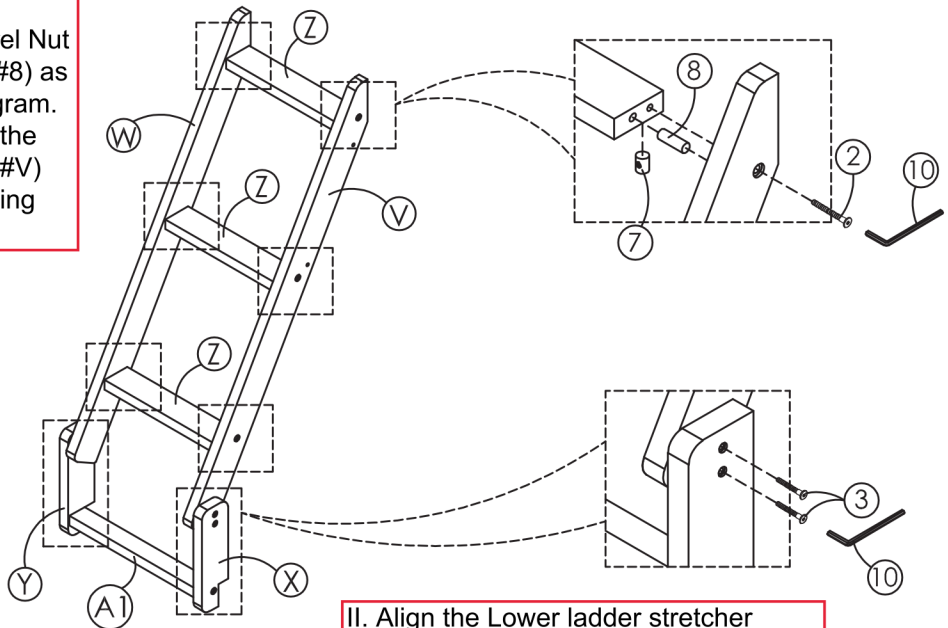
Use Metal pin (#9) to align and attach top bunk bed onto the bottom bed.



10

Part #V x 1pc
 Part #W x 1pc
 Part #X x 1pc
 Part #Y x 1pc
 Part #Z x 3pcs
 Part #A1 x 1pc
 Hardware #2 x 8pcs
 Hardware #3 x 4pcs
 Hardware #7 x 8pcs
 Hardware #8 x 8pcs
 Hardware #10 x 1pcs

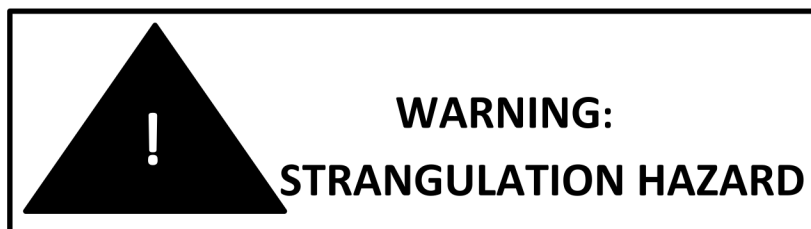
I. Prepare the Ladder stretcher (#Z) by inserting the Barrel Nut (#7) and Dowel (#8) as shown in the diagram. Align in between the Ladder legs (#W,#V) and secure by using Bolt (#2).



II. Align the Lower ladder stretcher (#A1) in between the Lower ladder legs (#X,Y) and secure by using Bolt (#2). Align the top of the Ladder Legs (#X,Y) to the bottom of the Ladder and secure by using Bolt (#3).

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNING labels shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning labels from the bed.
3. Keep these instructions for future use.
4. IMPORTANT: Must use Bunkie mattress or Bunkie board. The proper sizes for the UPPER/LOWER TWIN-SIZE Bunkie mattress or Bunkie board should be 74"- 75" long and 37 ½" - 38 ½" wide with no more than 6" thickness and for the UPPER/LOWER FULL -SIZE should be 74"-75" long and 53" – 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) BELOW the upper edge of the guardrails.
6. The MAXIMUM weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing, or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.
17. Always use the recommended size mattresses or mattress supports, or both, to help prevent the like likelihood of entrapment or falls.



Objects such as, but not limited to, hanger, hooks, belts, bag, rope strings, etc. should not be hanged or used on or around the bunk bed.

Replacement Parts:

Replacement parts may be obtained from your Furniture of America dealer.

Distributed by:
Furniture of America
680 S. Lemon Avenue
City of Industry, CA 91789