



# ASSEMBLY INSTRUCTIONS

MODEL#

**FM70000-K-F**

Questions?

GIVE US A CALL: 1-888-980-512  
MON-FRI 8:30AM - 5:30PM (PT)

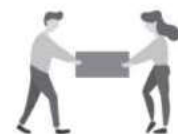
## TOOLS REQUIRED



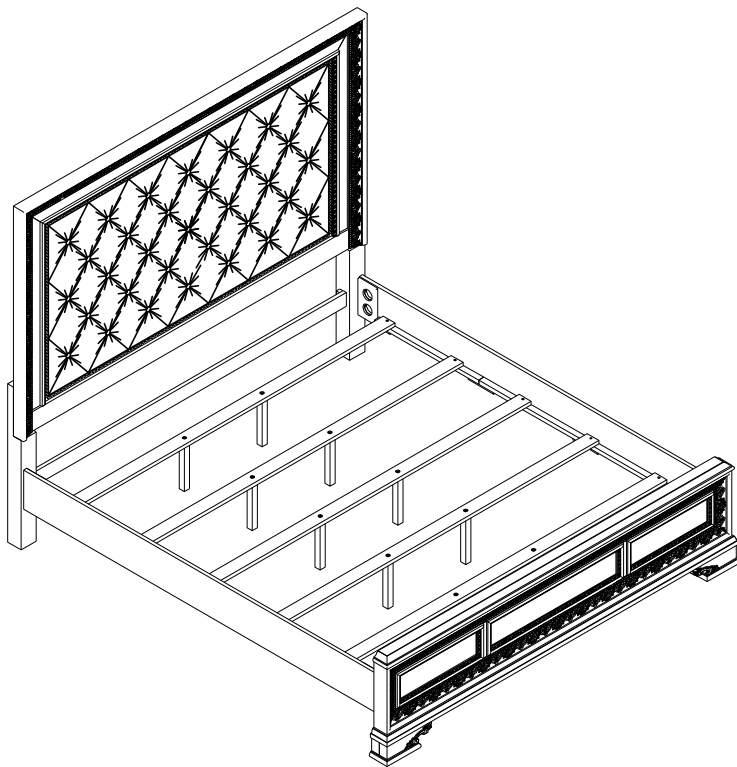
Screwdriver  
(Not included)



(Included)  
Allen Wrench



2 - People



## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.

VERSION# 24-07-03



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PT)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



foagroup



FurnitureOfAmerica



## CHECK BEFORE STARTING



### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

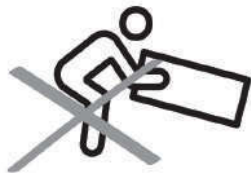


### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

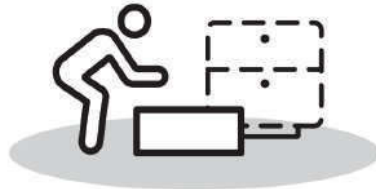
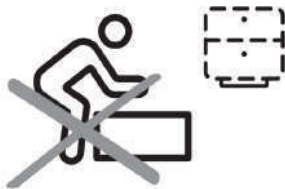
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



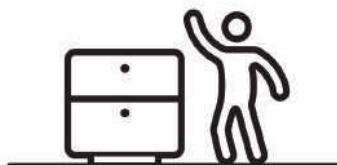
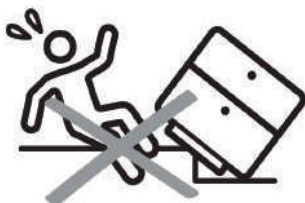
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

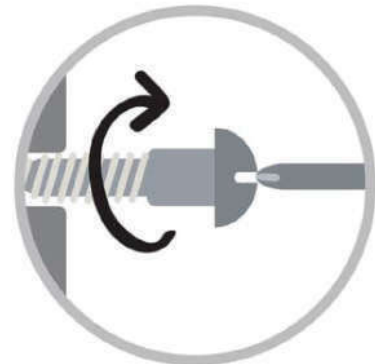
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.

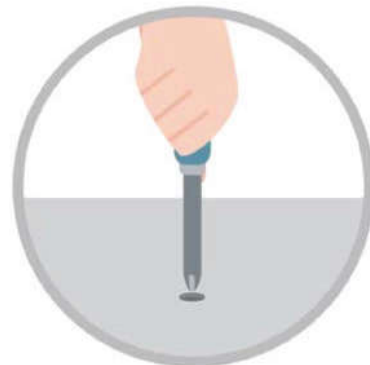


Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

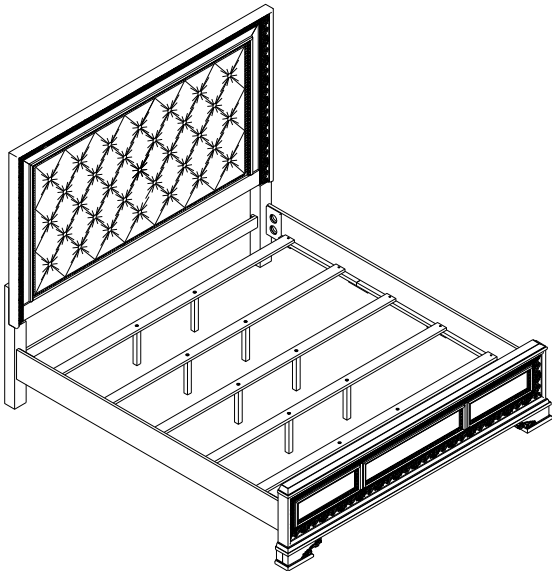
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# KING BED

**FM70000-K-F**



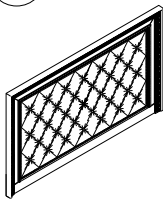
- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

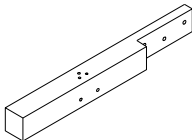
### PART LIST OF HEADBOARD

#1 1pc



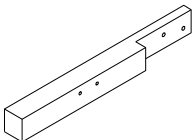
KING UPH  
HEADBOARD

#2 1pc



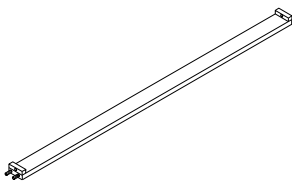
HEADBOARD LEG - (R)

#3 1pc



HEADBOARD LEG - (L)

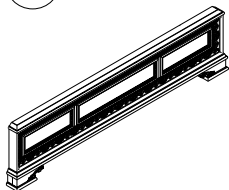
#4 1pc



BOTTOM STRECHER

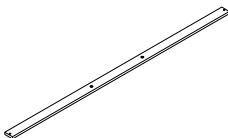
### PART LIST OF FOOTBOARD

#5 1pc



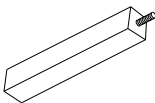
KING FOOTBOARD

#6 5pcs



SLATS

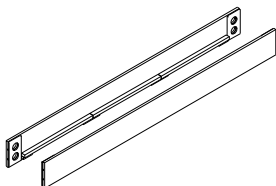
#7 10pcs



SUPPORT LEG  
30 X 30 X 237 MM

### PART LIST OF SIDE RAILS

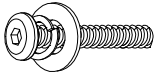
#8 2pcs



SIDE RAILS

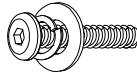
## HARDWARE

#A 6pcs



BOLT  $\phi 5/16"$  X 2"  
 SPRING WASHER  $\phi 5/16"$  X 13 X 1.2MM  
 FLAT WASHER  $\phi 5/16"$  X 19 X 1.8MM

#B 2pcs



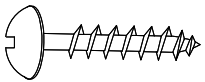
BOLT  $\phi 1/4"$  X 1-1/2"  
 SPRING WASHER  $\phi 1/4"$  X 13 X 1.2MM  
 FLAT WASHER  $\phi 1/4"$  X 19 X 1.8MM

#C 1pc



ALLEN WRENCH 4MM

#D 10pcs



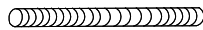
Screw #8 x 1-1/4"

#G 8pcs



LOCK WASHER  $\phi 5/16"$

#E 8pcs



BOLT  $\phi 5/16"$  X 3"

#H 8pcs



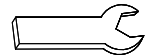
NUT  $\phi 5/16"$

#F 8pcs

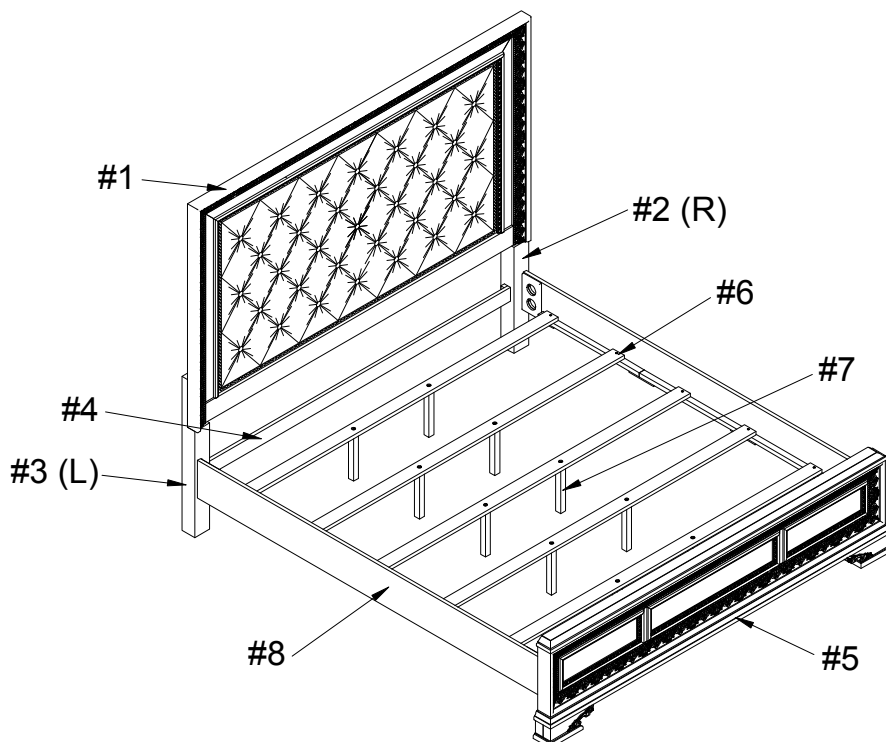


"C" WASHER  $\phi 5/16"$

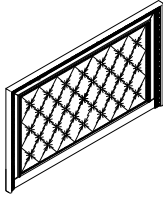
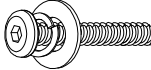
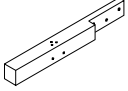
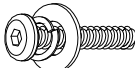
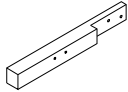
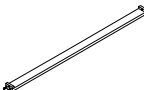
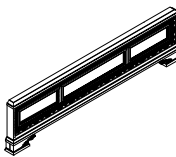
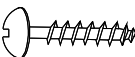
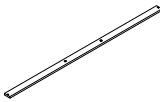
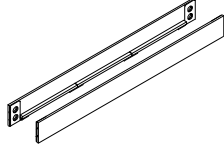
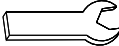
#I 1pc



OPEN WRENCH



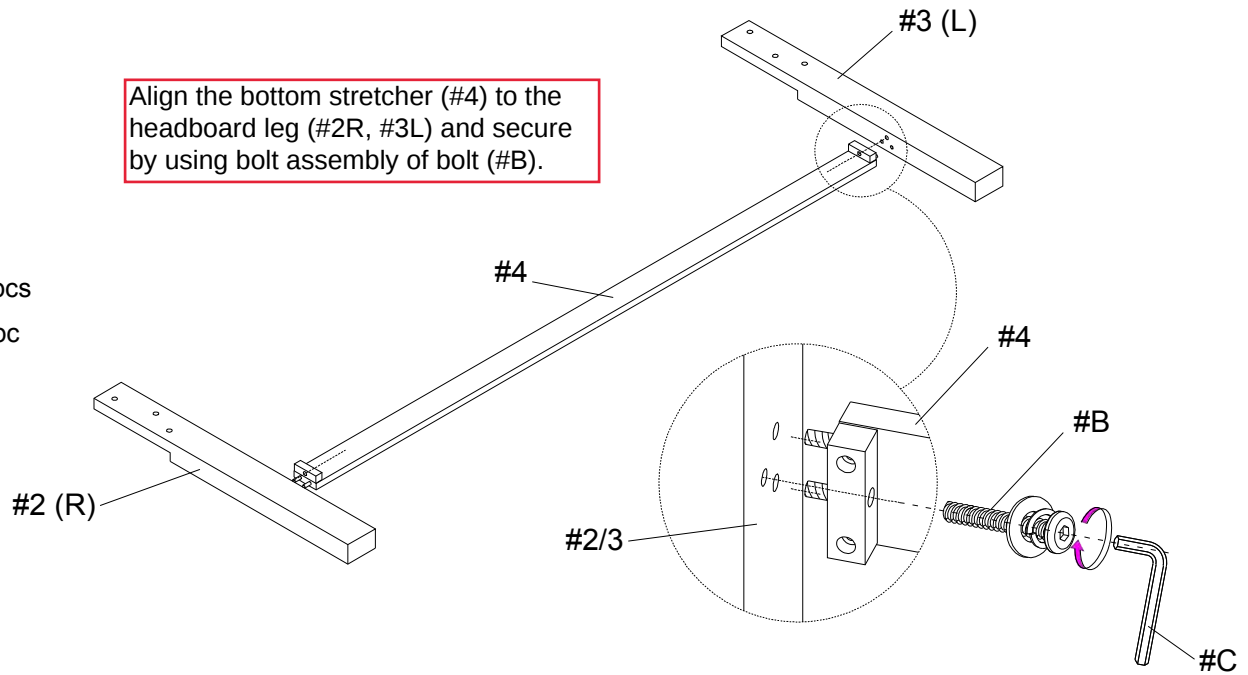
# KING UPH BED is packed in 3 cases

| Carton           | Designation                            | Part |                                                                                      | Hardware                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|------------------|----------------------------------------|------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| FM70000WH-K-HB-F | King UPH Headboard (1pc)               | #1   |    |  #A 6pcs                                                                                                                                                                                                                                                                                                                                                                                                      |
|                  | Headboard Leg - (R) (1pc)              | #2   |    |  #B 2pcs                                                                                                                                                                                                                                                                                                                                                                                                      |
|                  | Headboard Leg - (L) (1pc)              | #3   |    |  #C 1pc                                                                                                                                                                                                                                                                                                                                                                                                       |
|                  | Bottom Strecher (1pc)                  | #4   |    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| FM70000WH-K-FB   | King Footboard (1pc)                   | #5   |   |  #D 10pcs                                                                                                                                                                                                                                                                                                                                                                                                   |
|                  | Slats (5pcs)                           | #6   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                  | Support Leg (10pcs)<br>30 x30 x 237 mm | #7   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| FM70000WH-R      | Side Rails (2pcs)                      | #8   |  |  #E 8pcs<br> #F 8pcs<br> #G 8pcs<br> #H 8pcs<br> #I 1pc |

# ASSEMBLY INSTRUCTIONS

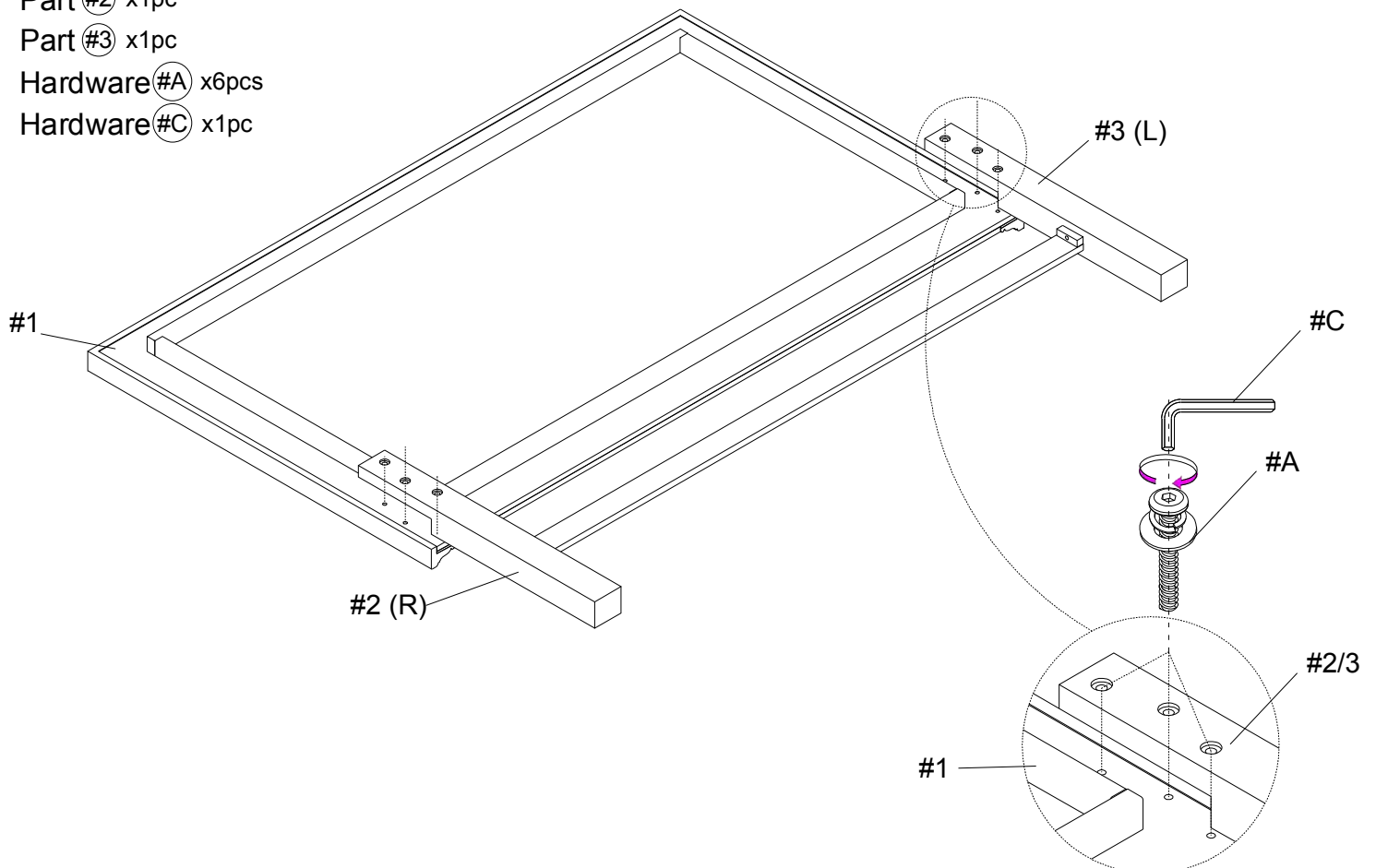
## 1

Part #2 x1pc  
Part #3 x1pc  
Part #4 x1pc  
Hardware #B x2pcs  
Hardware #C x1pc



## 2

Part #1 x1pc  
Part #2 x1pc  
Part #3 x1pc  
Hardware #A x6pcs  
Hardware #C x1pc



# ASSEMBLY INSTRUCTIONS

## 3

Part #1 x1pc

Part #2 x1pc

Part #3 x1pc

Part #5 x1pc

Part #8 x2pcs

Hardware #E x8pcs

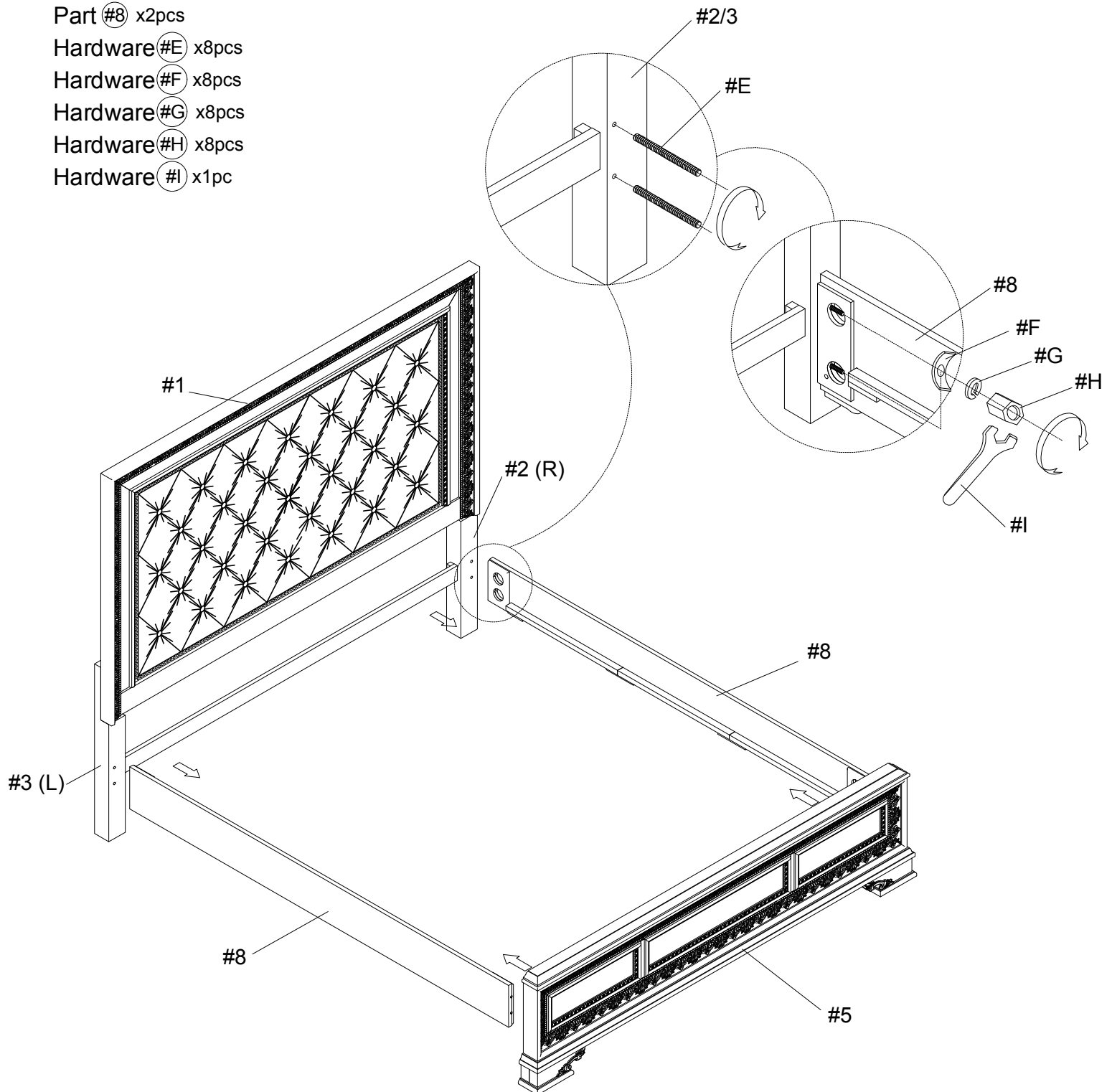
Hardware #F x8pcs

Hardware #G x8pcs

Hardware #H x8pcs

Hardware #I x1pc

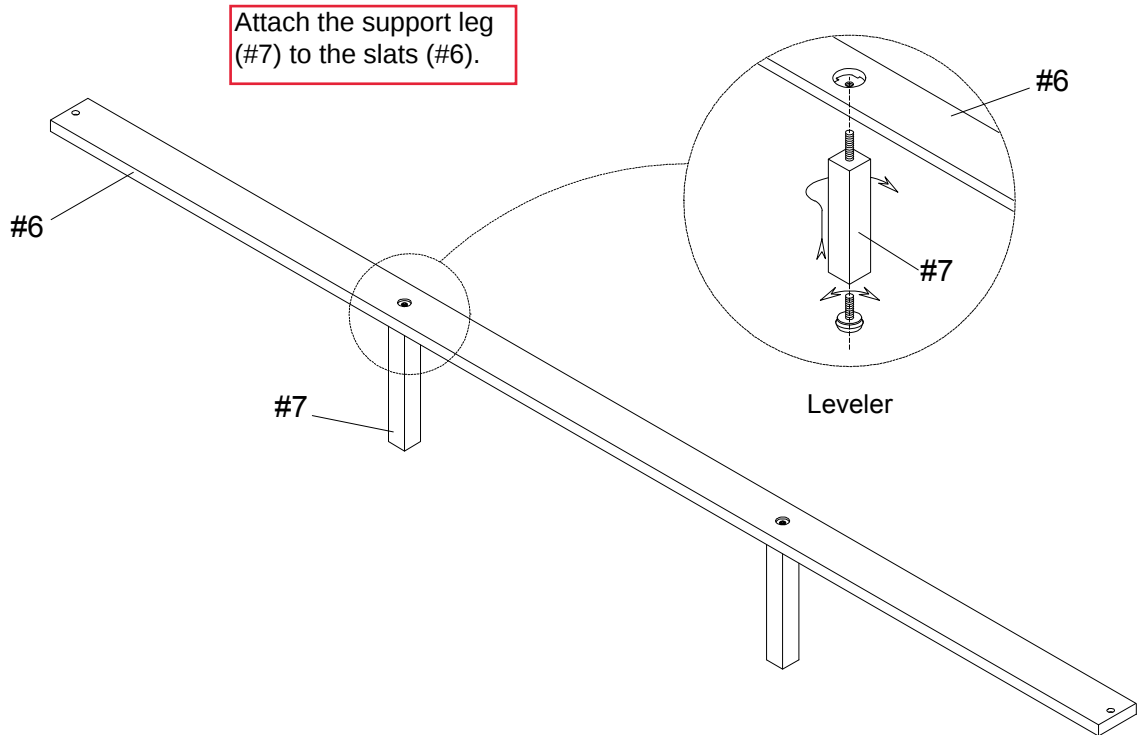
Attach bolt (#E) to the headboard (#1) and footboard (#5). Align the side rails onto bolt (#E) and secure with "C" washer (#F), lock washer (#G) and nut (#H).



# ASSEMBLY INSTRUCTIONS

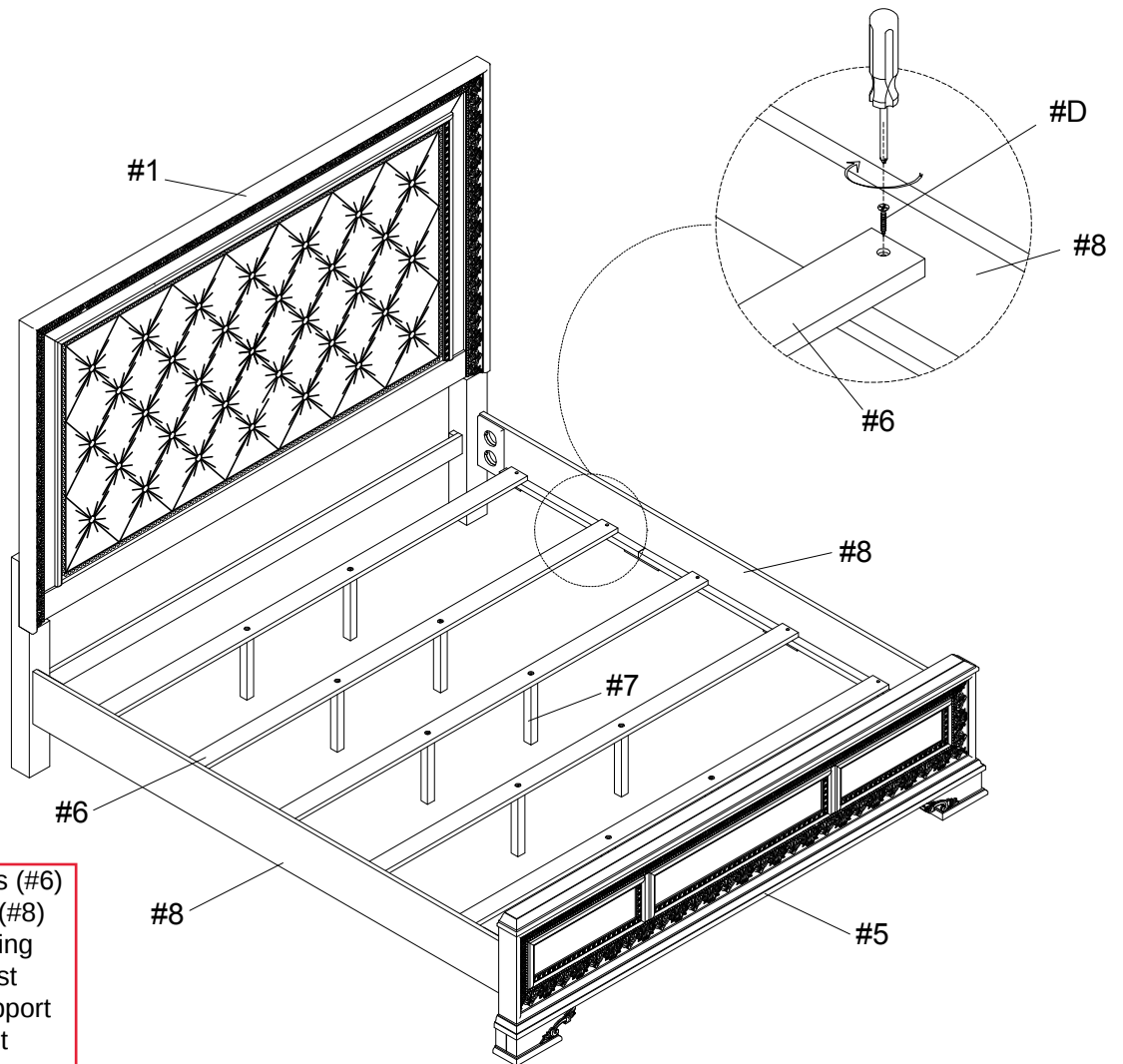
## 4

Part #6 x5pcs  
Part #7 x10pcs



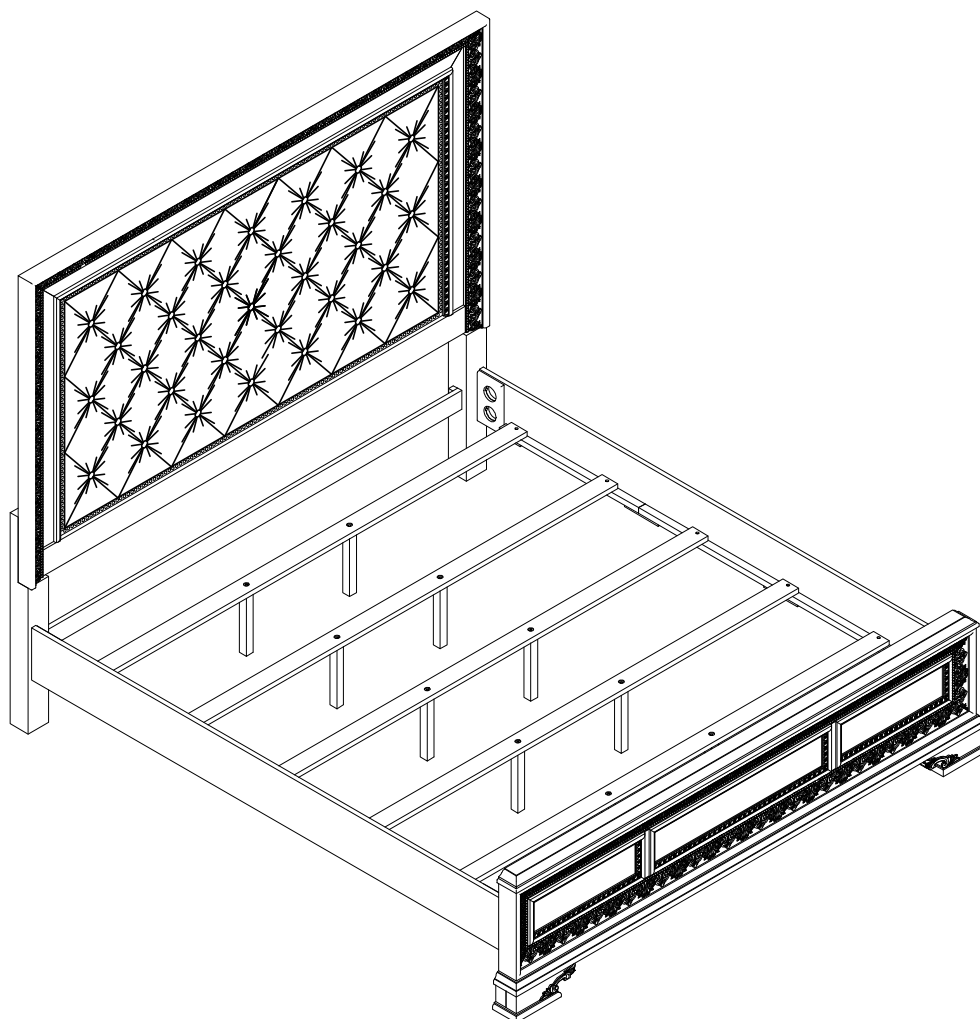
## 5

Part #1 x1pc  
Part #5 x1pc  
Part #6 x5pcs  
Part #7 x10pcs  
Part #8 x2pcs  
Hardware #D x10pcs



# ASSEMBLY INSTRUCTIONS

4



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.