






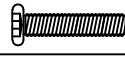



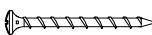

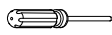


# Assembly Instruction for SIDE CHAIR 2074S

Caution: Please read instruction thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

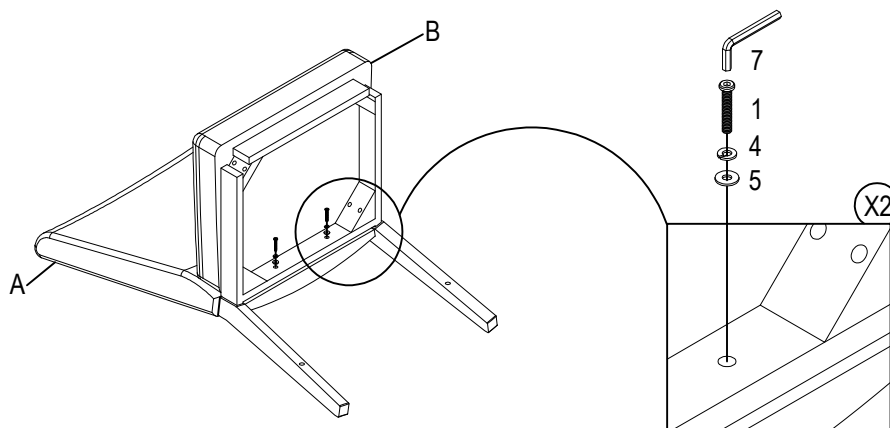
1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please Put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST			
NO	PART DESC		Q.TY
A		CHAIR BACK	1
B		SEAT CUSHION	1
C		LEFT FRONT LEG	1
D		RIGHT FRONT LEG	1
E		LEFT STRETCHER	1
F		RIGHT STRETCHER	1

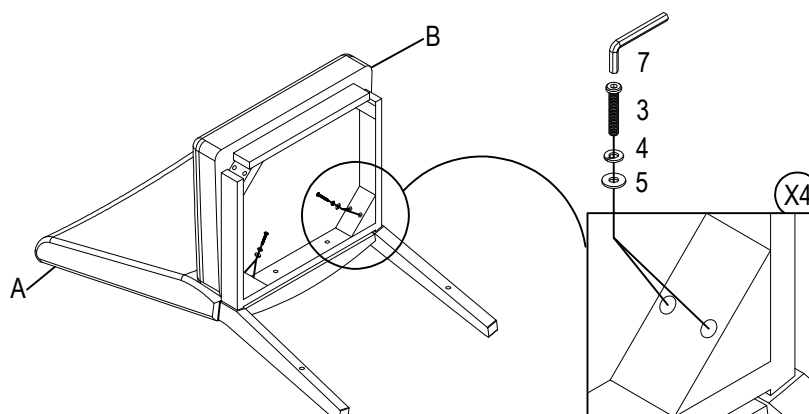
HARDWARE LIST			
NO	HARDWARE DESC		Q.TY
1		ALLEN BOLT (5/16*38mm)	2
2		ALLEN BOLT (5/16*64mm)	4
3		ALLEN BOLT (5/16*75mm)	4
4		SPRING WASHER (5/16)	10
5		FLAT WASHER (5/16*19*1.5mm)	10
6		SCREWS (#4*38mm)	4
7		ALLEN KEY (M5)	1
TOOLS REQUIRED (NOT PROVIDED)			
		PHILLIPS SCREW DRIVER	

NOTES: DON'T FULLY TIGHTEN ANY BOLTS UNTIL LAST STEP

## STEP 1



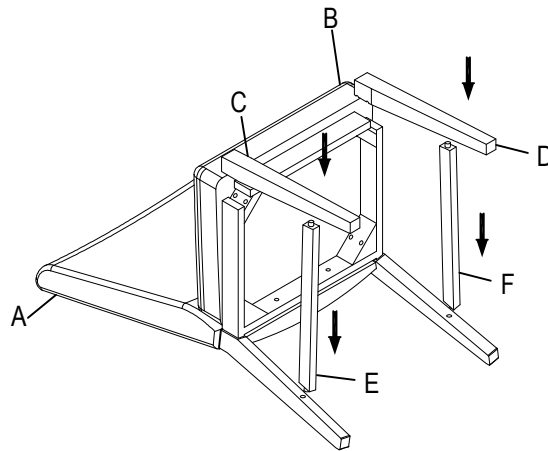
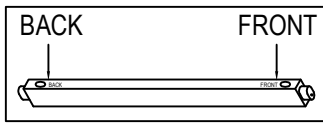
## STEP 2



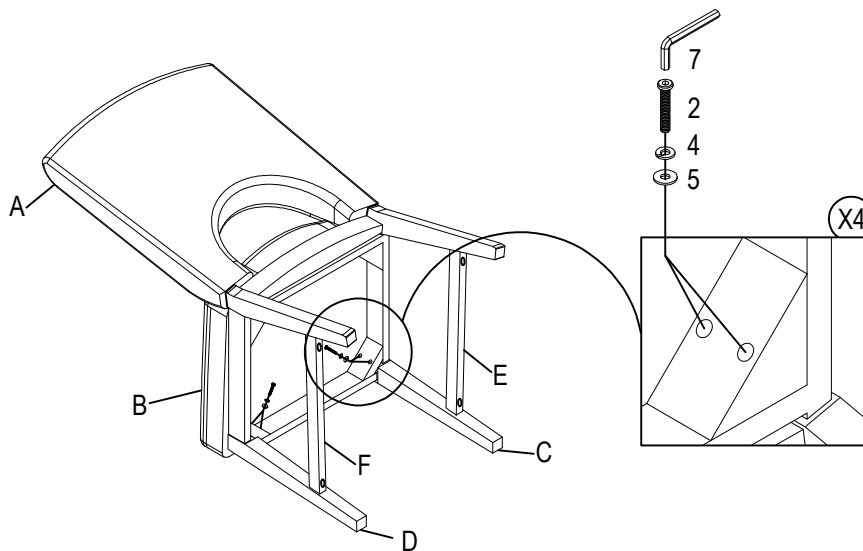
Assembly Instruction for  
SIDE CHAIR  
2074S

STEP 3

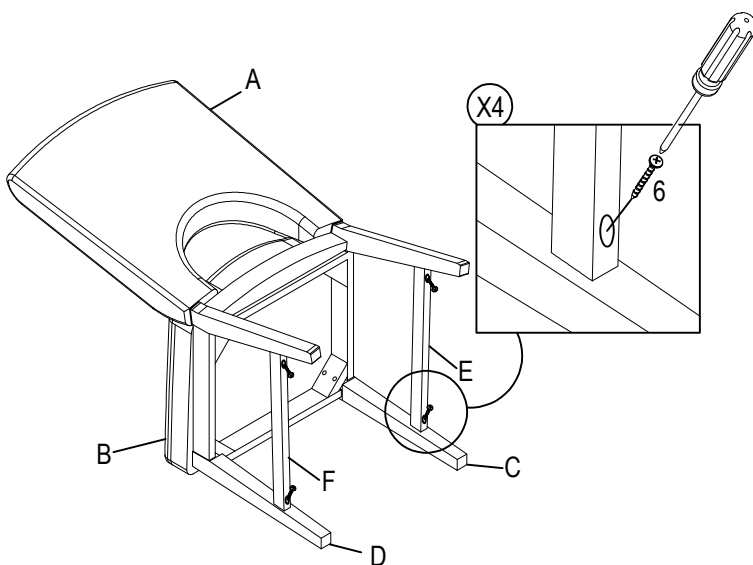
For side stretchers, straight mortise head face front, curved mortise head for back.



STEP 4



STEP 5



STEP 6: Completed

