# USER GUIDE & SERVICE MANUAL





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#### **WELCOME TO U-LINE**

Congratulations on your U-Line purchase. Your product comes from a company with over five decades of premium modular ice making, refrigeration, and wine preservation experience. U-Line creates products focused on functionality, style, and inspired innovations — paying close attention to even the smallest details. Applications include residential, outdoor, ADA height compliant, marine, and commercial. Complete product categories include Beverage Centers, Wine Refrigerators, Ice Machines, Refrigerators, Freezers, and Dispensers.

Our advanced refrigeration systems, large and flexible capacities, and Built-In to Stand Out® clean integrated look allow you to preserve the right product, in the right place, at the right temperature. Since 2014, U-Line has been part of the Middleby family of brands. All products are designed, engineered, and assembled in Milwaukee, Wisconsin, USA, and select products are available worldwide.

#### PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Spec Sheets, CAD Drawings, Compliance Documentation, and Product Warranty information are all available for reference and download at u-line.com.

#### PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

- 1. U-Line Customer Care must be contacted immediately at +1.414.354.0300.
- 2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

#### **GENERAL INQUIRIES**

**U-Line Corporation** 8900 N. 55th Street Milwaukee, Wisconsin 53223 USA Monday - Friday 8:00 am to 4:30 pm CST

T: +1.414.354.0300 Email: sales@u-line.com

u-line.com

#### **SERVICE & PARTS ASSISTANCE**

Monday - Friday 8:00 am to 4:30 pm CST

T: +1.414.354.0300

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Service Email: onlineservice@u-line.com Parts Email: onlineparts@u-line.com

#### **CONNECT WITH US**











Designed, engineered and assembled in WI, USA

Introduction



## Safety and Warning

#### **NOTICE**

Please read all instructions before installing, operating, or servicing the appliance.

Use this appliance for its intended purpose only and follow these general precautions with those listed throughout this quide:

#### **SAFETY ALERT DEFINITIONS**

Throughout this guide are safety items labeled with a Danger, Warning, or Caution based on the risk type:



Danger means that failure to follow this safety statement will result in severe personal injury or death.

# **▲** WARNING

Warning means that failure to follow this safety statement could result in serious personal injury or death.

# **▲** CAUTION

Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property, or equipment damage.

## **A** DANGER

This unit contains R600a (Isobutane) which is a flammable hydrocarbon. It is safe for regular use. Do not use sharp objects to expedite defrosting. Do not service without consulting the "R600a specifications" section included in the User Guide. Do not damage the refrigerant circuit.

## **WARNING**

Service must be done by factory authorized service personnel. Any parts shall be replaced with like components. Failure to comply could increase the risk of possible ignition due to incorrect parts or improper service.

#### **CALIFORNIA PROPOSITION 65**

This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

www.P65warnings.CA.gov

# **▲** CAUTION

This equipment is to be installed with adequate backflow protection to comply with applicable federal, state and local codes.

Safety and Warning 4



## Disposal and Recycling



RISK OF CHILD ENTRAPMENT. Before you throw away your old refrigerator or freezer, take off the doors and leave shelves in place so children may not easily climb inside.

If the unit is being removed from service for disposal, check and obey all federal, state, and local regulations regarding the disposal and recycling of refrigeration appliances, and follow these steps completely:

- 1. Remove all consumable contents from the unit.
- 2. Unplug the electrical cord from its socket.
- 3. Remove the door(s)/drawer(s).



## **Environmental Requirements**

This model is intended for indoor/interior applications only and is not to be used in installations that are open/ exposed to natural elements.

This unit is designed to operate between  $50^{\circ}F$  ( $10^{\circ}C$ ) and  $100^{\circ}F$  ( $38^{\circ}C$ ). Higher ambient temperatures may reduce the unit's ability to reach low temperatures and/or reduce ice production on applicable models.

For best performance, keep the unit out of direct sunlight and away from heat generating equipment.

In climates where high humidity and dew points are present, condensation may appear on outside surfaces. This is considered normal. The condensation will evaporate when the humidity drops.



Damages caused by ambient temperatures of 40°F (4°C) or below are not covered by the warranty.



#### Electrical



SHOCK HAZARD — Electrical Grounding Required. Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.

Never remove the round grounding prong from the plug and never use a two-prong grounding adapter.

Altering, cutting or removing power cord, removing power plug, or direct wiring can cause serious injury, fire, loss of property and/or life, and will void the warranty.

Never use an extension cord to connect power to the unit.

Always keep your working area dry.

#### **NOTICE**

Electrical installation must observe all state and local codes. This unit requires connection to a grounded (three-prong), polarized receptacle that has been placed by a qualified electrician.

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A power supply (normal household current). An individual, properly grounded branch circuit or circuit breaker is recommended. A GFCI (ground fault circuit interrupter) is usually not required for fixed location appliances and is not recommended for your unit because it could be prone to nuisance tripping. However, be sure to consult your local codes.

See CUTOUT & PRODUCT DIMENSIONS for recommended receptacle location.

Electrical

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## **Cutout & Product Dimensions**

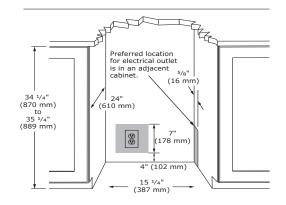
#### PREPARE SITE

Your U-Line product has been designed for either freestanding or built-in installation. When built-in, your unit does not require additional air space for top, sides, or rear. However, the front grille must NOT be obstructed, and clearance is required for an electrical connection in the rear.

# **▲** CAUTION

Unit can NOT be installed behind a closed cabinet door.

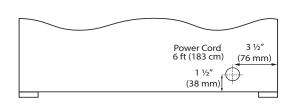
#### **CUTOUT DIMENSIONS**



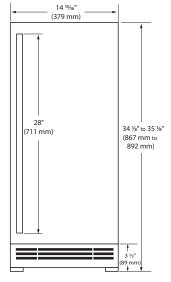
\*15" Cutout width sufficient if door protrudes beyond adjacent cabinetry

#### **PRODUCT DIMENSIONS**

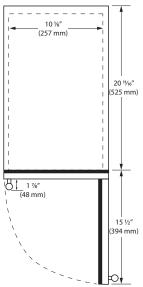
#### **REAR**



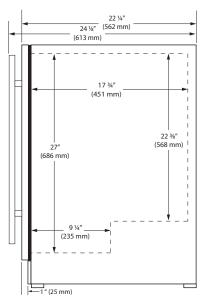
#### **FRONT**



TOP



SIDE





## Side-by-Side Installation

Two units may be installed side-by-side.

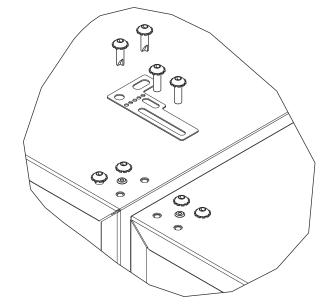
Cutout width for a side-by-side installation is the cutout dimension of a single unit times two.

No trim kit is required. However, 1/4" (6 mm) of space needs to be maintained between the units to ensure unobstructed door swing.

Units must operate from separate, properly grounded electrical receptacles placed according to each unit's electrical specifications requirements.

#### Side-by-Side Installation with Bracket

- 1. Slide both units out so screws on top of units are easily accessible.
- 2. Remove screws as shown below.

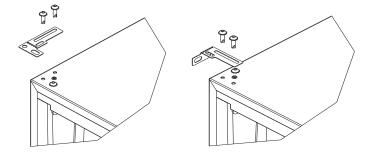


- 3. Place bracket over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
- 4. Gently push units into position. Be careful not to entangle the electrical cord or water line, if applicable.
- 5. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.



## Anti-Tip Bracket

- 1. Slide unit out so screws on top of unit are easily accessible.
- 2. Remove the two screws from the opposite side of the hinge assembly using a T-25 Torx driver (see below).



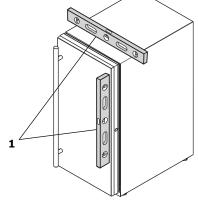
- 3. Place bracket over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
- 4. Gently push unit into position. Be careful not to entangle the electrical cord or water line, if applicable.
- 5. Check to be sure the unit is level from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
- 6. Secure bracket into adjoining surface.



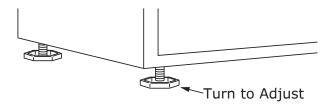
### General Installation

#### LEVELING INFORMATION

1. Use a level to confirm the unit is level. Level should be placed along top edge and side edge as shown.



2. If the unit is not level, adjust the legs on the corners of the unit as necessary.



3. Confirm the unit is level after each adjustment and repeat the previous steps as needed.

#### **INSTALLATION TIP**

If the room floor is higher than the floor in the cutout opening, adjust the rear legs to achieve a total unit rear height of  $\frac{1}{8}$ " (3 mm) less than opening's rear height. Shorten the unit height in the front by adjusting the front legs. This allows the unit to be gently tipped into the opening. Readjust the front legs to level the unit after it is correctly positioned in the opening.

#### **INSTALLATION**

- 1. Plug in the power/electrical cord.
- 2. Gently push the unit into position. Be careful not to entangle the cord or water and drain lines, if applicable.
- 3. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately ½" (3 mm) below the countertop.
- 4. Install the anti-tip bracket.
- 5. Remove interior packing material and wipe out the inside of the unit with a clean, water-dampened cloth.

General Installation 11



## Grille Installation

#### **REMOVING AND INSTALLING GRILLE**

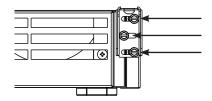


Disconnect electric power to the unit before removing the grille.

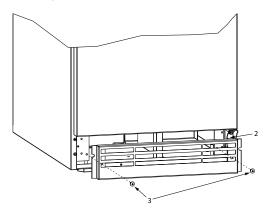
When using the unit, the grille must be installed.

#### Removing the grille

- 1. Disconnect power to the unit.
- 2. Slightly loosen three screws on bottom hinge.



- 3. Remove two grille screws.
- 4. Slide grille to the left and remove.

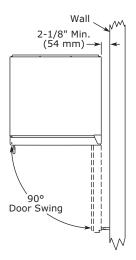


#### Installing the grille

- 1. Align cabinet and grille holes and secure, but do not over tighten grille screws (3).
- 2. Tighten three hinge screws (4).
- 3. Connect power to unit.



# Door Swing



Units have a zero clearance for the door to open  $90^{\circ}$ , when installed adjacent to cabinets.

Stainless Steel models require 2-1/8" (54 mm) door clearance to accommodate the handle if installed next to a wall.



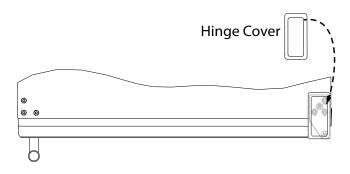
## **Door Adjustments**

#### **HINGE COVER**

The hinge cover included with the literature bag is optional.

#### To install hinge covers:

1. Press hinge cover squarely over hinge.



#### **DOOR ALIGNMENT AND ADJUSTMENT**

Align and adjust the door if it is not level or is not sealing properly. If the door is not sealed, the unit may not cool properly, or excessive frost may form in the interior.

#### **NOTICE**

Properly aligned, the door's gasket should be firmly in contact with the cabinet all the way around the door (no gaps). Carefully examine the door's gasket to ensure that it is firmly in contact with the cabinet. Also make sure the door gasket is not pinched on the hinge side of the door.

#### To align and adjust the door:

- 1. Gently pry off hinge cover from top of unit.
- 2. Loosen (do not remove) top and bottom hinge screws using a Torx T-25 screwdriver on the top and a 1/4" socket on the bottom.

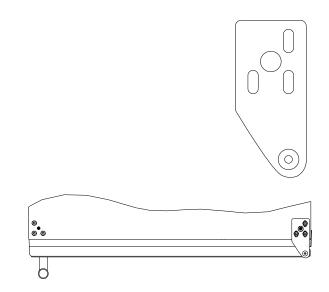
- 3. Align door squarely with cabinet.
- 4. Make sure gasket is firmly in contact with cabinet all the way around the door (no gaps).
- 5. Tighten bottom hinge screws.
- 3. Tighten top hinge screws and replace hinge cover.

#### **Reversing the Door**

Location of the unit may make it desirable to mount the door on the opposite side of the cabinet.

The hinge hardware will be removed and reinstalled on the opposite side of the cabinet.

#### TO REVERSE THE DOOR



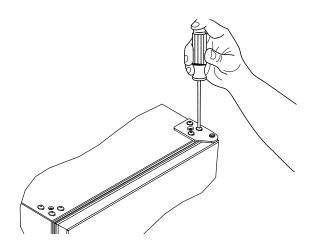
#### Remove grille:

Remove the grille (see GRILLE INSTALLATION section of this guide).

#### Remove top hinge and door:

- 1. Remove hinge cover from top of unit.
- 2. Hold door to keep it from falling.
- 3. Remove top hinge from cabinet using a Torx T-25 screwdriver to remove three screws.
- 4. Use Philips screwdriver to remove hinge pin and reinstall on the opposite surface of the hinge.

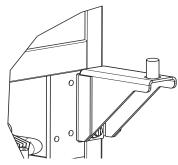




- Remove door by tilting forward and lifting door off bottom hinge. Retain shoulder washers; they will be reused.
- 6. Remove three screws from hinge holes on the opposite side. Reinstall into holes where the hinge was removed. Take care not to scratch cabinet.

#### Remove bottom hinge:

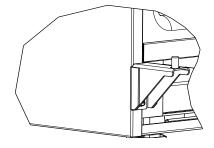
1. Remove bottom hinge from cabinet using 1/4" socket.



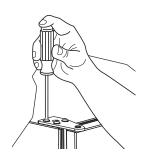
2. Remove corresponding screws on opposite side of cabinet. On some models there may be a nut behind one or both screws on either side.

#### Install bottom hinge:

Install two or three screws, depending on model. Replace nuts if used.



#### Install top hinge and door:



- 1. Rotate door  $180^{\circ}$  and lift the door on to the bottom hinge.
- 2. Install hinge that was used on the opposite side of the unit
- 3. Align edge of the hinge with the outer edge of the unit while inserting hinge pin into top of door.
- 4. Tighten three screws and replace hinge cover.

#### Align and adjust the door:

Align and adjust the door (see DOOR ALIGNMENT AND ADJUSTMENT).

#### Install grille:

Install the grille.

Door Adjustments



### First Use

Initial startup requires no adjustments. If the unit was turned off, press and hold of for 5 seconds to turn unit on. See "Control Operation" section for more details.

#### NOTICE

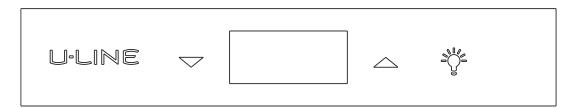
Temperature displayed reflects actual temperature inside unit.

If the temperature displayed is different than selected, the unit is progressing towards the selected temperature. Time to reach set point varies based upon ambient temperature, temperature of product loaded, door openings, etc. U-Line recommends allowing the unit to reach set point before loading.

First Use 16



# **Control Operation**



#### **CONTROL FUNCTION GUIDE**

FUNCTION	COMMAND	NOTES
ON/OFF	Press     and release	Unit will turn On or OFF
Leave interior light on	Press 🖐 and release to leave interior light on for 3 hours; press again to deactivate	After 3 hours, factory default is restored; light will turn on when door is open
Adjust Temperature	Press △ or ▽ and release	When the display is flashing, press △ or ▽ to adjust the set point temperature. Note: temperature displayed is the actual temperature inside unit
Toggle between <sup>o</sup> F / <sup>o</sup> C	Hold △ and ▽ for 5 seconds	The display will change units
Enable Sabbath Mode	Press % and hold for 5 seconds and release	The <sup>O</sup> F / <sup>O</sup> C symbol will flash briefly after 5 seconds. Interior light and display will go dark and remain so until user resets mode - unit continues to operate
Disable Sabbath Mode	Press 👸 and release	Display and interior light return to normal operation
Showroom Mode	Hold ▽ and 🏰 for 5 seconds	Display will show <b>SH</b> for 2 seconds. Interior light and display will function normally, but the compressor and fans will not energize.  Repeat command to return to normal operation.  Display will show <b>EH</b> for 2 seconds.

This unit is Star-K certified. See <a href="https://www.star-k.org">www.star-k.org</a> for more details.

#### **DOOR ALERT NOTIFICATION**

When the door is left open for more than 5 minutes:

• dr will appear in display

Close door to silence alert and reset



## Airflow & Product Loading

#### **AIRFLOW**

#### **External**

- Do not block the front grille no additional clearance around sides, top or rear of unit is needed for ventilation
- Do not install behind a closed door

#### **Internal**

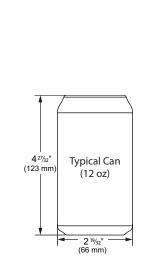
• When loading, leave space between internal fans, vents, and side walls to allow air to circulate freely

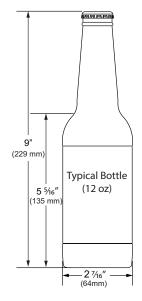
#### **PRODUCT LOADING**

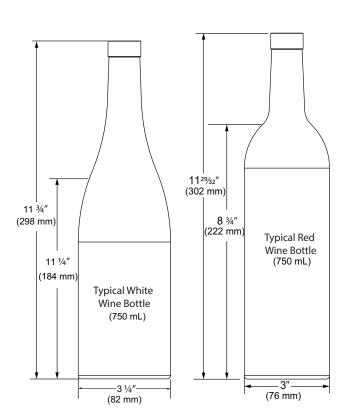
Bottles and cans come in all shapes and sizes. When determining capacities U-Line uses the following sizes. Combinations of red and white bottles are used in Wine Captain $^{\circledR}$  Models and Beverage Centers.

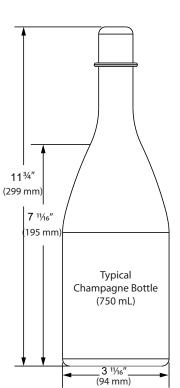
#### **NOTICE**

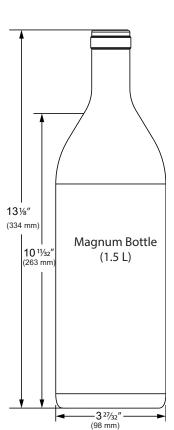
Restricting airflow may result in poor product performance, product failure, and uneven internal temperatures and may freeze contents.











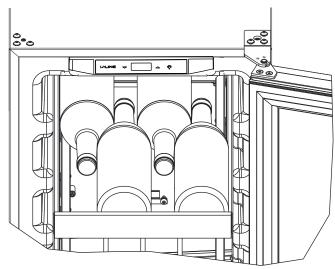


## Recommended Wine Storage

Specially designed horizontal wine racks properly position the bottles so the wine remains in contact with the cork, which ensures the cork does not become dry.

U-Line recommends arranging wine bottles as shown in the illustration below.

#### Racks 1 and 2:



NOTE: After stocking, allow unit to stabilize product temperatures for 24 hours.



## Cleaning

#### Stainless Models

Stainless door panels and handles can discolor when exposed to chlorine gas, pool chemicals, saltwater or cleaners with bleach.

Keep your stainless unit looking new by cleaning with a good quality all-in-one stainless steel cleaner and polish monthly. For best results use Claire<sup>®</sup> Stainless Steel Polish and Cleaner. Comparable products are acceptable. Frequent cleaning will remove surface contamination that could lead to rust. Some installations may require cleaning weekly.

Do not clean with steel wool pads.

Do not use stainless steel cleaners or polishes on any glass surfaces.

Clean any glass surfaces with a non-chlorine glass cleaner.

Do not use cleaners not specifically intended for stainless steel on stainless steel surfaces (this includes glass, tile and counter cleaners).

If any surface discoloring or rusting appears, clean it quickly with Bon-Ami $^{\mathbb{R}}$  or Barkeepers Friend Cleanser $^{\mathbb{R}}$  and a nonabrasive cloth. Always clean with the grain. Always finish with Claire $^{\mathbb{R}}$  Stainless Steel Polish and Cleaner or comparable product to prevent further problems.

Using abrasive pads such as Scotchbrite™ will cause the graining in the stainless steel to become blurred.

Rust not cleaned up promptly can penetrate the surface of the stainless steel and complete removal of the rust may not be possible.

**Integrated Models** 

To clean integrated panels, use household cleaner per the cabinet manufacturer's recommendation.

#### **INTERIOR CLEANING**

Disconnect power to the unit.

Clean the interior and all removed components using a mild nonabrasive detergent and warm water solution applied with a soft sponge or non-abrasive cloth.

Rinse the interior using a soft sponge and clean water.

**Do not use any solvent-based or abrasive cleaners.** These types of cleaners may transfer taste to the interior products and damage or discolor the lining.

#### **DEFROSTING**

Under normal conditions this unit does not require manual defrosting. Minor frost on the rear wall or visible through the evaporator plate vents is normal and will melt during each off cycle.

If there is excessive build-up of 1/4" (6 mm) or more, manually defrost the unit.

Ensure the door is closing and sealing properly.

High ambient temperature and excessive humidity can also produce frost.



DO NOT use an ice pick or other sharp instrument to help speed up defrosting. These instruments can puncture the inner lining or damage the cooling unit. DO NOT use any type of heater to defrost. Using a heater to speed up defrosting can cause personal injury and damage to the inner lining.

Cleaning 20

# **USER GUIDE**



#### **NOTICE**

The drain pan was not designed to capture the water created when manually defrosting. To prevent water from overflowing the drain pan and possibly damaging water sensitive flooring, the unit must be removed from cabinetry.

#### To defrost:

- 1. Disconnect power to the unit.
- 2. Remove all products from the interior.
- 3. Prop the door in an open position (2 in. [50 mm] minimum).
- 4. Allow the frost to melt naturally.
- 5. After the frost melts completely clean the interior and all removed components. (See INTERIOR CLEANING).
- 6. When the interior is dry, reconnect power and turn unit on.

Cleaning 21



## Cleaning Condenser

#### **INTERVAL - EVERY SIX MONTHS**

To maintain operational efficiency, keep the front grille free of dust and lint, and clean the condenser when necessary. Depending on environmental conditions, more or less frequent cleaning may be necessary.

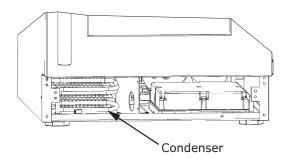


Disconnect electric power to the unit before cleaning the condenser.

#### **NOTICE**

DO NOT use any type of cleaner on the condenser unit. Condenser may be cleaned using a vacuum, soft brush, or compressed air.

- 1. Remove the grille. See GRILLE INSTALLATION).
- 2. Clean the condenser coil using a soft brush or vacuum cleaner.
- 3. Install the grille.

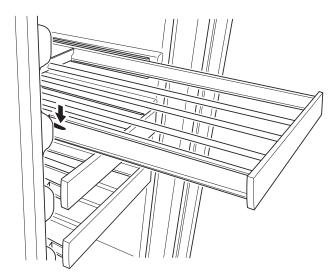




#### Wine Rack Installation

#### To remove rack from the cabinet:

- 1. Remove any bottles stored on the rack.
- 2. Grasp the end of the rack and gently slide it out until it stops.



 Press the left rack release lever down. At the same time, lift the matching right rack release lever up.
 Pull the rack out until it is free of the tracks and the cabinet.

#### **NOTICE**

Do not remove the track rails from the cabinet.

#### To insert rack in the cabinet:

- Align the left and right rack channels with the tracks in the cabinet. Ensure an even track engagement on both sides by gently pushing the rack into the cabinet until it stops.
- 2. Before reloading the rack, ensure proper movement of the travel stops in the left and right track rails by pulling the rack out gently until it stops.



#### Extended Non-Use

#### **VACATION/HOLIDAY, PROLONGED SHUTDOWN**

The following steps are recommended for periods of extended non-use:

- 1. Remove all consumable content from the unit.
- 2. Disconnect the power cord from its outlet/socket and leave it disconnected until the unit is returned to service.
- 3. If ice is on the evaporator, allow ice to thaw naturally.
- 4. Clean and dry the interior of the unit. Ensure all water has been removed from the unit.
- The door must remain open to prevent formation of mold and mildew. Open door a minimum of 2" (50 mm) to provide the necessary ventilation.

#### **WINTERIZATION**

If the unit will be exposed to temperatures of 40°F (5°C) or less, the steps above must be followed.

For questions regarding winterization, please call U-Line at 800.779.2547.



Damage caused by freezing temperatures is not covered by the warranty.

Extended Non-Use

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## **U-Line Corporation (U-Line) Limited Warranty**

#### **One Year Limited Warranty**

For one year from the date of original purchase, this warranty covers all parts and labor to repair or replace any part of the product that proves to be defective in materials or workmanship. For products installed and used for normal residential use, material cosmetic defects are included in this warranty, with coverage limited to 60 days from the date of original purchase. All service provided by U-Line under the above warranty must be performed by a U-Line factory authorized servicer, unless otherwise specified by U-Line. Service provided during normal business hours.

#### Two Year Limited Warranty (5 Class Product)

For two years from the date of original purchase, this warranty covers all parts and labor to repair or replace any part of the product that proves to be defective in materials or workmanship. For products installed and used for normal residential use, material cosmetic defects are included in this warranty, with coverage limited to 60 days from the date of original purchase. All service provided by U-Line under the above warranty must be performed by a U-Line factory authorized servicer, unless otherwise specified by U-Line. Service provided during normal business hours.

#### **Available Second & Third Year Limited Warranty**

In addition to the standard one and two year warranties outlined above, U-Line offers a one year extension of the warranties from the date of purchase, free of charge. To take advantage of this extension, you must register your product with U-Line within 60 days from the date of purchase at u-line.com and provide proof of purchase.

#### **Five Year Sealed System Limited Warranty**

For five years from the date of original purchase, U-Line will repair or replace the following parts, labor not included, that prove to be defective in materials or workmanship: compressor, condenser, evaporator, drier, and all connecting tubing. All service provided by U-Line under the above warranty must be performed by a U-Line factory authorized servicer, unless otherwise specified by U-Line. Service provided during normal business hours.

#### **Terms**

These warranties apply only to products installed in any one of the fifty states of the United States, the District of Columbia, or the ten provinces of Canada. The warranties do not cover any parts or labor to correct any defect caused by negligence, accident or improper use, maintenance, installation, service, repair, acts of God, fire, flood or other natural disasters. The product must be installed, operated, and maintained in accordance with your product's User Guide.

The remedies described above for each warranty are the only ones that U-Line will provide, either under these warranties or under any warranty arising by operation of law. U-Line will not be responsible for any consequential or incidental damages arising from the breach of these warranties or any other warranty, whether express, implied, or statutory. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. These warranties give you specific legal rights, and you may also have other rights which vary from state to state.

Any warranty that may be implied in connection with your purchase or use of the product, including any warranty of *merchantability* or any warranty *fit for a particular purpose* is limited to the duration of these warranties, and only extends to five years in duration for the parts described in the section related to the five year limited warranty above. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

- The warranties only apply to the original purchaser and are non-transferable.
- The second, third, and five year warranties cover products installed and used for normal residential or designated marine use only.
- · The warranties apply to units operated outside only if designed for outdoor use by model and serial number.
- U-Line Commercial products are covered by the one year and 5 year limited warranties and are not eligible for the second and third year limited warranties.
- Replacement water filters, light bulbs, and other consumable parts are not covered by these warranties.
- The start of U-Line's obligation is limited to four years after the shipment date from U-Line.
- In-home instruction on how to use your product is not covered by these warranties.
- Food, beverage, and medicine loss are not covered by these warranties.
- If the product is located in an area where U-Line factory authorized service is not available, you may be responsible for a trip charge or you may be required to bring the product to a U-Line factory authorized service location at your own cost and expense.
- Units purchased after use as floor displays, and/or certified reconditioned units, are covered by the limited one year warranty only
  and no coverage is provided for cosmetic defects.
- Signal issues related to Wi-Fi connectivity are not covered by these warranties.

For parts and service assistance, or to find U-Line factory authorized service near you, contact U-Line: 8900 N. 55<sup>th</sup> Street, Milwaukee, WI 53223 • u-line.com • onlineservice@u-line.com • +1.414.354.0300