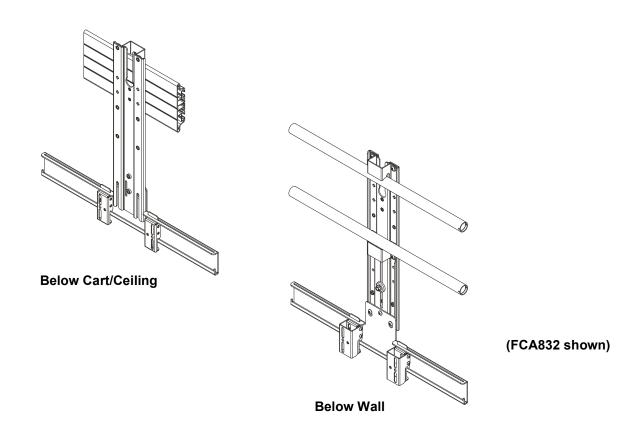
INSTALLATION INSTRUCTIONS



Fusion™ Below Speaker Shelf



FCA832/842

DISCLAIMER

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DEFINITIONS

MOUNTING SYSTEM: A MOUNTING SYSTEM is the primary Chief product to which an accessory and/or component is attached.

ACCESSORY: AN ACCESSORY is the secondary Chief product which is attached to a primary Chief product, and may have a component attached or setting on it.

COMPONENT: A COMPONENT is an audiovisual item designed to be attached or resting on an accessory or mounting system such as a video camera, CPU, screen, display, projector, etc.

WARNING: A WARNING alerts you to the possibility of serious injury or death if you do not follow the instructions.

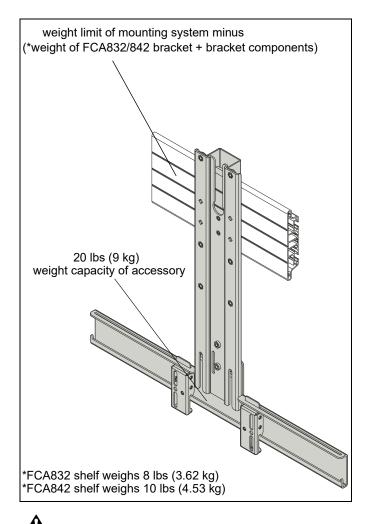
CAUTION: A CAUTION alerts you to the possibility of damage or destruction of equipment if you do not follow the corresponding instructions.



WARNING: Failure to read, thoroughly understand, and follow all instructions can result in serious personal injury, damage to equipment, or voiding of factory warranty! It is the installer's responsibility to make sure all components are properly assembled and installed using the instructions provided.

WARNING: Exceeding the weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the weight mounted to the FCA832/842 bracket does not exceed 20 lbs (9 kg).

WARNING: Use of this accessory will decrease the weight capacity of the mount to which it is attached by the combined weight of the accessory and all components supported by this accessory! See Figure below for reference.



WARNING: Use this accessory only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.

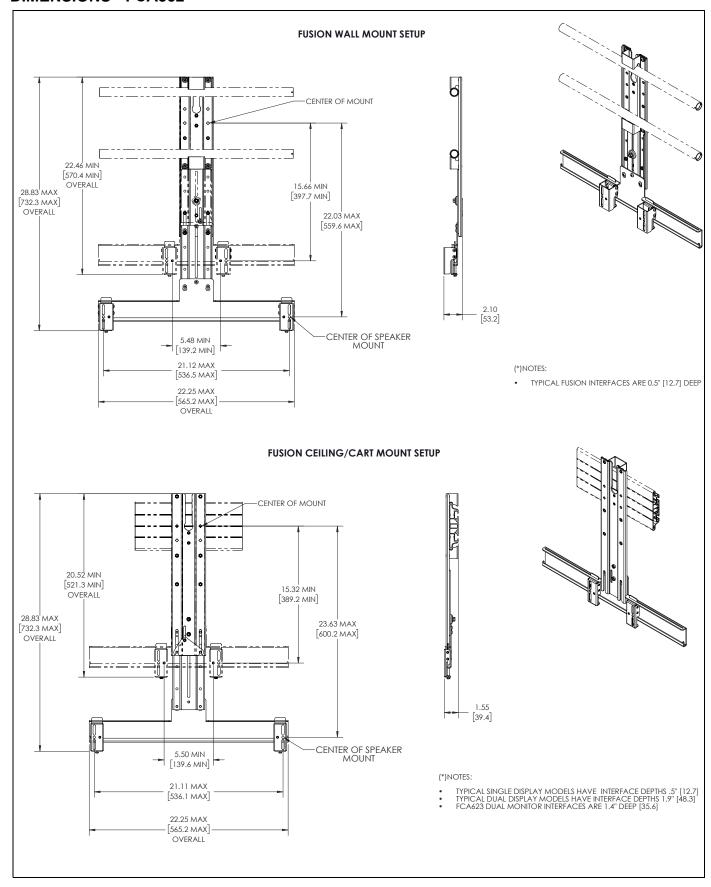
WARNING: Never operate this accessory if it is damaged. Return the accessory to a service center for examination and repair.

WARNING: Do not use this product outdoors.

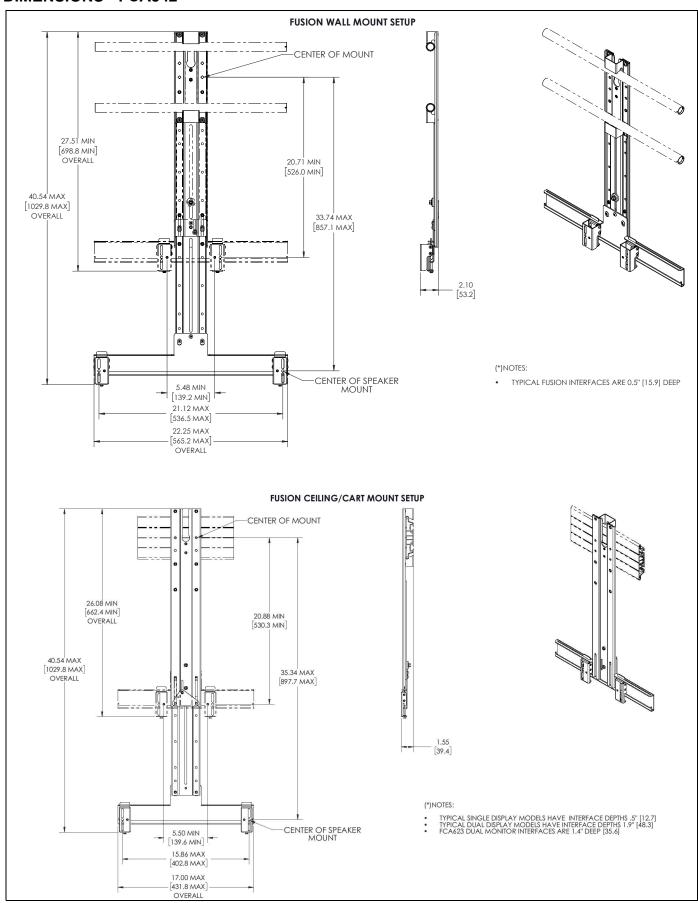
WARNING: RISK OF INJURY TO PERSONS! Do not use this accessory to support video equipment such as televisions or computer monitors.

--SAVE THESE INSTRUCTIONS--

DIMENSIONS - FCA832



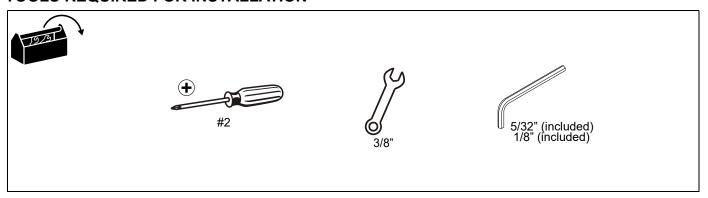
DIMENSIONS - FCA842



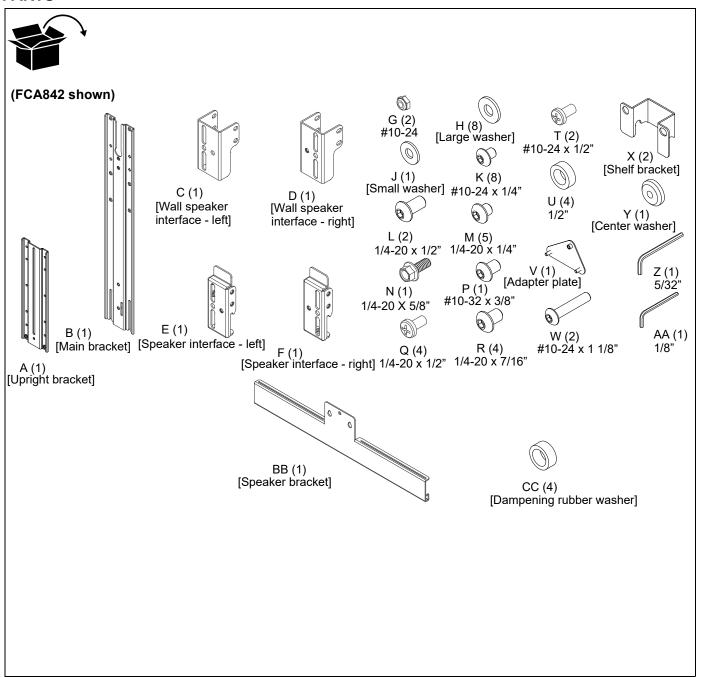
LEGEND

	Tighten Fastener	Pencil Mark
	Apretar elemento de fijación	Marcar con lápiz
G	Befestigungsteil festziehen	Stiftmarkierung
	Apertar fixador	Marcar com lápis
	Serrare il fissaggio	Segno a matita
	Bevestiging vastdraaien	Potloodmerkteken
	Serrez les fixations	Marquage au crayon
	Loosen Fastener	Drill Hole
	Aflojar elemento de fijación	Perforar
	Befestigungsteil lösen	Bohrloch
*]	Desapertar fixador	Fazer furo
	Allentare il fissaggio	Praticare un foro
	Bevestiging losdraaien	Gat boren
	Desserrez les fixations	Percez un trou
	Phillips Screwdriver	Adjust
	Destornillador Phillips	Ajustar
1	Kreuzschlitzschraubendreher	Einstellen
	Chave de fendas Phillips	Ajustar
	Cacciavite a stella	Regolare
Æ	Kruiskopschroevendraaier	Afstellen
	Tournevis à pointe cruciforme	Ajuster
	Open-Ended Wrench	Remove
6S	Llave de boca	Quitar
	Gabelschlüssel	Entfernen
	Chave de bocas	Remover
	Chiave a punte aperte	Rimuovere
	Steeksleutel	Verwijderen
	Clé à fourche	Retirez
	By Hand	Optional
	A mano	Opcional
	Von Hand	Optional
	Com a mão	Opcional
	A mano	Opzionale
	Met de hand	Optie
	À la main	En option
		·
	Hex-Head Wrench	Security Wrench Llave de seguridad
	Llave de cabeza hexagonal	Sicherheitsschlüssel
	Sechskantschlüssel	111
	Chieve acagenale	Chave de segurança
	Chiave esagonale	Chiave di sicurezza
	Zeskantsleutel	Veiligheidssleutel
	Clé à tête hexagonale	Clé de sécurité

TOOLS REQUIRED FOR INSTALLATION



PARTS



ASSEMBLY AND INSTALLATION

Attaching Speaker Bracket to Upright Bracket

 Install two 1/4-20 x 1/2" button head cap screws (L) into lowest holes on upright bracket (A). (See Figure 1) or (See Figure 2)

IMPORTANT!: Refer to Figure 3 if installing to a wall mount or Figure 4 if installing to a cart/ceiling mount.

- Hang speaker bracket (BB) onto two screws installed in Step 1. (See Figure 1) or (See Figure 2)
- Use one 1/4-20 x 1/4" button head cap screw (M) to secure upright bracket (A) to speaker bracket (BB). (See Figure 1) or (See Figure 2)
- 4. Tighten all three screws to ensure upright bracket (A) is securely attached to speaker bracket (BB).

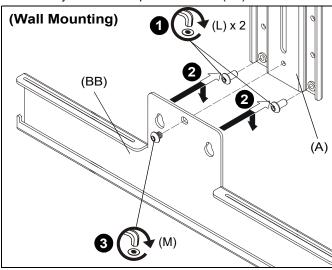


Figure 1

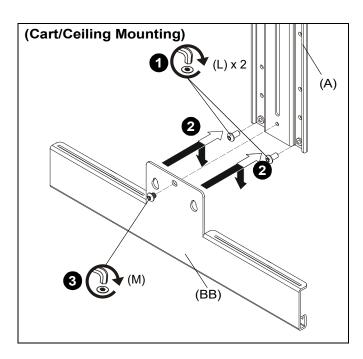


Figure 2

Attaching Speaker Bracket to Wall Mount

NOTE: If attaching to cart or ceiling mount, proceed to Attach Speaker Bracket to Cart/Ceiling Section.

 Use two 1/4-20 x 1/4" button head cap screws (M) and two large washers (H) to secure shelf bracket (X) to main bracket (B). (See Figure 3)



CAUTION: Slide bracket with caution so that the bracket does not scratch or damage the wall!

2. Slide main bracket (B) behind wall mount rails until shelf bracket (X) rests on top of wall mount rail. (See Figure 3)

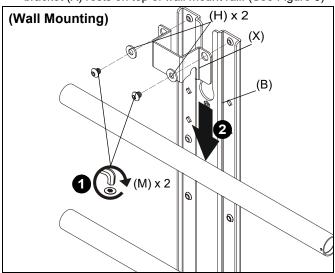


Figure 3

- Slide second shelf bracket (X) underneath lower rail on wall mount, lining up holes on shelf bracket (X) to main bracket (B). (See Figure 4)
- 4. Use two 1/4-20 x 1/4" button head cap screws (M) and two large washers (H) to secure shelf bracket (X) to main bracket (B). (See Figure 4)

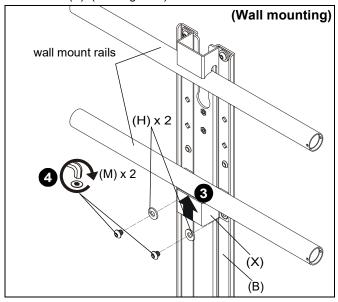


Figure 4

NOTE: Refer to Table 1 and dimension drawings on pages 3-4 to determine the extension level based on extension distance from mount center.

Table 1: Wall Mounting

Extension distance from center of mount (in.) FCA832	Extension distance from center of mount (in.) FCA842	
15.7-17.9	20.7-23.8	Minimum
17.9-20.4	23.8-32.2	Intermediate
20.4-22.0	32.2-33.7	Maximum

- (For maximum extension) Use #10-32 x 3/8" button head cap screw (P) and small washer (J) to secure adapter plate (V) to main bracket (B). (See Figure 5)
- (For maximum extension) Use two #10-24 lock nuts (G) to secure upright bracket (A) to main bracket (B) and adapter plate (V). (See Figure 5)

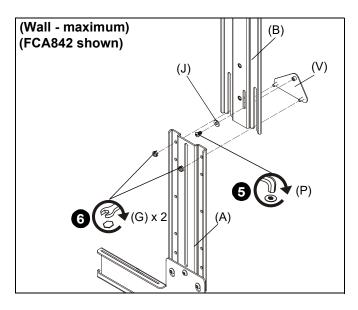


Figure 5

(For minimum/intermediate extension) Use two #10-24 lock nuts (G) to secure upright bracket (A) to main bracket (B) and adapter plate (V). (See Figure 6)

NOTE: Minimum configuration is shown below. Several intermediate configurations are possible depending on which holes are used.

 (For minimum/intermediate extension) Use 1/4-20 x 5/8" hex head flange bolt (N) and center washer (Y) to secure upright bracket (A) to main bracket (B). (See Figure 6)

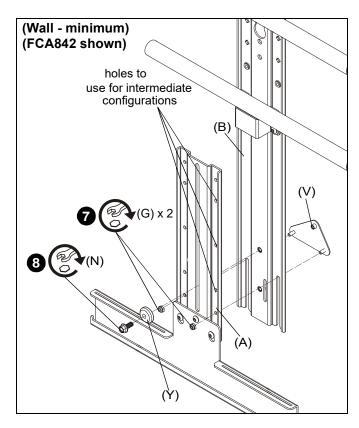


Figure 6

Attaching Speaker Bracket to Cart/Ceiling Mount

IMPORTANT!: If installing to a 2x1 display cart using the FCA623 accessory, proceed to "Installing to FCA623 Accessory" Section (Step 6).

- Use two 1/4-20 x 1/4" button head cap screws (M) and two large washers (H) to secure shelf bracket (X) to main bracket (B). (See Figure 7)
- Slide main bracket (B) onto front of cart/ceiling mount head assembly until shelf bracket (X) rests on top of head assembly. (See Figure 7)

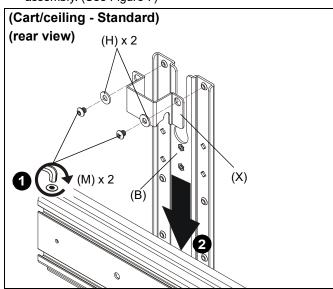


Figure 7

 Slide second shelf bracket (X) underneath head assembly, lining up holes on shelf bracket (X) to holes on main bracket (B). (See Figure 8)

 Use two 1/4-20 x 1/4" button head cap screws (M) and two large washers (H) to secure shelf bracket (X) to main bracket (B). (See Figure 8)

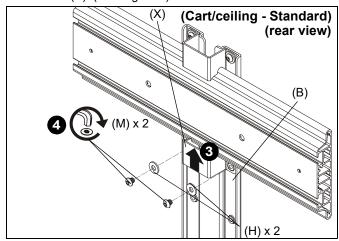


Figure 8

5. Proceed to Step 11 unless installing to FCA623 accessory.

Installing to FCA623 Accessory

IMPORTANT!: Steps 6-10 only apply if installing to FCA623 accessory.

- Use two 1/4-20 x 7/16" button head cap screws (R), two large washers (H) and two 1/2" spacers (U) to secure shelf bracket (X) to main bracket (B). (See Figure 9)
- Slide main bracket (B) onto front of cart/ceiling mount head assembly until shelf bracket (X) rests on top of head assembly. (See Figure 9)

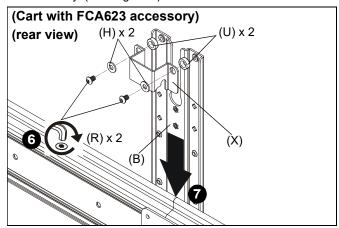


Figure 9

- 8. Slide second shelf bracket (X) underneath head assembly, lining up holes on shelf bracket (X) to holes on main bracket (B). (See Figure 10)
- Slide two 1/2" spacers (U) in between shelf bracket (X) and main bracket (B). (See Figure 10)
- Use two 1/4-20 x 7/16" button head cap screws (R) and two large washers (H) to secure shelf bracket (X) to main bracket (B). (See Figure 10)

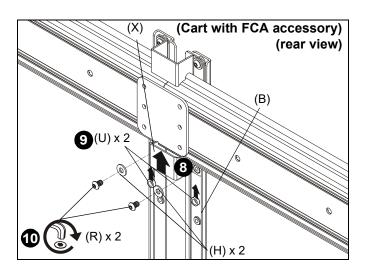


Figure 10

NOTE: Refer to Table 2 and dimension drawings on pages 3-4 to determine the extension level based on extension distance from mount center.

Extension distance from center of mount (in.) FCA832	Extension distance from center of mount (in.) FCA842	
15.3-17.2	20.9-22.2	Minimum
17.2-22.1	22.2-33.8	Intermediate
22.1-23.6	33.8-35.3	Maximum

Table 2: Cart/Ceiling Mount

- 11. (For **maximum extension**) Use #10-32 x 3/8" button head cap screw (P) and small washer (J) to secure adapter plate (V) to main bracket (B). (See Figure 11)
- 12. (For maximum extension) Use two #10-24 lock nuts (G) to secure upright bracket (A) to main bracket (B) and adapter plate (V). (See Figure 11)

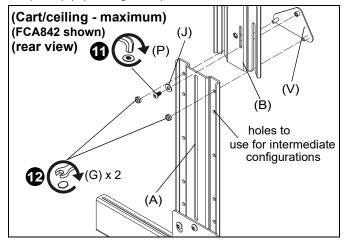
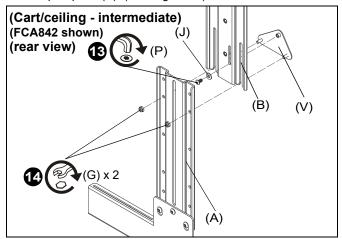


Figure 11

 (For intermediate extension) Use #10-32 x 3/8" button head cap screw (P) and small washer (J) to secure adapter plate (V) to main bracket (B). (See Figure 11)

(For intermediate extension) Use two #10-24 lock nuts (G) to secure upright bracket (A) to main bracket (B) and adapter plate (V). (See Figure 11)



15. (For **minimum extension**) Use 1/4-20 x 5/8" hex head flange bolt (N) and center washer (Y) to secure upright bracket (A) to main bracket (B). (See Figure 12)

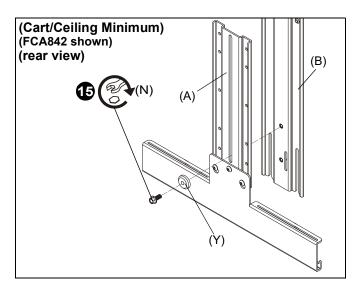


Figure 12

Installing Speaker (not included)

WARNING: Exceeding the weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the weight mounted on the FCA832/842 bracket does not exceed 20 lbs (9 kg).

WARNING: USING SCREWS OF IMPROPER SIZE MAY DAMAGE THE SPEAKER. Properly sized screws will easily and completely thread into speaker mounting holes.

NOTE: If the screws provided with this accessory do not fit the specific speaker being installed, be sure to use correctly sized screws (not included).

NOTE: If installing to speaker with teardrop openings at attachment points, proceed to "Optional Speaker Installation" Section.

Installing to Cart/Ceiling Mounts

 Attach left speaker interface (E) to back of speaker (left side) using two 1/4-20 x 1/2" Phillips pan head screws (Q), two large washers (H) and (optional) two dampening rubber washers (CC). (See Figure 13)

NOTE: Ensure that upper flange of interface brackets are at top of speaker. (See Figure 13)

2. Repeat Steps 1 with right speaker interface (F). (See Figure 13)

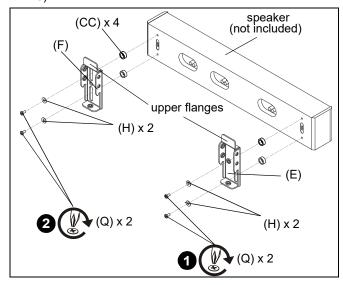


Figure 13

- Install two speaker interfaces (E and F) to speaker bracket (BB) by sliding upper flanges of interfaces into long slots on speaker bracket and then pushing interfaces into position. (See Figure 14)
- Use two #10-24 x 1 1/8" button head cap screws (W) to secure interfaces to speaker bracket at desired speaker position. (See Figure 14)

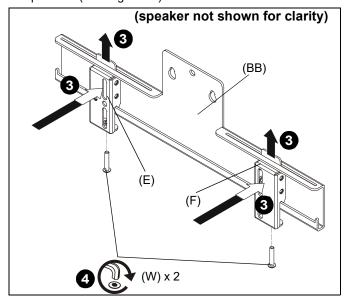


Figure 14

Installation to Wall Mount

- Attach left wall speaker interface (C) to back of speaker (left side) using two 1/4-20 x 1/2" Phillips pan head screws (Q), two large washers (H) and (optional) two dampening rubber washers (CC). (See Figure 15)
- Repeat Steps 1 with right wall speaker interface (D). (See Figure 15)

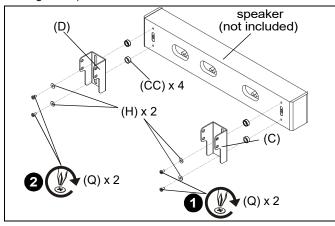


Figure 15

 Use eight #10-24 x 1/4" button head cap screws (K) to secure two wall speaker interfaces (C and D) to two speaker interfaces (E and F). (See Figure 16)

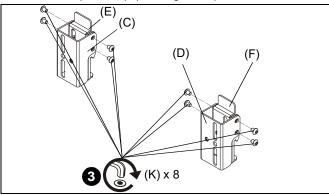


Figure 16

- Install two speaker interfaces (E and F) to speaker bracket (BB) by sliding upper flanges of interfaces into long slots on speaker bracket and then pushing interfaces into position. (See Figure 17)
- Use two #10-24 x 1 1/8" button head cap screws (W) to secure interfaces to speaker bracket at desired speaker position. (See Figure 17)

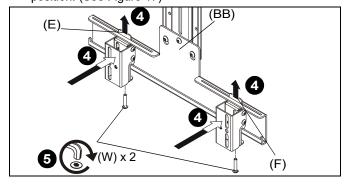


Figure 17

OPTIONAL SPEAKER INSTALLATION

<u>Speaker With Teardrop Opening At Attachment Points</u>

1. Insert two 10-24 x 1/2" Phillips pan head screws (T) into speaker interfaces (E and F) [Cart/Ceiling Mounting] or wall speaker interfaces (C and D) [Wall Mounting] and hang speaker on screws. (See Figure 18)

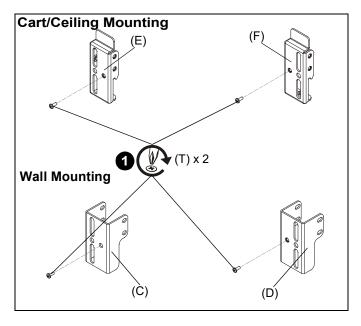


Figure 18

Proceed to Step 3 of corresponding speaker installation section to complete installation.

Height Adjustment

- Loosen hardware used to attach main bracket (B) to upright bracket (A). (See Figure 19)
- Adjust shelf height as desired using intermediate holes as needed. (See Figure 19)
- 3. Tighten hardware used to attached main bracket (B) to upright bracket (A). (See Figure 19)

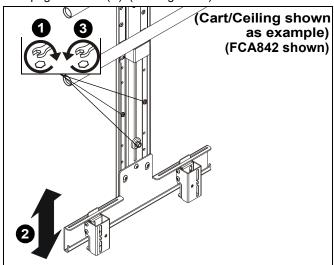


Figure 19



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