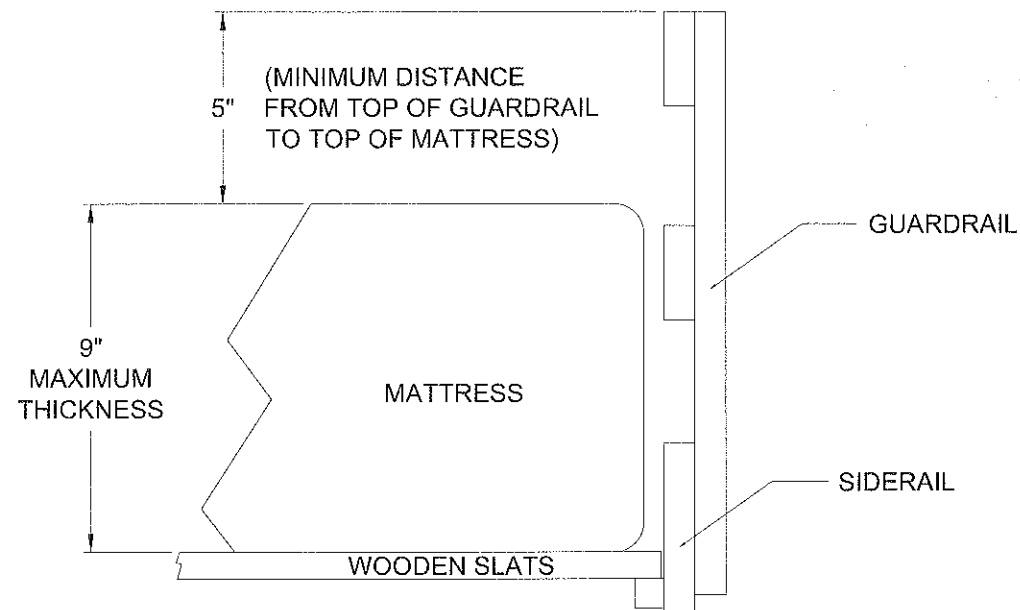


BEDDING SPECIFICATION



MATTRESS SIZE

Upper Bunk Mattress Specification :

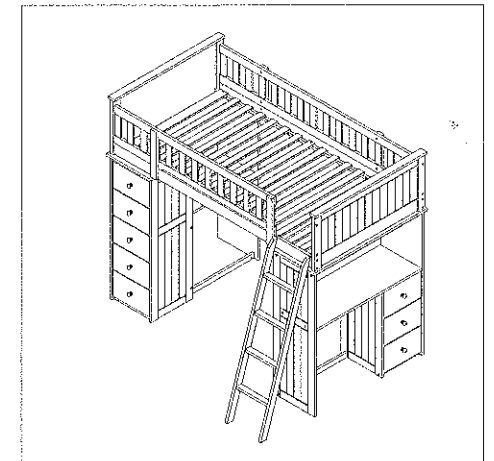
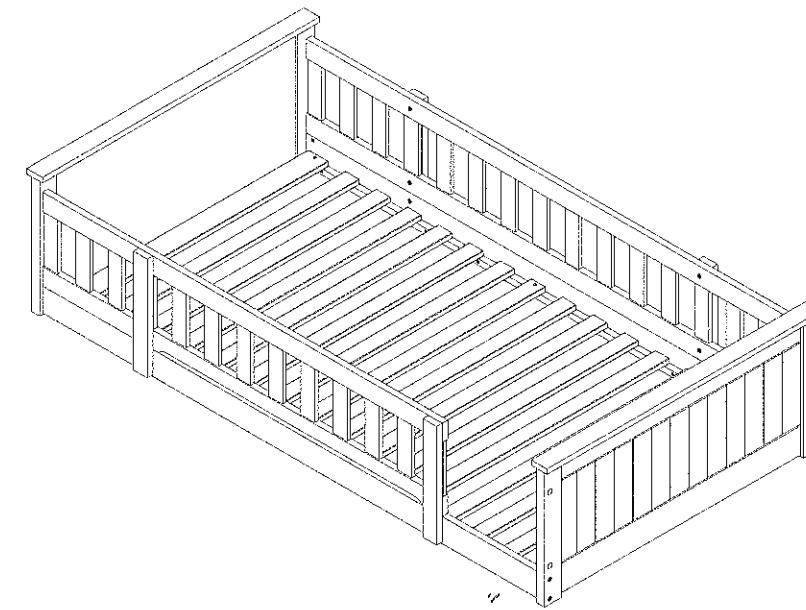
- Only use a mattress that is 74" - 75" long and 37 1/2" - 38 1/2" wide on upper bunk.
- Ensure thickness of mattress does not exceed 9".

Replacement parts :

Replacement parts, including additional guard rails, can be obtained from any ACME FURNITURE distributor or retailer.

ASSEMBLY INSTRUCTION

MODEL 286137 and 286138



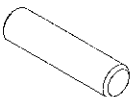
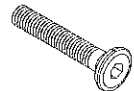
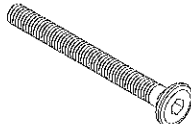
READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED.

F1427-13 SAFETY WARNINGS AND GENERAL NOTES:

- Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove the warning label from the bed.
 - Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls. (See Page 8)
 - The top surface of the mattress must be at least 5" below the upper edge of the guardrails. (See Page 8)
 - Do not allow children under 6 years of age to use the upper bunk.
 - Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
 - Prohibit horseplay on or under the bed. Always prohibit jumping on the bed.
 - Prohibit more than one person on upper bunk.
 - Always use the ladder for entering and leaving the upper bunk.
 - Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
 - Use of a night-light may provide added safety precaution for a child using the upper bunk.
 - Always use guardrails on both long sides of the upper bunk.
 - If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
 - The use of water or sleep flotation mattresses is prohibited.
 - Keep these instructions for future reference.
 - We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet. Be certain all staples are out of the box before beginning assembly on the shipping carton.
- STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jump ropes.

HARDWARE LIST :

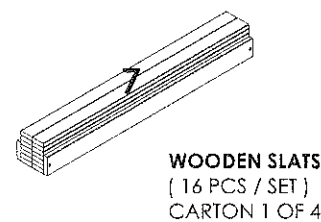
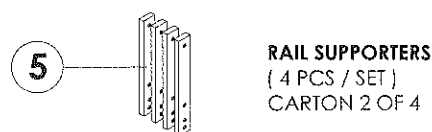
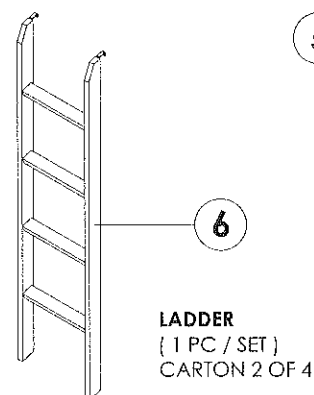
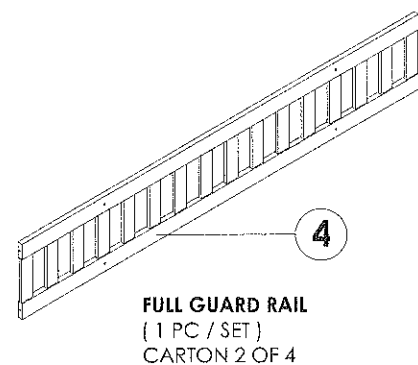
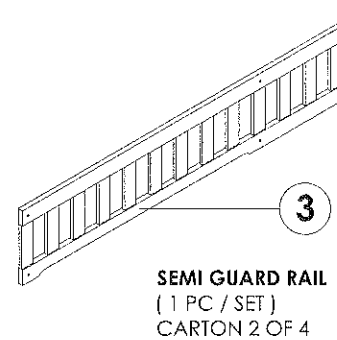
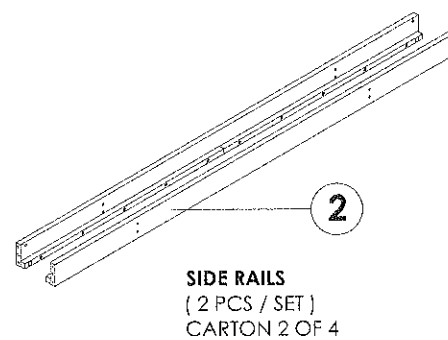
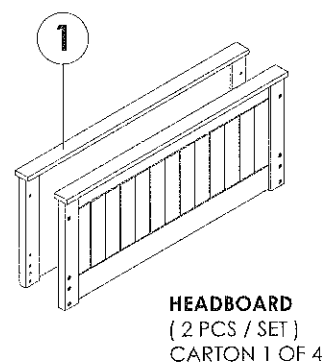
Page 2

ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION
A	4	 PLASTIC DOWEL (M10 x 35MM)	F	6	 CSK C/B SCREW (M4 x 32MM)
B	16	 JCBC BOLT (M6 x 35MM)	G	4	 METAL PIN (M9.5 x 48MM)
C	14	 JCBC BOLT (M6 x 60MM)	H	4	 2 HOLE L-BRACKET (18 x 20 x 2MM)
D	8	 JRN NUT (M6 x 13MM)	J	4	 C139 BUTTON CAP
E	10	 CSK C/B SCREW (M3.5 x 16MM)	K	1	 ALLEN KEY (M4 x 60MM)

- The assembly will require at least two people to complete.
- Make sure all the fasteners are tight.
- Due to the size of this bed, It must be assembled within the space it will occupy.
- Above all, take your time and read the instruction carefully.

TOOLS REQUIRED :
Crosshead Screwdriver
Rubber Hammer

PARTS LIST :



STEP 7

Page 7

1. Insert **Caps (J)** to cover both sides of holes on **Headboard** post.
2. Hook **Ladder** onto the **Side Rail**. Screw **Screws (E)** in.
3. Tighten it up by using a Crosshead Screw Driver.

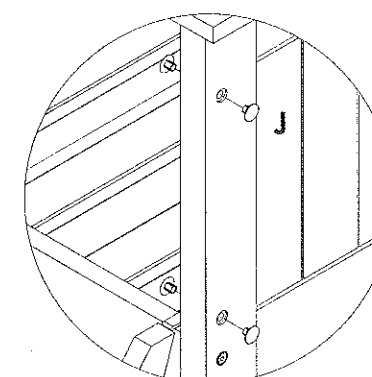
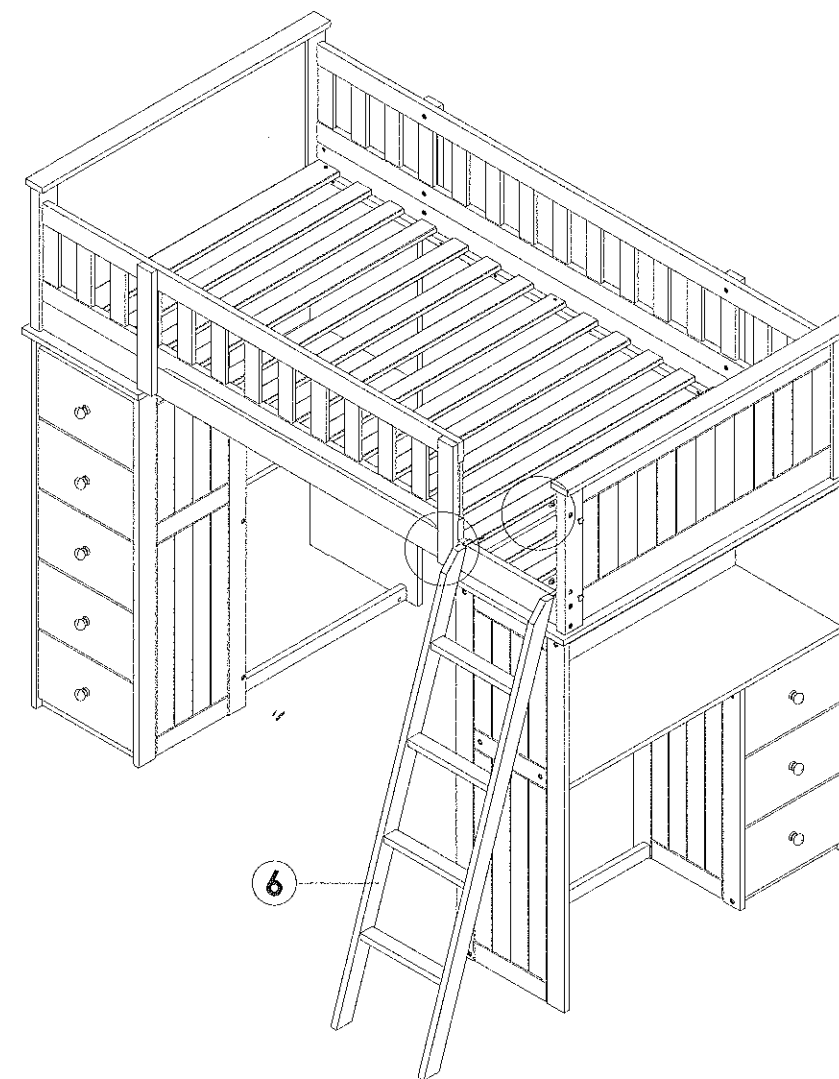


Figure 10

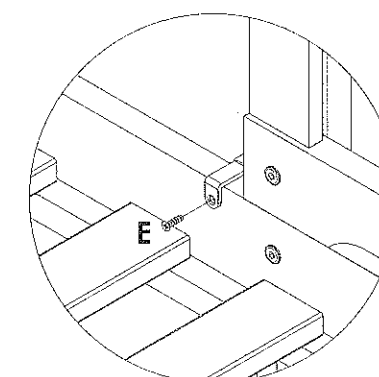


Figure 11

HARDWARE USED IN THIS STEP

J	4		C139 BUTTON CAP
E	2		CSK C/B SCREW (M3.5 x 16MM)

STEP 6

- 1. Attach **Wooden Slats** onto the bed frame by using **Screws (F)**.
- 2. Tighten it up by using a Crosshead Screw Driver.

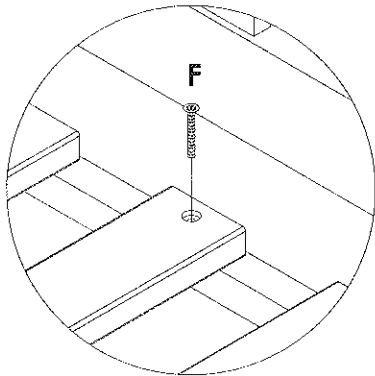
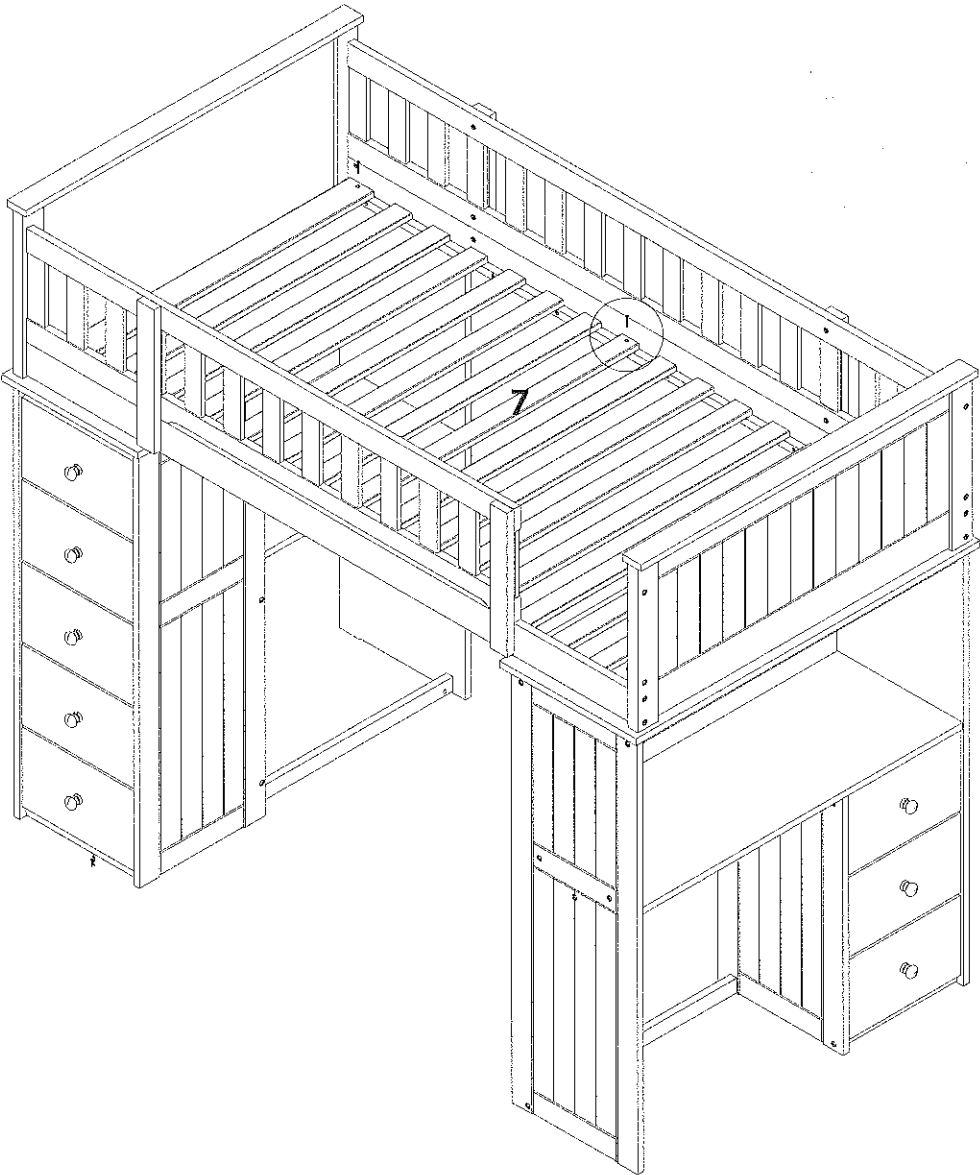


Figure 9

HARDWARE USED IN THIS STEP

F	6		CSK C/B SCREW (M4 x 32MM)
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STEP 1

- 1. Insert **Plastic Dowels (A)** into the Ø10mm holes in each **Side Rails** as shown in **Figure 1**.

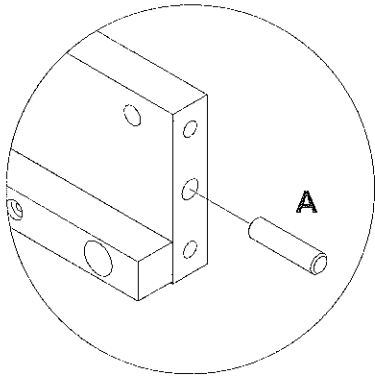
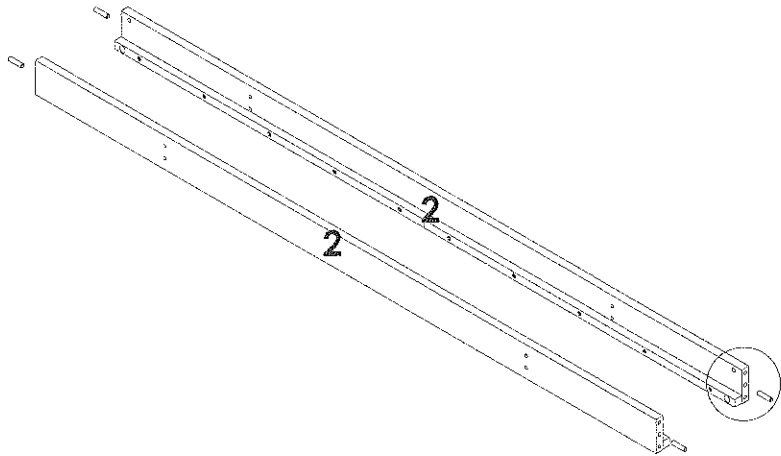


Figure 1

HARDWARE USED IN THIS STEP

A	4		PLASTIC DOWEL (M10 x 35MM)
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STEP 2

- 1. Attach **Rail Supports** to **Semi Guard Rail** & **Full Guard Rail** by using **Bolts (B)**.
- 2. Tighten it up by using an **Allen Key (K)**.

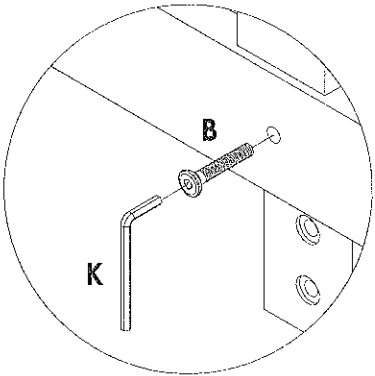
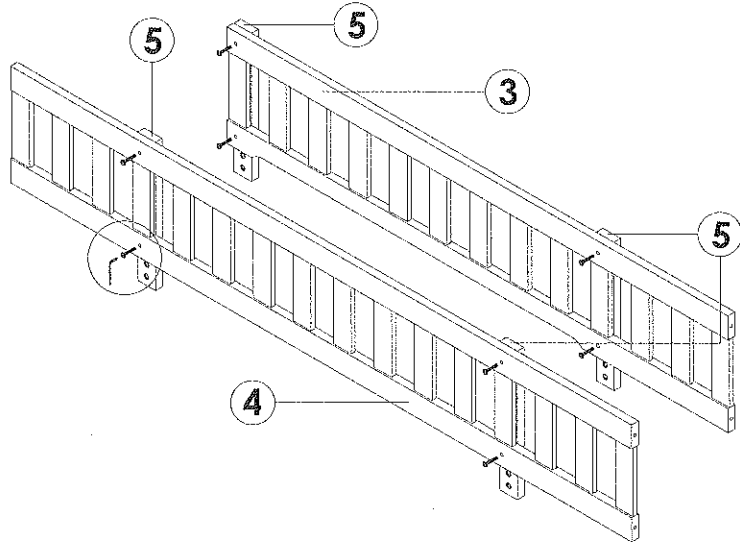
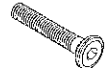


Figure 2

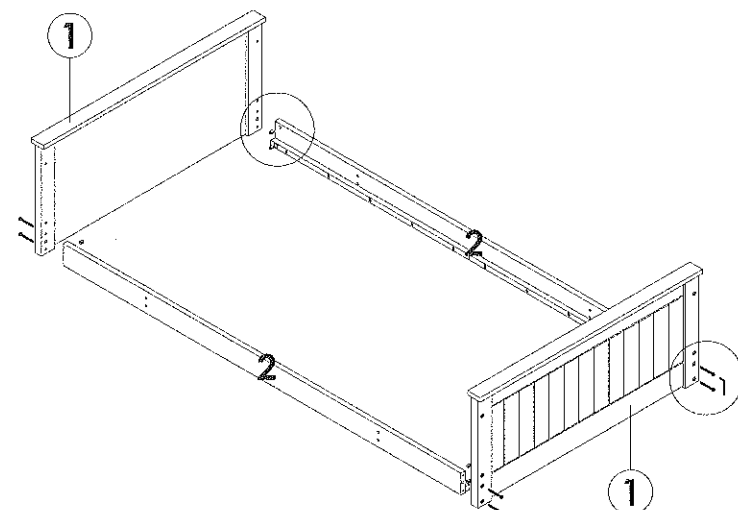
HARDWARE USED IN THIS STEP

B	8		JCBC BOLT (M6 x 35MM)
K	1		ALLEN KEY (M4 x 60MM)

STEP 3

Page 4

1. Insert **Nuts (B)** into the holes in each **Side Rails** as shown in **Figure 3**.
2. Attach the **Headboards** to the **Side Rails** as shown using **Bolts (C)**, tighten it up by using an **Allen Key (K)**.



HARDWARE USED IN THIS STEP

C	8		JCBC BOLT (M6 x 60MM)
D	8		JRN NUT (M6 x 13MM)
K	1		ALLEN KEY (M4 x 60MM)

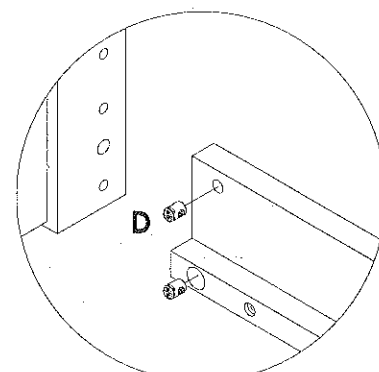


Figure 3

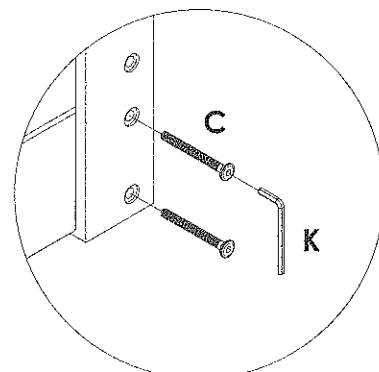
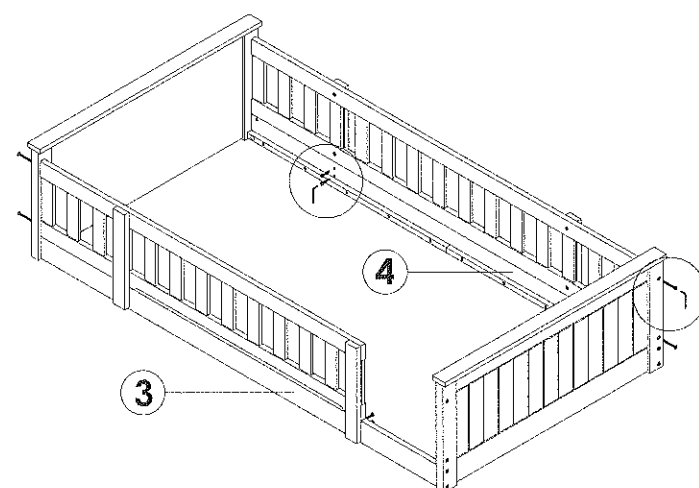


Figure 4

STEP 4

1. Attach **Semi Guard Rail & Full Guard Rail** to bed frame.
2. Insert **Bolts (C)** into both **Side Rails**, tighten it up by using an **Allen Key (J)**.
3. Insert **Bolts (A)** into holes on **Headboards** as seen on **Figure 6**, tighten it up by using an **Allen Key (J)**.



HARDWARE USED IN THIS STEP

B	8		JCBC BOLT (M6 x 35MM)
C	6		JCBC BOLT (M6 x 60MM)
K	1		ALLEN KEY (M4 x 60MM)

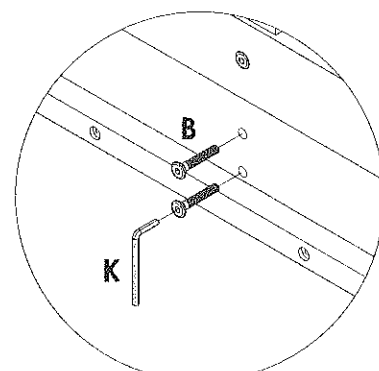


Figure 5

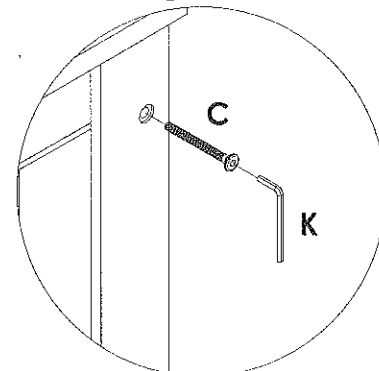


Figure 6

WS 1005 - L3 (P90 x 1505) - ASTM - AMP - 170704 - 07

STEP 5

Page 5

1. Attach and secure **Loft Bunk** on the **Chest & Desk** using **Pins (G)** as shown in **Figure 7** to connect.
2. Attach **Brackets (H)** onto **Slat Supporters** and screw in **Screws (E)** by using a Crosshead Screw Driver.

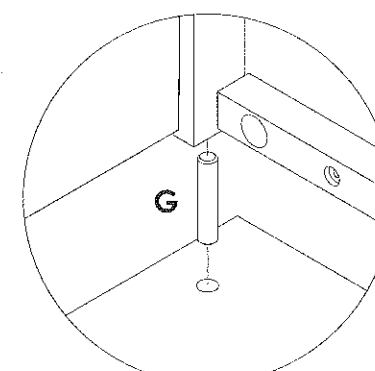
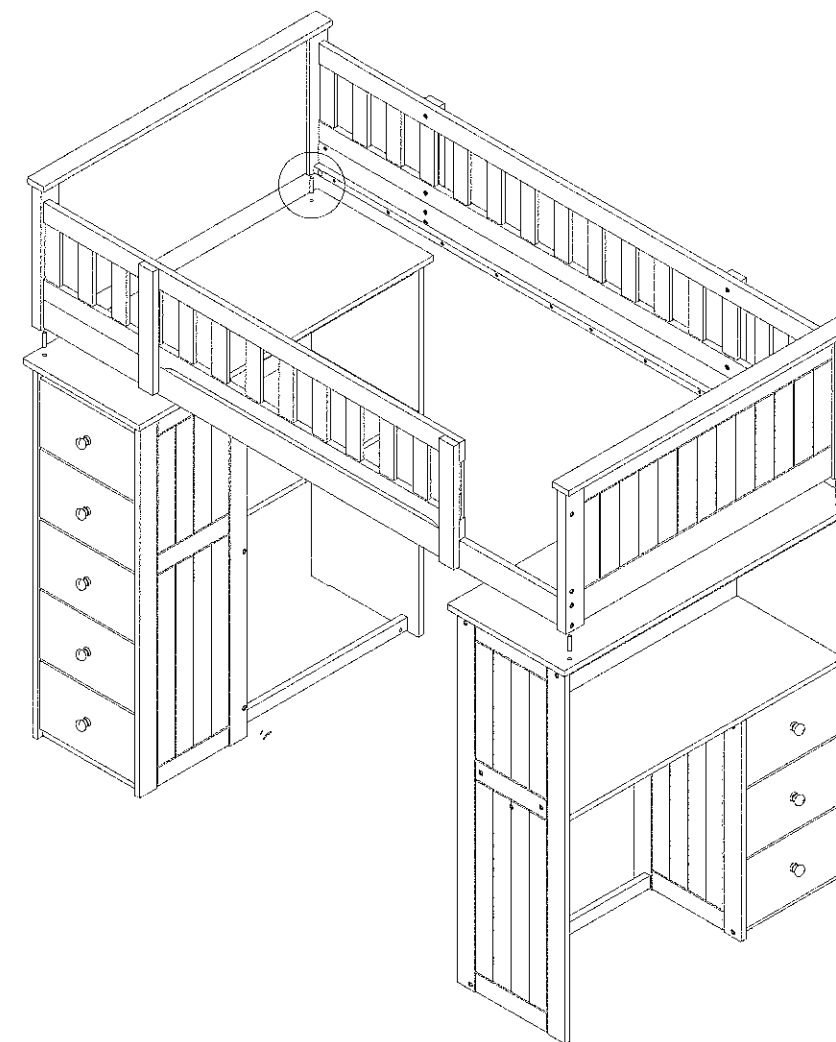


Figure 7

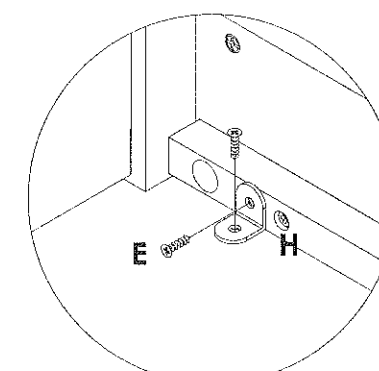


Figure 8

HARDWARE USED IN THIS STEP

E	8		CSK C/B SCREW (M3.5 x 16MM)
G	4		METAL PIN (M9.5 x 48MM)
H	4		2 HOLE L-BRACKET (18 x 20 x 2MM)

WS 1005 - L3 (P90 x 1505) - ASTM - AMP - 170704 - 07