



# ASSEMBLY INSTRUCTIONS

MODEL #

**CM7178EK/CK**

**Questions?**

GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



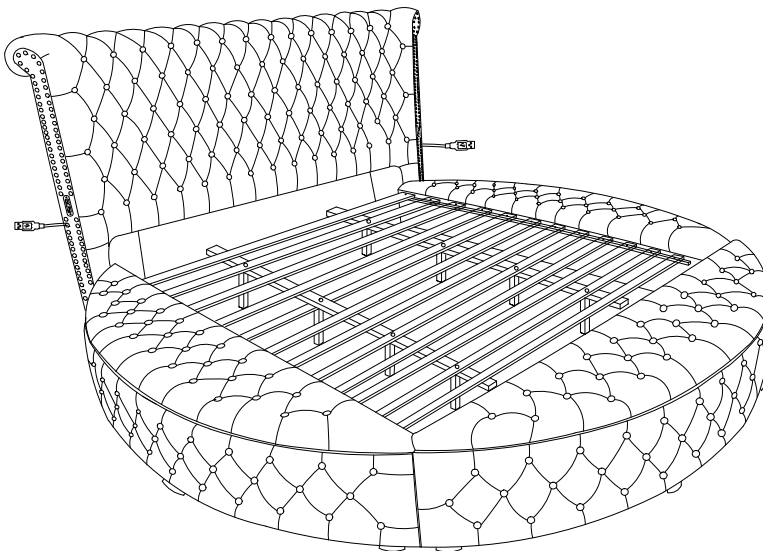
**Allen Wrench**

(Included)



**Phillips  
Screwdriver**

(Not Included)



**2 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**Monday to Friday**  
8:30AM- 5:30PM (PT)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

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### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

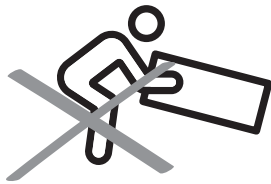
☐

### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

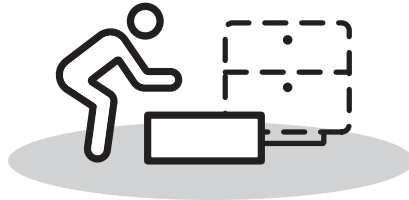
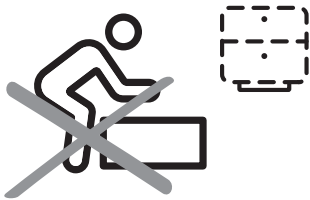
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



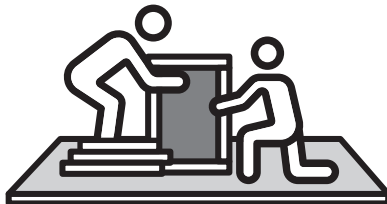
## Suitable Location

Assembling near the area of the intended location is highly recommended.



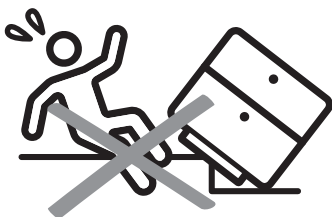
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

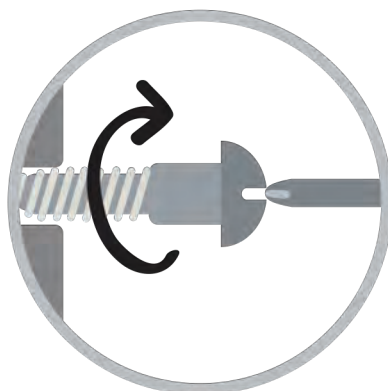
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



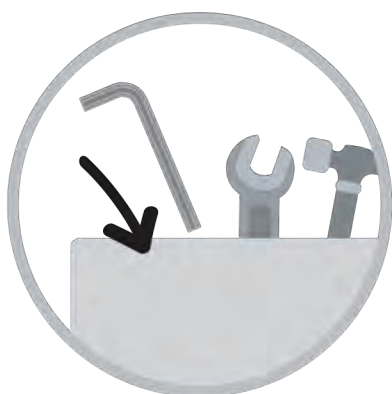
Position each part correctly  
and insert screws or bolts into  
their respective holes.



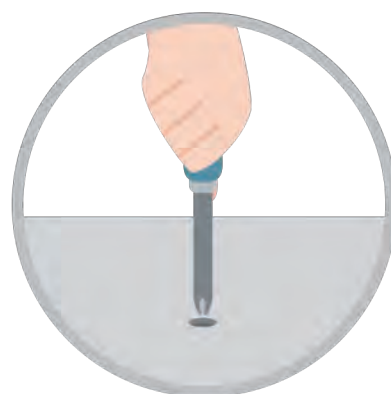
Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Save the instructions and store  
any supplied tools for later  
maintenance.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

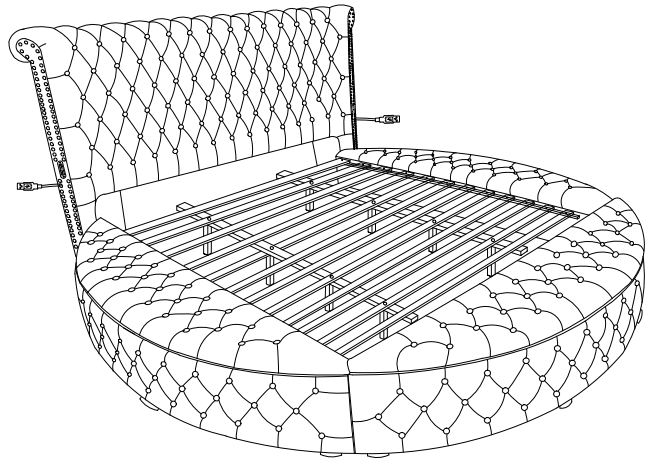
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# BED

CM7178EK/CK

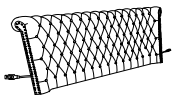


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

#1 1pc



Headboard

#2 2pcs



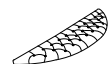
HB Leg  
(L/R)

#3 2pcs



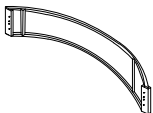
Side Rail  
Top Panel

#4 1pc



Footboard  
Top Panel

#5 2pcs



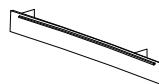
Side Rail With  
Fabric

#6 9pcs



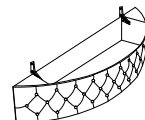
Plastic Feet

#7 2set



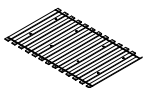
Side Rail

#8 1pc



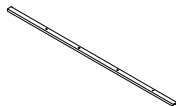
Footboard

#9 1set



Slat (13pcs)

#10 2pcs



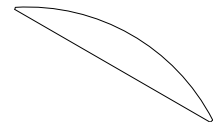
Support Rail

#11 8pcs



Support Leg

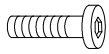
#12 2pcs



Side Rail Botom  
Panel

## HARDWARE

#A 12pcs



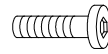
Bolt  
Ø5/16" x 1-3/4"

#B 8pcs



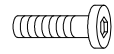
Threaded Stud  
Ø5/16" x 3-1/4"

#C 12pcs



Bolt  
Ø5/16" x 3/4"

#D 20pcs



Bolt  
Ø1/4" x 5/8"

#E 32pcs



Lock Washer  
Ø5/16"

#F 16pcs



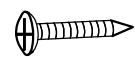
Flat Washer  
Ø5/16" x 19mm

#G 16pcs



Flat Washer  
Ø5/16" x 22mm

#H 44pcs



Screw  
#8 x 38mm

#I 1pc



Allen Wrench 5mm

#J 1pc



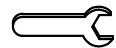
Allen Wrench 4mm

#K 8pcs



Hex Nut Ø5/16"

#L 1pc



Wrench 12mm

#M 2pcs



Wood tenon  
Ø10x 40mm

#N 20pcs



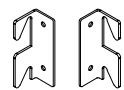
Lock Washer Ø1/4"

#O 20pcs



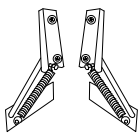
Flat Washer  
Ø1/4" x 16mm

#P 2set



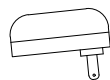
Connection Strap

#Q 2sets



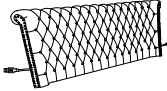
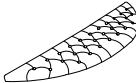
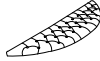
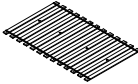
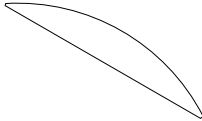
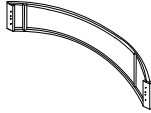
















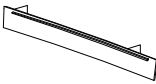
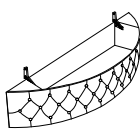
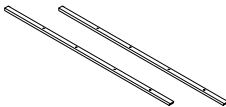
Hinges

#R 2pcs

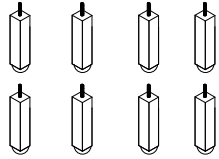






Power

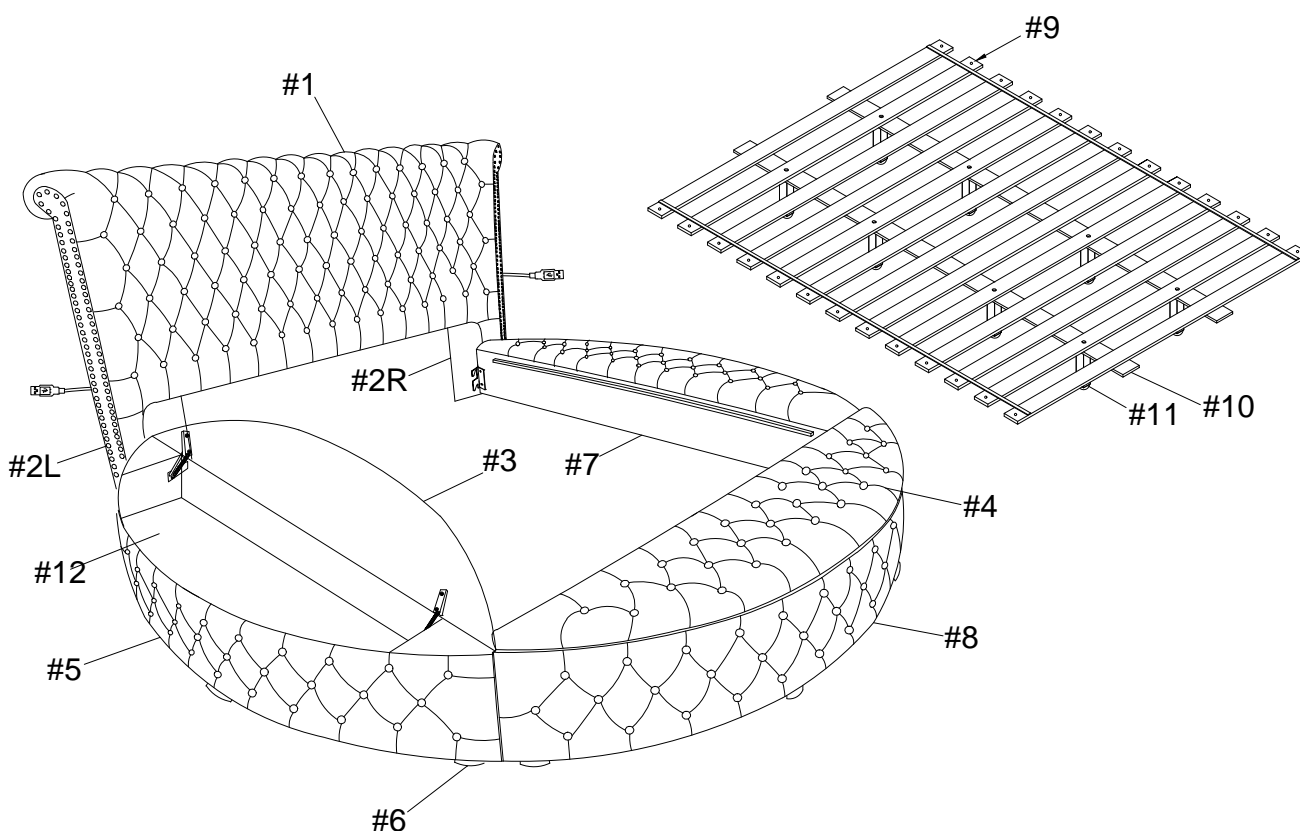
# CM7178EK/CK is packed in 2 cases

Carton	Disignation	Part		Hardware
CM7178-EK/CK -1	Headboard	#1		
	Side Rail Top Panel	#3		
	Footboard Top Panel	#4		
	Slat ( 13pcs )	#9		
	Side Rail Botom Panel	#12		
CM7178-EK/CK -2	Side Rail With Fabric	#5		 #A x 12pcs  #B x 8pcs  #C x 12pcs  #D x 20pcs  #E x 32pcs  #F x 16pcs  #G x 16pcs  #H x 43pcs  #I x 1pc  #J x 1pc  #K x 8pcs  #L x 1pcs  #M x 1pcs  #N x 20pcs  #O x 20pcs
	Plastic Feet	#6		
	Side Rail	#7		
	Footboard	#8		
	Support Rail	#10		

# CM7178EK/CK is packed in 2 cases

Carton	Disignation	Part		Hardware
CM7178-EK/CK -3	Support Leg	#11		 #P x 2sets  #O x 1set
	HB Leg	#12		 #R x 2pcs

## Exploded View

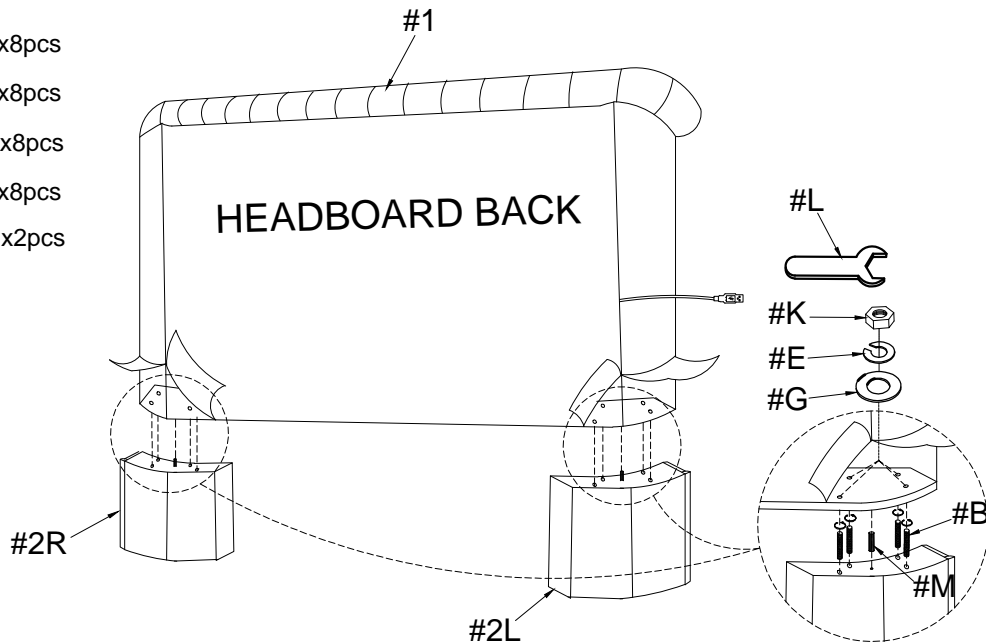




# ASSEMBLY INSTRUCTIONS

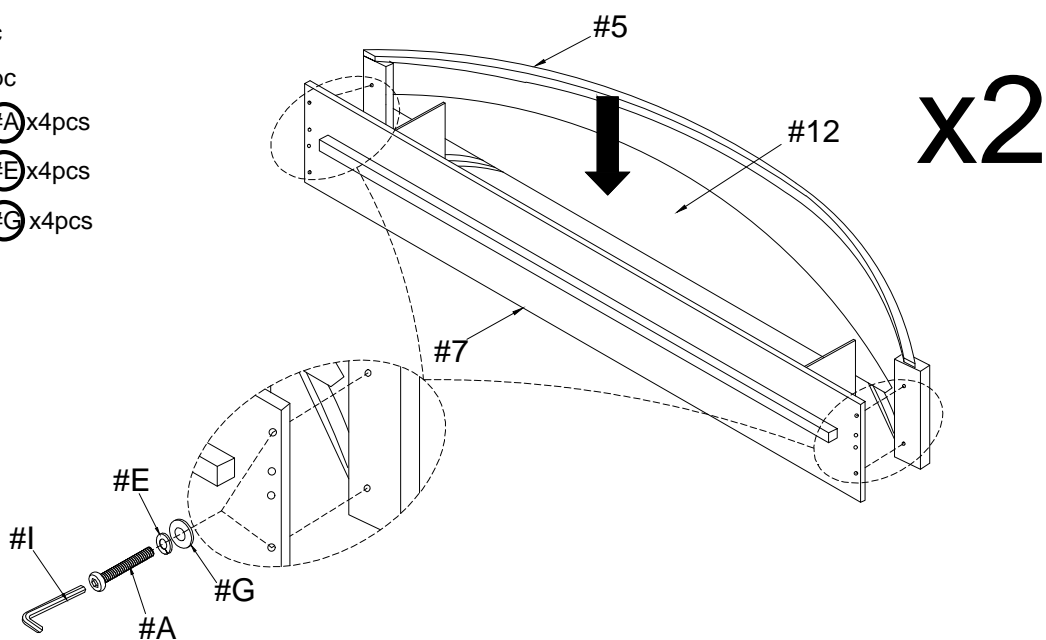
## 1

- Part #1 x1pc
- Part #2 x2pcs
- Hardware #B x8pcs
- Hardware #E x8pcs
- Hardware #G x8pcs
- Hardware #K x8pcs
- Hardware #M x2pcs



## 2

- Part #5 x1pc
- Part #7 x1pc
- Part #12 x1pc
- Hardware #A x4pcs
- Hardware #E x4pcs
- Hardware #G x4pcs



# ASSEMBLY INSTRUCTIONS

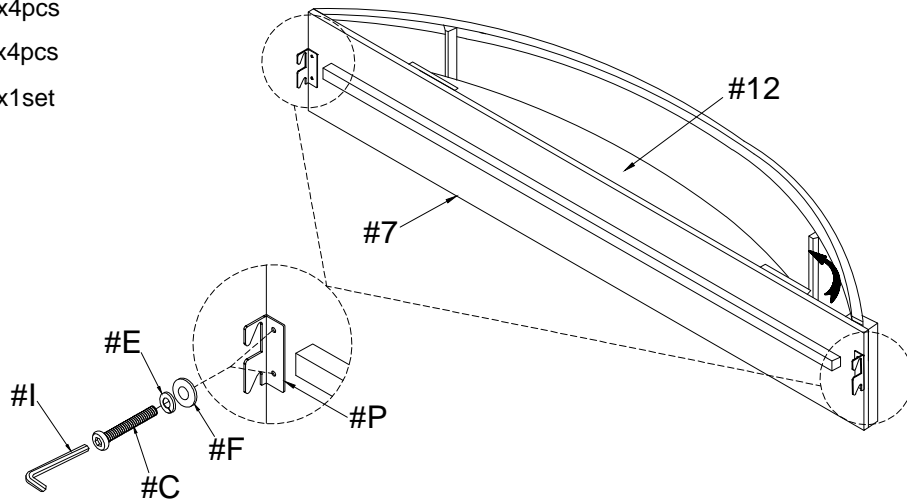
3

Hardware  x4pcs

Hardware  x4pcs

Hardware  x4pcs

Hardware  x1set



x2

4

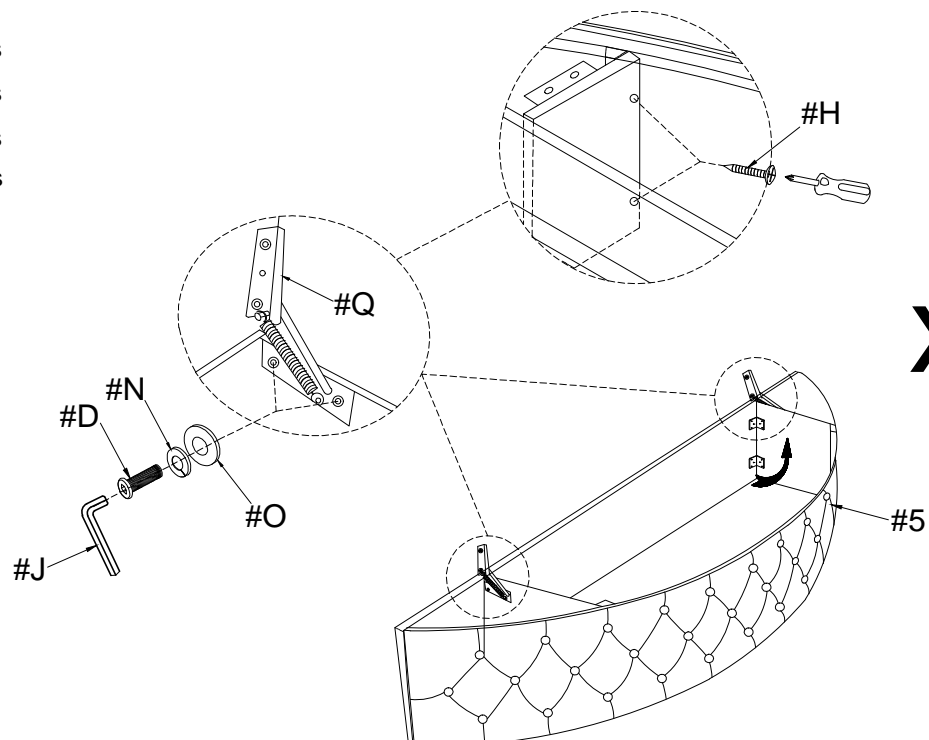
Hardware  x4pcs

Hardware  x4pcs

Hardware  x4pcs

Hardware  x4pcs

Hardware  x1set



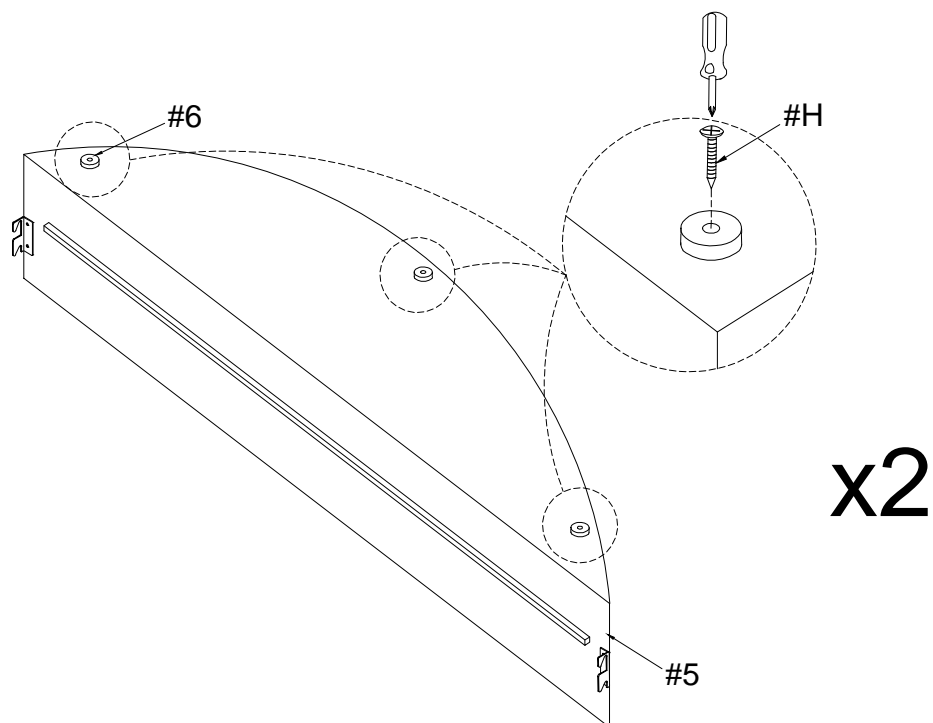
x2

# ASSEMBLY INSTRUCTIONS

5

Part #6 x3pcs

Hardware #H x 3pcs

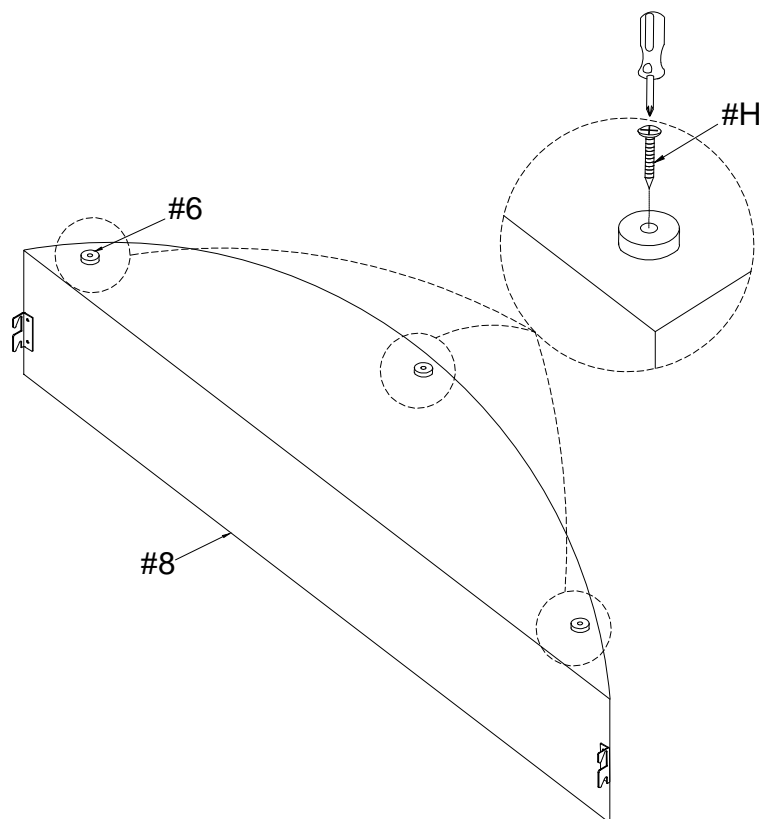


6

Part #8 x1pc

Part #6 x3pcs

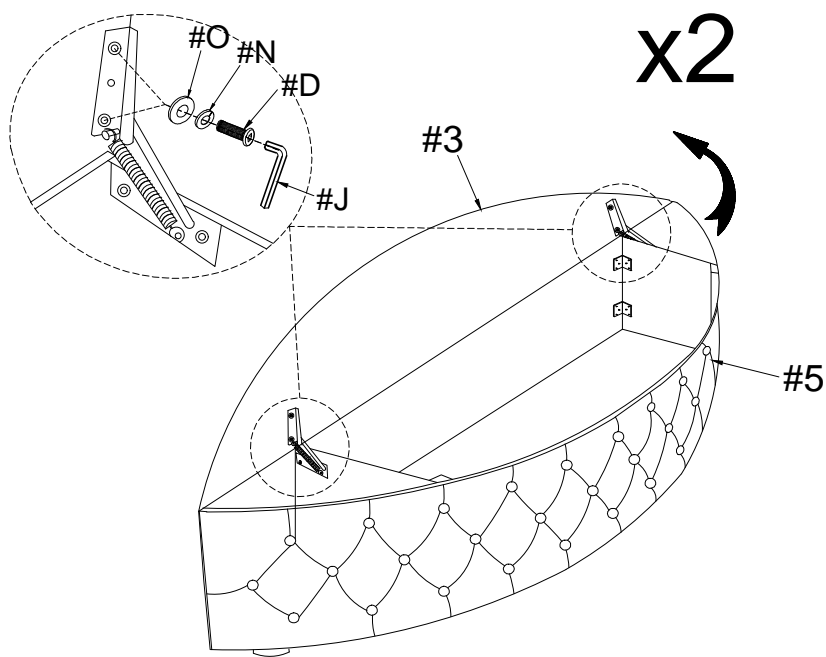
Hardware #H x3pcs



# ASSEMBLY INSTRUCTIONS

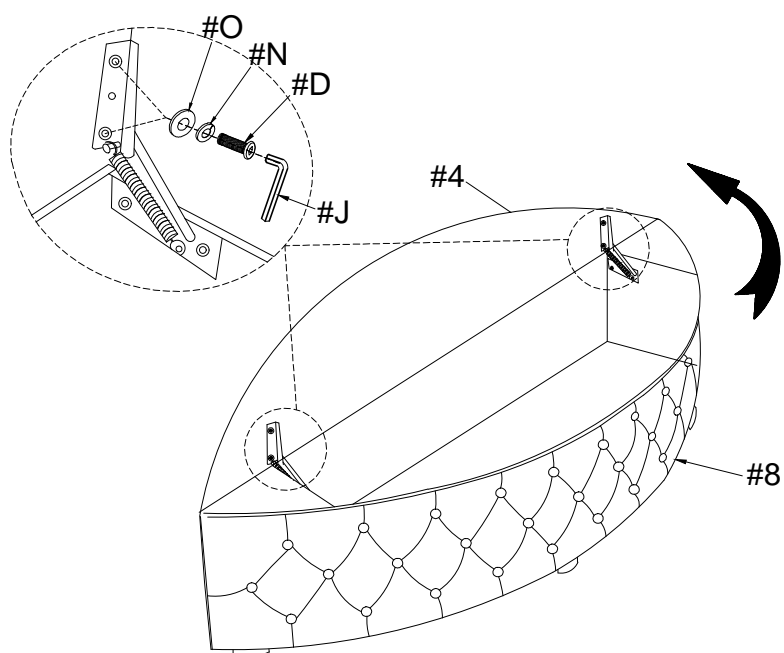
7

Part #3 x1pc  
 Hardware #D x4pcs  
 Hardware #N x4pcs  
 Hardware #C x4pcs



8

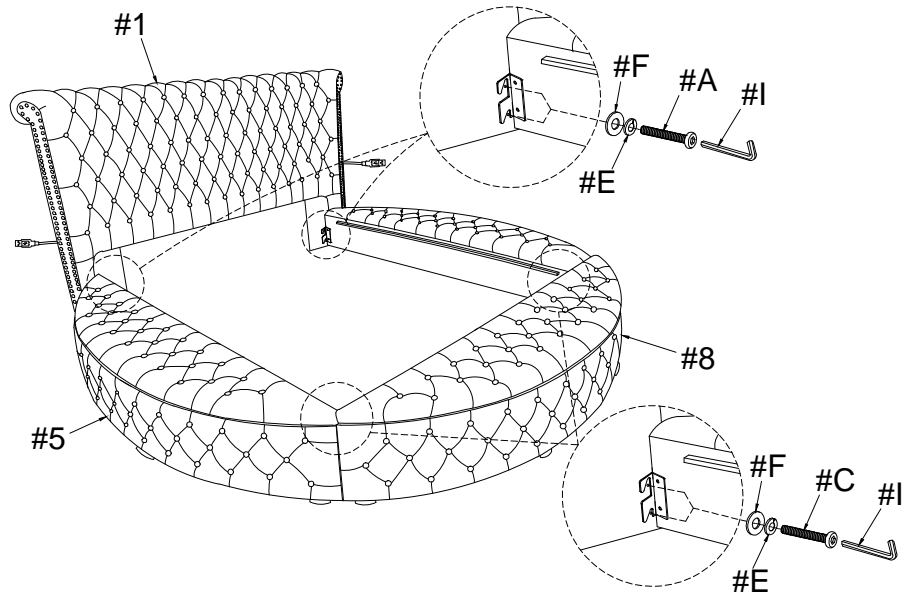
Part #4 x1pc  
 Hardware #D x4pcs  
 Hardware #N x4pcs  
 Hardware #C x4pcs



# ASSEMBLY INSTRUCTIONS

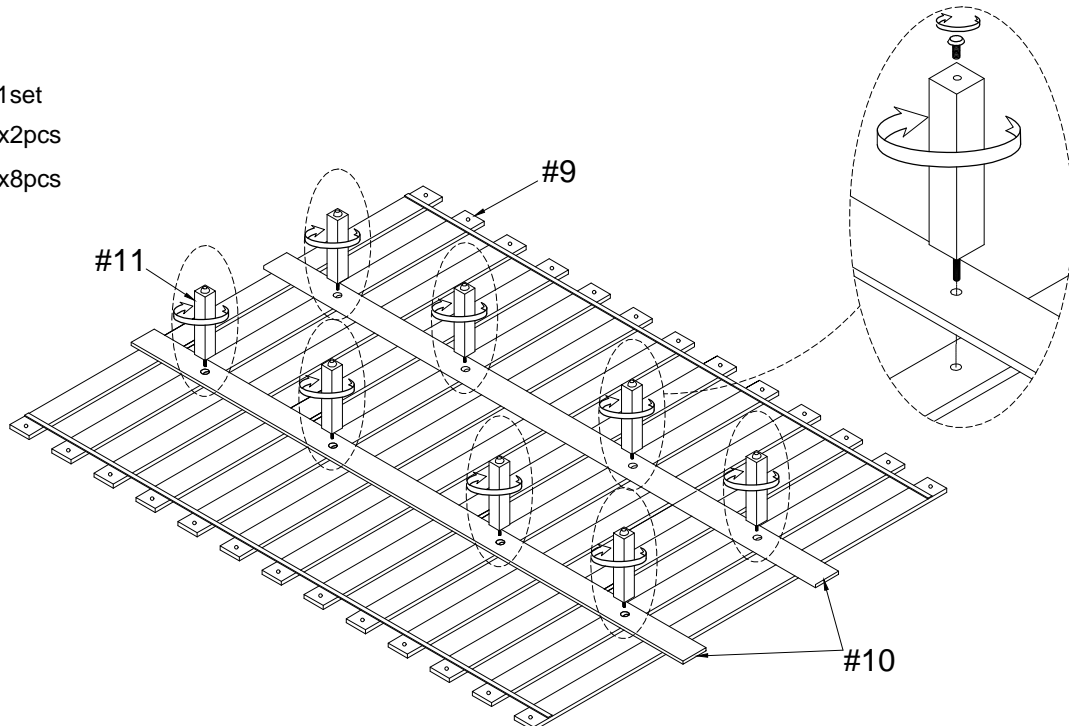
## 9

- Part #1 x1pc
- Hardware #A x4pcs
- Hardware #C x4pcs
- Hardware #E x8pcs
- Hardware #F x8pcs
- Hardware #P x2sets



## 10

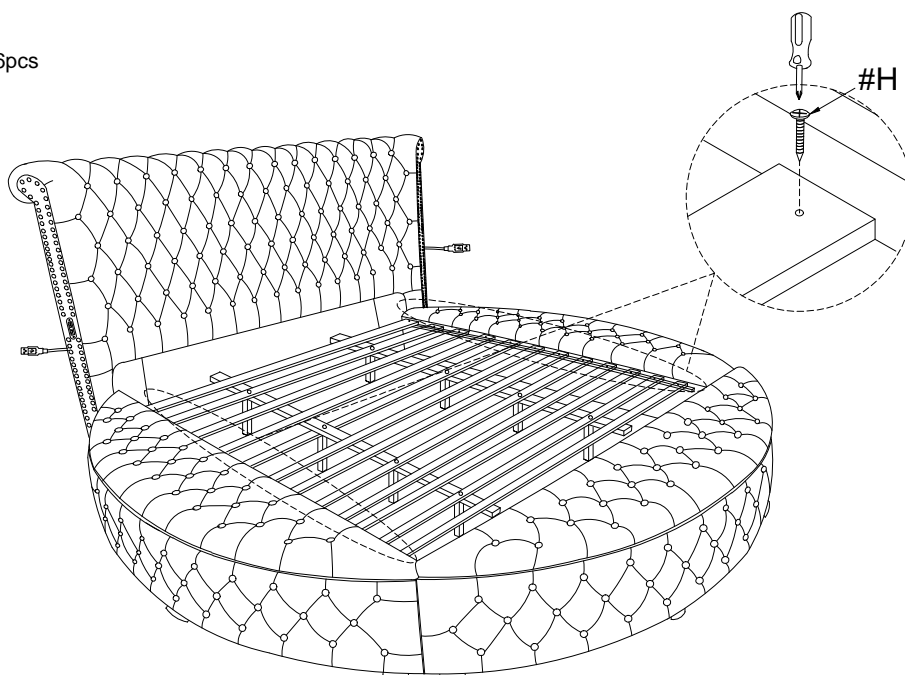
- Part #9 x1set
- Part #10 x2pcs
- Part #11 x8pcs



# ASSEMBLY INSTRUCTIONS

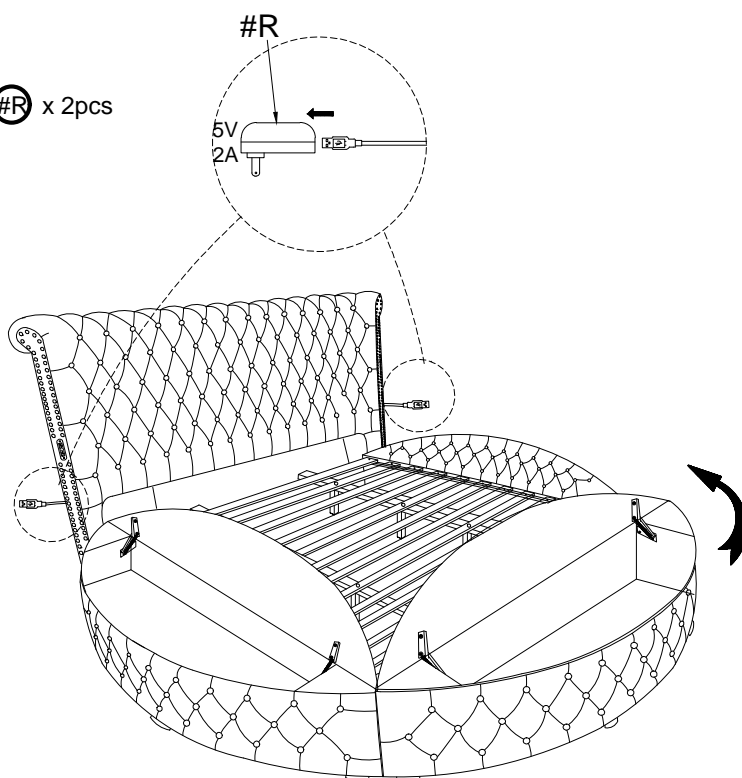
## 11

Hardware  x 26pcs



## 12

Hardware  x 2pcs



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



#### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



#### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.