

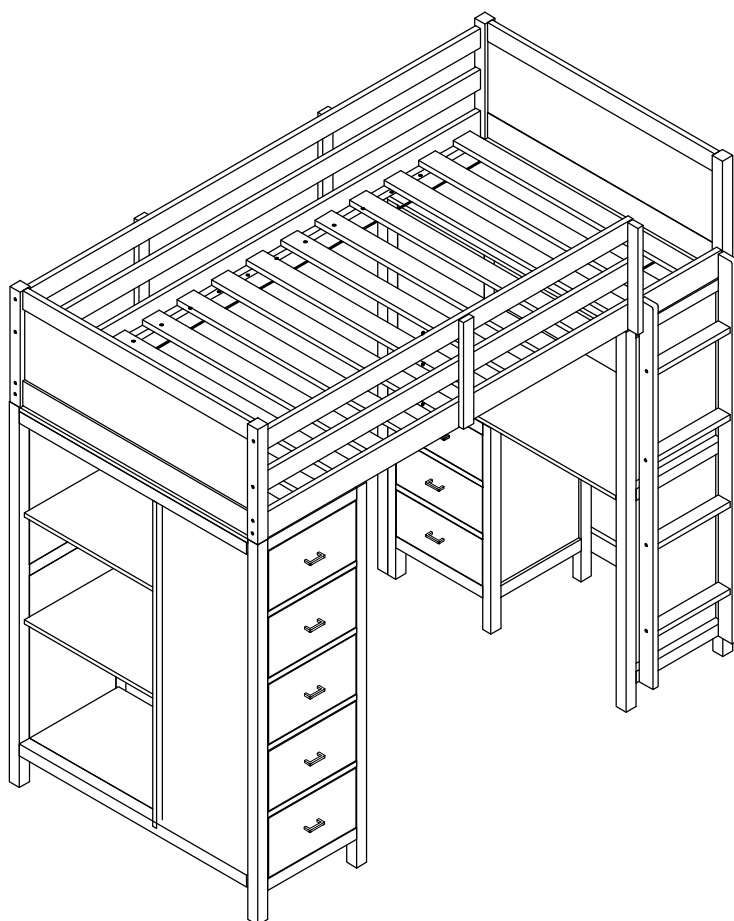
# ASSEMBLY INSTRUCTIONS

MODEL #

**CM-BK970**

**Questions?**

GIVE US CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PST)



## TOOLS REQUIRED



**Allen Wrench**

(Included)



**Phillips  
Screwdriver**

(Not Included)



**2 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



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foagroup



FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

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### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

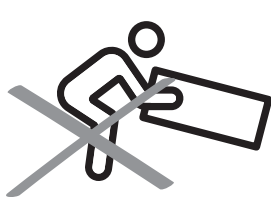
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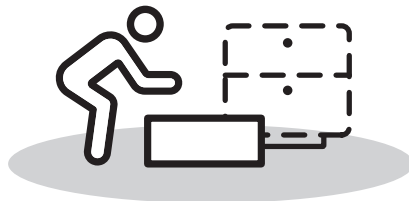
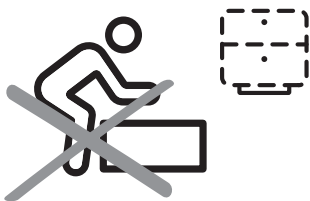
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## Teamwork

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## Suitable Location

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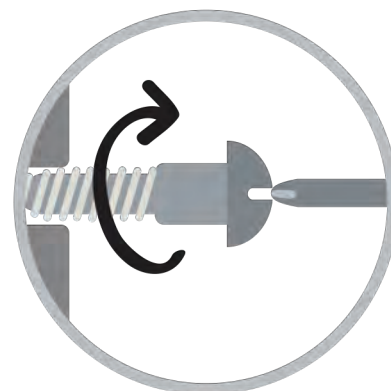
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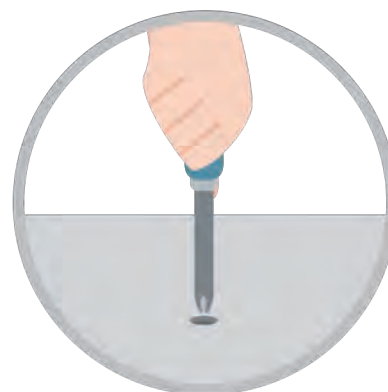


Turn clockwise to tighten and  
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Save the instructions and store  
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Use the appropriate hand tools  
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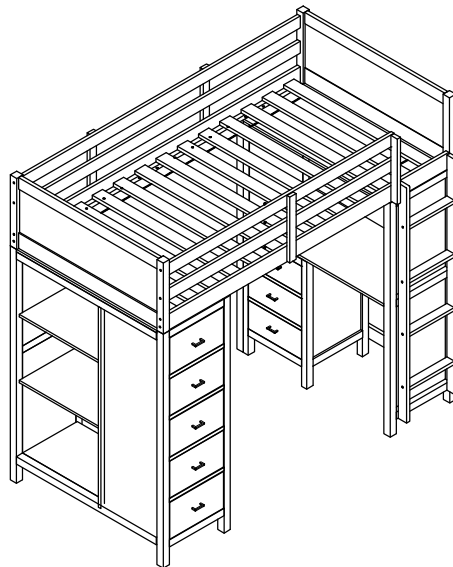
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# BED

CM-BK970

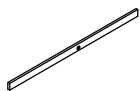


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



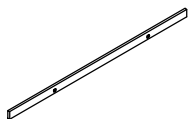
## PARTS

#1 2pcs



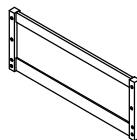
Short Quadrail

#2 2pcs



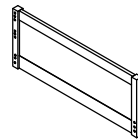
Long Quadrail

#3 1pc



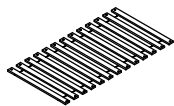
Left Headboard

#4 1pc



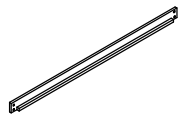
Right Headboard

#5 1set



Slat (13pcs)

#6 1pc



Front Side rail

#7 3pcs



Quadrail Support

#8 1pc



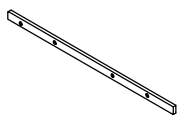
Quadrail Support

#9 1pc



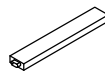
Bookcase

#10 2pcs



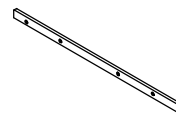
Right Ladder Rail

#11 4pcs



Ladder Rung

#12 1pc



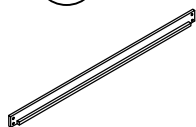
Left Ladder Rail

#13 1pc



Chest

#14 1pc



Back Side rail

## HARDWARE

#A 8pcs



Bolt Ø5/16"x4"

#B 9pcs



Bolt Ø1/4"x1-1/4"

#C 1pc



Allen Key 4mm

#D 26pcs



Screw #4x35mm

#E 8pcs



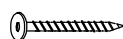
Barrel Nut Ø5/16"

#F 12pcs



Dowel #10x40mm

#G 6pcs



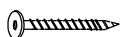
Screw Ø1/4"x3-1/8"

#H 6pcs



Bolt Ø1/4"x1-5/8"

#I 8pcs



Bolt Ø1/4"x2"

#K 6pcs

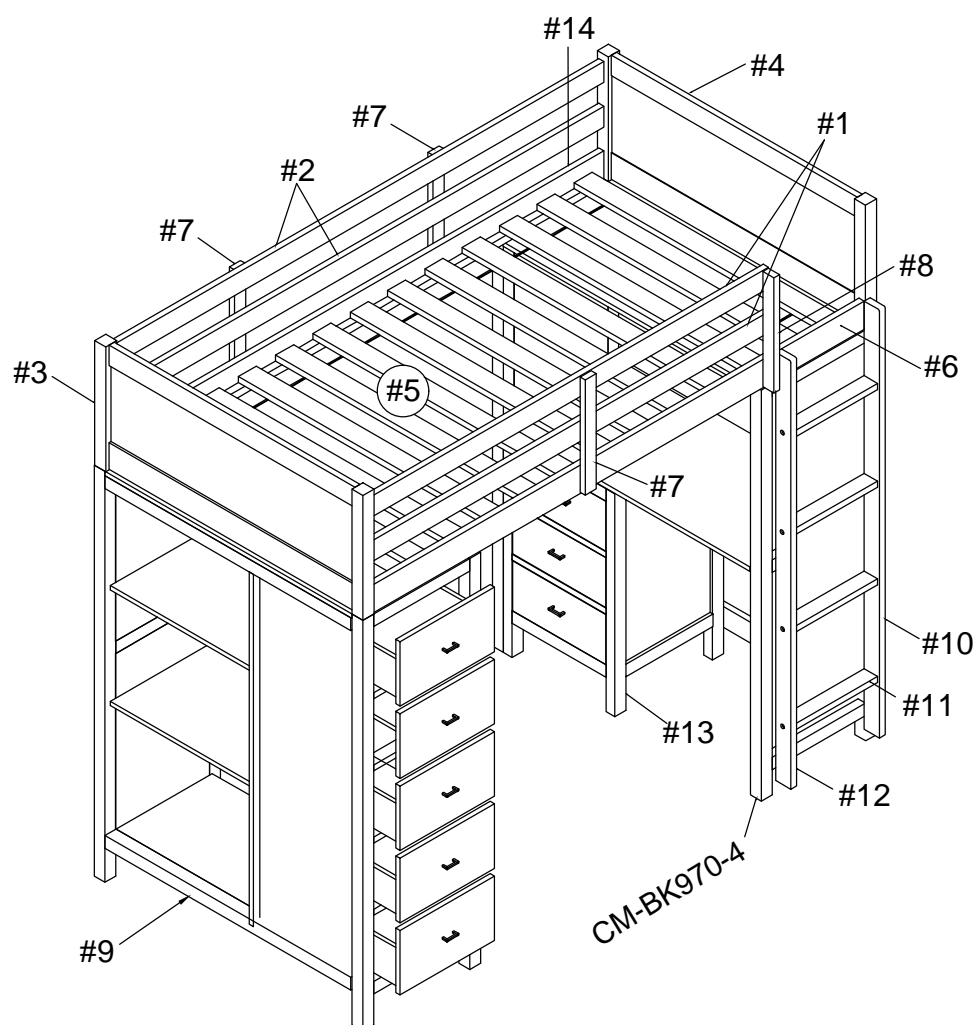


Bolt Ø1/4"x2-3/8"




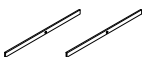

















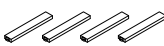













#L 4pcs



Dowel #10x30mm



# CM-BK970 is packed in 5 cases

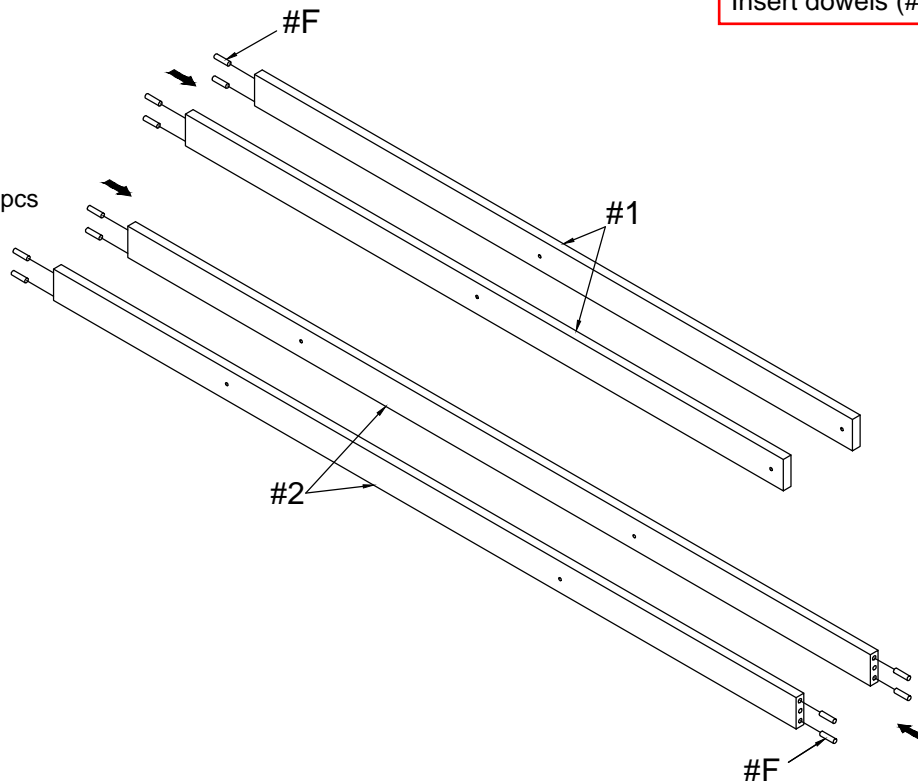
Carton	Disignation	Part		Hardware
CM-BK970-1	Left Headboard	#3		
	Right Headboard	#4		
	Slat (13pcs)	#5		
CM-BK970-2	Short Guadrail	#1		<b>CM-BK970-2</b>  #A x 8pcs  #B x 9pcs  #C x 1pc  #D x 26pcs  #E x 8pcs  #F x 12pcs  #G x 6pcs  #H x 6pcs  #I x 8pcs  #K x 6pcs  #L x 4pcs
	Long Guadrail	#2		
	Font Side Rail	#6		
	Guadrail Support	#7		
	Guadrail Support	#8		
	Back Side Rail	#14		
	Right Ladder Rail	#10		
	Ladder Rung	#11		
	Left Ladder Rail	#12		
CM-BK970-3	Bookcase	#9		
CM-BK970-4	Left Frame	#15		<b>CM-BK970-4</b>  #C x 1pc  #M x 8pcs  #K x 2pcs  #N x 8pcs  #O x 20pcs
	Right Frame	#16		
	Back Rail	#17		
	Top Panel	#18		
	Shelf Panel	#19		
CM-BK970-5	Chest	#13		

# ASSEMBLY INSTRUCTIONS

1

Part #1 x2pcs  
Part #2 x2pcs  
Hardware #F x12pcs

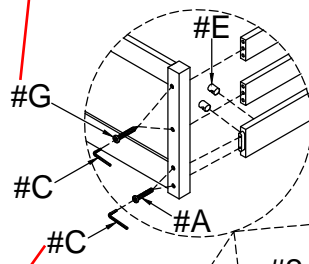
Insert dowels (#F) to panels (#1,2).



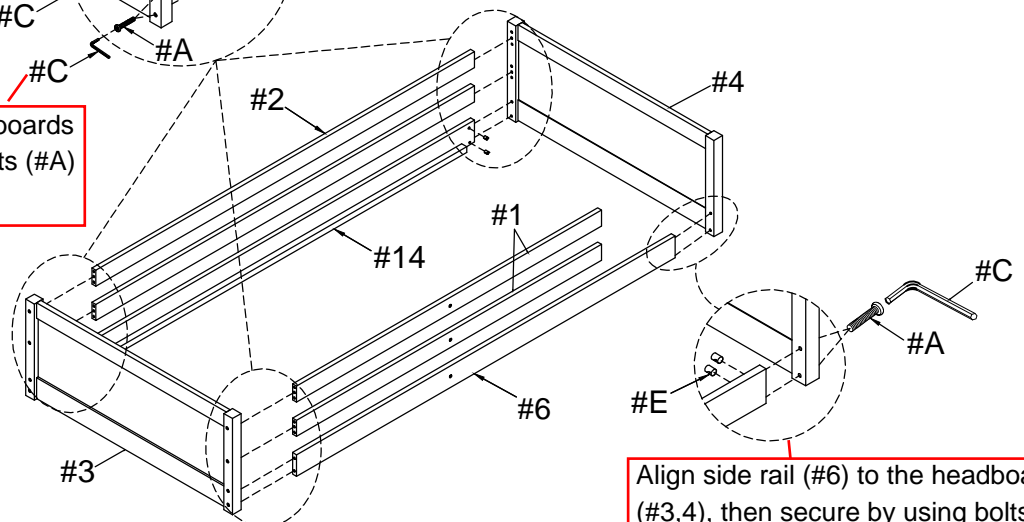
2

Part #3 x1pc  
Part #4 x1pc  
Part #6 x1pc  
Part #14 x1pc  
Hardware #A x8pcs  
Hardware #E x8pcs  
Hardware #G x6pcs

Align guardrails (#1,2) to headboard (#3,4), then secure by using screws (#G).



Align side rail (#14) to the headboards (#3,4), then secure by using bolts (#A) onto barrel nuts (#E).



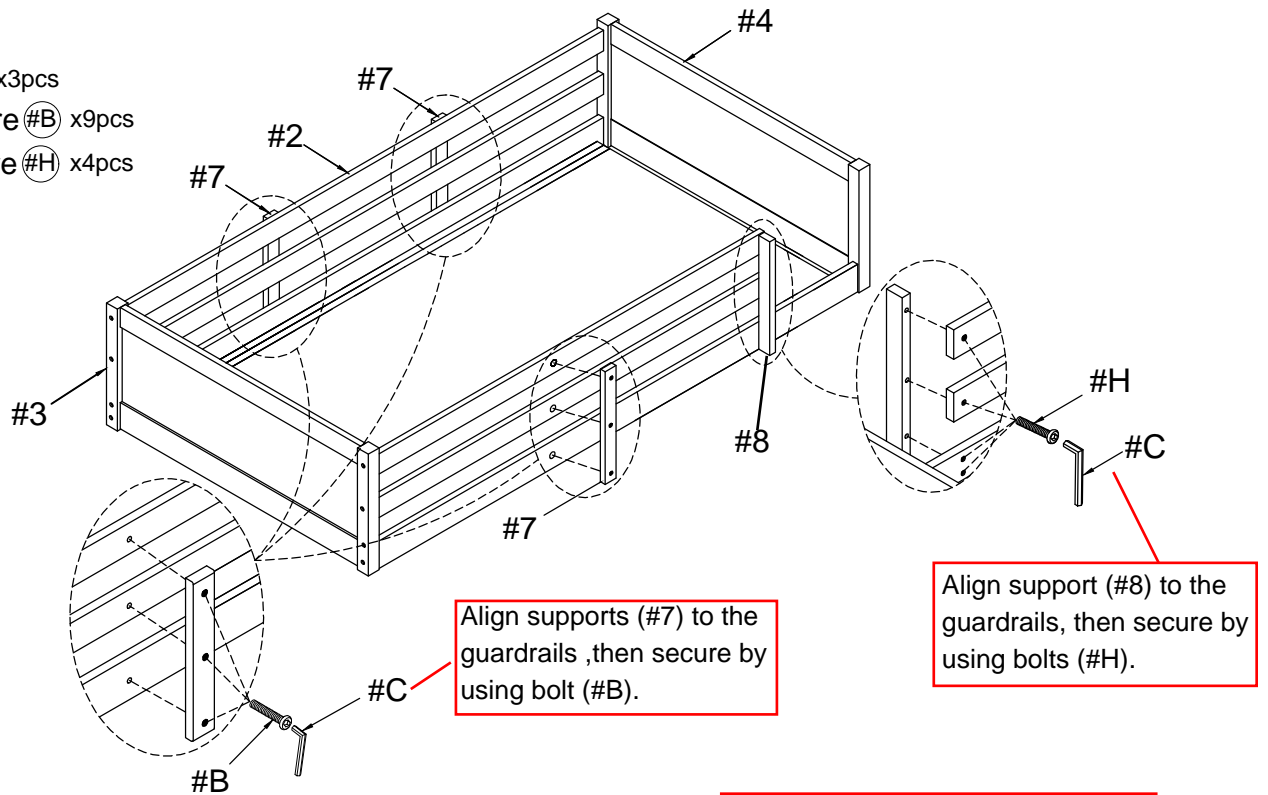
Align side rail (#6) to the headboards (#3,4), then secure by using bolts (#A) onto barrel nuts (#E).



# ASSEMBLY INSTRUCTIONS

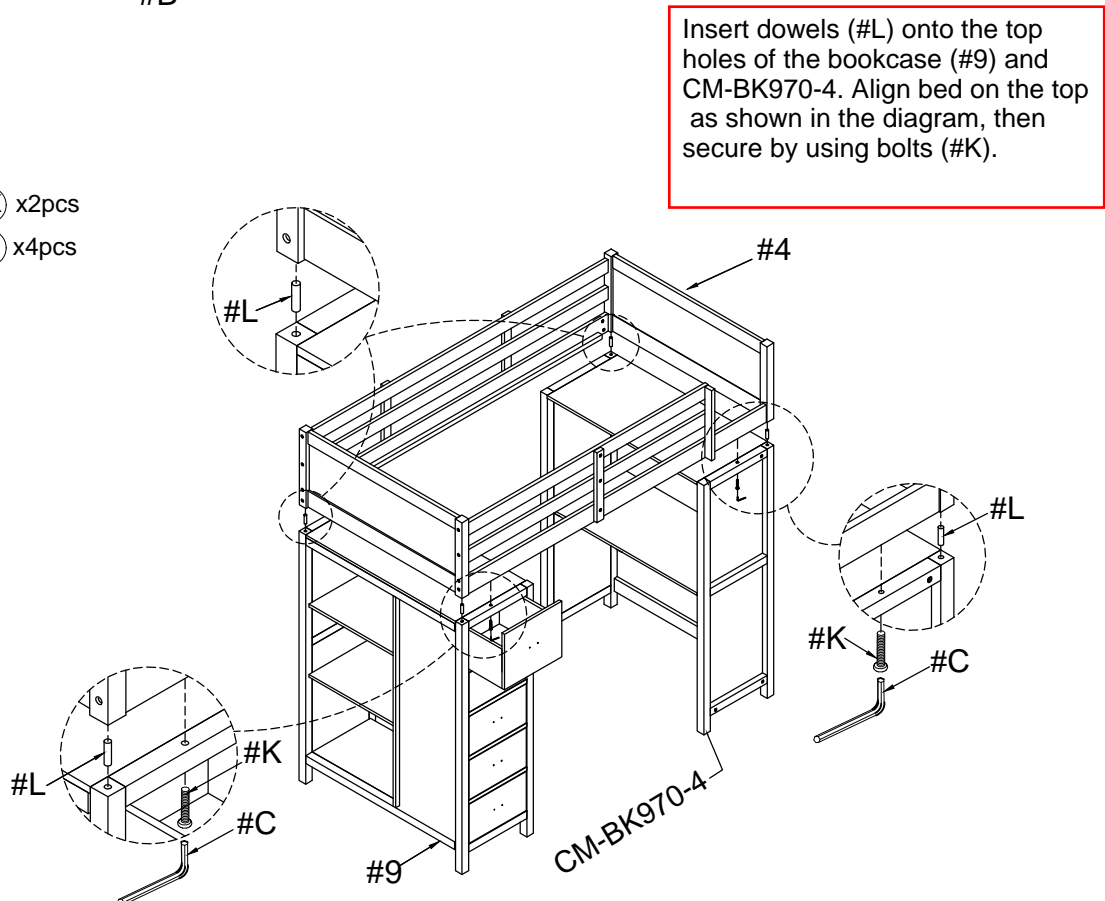
## 3

Part #7 x3pcs  
Hardware #B x9pcs  
Hardware #H x4pcs



## 4

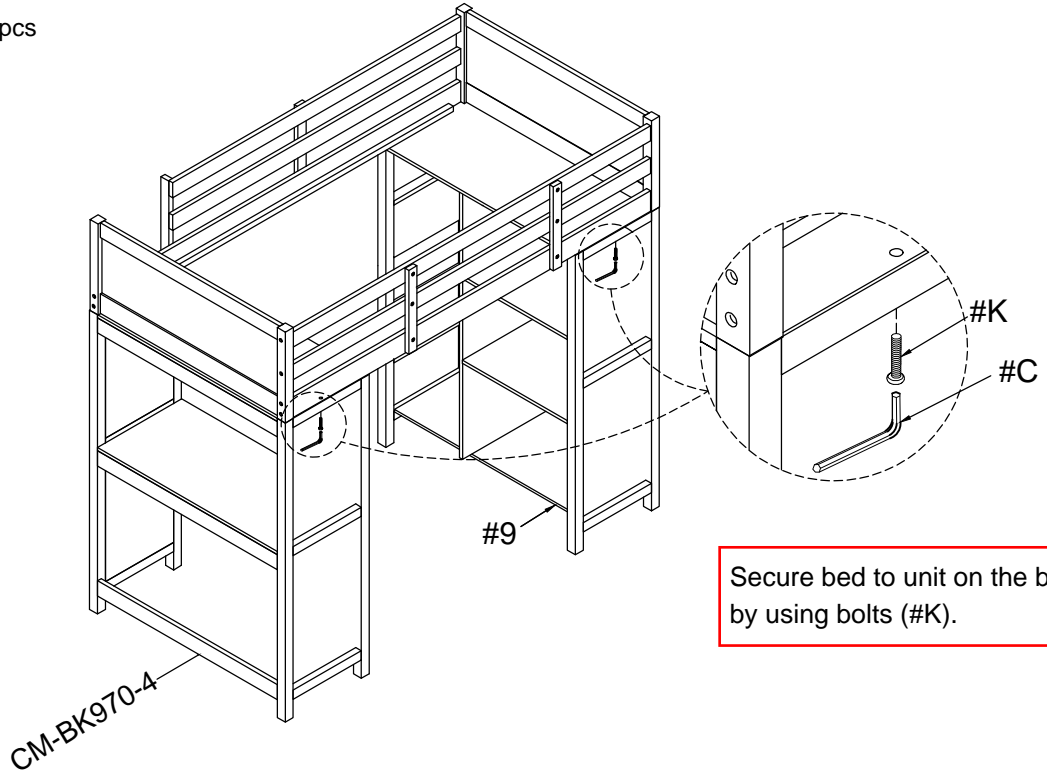
Part #9 x1pc  
Hardware #K x2pcs  
Hardware #L x4pcs



# ASSEMBLY INSTRUCTIONS

## 5

Hardware (#K) x2pcs



Secure bed to unit on the back side by using bolts (#K).

## 6

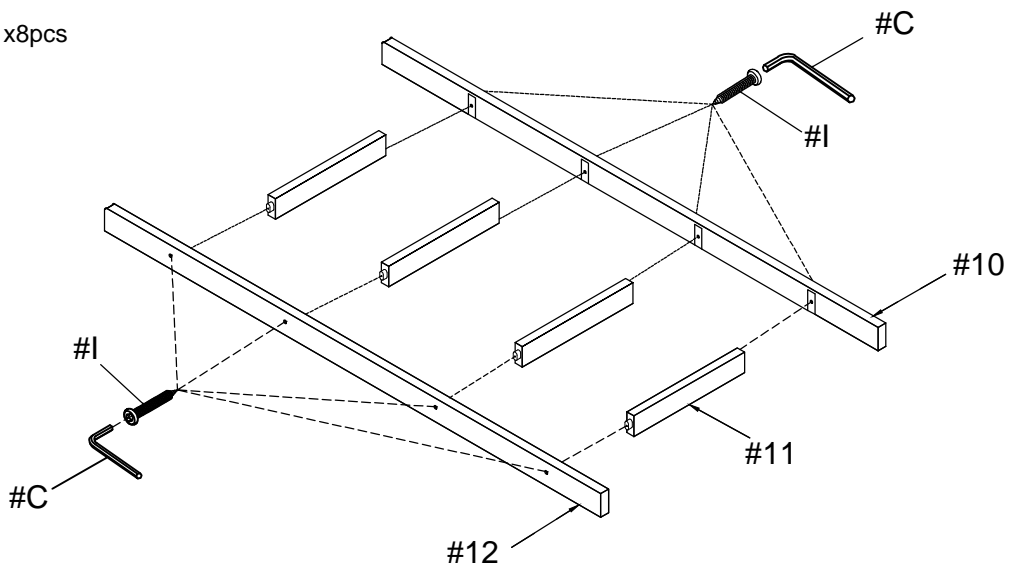
Part #10 x1pc

Part #11 x4pcs

Part #12 x1pc

Hardware (#I) x8pcs

Align ladder rungs (#11) to ladder rails (#10,12), then secure by using screws (#I).

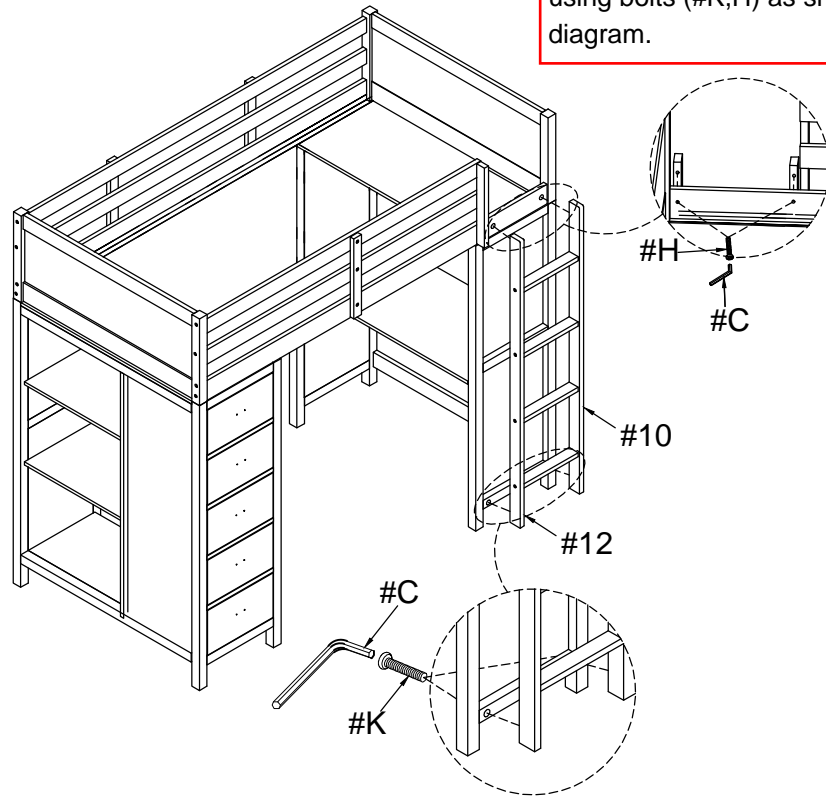


# ASSEMBLY INSTRUCTIONS

7

Hardware (#H) x2pcs

Hardware (#K) x2pcs

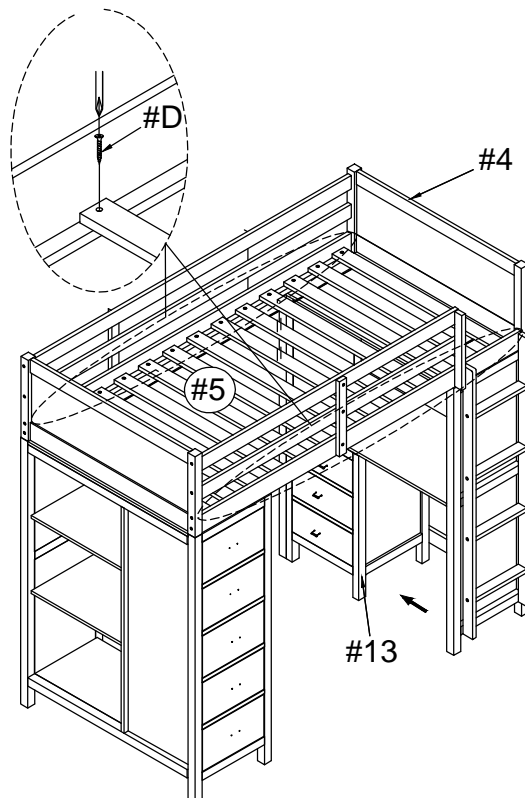


Align ladder to bunk bed, then secure by using bolts (#K,H) as shown in the diagram.

8

Part (#5) x1set

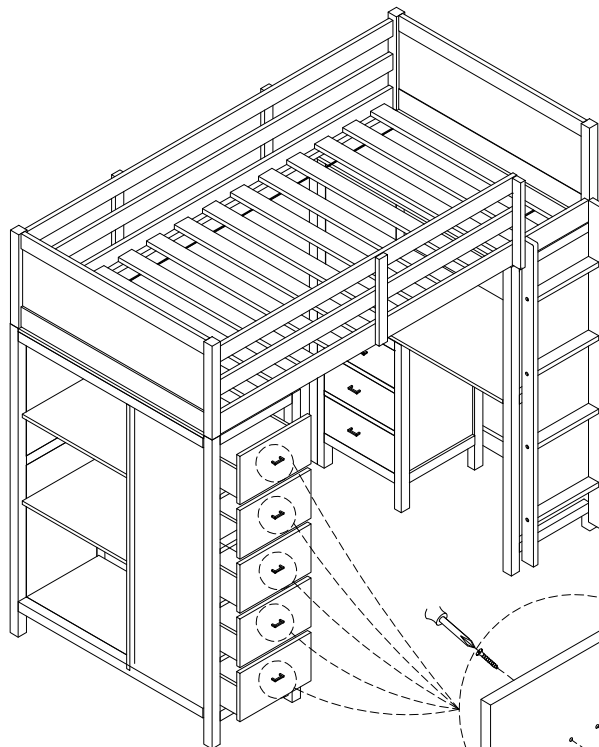
Hardware (#D) x26pcs



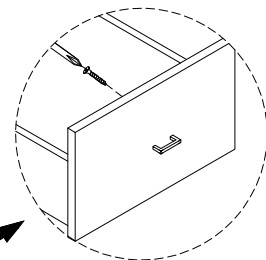
Align slats (#5) to the bed, then secure by using screws (#D).

# ASSEMBLY INSTRUCTIONS

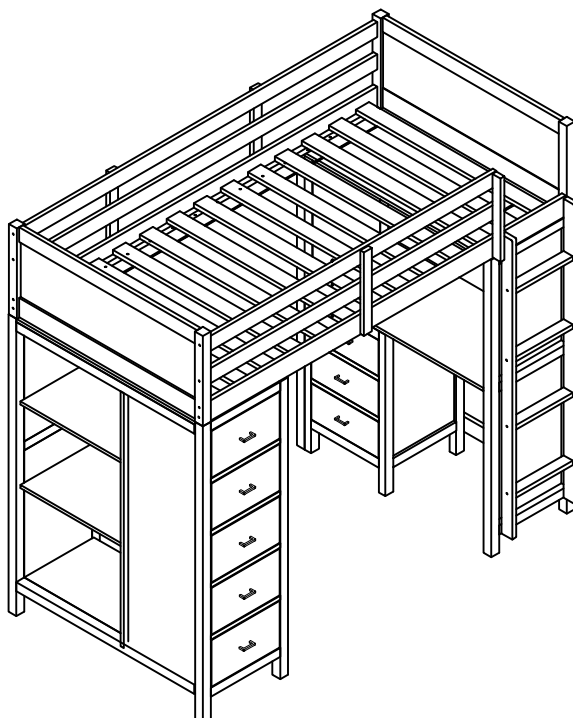
9



Attach drawer handles to the front of the drawers.



10



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

# SAFETY WARNING

To help prevent serious or fatal injuries from entrapment or falls

- . Follow the information on the warnings appearing on the upper bunk bed structure and on the carton. Do not remove warning label from the bed.
- . Always use the recommended type and size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- . Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- . Never allow a child under 6 years of age to use the upper bunk.
- . Use only mattress which is 74"-75" long and 38-1/2" wide on upper bunk.
- . Ensure thickness of mattress for upper bunk does not exceed 6". Thickness of mattress for lower bunk is from 6".
- . Surface of mattress must be at least 5 in. (127mm) below the upper edge of guardrails.
- . Prohibit horseplay on or under bed (s)
- . Prohibit more than one person on upper bunk.
- . Prohibit humping on the bed.
- . Always use the ladder for entering and leaving the upper bunk.
- . Do not use substitute parts. Contact the dealer for replacement parts.
- . Use of a night light may provide added safety precaution for a child using the upper bunk.
- . Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall. The guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
- . The use of water or sleep flotation mattresses is prohibited.
- . Do not exceed 175 lbs on upper bunk.
- . Weight limitation: 175lbs.

**STRANGULATION HAZARD** – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts and jump ropes

**Keep these instructions for future reference**

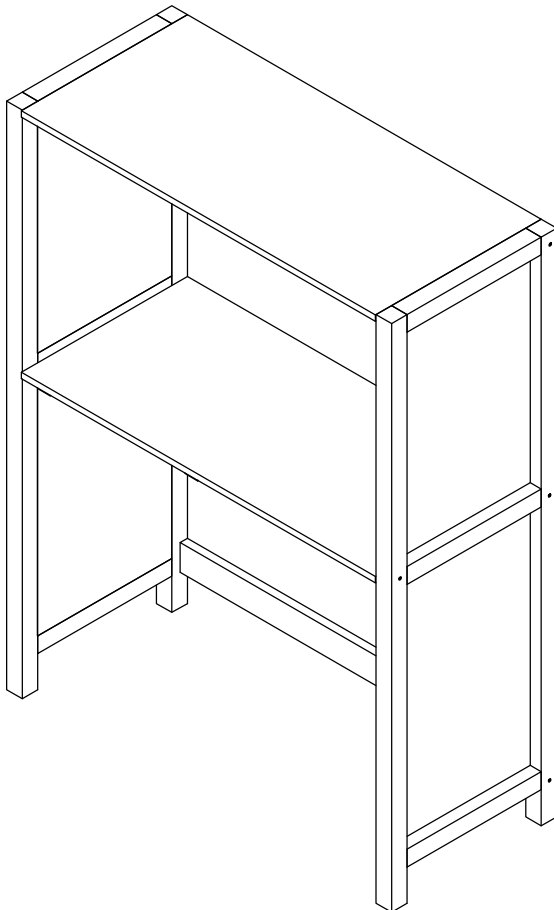
# ASSEMBLY INSTRUCTIONS

MODEL #

**CM-BK970-4**

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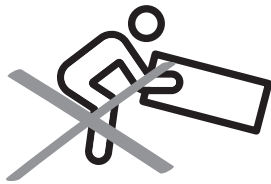
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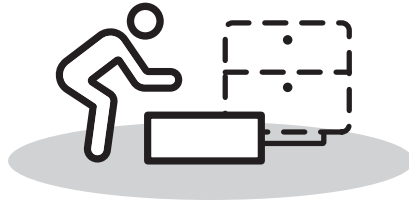
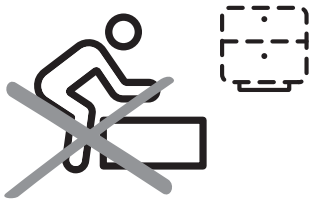
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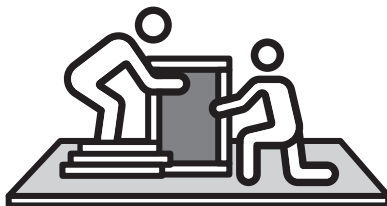
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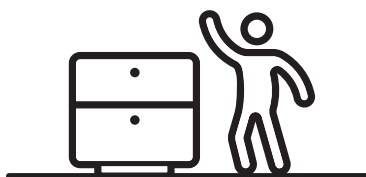
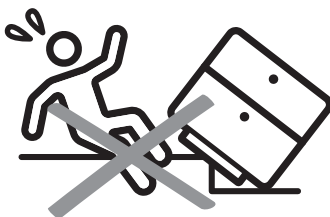
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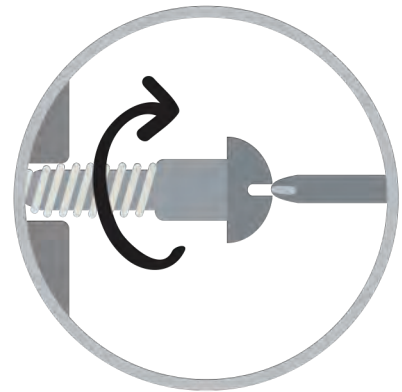
# ASSEMBLY AND CARE ADVICE



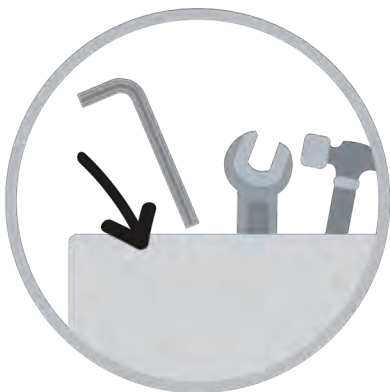
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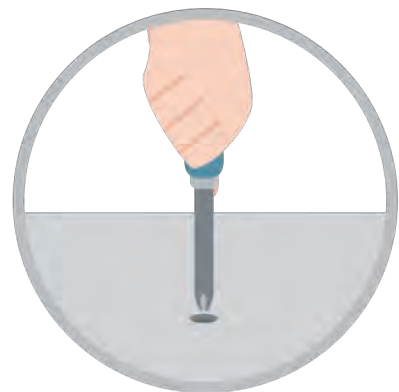


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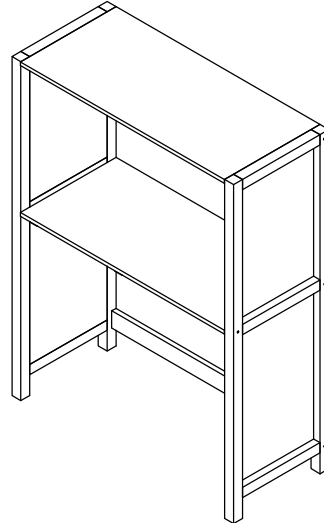
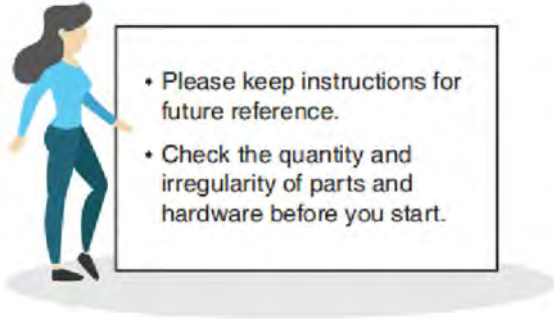


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repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

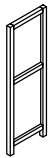
# DESK

CM-BK970-4



## PARTS

#15 1pc



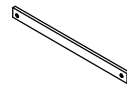
Left Frame

#16 1pc



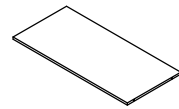
Right Frame

#17 3pcs



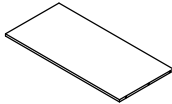
Back Rail

#18 1pc



Top Panel

#19 1pc



Shelf Panel

## HARDWARE

#C 1pc



Allen Key 4mm

#K 2pcs



Bolt Ø1/4"x2-3/8"

#M 8pcs



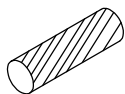
Bolt Ø1/4"x3-3/8"

#N 8pcs



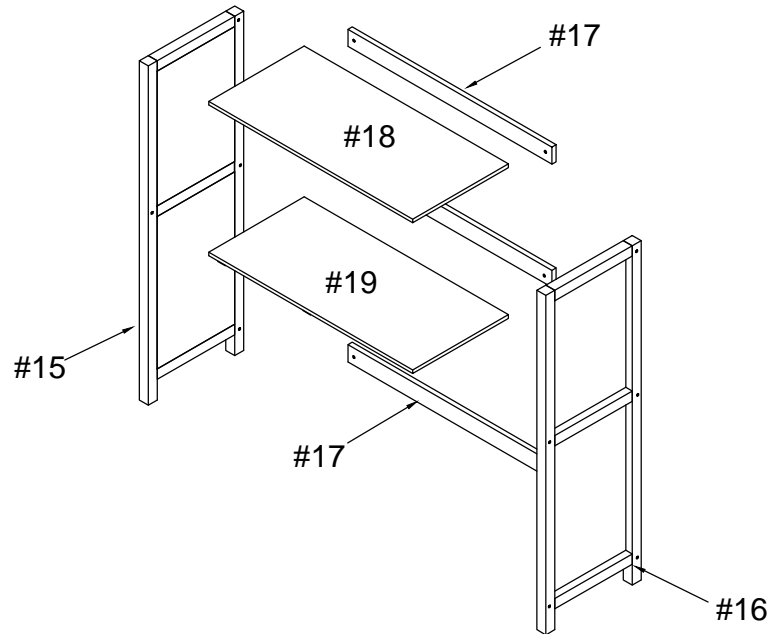
Washer Ø1/4"

#O 20pcs



Dowel #8x30mm

# Exploded View



1

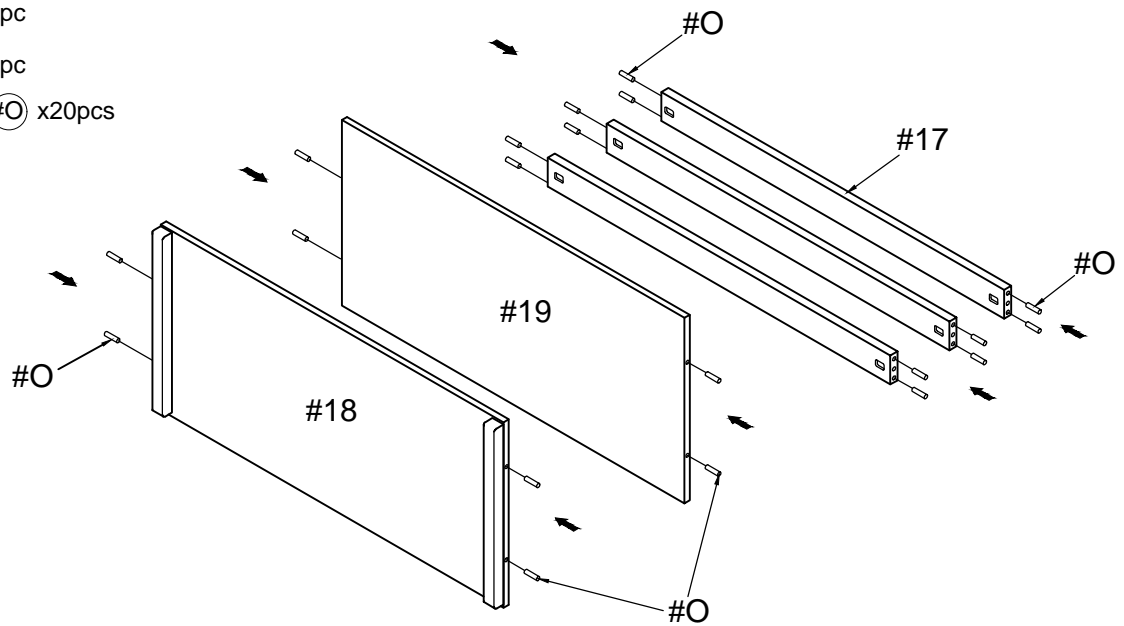
Part #17 x3pcs

Part #18 x1pc

Part #19 x1pc

Hardware #O x20pcs

Insert dowels (#O) to panels  
(#17,18,19).



# ASSEMBLY INSTRUCTIONS

## 2

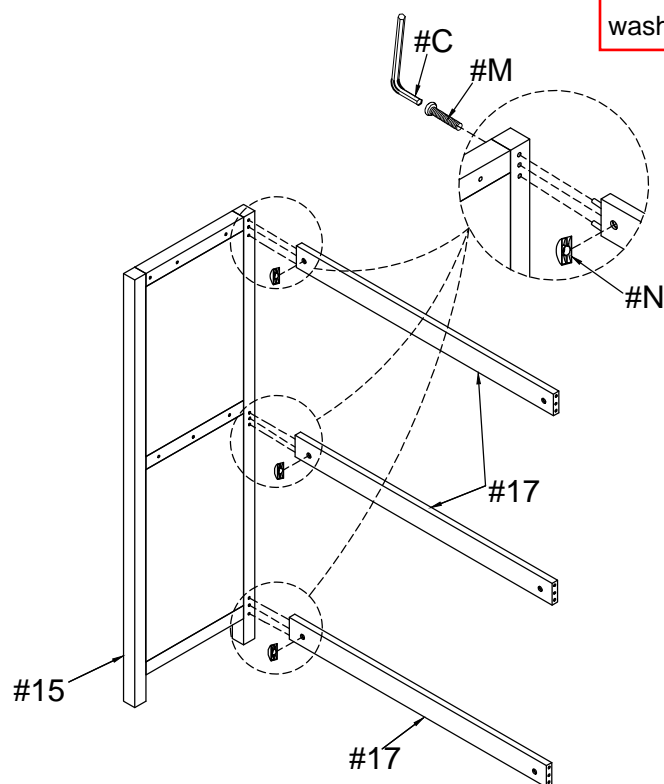
Part #15 x1pc

Part #17 x3pcs

Hardware #M x3pcs

Hardware #N x3pcs

Align panels (#17) to side frame (#15), then secure by using bolts (#M) onto washers (#N).



## 3

Part #18 x1pc

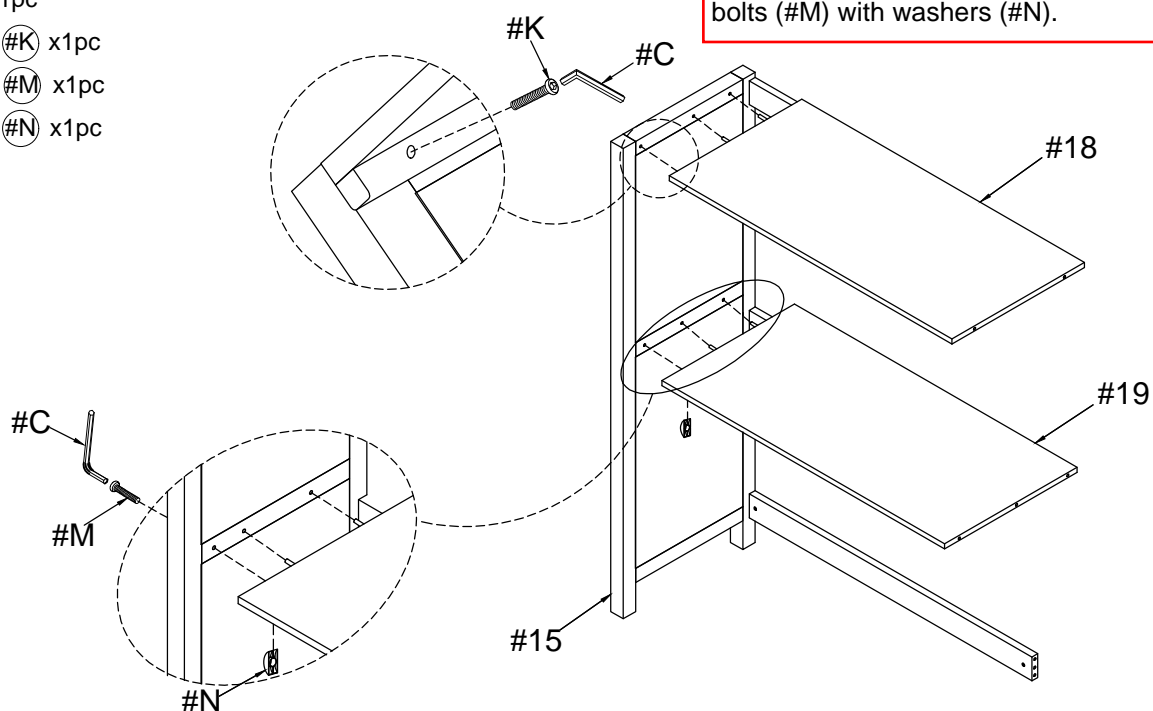
Part #19 x1pc

Hardware #K x1pc

Hardware #M x1pc

Hardware #N x1pc

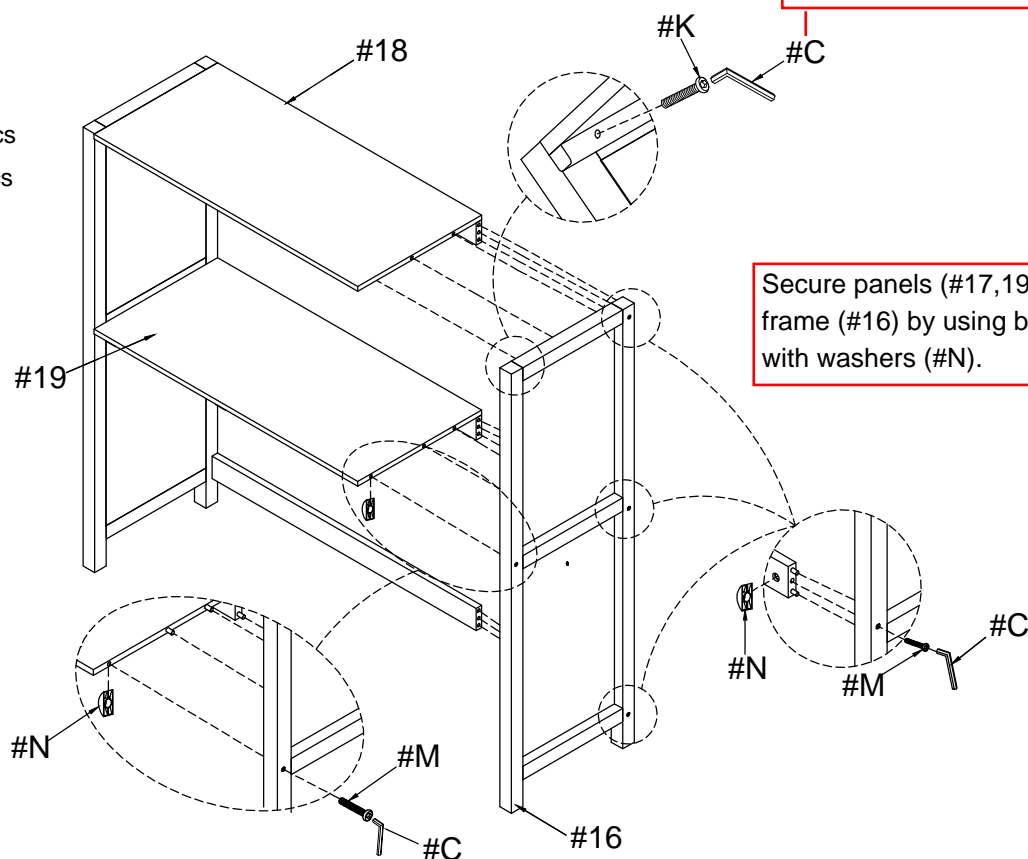
Align panels (#18) onto side frame (#15), then secure by using bolts (#K). Align panel (#19) onto side frame (#15), then secure by using bolts (#M) with washers (#N).



# ASSEMBLY INSTRUCTIONS

## 4

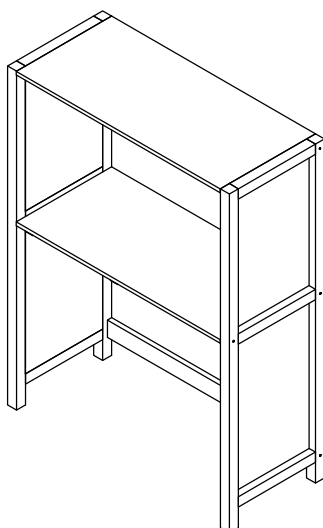
Part #16 x1pc  
 Hardware #K x1pc  
 Hardware #M x4pcs  
 Hardware #N x4pcs



1) Align side frame (#16) to unit, then secure side frame (#16) to panel (#18) by using bolts (#K).

Secure panels (#17, 19) onto side frame (#16) by using bolts (#M) with washers (#N).

## 5



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

#### ✓ Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

#### ✓ Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.