

Assembly Instruction for
5PC COUNTER SET (TABLE + 4 CHAIRS)
D-5780-3-5CS

Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please Put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PART LIST FOR CHAIR

No.	Part Desc	Code.	Q'ty
A	Seat	PD-5780-3-5CSCSEA	4
B	Left Leg	PD-5780-3-5CSCLEG1	8
C	Right Leg	PD-5780-3-5CSCLEG2	8
D	Side Stretcher	PD-5780-3-5CSCSTR1	8
E	Front Back Stretcher	PD-5780-3-5CSCSTR2	8

HARDWARE LIST FOR CHAIR

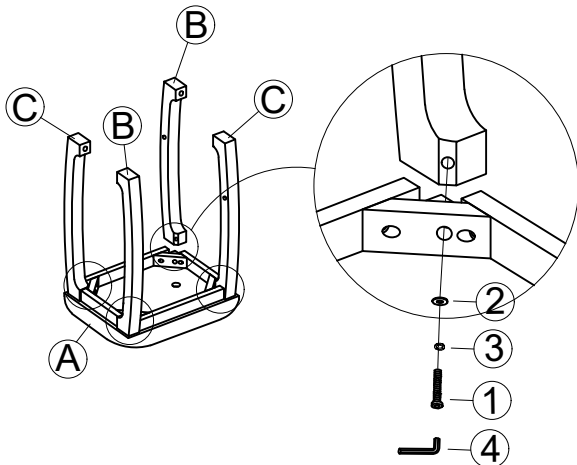
No.	Hardware Desc	Code.	Q'ty
1	 ALLEN BOLT (5/16" x 2")	PD-5780-5CSCHW	16
2	 SPRING WASHER (5/16")		16
3	 FLAT WASHER (5/16" x 7/8" x 1/16")		16
4	 ALLEN KEY (M5)		4
5	 FLAT HEAD SCREW (M5 x 2")		32

 Only tighten all bolts when all bolts aligned with bolt inserts.

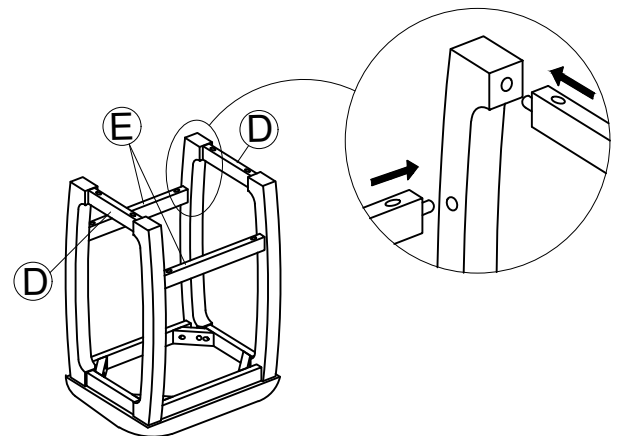
TOOLS REQUIRED (NOT PROVIDED)

 Phillips Screw Driver

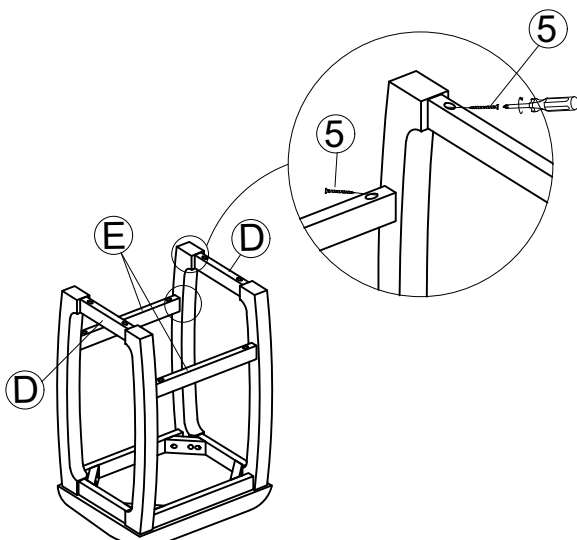
STEP 1



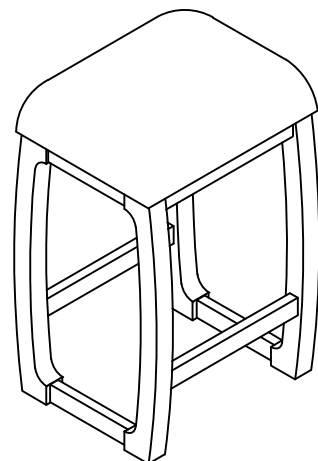
STEP 2



STEP 3



Completed



COMPLETED PRODUCT

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PART LIST FOR TABLE

No.	Part Desc	Code.	Q'ty
A	Table Top		1
B	Leg	PD-5780-3-5CSTLEG	4
C	Stretcher	PD-5780-3-5CSTSTR	4

HARDWARE LIST FOR TABLE

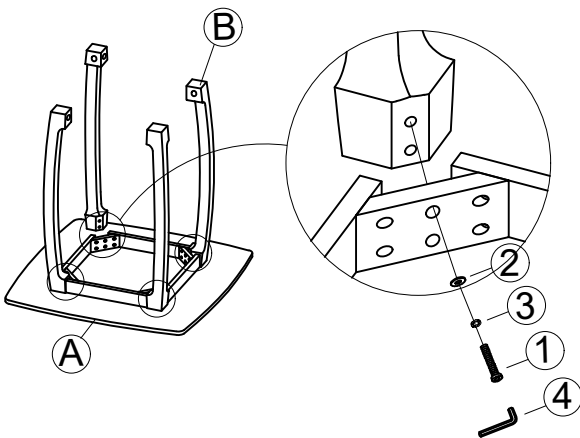
No.	Hardware Desc	Code.	Q'ty
1	 ALLEN BOLT (5/16" x 2-1/2")	PD-5780-5CSTHW	8
2	 SPRING WASHER (5/16")		8
3	 FLAT WASHER (5/16" x 7/8" x 1/16")		8
4	 ALLEN KEY (M5)		1
5	 FLAT HEAD SCREW (M5 x 2")		8

 Only tighten all bolts when all bolts aligned with bolt inserts.

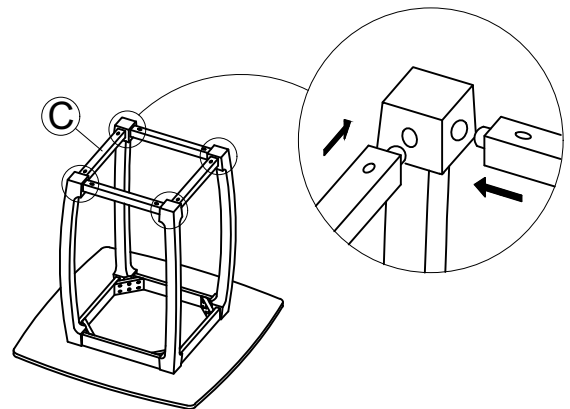
TOOLS REQUIRED (NOT PROVIDED)

 Phillips Screw Driver

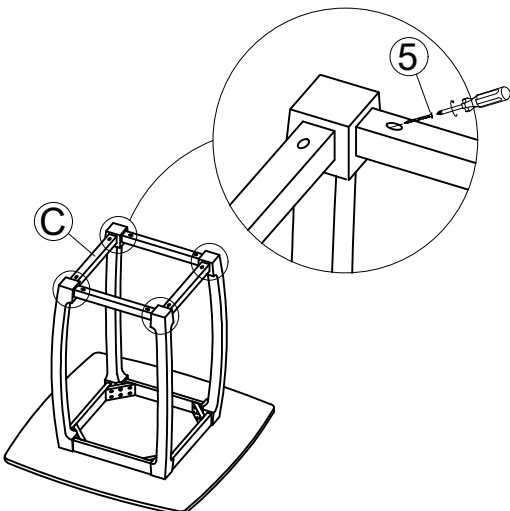
STEP 1



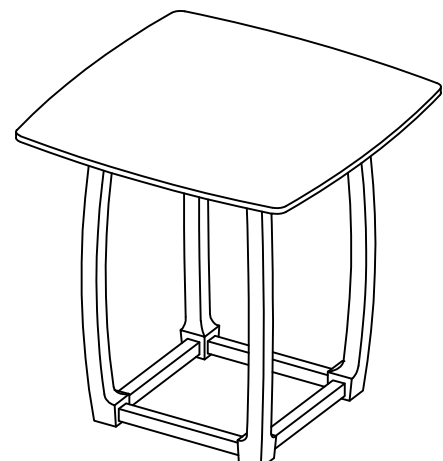
STEP 2



STEP 3

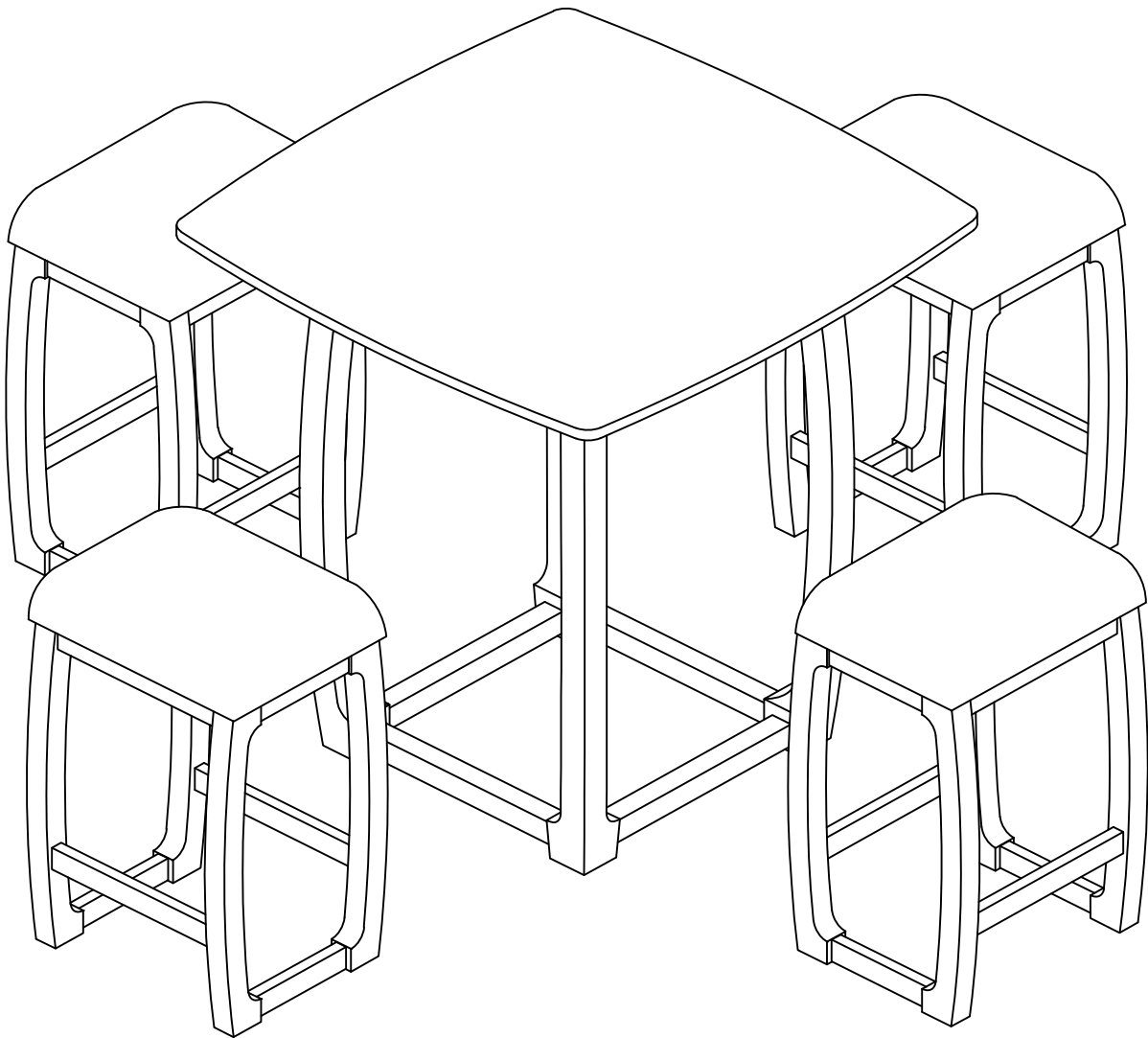


STEP 4: COMPLETED



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Completed



COMPLETED PRODUCT