

## Assembly Instructions

# Twin Bunk Bed

### **SAFETY WARNING**



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Prohibit more than one person on upper bunk.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
  
13. **STRANGULATION HAZARD**—Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.
  
14. Keep these instructions for future reference.

### **SIZE OF MATTRESS AND FOUNDATION:**

Use only mattress, which is 37 1/2" - 38 1/2" width and 74"-75" long on upper bunk and lower bunk (twin size.)

Ensure that the thickness of the mattress does not exceed 7" and that the mattress surface is at least 5" (127mm) below upper edge of guardrails.

### **WARNING:**

Adult Assembly Required. This package contains small parts. Keep away from children.

### **Replacement Part :**

Replacement part, including additional guardrails may be obtained from any Elements International Group, LLC Dealer.

### **DISTRIBUTED BY :**

ELEMENTS INTERNATIONAL  
GROUP LLC.  
2020 Industrial Blvd, Rockwall.  
TX 75087

# ASSEMBLY INSTRUCTION FOR

**SAMI STEP BUNK**  
**SM350BHFL/SM550BHFL/SM750BHFL**  
**SM350BGR/SM550BGR/SM750BGR**  
**SM350BD/SM550BD/SM750BD**  
**SM350BSL/SM550BSL/SM750BSL**

Caution: Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.

1. We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
2. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
3. Please do not over tighten screws or bolts.
4. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

## PART LIST

| No | Part Desc                                    | Part | Code     | Qty  |
|----|--|------|----------|------|
| A  | STEP BUNK LEFT HEADBOARD PANEL               |      | BHPNL2   | 1pc  |
| B  | STEP BUNK LEFT FOOTBOARD PANEL               |      | BFBPNL2  | 1pc  |
| C  | STEP BUNK LEFT END PANEL                     |      | BHFEPNL2 | 1pc  |
| D  | STEP BUNK LOWER SIDE RAIL                    |      | BGRLSR   | 2pcs |
| E  | STEP BUNK UPPER SIDE RAIL                    |      | BGRUSR   | 2pcs |
| F  | STEP BUNK GUARD RAIL                         |      | BGRGUD   | 4pcs |
| G  | STEP BUNK GUARD RAIL SUPPORT                 |      | BGRSPL   | 2pcs |
| H  | STEP BUNK DRAWERS STAIRCASE UPPER BACK PANEL |      | BDBPN    | 1pc  |

# ASSEMBLY INSTRUCTION FOR

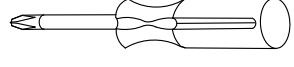
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## PART LIST

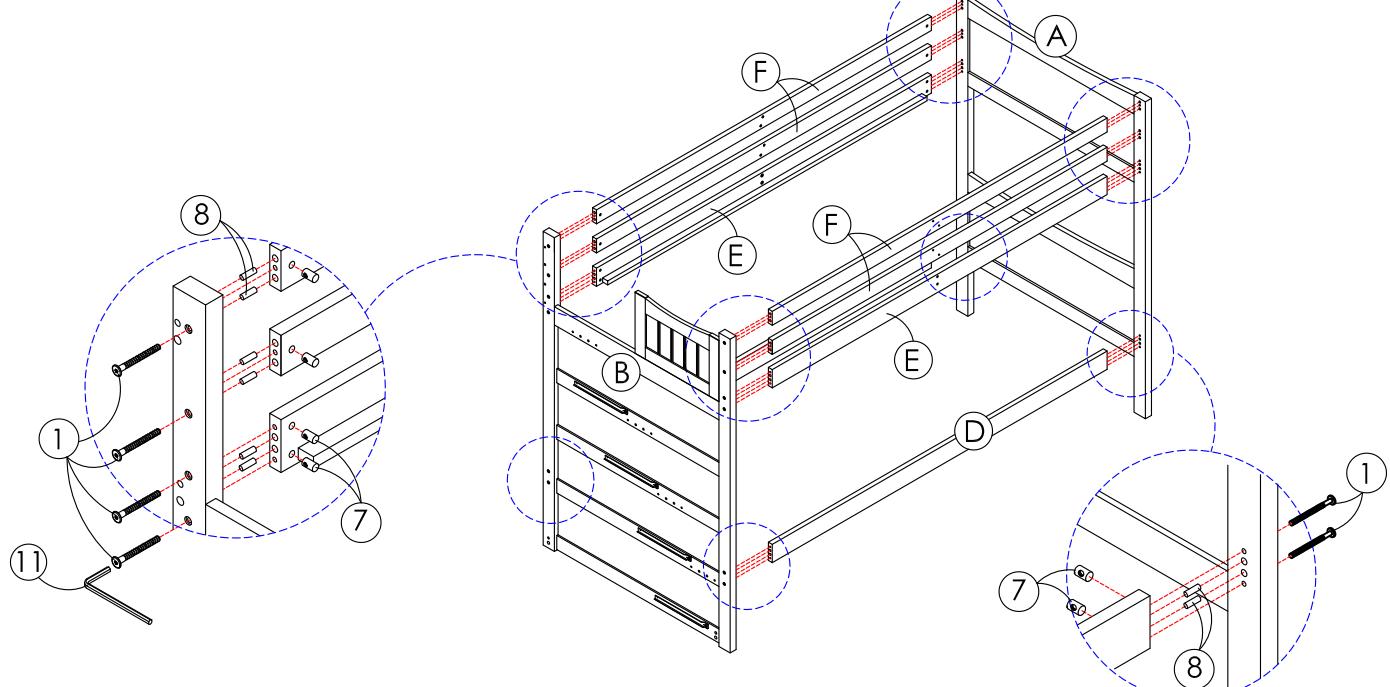
| No | Part Desc   | Part | Code   | Qty   |
|----|---|------|--------|-------|
| I  | STEP BUNK DRAWERS<br>STAIRCASE 1ST TOP PANEL              |      | BDTPN1 | 1pc   |
| J  | STEP BUNK DRAWERS<br>STAIRCASE 2ND,3RD & 4TH<br>TOP PANEL |      | BDTPN2 | 3pcs  |
| K  | STEP BUNK DRAWERS<br>LADDER SUPPORT                       |      | BDLAD  | 2pcs  |
| L  | STEP BUNK DRAWERS<br>STAIRCASE LOWER BACK<br>PANEL        |      | BDLPN  | 1pc   |
| M  | STEP BUNK SLATS   |      | BSLSLT | 2sets |
| N  | STEP BUNK DRAWERS<br>FRONT PANEL WITH HANDLE              |      | BDDRW1 | 4pcs  |
| O  | STEP BUNK DRAWERS<br>LEFT PANEL                           |      | BDDRW2 | 4pcs  |
| P  | STEP BUNK DRAWERS<br>RIGHT PANEL                          |      | BDDRW3 | 4pcs  |
| Q  | STEP BUNK DRAWERS<br>BACK PANEL                           |      | BDDRW4 | 4pcs  |
| R  | STEP BUNK DRAWERS<br>BOTTOM PANEL                         |      | BDDRW5 | 4pcs  |

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| HARDWARE LIST |               |   |        |       |   |               |   |        |       |  |
|---------------|---------------|---|--------|-------|---|---------------|---|--------|-------|--|
| No            | Hardware Desc | Part  | Code   | Qty   | No  | Hardware Desc | Part  | Code   | Qty   |  |
| 1             | JCBC 70mm     |    | BHFLHW | 24pcs | 8   | WOOD DOWEL    |  | BHFLHW | 56pcs |  |
| 2             | JCBC 50mm     |    |        | 6pcs  | 9   | MINIFIX CAM   |  |        | 16pcs |  |
| 3             | JCBC 30mm     |    |        | 22pcs | 10  | MINIFIX BOLT  |  |        | 16pcs |  |
| 4             | JCBC-W 28mm   |    |        | 16pcs | 11  | ALLEN KEY     |  |        | 1pc   |  |
| 5             | SCREW 28mm    |    |        | 60pcs |  |               |   |        |       |  |
| 6             | SCREW 16mm    |  |        | 14pcs | SCREW DRIVER NOT INCLUDED   |               |   |        |       |  |
| 7             | BARREL NUT    |  |        | 24pcs |   |               |   |        |       |  |

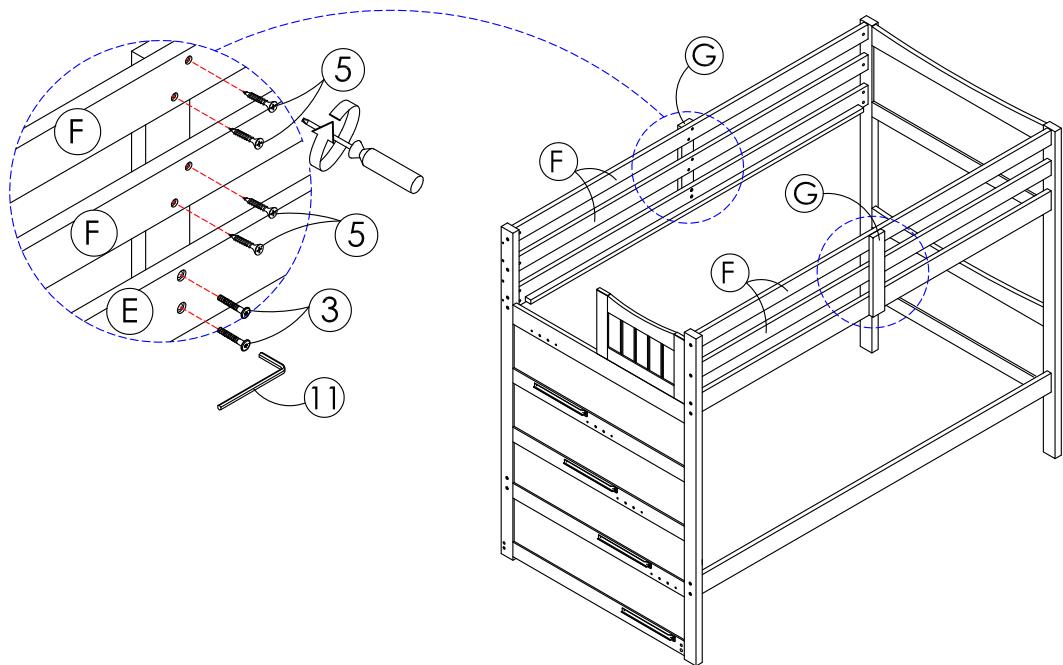
## STEP 1



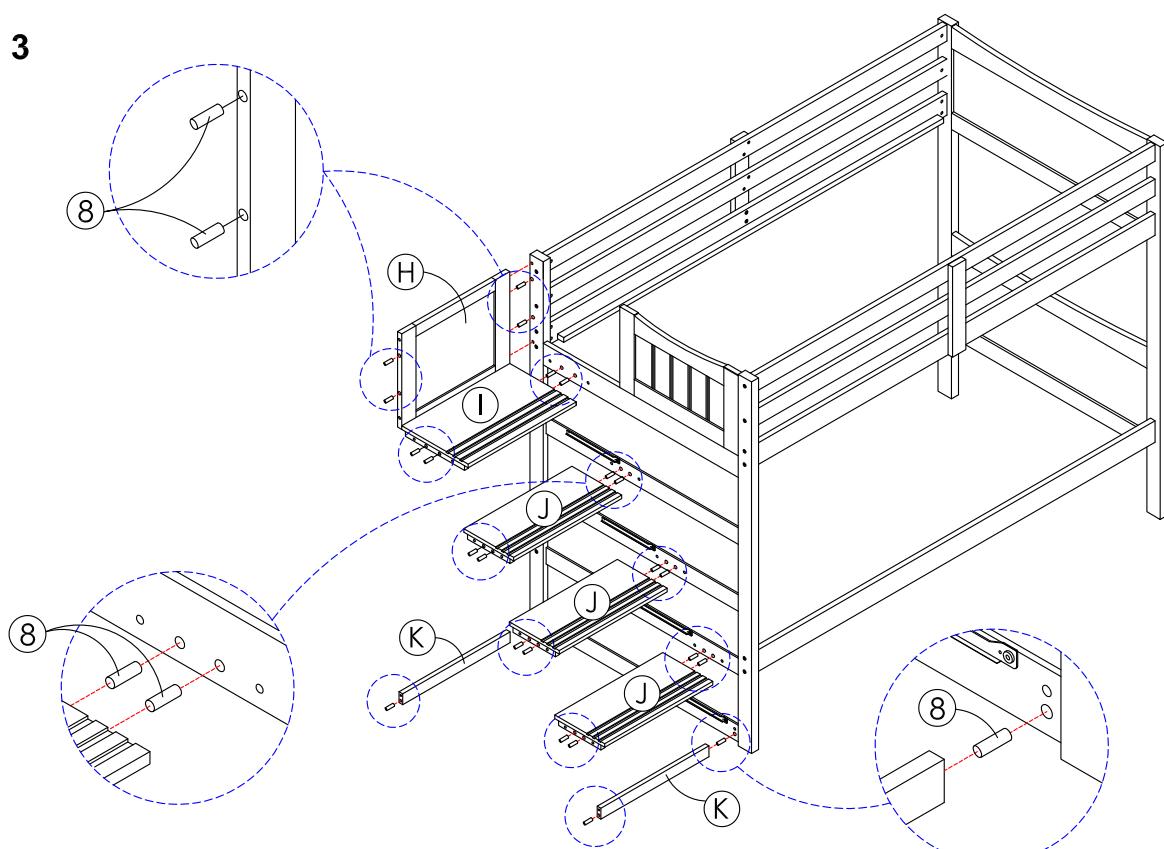
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## STEP 2



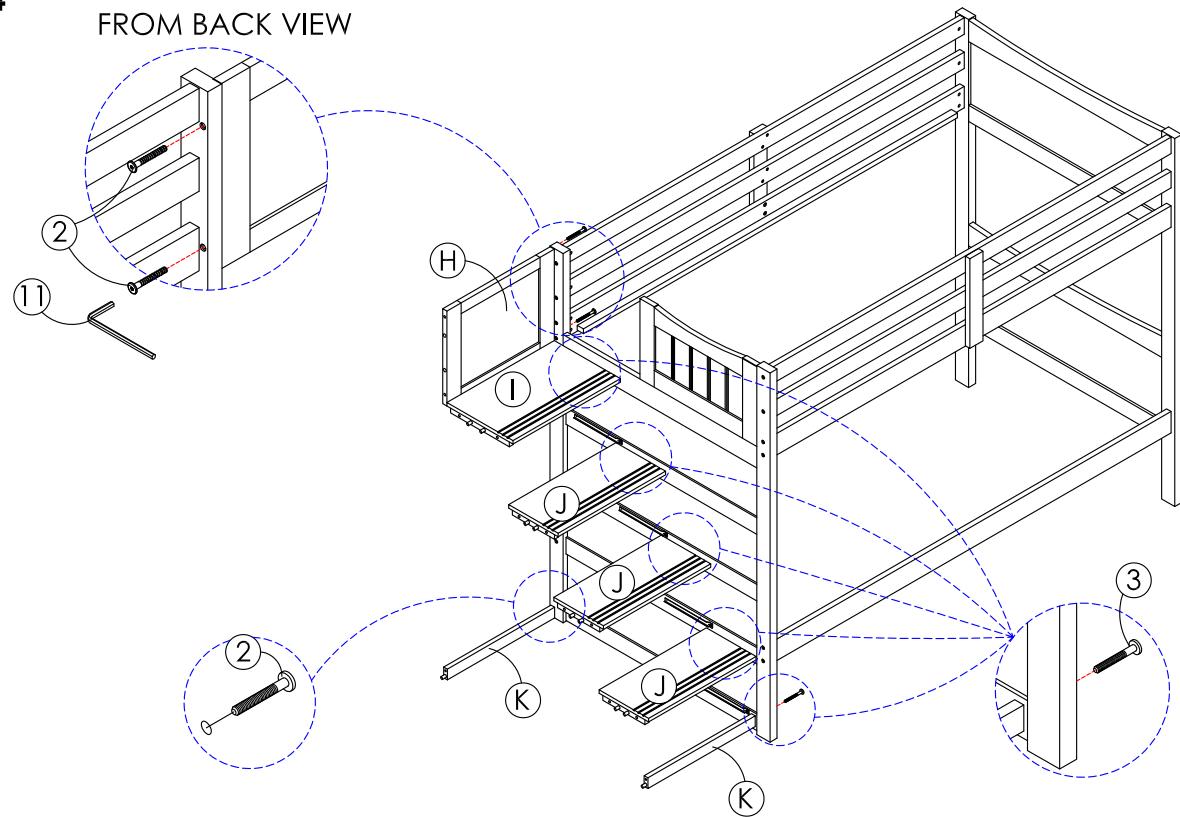
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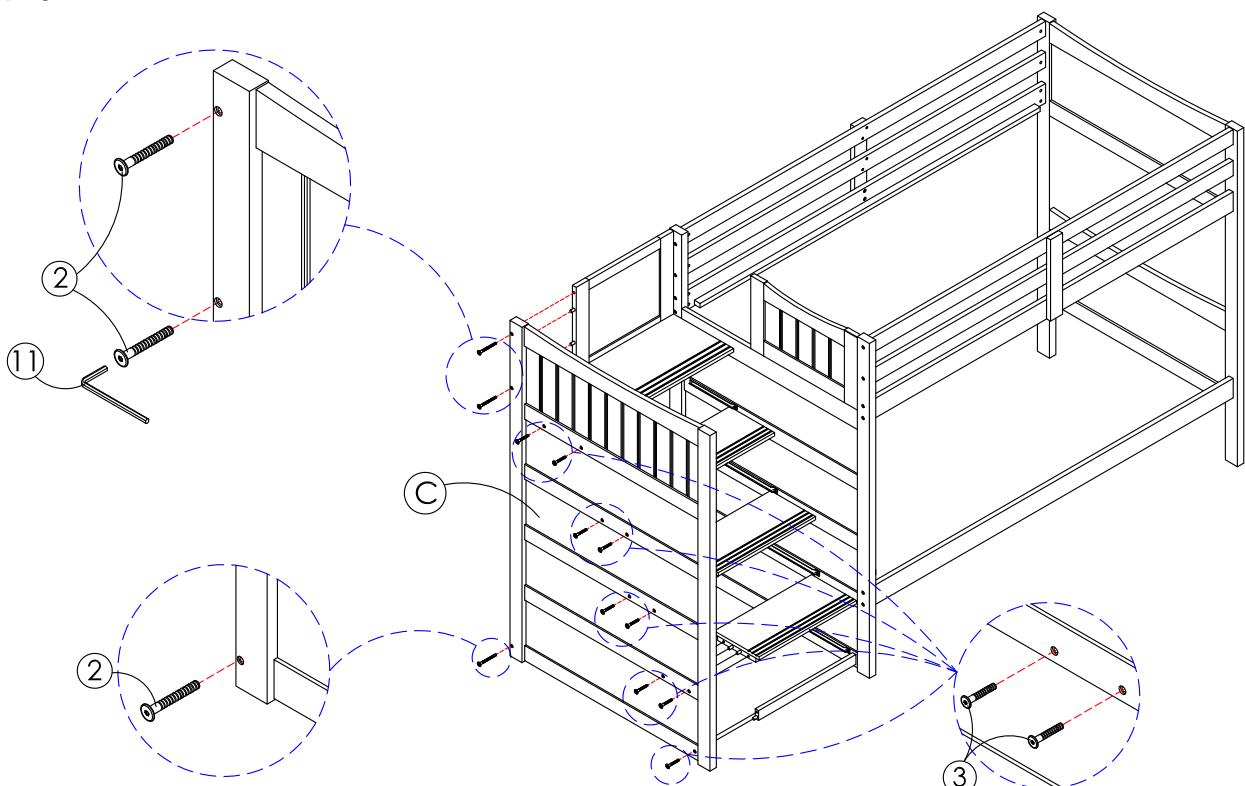
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## STEP 4



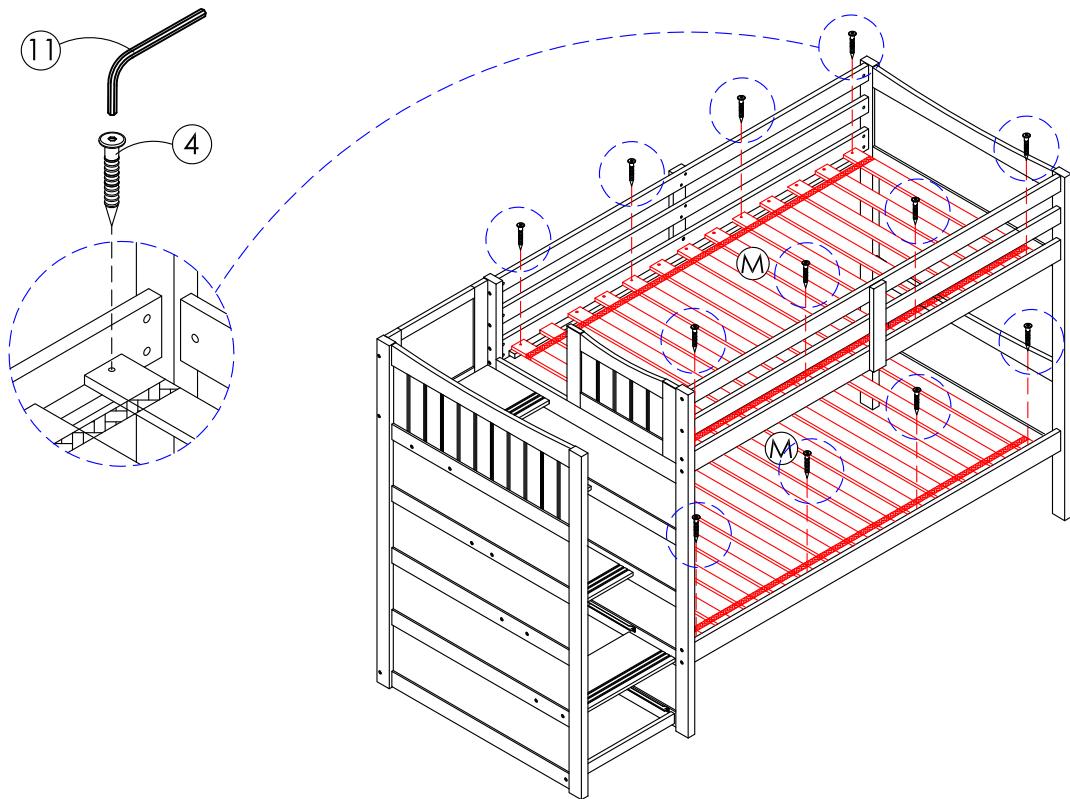
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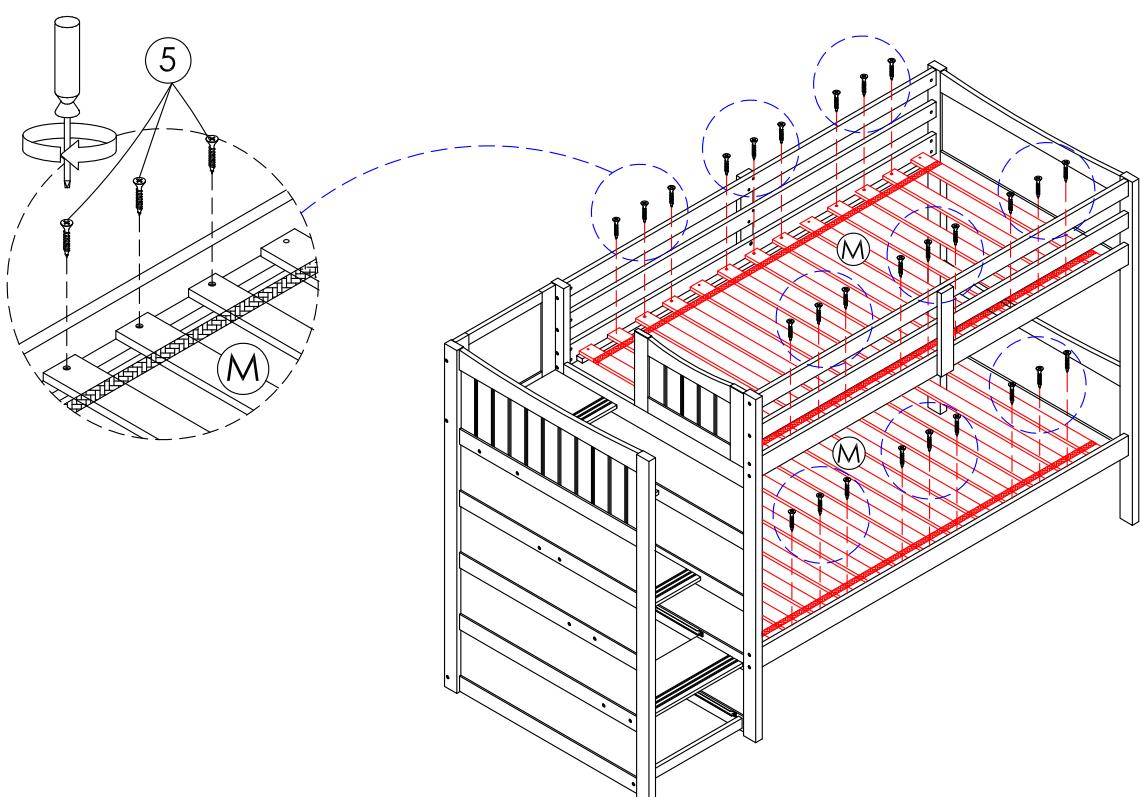
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## STEP 6



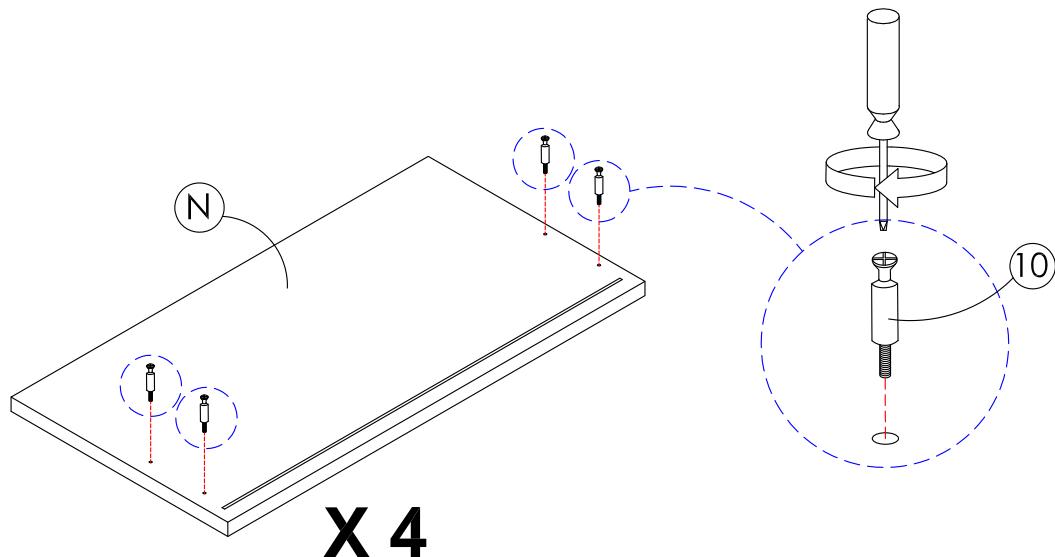
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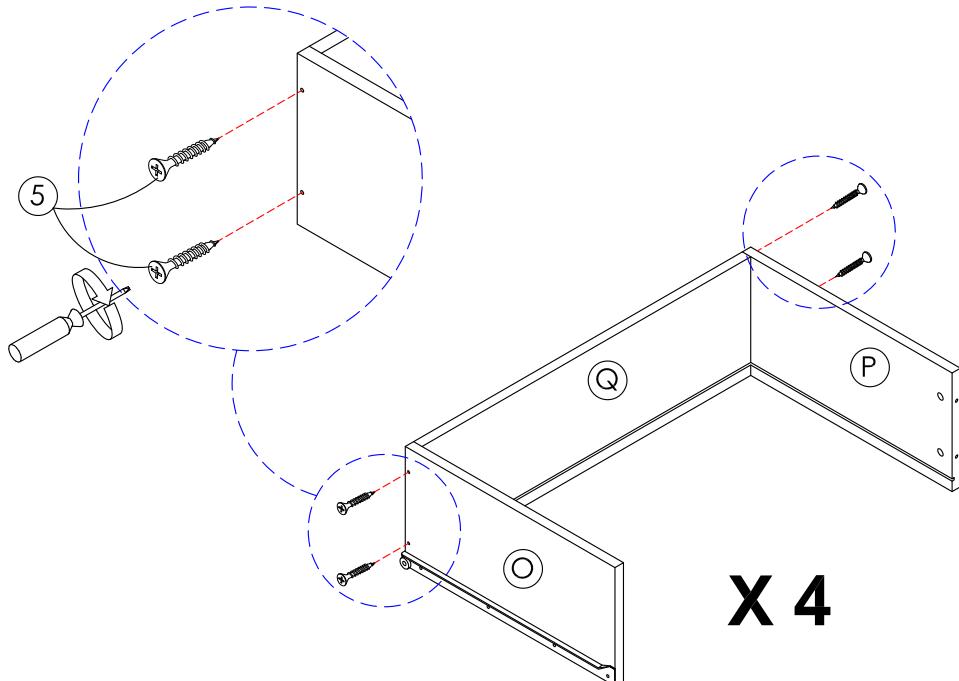
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## STEP 8



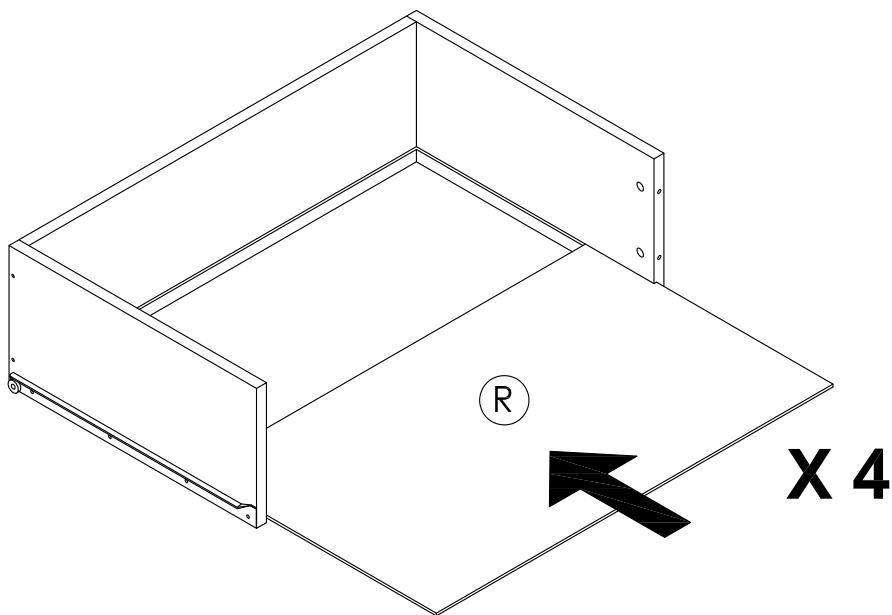
## STEP 9



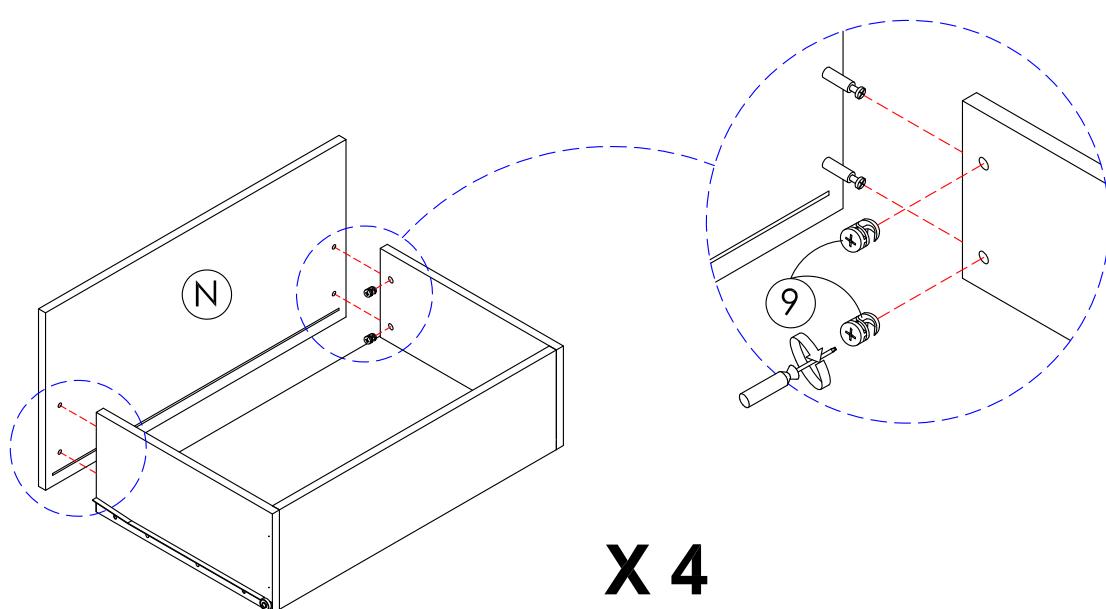
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## STEP 10



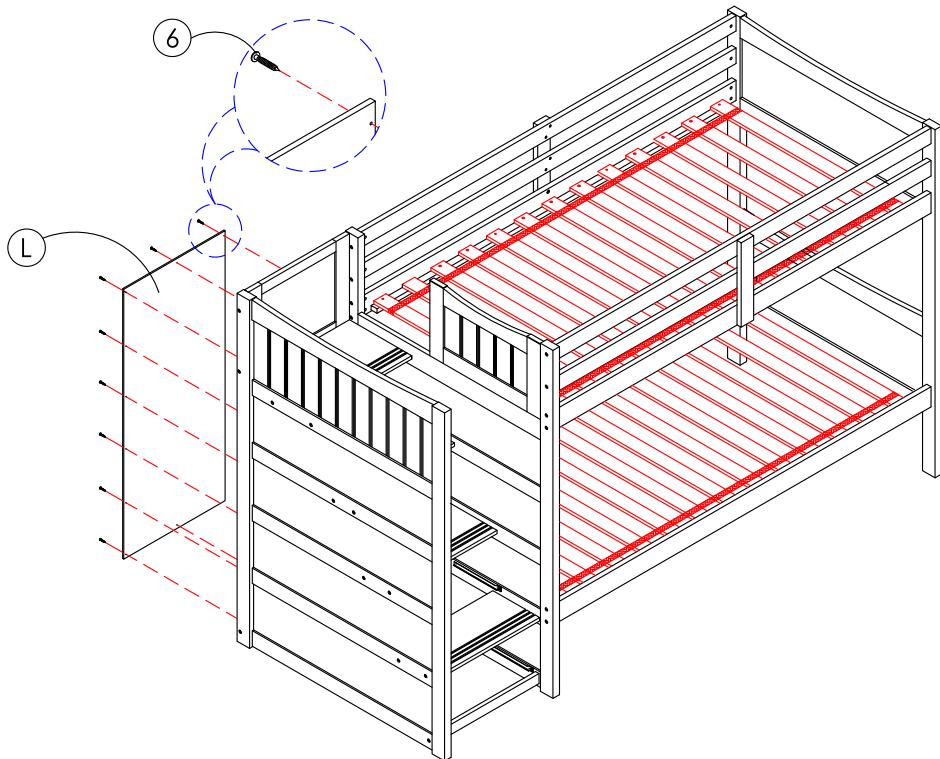
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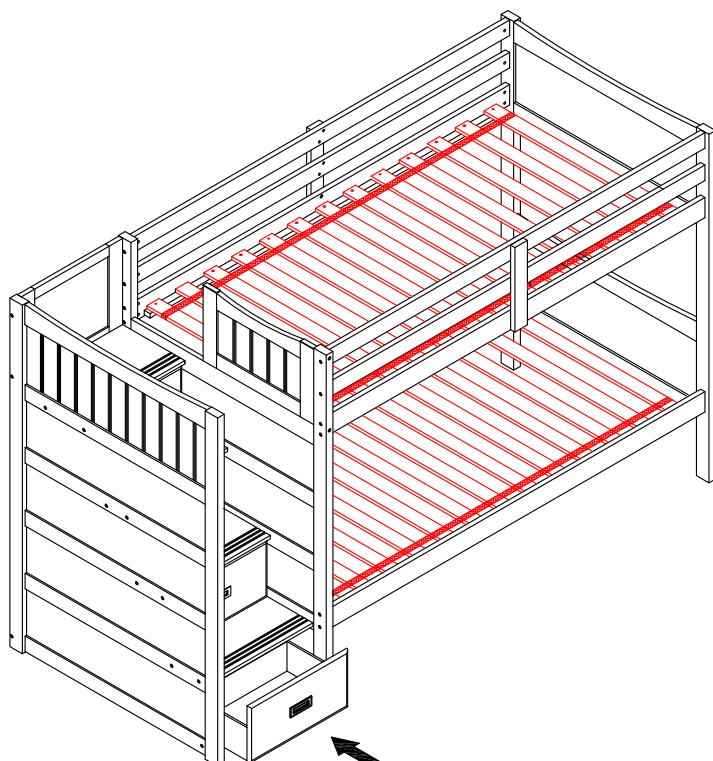
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## STEP 12



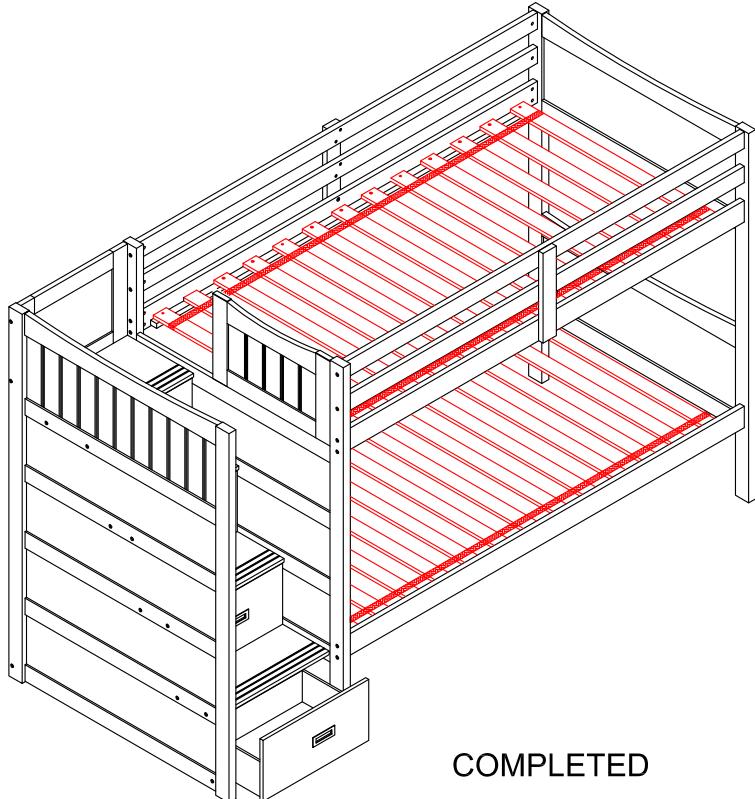
## STEP 13



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## STEP 14



COMPLETED

### **WARNING: To avoid serious personal injury:**

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children.  
Furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.