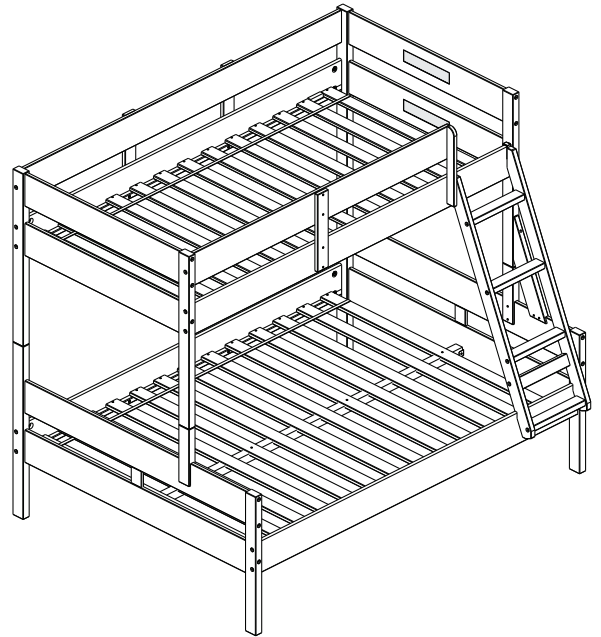


ASSEMBLY INSTRUCTIONS

2316- TWIN FULL BUNK BED

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure that all parts are included.



“DO NOT TIGHTEN SCREWS AND BOLTS UNTIL COMPLETELY ASSEMBLED”.

SIZE OF MATTRESS AND FOUNDATION

This bed is designed to use a Twin mattress (37½" - 38½" x 74 - 75") and Full Mattress (53 ½" - 54 ½" x 74 - 75") and wooden slat sets, as provided by the manufacturer. The total thickness of the mattress must not exceed 8".

Note: There must be at least 5" from top surface of mattress to top edge or guardrails.

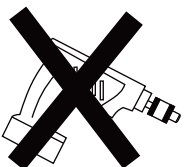
REPLACEMENT PARTS.

Replacement parts, including additional guardrails, may be obtained from place of purchase or original distributor.

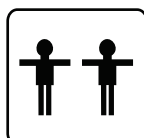
TO OBTAIN PARTS, PLEASE CONTACT: **DONCO TRADING COMPANY- FORT WORTH, TEXAS**

SAFETY WARNINGS!

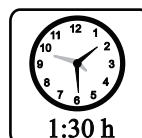
- 1- Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2- Always use the recommended size of mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3- The surface of mattress must be at least 5" below the upper edge of guardrails.
- 4- Do not allow children under 6 years of age to use the upper bunk.
- 5- Prohibit more than one person on upper bunk.
- 6- Periodically check and ensure that the guardrail, ladder and other components are in their proper position free from damage, and that all connectors are tight.
- 7- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8- Always use the ladder for entering and leaving the upper bunk.
- 9- Do not use substitute parts. Contact the distributor or dealer for replacement parts.
- 10- The use of a night light may provide added safety precaution for a child using the upper bunk.
- 11- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 12- Always use guardrails on both long sides of the upper bunk.
- 13- The use of water or sleep flotation mattresses is prohibited.
- 14- Keep these instructions for future reference.
- 15- Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes, etc.



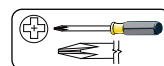
!
* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!
* Please assemble on a clean soft surface to avoid damage.



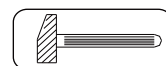
+



Tools Required



(Not included)



(Not included)

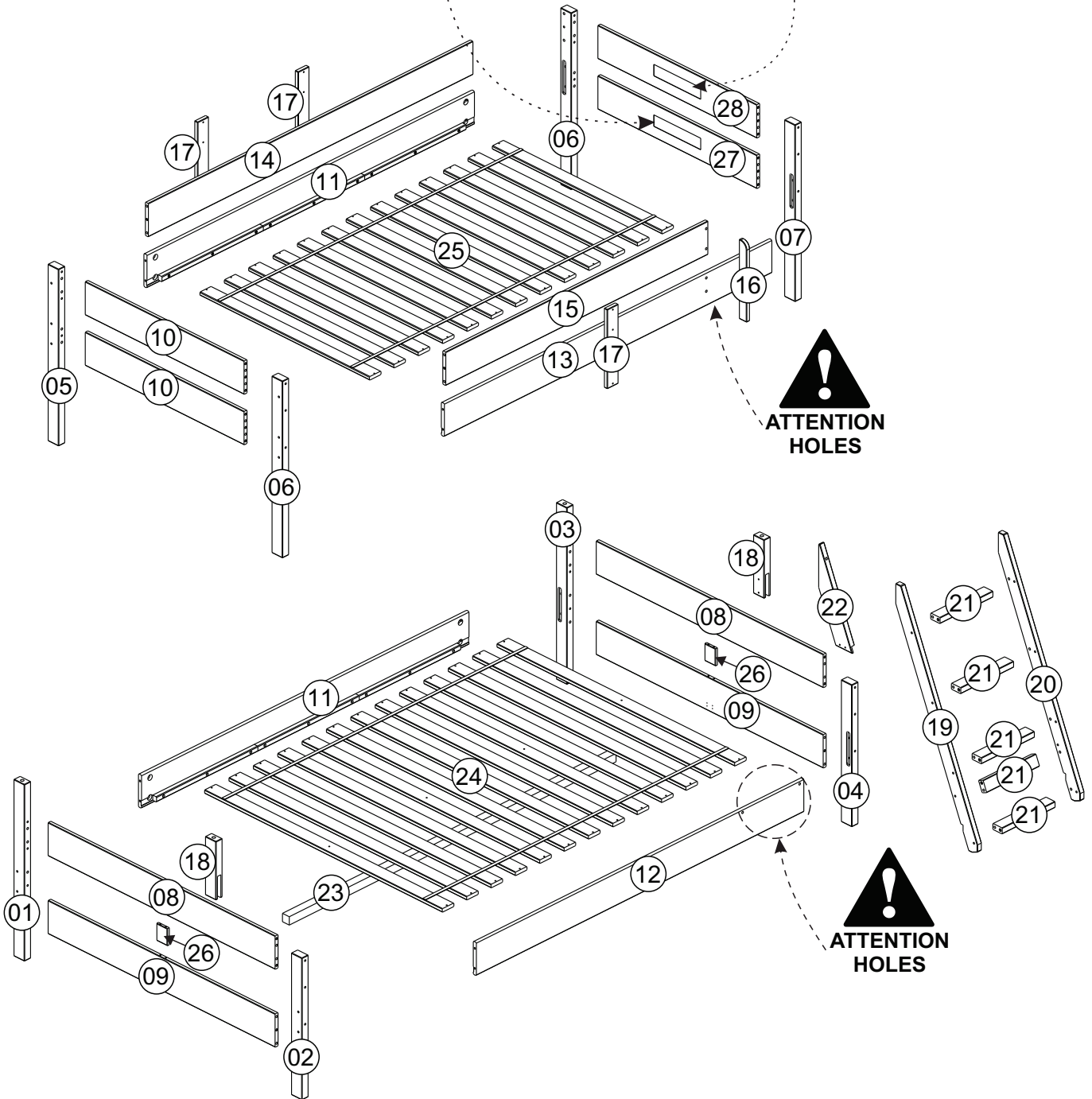


IMPORTANT: PLEASE READ INSTRUCTIONS BEFORE STARTING THE ASSEMBLY

Part List: 2316- TWIN FULL BUNK BED

**CERTIFICATION LABEL
DO NOT REMOVE!**

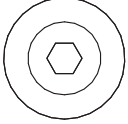
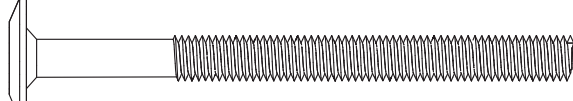
**WARNING LABEL
DO NOT REMOVE!**



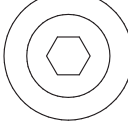
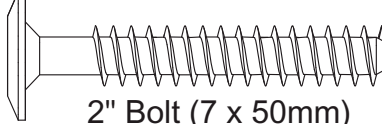
CAUTION!

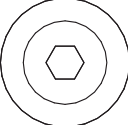
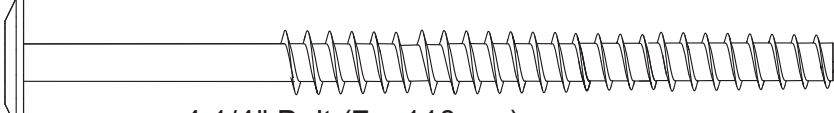
*Please be careful when assembling this product due the parts are extremely heavy.
Also, please do not allow kids around when assembling this bed to avoid injuries!*

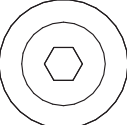
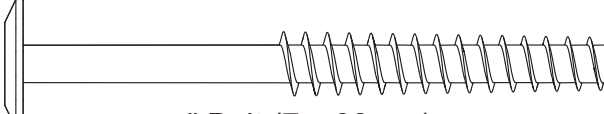
Identify the size and type of hardware using the illustration below:

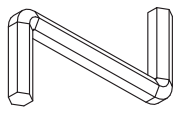
A   **Qty 16**
1/4" x 3 1/8" Bolt (1/4" x 80 mm)


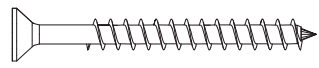
B  **Qty 16**
Half Moon Nut


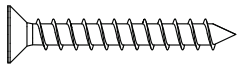
C   **Qty 16**
2" Bolt (7 x 50mm)


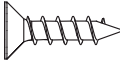
D   **Qty 24**
4 1/4" Bolt (7 x 110mm)


E   **Qty 03**
3 1/8" Bolt (7 x 80mm)

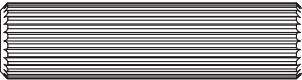
F  **Qty 01**
Allen wrench


G   **Qty 01**
1 9/16" Screw (4 x 40mm)

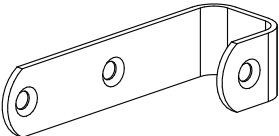
H   **Qty 72**
1 3/16" Screw (4 x 30mm)

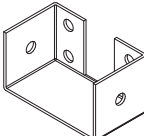
I   **Qty 20**
5/8" Screw (3.5 x 16mm)

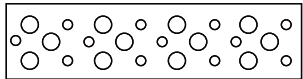
J  **Qty 04**
3 15/16" Wooden Dowel (15 x 100mm)


K  **Qty 48**
1 9/16" Wooden Dowel (10 x 40mm)

L  **Qty 08**
1 9/16" Wooden Dowel (6 x 40mm)

M  **Qty 02**
Hook Ladder

N  **Qty 02**

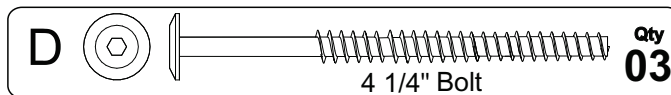
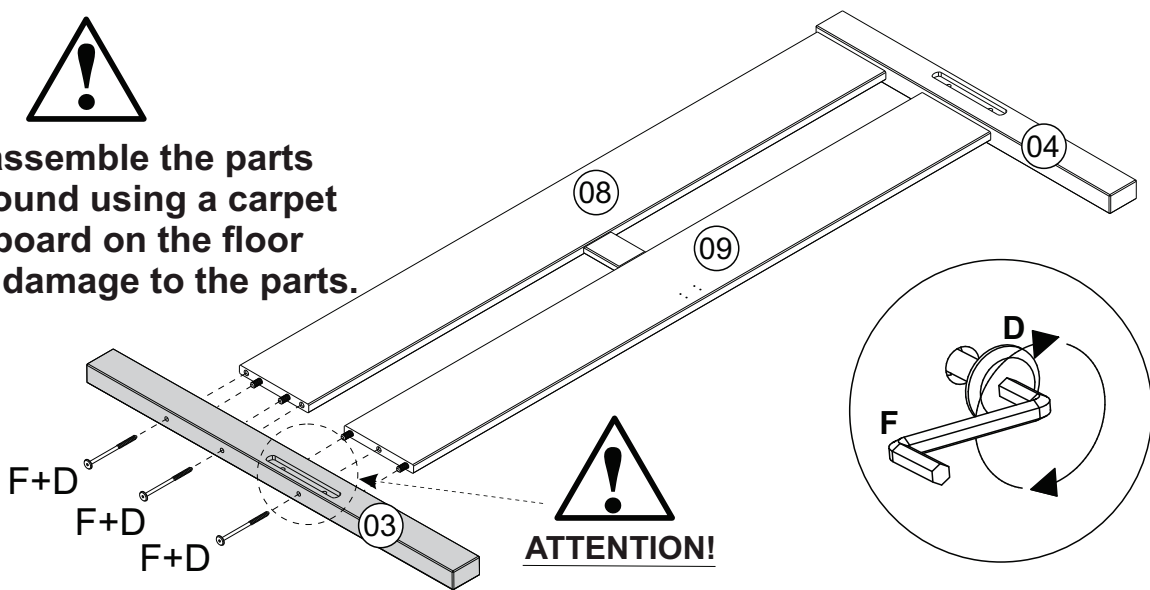
O  **Qty 02**
Protector

P  **Qty 01**
Spacer

04



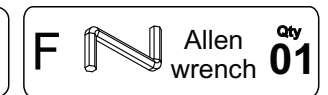
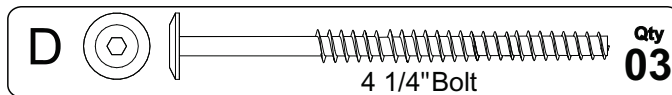
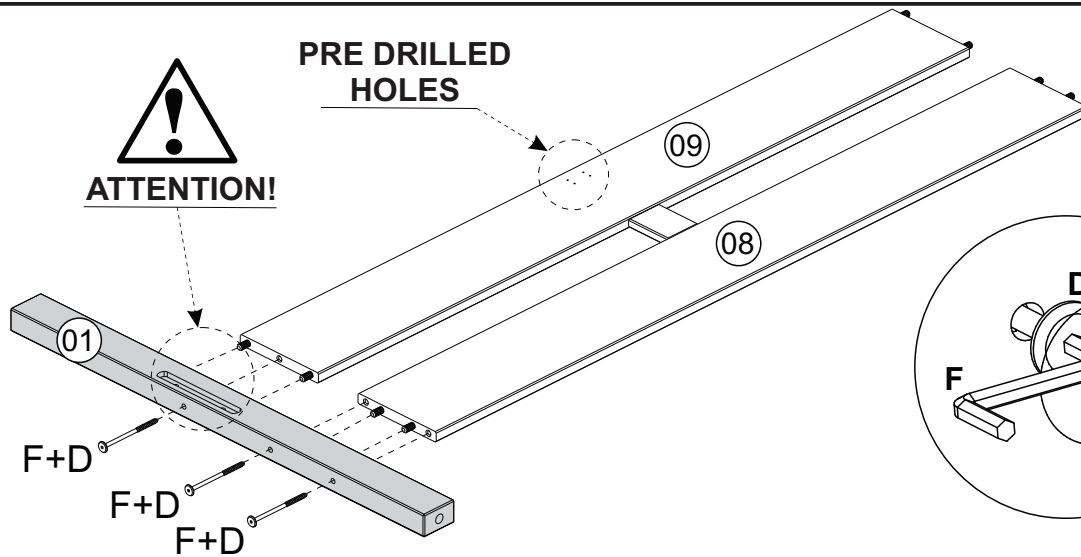
Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



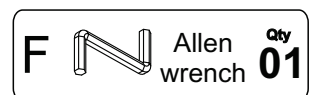
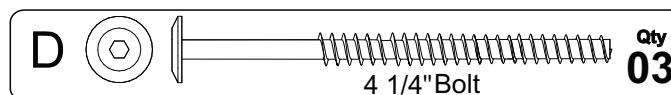
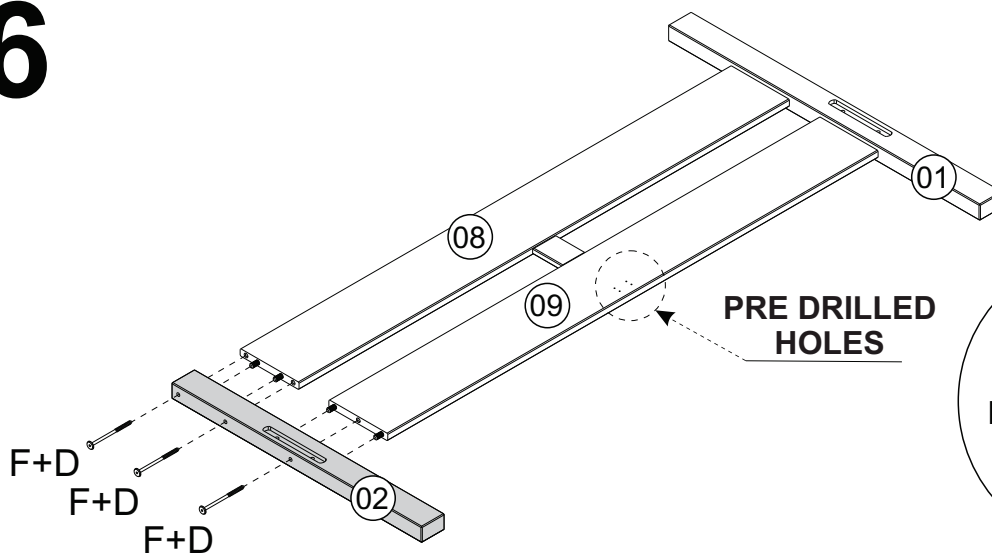
05



PRE DRILLED HOLES



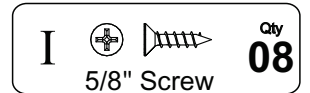
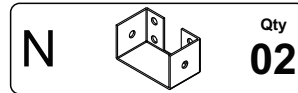
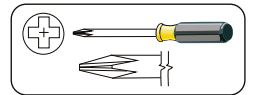
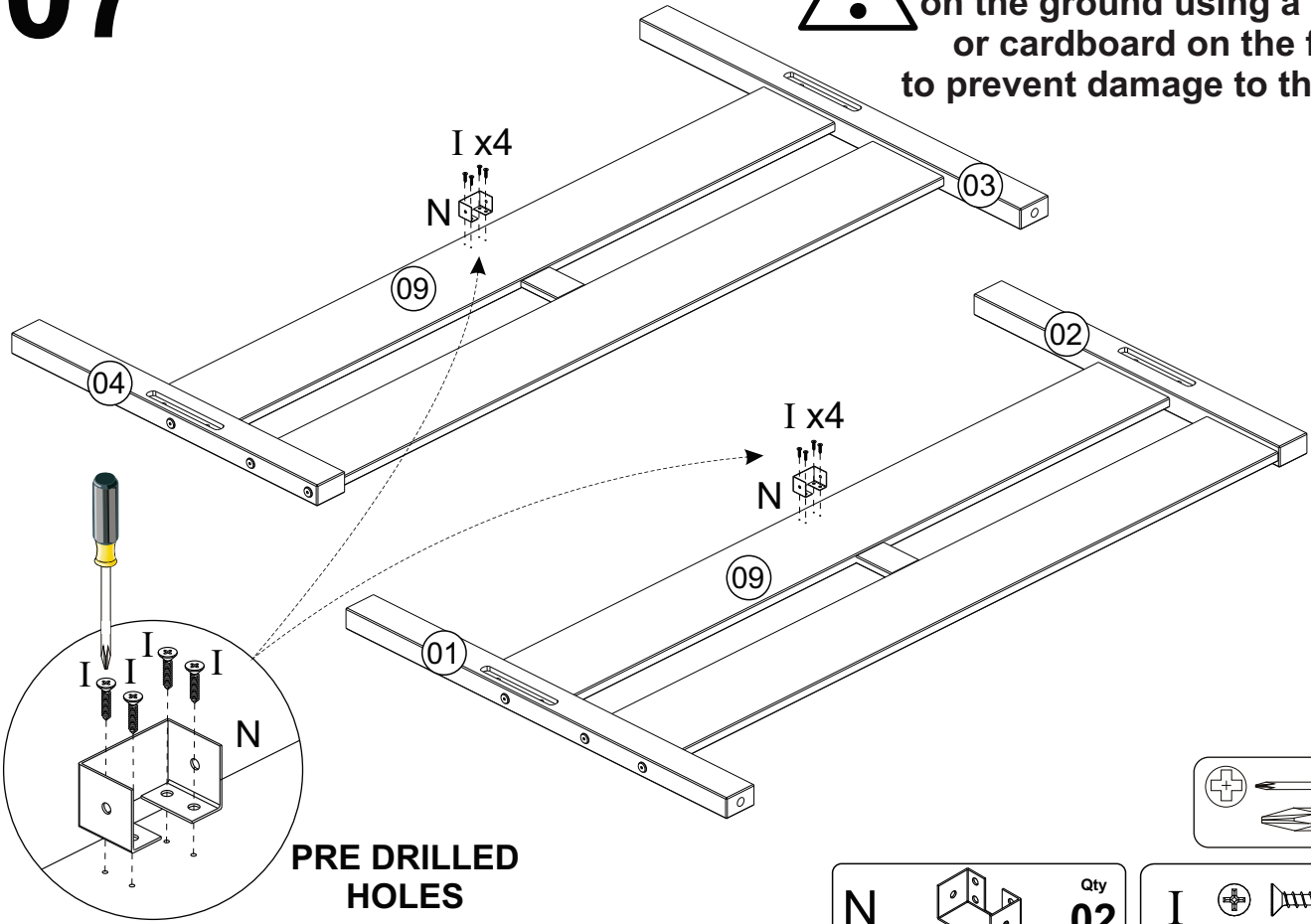
06



07

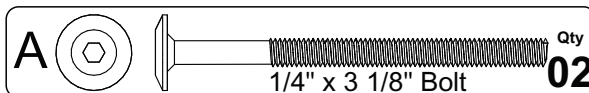
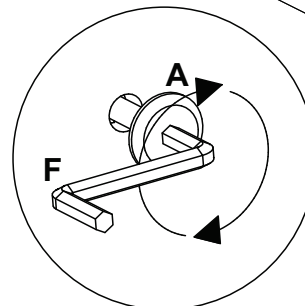
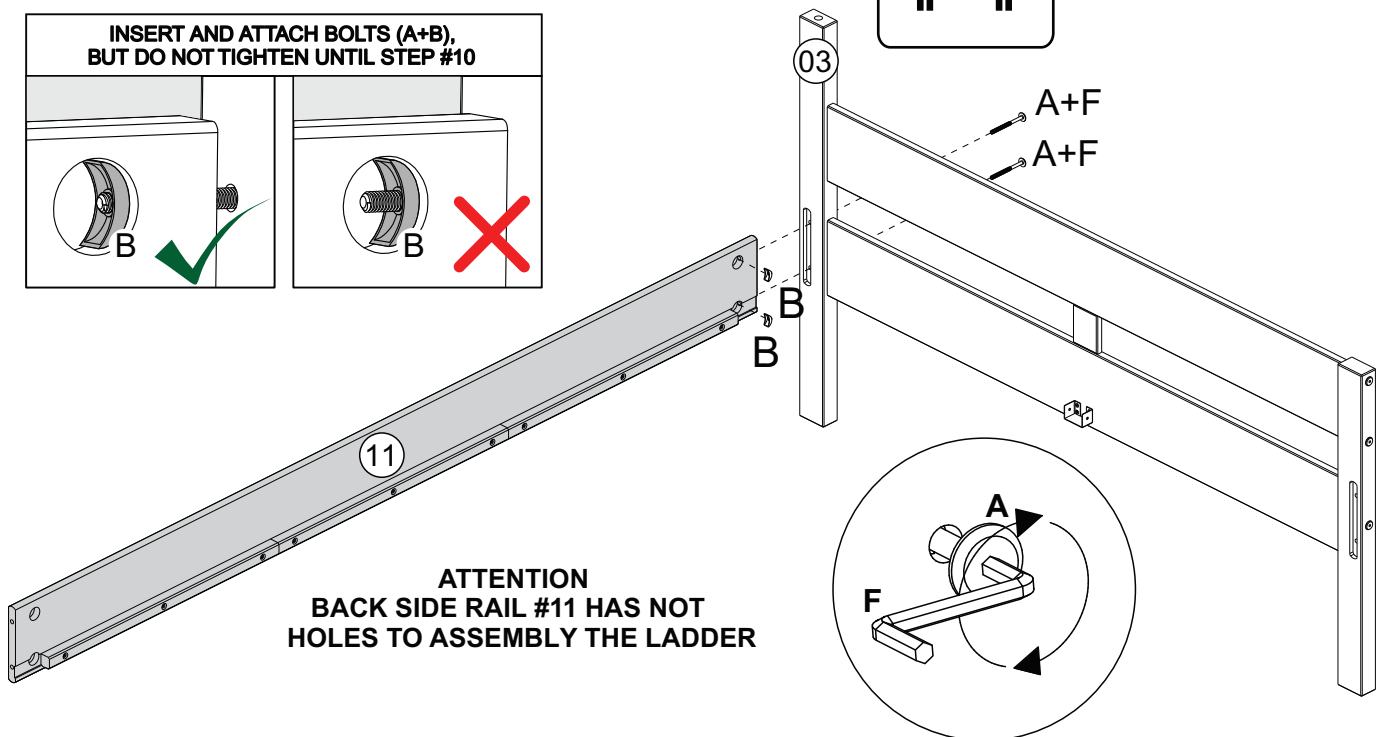
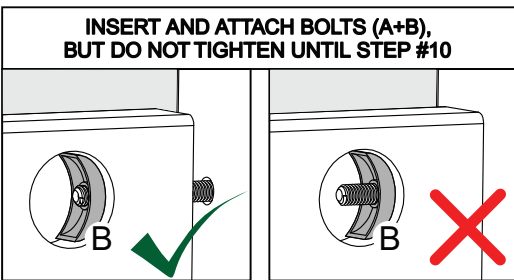
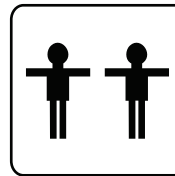


Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



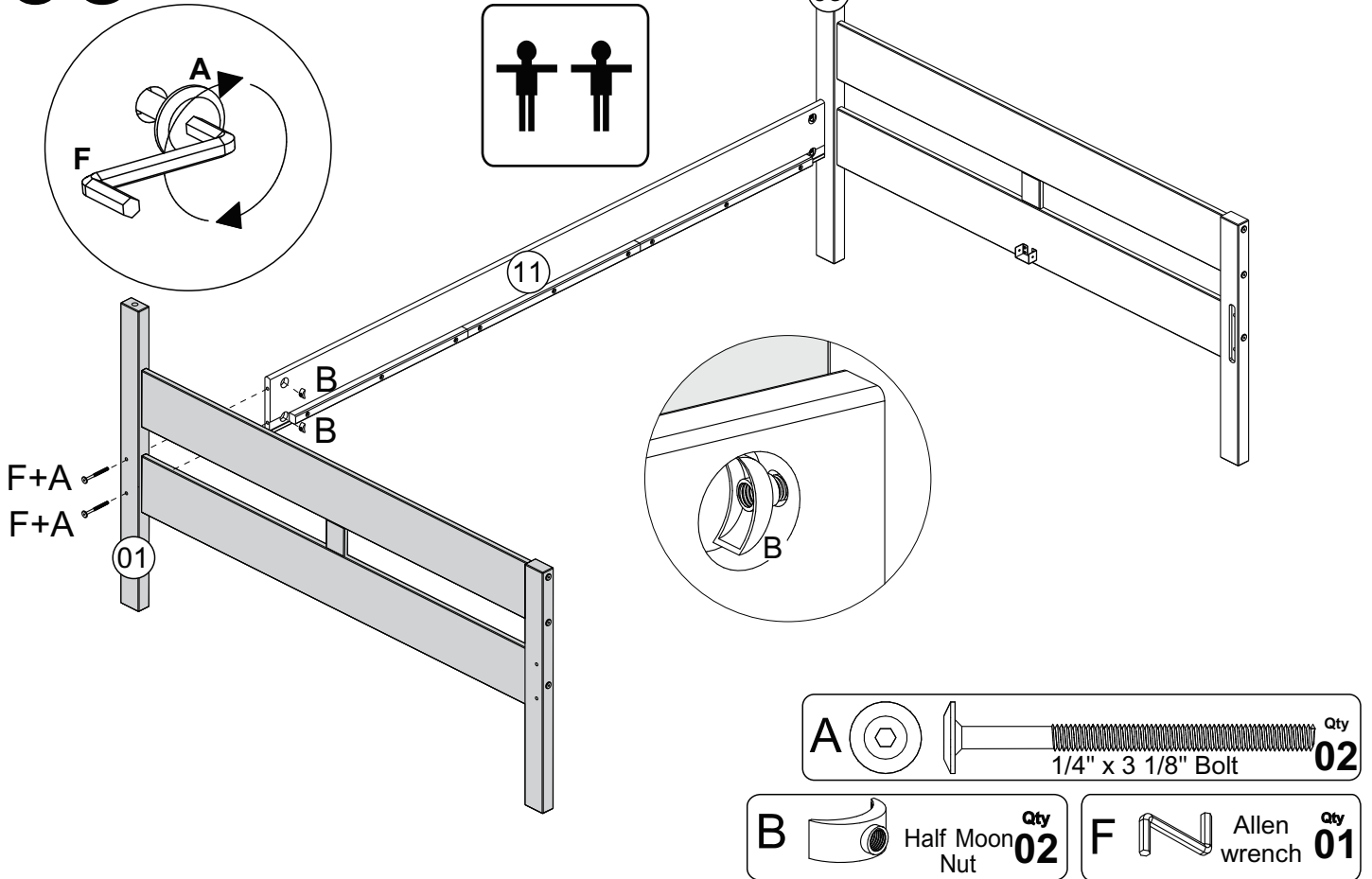
08

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



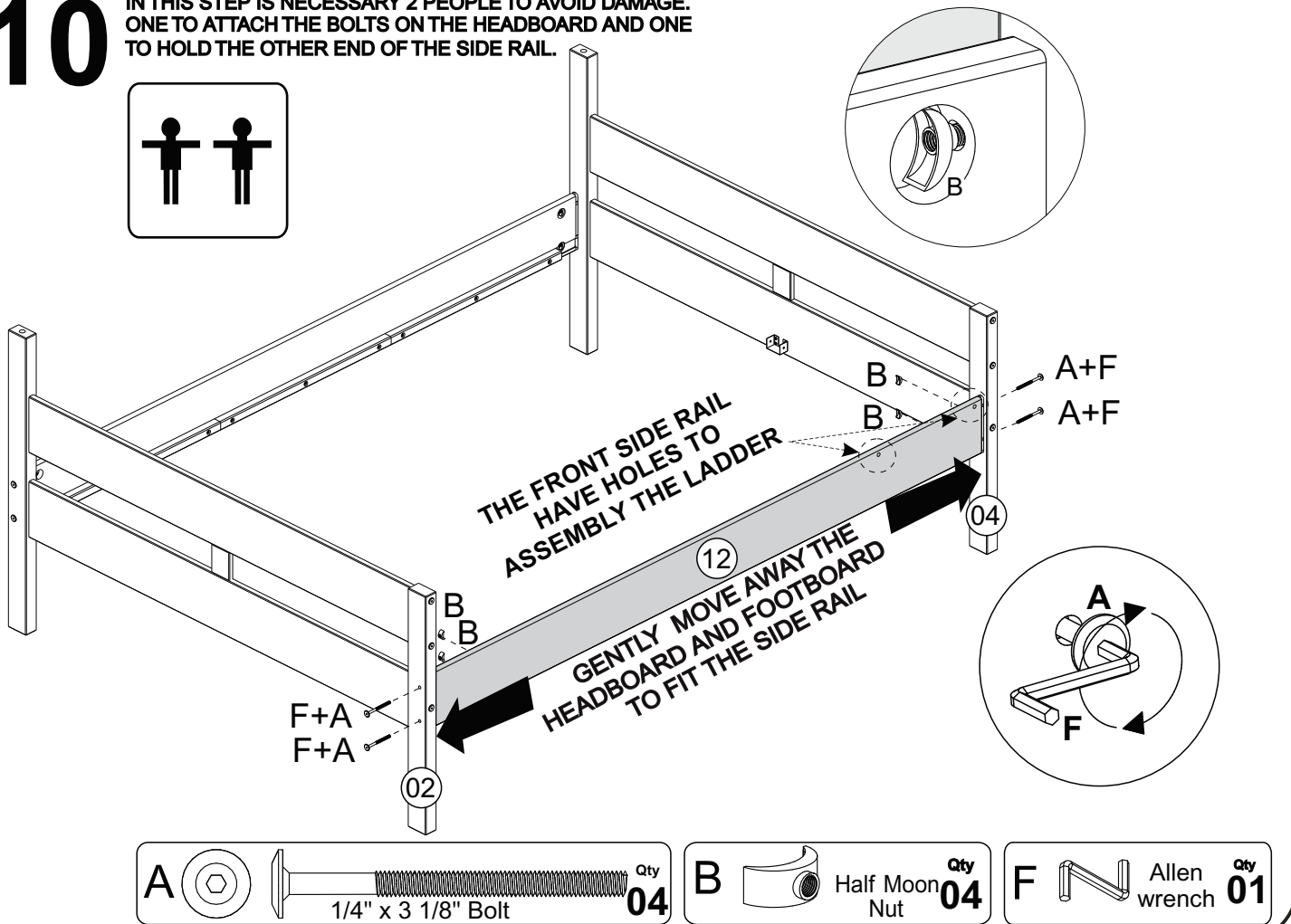
09

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE TO HOLD THE OTHER END OF THE GUARDRAIL.

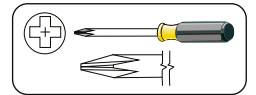
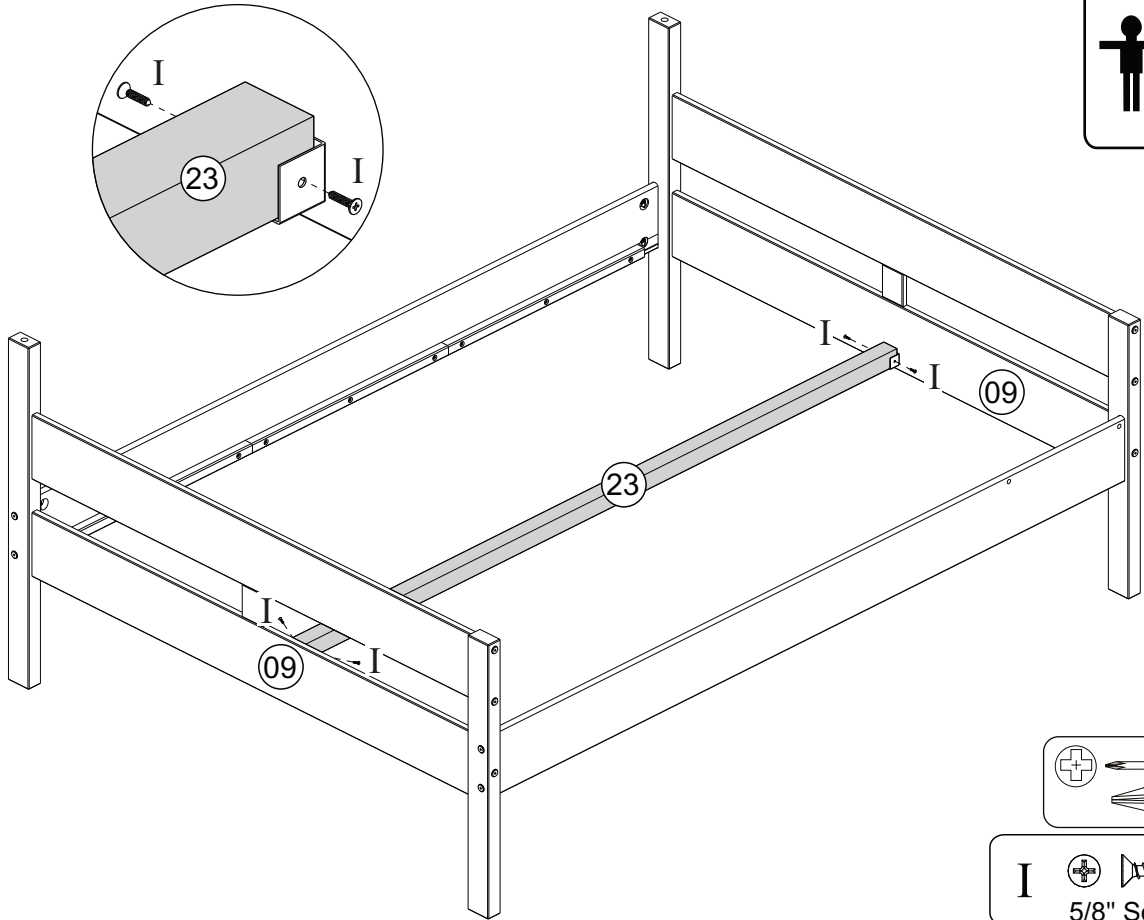
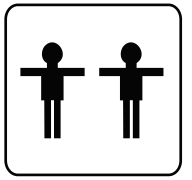


10

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



11

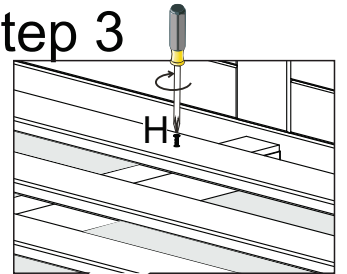
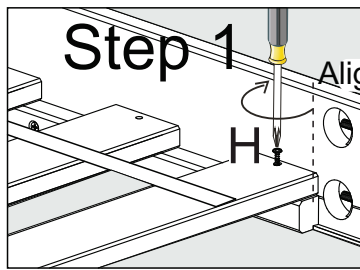


I Qty **04**
5/8" Screw

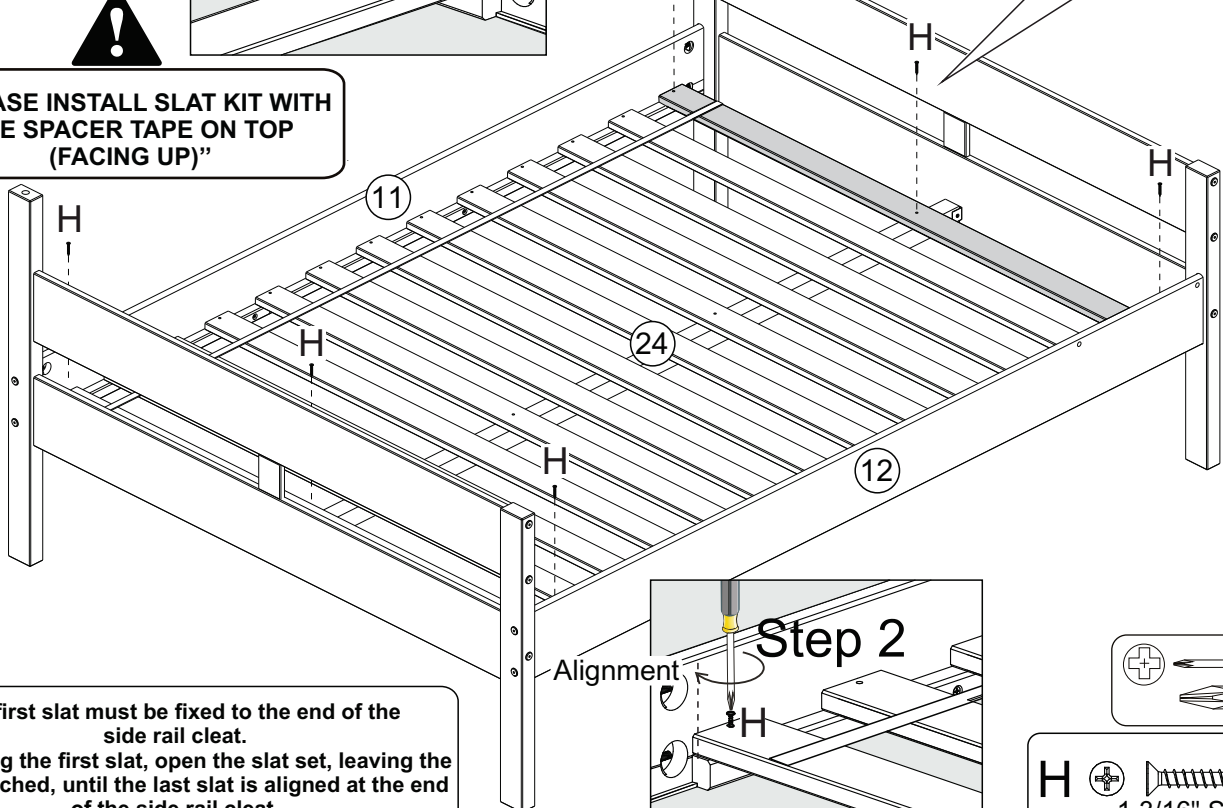
12



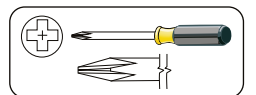
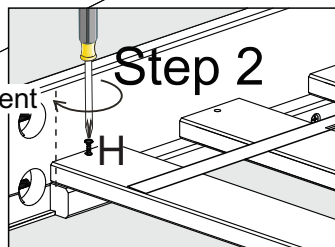
Step 3



! PLEASE INSTALL SLAT KIT WITH THE SPACER TAPE ON TOP (FACING UP)



The first slat must be fixed to the end of the side rail cleat.
After fixing the first slat, open the slat set, leaving the tape stretched, until the last slat is aligned at the end of the side rail cleat.



H Qty **06**
1 3/16" Screw

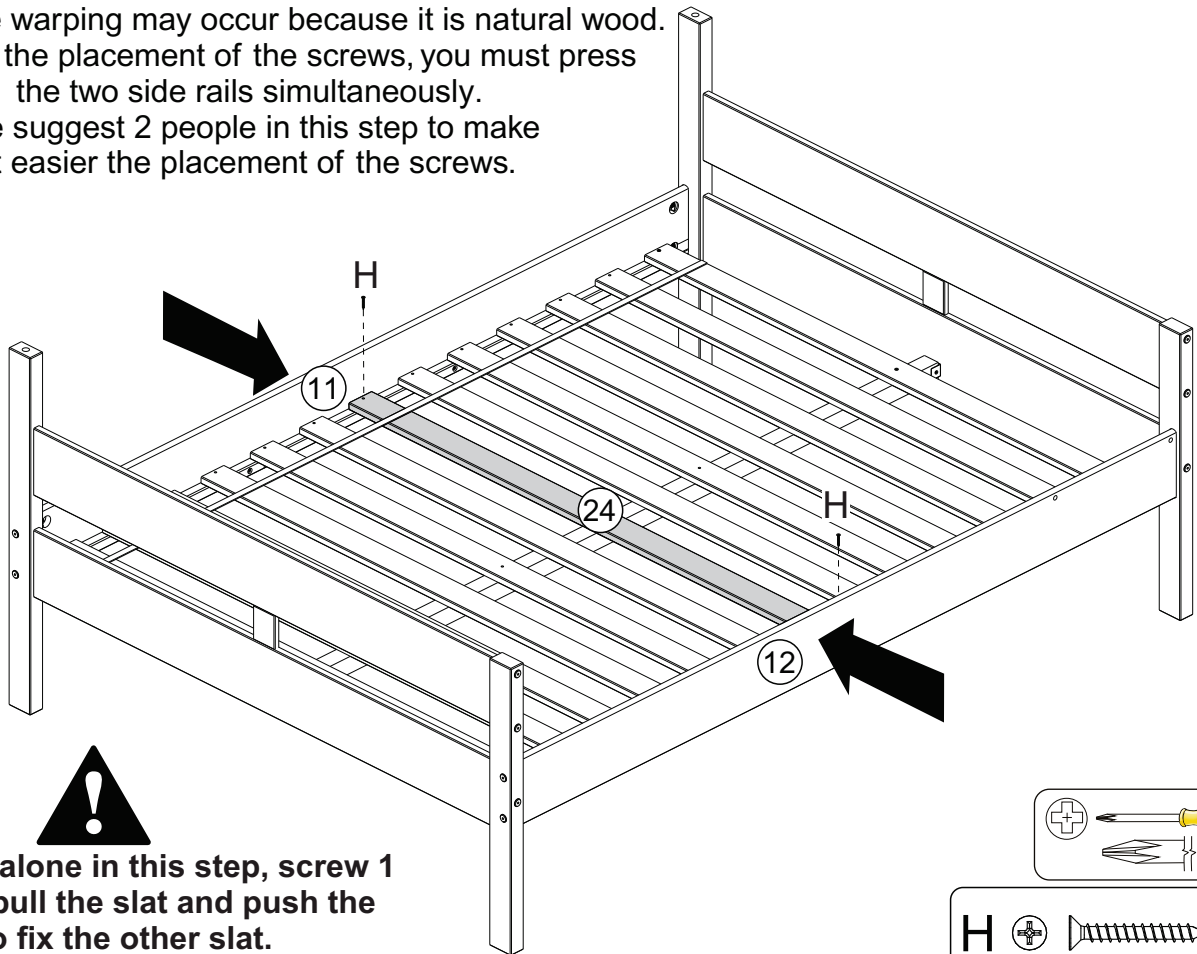
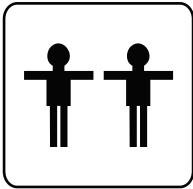
13

IMPORTANT NOTE

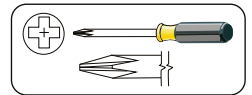
Please note warping may occur because it is natural wood.


To facilitate the placement of the screws, you must press the two side rails simultaneously.

We suggest 2 people in this step to make it easier the placement of the screws.

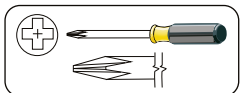
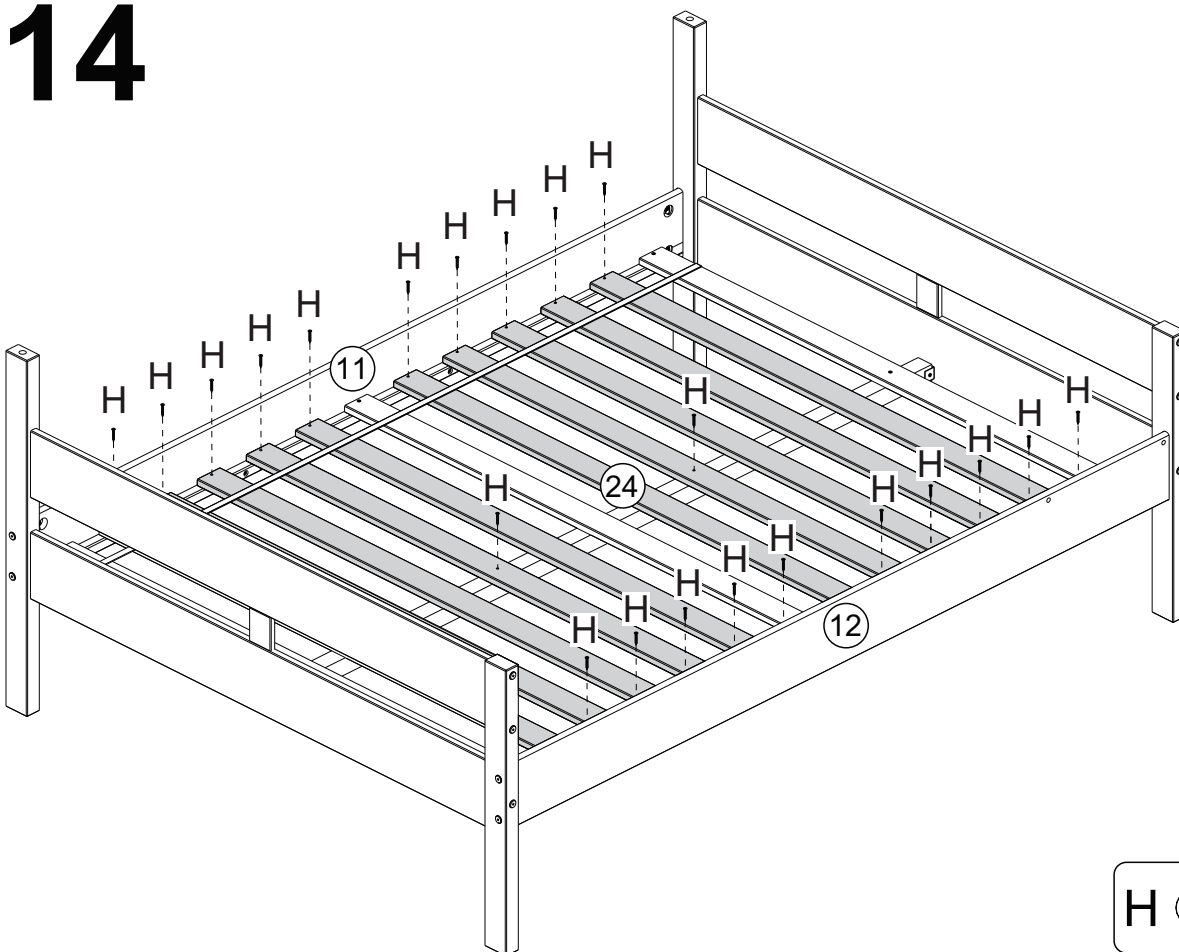



If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.



H  Qty 02
1 3/16" Screw

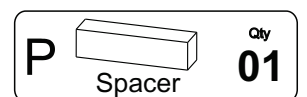
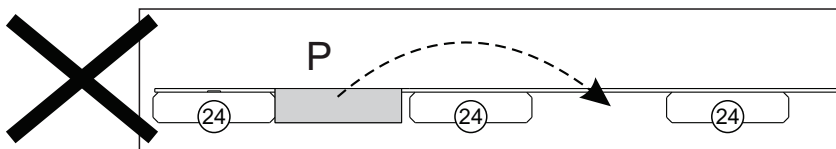
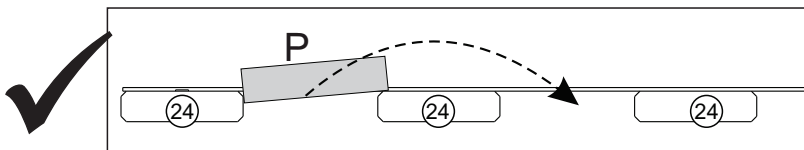
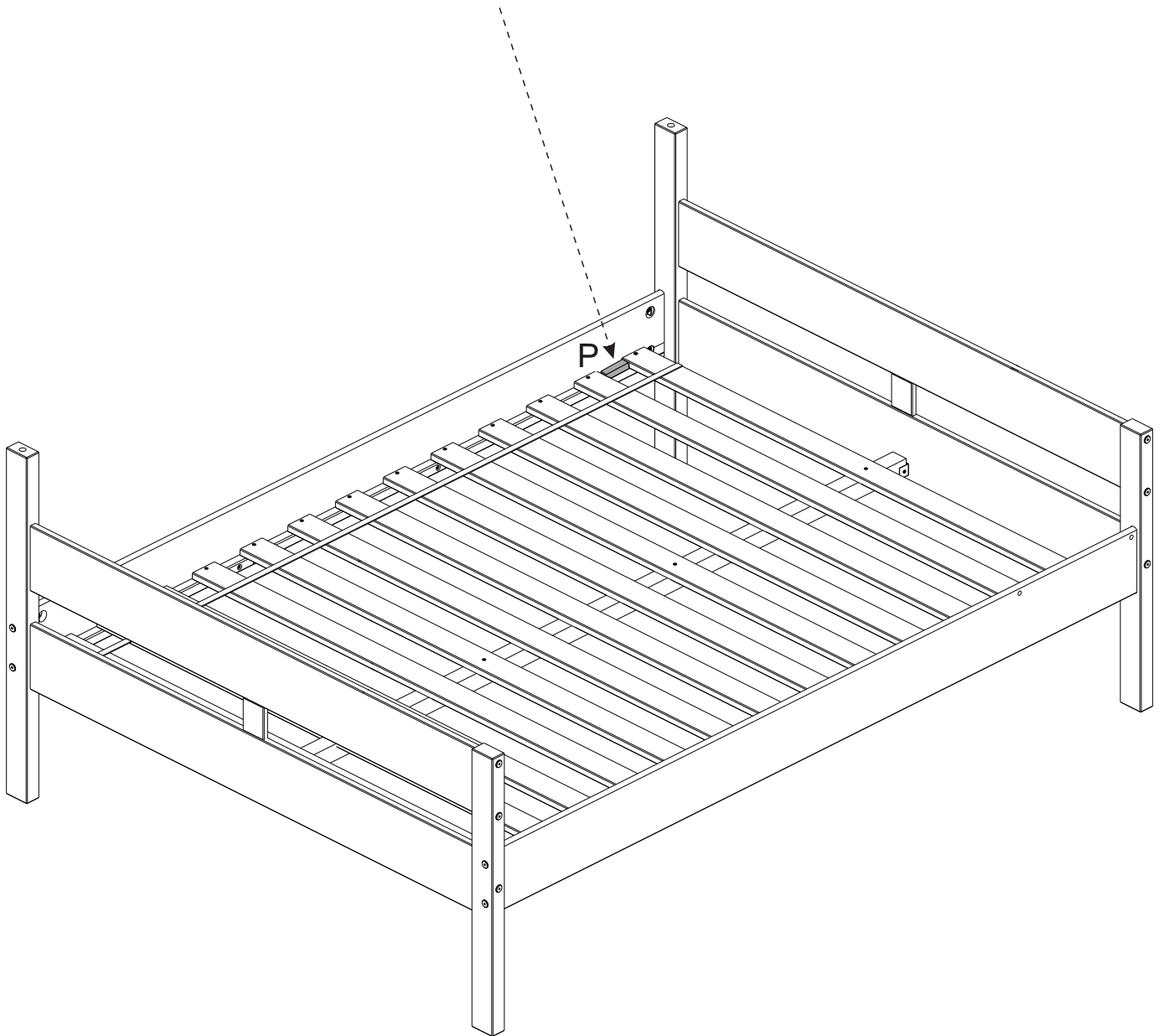
14



H  Qty 22
1 3/16" Screw

14A

PLEASE USE THE WOOD SPACER LETTER # P TO CHECK THE DISTANCE BETWEEN EACH SLAT. THE SPACE BETWEEN EACH SLAT CANNOT EXCEED THE SPACER SIZE (3 2/16" OR 80MM); IT CAN BE SMALLER, BUT NOT LARGER. IF THE SPACE IS LARGER, PLEASE REMOVE THE SCREWS AND MAKE SURE TO REATTACH THE SLATS TO ENSURE THEY DO NOT EXCEED THE SPACER SIZE



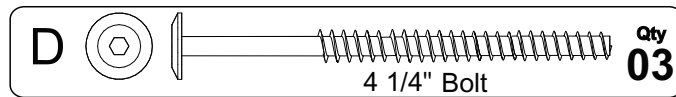
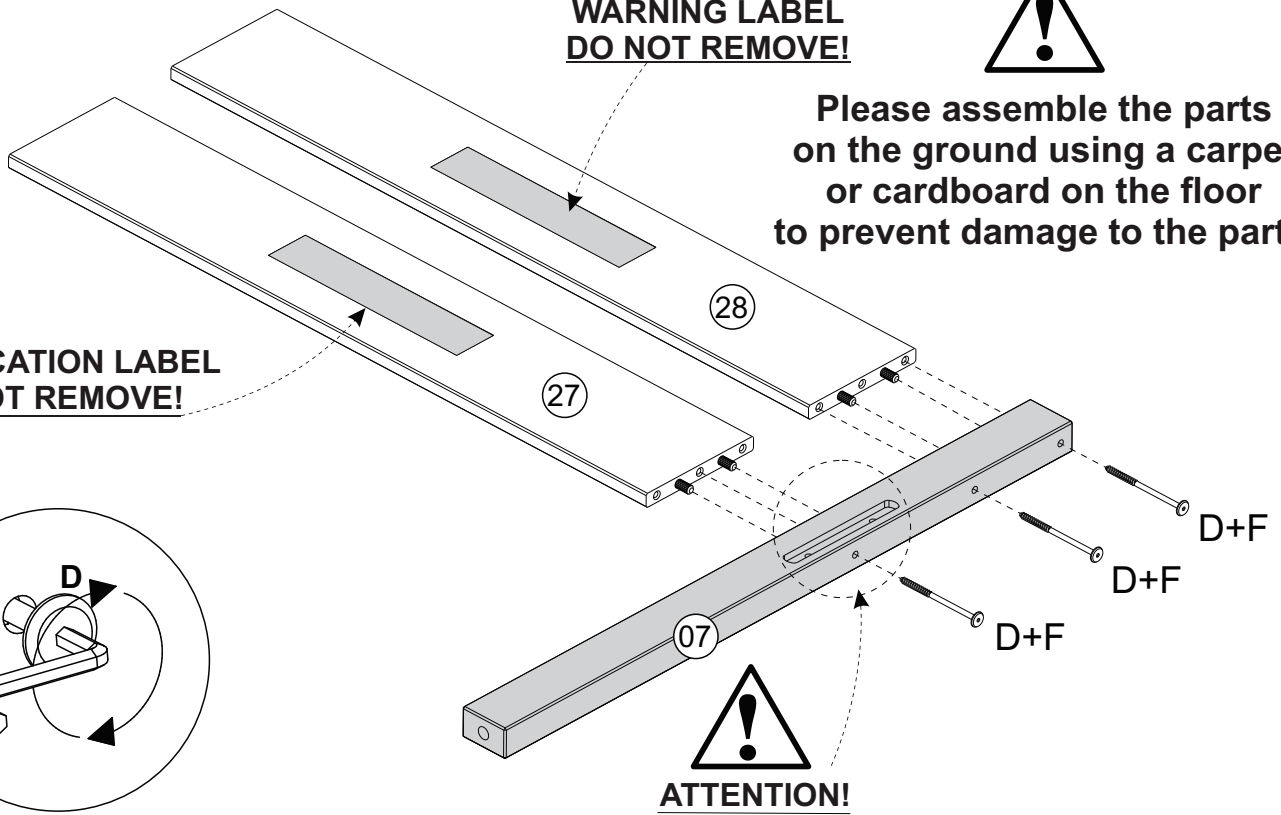
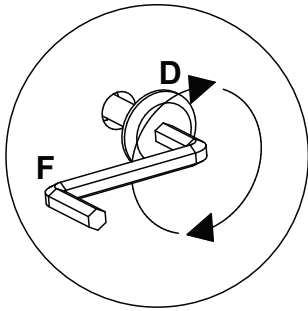
17

**WARNING LABEL
DO NOT REMOVE!**



Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.

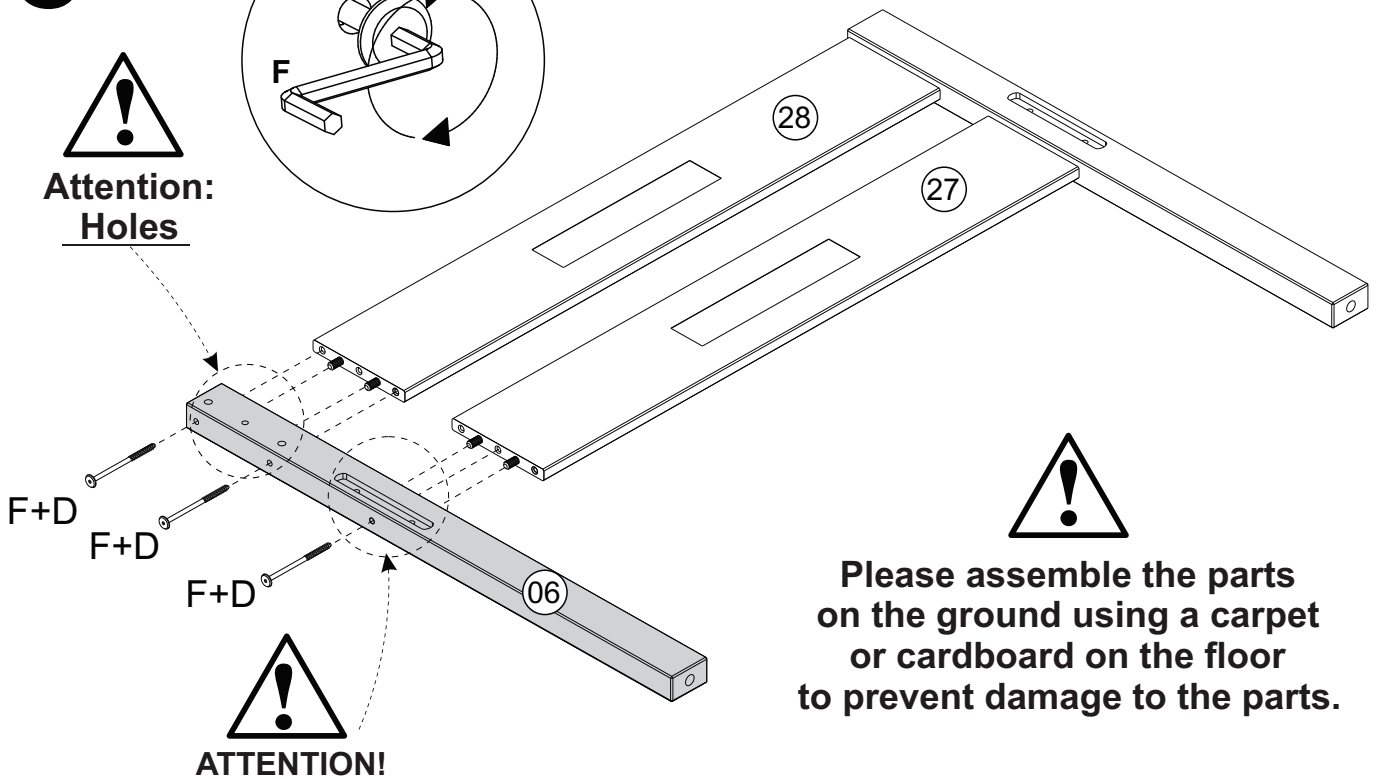
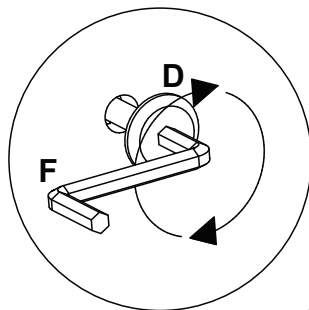
**CERTIFICATION LABEL
DO NOT REMOVE!**



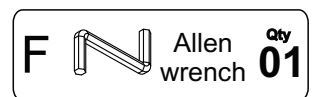
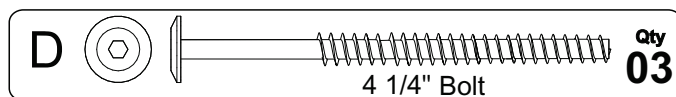
18



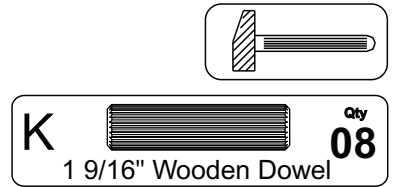
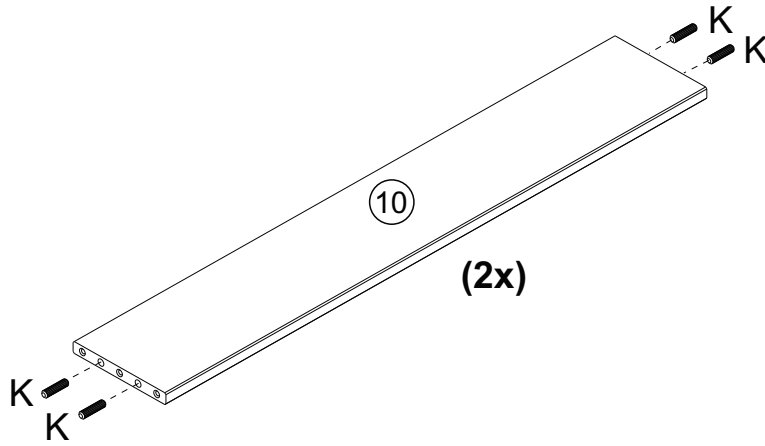
**Attention:
Holes**



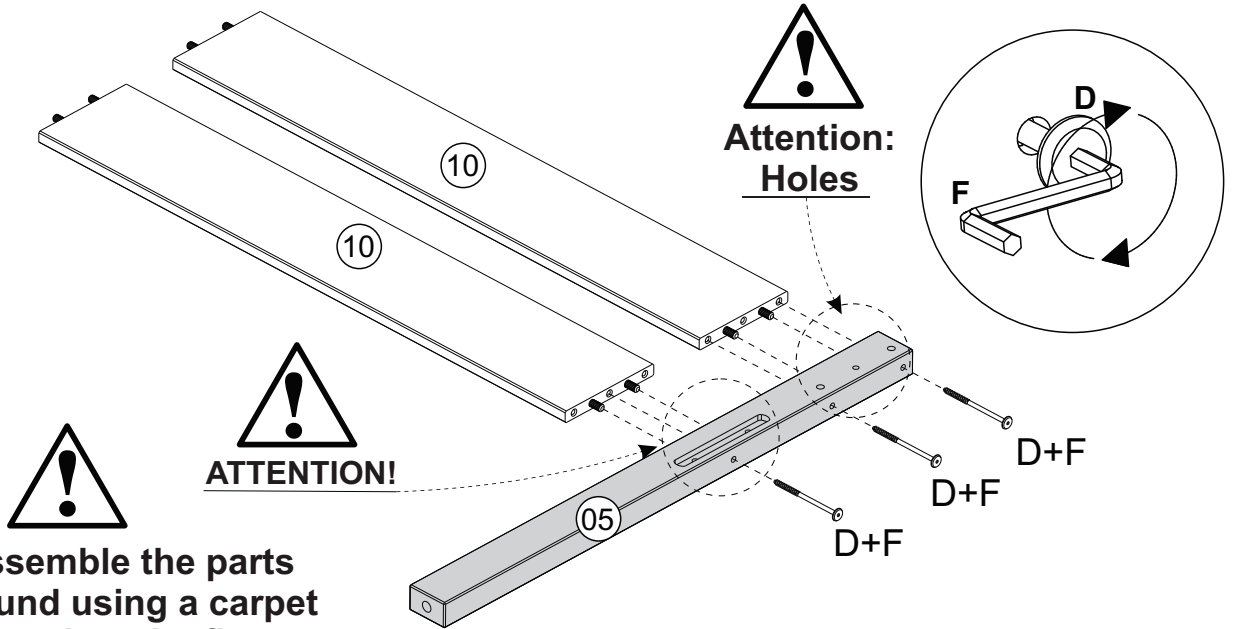
Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



19



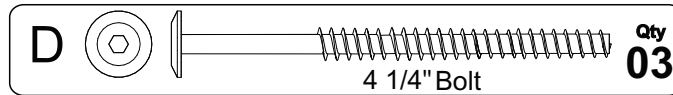
20



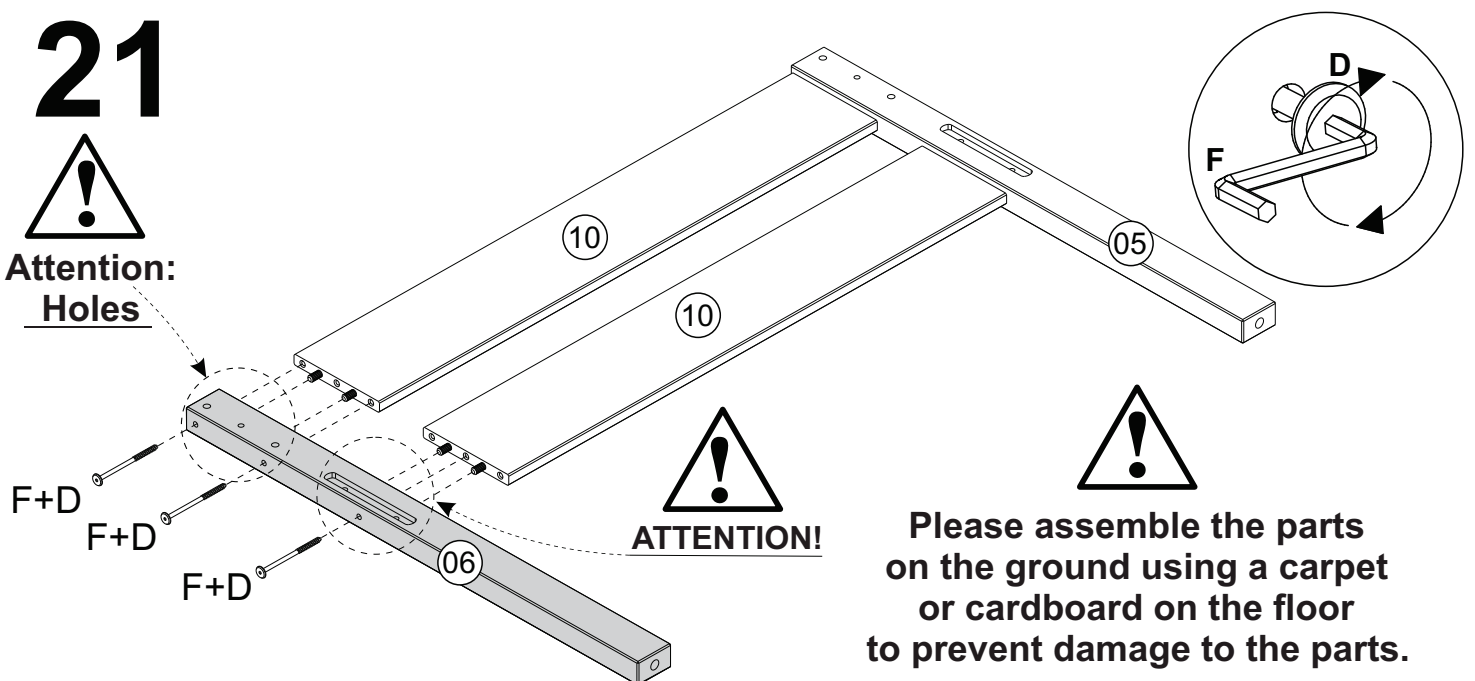
Attention:
Holes

ATTENTION!

Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



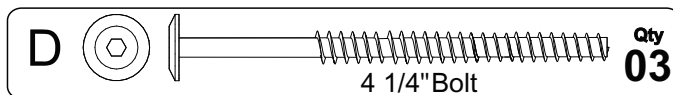
21



Attention:
Holes

ATTENTION!

Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.

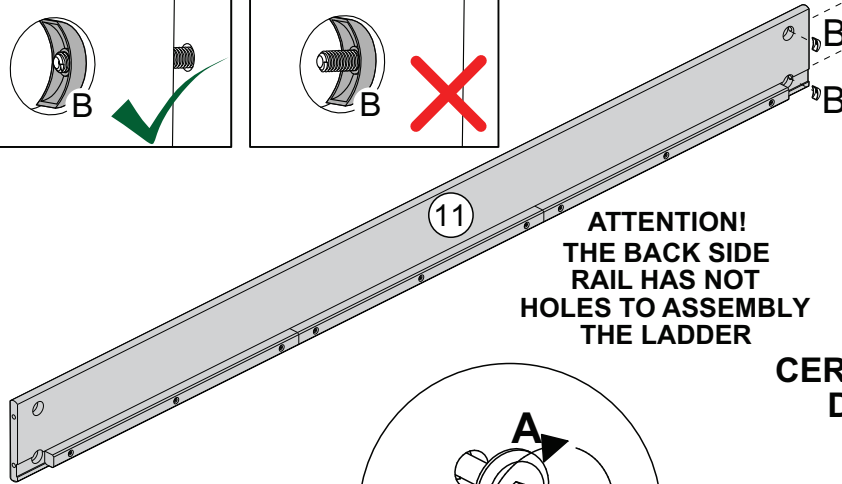
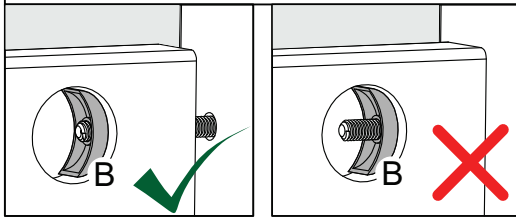
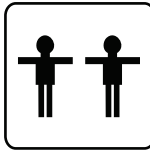


22

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND ONE TO HOLD THE OTHER END OF THE SIDERAIL.

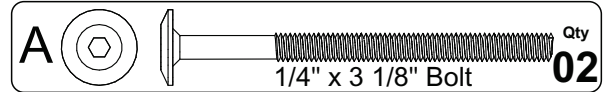
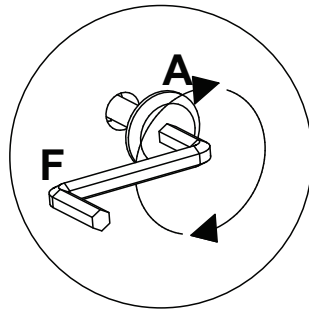
**WARNING LABEL
DO NOT REMOVE!**

INSERT AND ATTACH BOLTS (A+B),
BUT DO NOT TIGHTEN UNTIL STEP #26



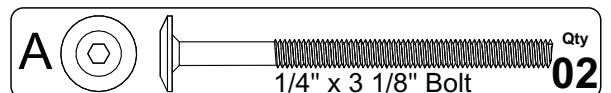
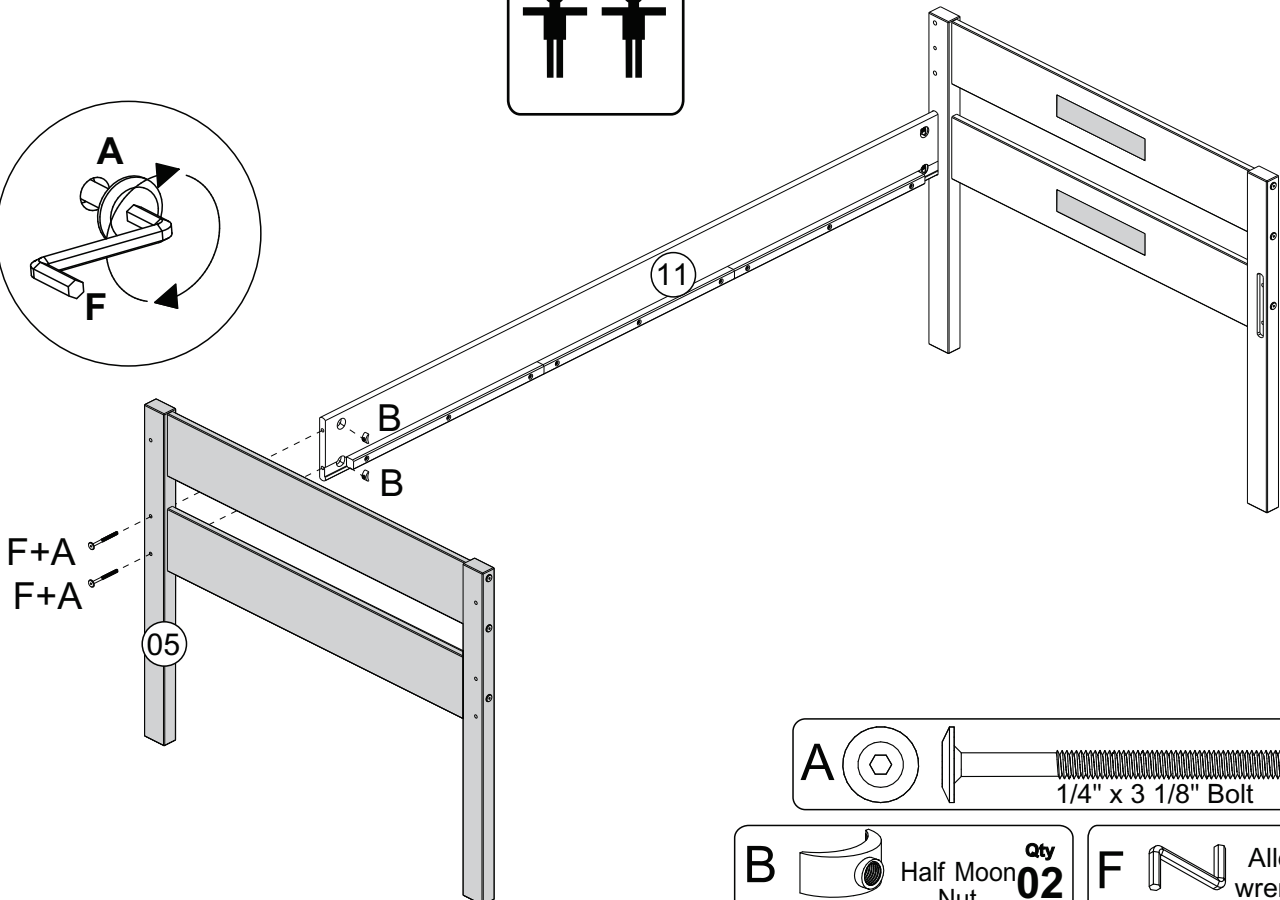
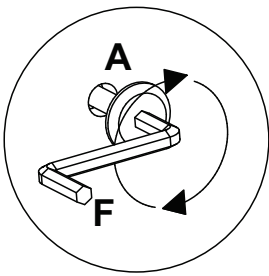
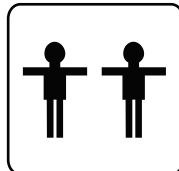
**ATTENTION!
THE BACK SIDE
RAIL HAS NOT
HOLES TO ASSEMBLY
THE LADDER**

**CERTIFICATION LABEL
DO NOT REMOVE!**

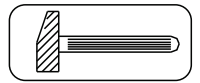
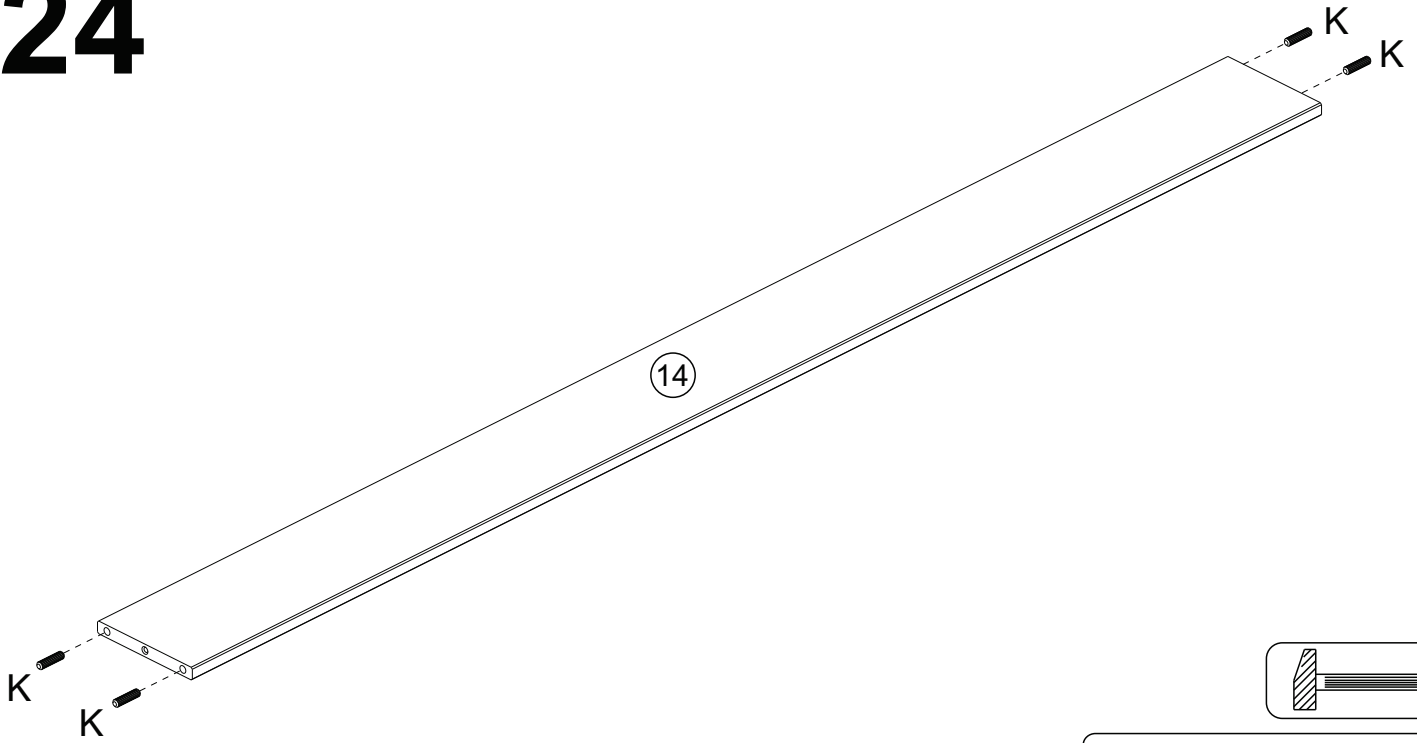



23

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE TO HOLD THE OTHER END OF THE SIDERAIL.



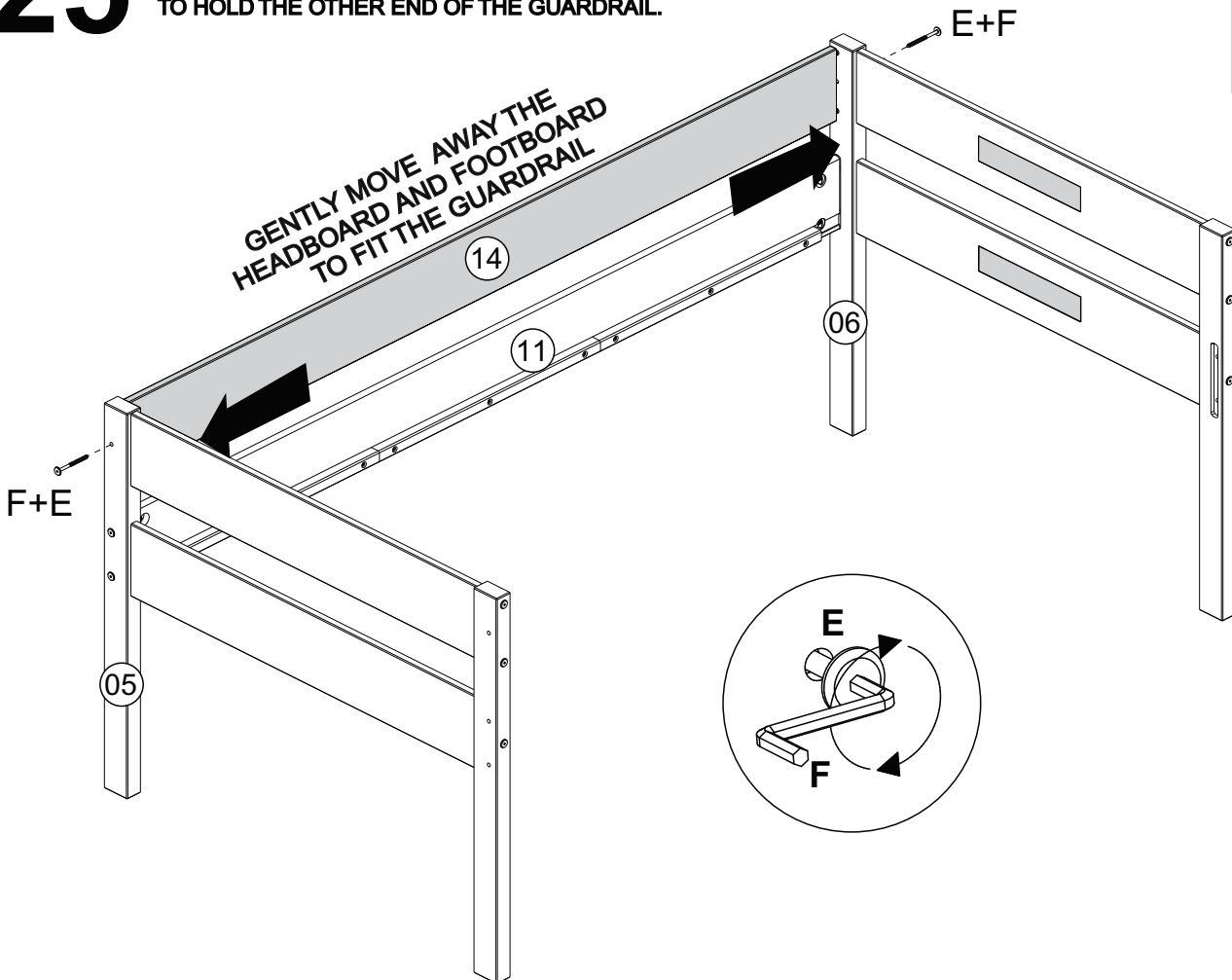
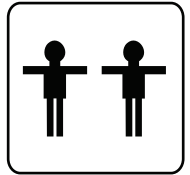
24




K  Qty **04**
1 9/16" Wooden Dowel

25

IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE FOOTBOARD AND ONE TO HOLD THE OTHER END OF THE GUARDRAIL.

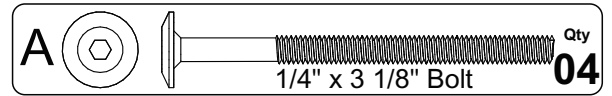
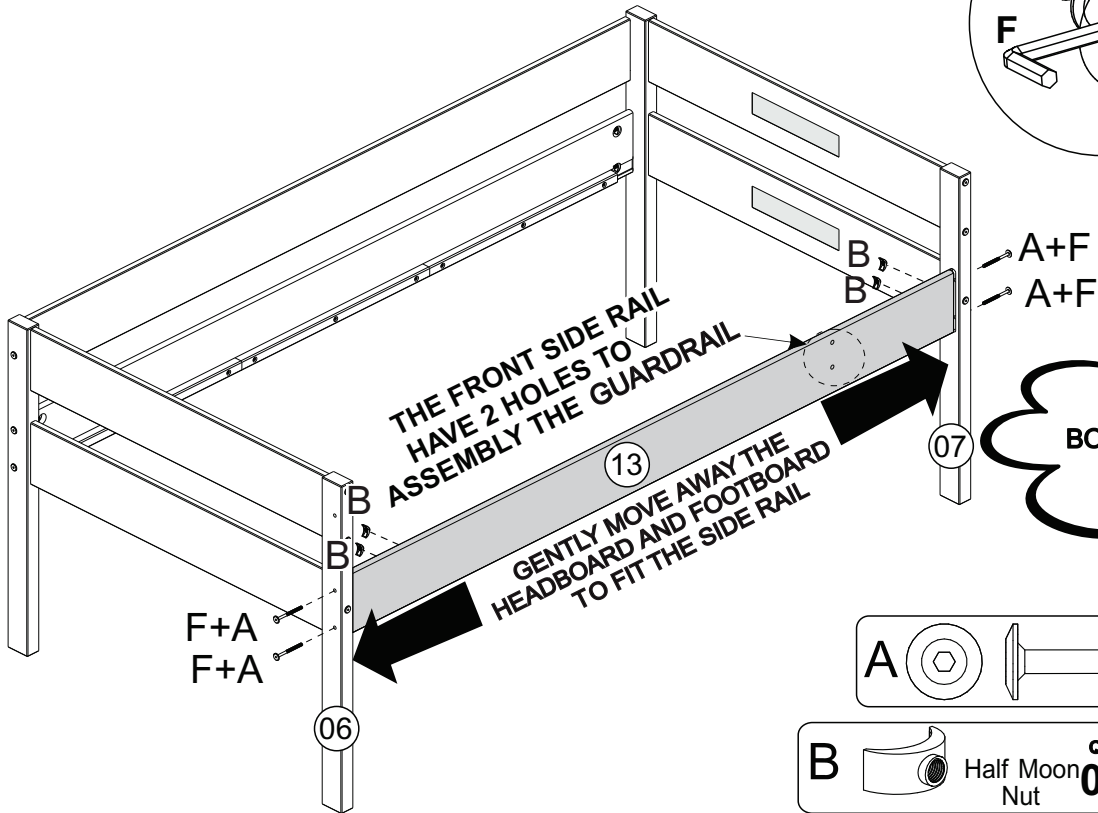
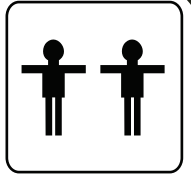
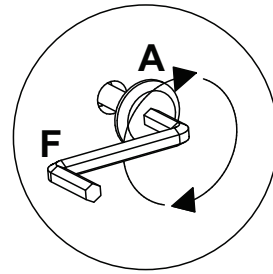


E  Qty **02**
3 1/8" Bolt

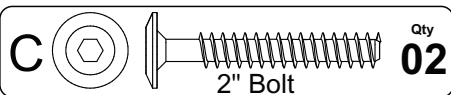
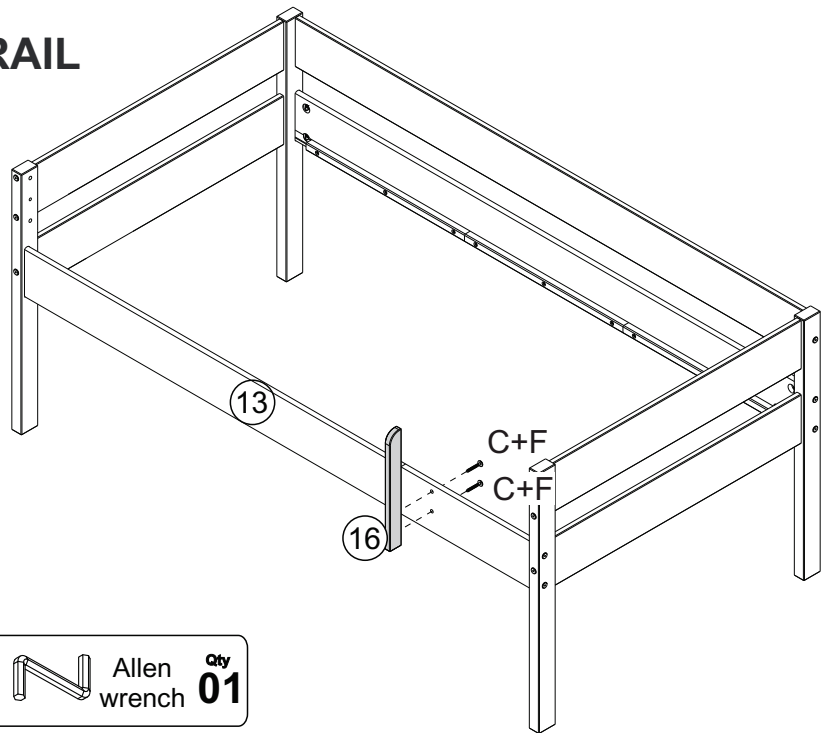
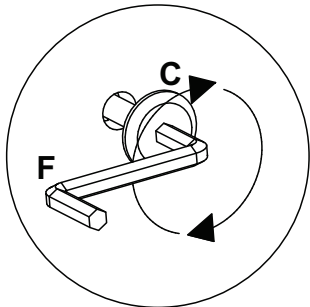
F  Qty **01**
Allen wrench

26

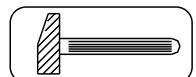
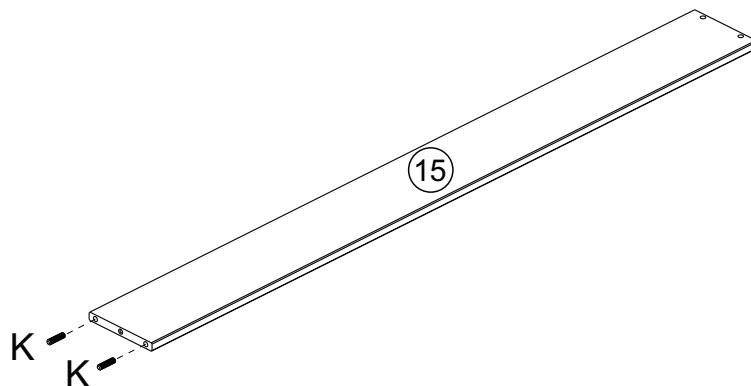
IN THIS STEP IS NECESSARY 2 PEOPLE TO AVOID DAMAGE. ONE TO ATTACH THE BOLTS ON THE HEADBOARD AND FOOTBOARD AND ONE TO HOLD THE OTHER END OF THE SIDE RAIL.



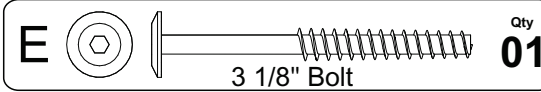
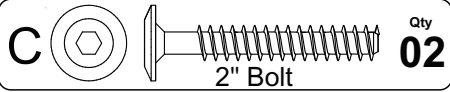
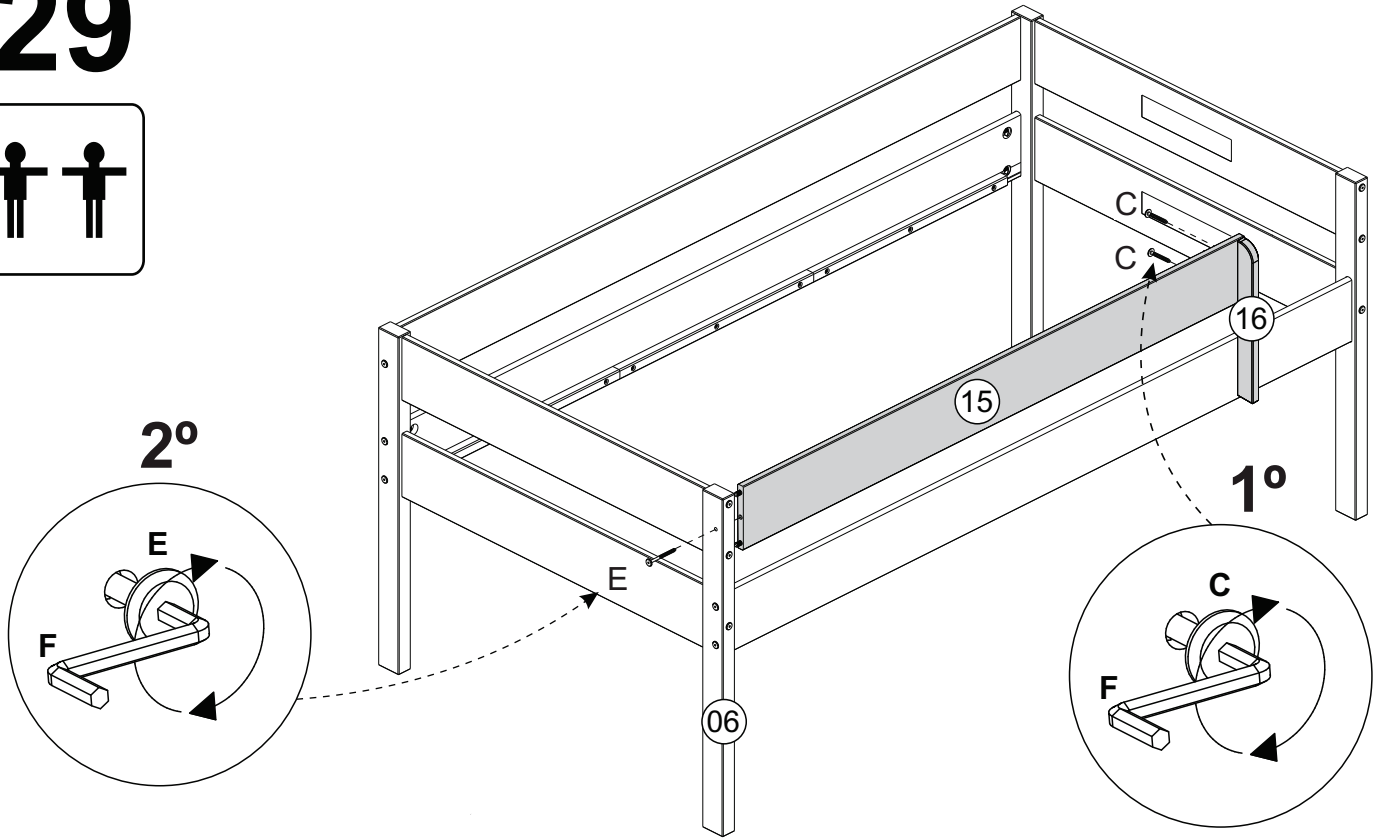
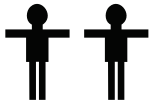
27 FRONT GUARDRAIL



28

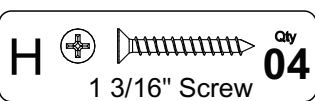
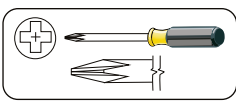
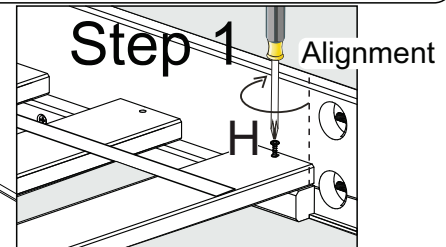
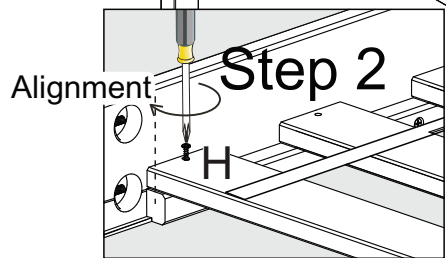
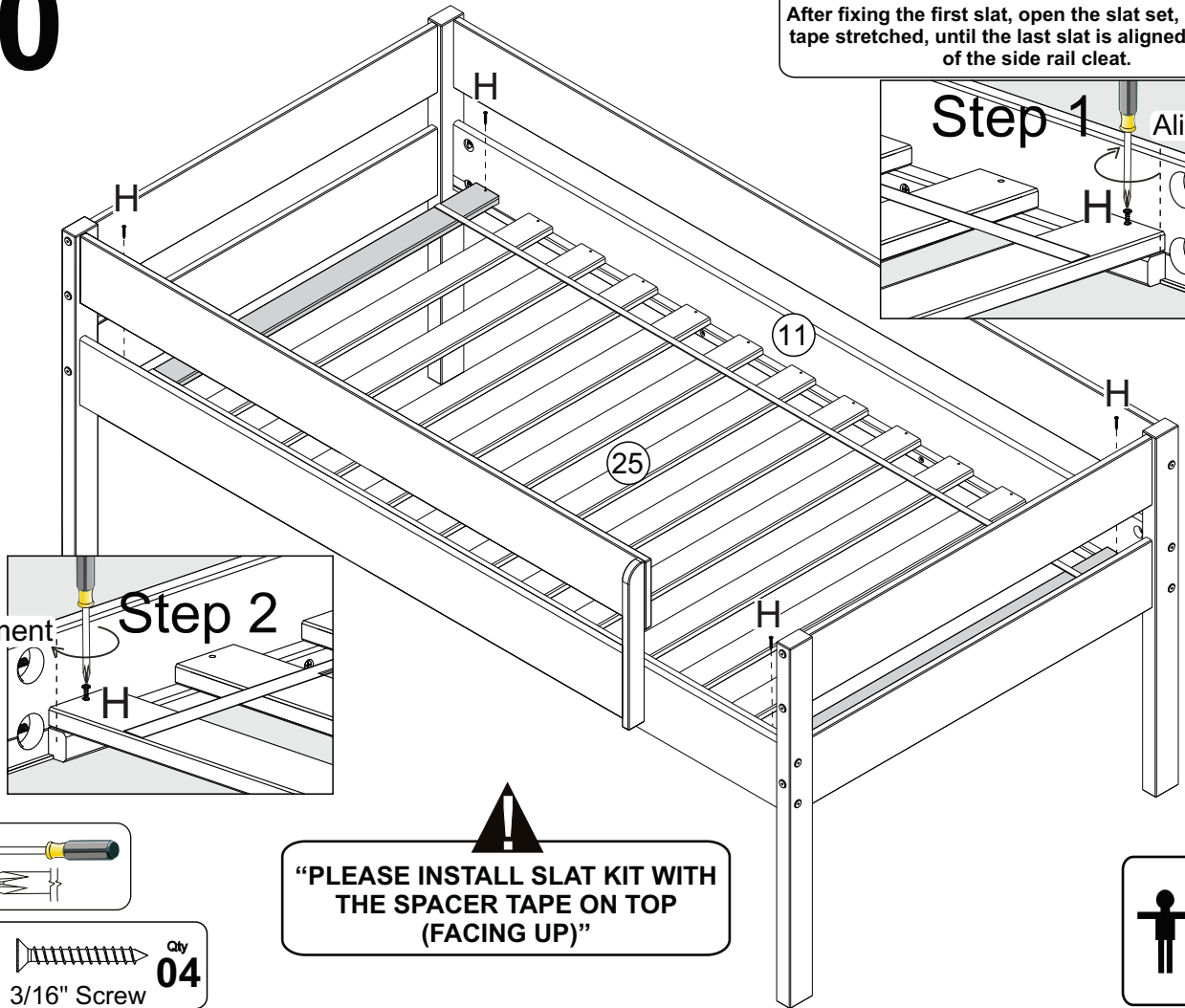


29

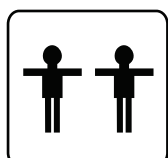


30

The first slat must be fixed to the end of the side rail cleat.
After fixing the first slat, open the slat set, leaving the tape stretched, until the last slat is aligned at the end of the side rail cleat.



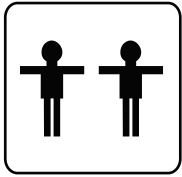
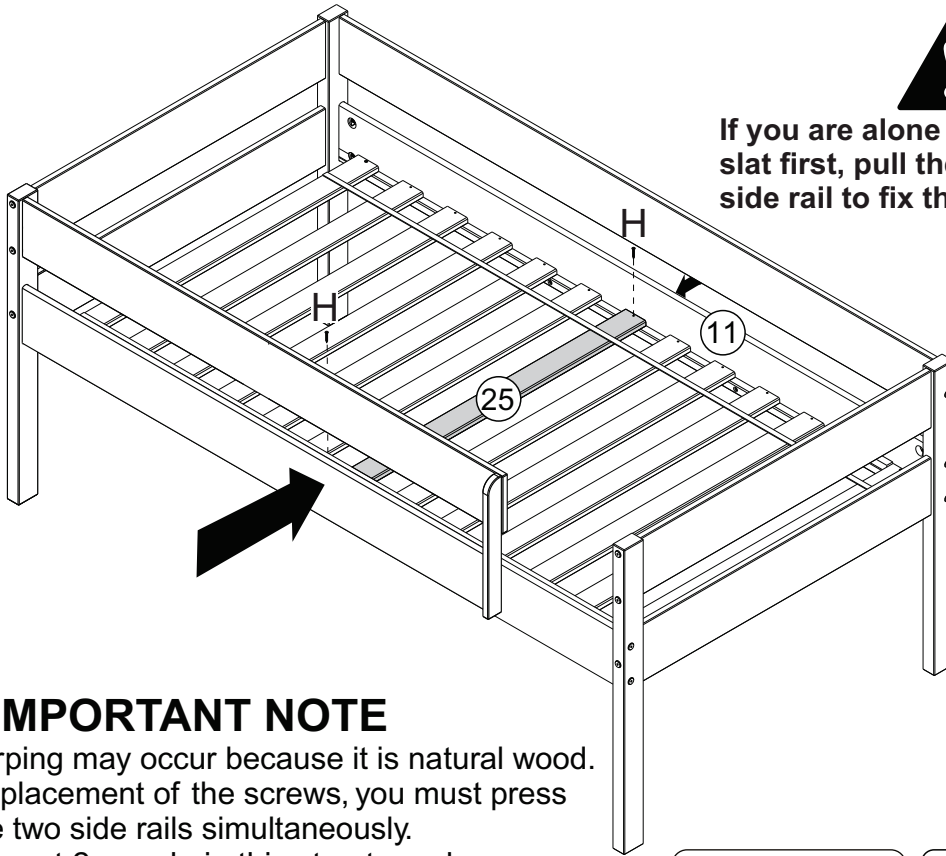
PLEASE INSTALL SLAT KIT WITH THE SPACER TAPE ON TOP (FACING UP)



31

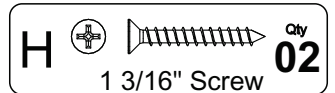
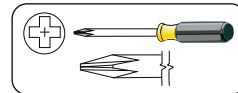


If you are alone in this step, screw 1 slat first, pull the slat and push the side rail to fix the other slat.

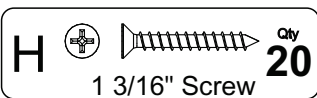
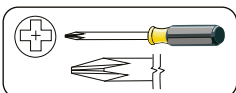
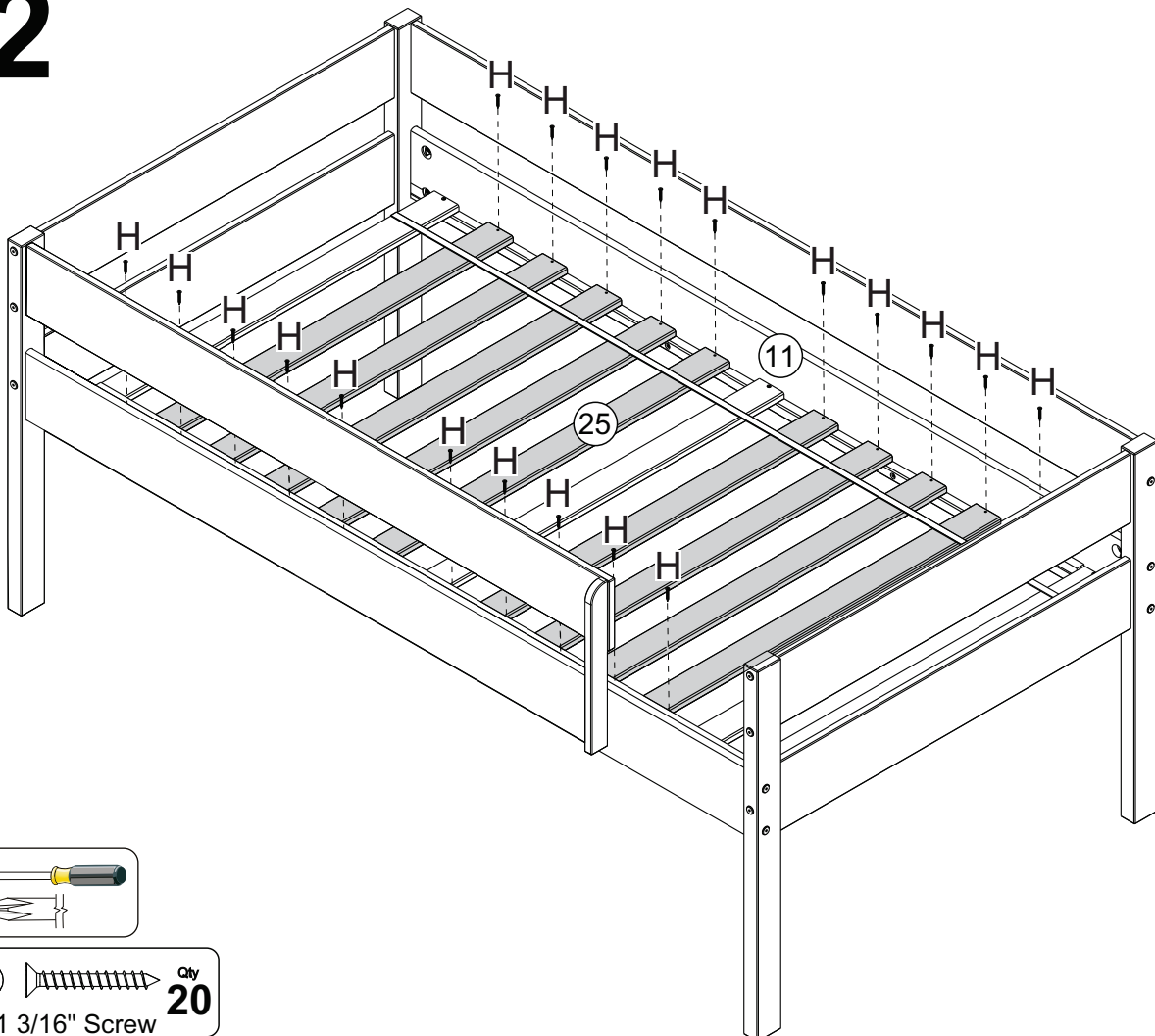


IMPORTANT NOTE

Please note warping may occur because it is natural wood. To facilitate the placement of the screws, you must press the two side rails simultaneously. We suggest 2 people in this step to make it easier the placement of the screws.

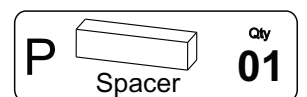
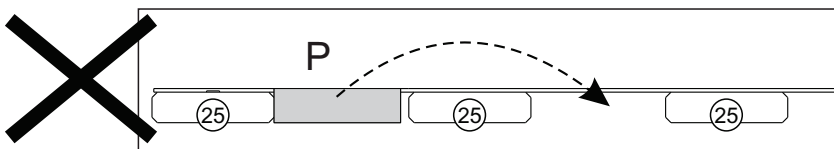
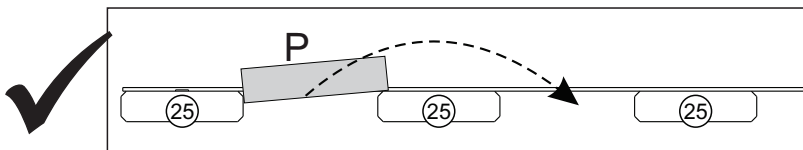
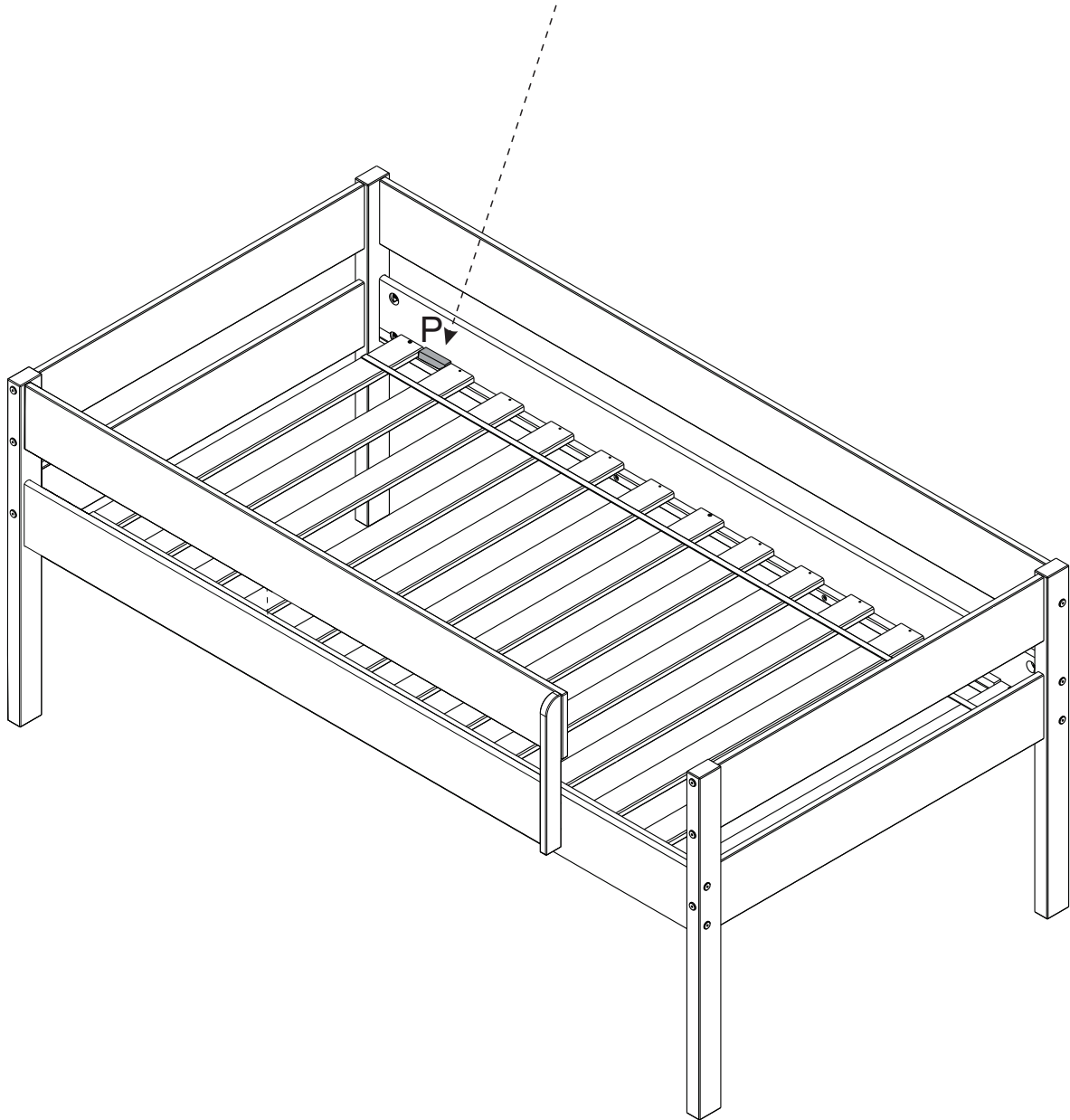


32

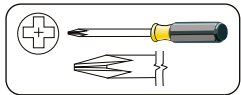
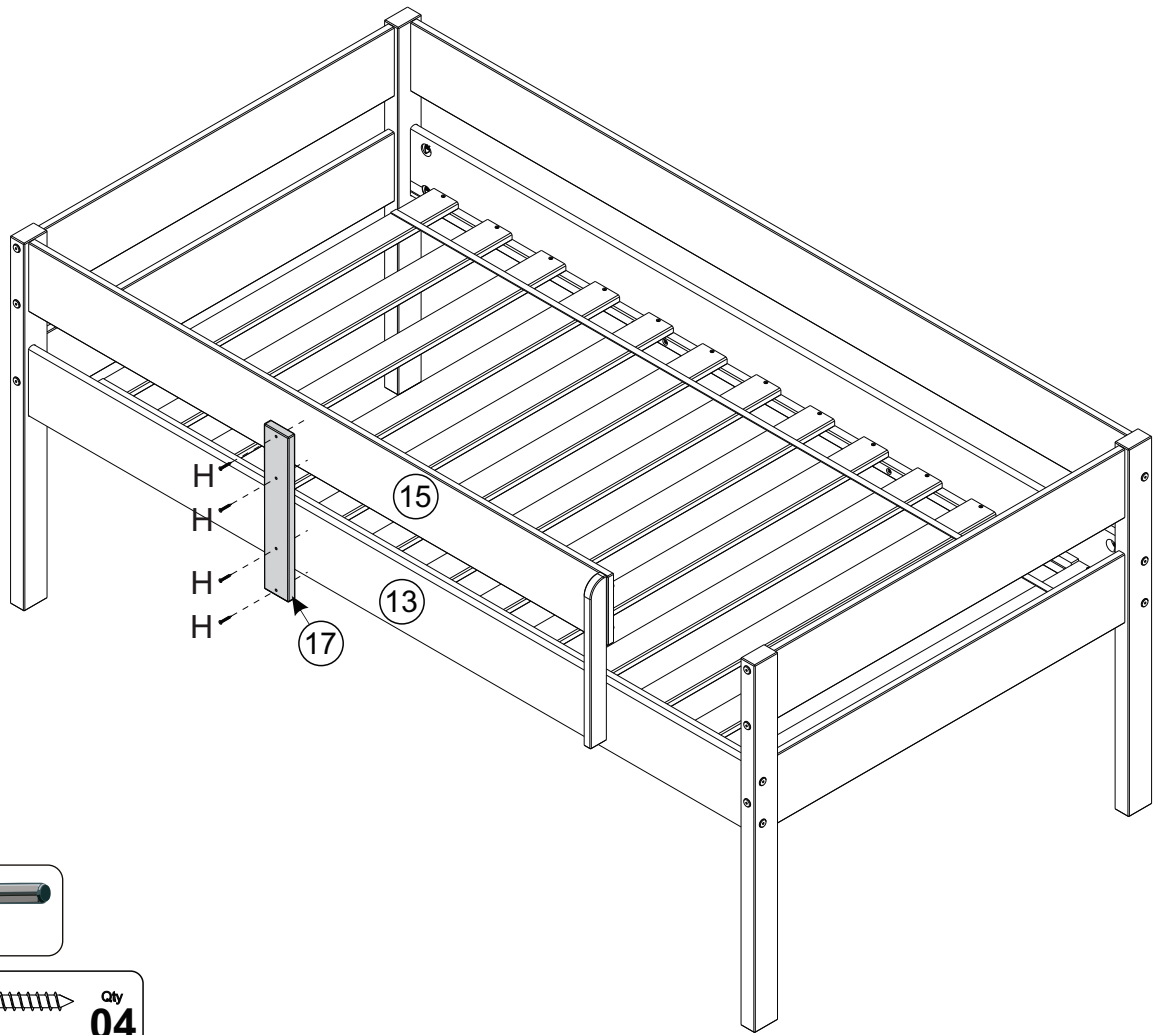



32A

PLEASE USE THE WOOD SPACER LETTER # P TO CHECK THE DISTANCE BETWEEN EACH SLAT. THE SPACE BETWEEN EACH SLAT CANNOT EXCEED THE SPACER SIZE (3 2/16" OR 80MM); IT CAN BE SMALLER, BUT NOT LARGER. IF THE SPACE IS LARGER, PLEASE REMOVE THE SCREWS AND MAKE SURE TO REATTACH THE SLATS TO ENSURE THEY DO NOT EXCEED THE SPACER SIZE

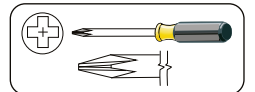
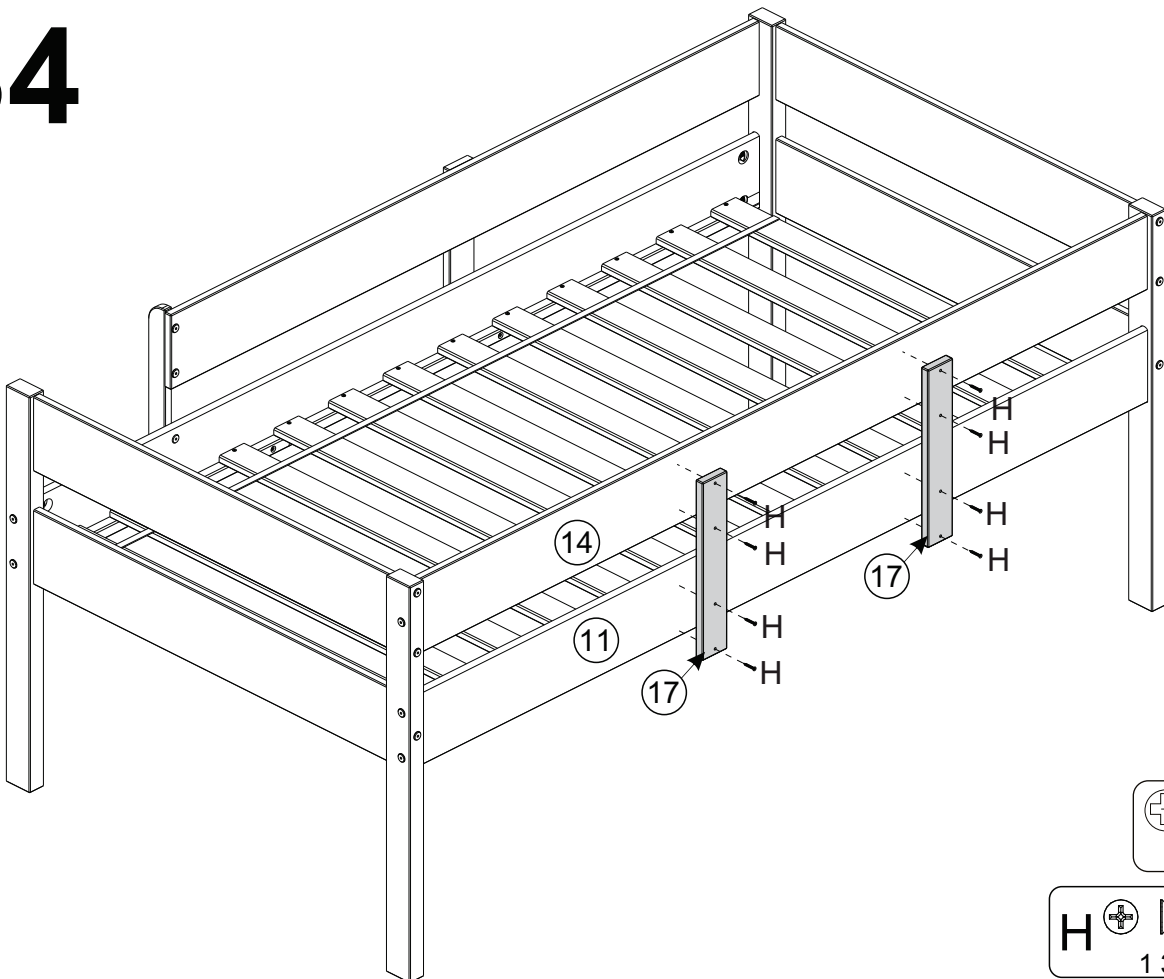



33



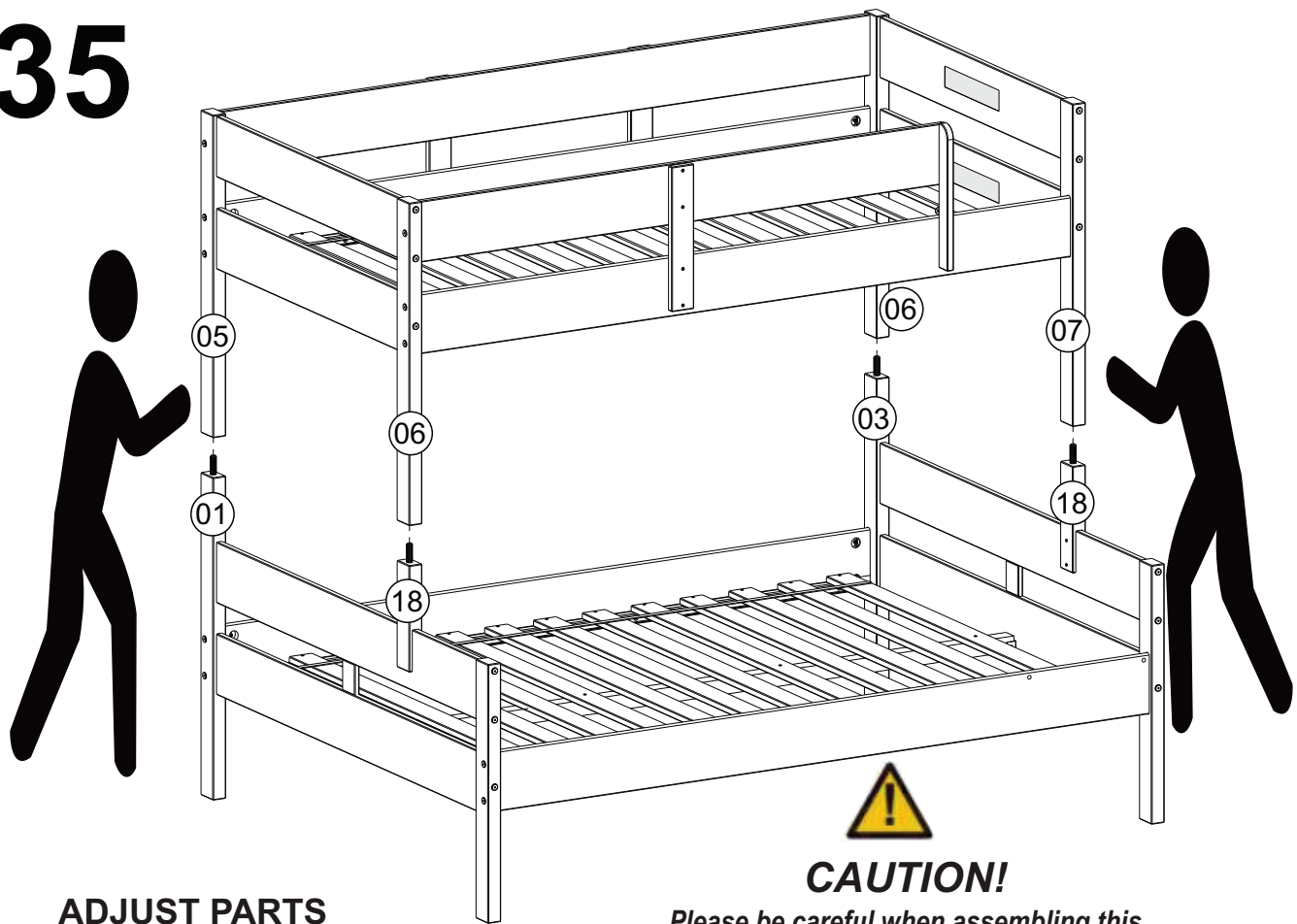
H  Qty **04**
1 3/16" Screw

34



H  Qty **08**
1 3/16" Screw

35

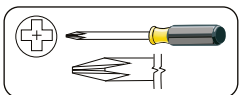
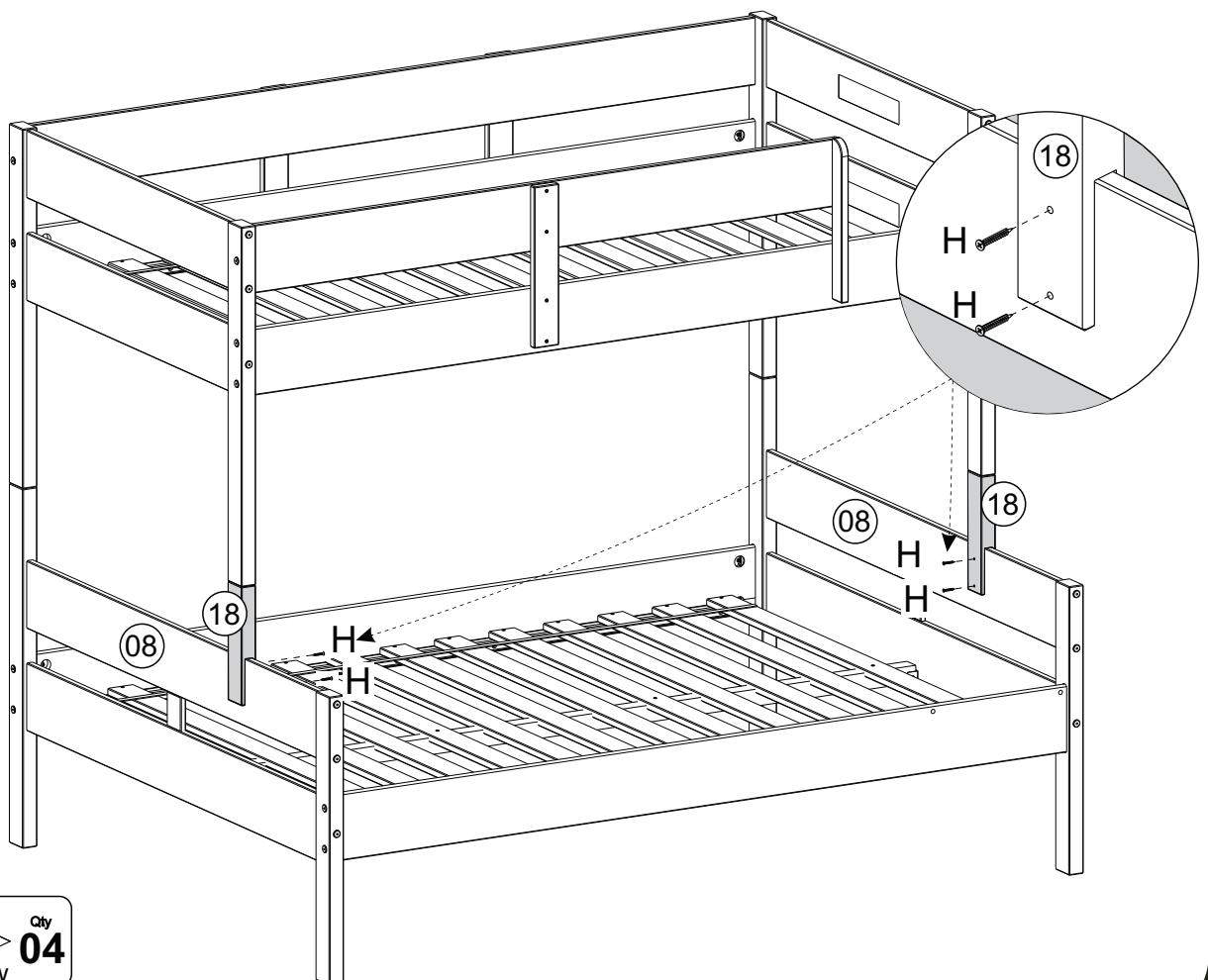



**ADJUST PARTS
18 IF NECESSARY.**

CAUTION!

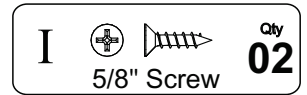
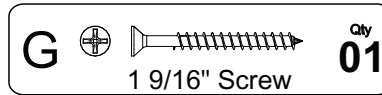
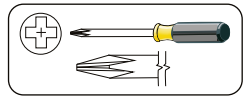
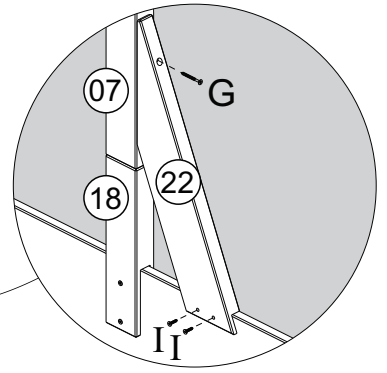
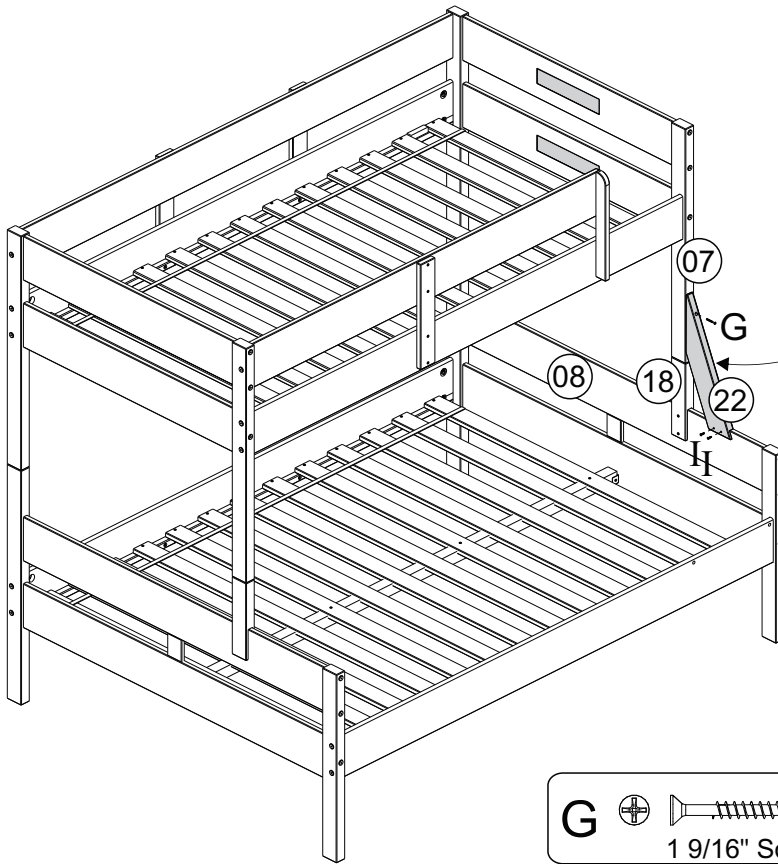
Please be careful when assembling this product due the parts are extremely heavy. Also, please do not allow kids around when assembling this bed to avoid injuries!

36

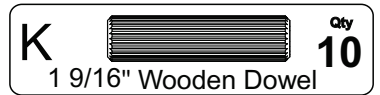
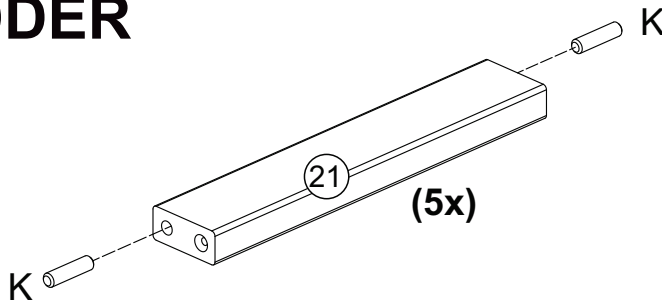


H  Qty **04**
1 3/16" Screw

37



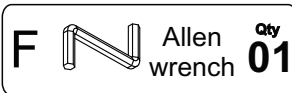
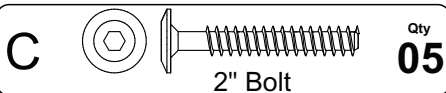
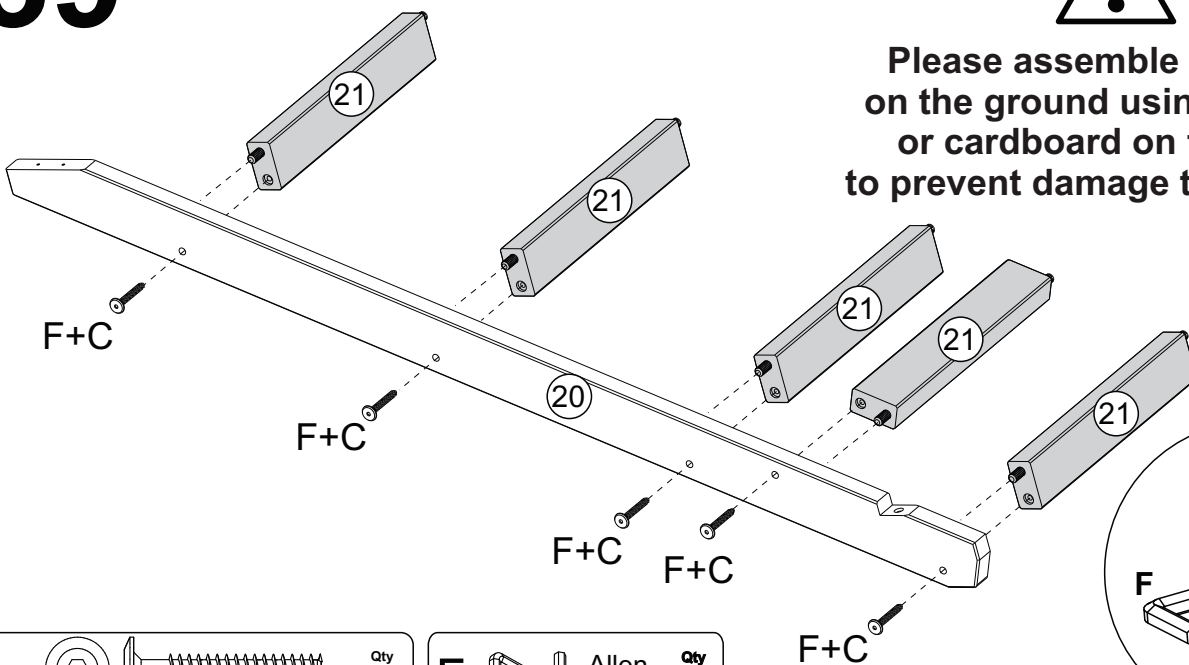
38 LADDER



39

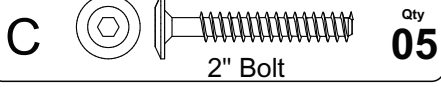
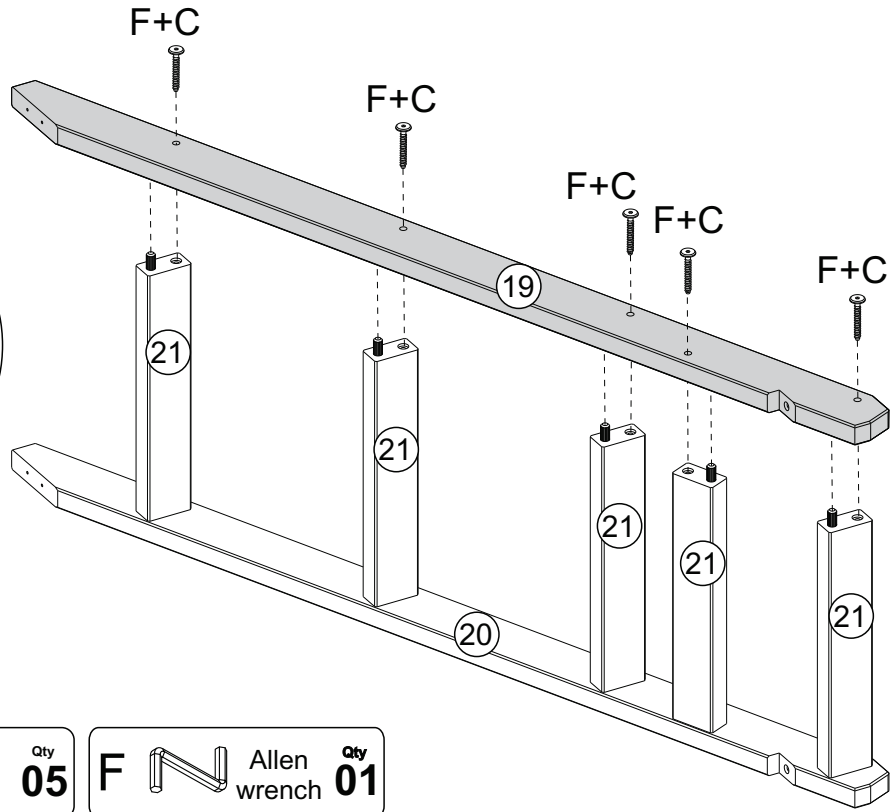
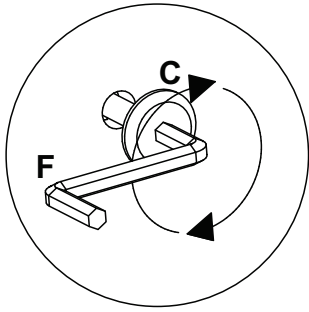


Please assemble the parts on the ground using a carpet or cardboard on the floor to prevent damage to the parts.



F+C

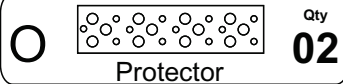
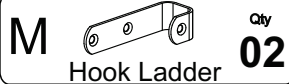
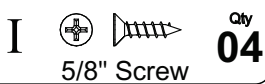
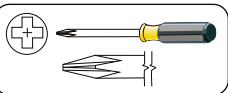
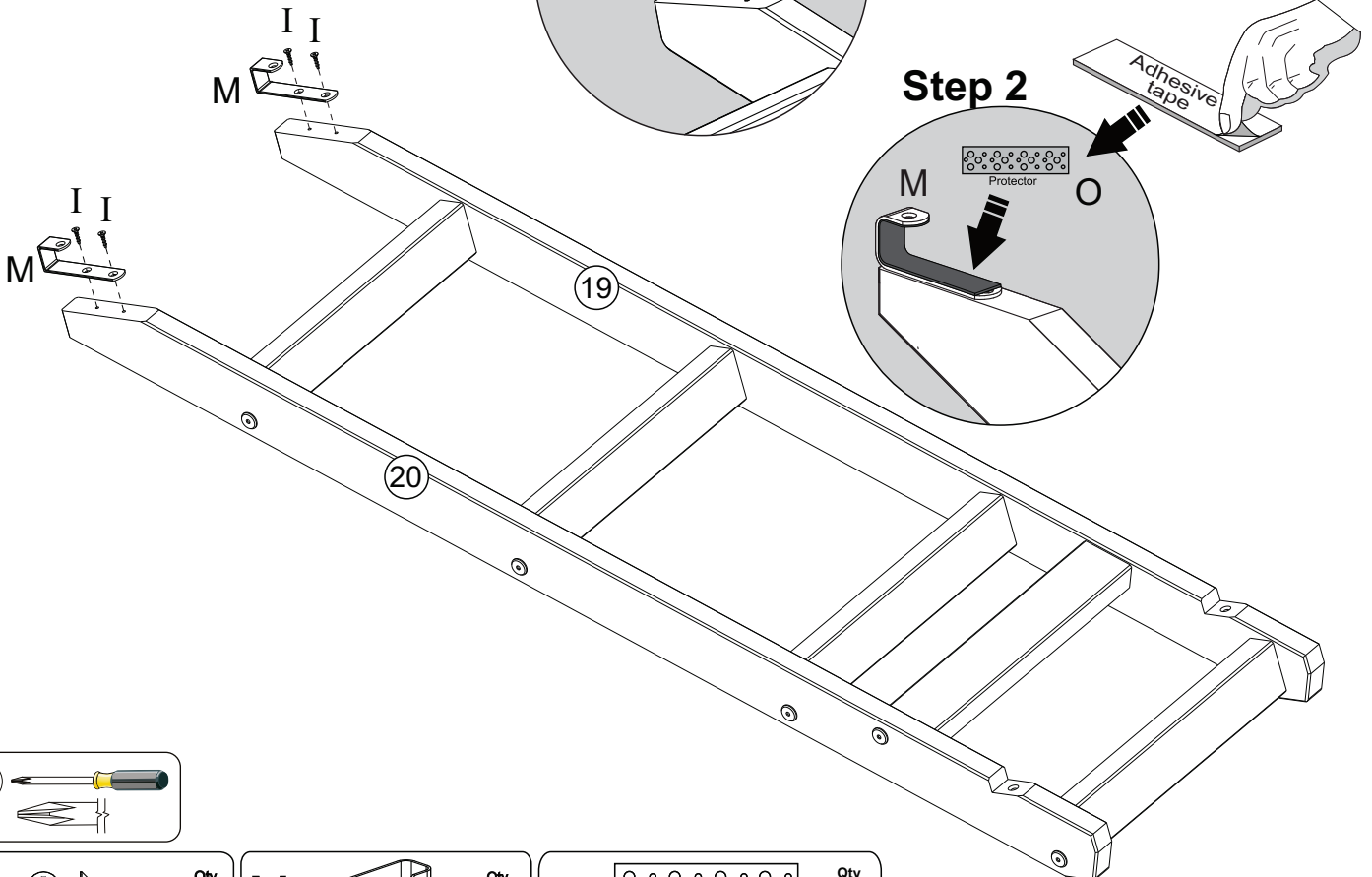
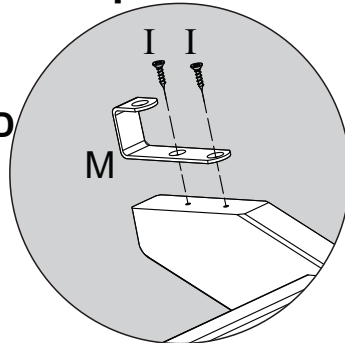
40



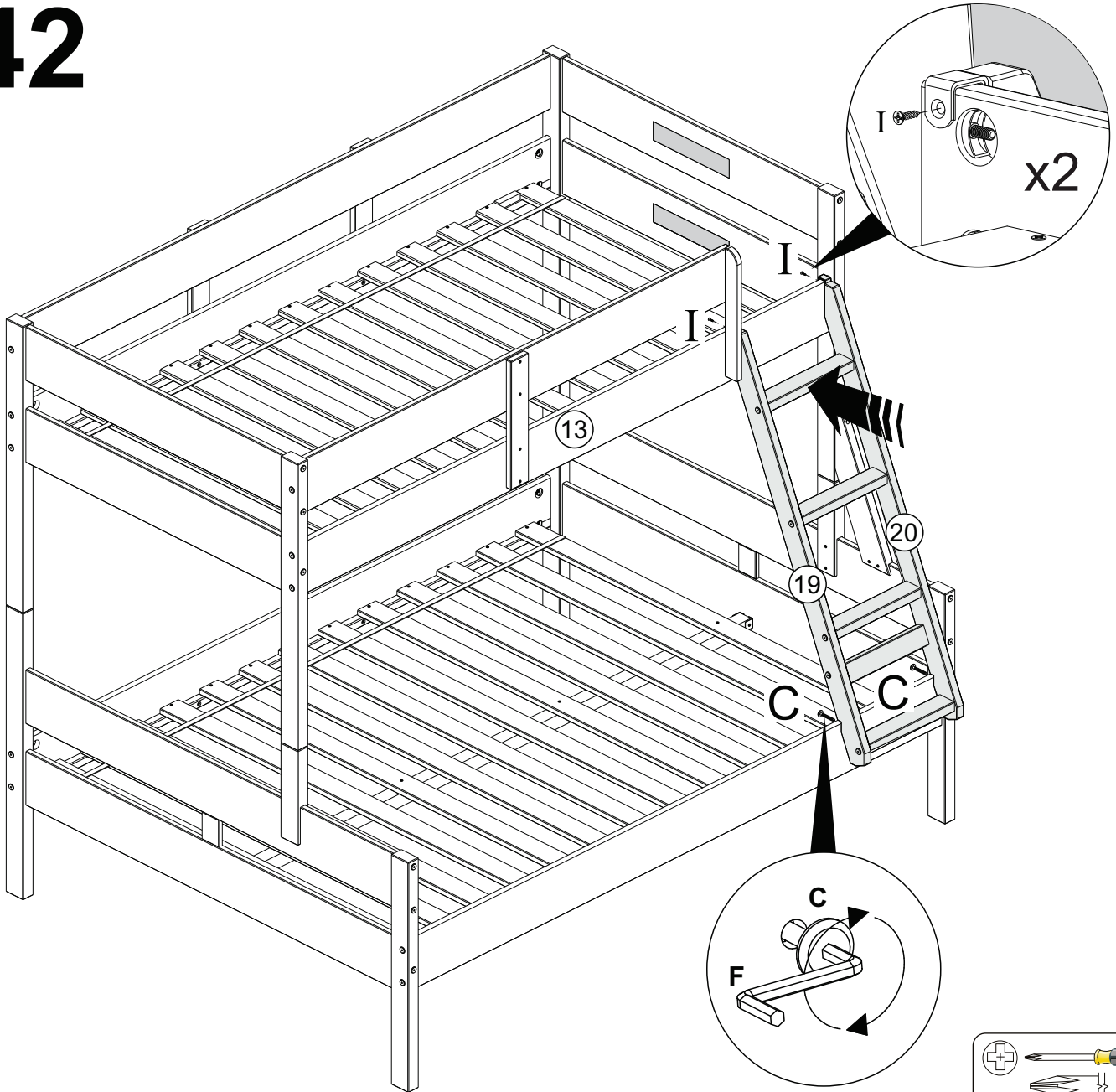
41


Step 1

PRE DRILLED HOLES




42



C  **Qty 02**
2" Bolt

F  **Qty 01**
Allen wrench

I  **Qty 02**
5/8" Screw

43

