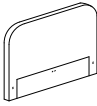

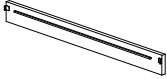

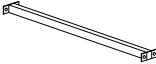



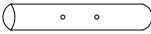
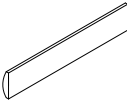
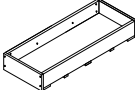



# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL#BD04592Q

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.






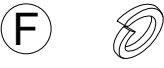




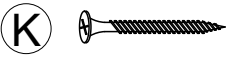


\*\*\* Do not fully tighten screws until fully assembled \*\*\*

<b>COMPONENT PARTS</b>			
<b>DESCRIPTION</b>	<b>PART NAME</b>		<b>Q'TY (PCS)</b>
①	HEADBOARD		1
②	FOOTBOARD BAR - METAL		1
③	SIDE RAIL		2
④	CENTRE PANEL		1
⑤	CENTRE RAIL		1
⑥	SUPPORT LEG		2
⑦	SLAT (1 SET - 13PCS)		1
⑧	PLASTIC LEG		4
⑨	FOOTBOARD LEG		2
⑩	DRAWER HEAD		1
⑪	DRAWER BOX		1
⑫	NYLON ROLLER 1"		10

### Attention

\*\*\* Some number parts listed on the instruction sheet may not be in parts beg as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

# HARDWARE REQUIRED

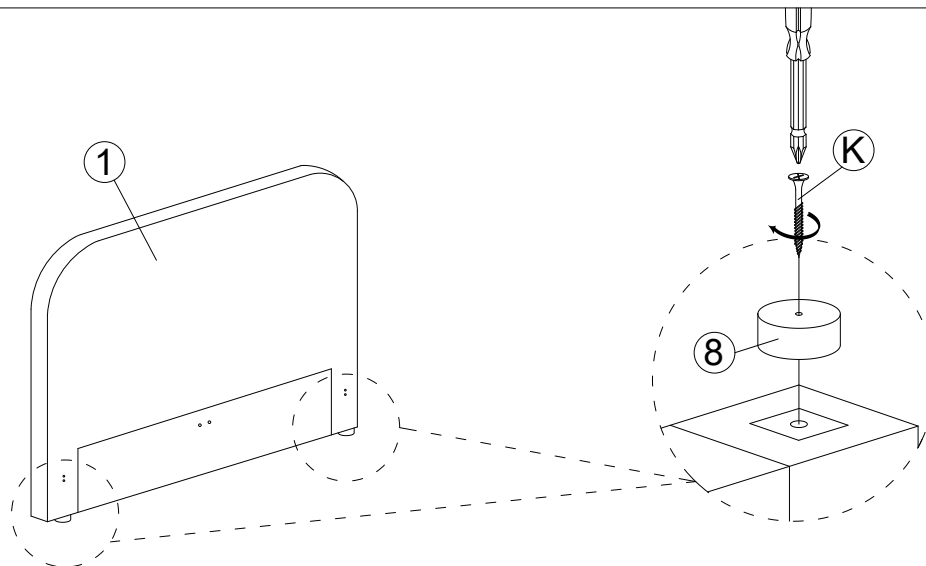
	A	JCBB SCREW	M8 x 25mm	12 PCS
	B	JCBB SCREW	M8 x 35mm	4 PCS
	C	JCBB SCREW	M8 x 100mm	4 PCS
	D	JCBC SCREW	M6 x 35mm	12 PCS
	E	JCBC SCREW	M6 x 50mm	2 PCS
	F	SPRING WASHER	$\frac{5}{16}$ "	34 PCS
	G	FLAT WASHER	$\frac{5}{16}$ "	26 PCS
	H	FLAT WASHER	$\frac{1}{4}$ "	8 PCS
	I	CSK SCREW	M3.5 x 16mm	20 PCS
	J	CSK SCREW	M4 x 30mm	20 PCS
	K	CSK SCREW	M4 x 38mm	4 PCS
	L	ALLEN KEY	M4	1 PC
	M	ALLEN KEY	M5	1 PC

## Attention

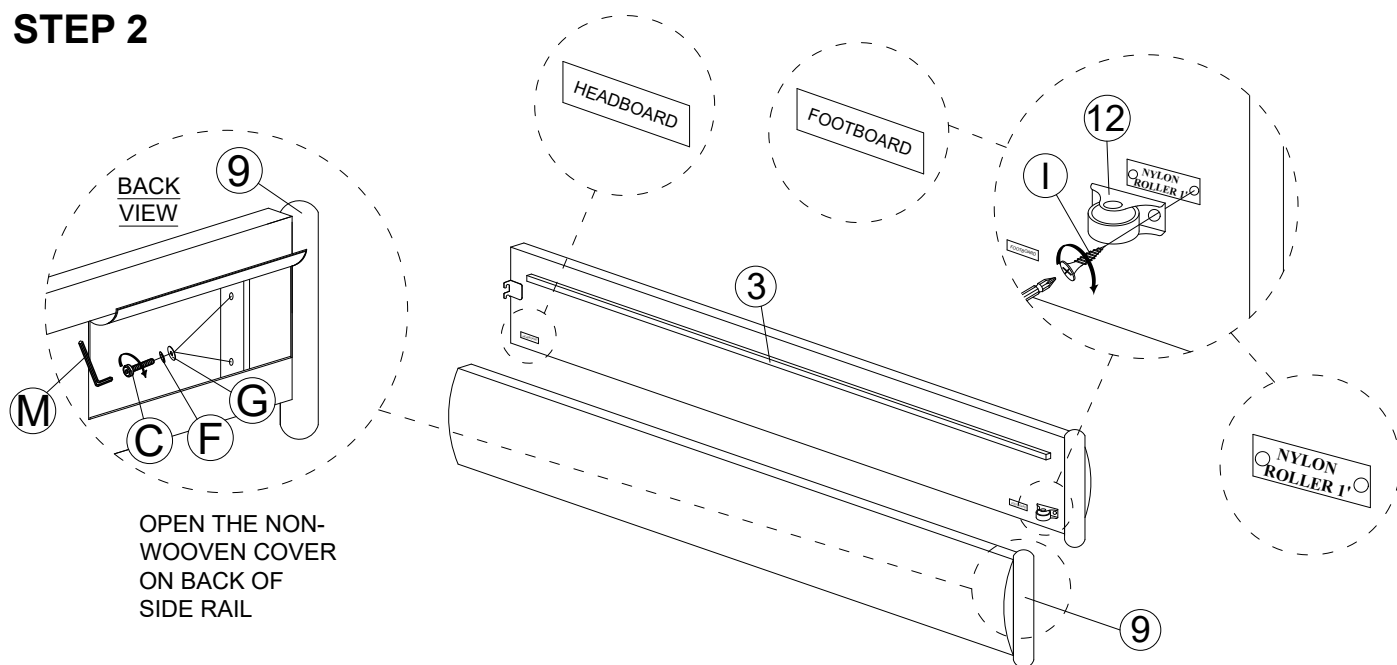
\*\*\* Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

# How to assemble:

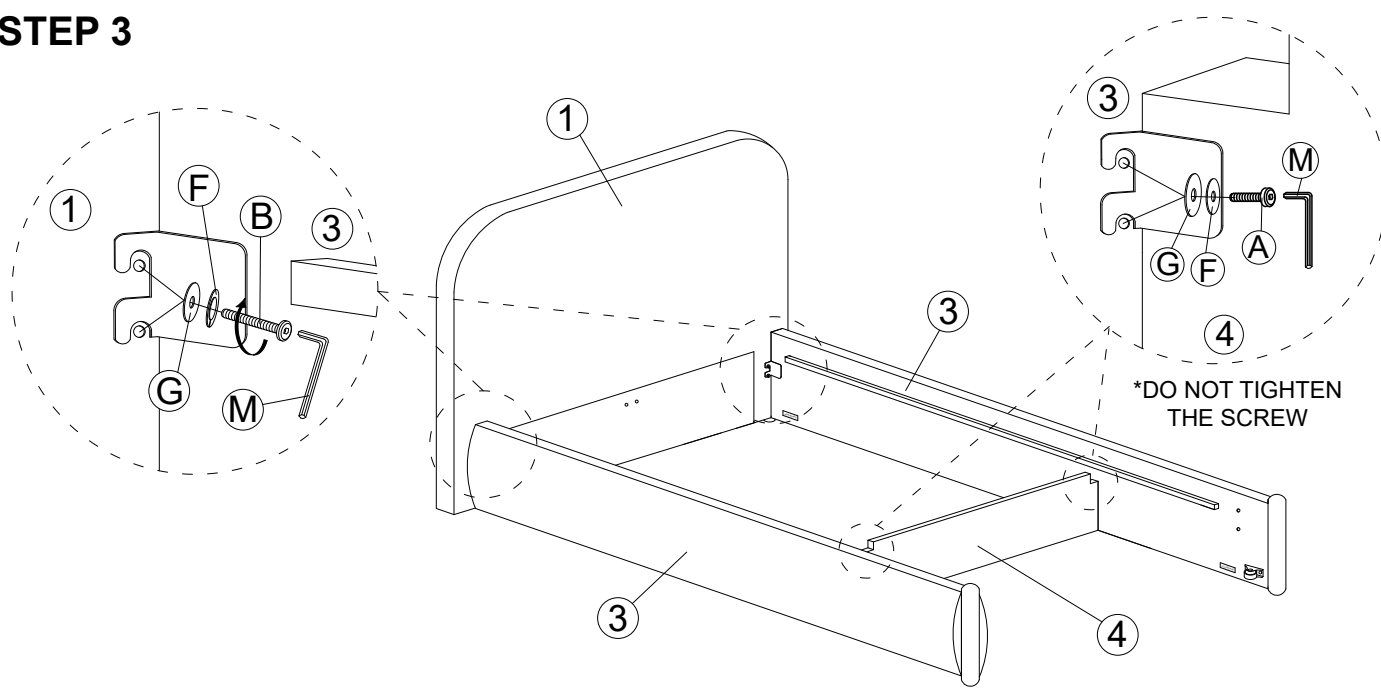
## STEP 1



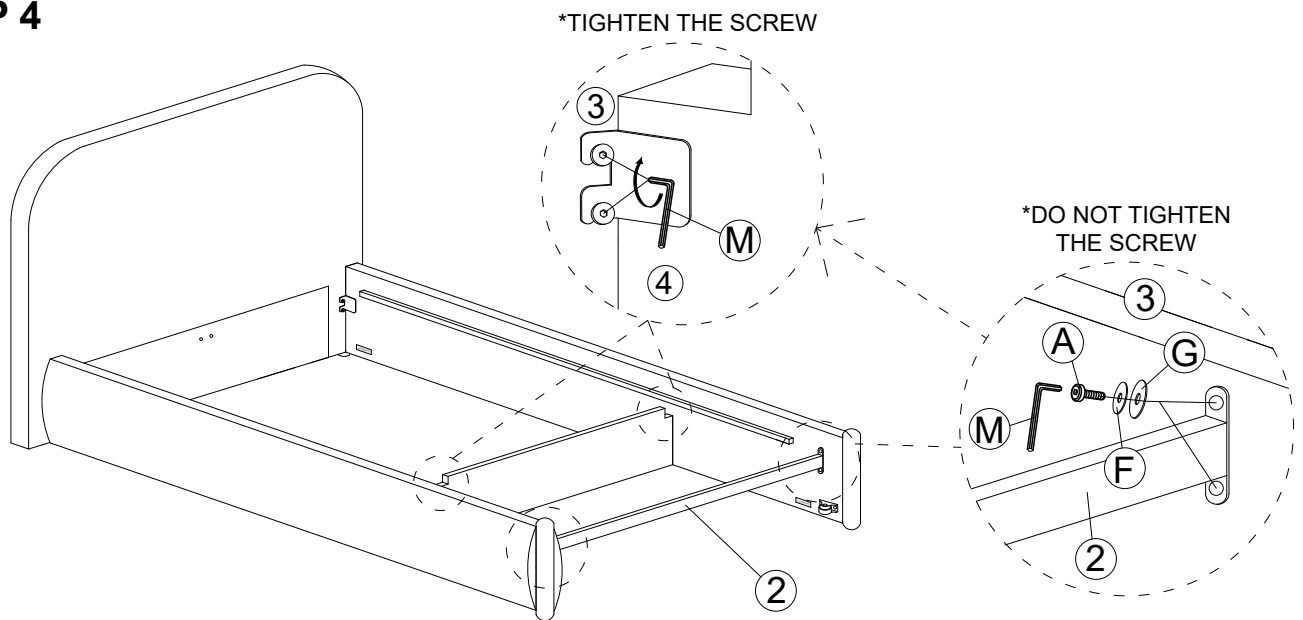
## STEP 2



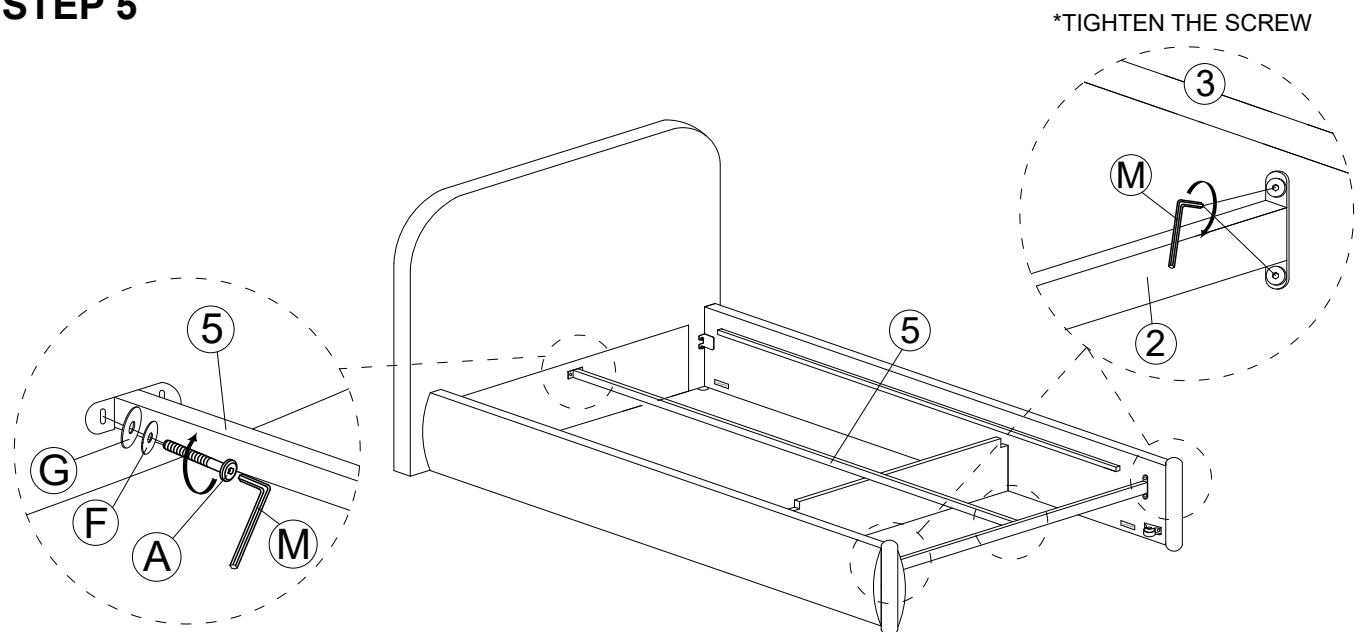
## STEP 3



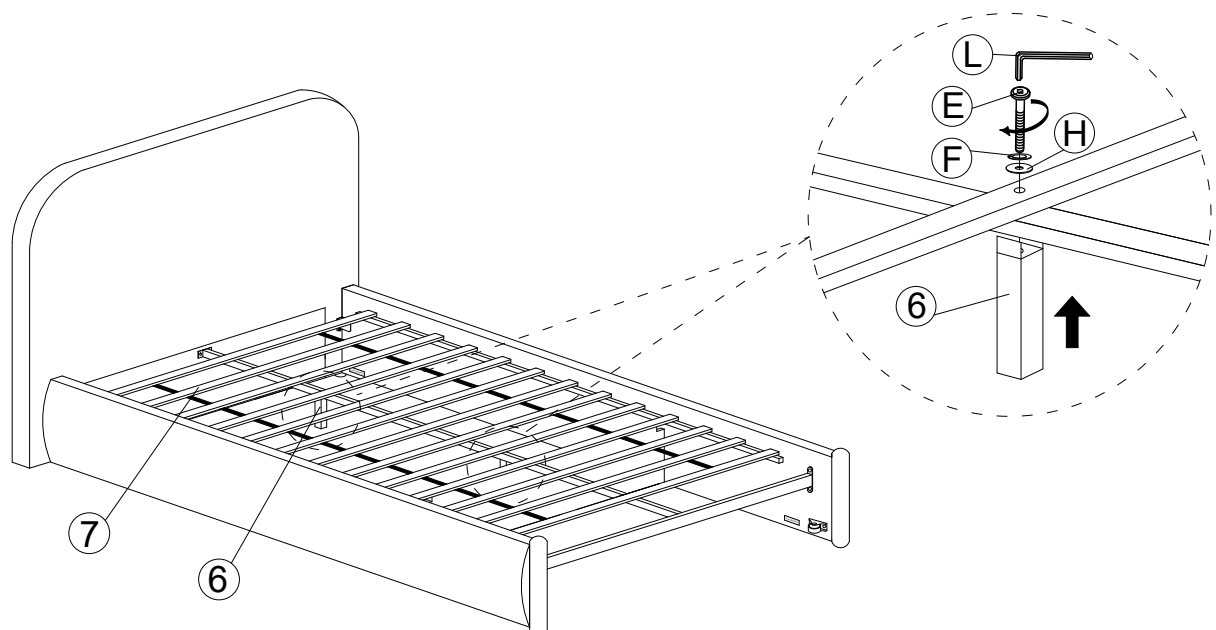
## STEP 4



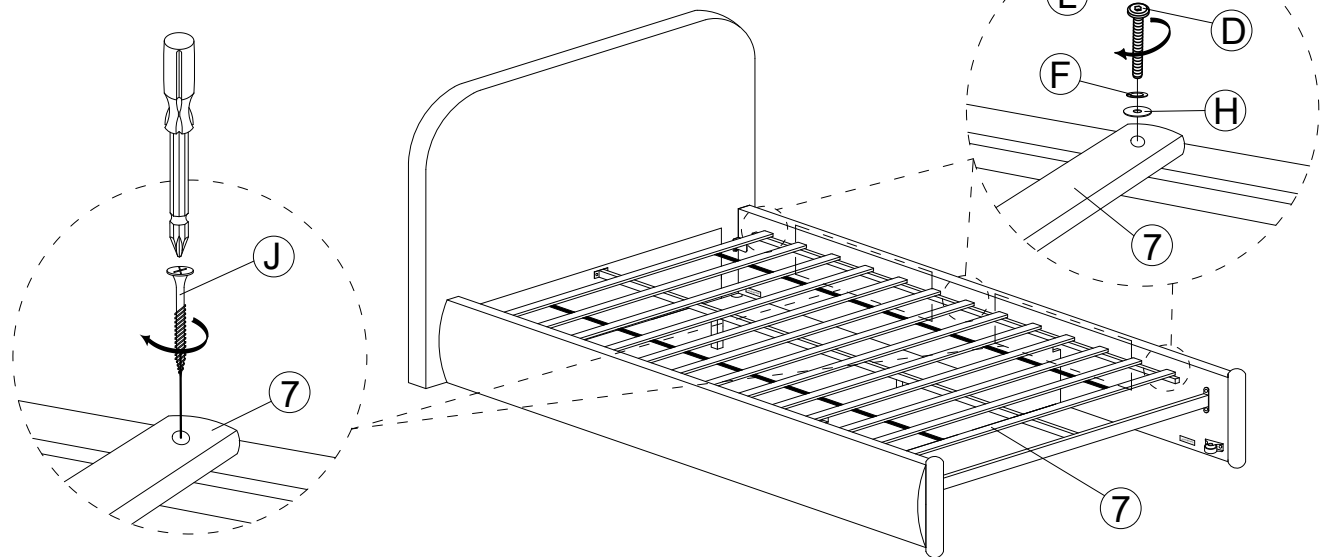
## STEP 5



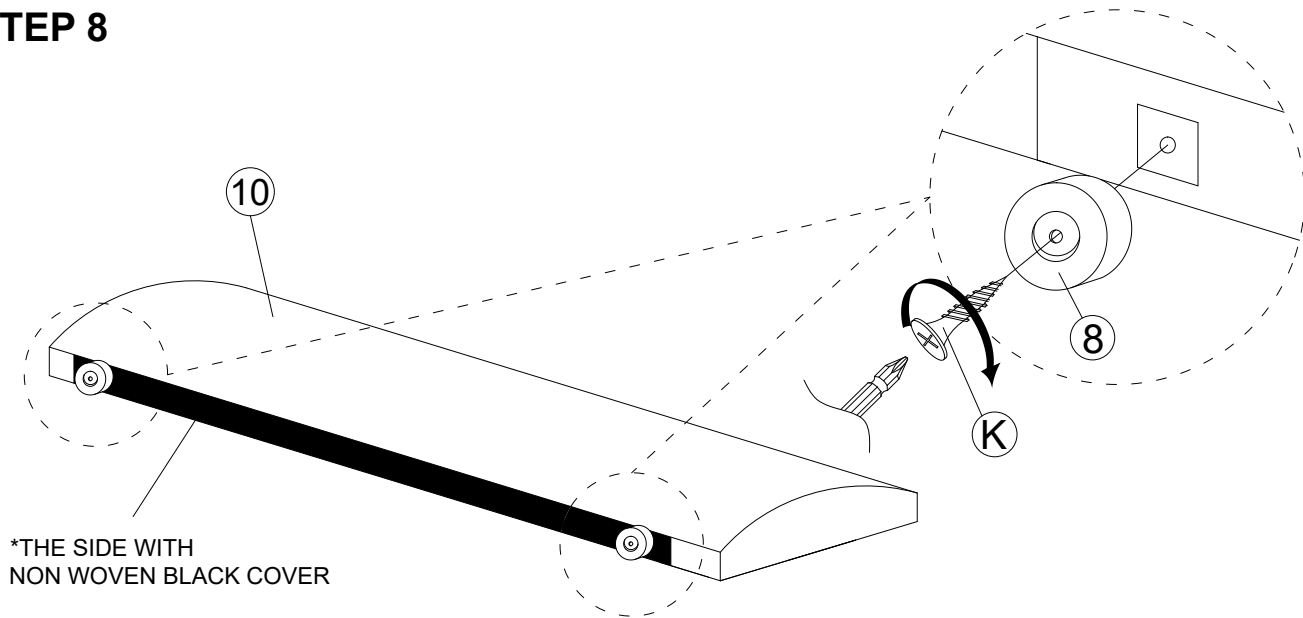
## STEP 6



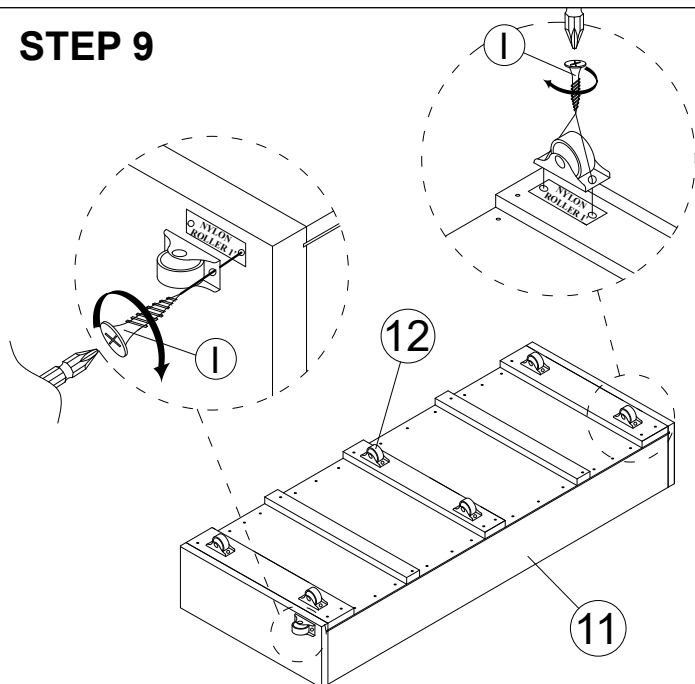
### STEP 7



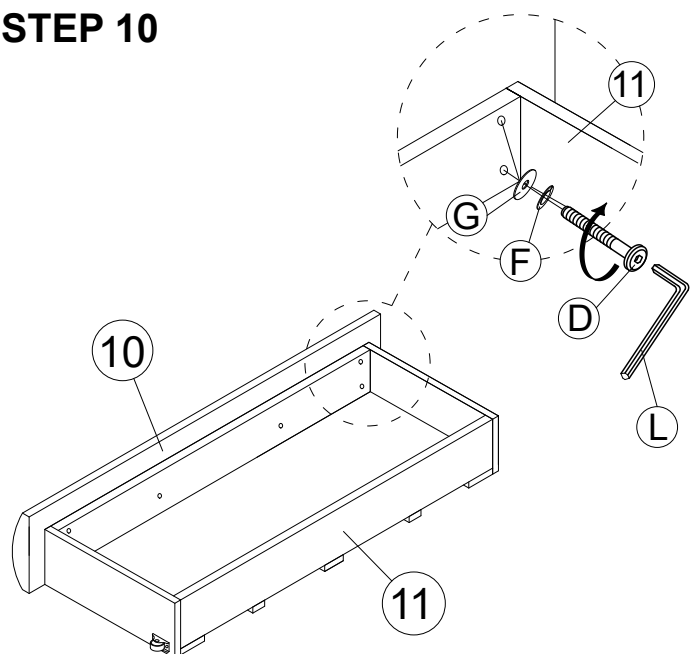
### STEP 8



### STEP 9



### STEP 10



**STEP 11**

