

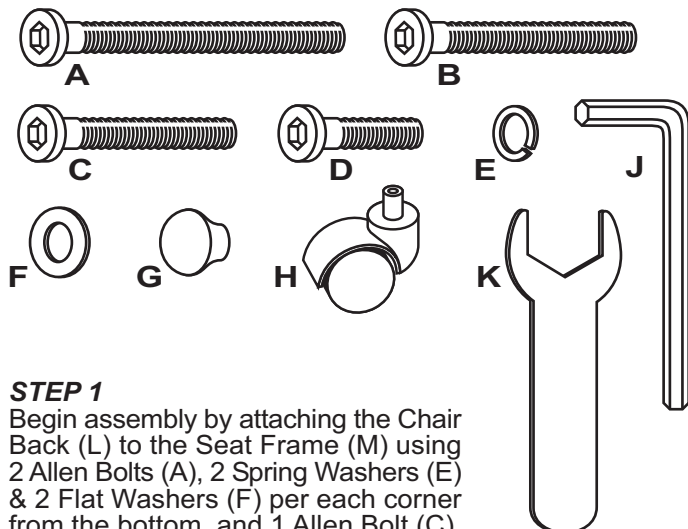
Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. Customer Service Phone Number: 502-562-0000

HARDWARE LIST

- A (4) Allen Bolts 1/4" x 2-3/4"
- B (4) Allen Bolts 1/4" x 2"
- C (3) Allen Bolts 1/4" x 1-1/2"
- D (4) Allen Bolts 1/4" x 1"
- E (15) Spring Washers
- F (13) Flat Washers
- G (2) Wood Plugs
- H (5) Casters
- J (1) Allen Wrench
- K (1) Open Wrench

PARTS LIST

- L (1) Chair Back
- M (1) Seat Frame
- N (2) Side Arms
- P (1) Metal Plate
- R (1) Gas Lift
- S (1) Leg Base



STEP 1

Begin assembly by attaching the Chair Back (L) to the Seat Frame (M) using 2 Allen Bolts (A), 2 Spring Washers (E) & 2 Flat Washers (F) per each corner from the bottom, and 1 Allen Bolt (C), 1 Spring Washer (E) & 1 Flat Washer (F) in the center from the bottom. Tighten all bolts using the Allen Wrench (J) that has been provided.

STEP 2

Next attach each Side Arm (N) to each side of the Seat Frame (M) by aligning the holes and securing each from the bottom with 2 Allen Bolts (B), 2 Spring Washers (E) & 2 Flat Washers (F) per each arm. Do not fully tighten bolts.

STEP 3

Finish securing each Side Arm (N) to the Chair Back (L) by aligning holes and securing from the back using 1 Allen Bolt (C) & 1 Spring Washer (E). Tighten all bolts from Steps 1 through 3.

STEP 4

Next insert the Gas Lift (R) into the center area of the Leg Base (S) and push in place. Connect the Gas Lift (R) to the bottom of the Metal Plate (P) by screwing in place.

STEP 5

Attach the Metal Plate (P) to the bottom of the Chair Frame (M) with 4 Allen Bolts (D), 4 Spring Washers (E) & 4 Flat Washers (F) to secure in place.

STEP 6

Finally attach each Caster (H) to each leg bottom and tighten using the Hex Wrench (K) that has been provided. Insert Wood Plugs (G) to cover bolt heads from Step 2. The assembly is now complete.

