

# ASSEMBLY INSTRUCTIONS

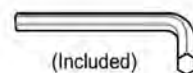
## Questions?

GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



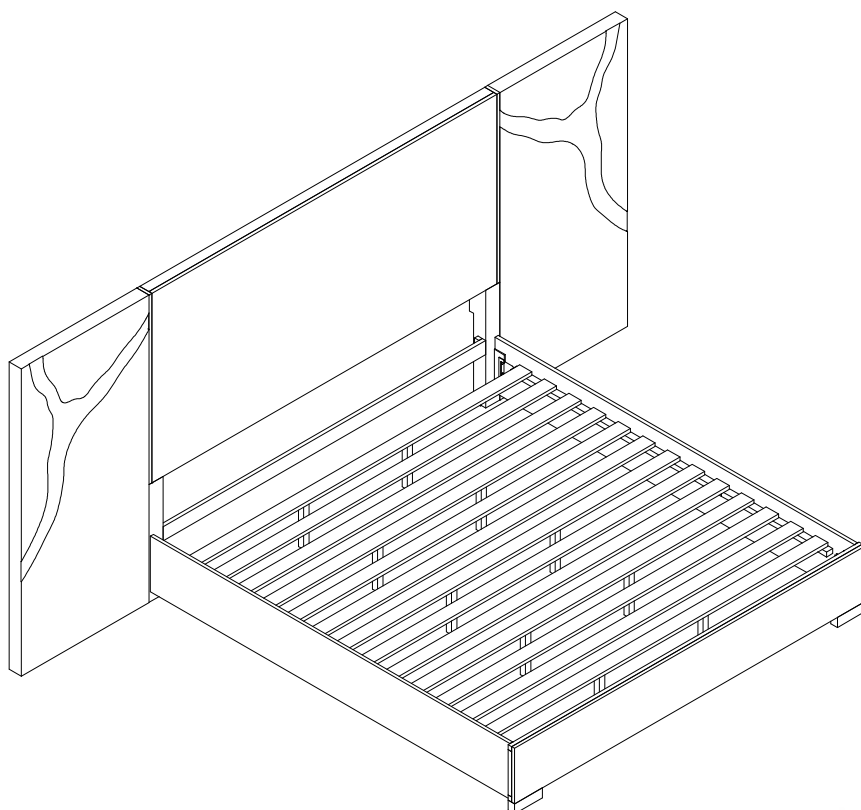
Screwdriver  
( Not included)



Allen Wrench



2 - People



## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PT)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING



### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

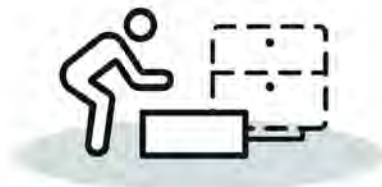
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



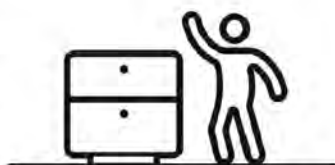
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

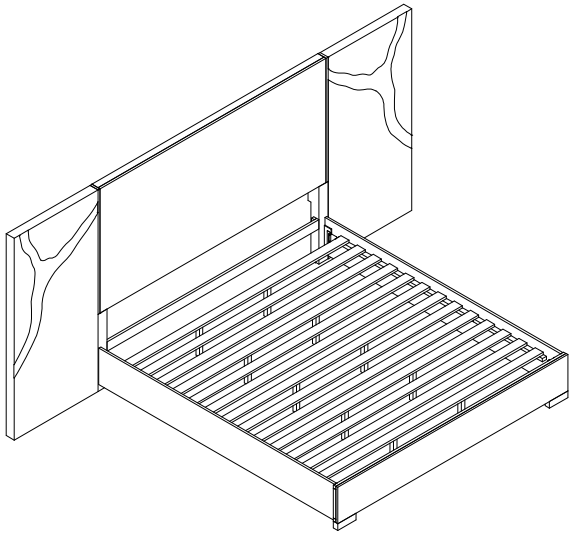
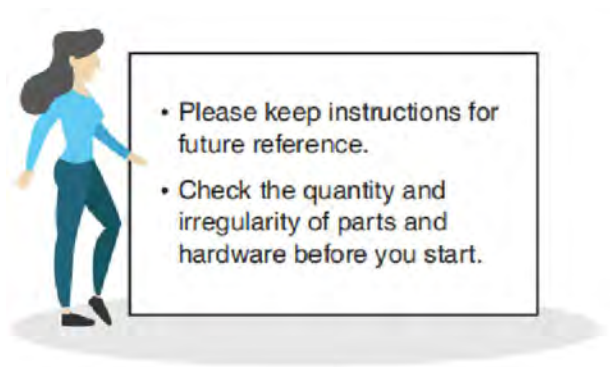


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

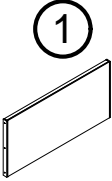
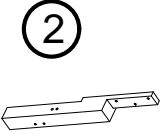
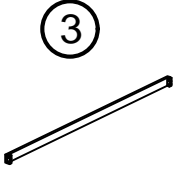
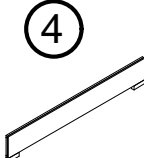
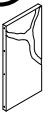

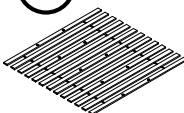

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# EKING BED

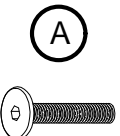
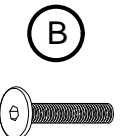
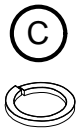
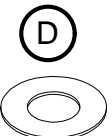
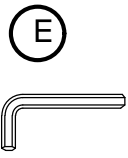
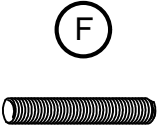

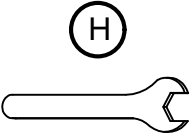
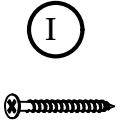

## FM7425-EK-P



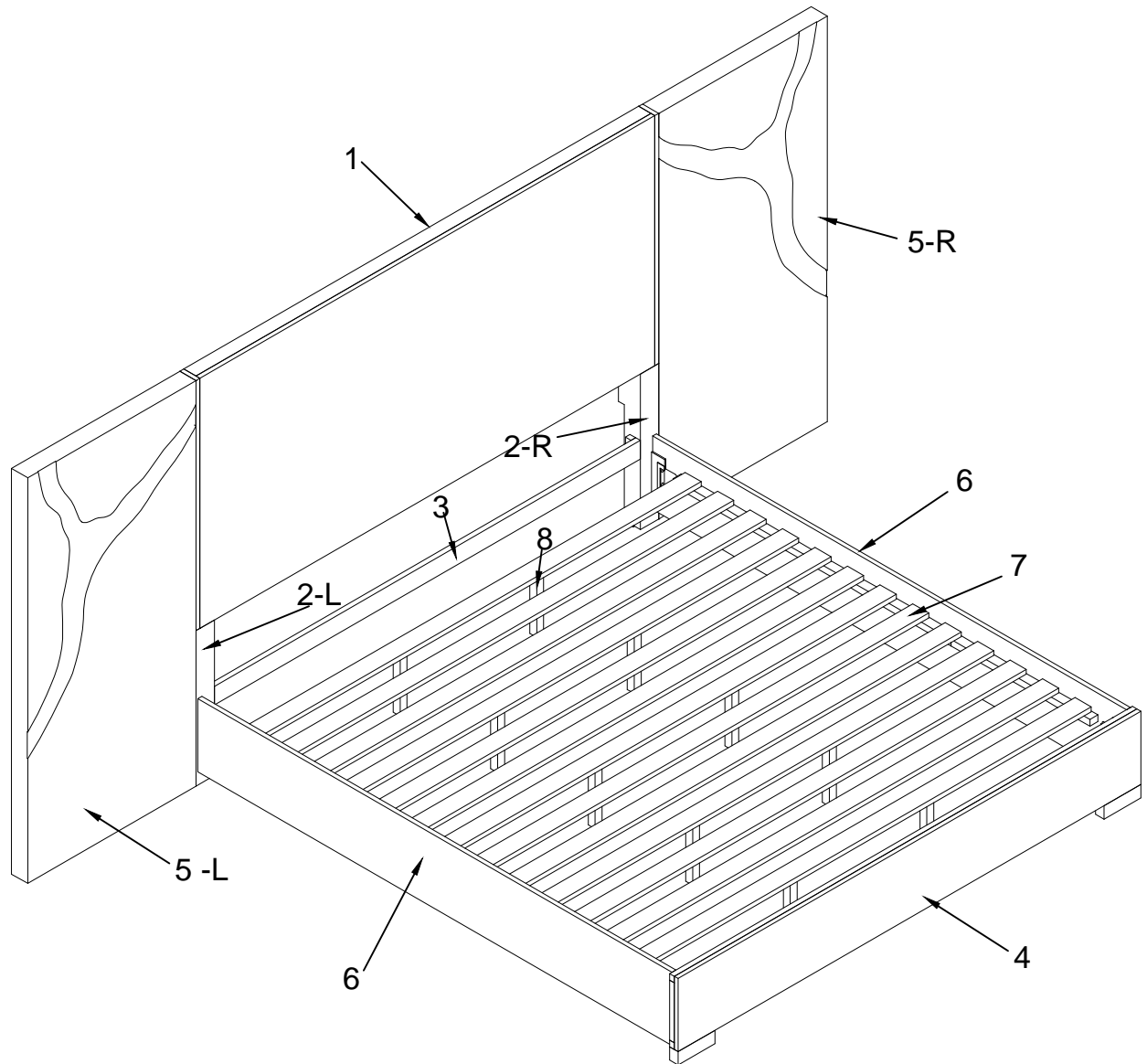
### PARTS

 HEADBOARD 1pc	 HB LEG (R/ L) 2pcs	 HB SUPPORT RAIL 1pc	 FOOTBOARD 1pc
 WINGS L/R 2pcs	 SIDE RAIL 2pcs	 SLAT ROLL 1set	 SUPPORT LEG 10pcs

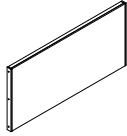
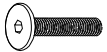




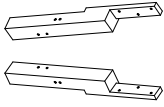

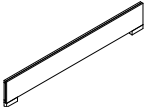
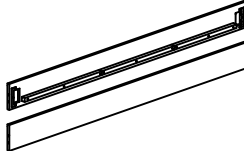


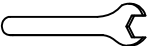

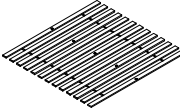
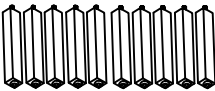
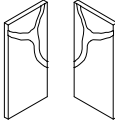




### HARDWARE

 BOLT Ø5/16" x 1-3/4" 10pcs	 BOLT Ø5/16" x 2-3/16" 8pcs	 LOCK WASHER Ø5/16" 18pcs	 FLAT WASHER Ø5/16" 18pcs	 ALLEN WRENCH 5MM 1pc
 THREADED STUD Ø5/16"x3-1/2" 8pcs	 HEX NUT Ø5/16" 8pcs	 WRENCH Ø12mm 1pc	 SCREW 8 x 30mm 10pcs	 WOOD COVER 8pcs

# EXPLODED VIEW



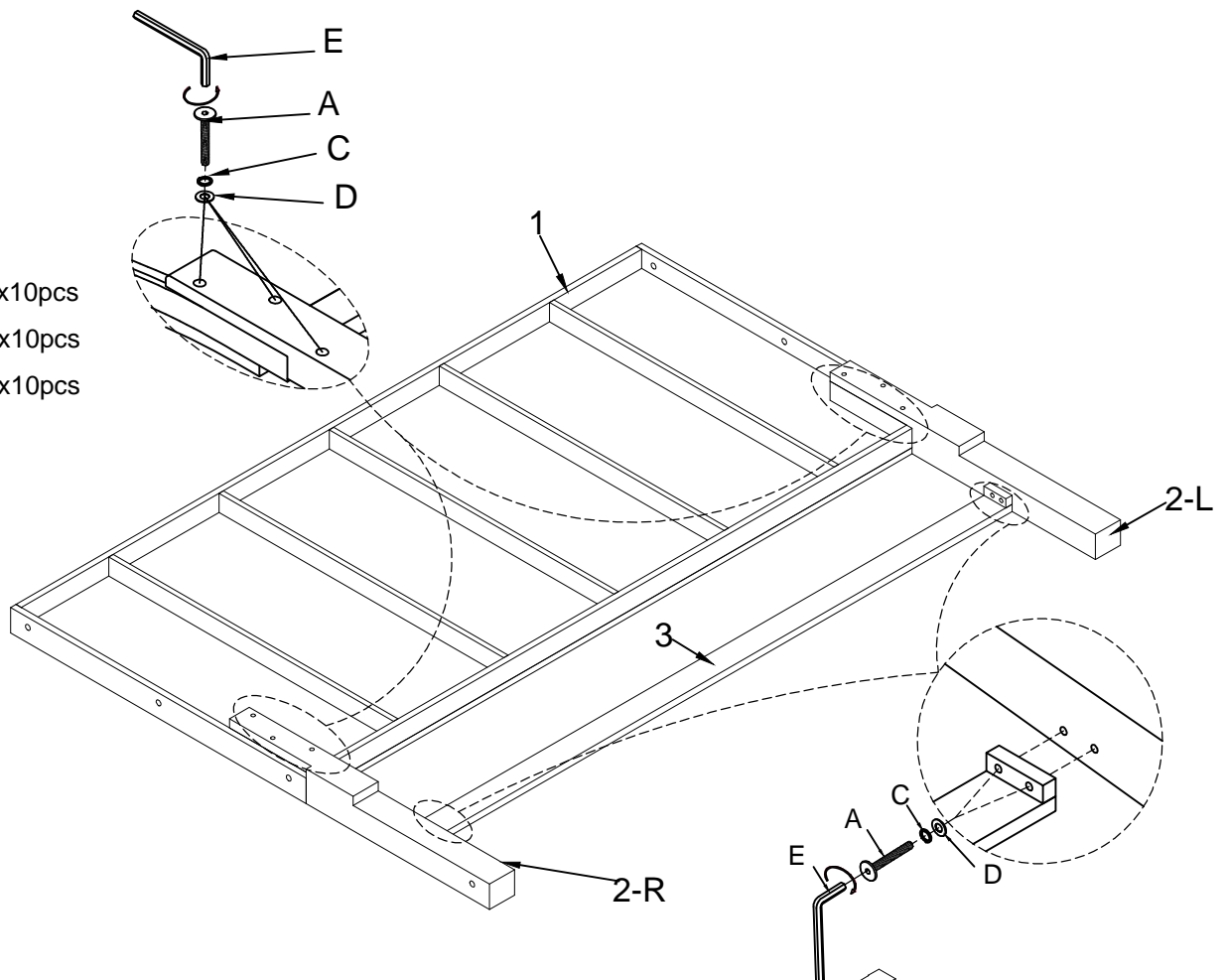
# FM7425-EK-P is packed in 4 cases

Carton	Disignation	Part		Hardware
FM7425K-HB-P	Headboard	1		 A 10pcs  C 10pcs  D 10pcs  E 1pc  J 8pcs
	H/Board Leg (R/ L)	2		
	HB Support Rail	3		
FM7425-K-FB	Footboard	4		
FM7425-EK-R	Side Rail	6		 F 8pcs  G 8pcs  H 1pc  I 10pcs
	Slat	7		
	Support Leg	8		
FM7425-WP	Wings	5		 B 8pcs  C 8pcs  D 8pcs  E 1pc

# ASSEMBLY INSTRUCTIONS

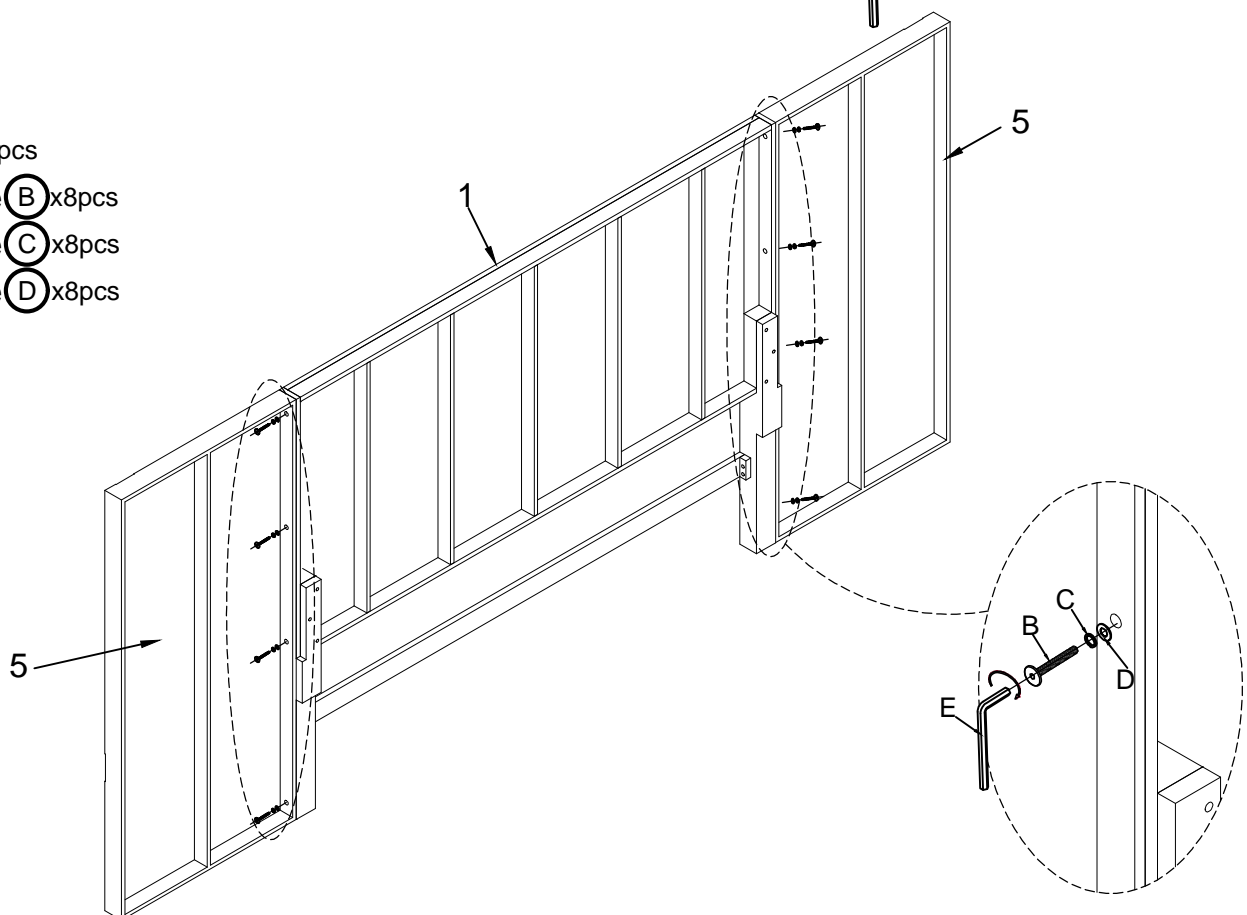
1

- Part ① x1pc
- Part ② x2pcs
- Part ③ x1pc
- Hardware ④ x10pcs
- Hardware ⑤ x10pcs
- Hardware ⑥ x10pcs



2

- Part ⑦ x2pcs
- Hardware ⑧ x8pcs
- Hardware ⑤ x8pcs
- Hardware ⑥ x8pcs



# ASSEMBLY INSTRUCTIONS

## 3

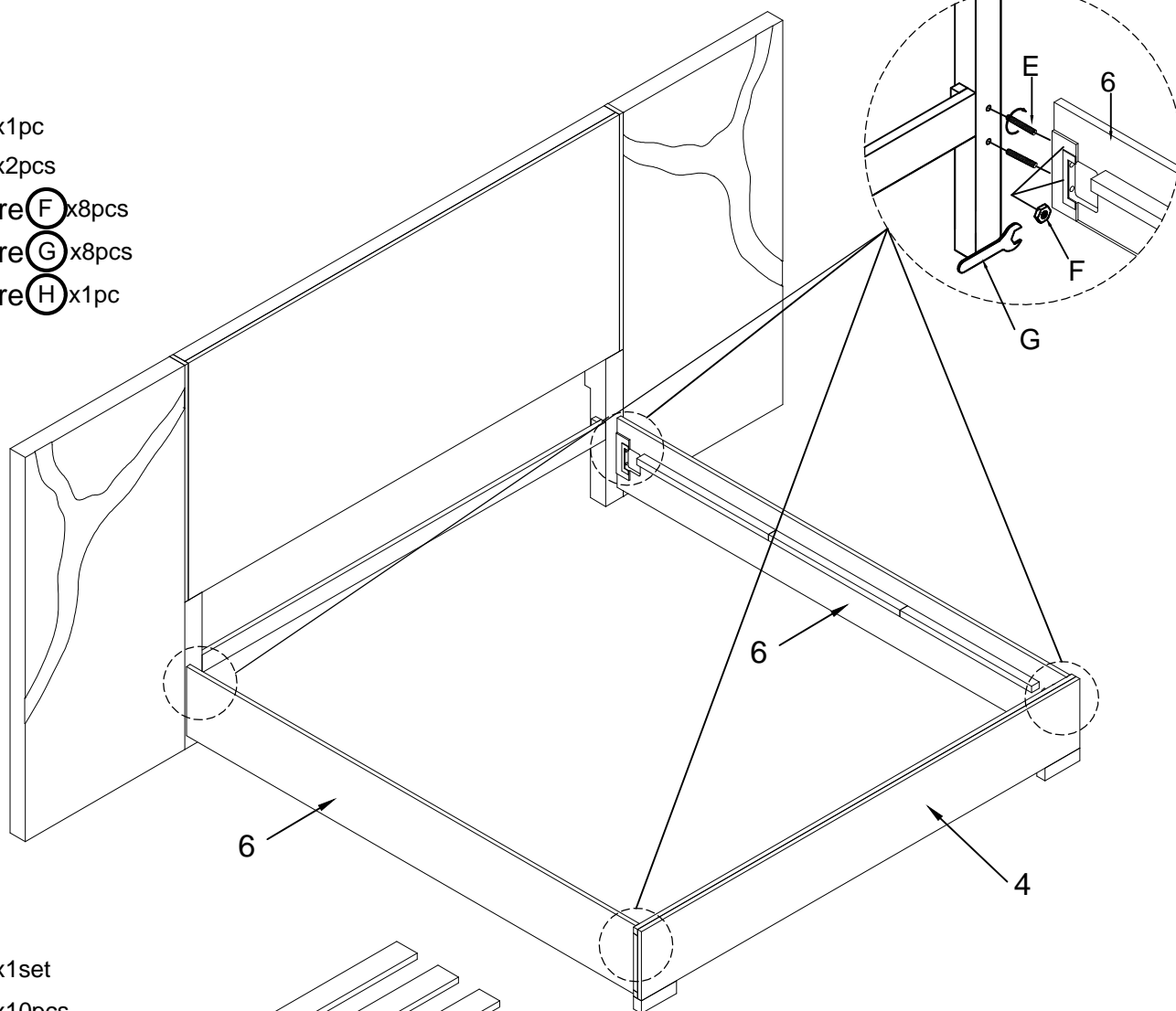
Part ④ x1pc

Part ⑥ x2pcs

Hardware ① x8pcs

Hardware ② x8pcs

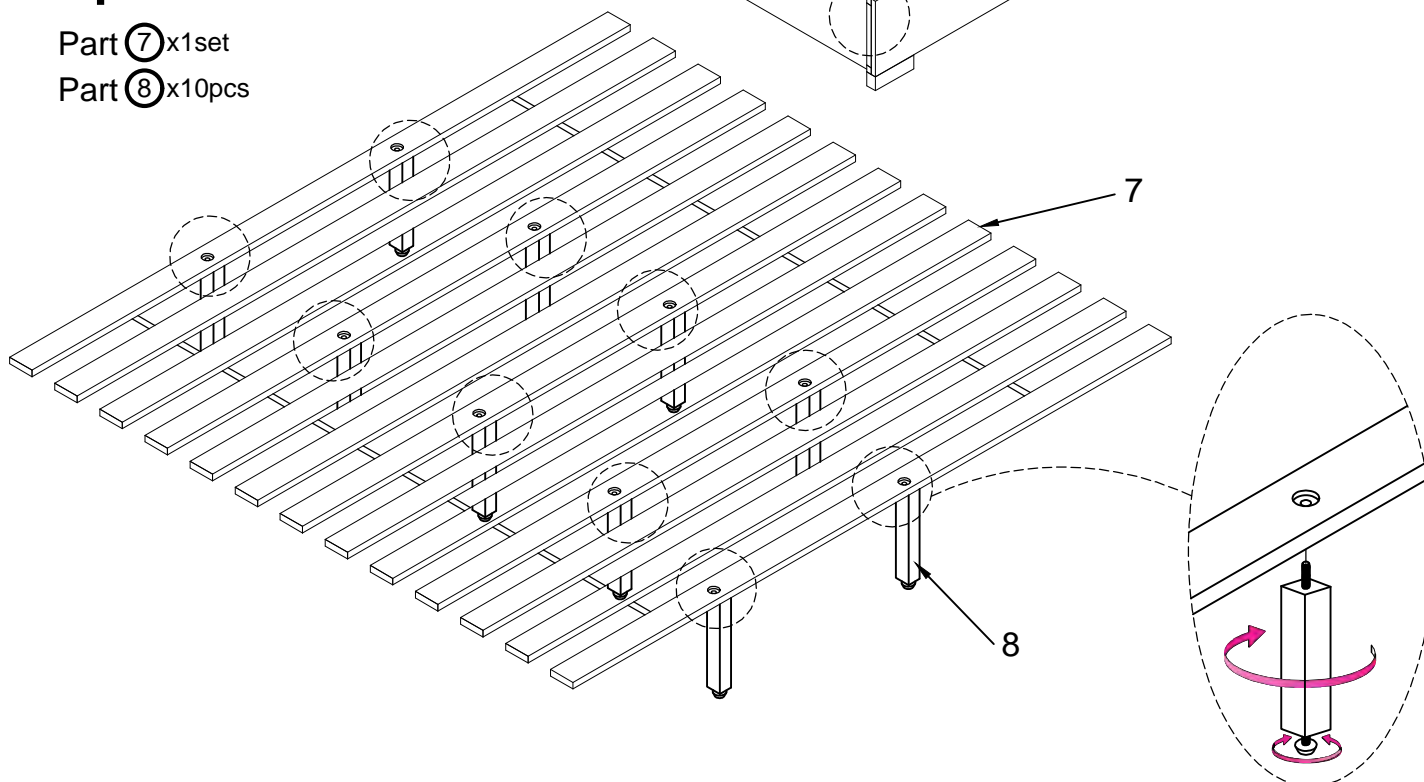
Hardware ③ x1pc



## 4

Part ⑦ x1set

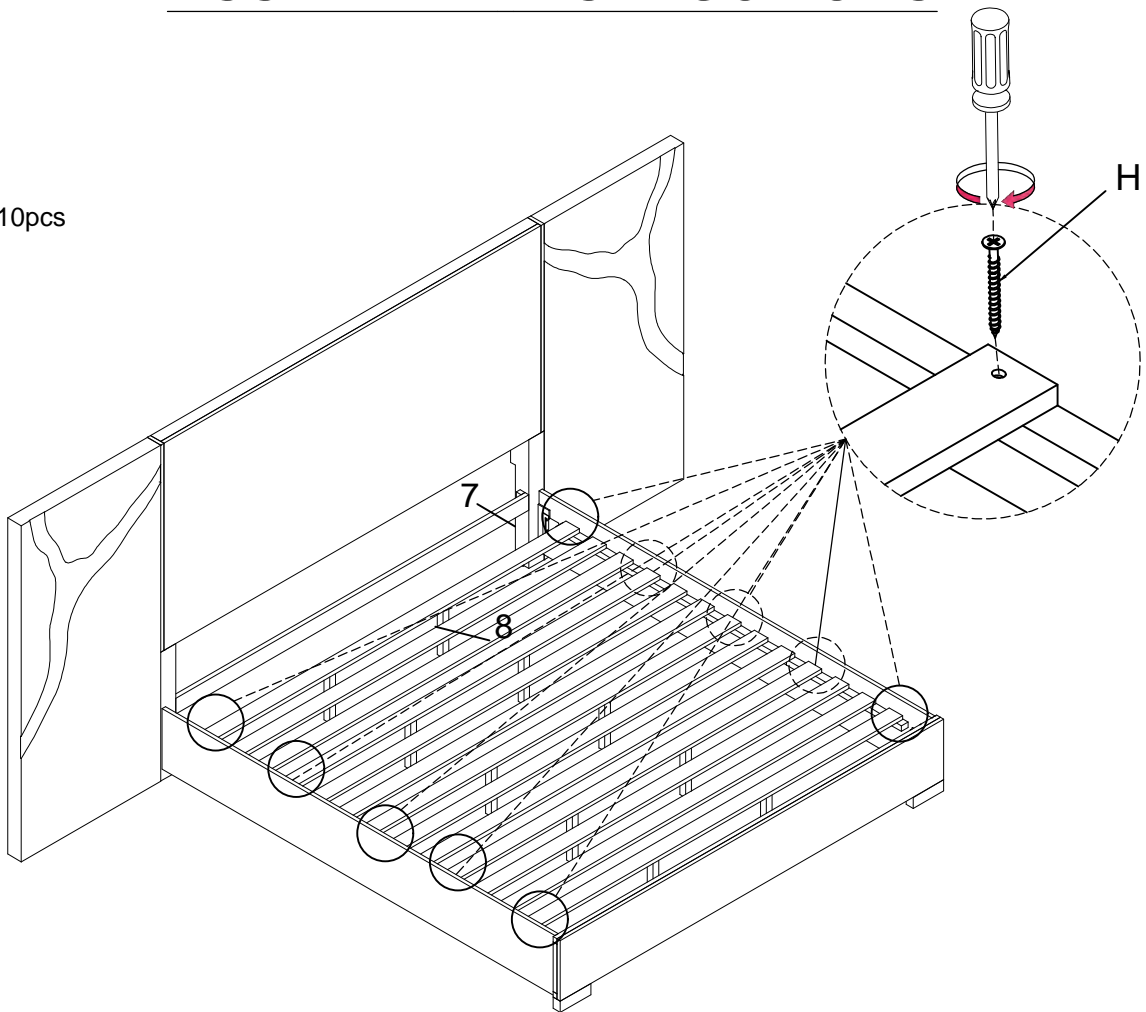
Part ⑧ x10pcs



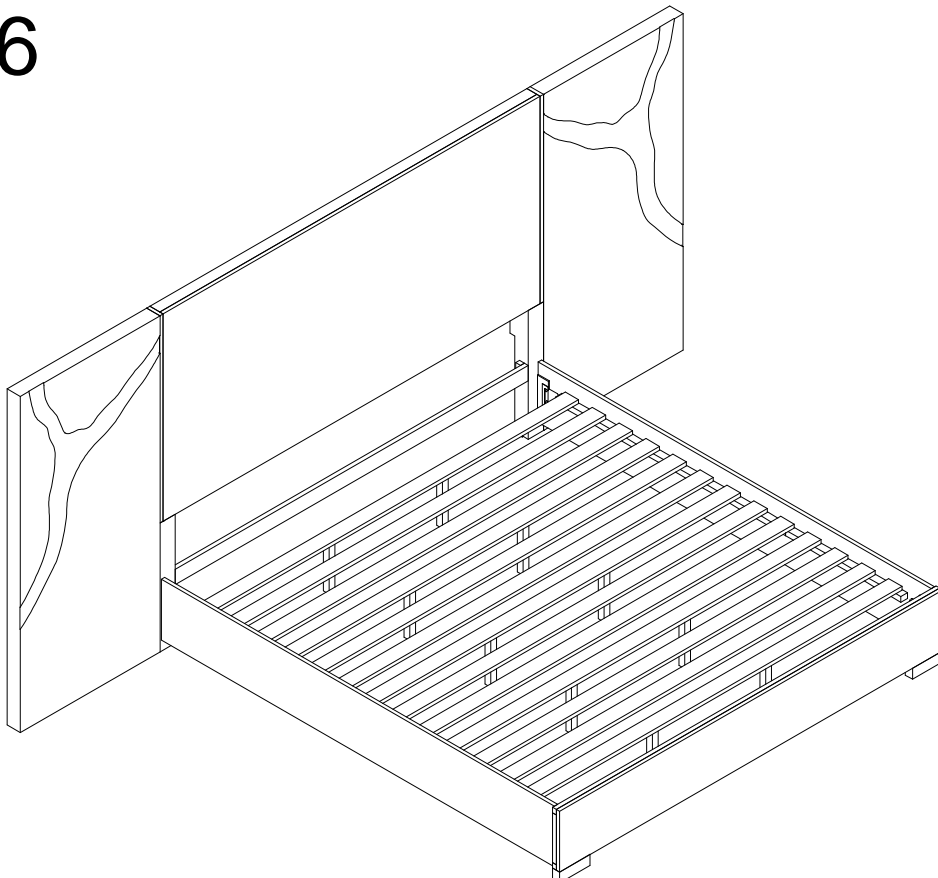
# ASSEMBLY INSTRUCTIONS

## 5

Hardware  x10pcs



## 6



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

#### ✓ Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

#### ✓ Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

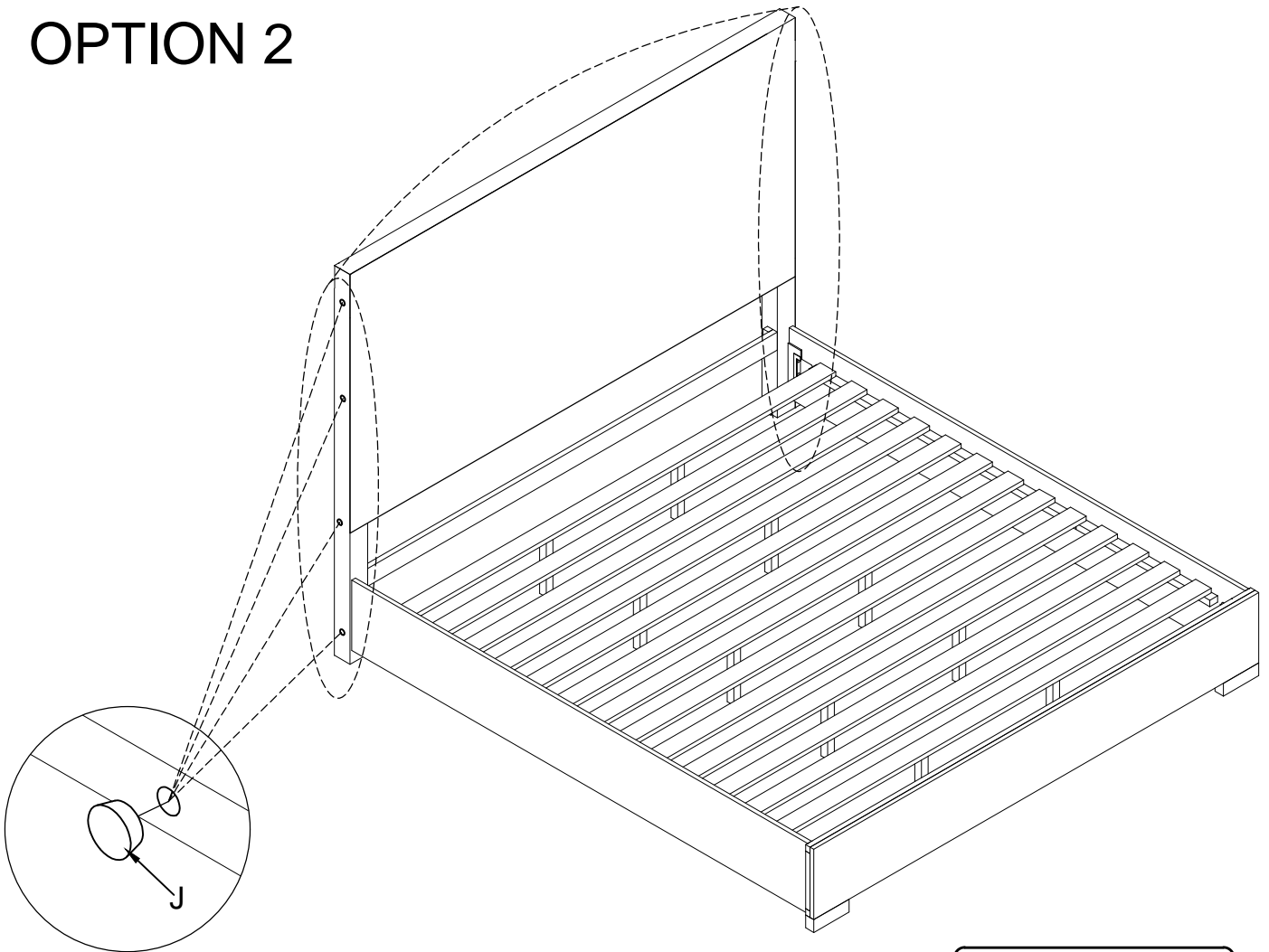
This product is intended for RESIDENTIAL USE ONLY and not for commercial use.

# ASSEMBLY INSTRUCTIONS

## 7

Hardware  x8pcs

### OPTION 2



If not using wings, assemble the wood covers into the boreholes as shown in the instruction photo.

#### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

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