

Caracole Upholstery

Upholstery Portfolios and their
relationship to materials.

Updated 3-18-25

QUALITY CATEGORIES

- Within the Caracole upholstery line, we have three distinct quality Portfolios.
- Each of these Portfolios are associated to a particular standard of manufacturing techniques and materials in the past

NOTE.

- **As the Caracole line has developed into one brand the materials are becoming more consistent with the only real variations being in the seating base. This is dictated more so by design now.**
- **Compositions has remained the same but newer Modern designs have assumed the Caracole Classic construction.**

Quality/Construction Reference

The materials and construction methods will be defined by a alphanumeric system as follows.

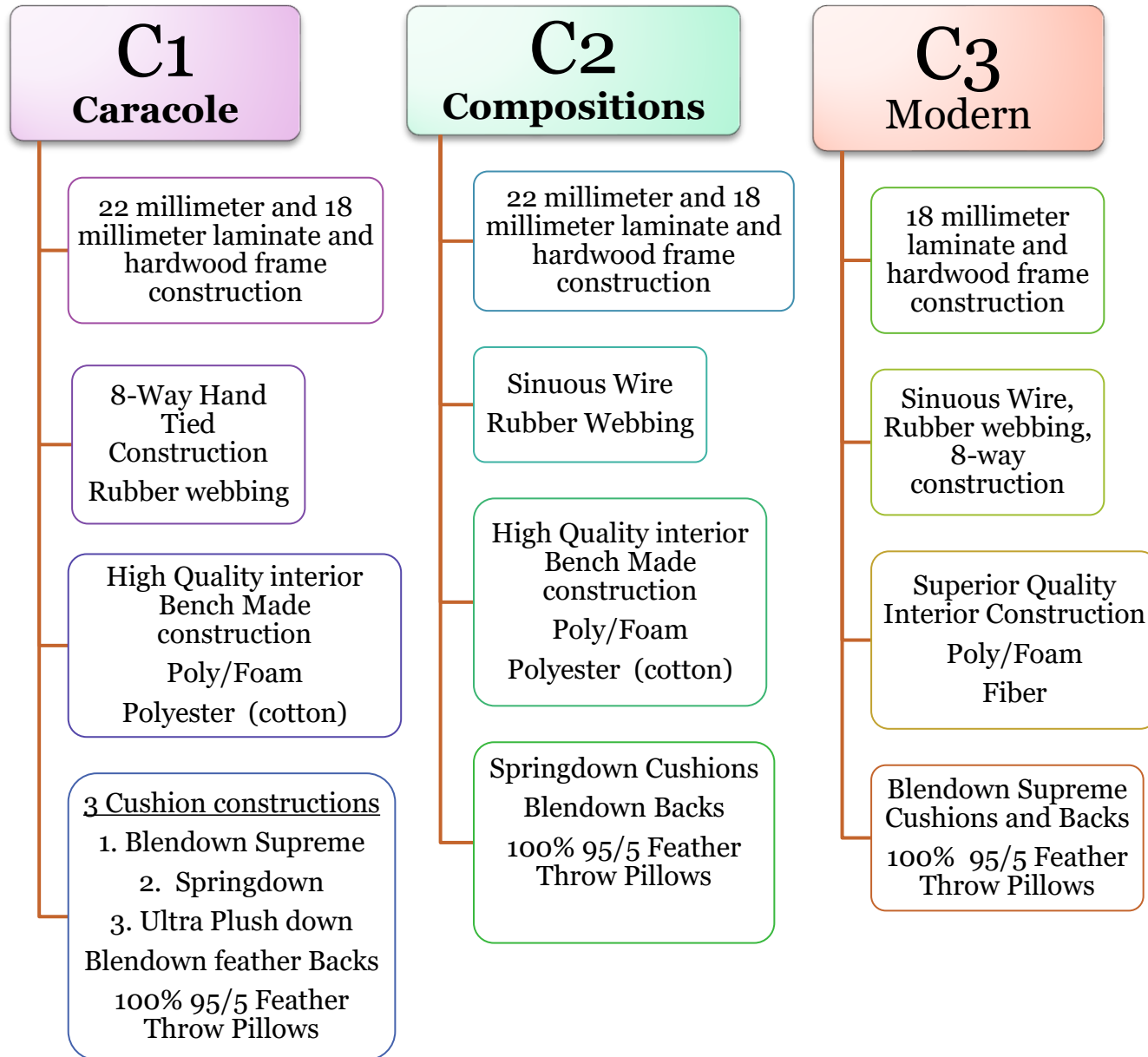
- C1 Construction 1
- C2
- C3

- C1. **Caracole Classic** construction begins with high-quality hard woods, 22mm and 18mm thick engineered laminates or a combination of both. The seating construction will be 8-way hand tied .If design does not permit 8-way application then rubber webbing will be applied. Seat cushions and back cushion construction consists of a high quality 50/50 feather down blend of 90% feathers and 10% down with fiber. Throw pillows are 100% 95/5 down and feathers.
- C2. **Compositions** construction begins with high-quality hard woods, 22mm and 18mm thick engineered laminates or a combination of both. The seating construction will be sinuous wire. Seat cushions and back cushion construction consists of a high quality 50/50 feather down blend of 90% feathers and 10% down with fiber. Throw pillows are 100% 95/5 down and feathers.
- C3. **Caracole Modern** construction consists of high-quality hard woods, 18mm engineered laminates or a combination of both. The seating construction will be sinuous wire. Seat cushions and back cushion construction consists of a high quality 50/50 feather down blend of 95% feathers 5% down with fiber. Throw pillows are 100% 95/5 down and feathers.

Construction Materials

- The materials that make up the Caracole Portfolios are of superior quality.
- All the frames are consistently constructed using the same materials and workmanship. The only differences in the frame construction is the dimensional size of the wood in relationship to each Caracole Portfolio.
- The major changes occur with the use of feather and down in the seating, back pillows, and throw pillows in each portfolio.
- The Caracole Classic and Compositions construction consists of the highest quality 90/10 feather blends in all the seat cushions and back cushions. Throw pillows are 95/5 feather blends.
- Caracole upholstery uses traditional bench made construction techniques. Generous amounts of Polyester (cotton) and foam/poly are used in the construction to create exceptional comfort and quality.
- The Caracole line offers 3 cushion constructions which are tailored to the needs of each individual upholstery style in the portfolio.
- The Caracole Modern is constructed with superior interior materials with feather down cushions and throw pillows.

Upholstery Construction Categories



Construction / Feather Matrix

CATEGORY1	C1	C2	C3	
8 WAY HAND TIE SEAT	X		x	
SINUIOUS WIRE SEAT		X	X	
RUBBER WEBBING	X	X	X	
COTTON/POLY ARMS AND BACKS	X	X	x	
POLY/FIBER ARMS AND BACKS	x	X	X	
95/5 THROW PILLOWS	X	X	X	
FIBER THROW PILLOWS				
90/10 SEAT CUSHIONS FEATHER FILL	X	X	x	
POLY/FIBER SEAT CUSHIONS				
100% 90/10 BACK CUSHIONS FILL OR 90/10 FEATHERS WITH 50/50 Fiber Blend	X	X	X	
95/5 BACK CUSHIONS FILL OR 95/5 FEATHER WITH 50/50 BLEND	x	x	X	
FIBER BACK CUSHIONS				
22/18MM ENGINEERED LAMINATES AND HARD WOODS	X	X		
18MM ENGINEERED LAMINATES AND HARD WOODS			X	