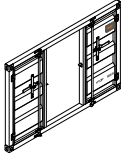
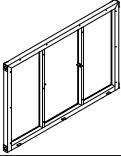


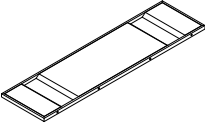
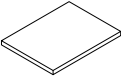
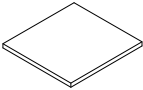
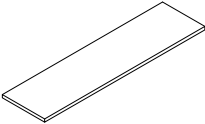


ASSEMBLY INSTRUCTION FOR ACME FURNITURE









MODEL# 77890 & 77910 Server

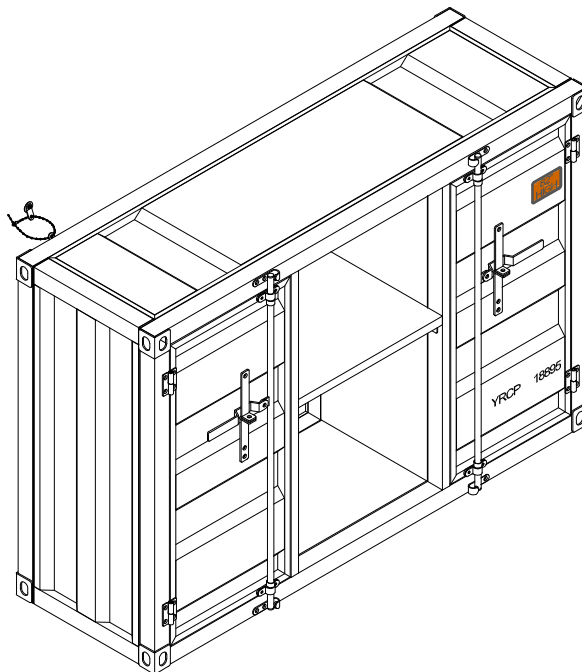
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

***** Do not fully tighten screws until fully assembled *****

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
1	Front Frame 	1pc
2	Back Frame 	1pc
3	Side Frame 	2pcs
4	Vertical Panel 	2pcs
5	Top 	1pc
6	Side Shelf 	2pcs
7	Middle Shelf 	1pc
8	Bottom Shelf 	1pc

HARDWARE REQUIRED:

A		Bolt 1/4"x5/8" - 13pcs
B		Bolt 1/4"x3/4" - 8pcs
C		Bolt 3/16"x3/8" - 12pcs
D		Allen Wrench M4 - 1pc
E		Screw M4 - 1pc
F		Metal Plate - 2pcs
G		Anchor - 1pc
H		Girding - 1pc



Attention:

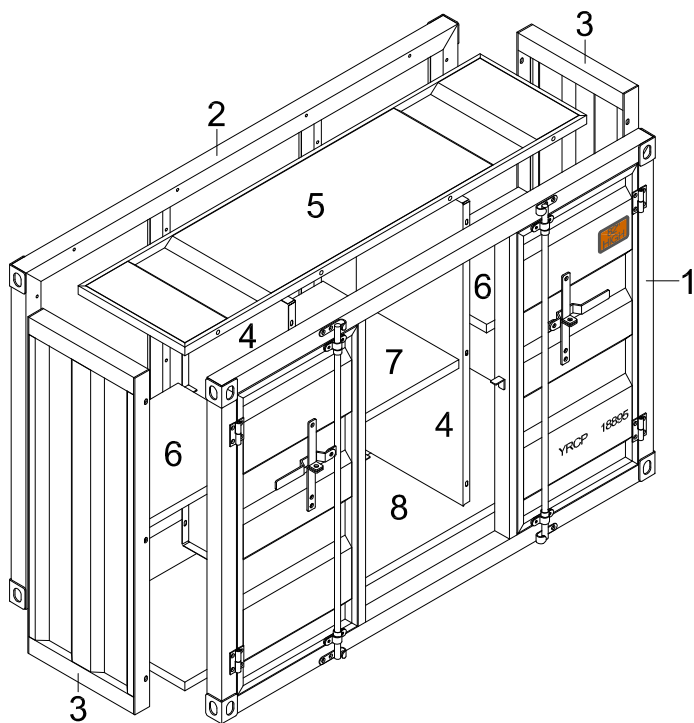
***Mattresses not included.

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assemble. Carefully check parts and packing materials prior to odering replacements.

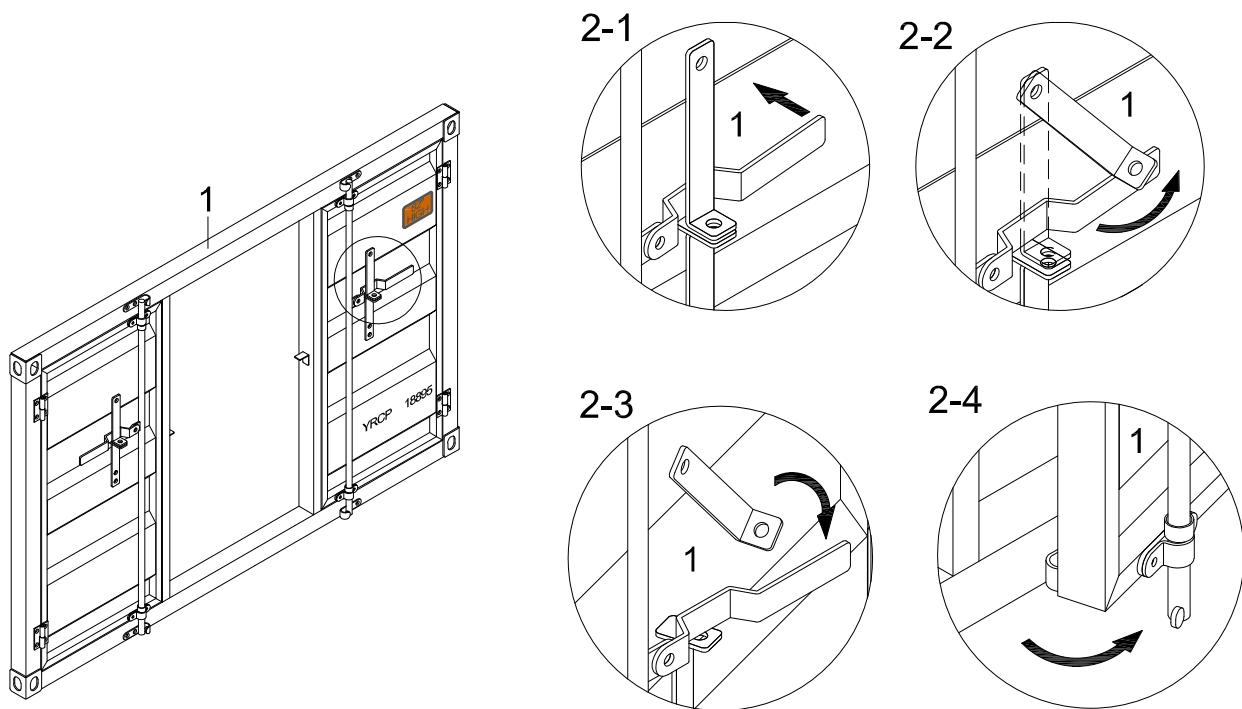
How to Assemble:

STEP 1.

Exploded View

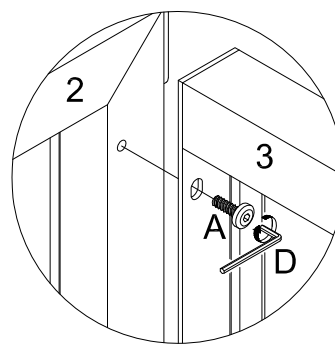
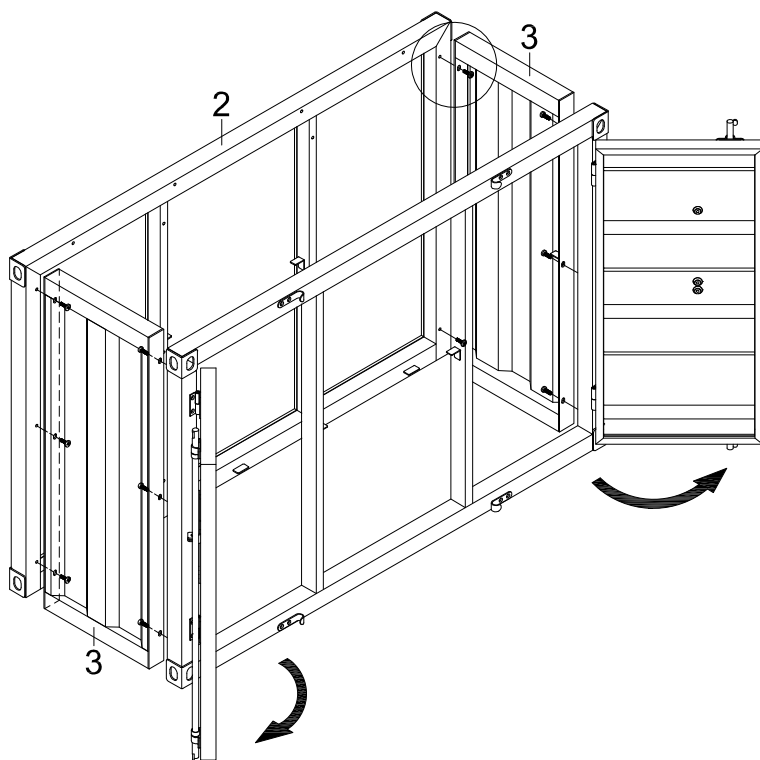


STEP 2.



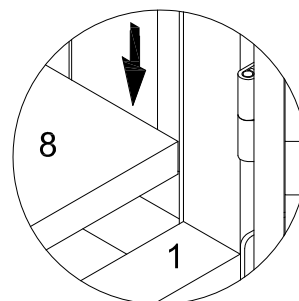
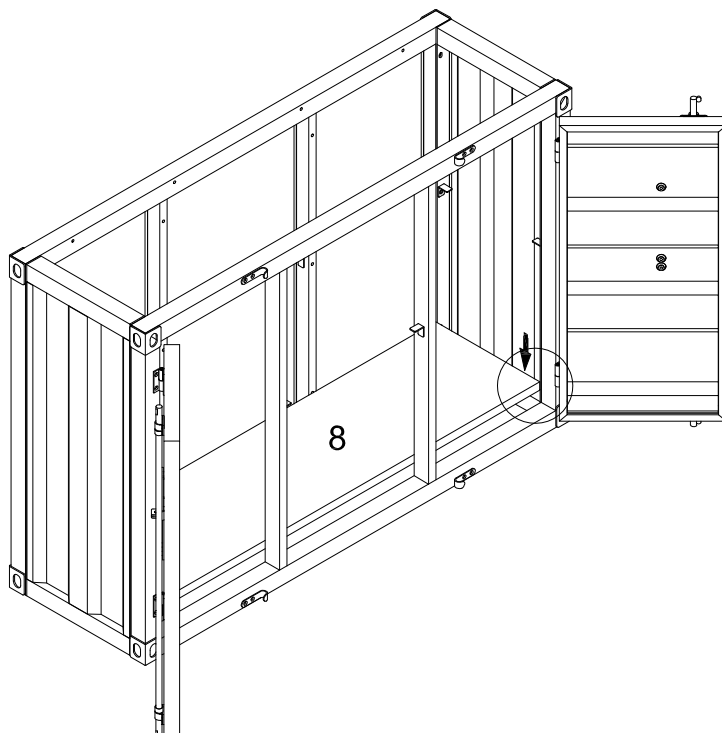
How to Assemble:

STEP 3.



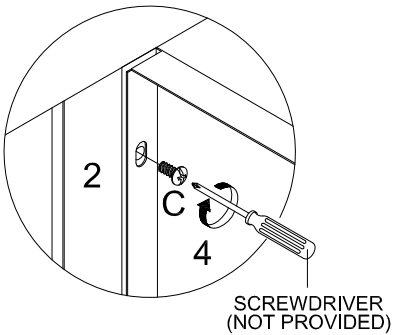
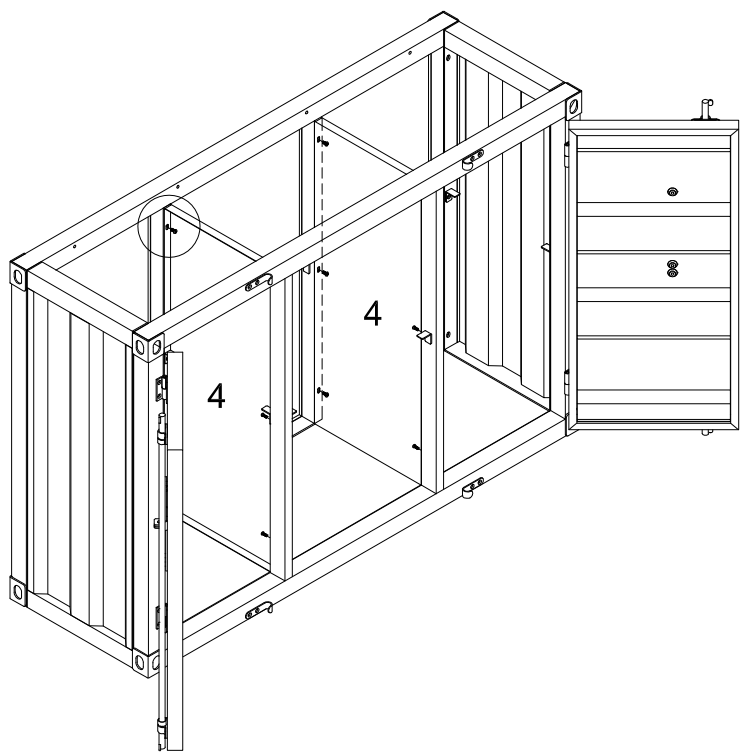
A  12pcs

STEP 4.



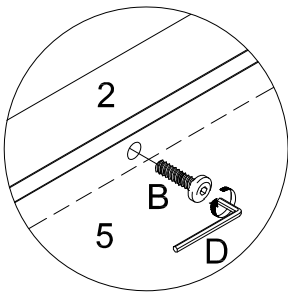
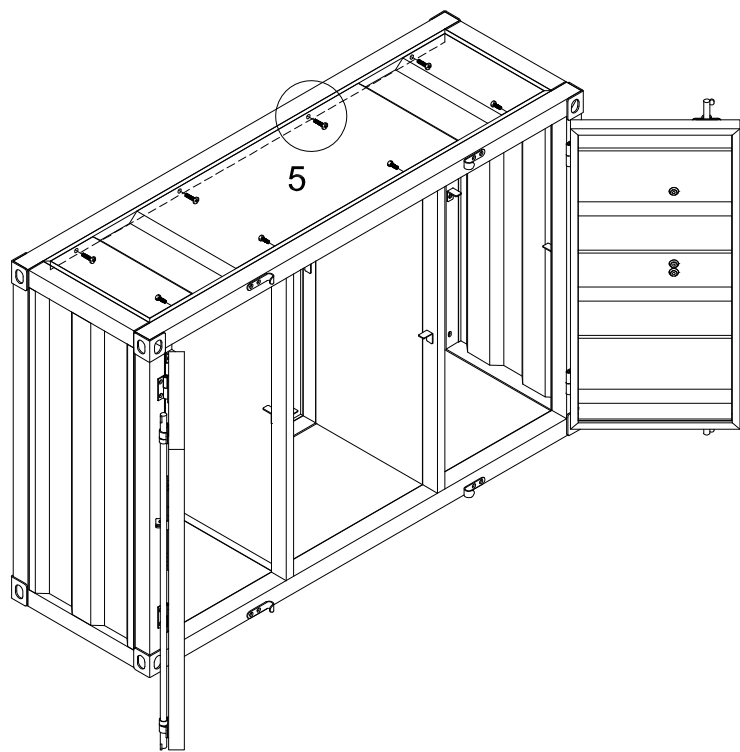
How to Assemble:

STEP 5.



C  12pcs

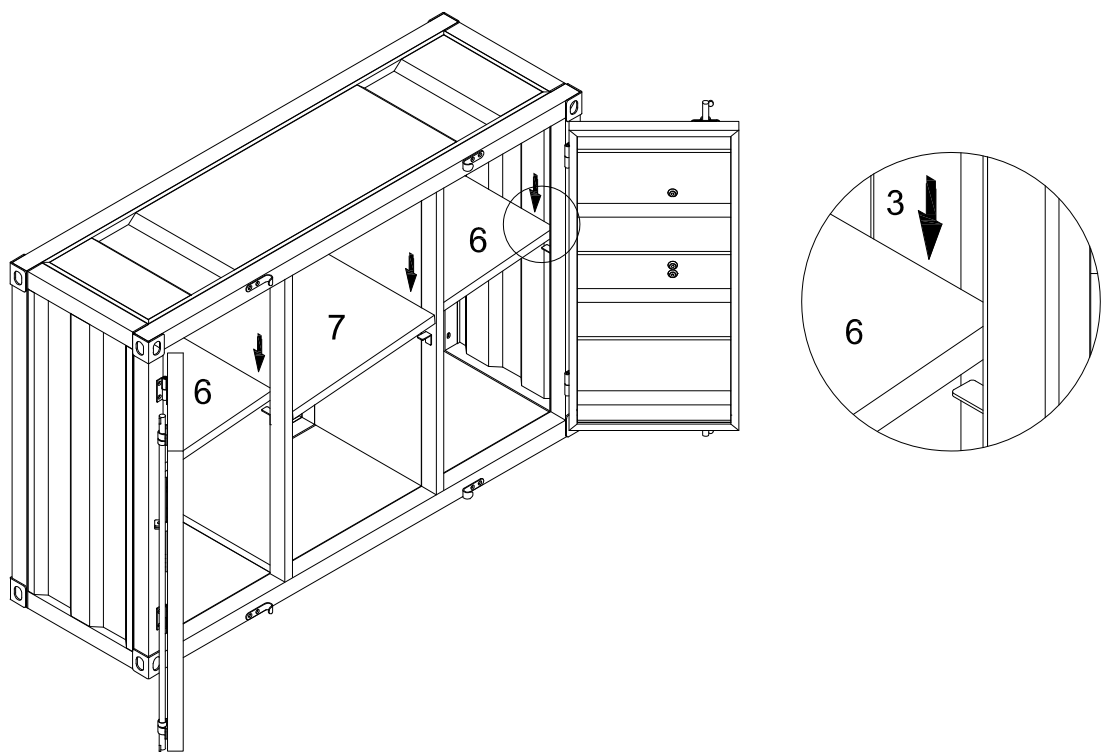
STEP 6.



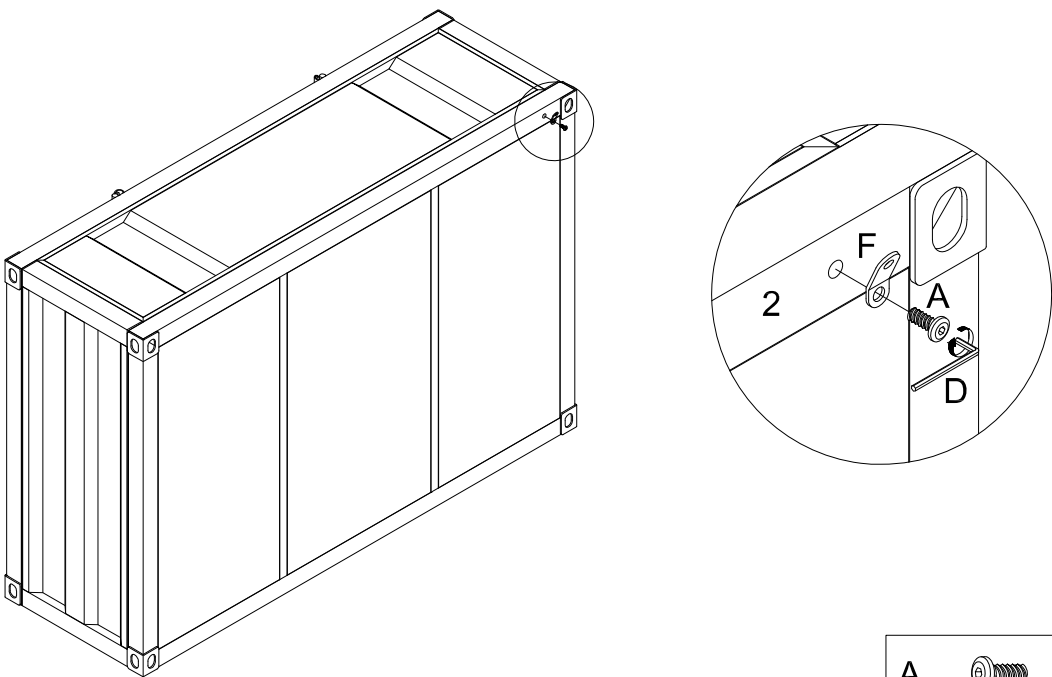
B  8pcs



How to Assemble:

STEP 7.



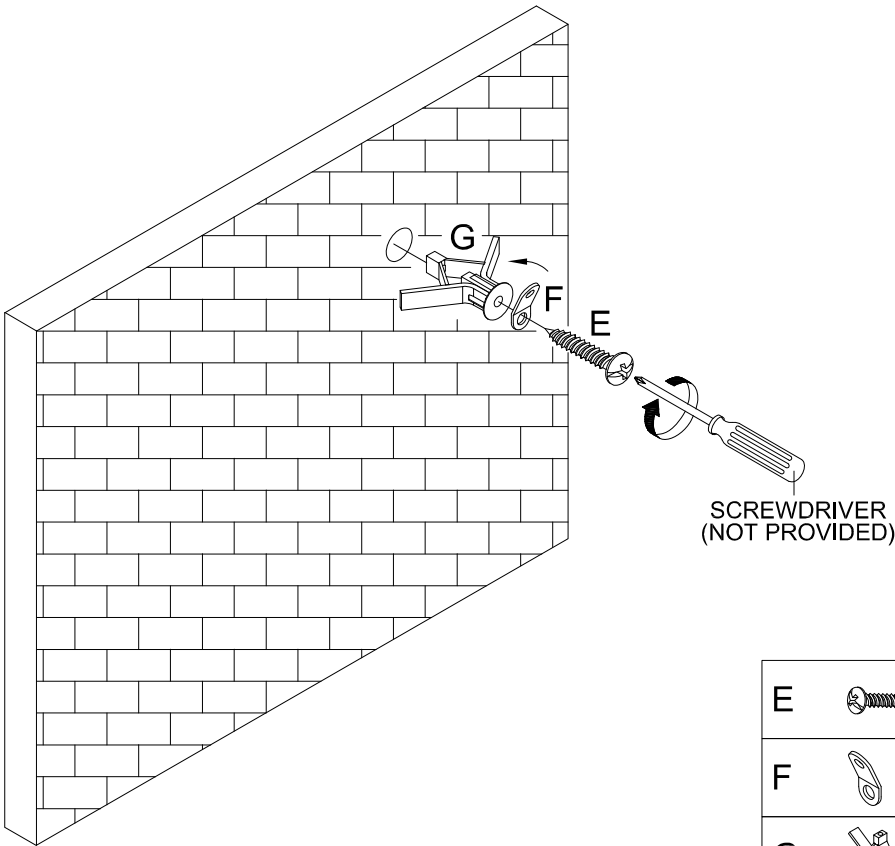
STEP 8.






A		1pc
F		1pc

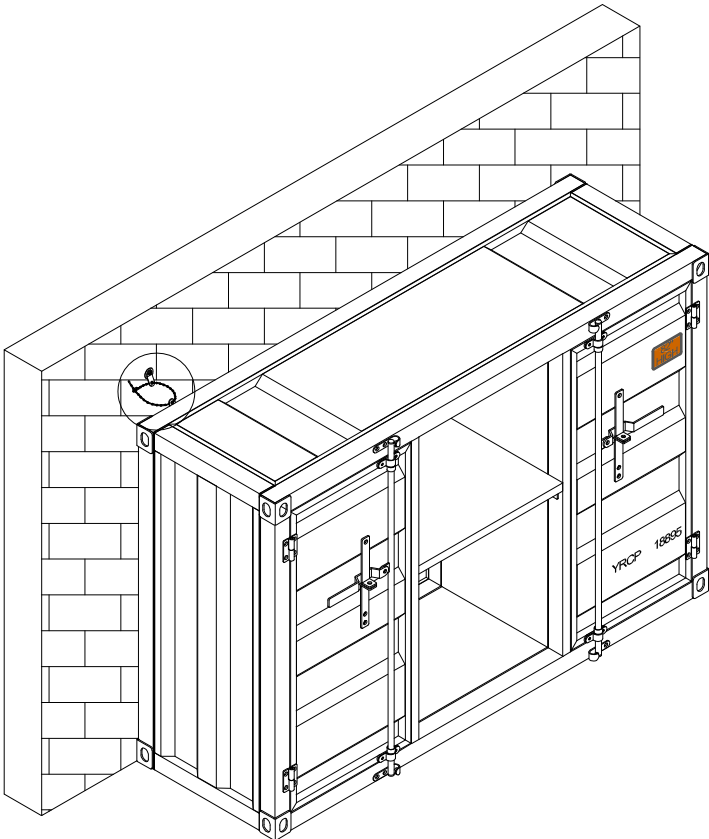
How to Assemble:

STEP 9.

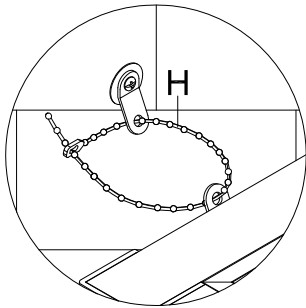



E		1pc
F		1pc
G		1pc

STEP 10.



To Prevent Tip over
Product Must Be
Attached To Wall



H		1pc
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