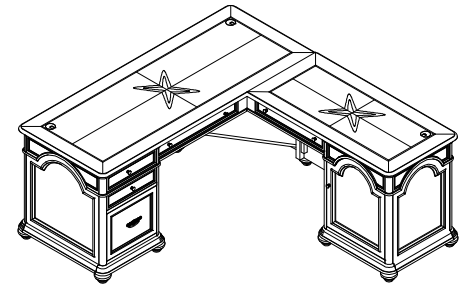
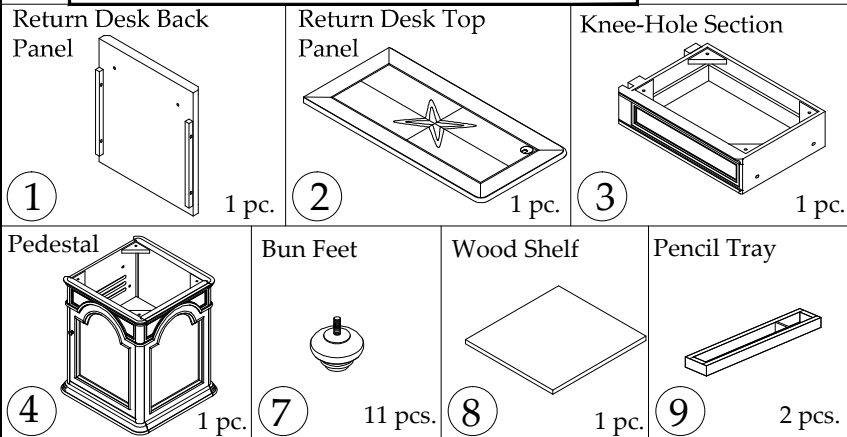
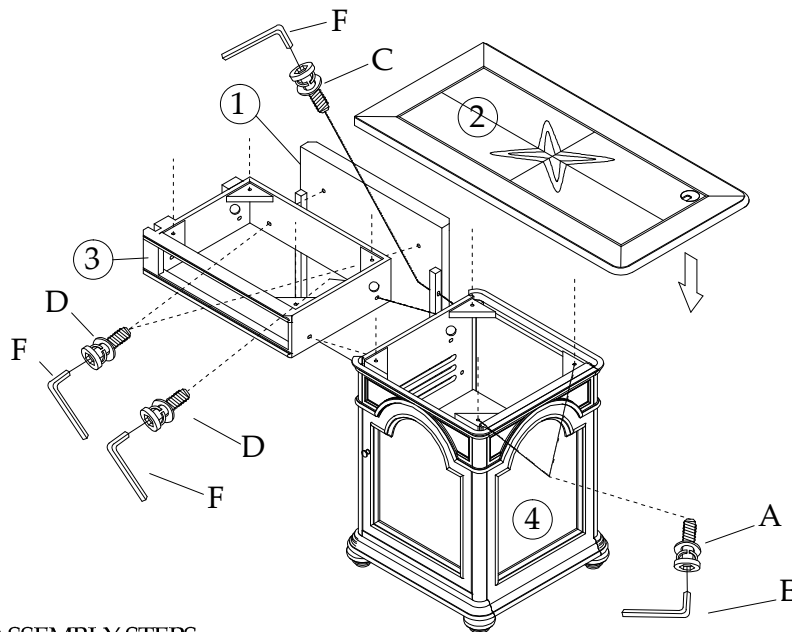


Components and Hardware List



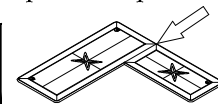
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A		M1/4" x 1-1/2"	8 pcs.
B		M5/16" x 2-3/4"	4 pcs.
C		M5/16" x 1-3/4"	2 pcs.
D		M5/16" x 1-1/4"	4 pcs.
E		4MM	1 pc.
F		5MM	1 pc.
G		Shelf Pins	4 pcs.
H		File rod (Installed) 14-1/2 long	2 pcs.
I		Wood Screw (Installed)	4 pcs.
J		Mending Plate (Installed)	4 pcs.



Note: Sort all hardware, paying special attention to the different length bolts so they are used in the proper locations.

To prevent a gap between the two tops, do not fully tighten bolts attaching the Return Desk Top until Steps 13 & 14.

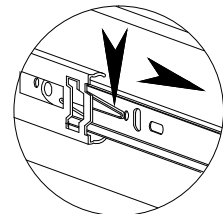


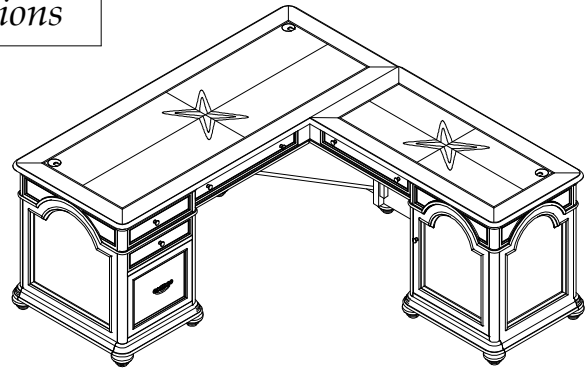
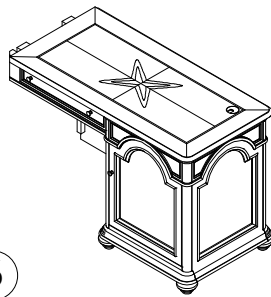
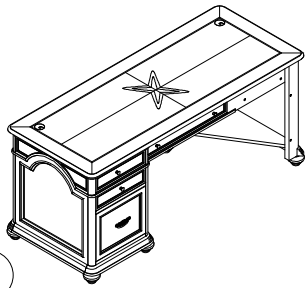
ASSEMBLY STEPS :

1. Place the Return Desk Top upside down on a clean, soft surface such as a blanket or carpet.
2. Remove the Drawer from the Knee-Hole Section and lay it aside.
3. Position the Pedestal upside down on the Return Desk Top. Attach using the 1/4 x 1-1/2" long Bolts with Spring Washers and Flat Washers (A). Do not fully tighten Bolts until Return Desk is attached to the Main Desk.
4. Attach the Bun Feet underneath the corners of the Pedestal.
5. Assemble the Knee-Hole Section to the Pedestal using the 5/16 x 1-1/4" long Bolts and Washers (D) to the side of the Pedestal. Tighten with the 5mm Allen Wrench (F).
6. Assemble the Return Desk Back Panel to the Pedestal using the 5/16 x 1-3/4" long Bolts and Washers (C) and to the back of the Knee-Hole Section using the 5/16 x 1-1/4 Bolts and Washers (D). Tighten the Bolts just installed using the 5mm Allen Wrench.
7. Attach the top of the Knee-Hole to the Return Desk Top using the 1/4" x 1-1/2 long Bolts and Washers (A). Do not fully tighten until after attaching the Return Desk to the Main Desk.
8. Very carefully set the assembled Return Desk upright.

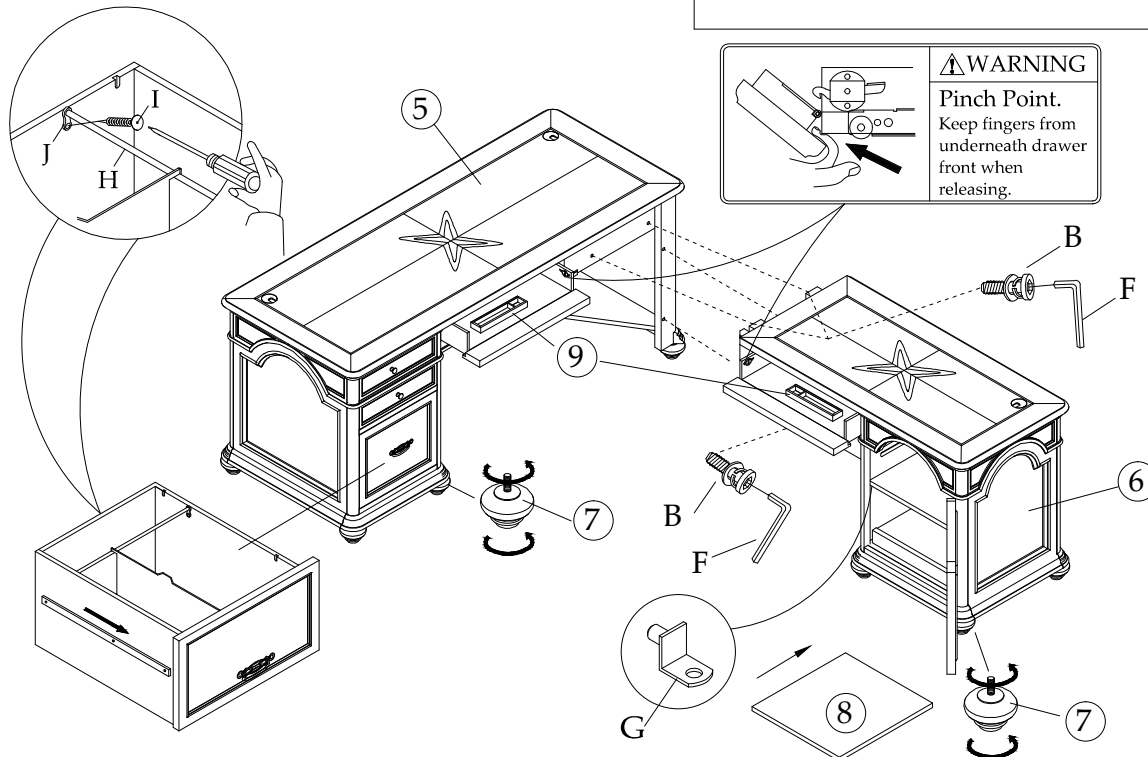
To remove the drawer:

- A. Pull the drawer fully open so the black lever is visible in the inside channel of the guides.
- B. Push 'down' on the right lever and 'up' on the left lever. While holding levers in place, pull drawer forward until slides release. If the slides will not release, push both levers in opposite directions.





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ASSEMBLY STEPS :

9. Position the Main Desk on it's back, on a soft surface such as a blanket or carpet. Attach the Bun Feet underneath the corners.
10. Set the Main Desk upright and move to it's final location in the room.
11. Move the assembled Return Desk into position in front of the Main Desk.
12. Attach the Knee-Hole Section and Knee-Hole Back Panel of the Return Desk to the Main Desk, using the 5/16 x 2-3/4" long Bolts and Washers (B). Tighten Bolts with the 5mm Allen Wrench (F).
13. Adjust the adjoining edge of the Return Desk Top for a snug fit with the front edge of the Main Desk top.
14. After final adjustments are complete, using the 4mm Allen Wrench (E), reach underneath the Return Desk Top and tighten the eight Bolts attaching the Return Desk Top.
15. Carefully reinstall the drawer by aligning the channels on the drawer with the ball bearings in the channels of the cabinet members and gently pushing the drawer closed
16. The levelers installed in the bottom of the Bun Feet can be adjusted if necessary to compensate for uneven flooring. After moving the Desk to it's final location in the room, using two people, have one person gently lift the front of the desk while another person carefully reaches underneath and adjusts the levelers.
17. Install the Shelf Pins (G) into the selected level of holes. Place the Wood Shelf on the pins.
18. The File Drawer can be set up to use either Letter or Legal size hanging file folders using the File Rods installed in the file drawer.

There is a two-outlet electrical fixture located at the back of each Knee-Drawer which can be used to conveniently provide power for personal electronics, when connected to a wall outlet.