








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ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION MODEL # 2545 - 1 COFFEE TABLE W/ CASTERS WESTPORT WHITE

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipment.

Parts key				Table Hardware kit # 2545-1P01				
No	Code	Qty	Description	No	Description			Qty
1	2545-1P05	2 pcs	Drawers	A		Bolt	M6 x 50	12 pcs
2	2545-1P02	4 pcs	Legs	B		Lock washer	M6.5	12 pcs
3	2545P04A	2 pcs	Pull w/Screw	C		Flat washer	M6.5 x 14	12 pcs
4	2545-1P03	4 pcs	Casters	D		Allen Key	K4	01 pc
				E		Screws for Casters	M4 x 15	16 pcs

**PLACE THE TABLE ON A PADDED SURFACE TO PREVENT
SCRATCHES BEFORE STARTING ASSEMBLY**

**Two persons are needed to set up table.
DO NOT USE POWER TOOLS TO ASSEMBLE**

STEP 1: Remove the two drawers for easier assembly

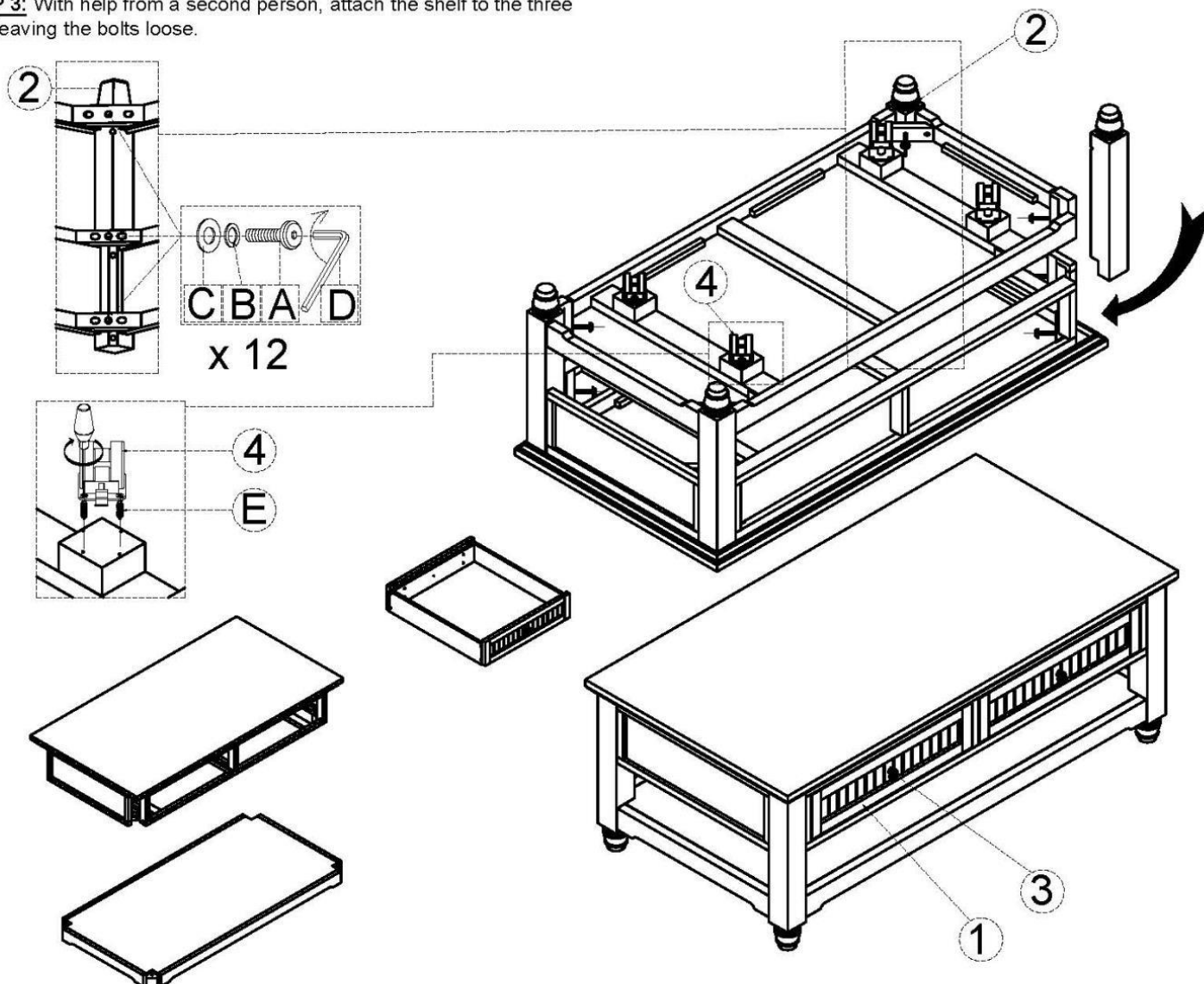
STEP 2: Attach three legs to the drawer box using a bolt, lock washer and flat washer as shown in the diagram. Leave all bolts loose at this time.

STEP 3: With help from a second person, attach the shelf to the three legs leaving the bolts loose.

STEP 4: Attach the forth leg and fully tighten all the bolts.

STEP 5: Attach the casters with the screws using a Philips Screwdriver (not provided).

STEP 6: Turn the table right side up and replace the drawers.



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