
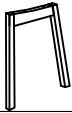
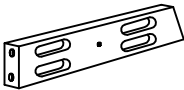
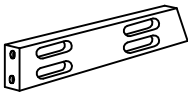
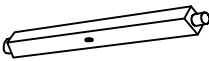





ASSEMBLY INSTRUCTIONS FOR ACME FURNITURE

MODEL#DN04176

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*** Do not fully tighten screws until fully assembled ***

| DESCRIPTION | COMPONENT PARTS | |
|-------------|--|-----------|
| | PART NAME | Q'TY(PCS) |
| ① | BACK FRAME  | 1 |
| ② | FRONT LEG  | 1 |
| ③ | RAIL (L)  | 1 |
| ④ | RAIL (R)  | 1 |
| ⑤ | STRETCHER (L)  | 1 |
| ⑥ | STRETCHER (R)  | 1 |
| ⑦ | TOP REST  | 1 |
| ⑧ | SEAT  | 1 |

Attention

** Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

ASSEMBLY INSTRUCTIONS FOR ACME FURNITURE

MODEL#DN04176

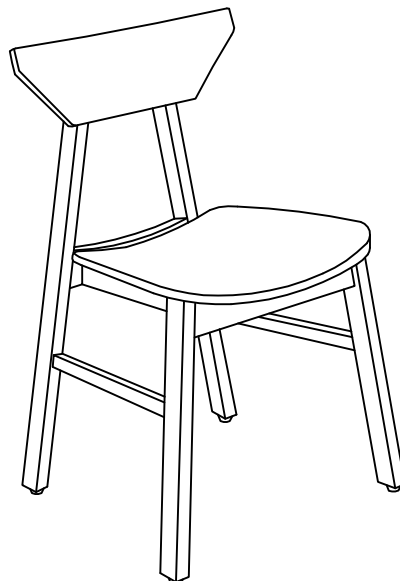
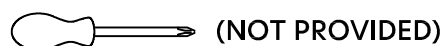
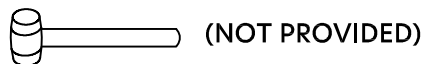
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*** Do not fully tighten screws until fully assembled ***

HARDWARE REQUIRED

| | | | | |
|----------|---|---|---|-----|
| A |  | JCBC M6 x 70mm + S/W M6 + F/W M6 x 13mm | 8 | PCS |
| B |  | JCBC M6 x 25mm + S/W M6 + F/W M6 x 13mm | 4 | PCS |
| C |  | ALLEN KEY M4 | 1 | PC |
| D |  | L-BRACKET | 4 | PCS |
| E |  | PH CB SCREW M4 x 12mm | 8 | PCS |
| F |  | DOWEL M8 x 25mm | 2 | PCS |
| G |  | PH CB SCREW M4 x 32mm | 4 | PCS |
| H |  | PVC NAIL 5/8" | 4 | PCS |

TOOLS NEEDED

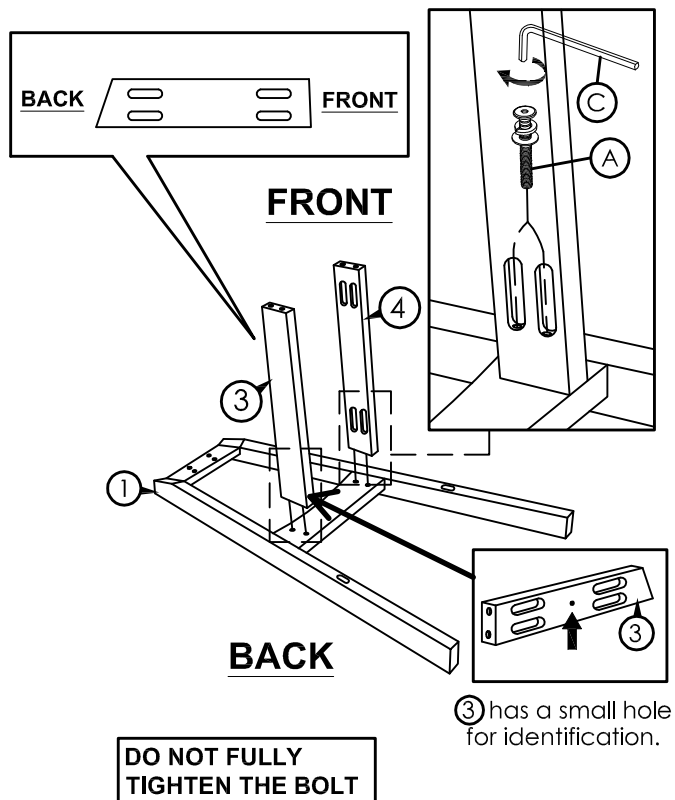


Attention

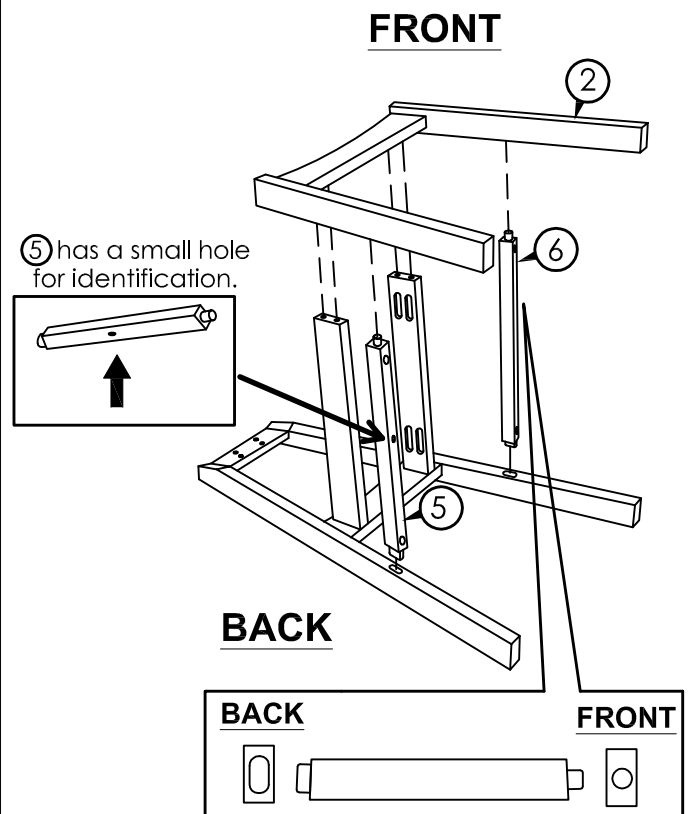
** Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

How to assemble:

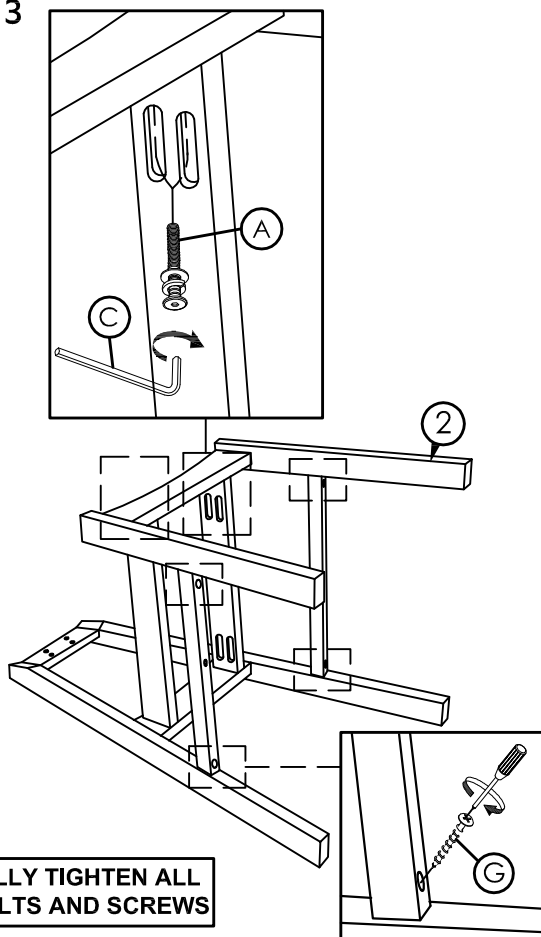
STEP 1



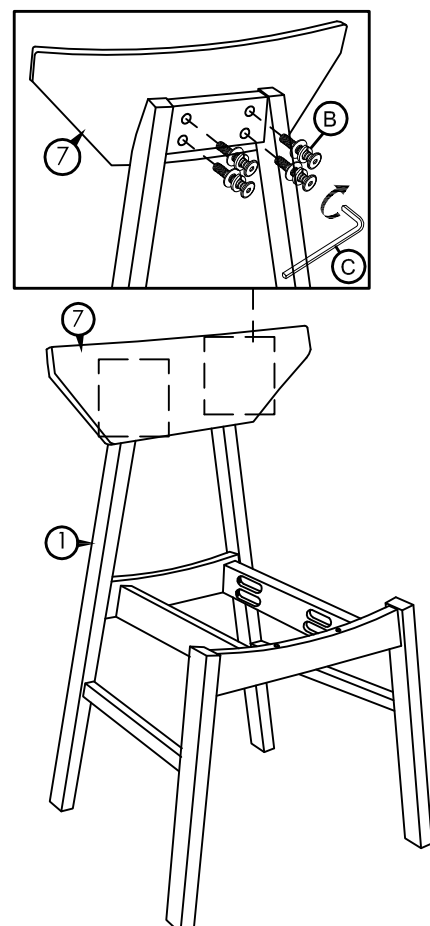
STEP 2



STEP 3

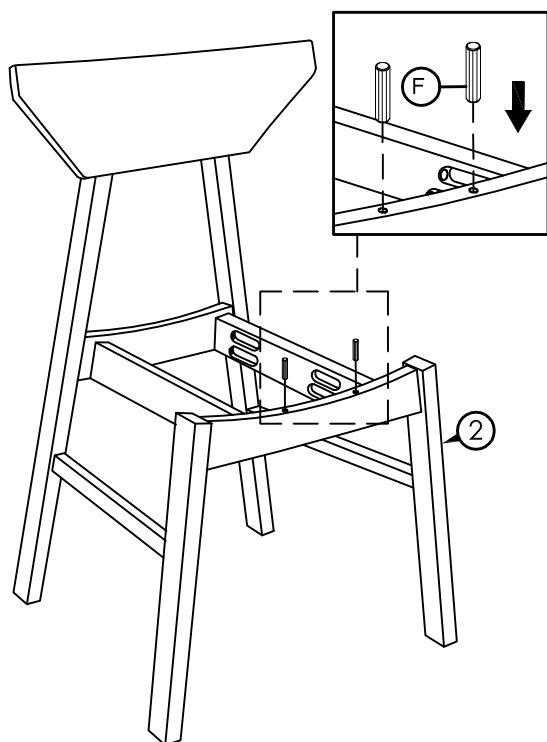


STEP 4

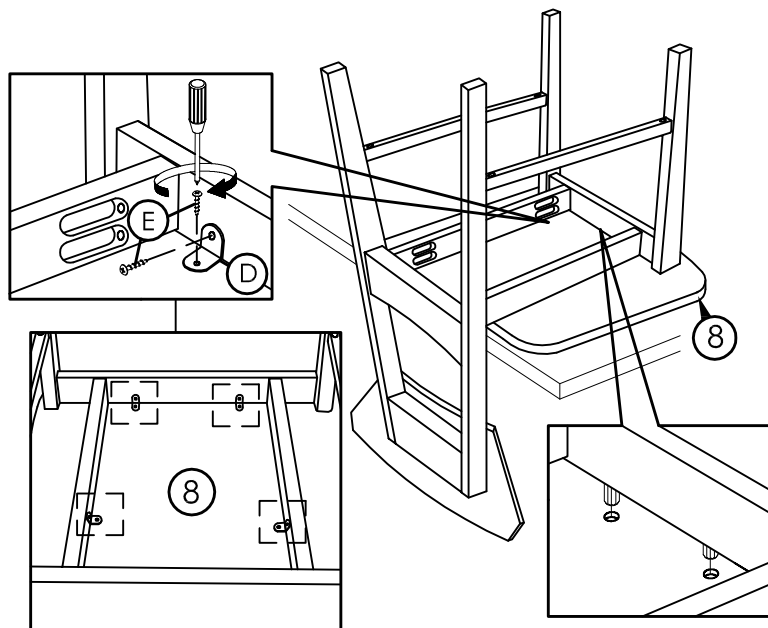


How to assemble:

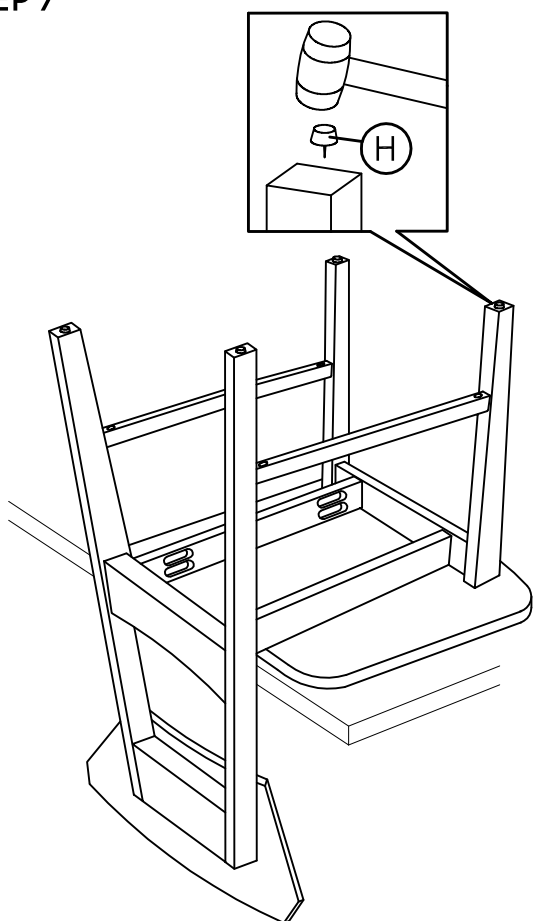
STEP 5



STEP 6



STEP 7



STEP 8

