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TUBULAR HANDLE

- Determine the overall length of the handle. Use the chart and illustration to determine the appropriate hole locations. Mark and drill four ¼" holes. Using a smaller bit to drill pilot holes will help ensure a proper fit.
- 2 Counter bore holes so the bolt heads and washers are completely recessed. Select the appropriate length bolts so 1³/₈" to 1³/₄" of thread is exposed. Additional bolts have been included to account for different panel thicknesses. Refer to the panel preparation illustration.
- Insert bolts with washers through the pre-drilled holes in the panel then into the handle standoffs. Tighten bolts to secure the handle to the panel.

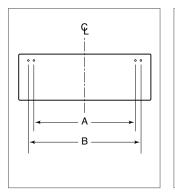
PRO HANDLE - 20" (508)

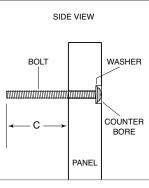
- Use the chart and illustration to determine the appropriate hole locations. Mark and drill two ¼" holes. Using a smaller bit to drill pilot holes will help ensure a proper fit.
- 2 Counter bore holes so the bolt heads and washers are completely recessed. Select the appropriate length bolts so ½" of thread is exposed. Additional bolts have been included to account for different panel thicknesses. Refer to the panel preparation illustration.
- Insert bolts with washers through the pre-drilled holes in the panel then into the mounting stud. Tighten bolts to secure the handle to the stud.
- 4 Place handle on mounting studs and secure bottom set screws with a 3/32" Allen wrench.

PRO HANDLE - 267/8" (683) & 201/8" (511)

- Use the chart and illustration to determine the appropriate hole locations. Mark and drill two ¼" holes. Using a smaller bit to drill pilot holes will help ensure a proper fit.
- 2 Counter bore holes so the bolt heads and washers are completely recessed. Select the appropriate length bolts so 1³/₈" to 1⁵/₈" of thread is exposed. Additional bolts have been included to account for different panel thicknesses. Refer to the panel preparation illustration.
- 3 Loosely place standoffs on the handle. Insert bolts with washers through the pre-drilled holes in the panel then into the handle standoffs. Tighten bolts to secure the handle to the panel.

HOLE LOCATION			
TUBULAR HANDLE 20 ¹ /8" (511) 23 ³ /4" (603) 26 ⁷ /8" (683) 29 ³ /8" (746)	A 16 ⁵ /16" (414) 15 ⁵ /16" (389) 24 ¹ /8" (613) 25 ³ /8" (645)	B 17 ⁹ /16" (446) 19 ⁵ /16" (491) 25 ³ /8" (645) 26 ⁵ /8" (676)	C 1 ¹ /4"-1 ⁵ /8" (32-38) 1 ³ /8"-1 ³ /4" (35-44) 1 ³ /8"-1 ³ /4" (35-44) 1 ³ /8"-1 ³ /4" (35-44)
PRO HANDLE 20" (508) 23 ¹ /4" (591) 26 ⁷ /8" (683)		B 18 ³ /4" (476) 21 ¹³ /16" (554) 25 ³ /8" (645)	C ¹ /2" (13) 1 ¹ /2"-1 ³ /4" (38-44) 1 ³ /8"-1 ³ /4" (35-44)





Hole location.

Panel preparation.

