

ASSEMBLY INSTRUCTIONS

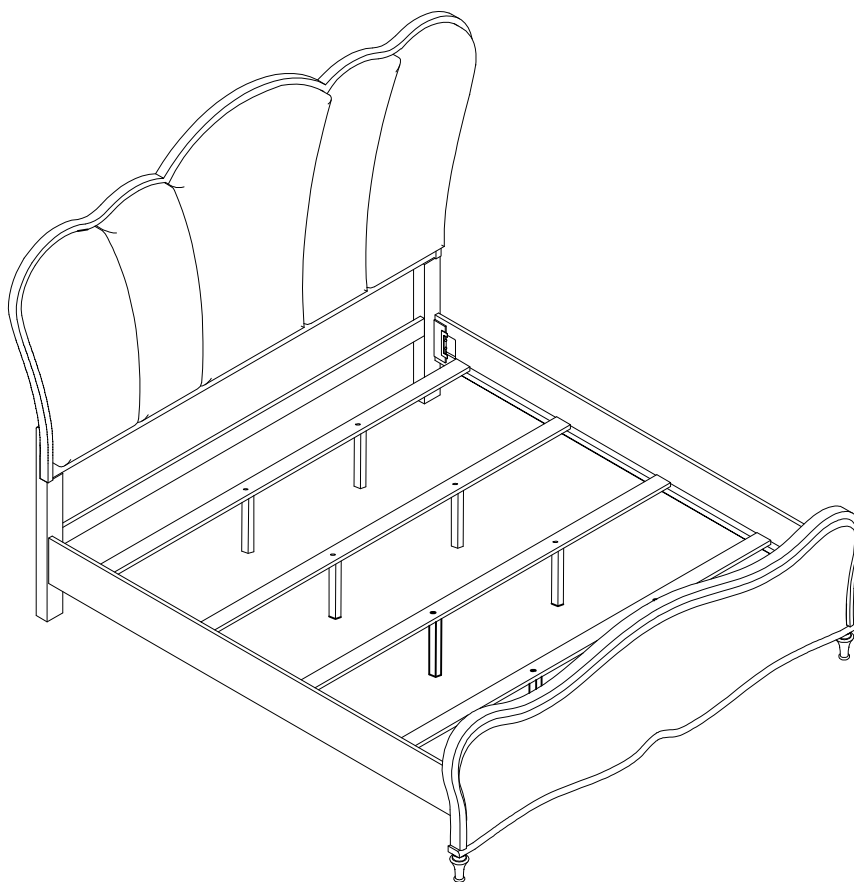
MODEL #

FM7416SV/BK-EK

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

TOOLS REQUIRED



Screwdriver
(Not included)



Allen Wrench



2 - People

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PT)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING



Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

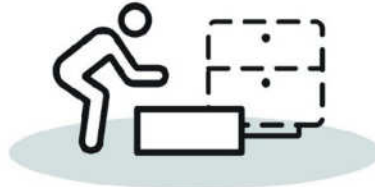
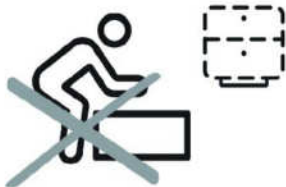
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



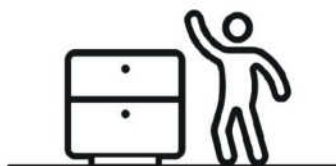
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

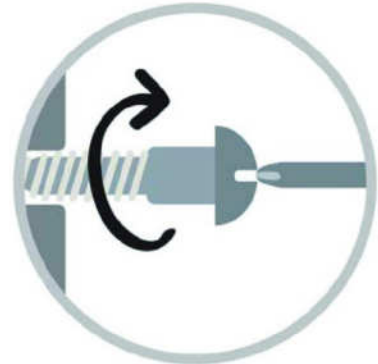
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



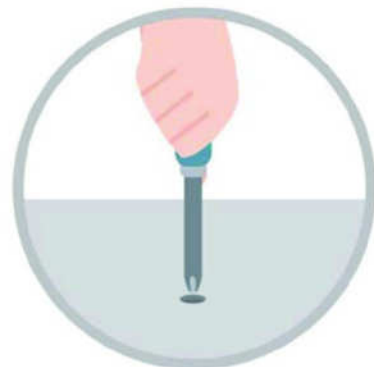
Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



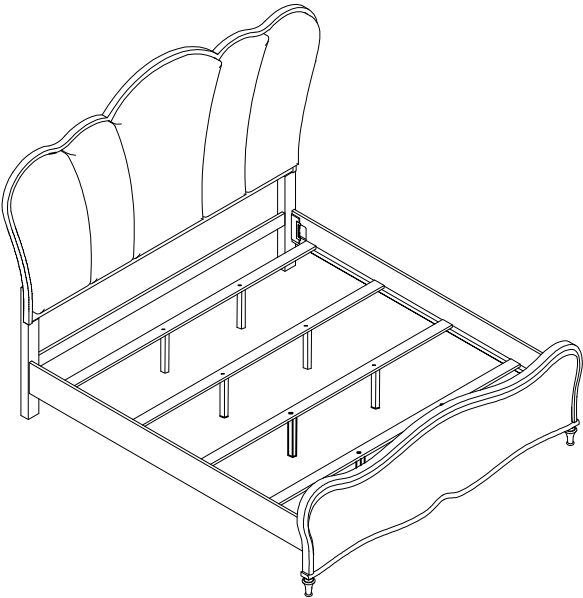
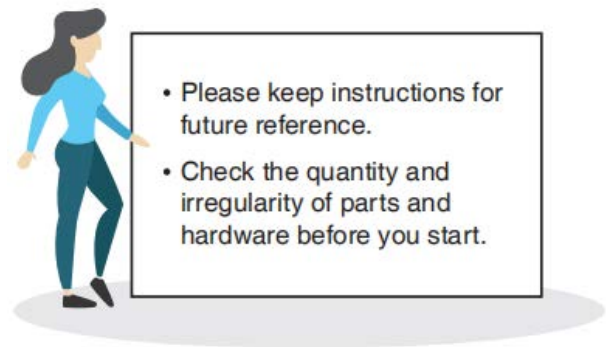
Save the instructions and store
any supplied tools for later
maintenance.

After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

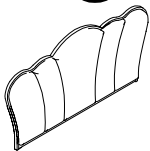
KING BED

FM7416SV/BK-EK



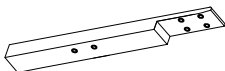
PARTS

#1



HEADBOARD
1pc

#2



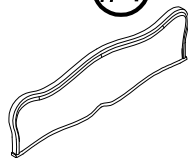
HB LEG (R/ L)
2pcs

#3



HB SUPPORT RAIL
1pc

#4



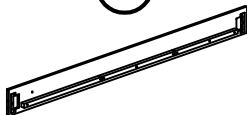
FOOTBOARD
1pc

#5



FB BUN FOOT
2pcs

#6



SIDE RAIL
2pcs

#7



SLAT
4pcs

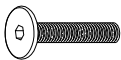
#8



SUPPORT LEG
8pcs

HARDWARE

#A



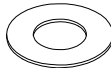
BOLT Ø5/16" x 1-3/4"
12pcs

#B



LOCK WASHER Ø5/16"
12pcs

#C



FLAT WASHER Ø5/16"
12pcs

#D



ALLEN WRENCH 5MM
1pc

#E



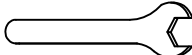
THREADED STUD Ø5/16"x3-1/2"
8pcs

#F



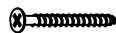
HEX NUT Ø5/16"
8pcs

#G



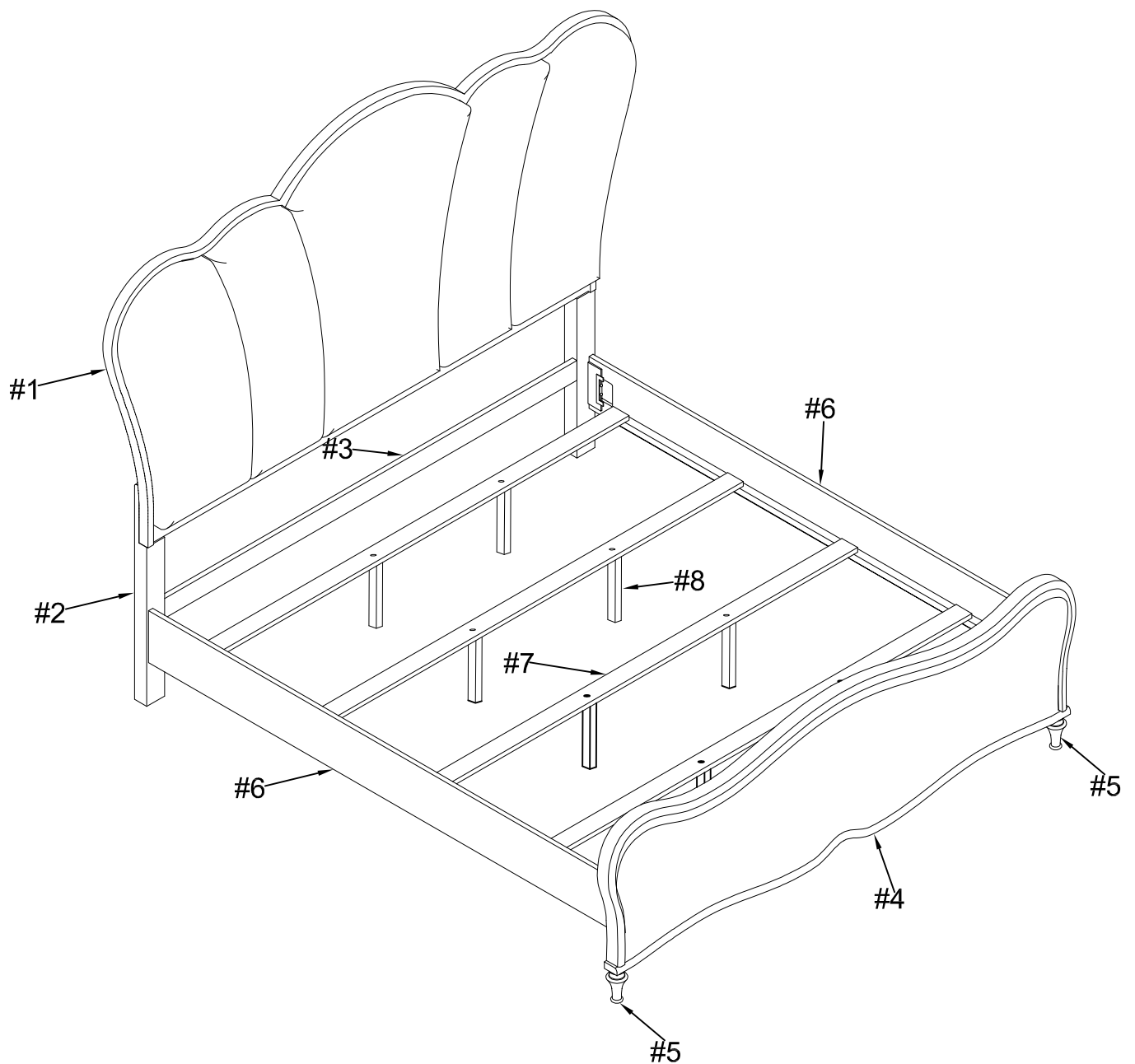
WRENCH Ø12mm
1pc

#H

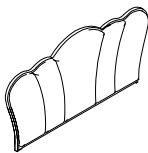
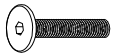
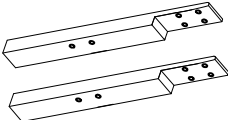
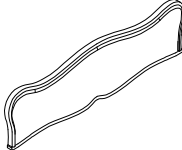
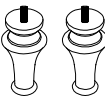
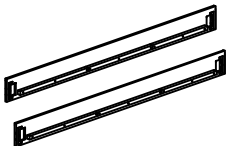
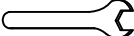
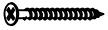
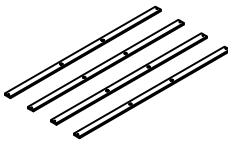
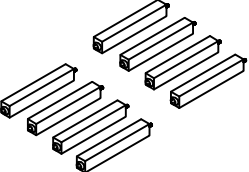


Screw #8 x 30mm
8pcs

EXPLODED VIEW



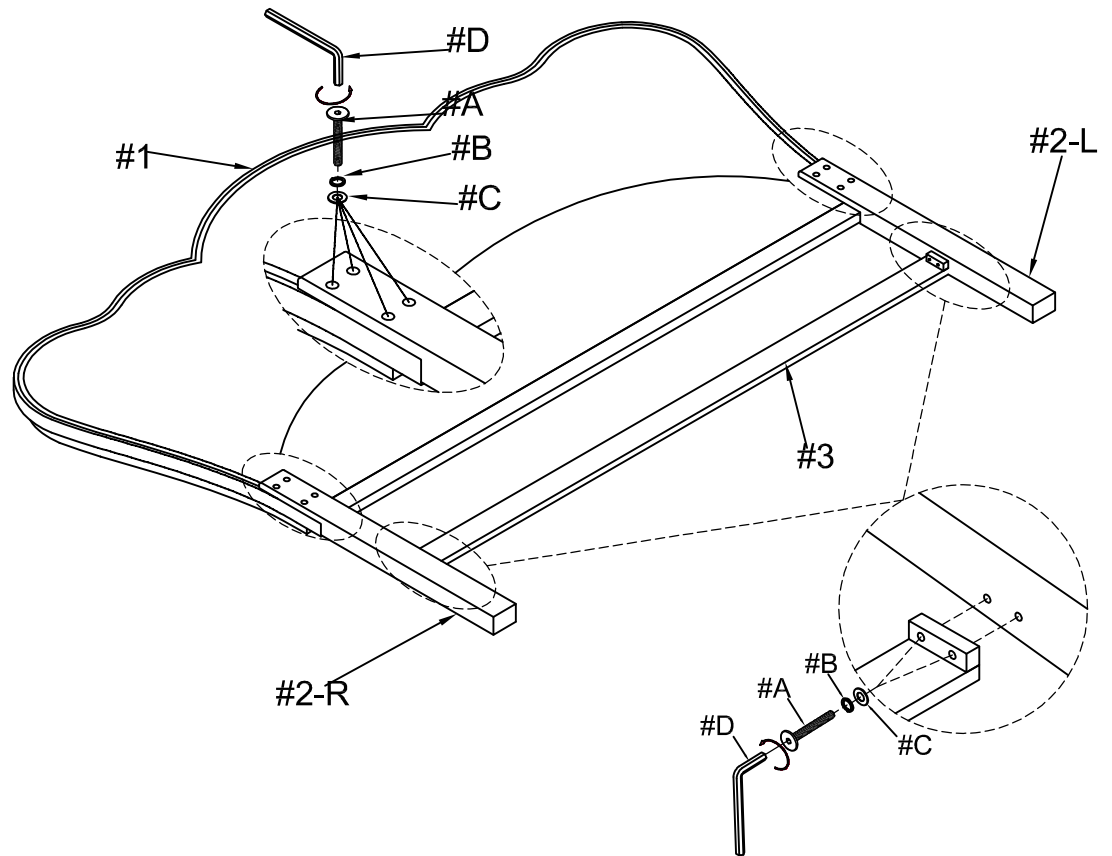
FM7416SV/BK-EK is packed in 3 cases

Carton	Disignation	Part		Hardware
FM7416SV/BK-K-HB	Headboard	#1		 #A 12pcs  #B 12pcs  #C 12pcs  #D 1pc
	HB Leg (R/ L) (2pcs)	#2		
	HB Support Rail	#3		
FM7416SV/BK-K-FB	Footboard	#4		
	FB Bun Foot	#5		
FM7416SV/BK-EK-R	Side Rail	#6		 #E 8pcs  #F 8pcs  #G 1pc  #H 8pcs
	Slat	#7		
	Support Leg	#8		

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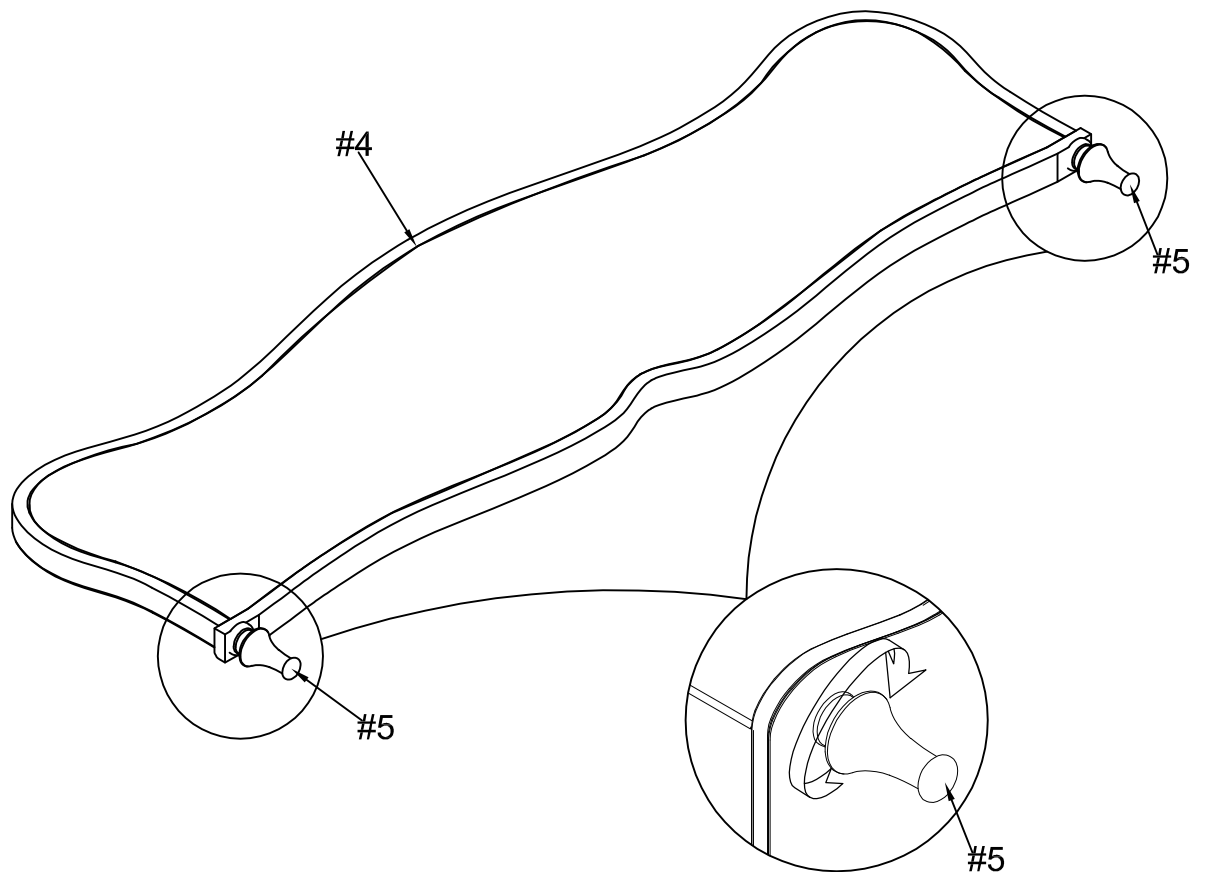
1

- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x1pc
- Hardware #A x12pcs
- Hardware #B x12pcs
- Hardware #C x12pcs



2

- Part #4 x1pc
- Part #5 x2pcs



ASSEMBLY INSTRUCTIONS

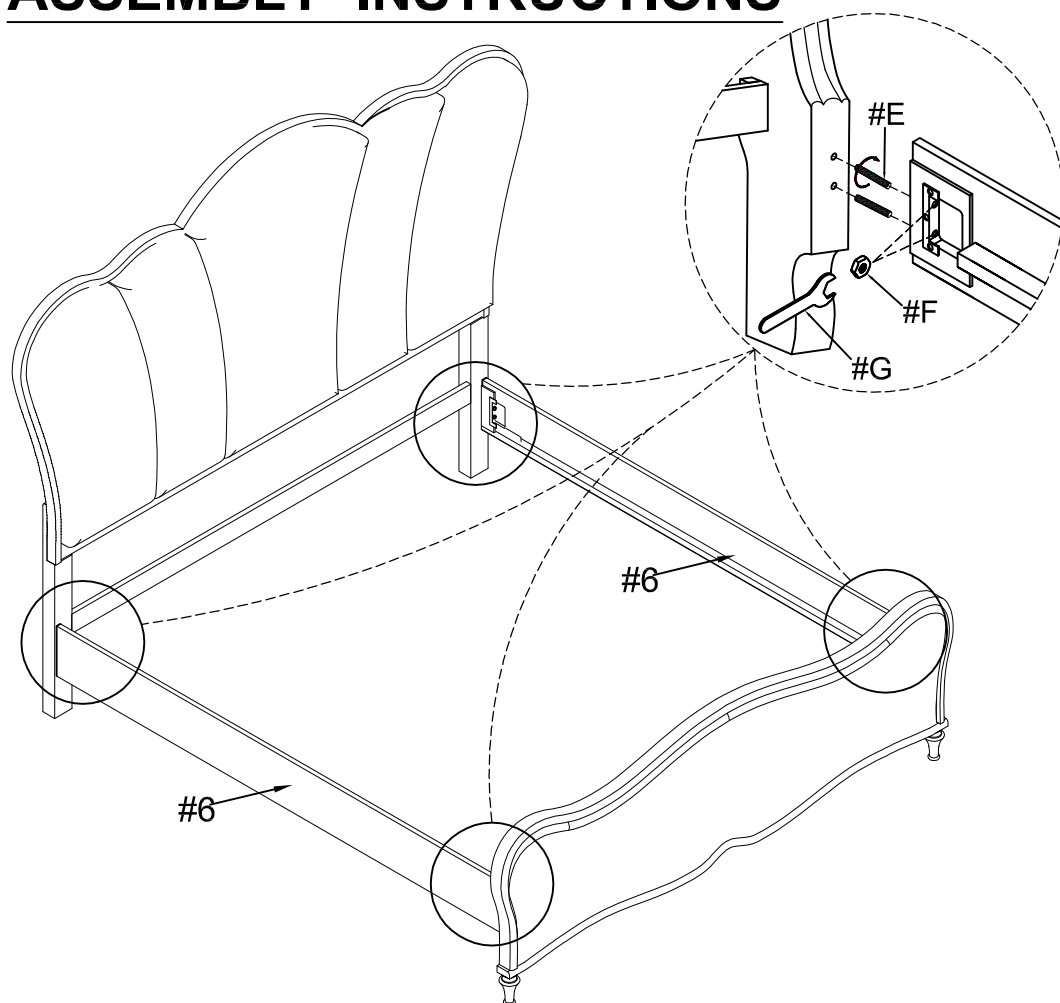
3

Part #6 x2pcs

Hardware #E x8pcs

Hardware #F x8pcs

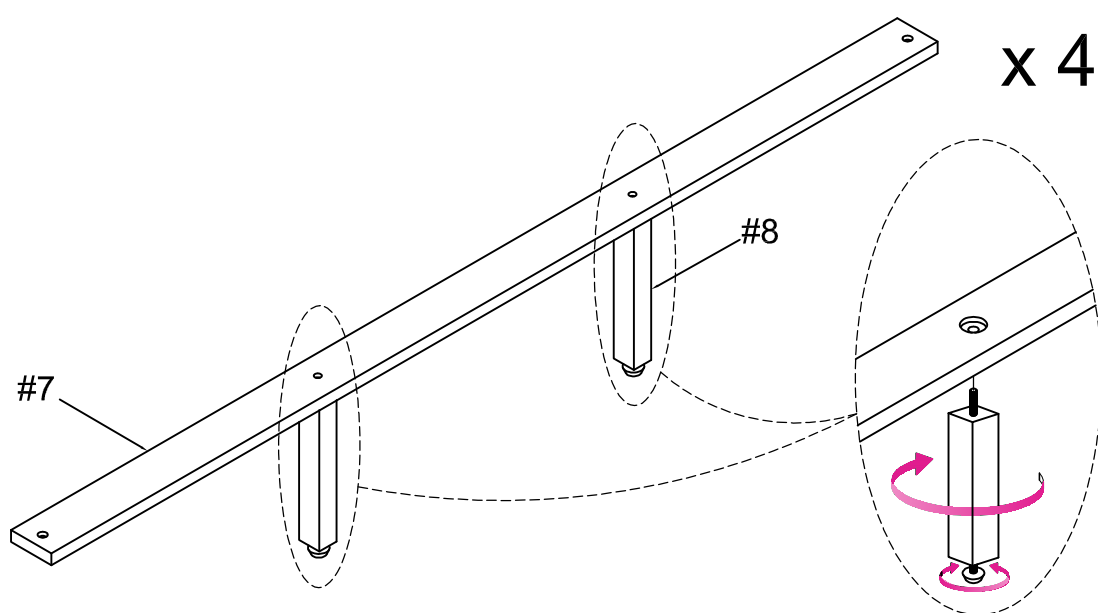
Hardware #G x8pcs



4

Part #7 x4pc

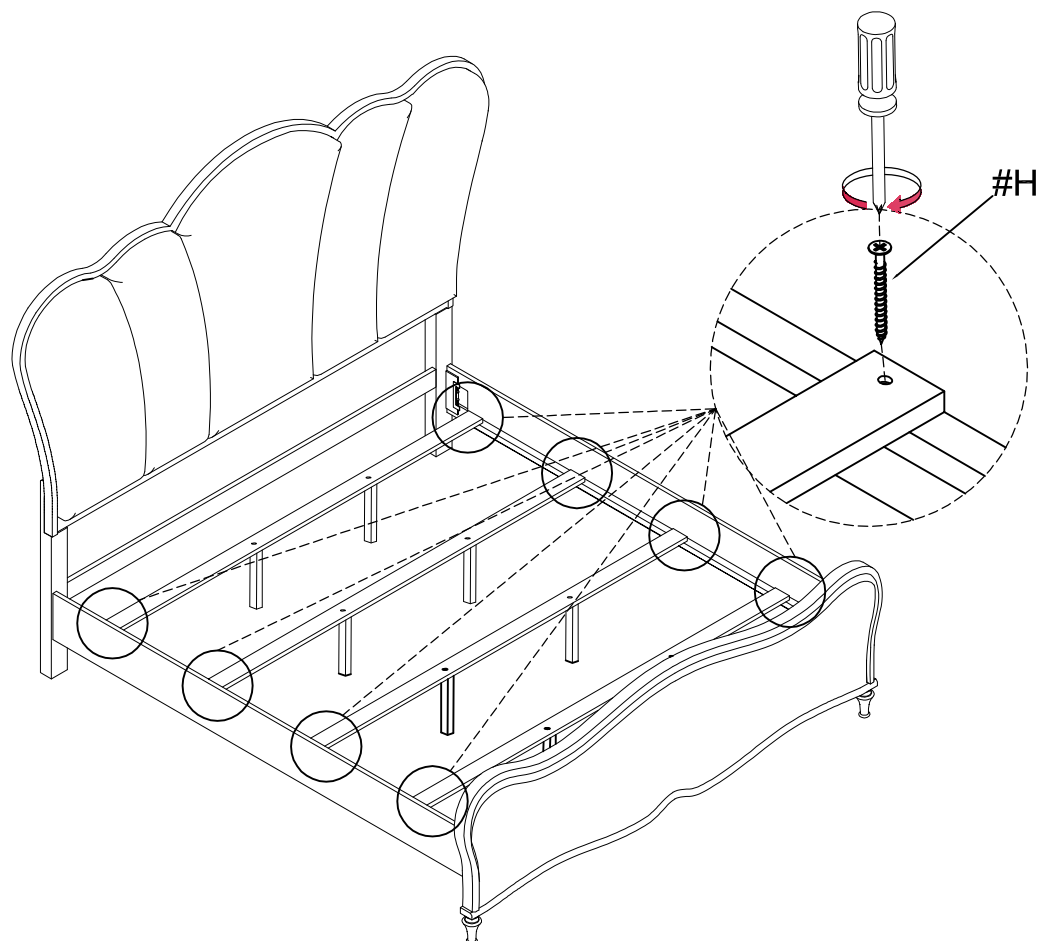
Part #8 x8pcs



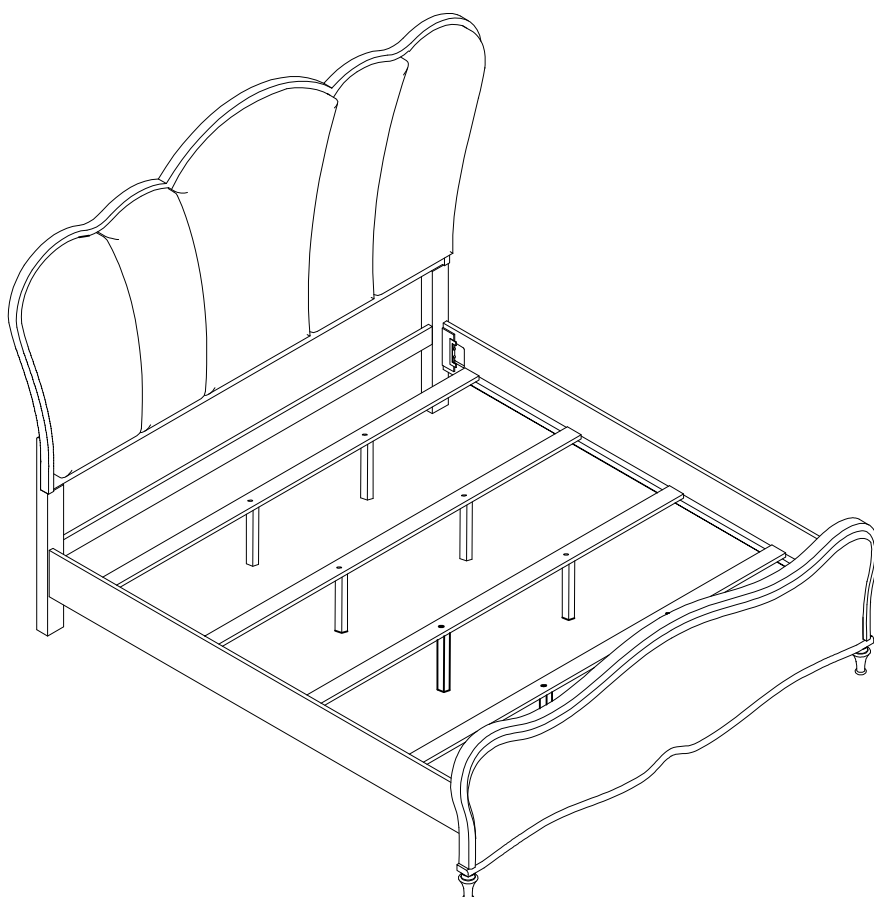
ASSEMBLY INSTRUCTIONS

5

Hardware  x8pcs



6



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.