

# ASSEMBLY INSTRUCTIONS

## Questions?

GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



**Allen Wrench**

(Included)



**Phillips  
Screwdriver**

(Not Included)



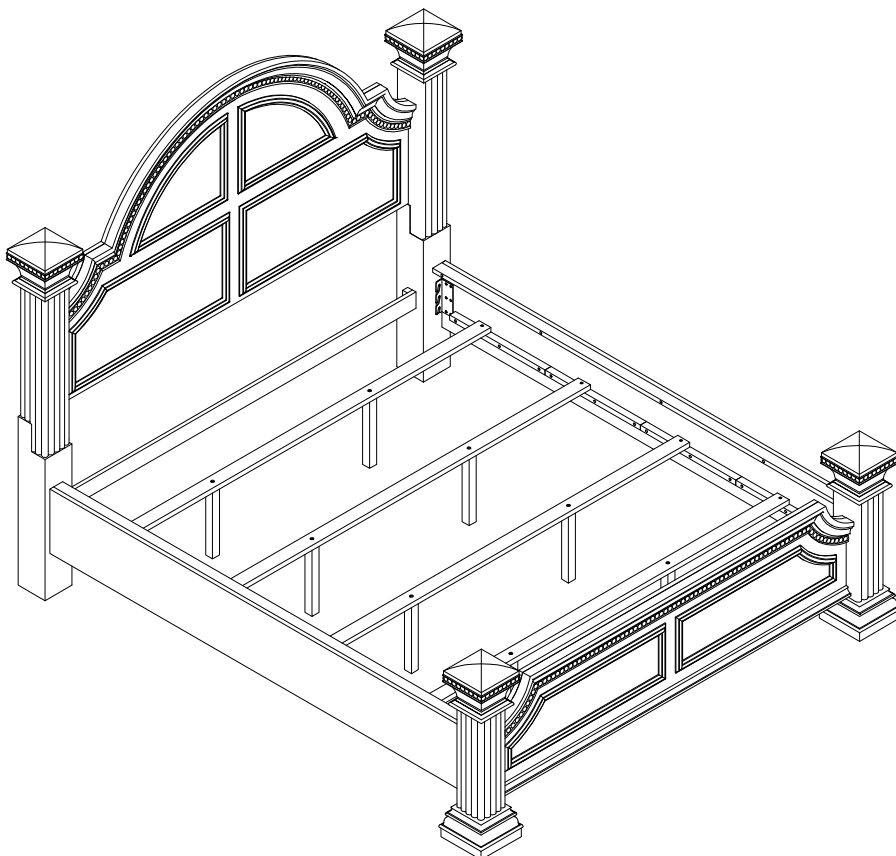
**3 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.





FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**Monday to Friday**  
8:30AM- 5:30PM (PT)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

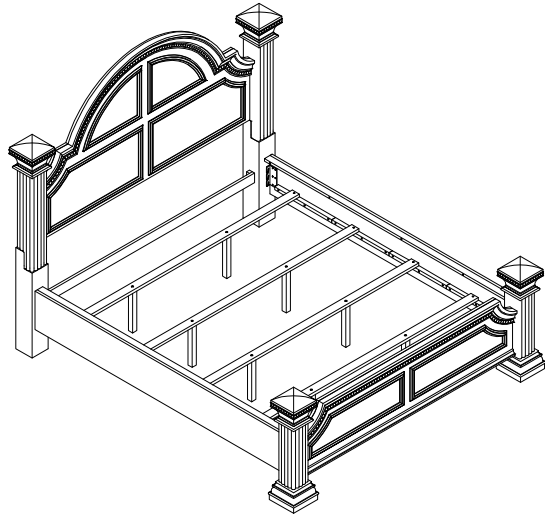
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# BED

FOA7144CK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

#1 1pc



Headboard

#2 4pcs



Finial

#3 2pcs



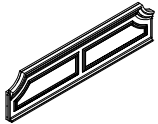
HB Leg(L&R)

#4 1pc



Support Rail

#5 1pc



Footboard

#6 2pcs



FB Post(L&R)

#7 2pcs



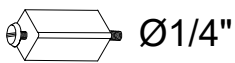
FB Leg

#8 4pcs



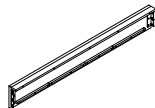
Slat

#9 8pcs



Slat Support  
35x35x300mm

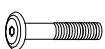
#10 2pcs



Side Rail

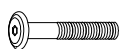
## HARDWARE

#A 12pcs



Bolt  
Ø5/16" x 2 1/2"

#B 4pcs



Bolt  
Ø1/4" x 1 3/4 "

#C 12pcs



Lock Washer  
Ø5/16"x12mm

#D 12pcs



Flat Washer  
Ø5/16"x19mm

## HARDWARE

#E 4pcs



Lock Washer  
Ø1/4"x10mm

#F 4pcs



Flat Washer  
Ø1/4"x13mm

#G 2pcs



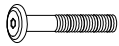
Allen Key M4

#H 12pcs



Screw  
#4 x 35mm

#I 12pcs

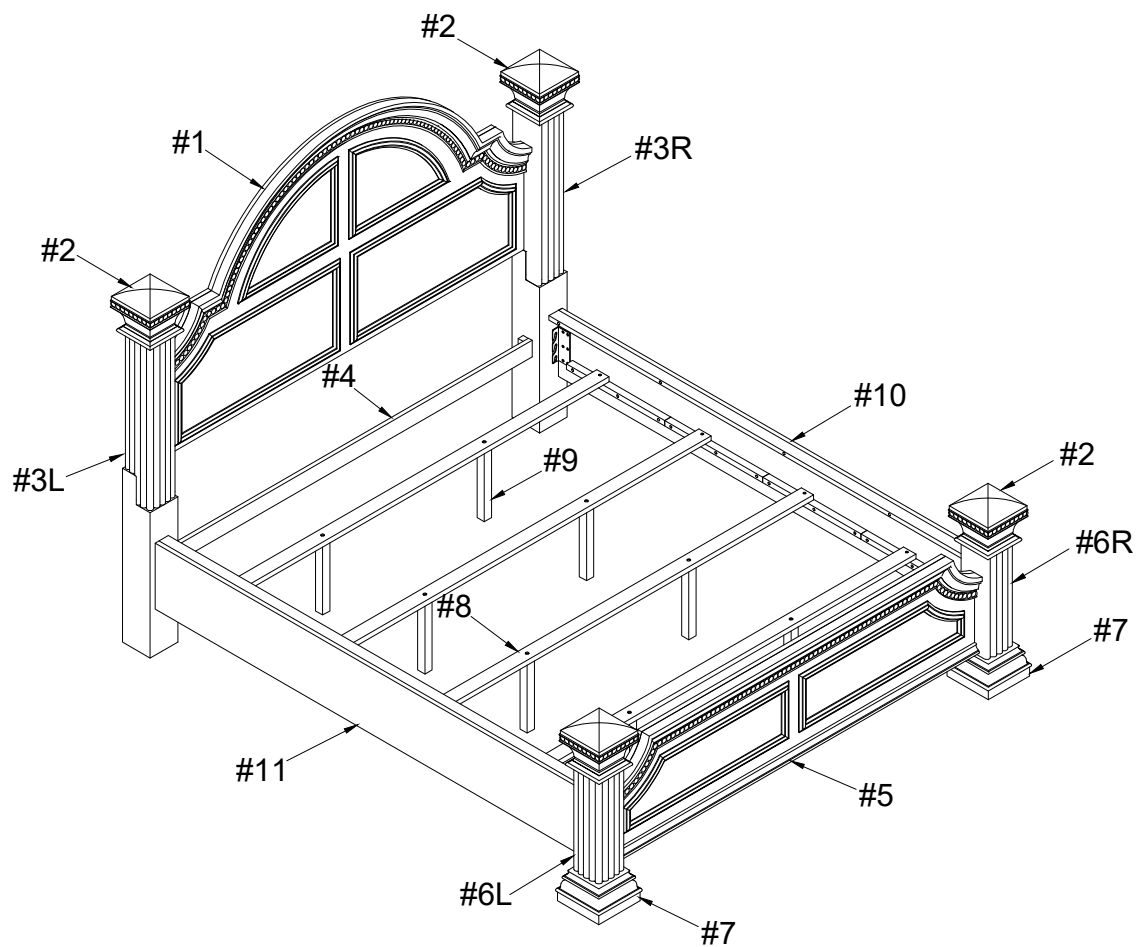


Bolt  
Ø5/16" x 1"





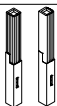



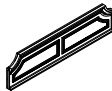





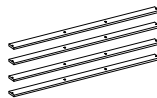

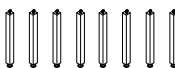

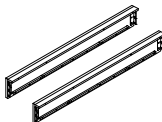


#K 8pcs



Screw  
#4 x 30mm



# FOA7144CK is packed in 3 cases

Carton	Disignation	Part		Hardware	
FOA7144K HB / FB	Headboard	#1		 #A x 12pcs	
	Finial	#2		 #B x 4pcs	
	Headboard Leg (L&R)	#3		 #C x 12pcs	
	Support Rail	#4		 #D x 12pcs	
	Footboard	#5		 #E x 4pcs	
	Footboard Post (L&R)	#6		 #F x 4pcs	
	FB Leg	#7		 #G x 1pc	
	Slat	#8		 #H x 12pcs	
	Slat Support	#9		 #K x 8pcs	
FOA7144CK-R	Side Rail	#10		 #G x 1pc	
				 #I x 12pcs	

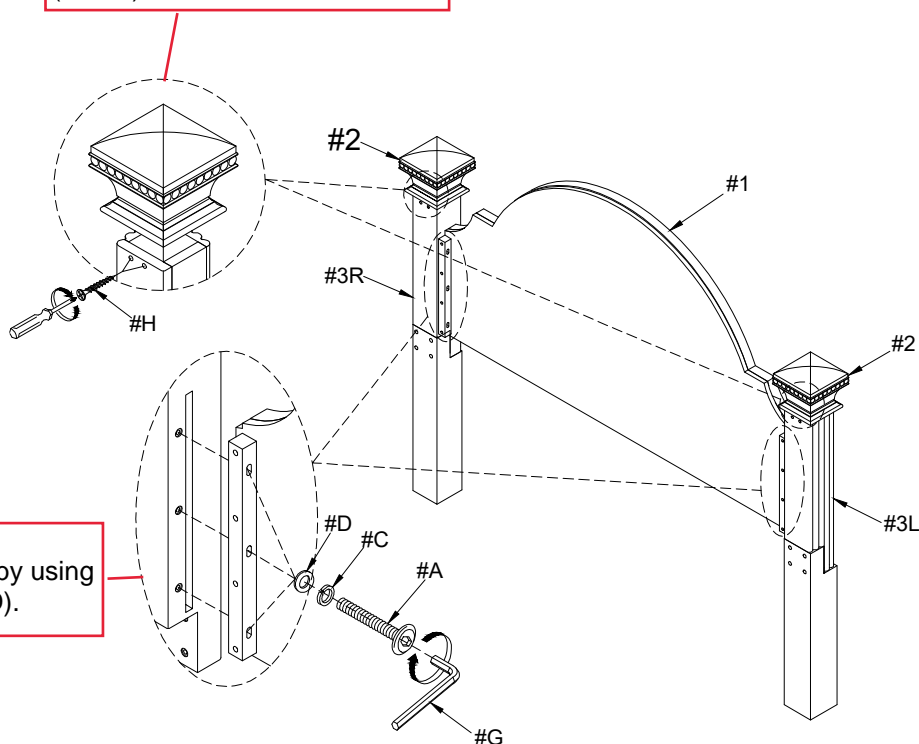
# ASSEMBLY INSTRUCTIONS

## 1

- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x2pcs
- Hardware #A x6pcs
- Hardware #C x6pcs
- Hardware #D x6pcs
- Hardware #H x4pcs

Attach finials (#2) to the HB legs (#3R/L).

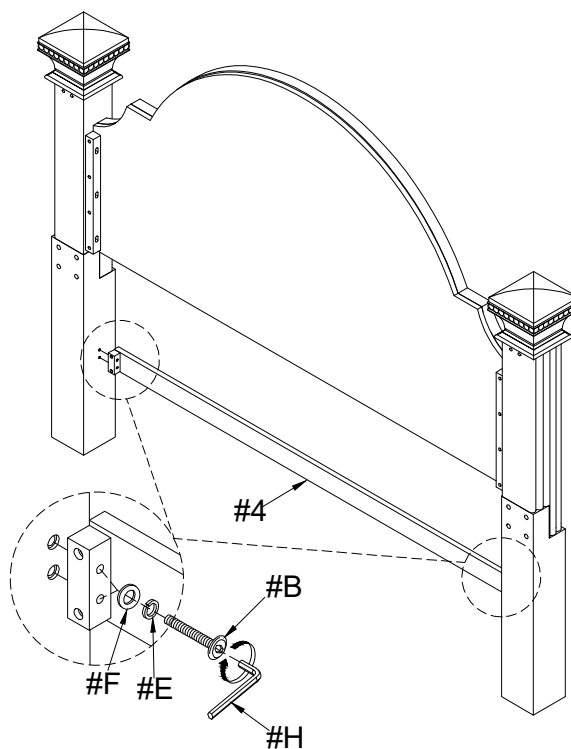
Align HB legs (#3R/L) to the headboard (#1), then secure by using bolts (#A) with washers (#C,D).



## 2

- Part #4 x1pcs
- Hardware #B x4pcs
- Hardware #E x4pcs
- Hardware #F x4pcs

Align HB support (#4) to the HB legs, then secure by using bolts (#B) with washers (#E,F).





# ASSEMBLY INSTRUCTIONS

## 3

Part #2 x2pcs

Part #5 x1pc

Part #6 x2pcs

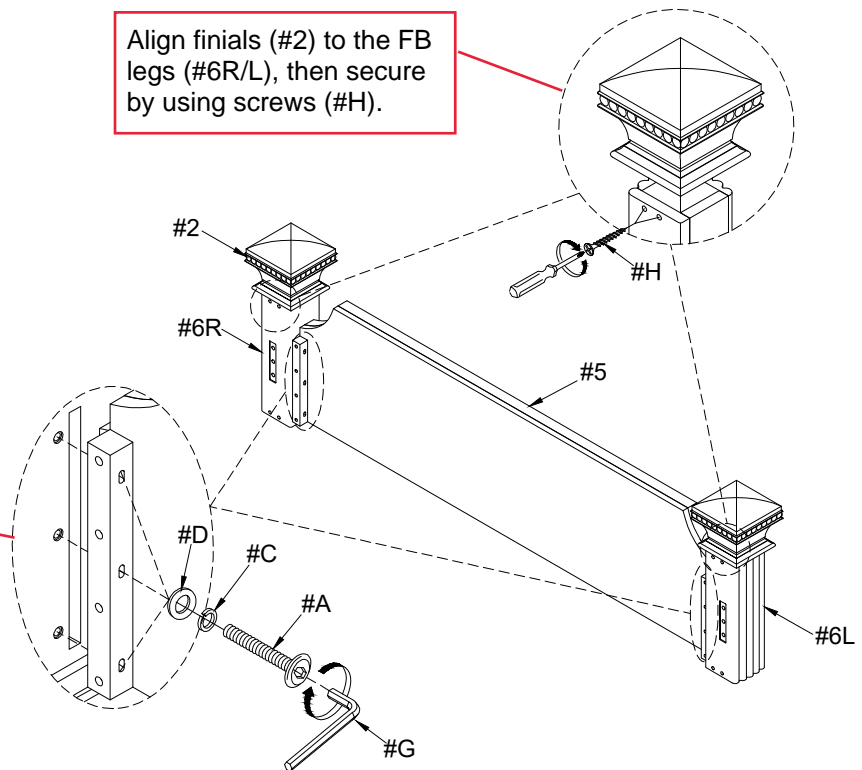
Hardware #A x6pcs

Hardware #C x6pcs

Hardware #D x6pcs

Hardware #H x4pcs

Align footboard (#5) to the FB legs (#6R/L), then secure by using bolts (#A) with washers (#C,D).

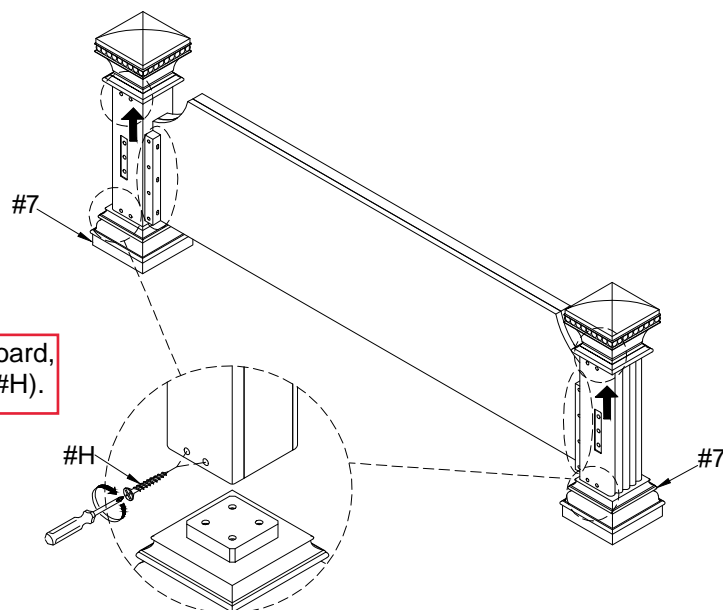


## 4

Part #7 x2pcs

Hardware #H x4pcs

Align FB legs (#7) to the footboard, then secure by using screws (#H).



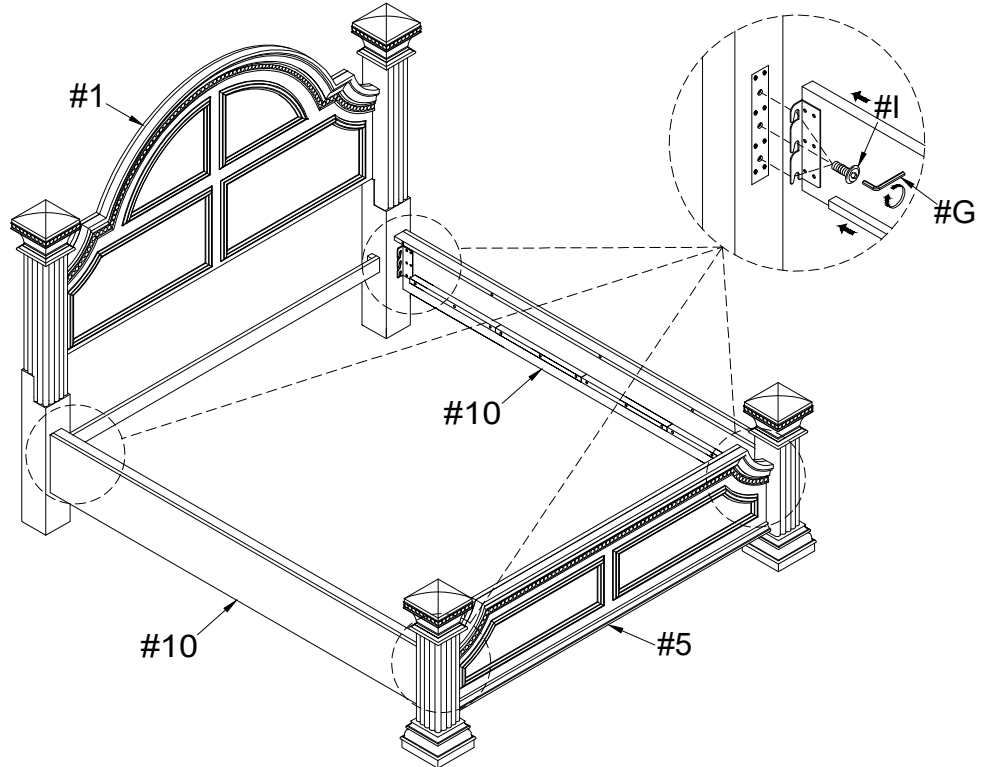
# ASSEMBLY INSTRUCTIONS

5

Part #10 x2pcs

Hardware #11 x12pcs

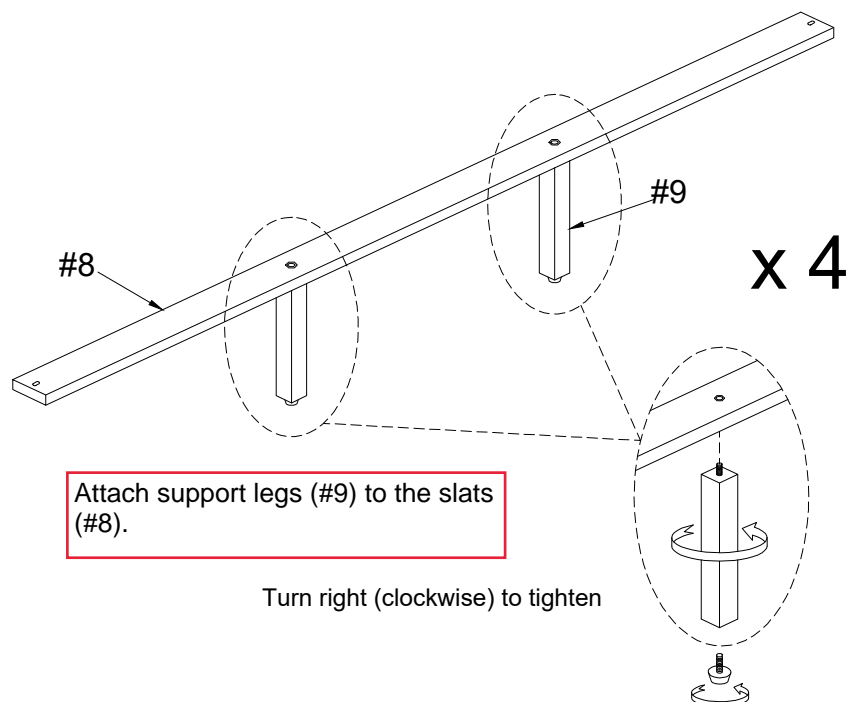
Align side rails (#10) to the headboard (#1) and footboard (#5), then secure by using bolts (#11).



6

Part #8 x1pc

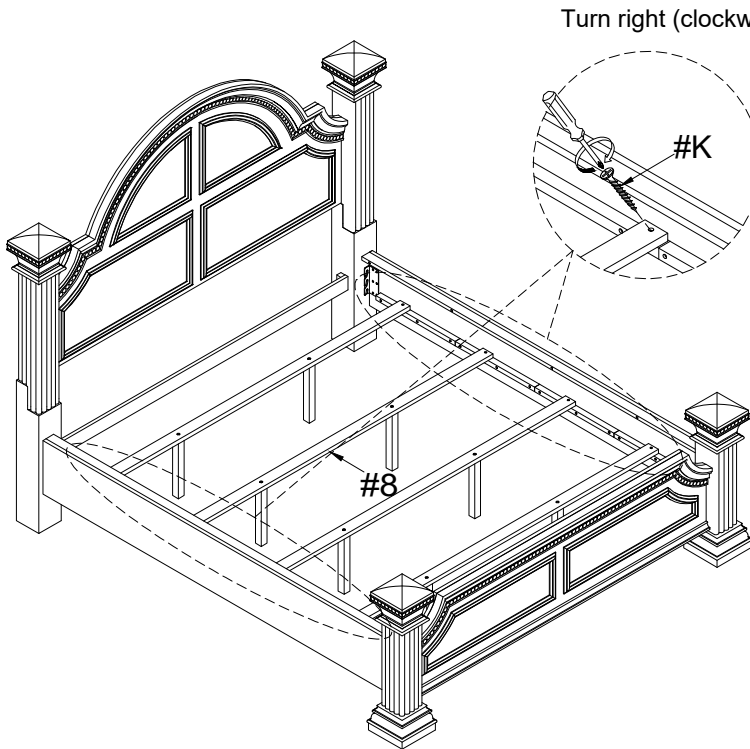
Part #9 x2pcs



# ASSEMBLY INSTRUCTIONS

7

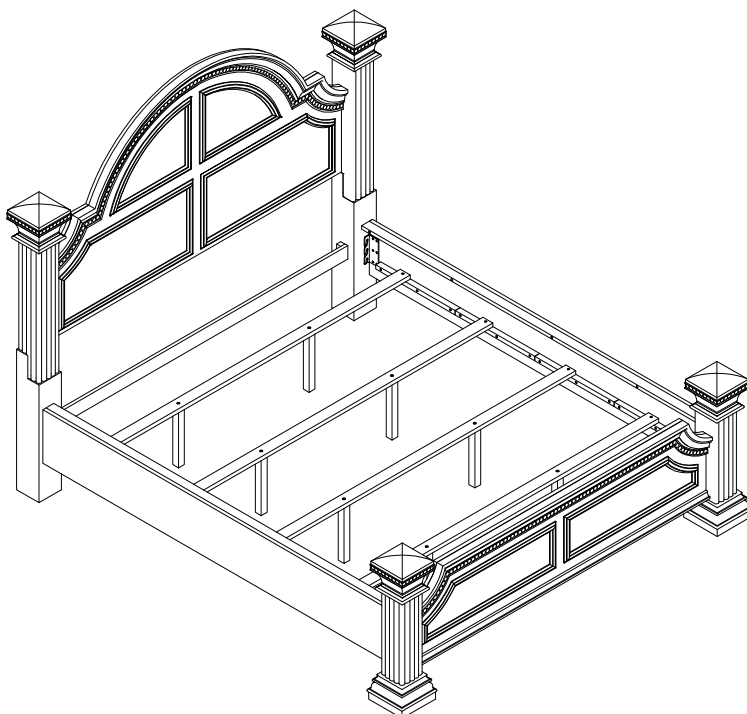
Hardware  x8 pcs



Turn right (clockwise) to tighten

Align slats (#8) to the side rails, then secure by using screws (#K).

8



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.