

ASSEMBLY INSTRUCTIONS

CM-BK588T

Questions?

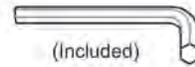
GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

 Patented Design	NO. 9,200,656 Insert & Lock Joint Structure	 Insert and Lock Joint
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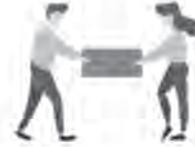
TOOLS REQUIRED



Screwdriver
(Not included)



(Included)
Allen Wrench



2 - People

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



Monday to Friday
8:30AM- 5:30PM (PT)



WEBSITE
www.foagroup.com



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



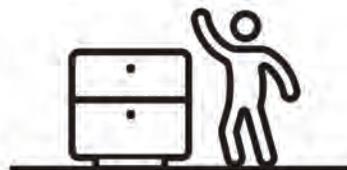
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

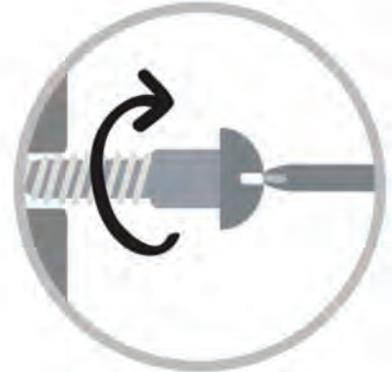
ASSEMBLY AND CARE ADVICE



FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes.



Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



Save the instructions and store any supplied tools for later maintenance.



After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BUNK BED



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



PARTS

1



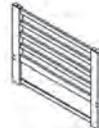
Upper HB (Left)
1 pc.

2



Upper HB (Right)
1 pc.

3



Lower Headboard
2 pcs.

4



Front Upper Side Rail
1 pc.

5



Front Lower Side Rail
1 pc.

6



Back Upper Side Rail
1 pc.

7



Back Lower Side Rail
1 pc.

8



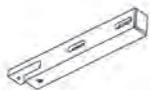
Short Guardrail (Front)
2 pcs.

9



Long Guardrail (Back)
2 pcs.

10



Guardrail Attachment
1 pc.

11



Guardrail Support
2 pcs.

12



Left Ladder Rail
1 pc.

13



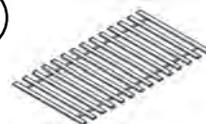
Right Ladder Rail
1 pc.

14



Ladder Step
4 pcs.

15



Twin Slat (14pcs/1 set)
2 pcs.

16



Drawer Front Panel
2 pcs.

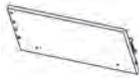
PARTS

17



Drawer Back Panel
2 pcs.

18



Drawer Left Panel
2 pcs.

19



Drawer Right Panel
2 pcs.

20



Drawer Support Rail
2 pcs.

21



Drawer Bottom Panel
2 pcs.

HARDWARE

A



Bolt $\text{\O}1/4"$ x 3-1/4"
16 pcs.

B



Screw Bolt
 $\text{\O}5/16"$ x 3-1/4"
8 pcs.

C



Short Bolt
 $\text{\O}1/4"$ x 1"
6 pcs.

D



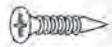
Medium Bolt
 $\text{\O}1/4"$ x 1-1/2"
14 pcs.

E



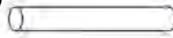
Threaded Insert
 $\text{\O}1/4"$ x 1"
8 pcs.

F



Screw
 $\text{\O}5/32"$ x 1-3/8"
78 pcs.

G



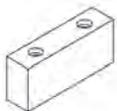
Metal Dowel
 $\text{\O}5/16"$ x 3-1/2"
4 pcs.

H

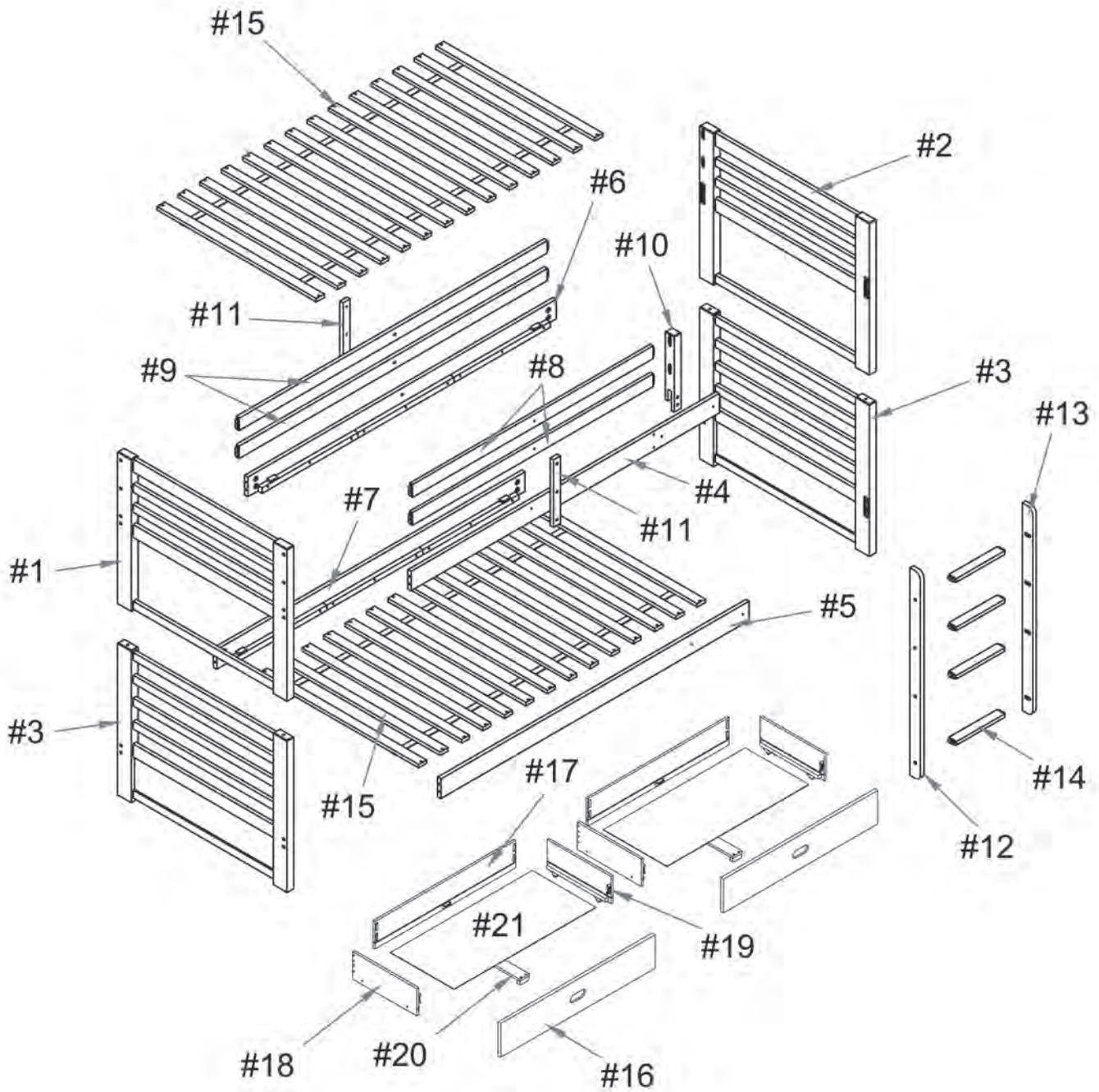


Allen Key (M4)
2 pcs.

I



Wood Rail
3 pcs.



CM-BK588T

is packed in 3 cases

Carton	Disignation	Part	Hardware
CM-BK588T-1	Upper HB (Left)	#1 	
	Upper HB (Right)	#2 	
	Lower Headboard	#3 	
CM-BK588T-2	Front Upper Side Rail	#4 	
	Front Lower Side Rail	#5 	
	Back Upper Side Rail	#6 	
	Back Lower Side Rail	#7 	
	Short Guardrail (Front)	#8 	
	Long Guardrail (Back)	#9 	
	Guardrail Attachment	#10 	
	Guardrail Support	#11 	
	Left Ladder Rail	#12 	
	Right Ladder Rail	#13 	
	Ladder Step	#14 	
	Twin Slat (14pcs/1set)	#15 	

CM-BK588T is packed in 3 cases

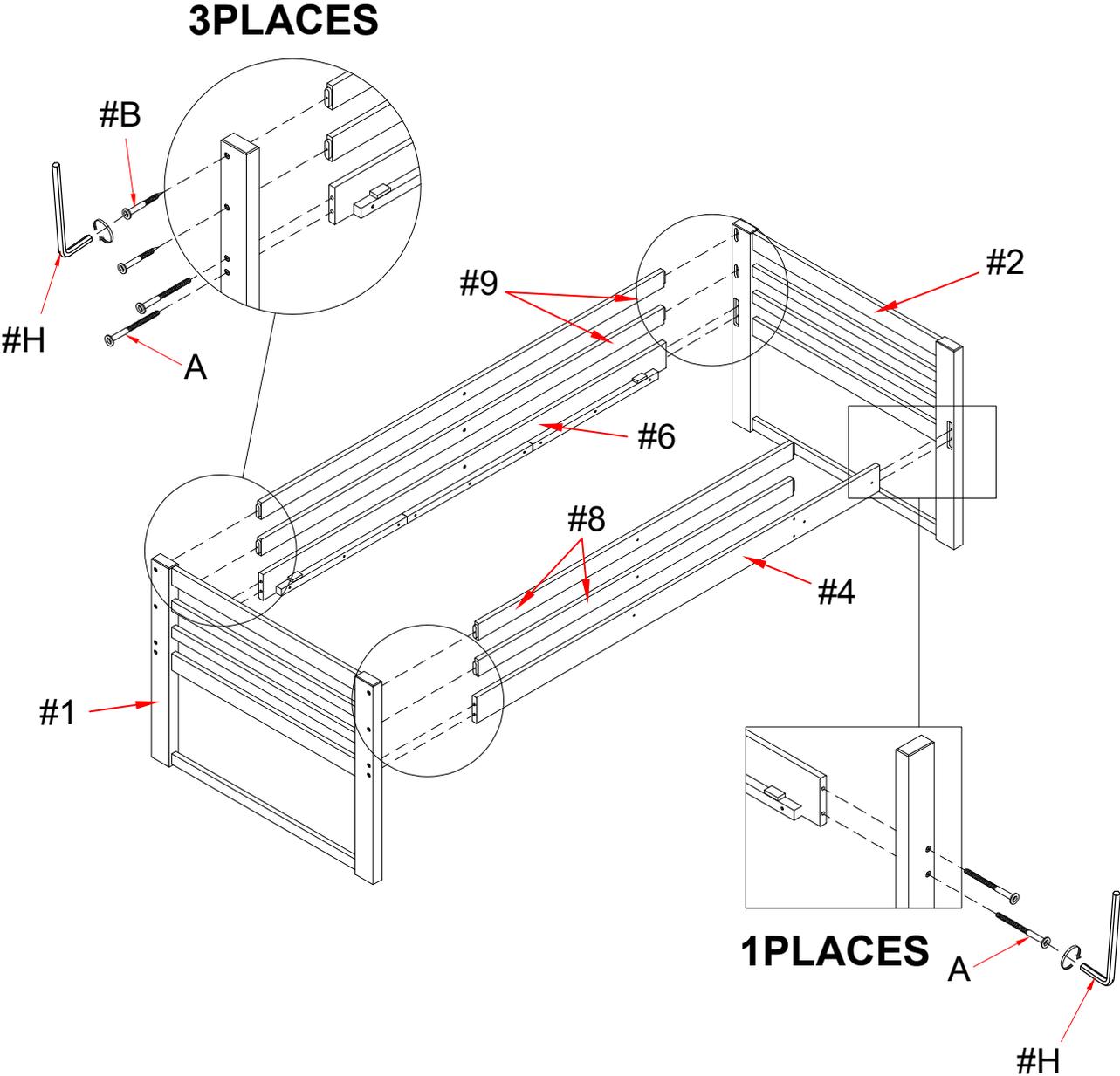
Carton	Disignation	Part		Hardware
CM-BK588T-3	Drawer Front Panel	#16		
	Drawer Back Panel	#17		
	Drawer Left Panel	#18		
	Drawer Right Panel	#19		
	Drawer Support Rail	#20		
	Drawer Bottom Panel	#21		

ASSEMBLY INSTRUCTIONS

1

#Ax 8sets
#Bx 6pcs

- I. Align the Front/Back Upper Rails (#4/#6) to the Left/Right Upper HB (#1/#2) and secure by using Bolt (#A) with Half round nut.
- II. Align the Long/Short Guardrail (#8/#9) to the Left/Right Upper HB(#1/#2). Use Allen wrench (#H) to secure by using Bolts (#B) as shown in the diagram.

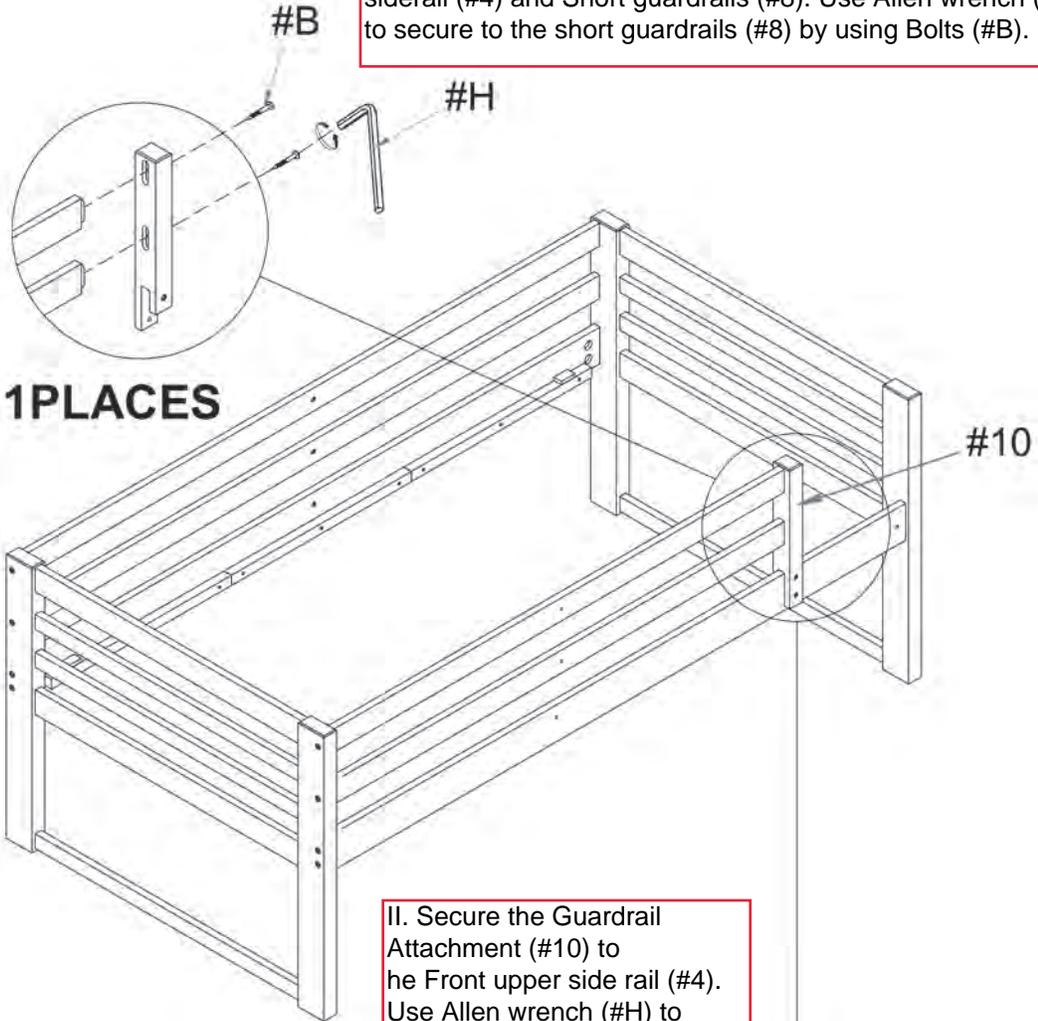


ASSEMBLY INSTRUCTIONS

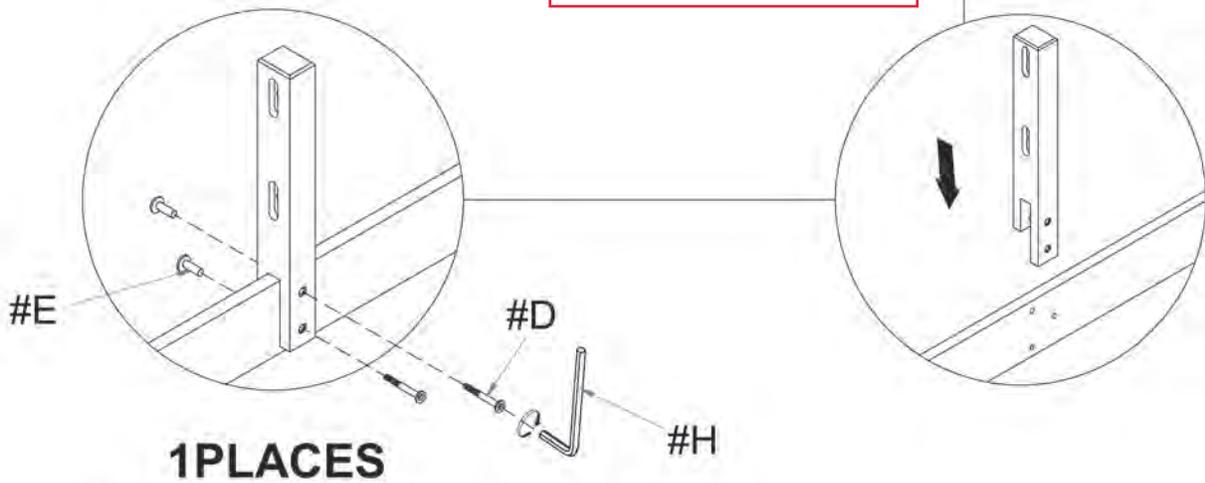
2

#Bx 2pcs
#Dx 2pcs
#Ex 2pcs

I. Align the Guardrail Attachment (#10) to the Front upper siderail (#4) and Short guardrails (#8). Use Allen wrench (#H) to secure to the short guardrails (#8) by using Bolts (#B).



II. Secure the Guardrail Attachment (#10) to the Front upper side rail (#4). Use Allen wrench (#H) to secure using Bolts (#D) and Threaded insert (#E).



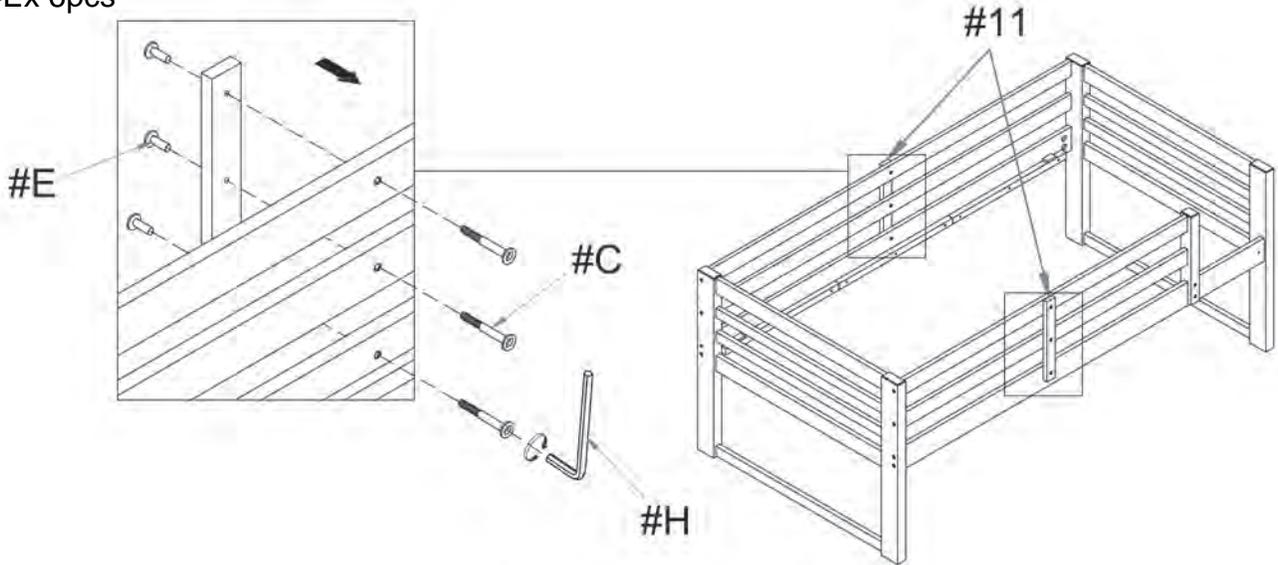
ASSEMBLY INSTRUCTIONS

3

#Cx 6pcs

#Ex 6pcs

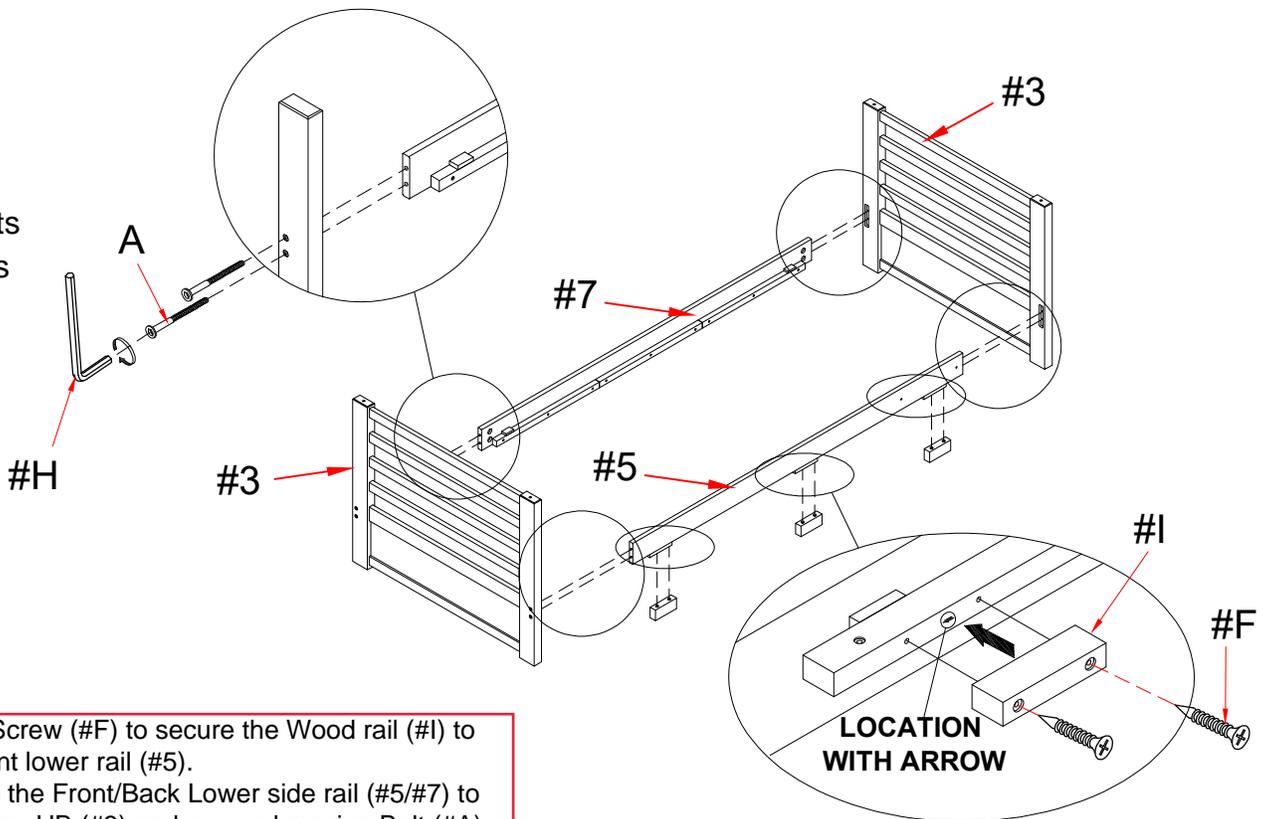
Align the Guardrail Support (#11) to the Front/Back Upper Rails (#4/#6) and Short/Long Guardrail(#8/#9). Use Allen wrench (#H) to secure using Bolts (#C) and threaded insert (#E).



4

#Ax 8sets

#Fx 6pcs



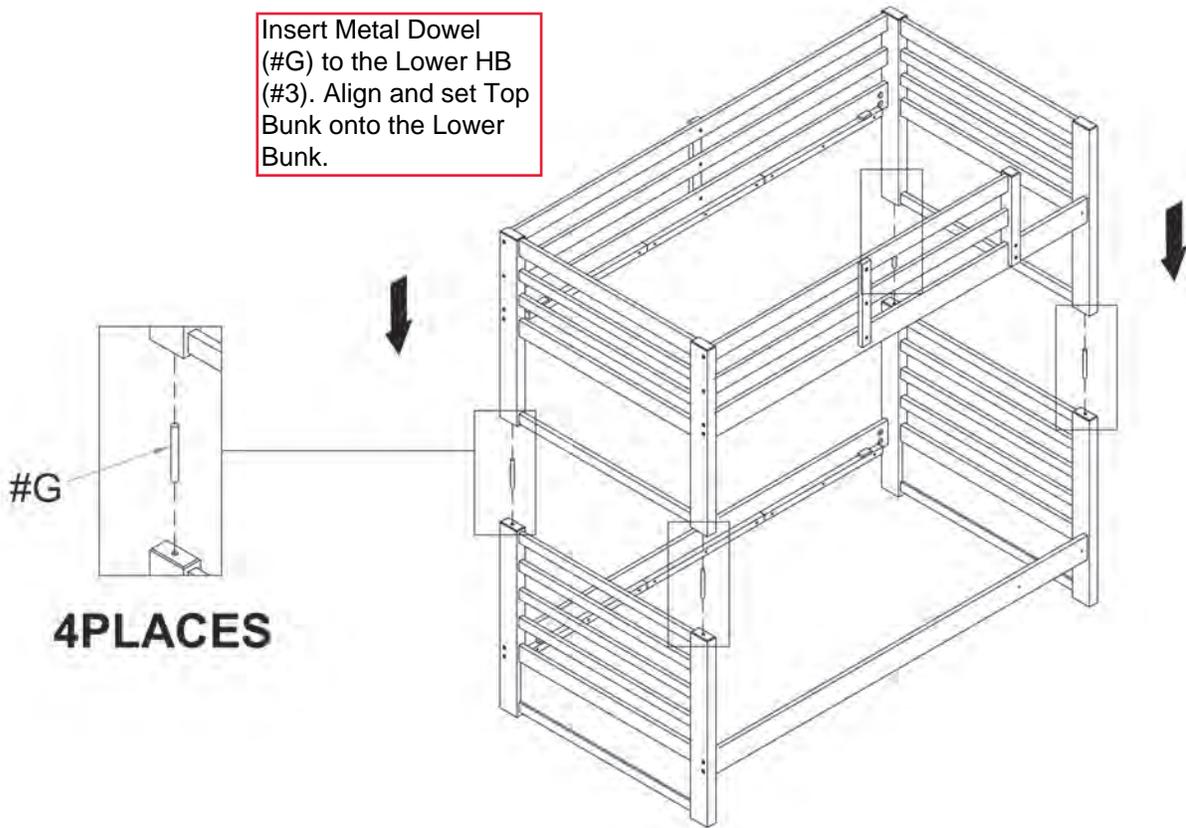
I. Use Screw (#F) to secure the Wood rail (#1) to the Front lower rail (#5).
II. Align the Front/Back Lower side rail (#5/#7) to the Lower HB (#3) and secure by using Bolt (#A) with Half round nut (#B).

ASSEMBLY INSTRUCTIONS

5

#Gx 4pcs

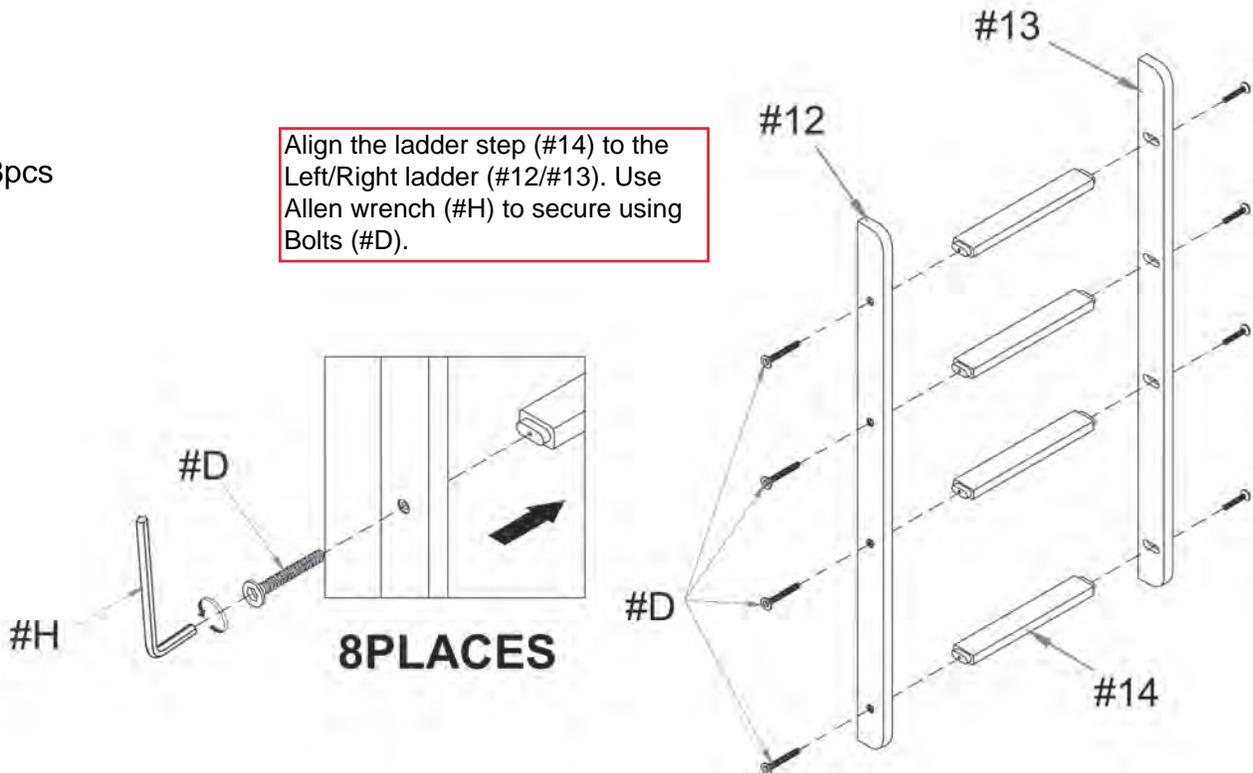
Insert Metal Dowel (#G) to the Lower HB (#3). Align and set Top Bunk onto the Lower Bunk.



6

#Dx 8pcs

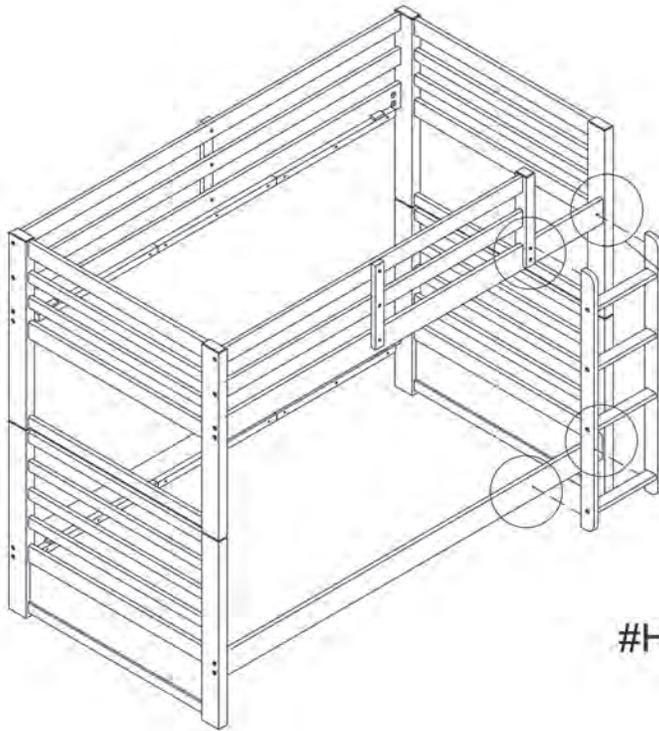
Align the ladder step (#14) to the Left/Right ladder (#12/#13). Use Allen wrench (#H) to secure using Bolts (#D).



ASSEMBLY INSTRUCTIONS

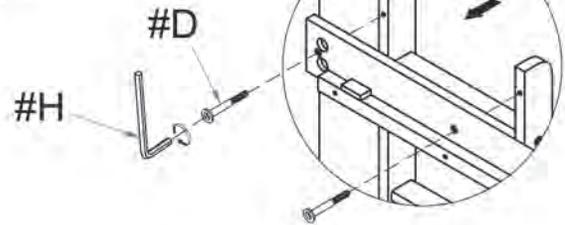
7

#Dx 4pcs



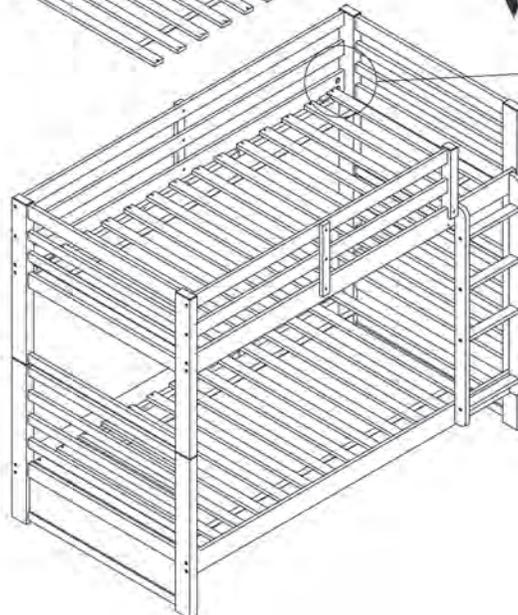
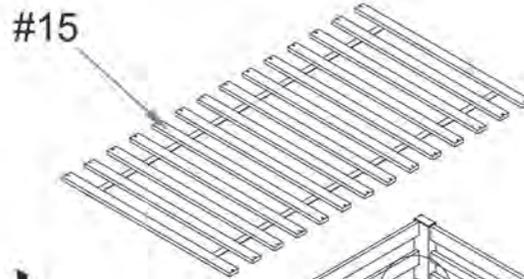
Align the ladder to the Upper/
Lower Front rail (#4/#5). Use
Allen wrench (#H) to secure
sing Bolts (#D).

2PLACES

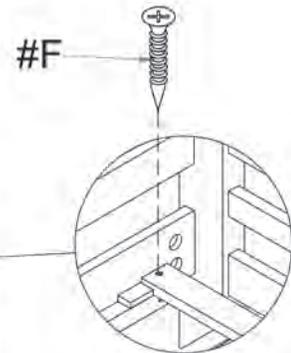


8

#Fx 4pcs



Align the Slats (#15) to the Upper/
Lower bed. Use Screwdriver (Not
included) to help secure onto
frame by using Screw (#F).

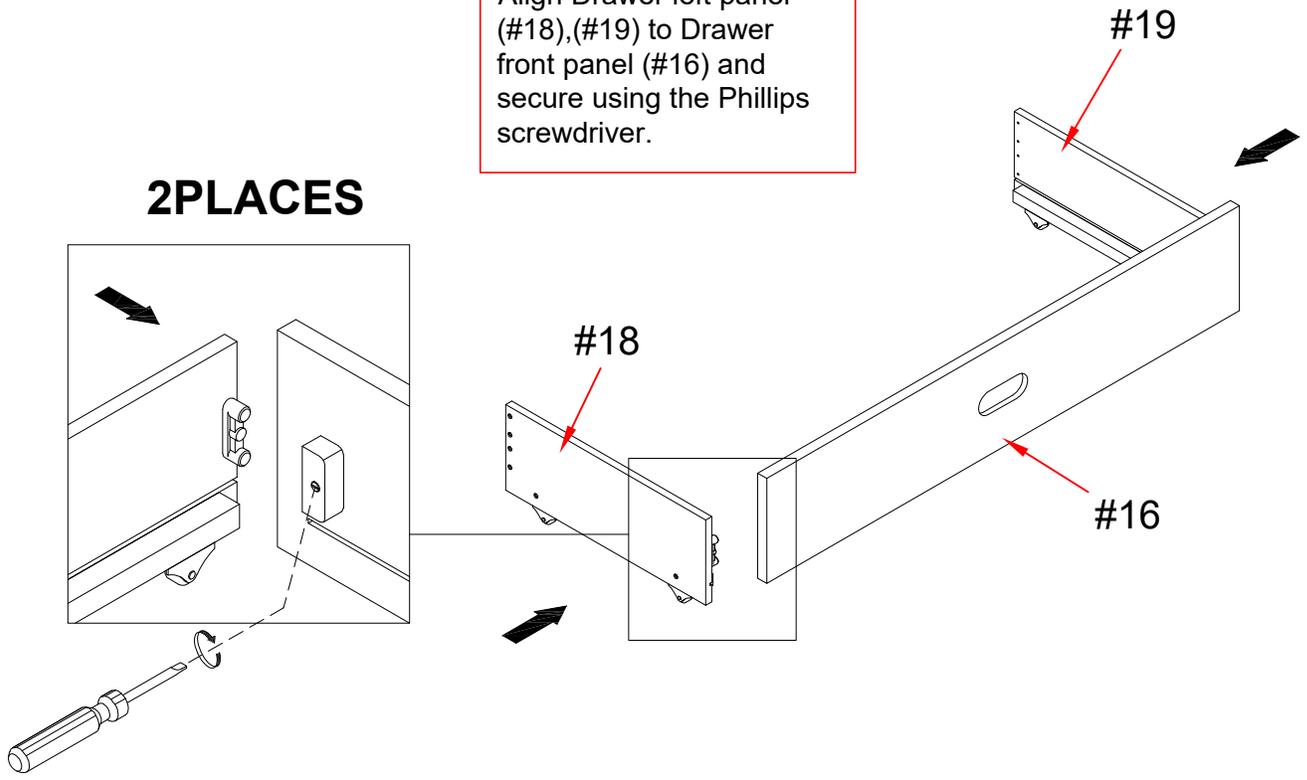


56PLACES

ASSEMBLY INSTRUCTIONS

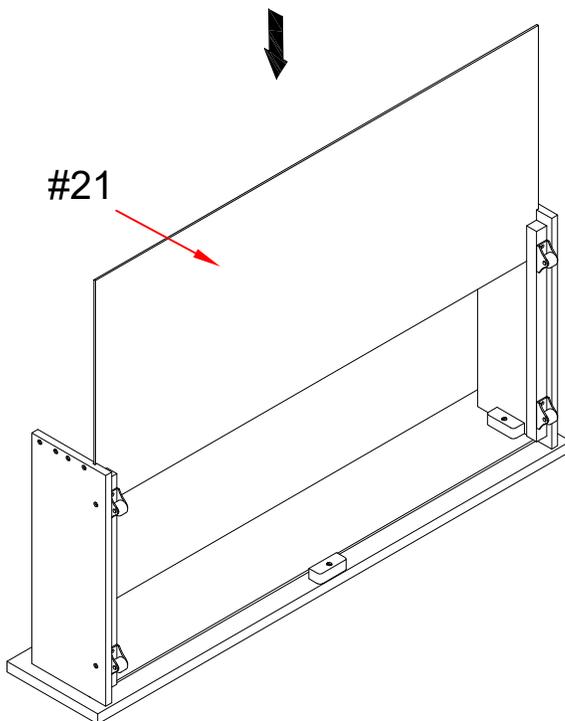
9

Align Drawer left panel (#18), (#19) to Drawer front panel (#16) and secure using the Phillips screwdriver.



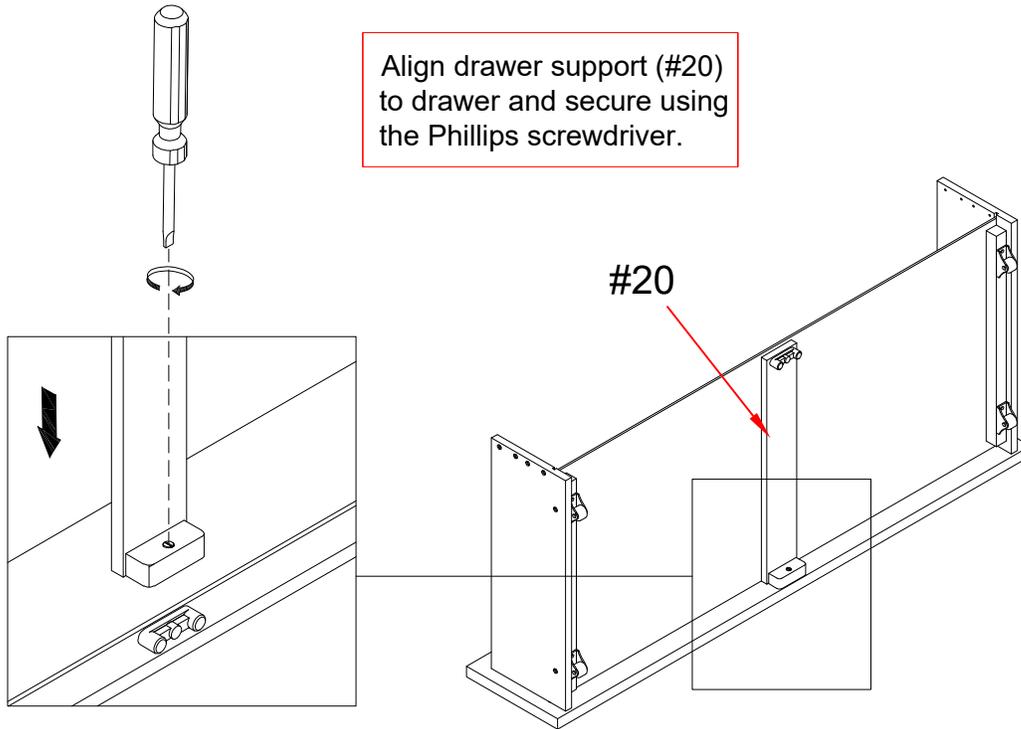
10

Insert drawer bottom panel (#21) to center drawer.



ASSEMBLY INSTRUCTIONS

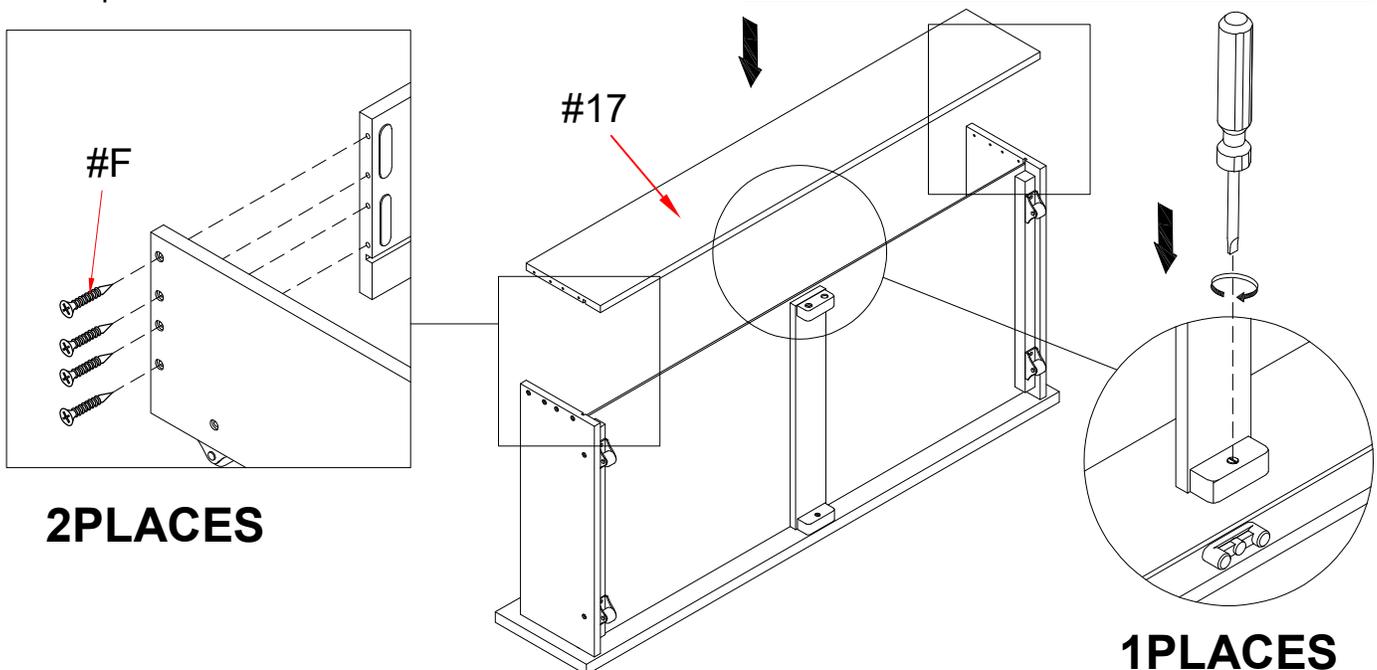
11



2PLACES

12

#Fx 8pcs

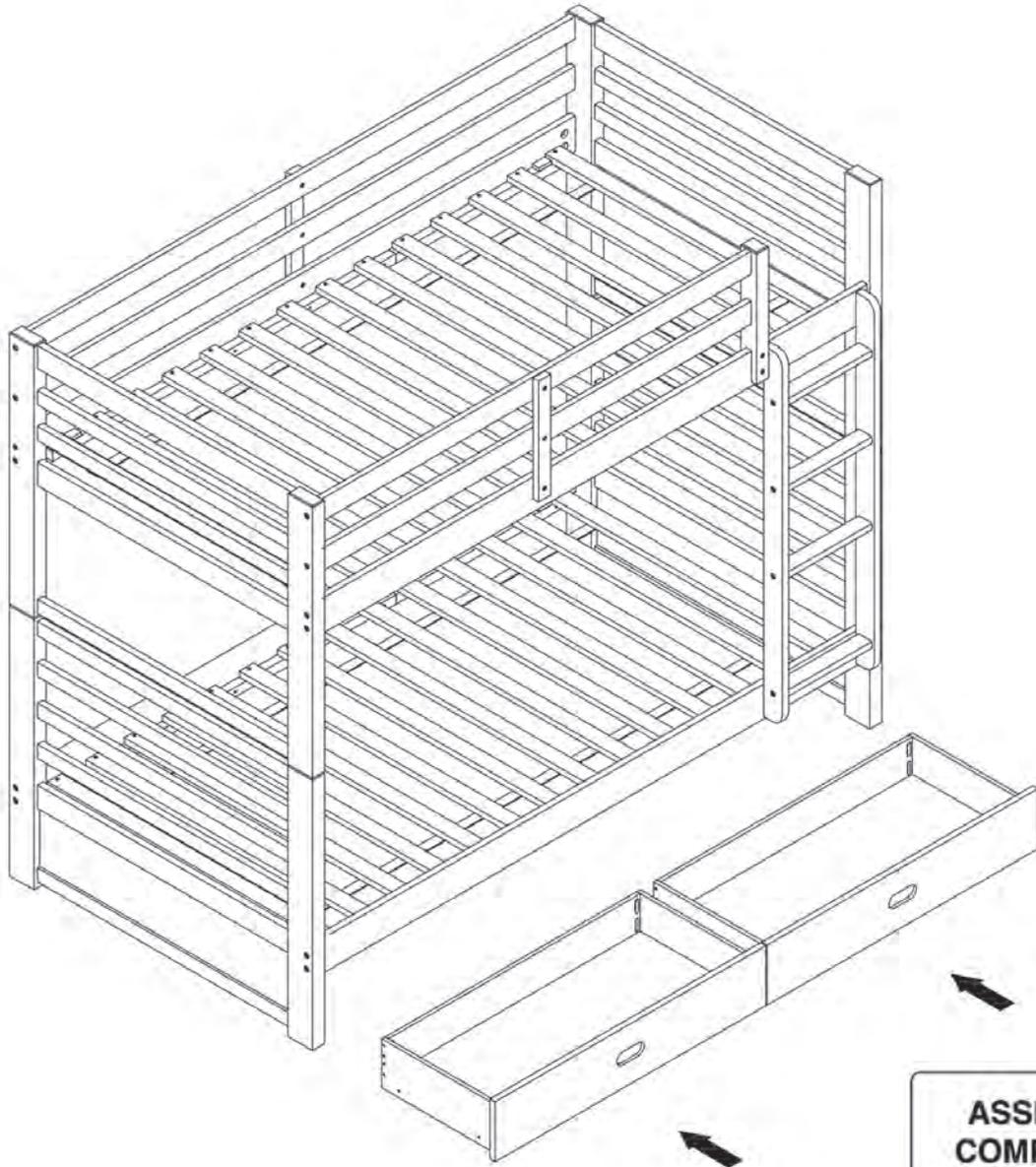


2PLACES

1PLACES

ASSEMBLY INSTRUCTIONS

13



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

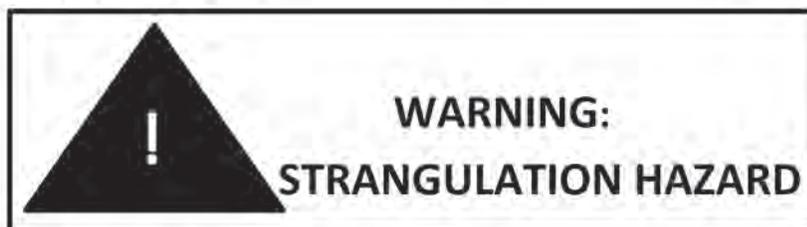


Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNING labels shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning labels from the bed.
3. Keep these instructions for future use.
4. **IMPORTANT:** Must use Bunkie mattress or Bunkie board. The proper sizes for the UPPER/LOWER TWIN-SIZE Bunkie mattress or Bunkie board should be 74"- 75" long and 37 ½" - 38 ½" wide with no more than 6" thickness and for the UPPER/LOWER FULL -SIZE should be 74"-75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) BELOW the upper edge of the guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing, or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.
17. Always use the recommended size mattresses or mattress supports, or both, to help prevent the like likelihood of entrapment or falls.



Objects such as, but not limited to, hanger, hooks, belts, bag, rope strings, etc. should not be hanged or used on or around the bunk bed.

Replacement Parts:

Replacement parts may be obtained from your Furniture of America dealer.

Distributed by:
Furniture of America
680 S. Lemon Avenue
City of Industry, CA 91789