

# ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

# 115531 (B1&B2) <u>Dining Table</u>

REVISION 0: 06/21/2024 REVISION 1: 02/22/2025

PAGE 1 OF 6

#### **ASSEMBLY INSTRUCTIONS**



#### **ASSEMBLY TIPS:**

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



#### **WARNING!**

- 1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediatelly.
- 2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME

25 MINUTES

### PART IDENTIFICATION

#### **B1 (BOX 1)**

AN **TOP** 1PC 1PC CN TRESTLE BAR **LEAF** DN 2PCS

#### **B2 (BOX 2)**

BN **BASE** 2PCS

### HARDWARE IDENTIFICATION

#### Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 115531 (B1)

1	THREADED BOLT (5/16" x 100mm - WHT)		2PCS
2	HALF ROUND NUT (22 x 17 x 10mm - WHT)		2PCS
3	HEX NUT (5/16" x 12 - BLK)		2PCS
4	HEX BOLT (5/16" x 50mm - BLK)		8PCS
5	LOCK WASHER (1.6 x 14mm - BLK)		8PCS
6	FLAT WASHER (1 x 18mm - BLK)	<b>©</b>	8PCS
7	WRENCH (M12 - RBW)		1PC
8	WOOD DOWEL (10 x 40mm - BRW)		4PCS

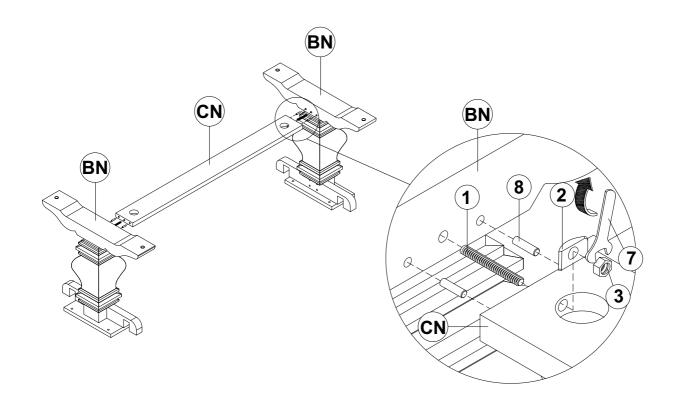
#### NOTE:

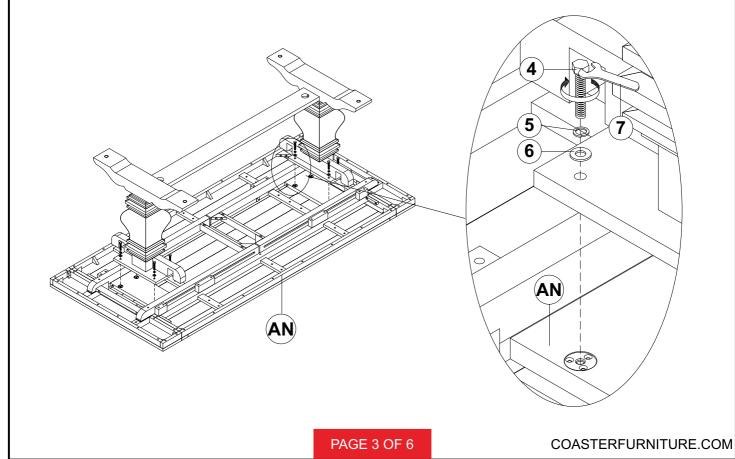
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS



## STEP 1

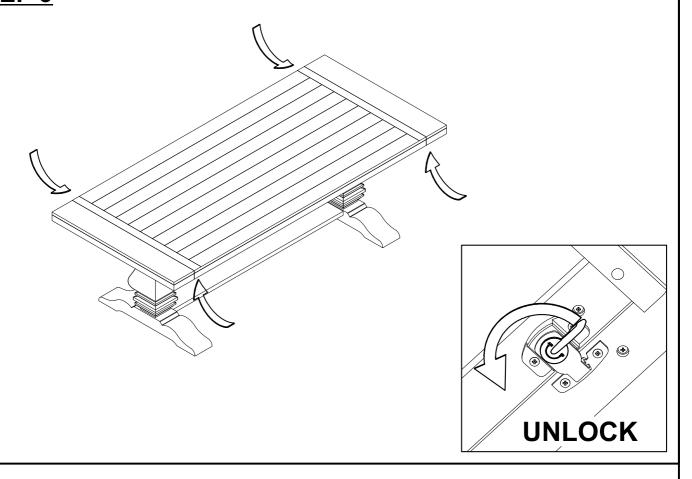


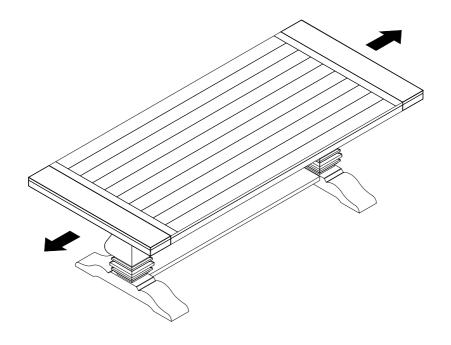


**ASSEMBLY INSTRUCTIONS** 



## STEP 3

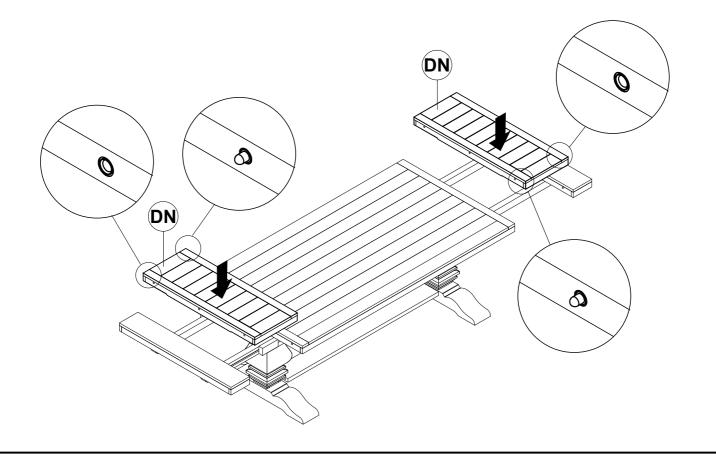


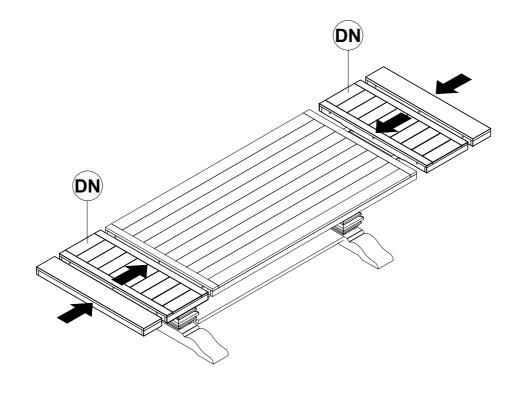


# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS



## STEP 5

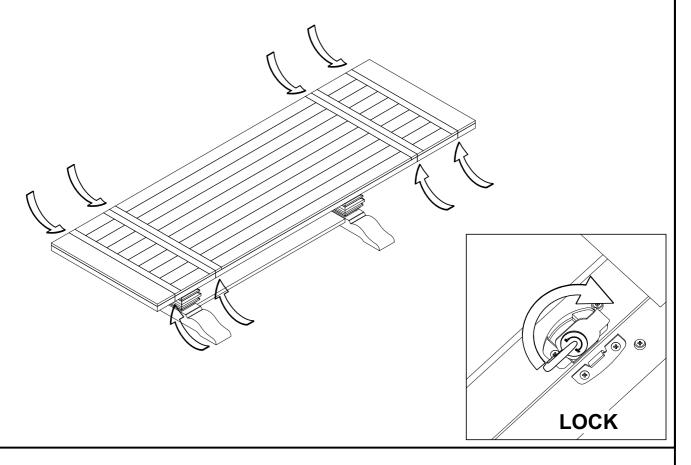




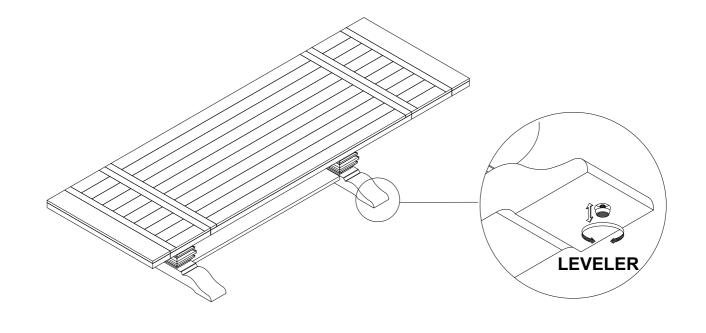
**ASSEMBLY INSTRUCTIONS** 

# COASTER

# STEP 7

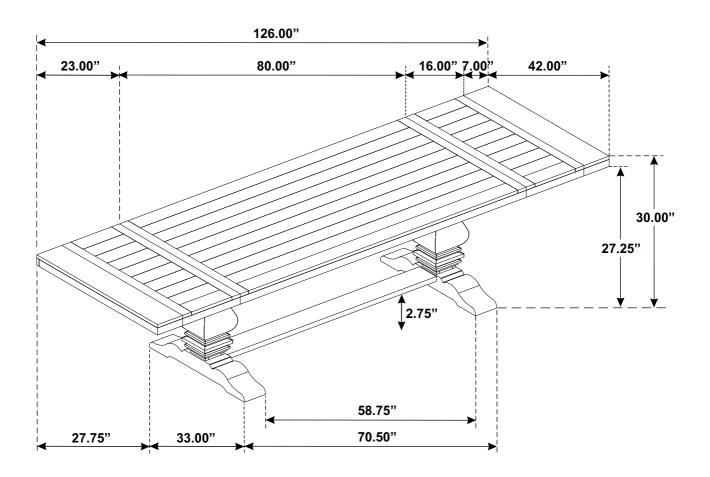


# STEP 8 COMPLETE



PAGE 6 OF 6





Note: Dimension tolerance ±5%



# ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

115531(B1&B2) *Dining Table* 

#### **ASSEMBLY INSTRUCTIONS**



#### **ASSEMBLY TIPS:**

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instruction in the same sequence as numbered to assure fast and easy assembly.



#### WARNING !

- 1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishment.



ASSEMBLY TIME

25 MINUTES

#### PARTS IDENTIFICATION

#### **B1 (BOX 1)**

A TOP



1PC

C TRESTLE BAR

1PC

D LEAF



2PCS

#### **B2 (BOX 2)**

B BASE

THREADED BOLT



2PCS

COASTERFURNITURE.COM

## **HARDWARE IDENTIFICATION**

#### Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 115531 (B1)

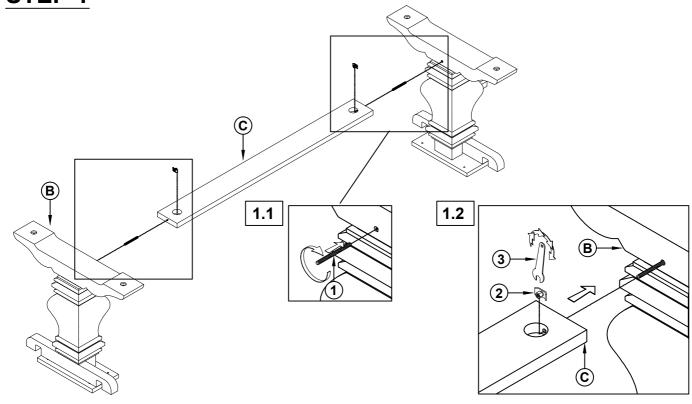
1	(M8 x 100mm - BLK)		2PCS
2	HEX NUT (M8 x 15mm - RBW)		2PCS
3	BIG WRENCH (2 x 24 x 90mm - RBW)	13	1PC
4	BOLT (M8 x 50mm - RBW)		8PCS
5	LOCK WASHER (M8 - RBW)		8PCS
6	FLAT WASHER (M8 - RBW)		8PCS
7	SMALL WRENCH (M12 - SR)	12	1PC

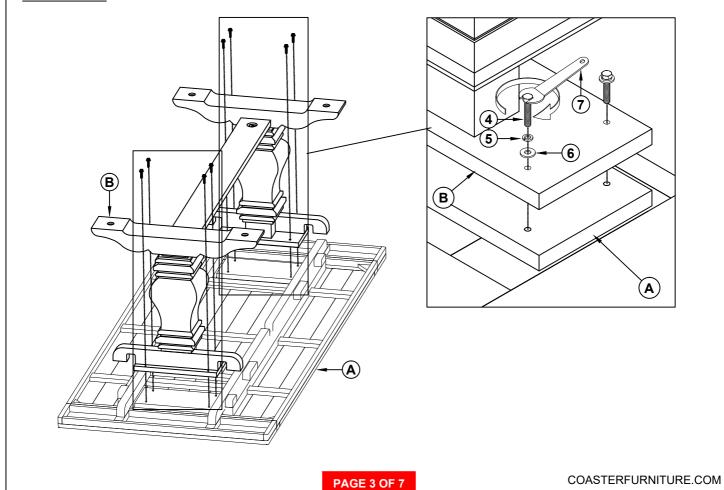
**PAGE 2 OF 7** 

# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS



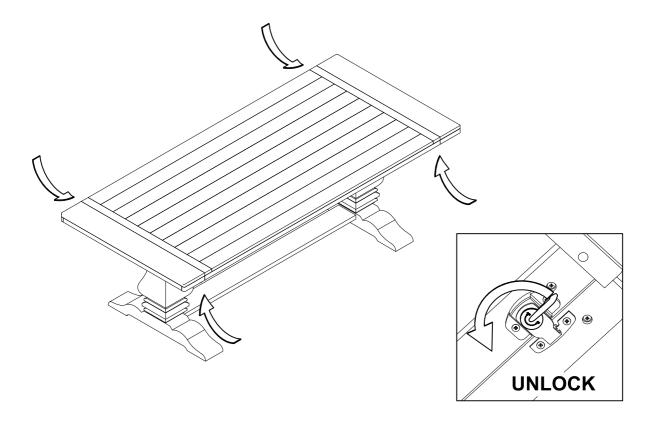
STEP 1



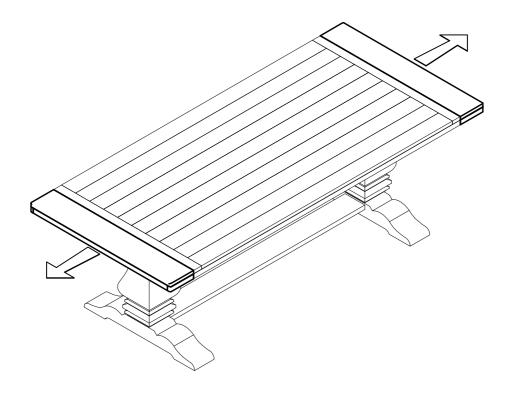


# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS STEP 3





## STEP 4

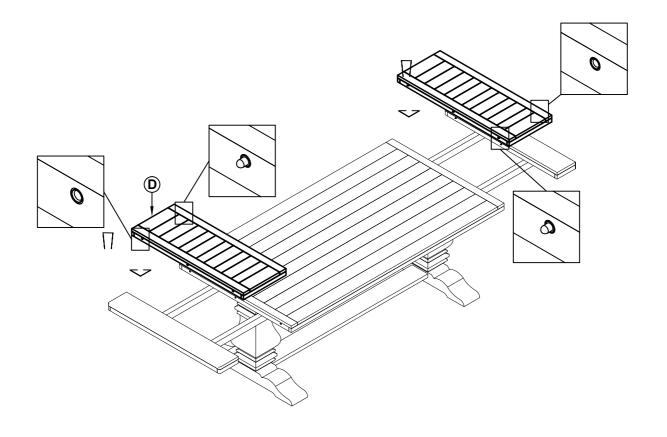


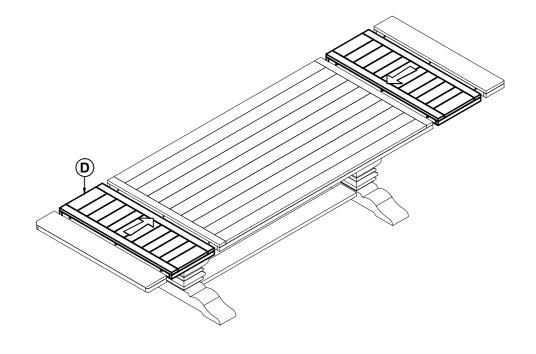
PAGE 4 OF 7

## **ASSEMBLY INSTRUCTIONS**

# COASTER

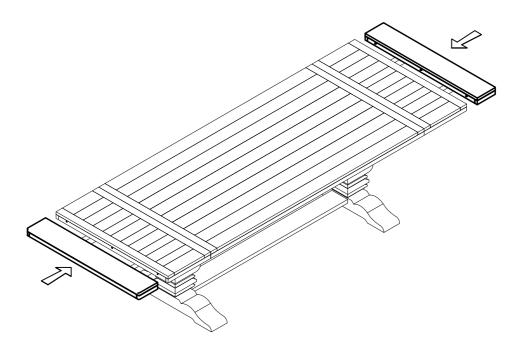
# STEP 5

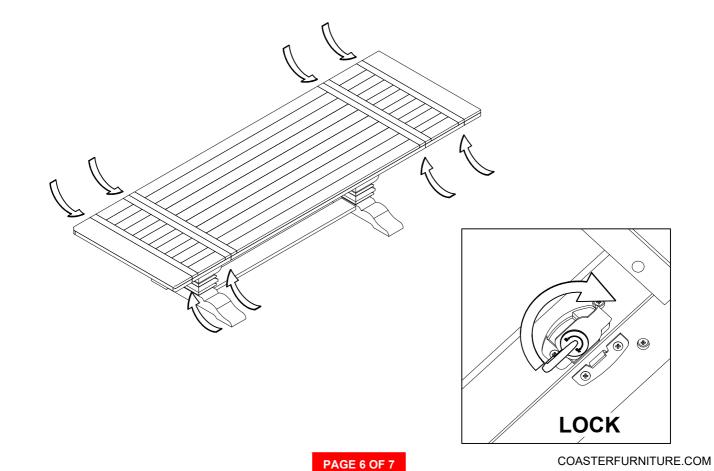




# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS STEP 7

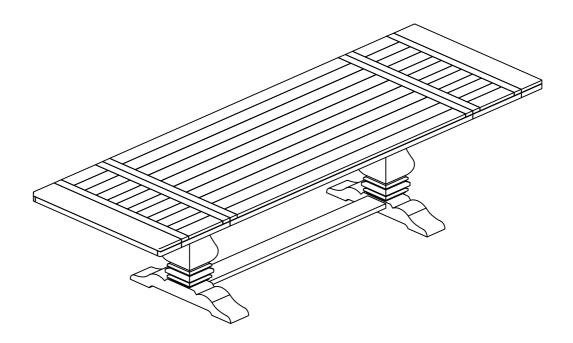




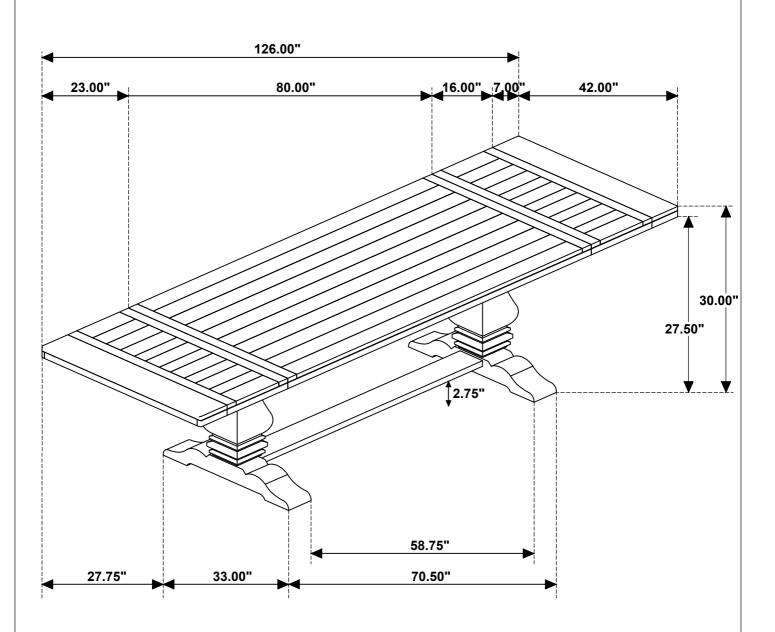


# ITEM: 115531(B1&B2) ASSEMBLY INSTRUCTIONS STEP 9 COMPLETE









Note : Dimension tolerance  $\pm$  5 %



# ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

115572 Side Chair

REVISION 0: 06/21/2024

PAGE 1 OF 4

## ITEM: 115572

#### **ASSEMBLY INSTRUCTIONS**



#### **ASSEMBLY TIPS:**

- 1. Remove hardware from box and sort by size.
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instruction in the same sequence as numbered to assure fast and easy assembly.



#### **WARNING!**

- 1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishment.





15 MINUTES

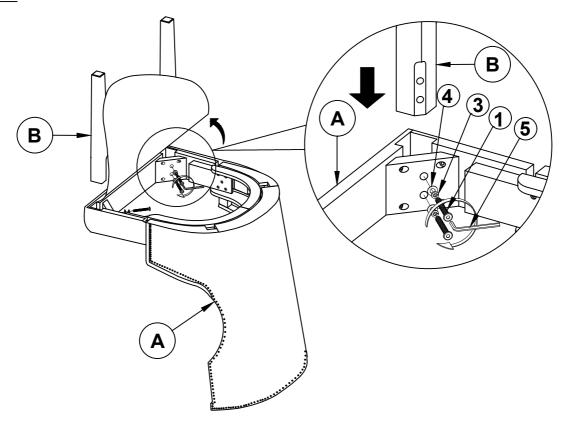
#### PARTS IDENTIFICATION

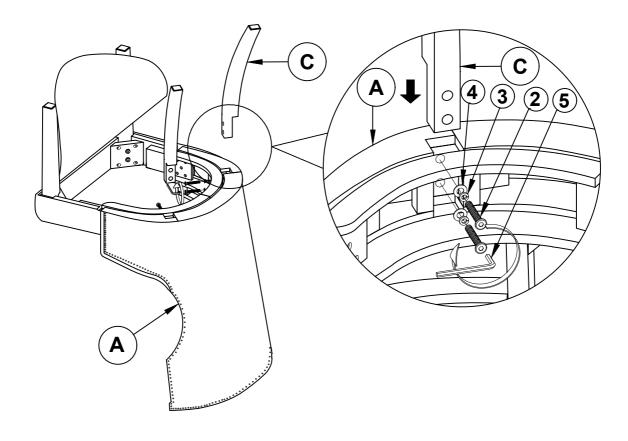
**SEAT AND BACK** 1PC Α В **FRONT LEG** 2PCS C **BACK LEG** 2PCS HARDWARE IDENTIFICATION LONG BOLT 4PCS 1 (M8 x 60mm - BLK) 2 SHORT BOLT 4PCS (M8 x 50mm - BLK) **LOCK WASHER** 8PCS 3 (M8 - BLK) 8PCS **FLAT WASHER** (M8 - BLK) 5 **ALLEN WRENCH** 1PC (M5 - BLK)

# ITEM: 115572 ASSEMBLY INSTRUCTIONS

# COASTER

## STEP 1

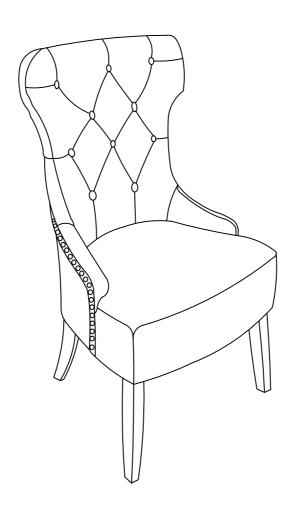




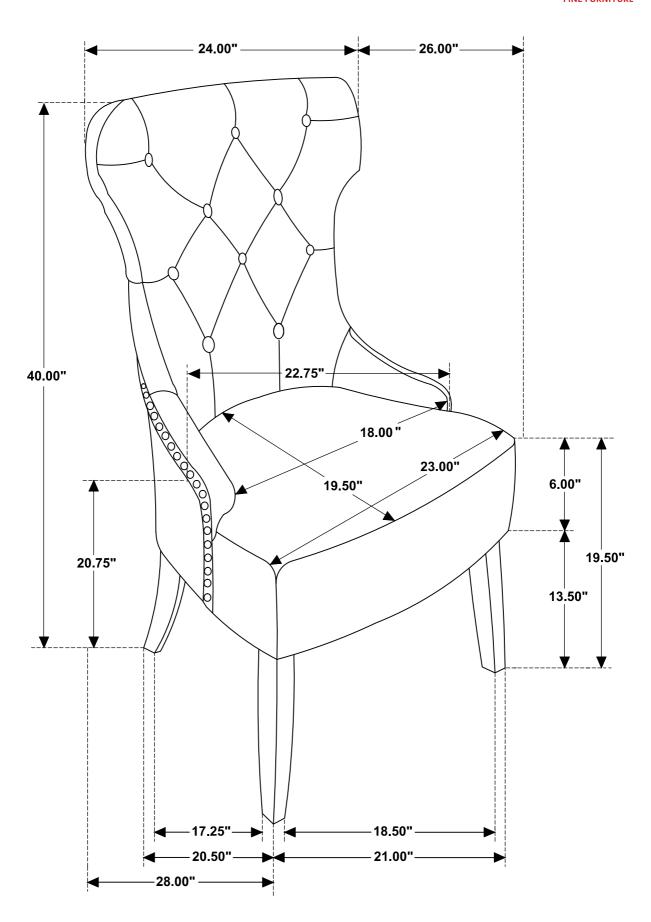
ITEM: 115572
ASSEMBLY INSTRUCTIONS
STEP 3



# STEP 3 COMPLETE







Note : Dimension tolerance ± 5%