



# ASSEMBLY INSTRUCTIONS

MODEL #

**FM7233-Q**

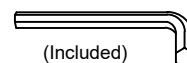
**Questions?**

GIVE US CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

## TOOLS REQUIRED



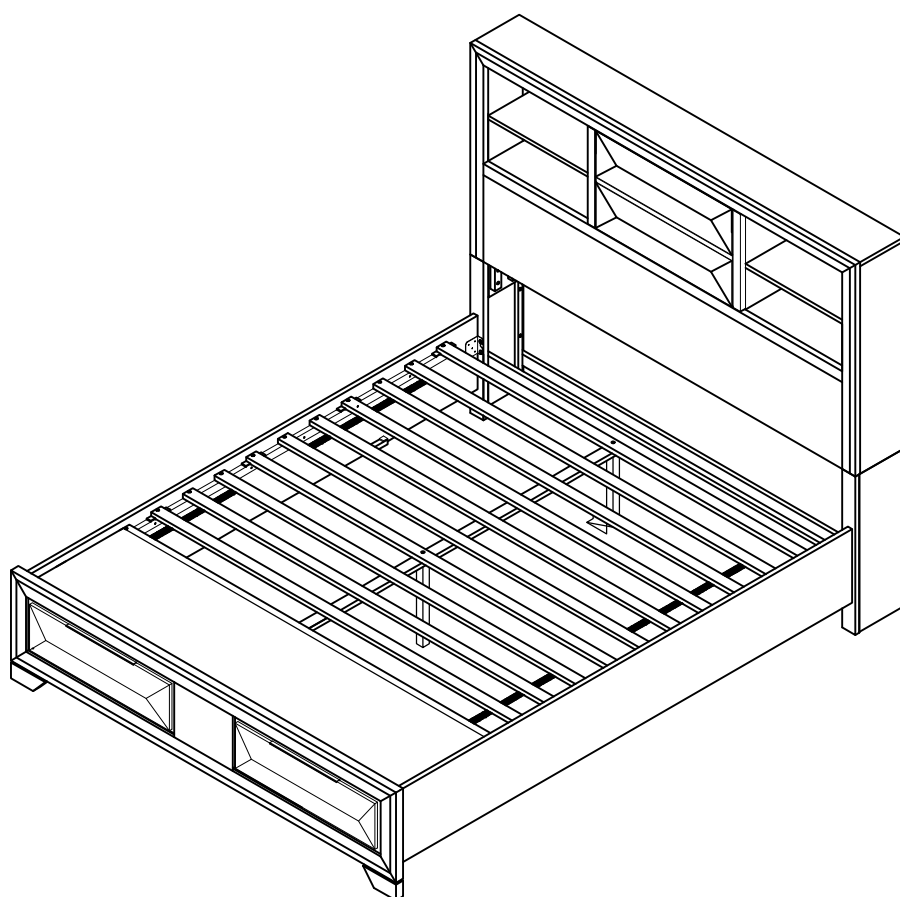
**Screwdriver**  
(Not Included)



(Included)  
**Allen Wrench**



**2 - People**



## ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**Monday to Friday**  
8:30AM- 5:30PM (PT)



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING



### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

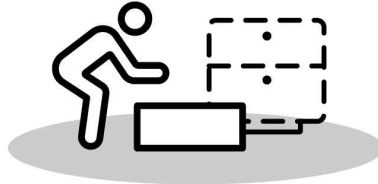
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



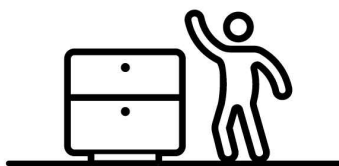
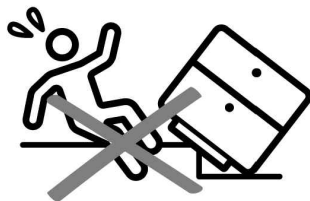
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

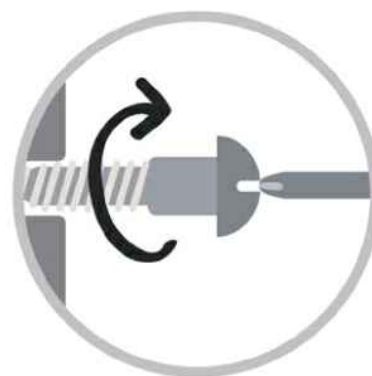
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

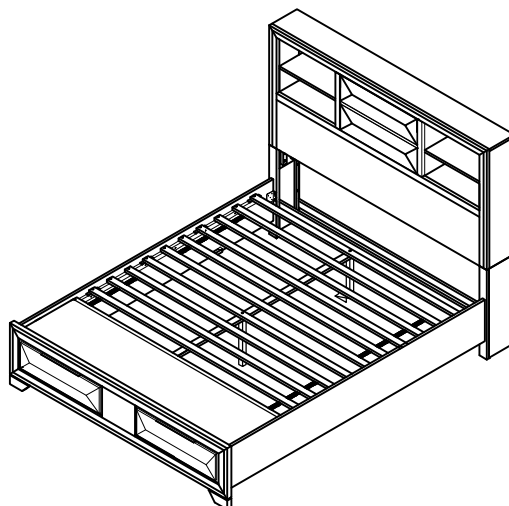
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# QUEEN SIZE BED

FM7233-Q

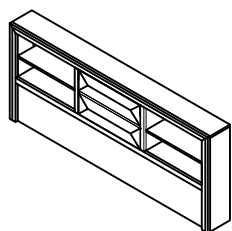


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



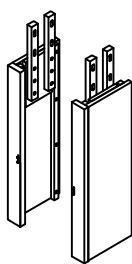
## PARTS

1



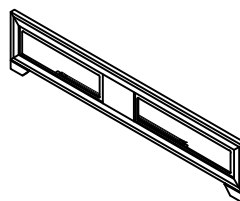
Headboard Panel  
1pc.

2



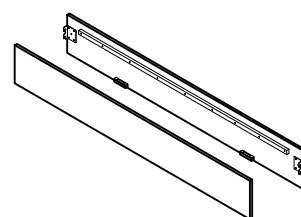
Headboard Leg (L&R)  
2pcs.

3



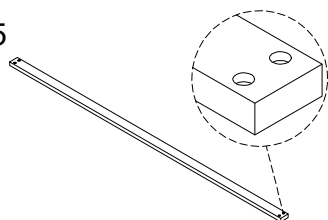
Footboard Panel  
1pc.

4



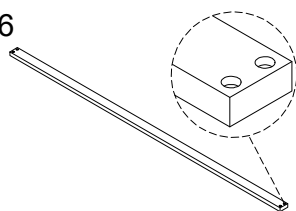
Side Rail  
2pcs.

5



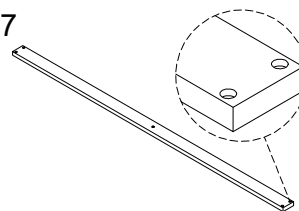
Headboard Support  
Rail - Front  
1pc.

6



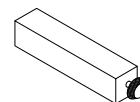
Headboard Support  
Rail - Rear  
1pc.

7



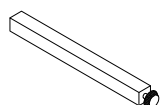
Drawer Slat  
1pc.

8



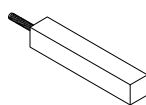
Drawer Slat Support  
1pc.

9



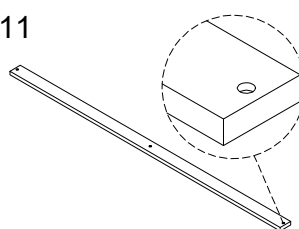
Slat Support Leg  
3pcs.

10



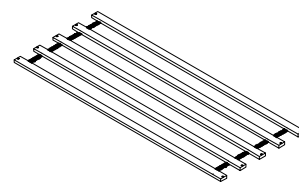
Drawer Slat Support  
Stopper  
1pc.

11



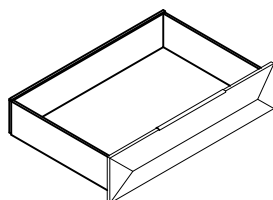
Slat 3 Holes  
3pcs.

12



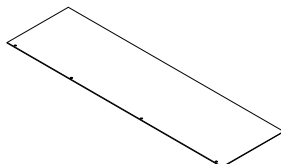
Slat 2 Holes  
2 Rolls (5pcs/Roll).

13



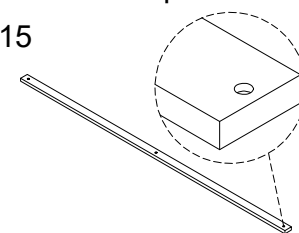
Drawer  
2pcs.

14



Drawer Slat Cover  
1pc.

15



Centre Rail  
1pc.

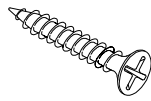
## HARDWARE

A



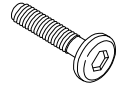
CSK M4 x 10mm  
6pcs.

B



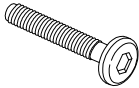
CSK M4 x 32mm  
38pcs.

C



JCBC M6 x 35mm  
8pcs.

D



JCBC M6 x 50mm  
3pcs.

E



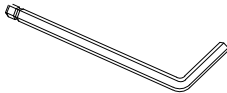
Spring Washer  $\text{Ø}\frac{1}{4}"$   
8pcs.

F



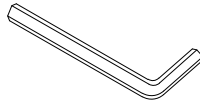
Flat Washer  $\text{Ø}\frac{1}{4}" \times 13\text{mm}$   
8pcs.

G



Allen Wrench M4 x 100mm  
1pc.

H



Allen Wrench M5 x 65mm  
1pc.

# ASSEMBLY INSTRUCTIONS

## 1

Part 1 x 1pc

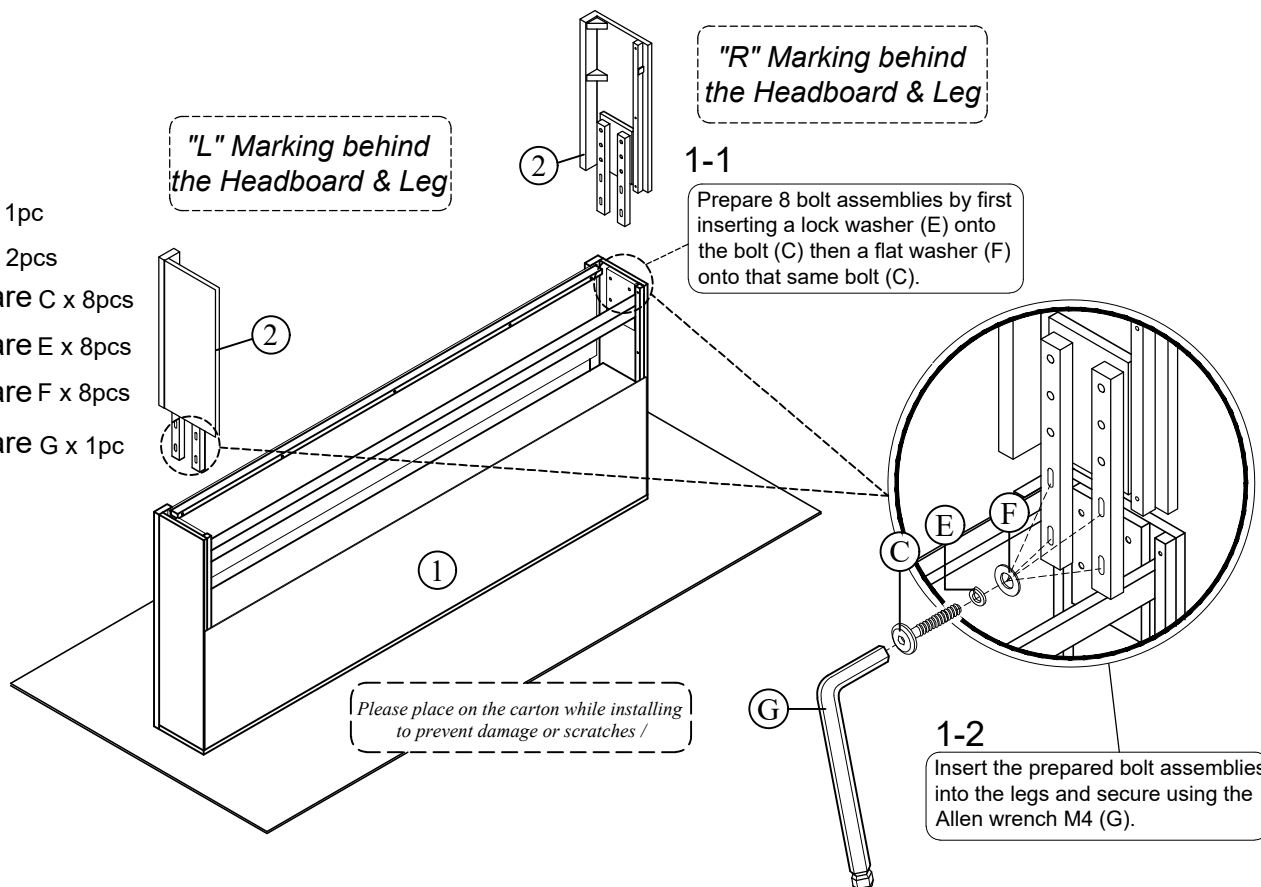
Part 2 x 2pcs

Hardware C x 8pcs

Hardware E x 8pcs

Hardware F x 8pcs

Hardware G x 1pc



## 2

Part 5 x 1pc

Part 6 x 1pc

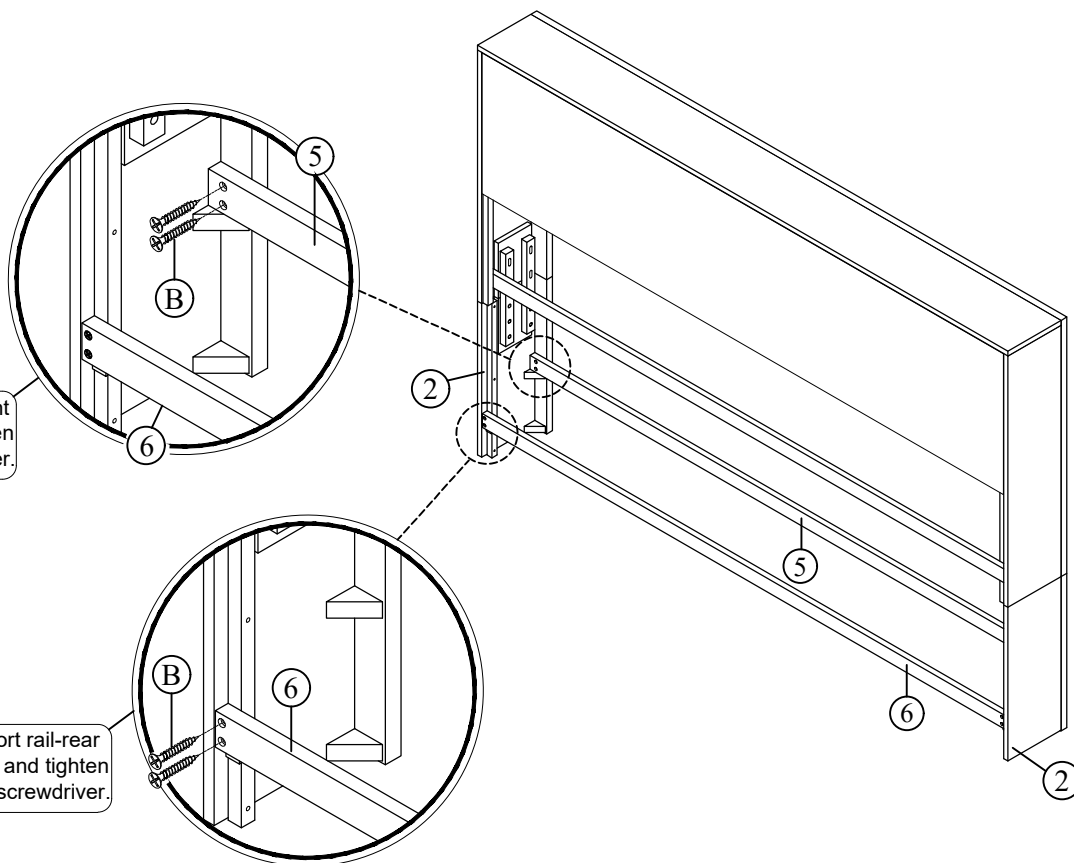
Hardware B x 8pcs

### 2-1

Attach headboard support rail-front (5) to headboard leg (2) and tighten screw (B) using Philips screwdriver.

### 2-2

Attach headboard support rail-rear (6) to headboard leg (2) and tighten screw (B) using Philips screwdriver.



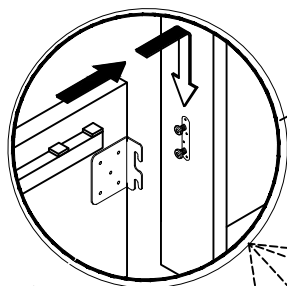
# ASSEMBLY INSTRUCTIONS

## 3

Part 3 x 1pc

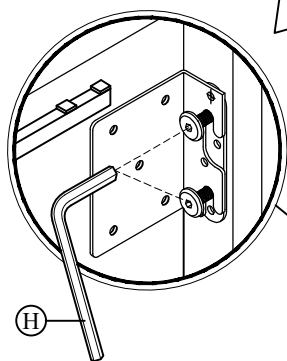
Part 4 x 2pcs

Hardware H x 1pc



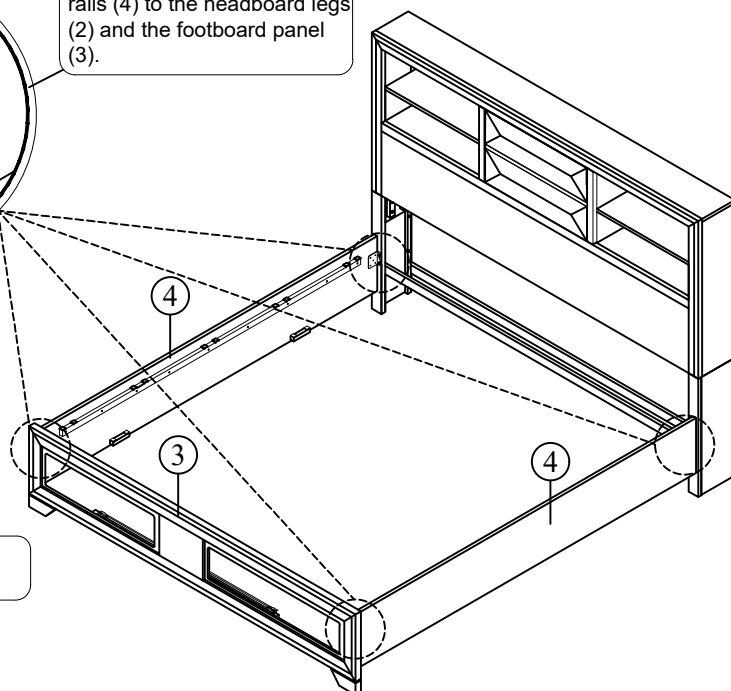
3-1

Attach each end of the side rails (4) to the headboard legs (2) and the footboard panel (3).



3-2

Tighten bolts using Allen Wrench M5 (H).



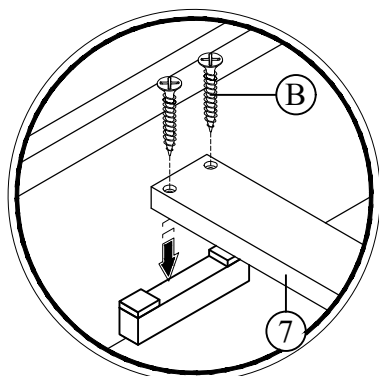
## 4

Part 7 x 1pc

Part 8 x 1pc

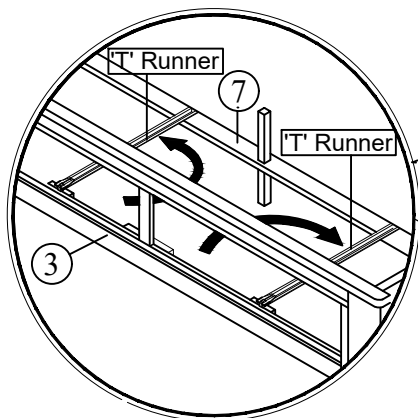
Part 10 x 1pc

Hardware B x 4pcs



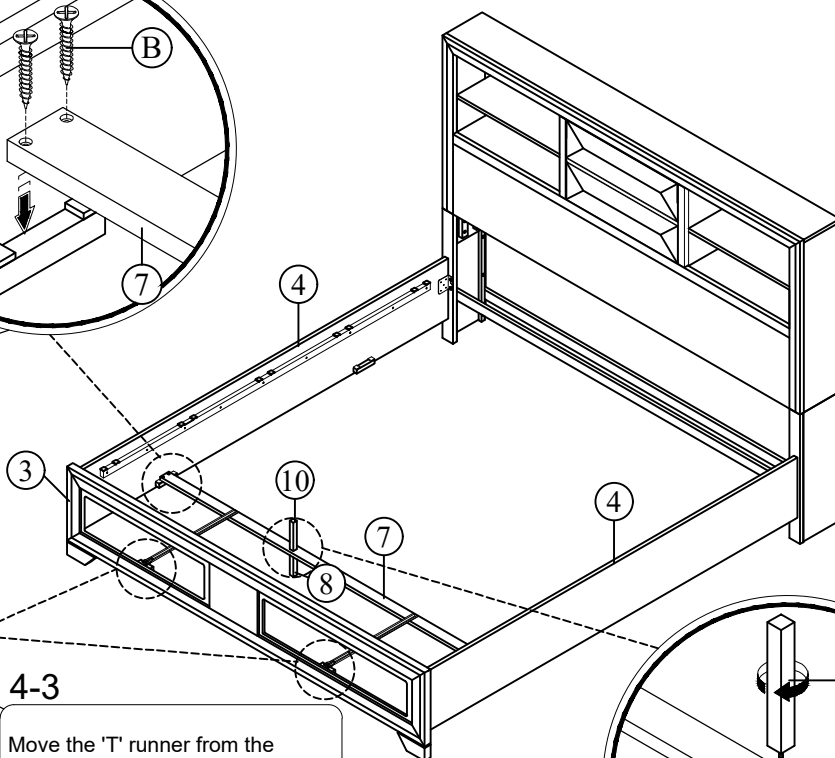
4-2

Attach Drawer Slat (7) at Side Rail (4). Insert screw (B) and tighten using Philips Screwdriver.



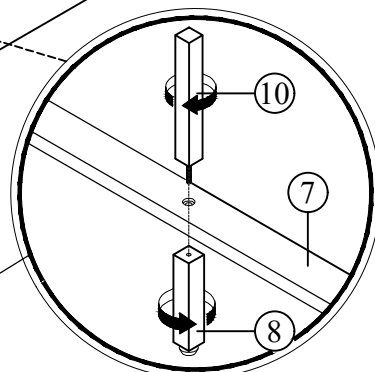
4-3

Move the 'T' runner from the footboard (3) to the drawer slat (7).



4-1

Attach the Drawer Slat (7) each to a Drawer Slat Support (8) and fix with Drawer Slat Support Stopper (10).

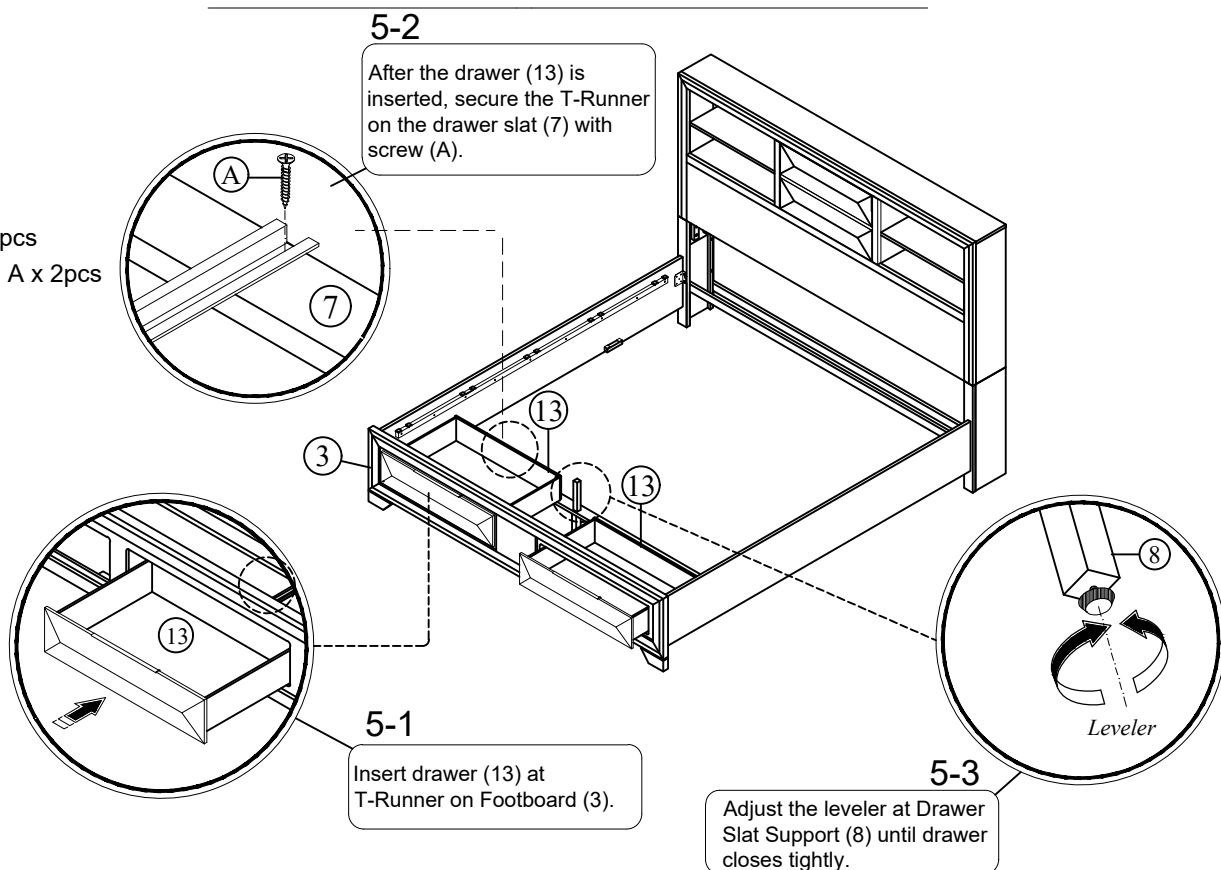




# ASSEMBLY INSTRUCTIONS

## 5

Part 13 x 2pcs  
Hardware A x 2pcs

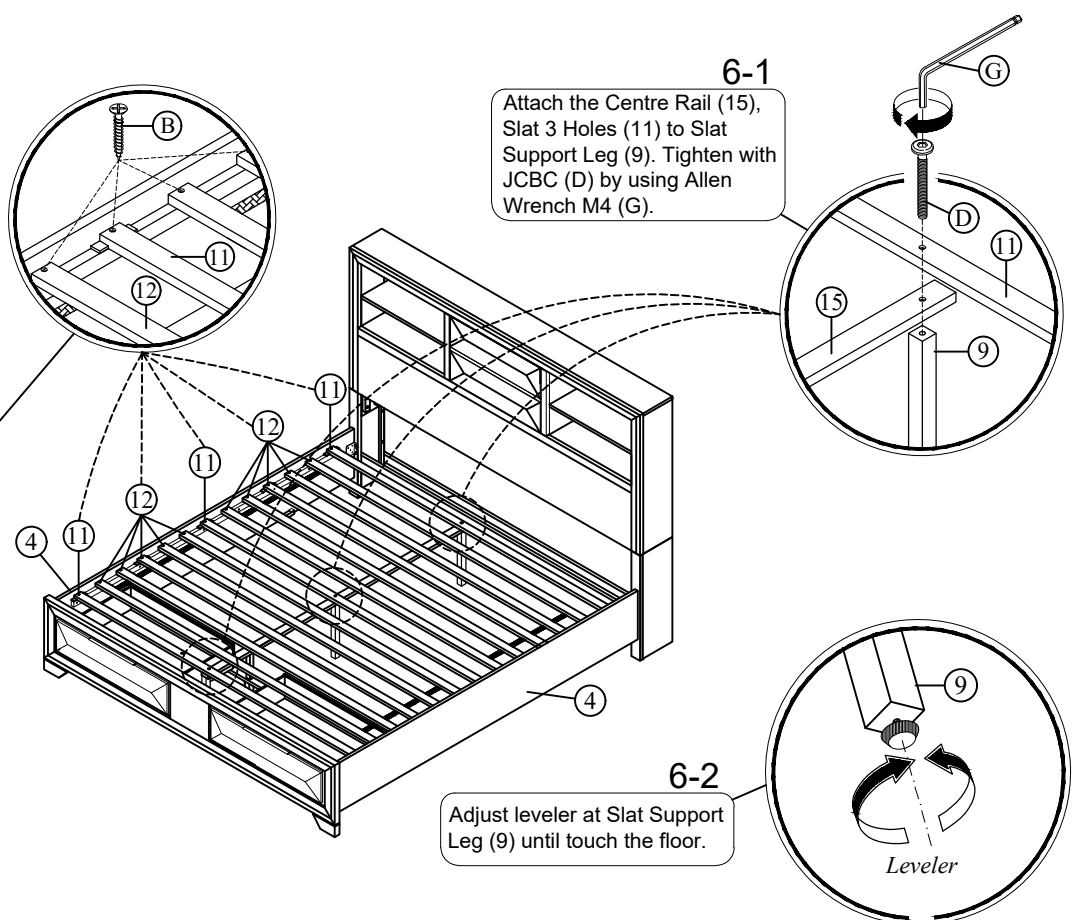


## 6

Part 9 x 3pcs  
Part 11 x 3pcs  
Part 12 x 2rolls  
Part 15 x 1pc  
Hardware B x 26pcs  
Hardware D x 3pcs  
Hardware G x 1pc

### 6-3

Attach Slat 3 Holes (11), Slat 2 Holes (12) & Centre Rail (15) and tighten to Side Rail (4) using screw (B).

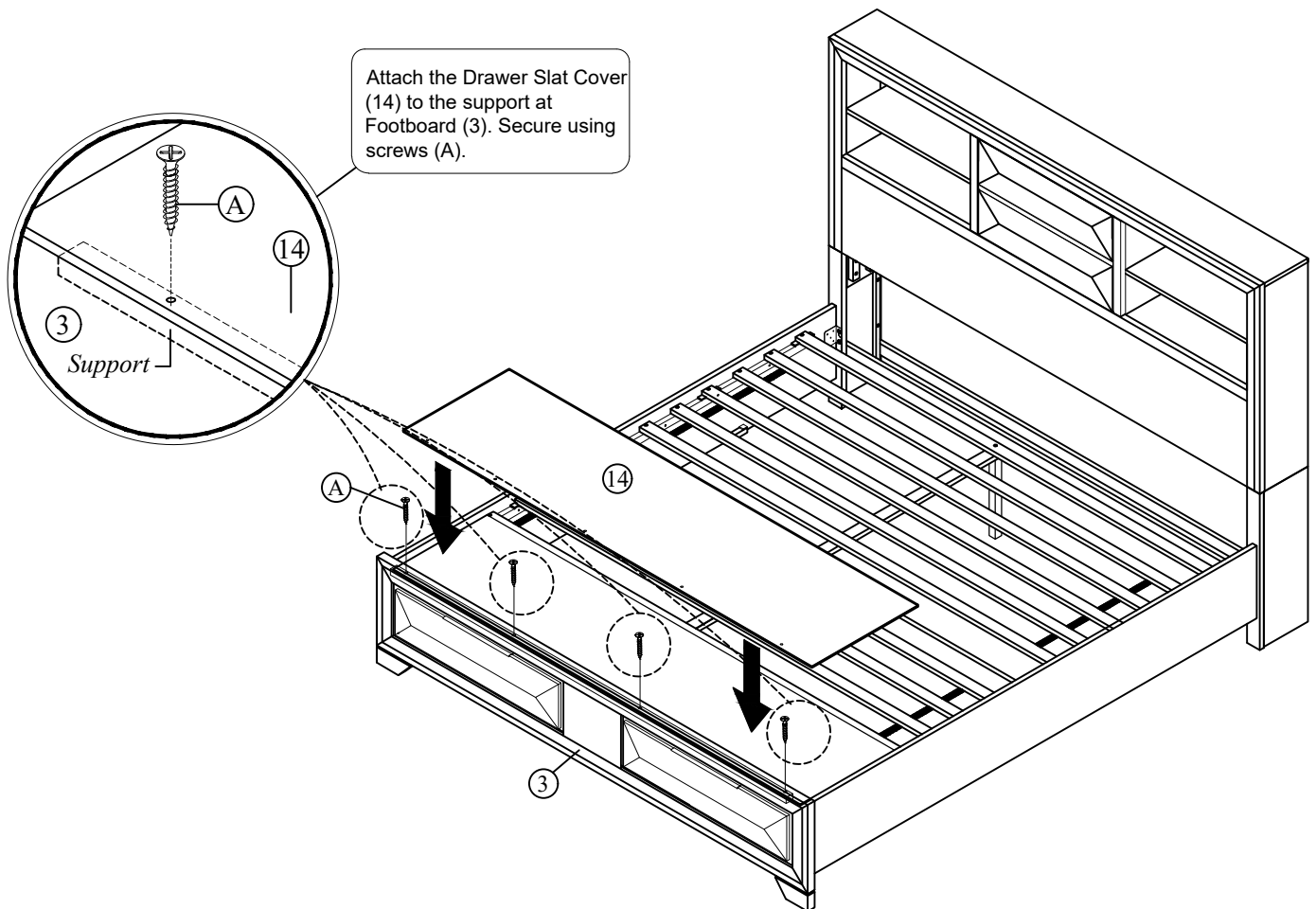


# ASSEMBLY INSTRUCTIONS

## 7

Part 14 x 1pc

Hardware A x 4pcs



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.