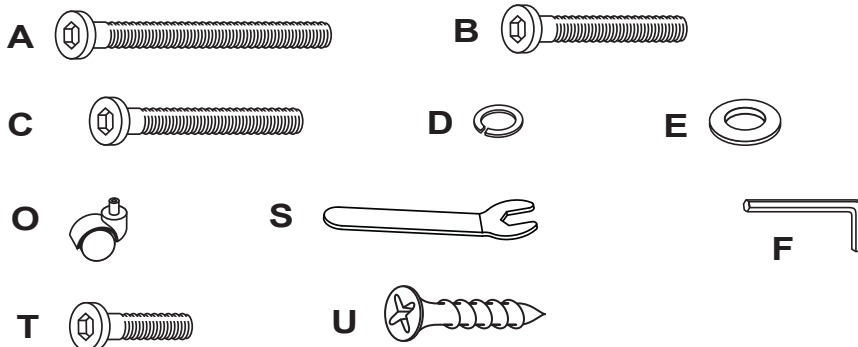


Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. The product of Hillsdale Furniture, LLC is designed for residential use only. Customer Service Phone Number: 502-562-0000

HARDWARE LIST

- A (4) Allen Bolts 1/4" x 2-3/4"
- B (3) Allen Bolts 1/4" x 1-1/2"
- C (3) Allen Bolts 1/4" x 1"
- D (15) Spring Washers
- E (13) Flat Washers
- F (1) Allen Wrench
- O (5) Casters
- S (1) Open Wrench
- T (4) Allen Bolts 1/4" x 2"
- U (2) Wood Screws 3 x 19mm



PARTS LIST

- G (1) Chair Back
- H (1) Seat Frame
- J (2) Side Arms
- K (1) Metal Plate
- L (1) Metal Leg
- N (1) Gas Lift
- P (1) Bellows

STEP 1

Begin assembly by attaching the Chair Back (G) to the Seat Frame (H) using 2 Allen Bolts (A), 2 Spring Washers (D) & 2 Flat Washers (E) per each corner from the bottom, and 1 Allen Bolt (T), 1 Spring Washer (D) & 1 Flat Washer (E) in the center from the bottom. Do not fully tighten bolts.

STEP 2

Next attach each Side Arm (J) to each side of the Seat Frame (H) by aligning the holes and securing each from the bottom with 2 Allen Bolts (T), 2 Spring Washers (D) & 2 Flat Washers (E) per each arm. Do not fully tighten bolts.

STEP 3

Finish securing each Side Arm (J) to the side of the Chair Back (G) by aligning holes and securing from the bottom using 1 Allen Bolt (B) & 1 Spring Washer (D) and at the metal bracket with 1 Screw (U). Tighten all bolts from Steps 1 through 3.

STEP 4

Next removing the red cover on the Gas Lift (N) and insert it into the center area of the Metal Leg (L) and slip the Bellows (P) in place on top. Connect the Gas Lift (N) to the bottom of the Metal Plate (K) by screwing in place.

STEP 5

Attach the Metal Plate (K) to the bottom of the Chair Frame (H) with 4 Allen Bolts (C), 4 Spring Washers (D) & 4 Flat Washers (E) to secure in place.

STEP 6

Finally attach the Casters (O) to each leg bottom and tighten using the Open Wrench (S) that has been provided. The assembly is now complete.

