

# Catalina Upholstered Panel Beds

SAN finish

Assembly Instructions

Model #

**3327SAN**

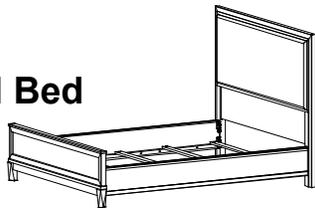
**Catalina Queen  
Upholstered Panel Bed**

**3330SAN**

**Catalina King  
Upholstered Panel Bed**

**3333SAN**

**Catalina Cal-King  
Upholstered Panel Bed**



**3348SAN**

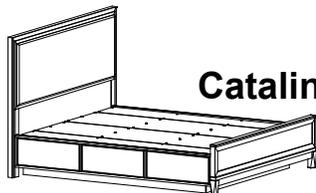
**Catalina Queen Upholstered  
Panel Storage Bed**

**3351SAN**

**Catalina King Upholstered  
Panel Storage Bed**

**3353SAN**

**Catalina Cal-King Upholstered  
Panel Storage Bed**



*Thank you for allowing us to help you furnish your home. We are certain you will be delighted with your new furniture for many years to come.*

## IMPORTANT NOTES:

- Furniture can be susceptible to changing color over time when exposed to strong sunlight. Use window shades, drapes or blinds to protect your furniture. To help the surface age evenly and avoid dark and light spots, periodically move items to expose the entire surface to an even amount of light so it may develop a uniform patina.
- For normal household use only. *Not* recommended for commercial use.
- Remove items before you move this unit.
- Do not overload the drawers.
- This assembly requires two people.

## WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the state of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to: [www.p65warnings.ca.gov/wood](http://www.p65warnings.ca.gov/wood)

This product can expose you to chemicals, including formaldehyde, which are known to the State of California to cause cancer.

For more information go to: [www.p65warnings.ca.gov/furniture](http://www.p65warnings.ca.gov/furniture)

## Care and Maintenance:

Vacuum clean frequently using a furniture nozzle. Remove stains as soon as they occur using a casual kitchen cloth, mild soap and water. Do not use any strong cleaning or bleaching agents. Machine clean at 30°C/ 86°F.

**DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.**

## CUSTOMER SERVICE

If you ever have questions about your furniture, please do not hesitate to contact us. In the unlikely event you need a replacement part; we can make those parts available through an authorized Whittier Wood Furniture dealer. If you cannot order replacement parts through your dealer, please contact our customer service department.

**Hours:** Our friendly customer service staff can be reached:

**Monday-Friday 8:00 a.m. to 5:00 p.m. (Pacific Time).**

You may leave a message 24 hours a day, seven days a week.

**Customer Service: 800-653-3336 • Outside the U.S.: 541-687-0213**

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**Whittier  
Wood**  
FURNITURE

P.O. Box 2827  
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Production Code:

VN

05/23

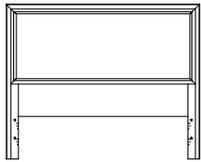
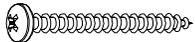
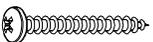
**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
**3333SAN Catalina Cal-King Upholstered Panel Bed**  
**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Parts List*

Please note this Assembly Instruction is for Catalina Upholstered Panel Beds (#3327 Queen and #3330 King and #3333 Cal-King), and Catalina Upholstered Panel Storage Beds (#3348 Queen and #3351 King and #3353 Cal-King). The Parts Lists for each component follow.

Please identify the parts and check that quantities received match those on this list.  
If you need to replace a part, refer to the following letter and part name.

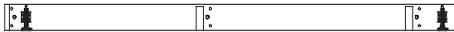
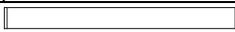
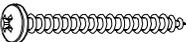
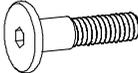
**3328SAN**  
**Catalina Queen Upholstered Panel**  
**Headboard/Footboard Kit (x1)**  
**3331SAN**  
**Catalina King Upholstered Panel**  
**Headboard/Footboard Kit (x1)**  
**3334SAN**  
**Catalina Cal-King Upholstered Panel**  
**Headboard/Footboard Kit (x1)**

Part	Description	Quantity		
		3328SAN	3331SAN	3334SAN
A	Headboard Assembly 	1	1	1
B	Footboard Assembly 	1	1	1
J	#8 x 7/8" Black Lo-Profile Screw (inserted) 	18	24	21
T	#8 x 1-3/4" Pan Head Screw (inserted) 	18	20	19
Y	5/16" x 14mm Insert Nut (inserted) 	8	8	8
ZG	#8 x 1-1/4" Pan Head Screw (inserted) 	23	29	26

**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Parts List*

**3350SAN Queen Base Kit (x1)**  
**3352SAN King Base Kit (x1)**  
**3355SAN Cal-King Base Kit (x1)**

Part	Description	Quantity		
		3350SAN	3352SAN	3355SAN
K	#8 x 1-1/4" Black Screw 	24	36	24
M	Mitered End Support 	1	1	1
N	Square End Support 	2	2	2
O	Left Support 	1	1	1
P	Right Support 	1	1	1
Q	Queen Trestle Rail (15-1/8") 	4	0	0
R	King Trestle Rail (31-1/8") 	0	4	0
S	Cal-King Trestle Rail (26-7/8") 	0	0	4
T	#8 x 1-3/4" Pan Head Screw (inserted) 	12	12	12
U	#10 x 3/4" Pan Head Screw (inserted) 	16	16	16
V	1/4" Flat Washer 	16	16	16
W	5/16" x 2-1/4" Hex Bolt 	6	6	6
X	5/16" x 35mm Hex Bolt 	10	10	10
Y	5/16" x 14mm Insert Nut (inserted) 	18	18	18
ZA	5/16" x 38mm – 5mm Hex Bolt 	8	8	8
ZB	Wood Dowel (inserted) 	12	12	12
ZC	Foot Bracket (attached) 	4	4	4
ZD	Adjustable Glide (installed) 	4	4	4

**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Parts List*

Part	Description	Quantity		
		3350SAN	3352SAN	3355SAN
ZE	Z Hex Wrench 5mm (included) 	1	1	1
ZF	Center Deckboard 	0	1	0

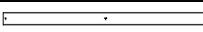
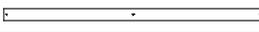
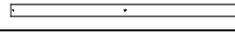
**3349SAN**  
**Queen/King Pedestal Kit (x2)**  
**3354SAN**  
**Cal-King Pedestal Kit (x2)**

Part	Description	Quantity
C	Pedestal 	1
D	Drawer Box (assembled) 	3
E	Drawer Face (attached) 	3
F	Left/Right Center Deckboard 	1
G	20" Drawer Slides (installed) 	3 sets
H	#6 x 3/4" Philtruss Screw (inserted) 	18
I	#6 x 1/2" Philtruss Screw (inserted) 	18
J	#8 x 7/8" Black Lo-Profile Screw (inserted) 	18
K	#8 x 1-1/4" Black Screw (inserted) 	8
L	#8 x 1-5/8" Black Screw (inserted) 	24

**3327SANA Catalina Queen Upholstered Panel Bed**  
**3330SANA Catalina King Upholstered Panel Bed**  
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**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Parts List*

**3329SAN Queen Panel Rail Kit (x1)**  
**3332SAN King Panel Rail Kit (x1)**  
**3335SAN Cal-King Panel Rail Kit (x1)**

Part	Description	Quantity		
		3329SAN	3332SAN	3335SAN
K	#8 x 1-1/4" Black Screw 	10	10	10
ZH	Side Rail 	2	2	2
ZI	Assembled Foot 	4	4	4
ZJ	Queen Slat (60-5/8") 	5	0	0
ZK	King Slat (76-1/2") 	0	5	0
ZL	Cal-King Slat (72-1/4") 	0	0	5
ZM	Footboard Support Assembly 	1	1	1
ZN	#8 x 5/8" Flat Head Screw (inserted) 	24	24	24
ZO	Adjustable Glide with Hex Nut (installed) 	4	4	4
ZP	#8 x 2" Black Screw (inserted) 	2	2	2
ZQ	#8 x 1" Black Screw 	24	24	24
ZR	#10 x 2" Pan Head Screw 	26 (22 inserted)	26 (22 inserted)	26 (22 inserted)
ZS	1/4" T-Nut (inserted) 	5	5	5
ZT	5/16" x 3/4" Insert Nut (inserted) 	4	4	4
ZU	1/4" x 45mm Hanger Bolt (inserted) 	4	4	4
ZV	Small Left Bed Bracket 	8 (4 inserted)	8 (4 inserted)	8 (4 inserted)
ZW	Small Right Bed Bracket 	8 (4 inserted)	8 (4 inserted)	8 (4 inserted)

**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

**Tool Included:** 5mm Z Hex wrench.

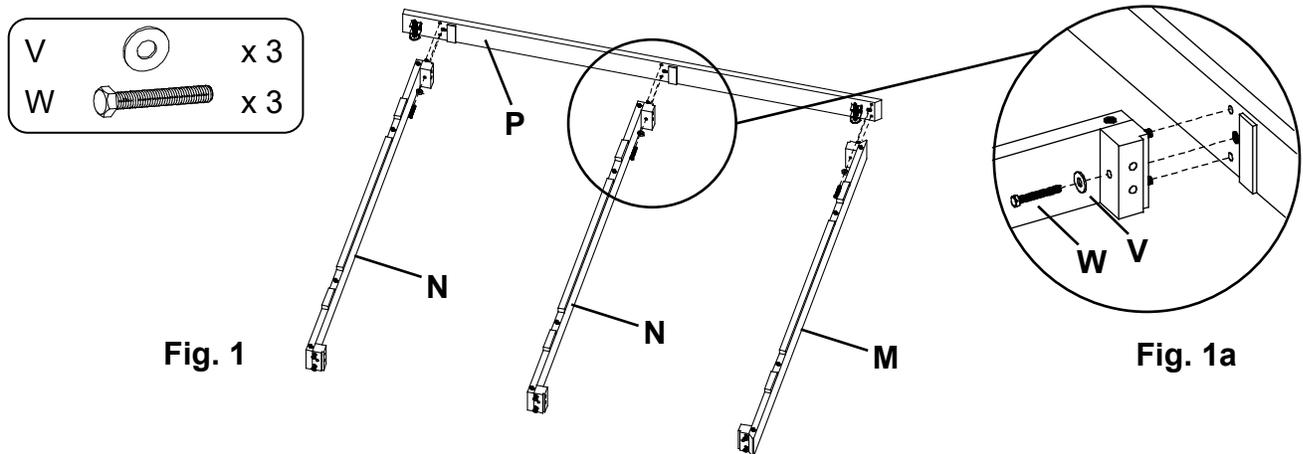
**Tools Required:** Phillips screwdriver, 1/2" open end or box end wrench.

**Notes:**

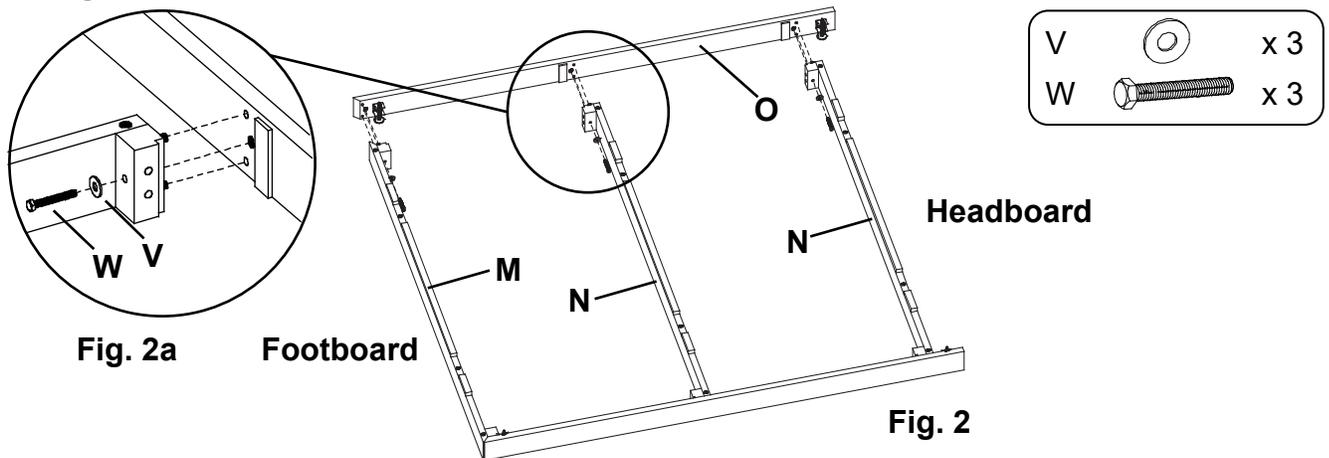
**Steps 1 through 11 are for the Catalina Queen Upholstered Panel Storage Bed (#3348), Catalina King Upholstered Panel Storage Bed (#3351) and Catalina Cal-King Upholstered Panel Storage Bed (#3353).**

**Steps 12 through 20 are for the Catalina Queen Upholstered Panel Bed (#3327), Catalina King Upholstered Panel Bed (#3330) and Catalina Cal-King Upholstered Panel Bed (#3333).**

1. Lay out and identify the parts from the Queen (#3350) or King (#3352) or Cal-King (#3355) Base Kit. Set aside part Trestle Rail (Q) (Queen) or Trestle Rail (R) (King) or Trestle Rail (S) (Cal-King) for use later in the assembly process. Use the notch and dowels on Square End Support (N) and Mitered End Support (M) as a guide attach to the Right Support (P) using the Hex Bolts (W) and Washers (V) from the Headboard/Footboard Kit. See Figures 1 and 1a.



2. Attach the assembly to the Left Support (O) Using Hex Bolts (W) and Washers (V). See Figures 2 and 2a. Identify the Headboard end of the assembly and place near the final bed location. See drawing below.

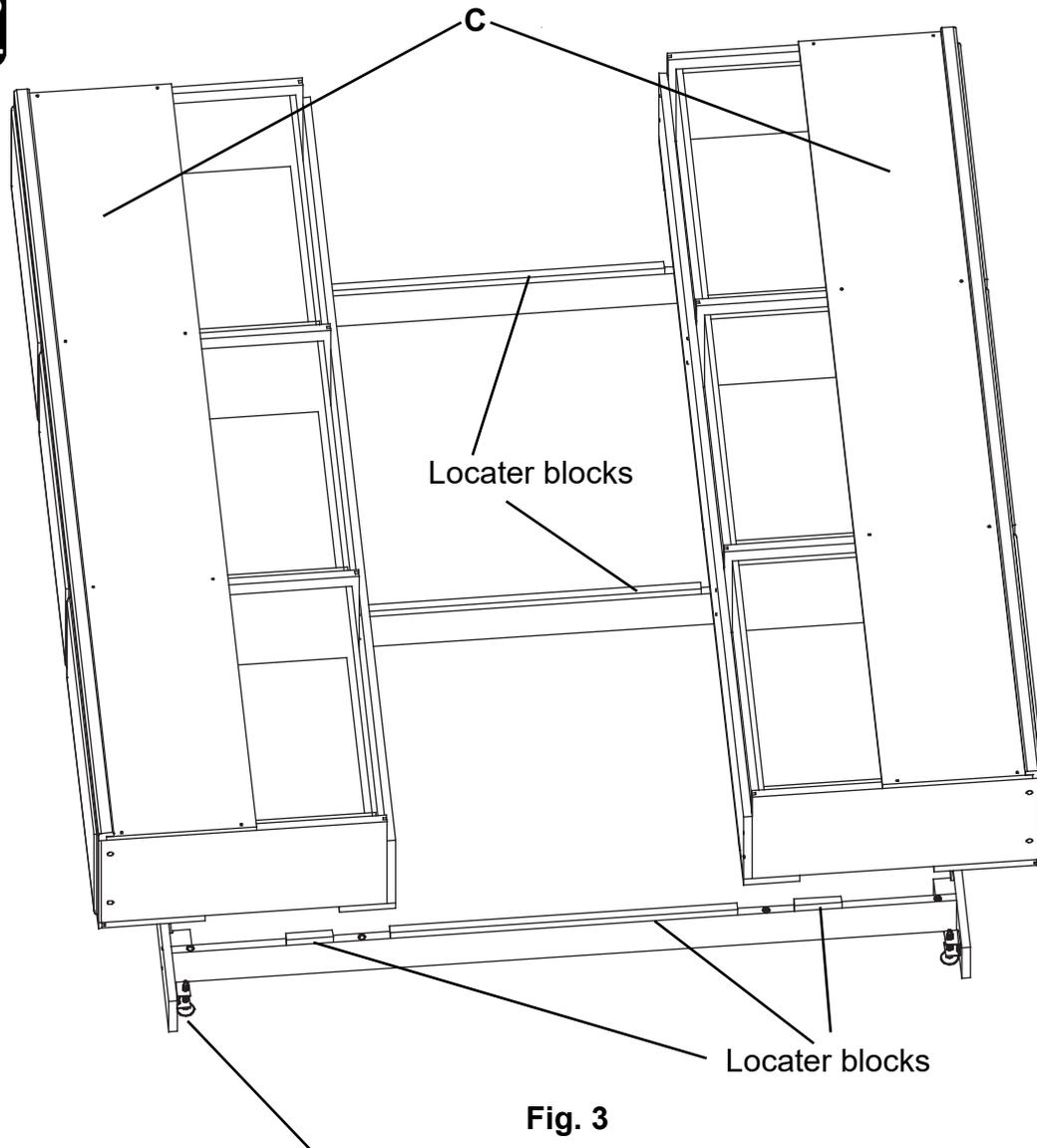


**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

3. Place each pedestal (C) on top of the base kit against the side of and between the locator blocks of the Base Kit. See Figure 3.



**Fig. 3**

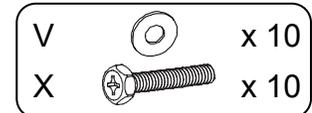
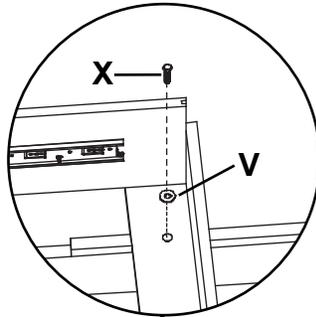
Headboard end of Base has leveler outside the crosspiece

**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
**3333SAN Catalina Cal-King Upholstered Panel Bed**  
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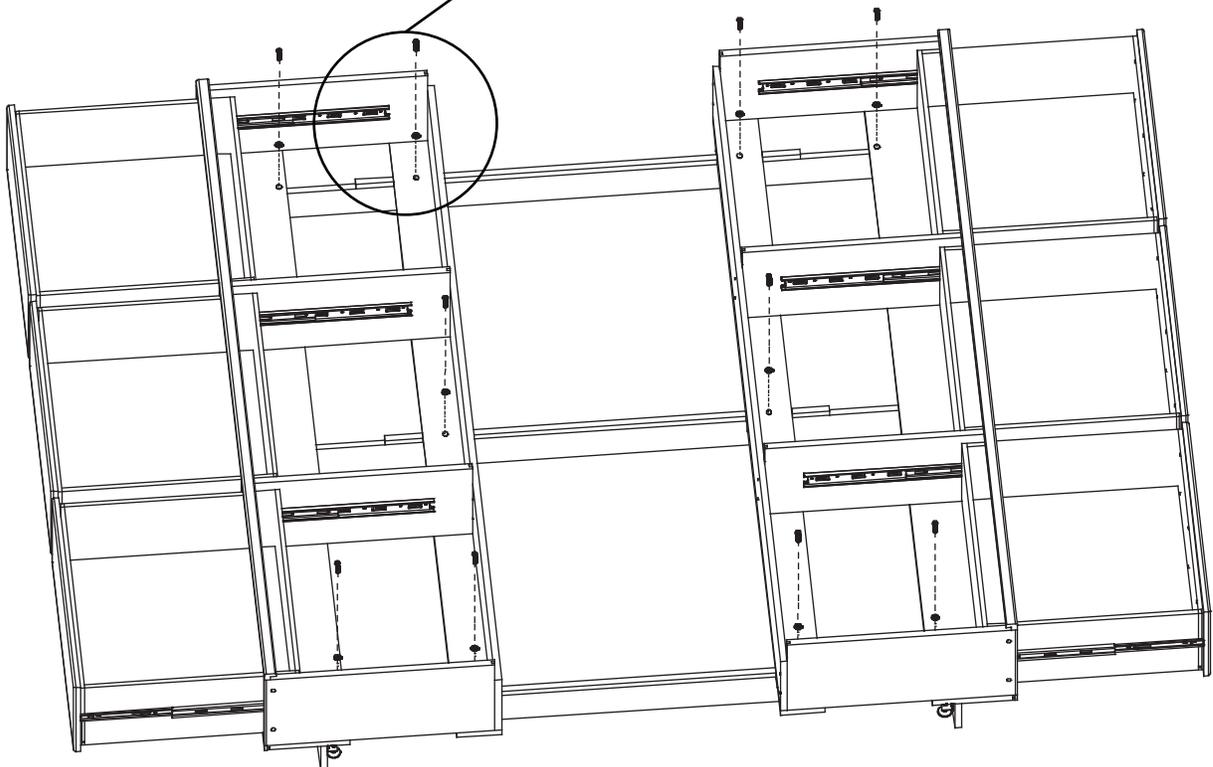
*Assembly Instructions*

This assembly requires two people.

4. Open the drawers and attach the pedestal to the base using Hex Bolts (X) and Washers (V) only finger tight. See Figures 4 and 4a.



**Fig. 4a**



**Fig. 4**

**(Notched Deckboards removed for illustration purposes)**

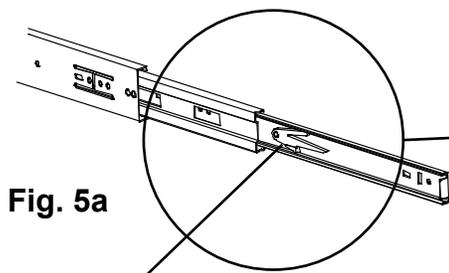
**3327SAN Catalina Queen Upholstered Panel Bed  
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 3348SAN Catalina Queen Upholstered Panel Storage Bed  
 3351SAN Catalina King Upholstered Panel Storage Bed  
 3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

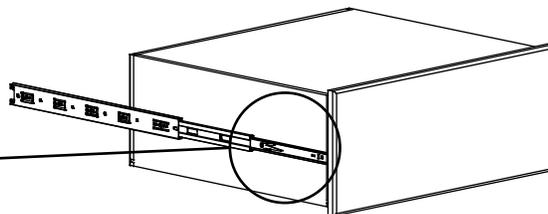
5. NOTE: When attaching the Footboard (B) to the Pedestal/Base assembly attach it at the end of the Base with the leveler behind the crosspiece.

There are two options to attach the Footboard (B) to the Pedestal Assembly. Option a) Release the two drawers (D) at the end of the assembly as shown in Fig. 5a. Open the Drawers (D) until the back edge of the drawer is even with the front of the Pedestal. Reach under the attached deckboard from the backside of the pedestal and insert Bolts (ZA) into the Footboard (B). Push the drawers closed. Option b) remove the two end drawers (E) completely. Insert the bolts and washers into the Footboard and reinstall the drawers. See Fig. 5b, 5c.



**Fig. 5a**

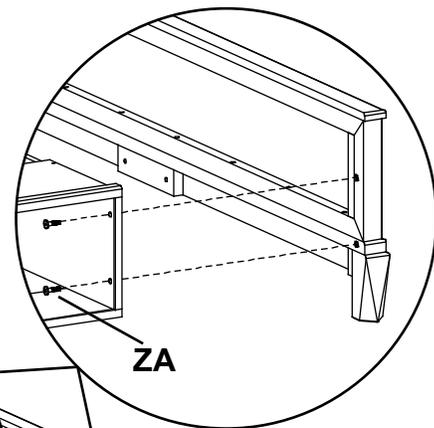
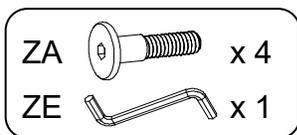
Drawer Release Lever



**Fig. 5**

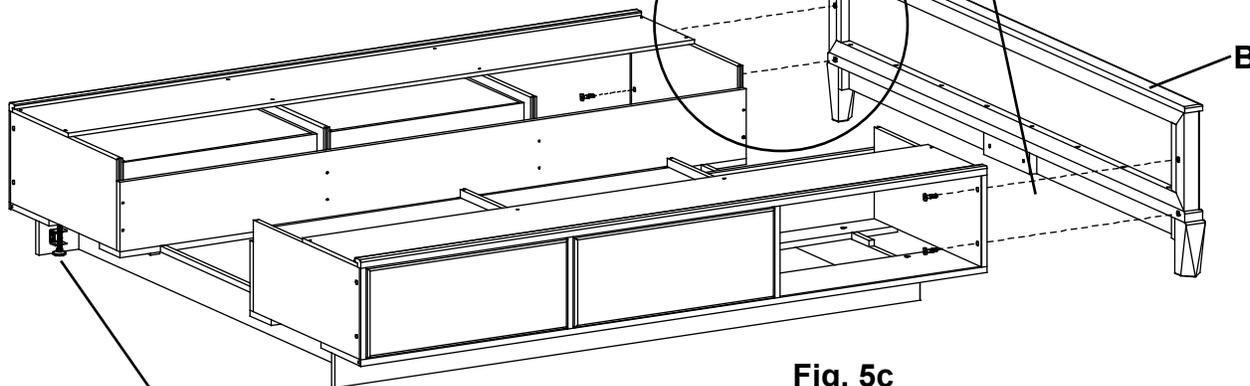


Option 5b shown in illustration



**Fig. 5b**

**ZA**



**Fig. 5c**

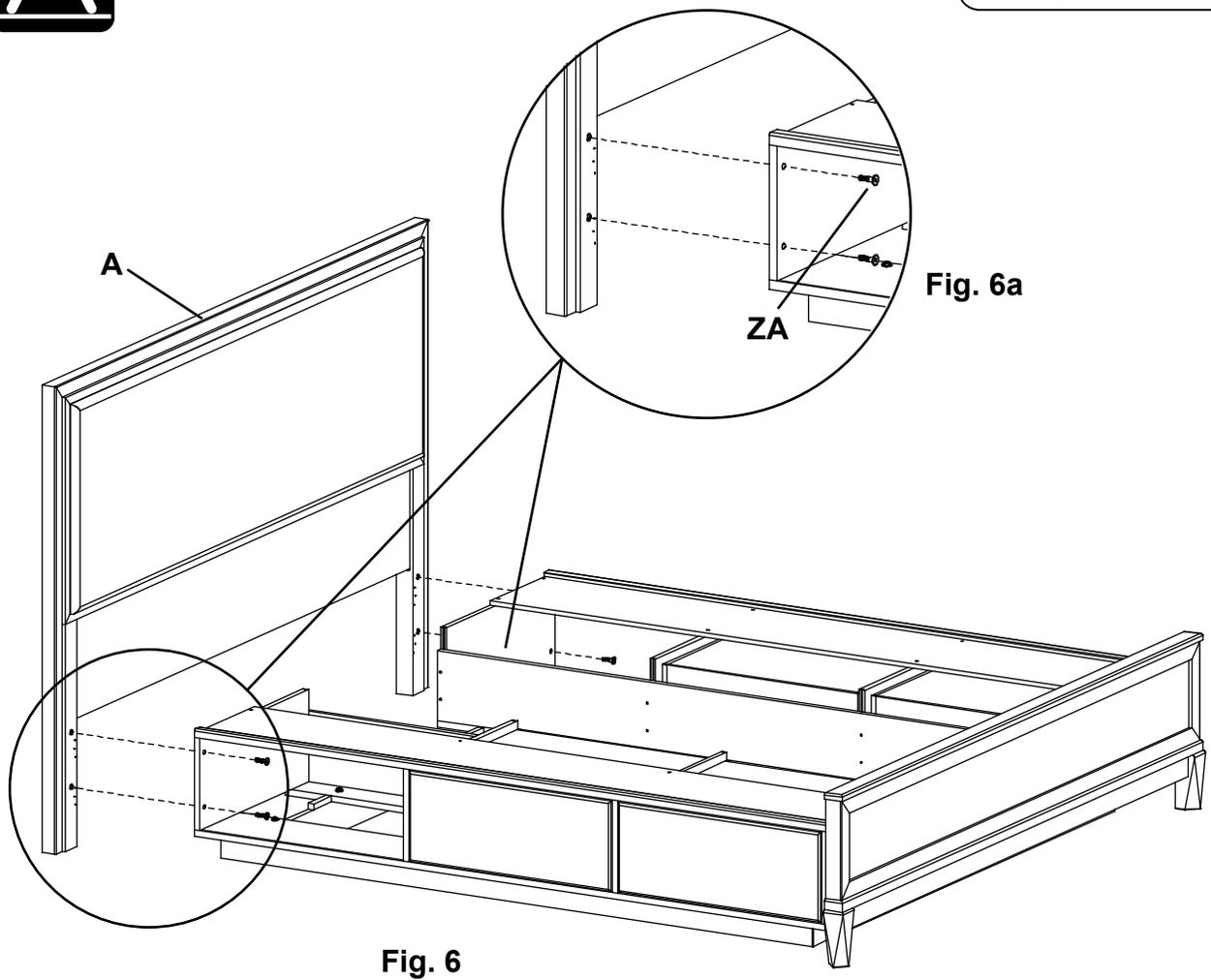
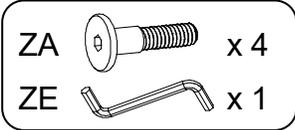
Headboard end of Base has leveler outside the crosspiece

**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
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**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

6. Attach the Headboard (A) with Hex Bolts (ZA) using assembly option a) or b) from Step 5. See Figures 6 and 6a.



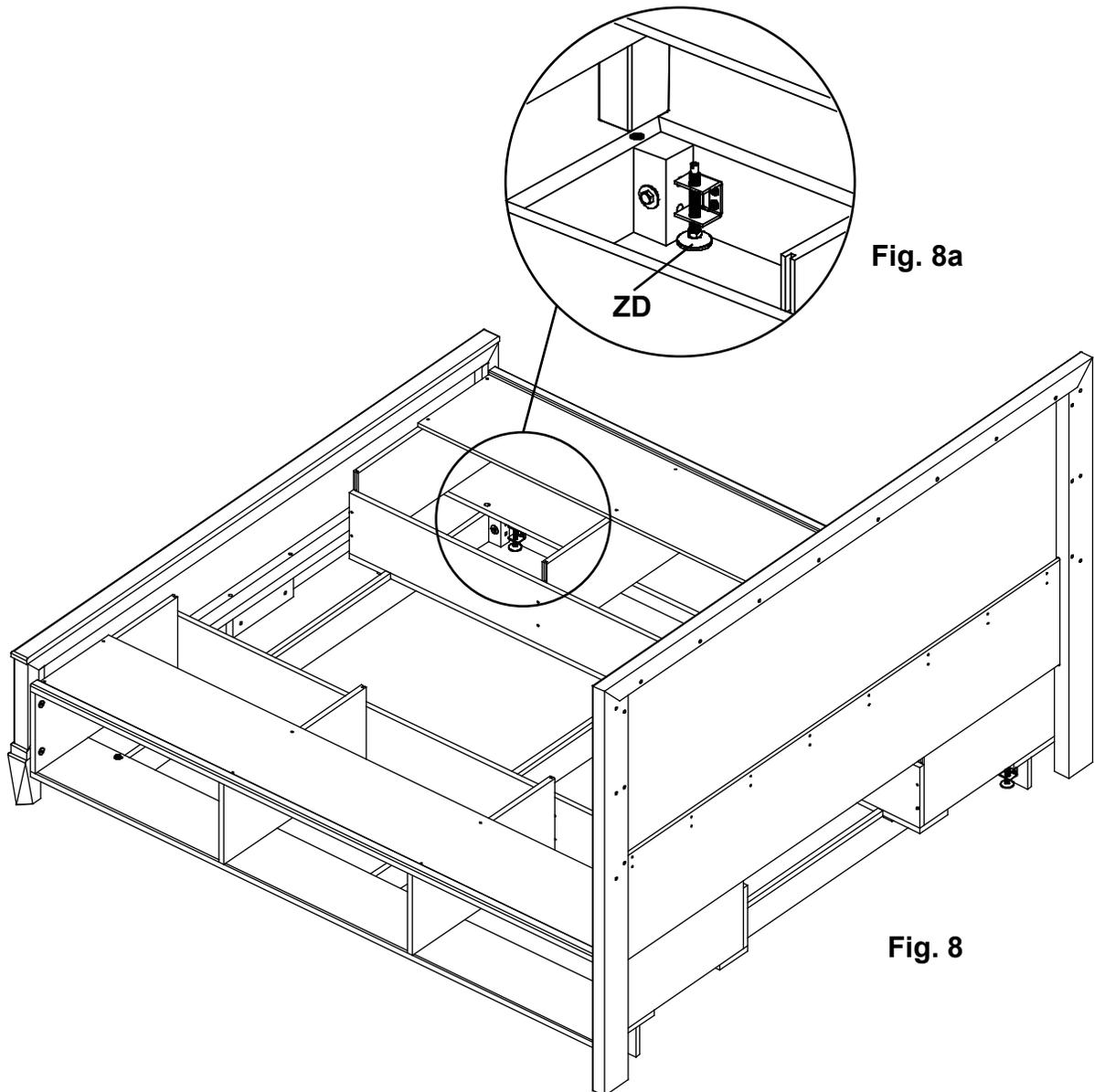
Option 5b shown in illustration

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**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

7. Once the Headboard and Footboard are attached, open all drawers and tighten Hex Bolts (ZA) on the inside of the bed assembly.
8. Adjust levelers (ZD) only if floor is uneven or if bed has movement . See Figures 8 and 8a.

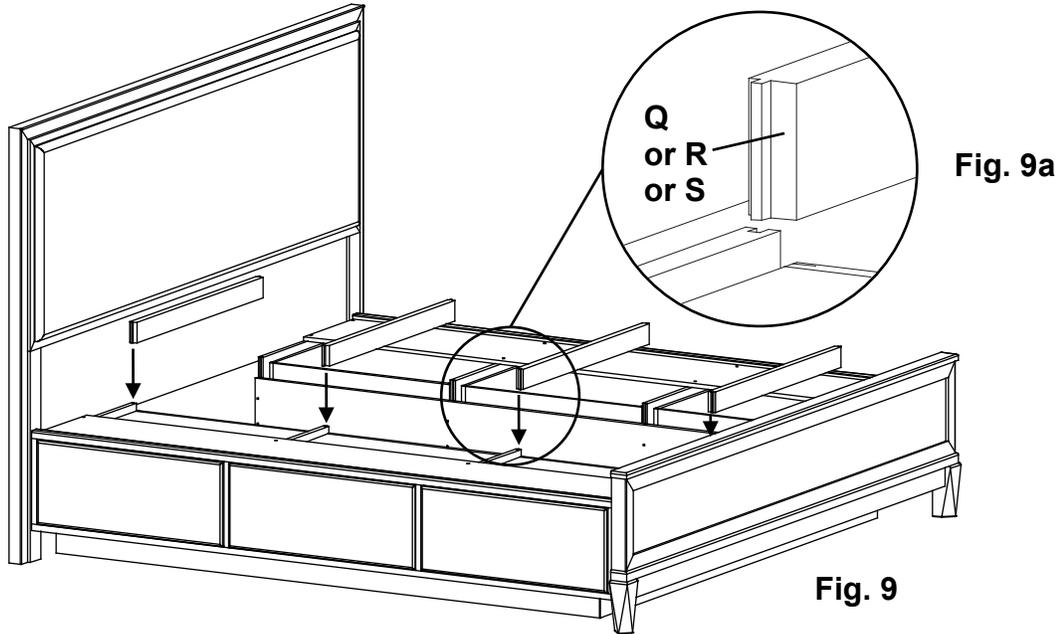


**(Drawers and Bottom Boards removed for illustration purposes)**

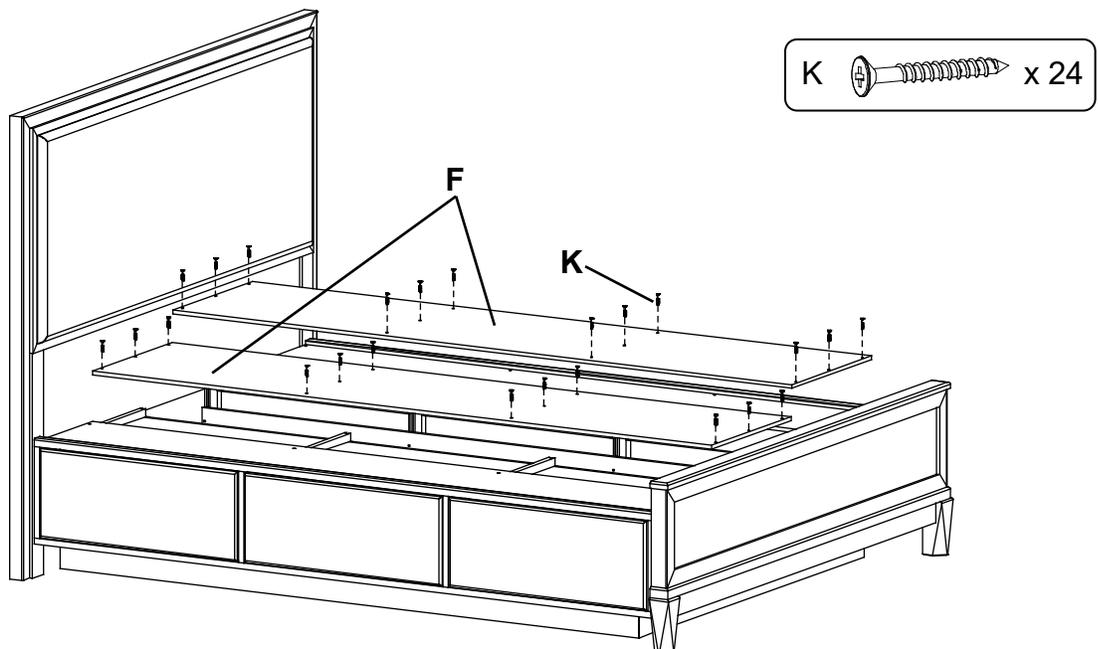
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*Assembly Instructions*

This assembly requires two people.

9. Insert Queen Trestle Rail Supports (Q) or King Trestle Rail Supports (R) or Cal-King Trestle Rail Supports (S). See Figures 9 and 9a.



10. Place the Left/Right Center Deckboards (F) as shown in Figure 11 and secure with twelve #8x1-1/4" Black Screws (K). There should be a small gap between each deckboard. See Figure 10.



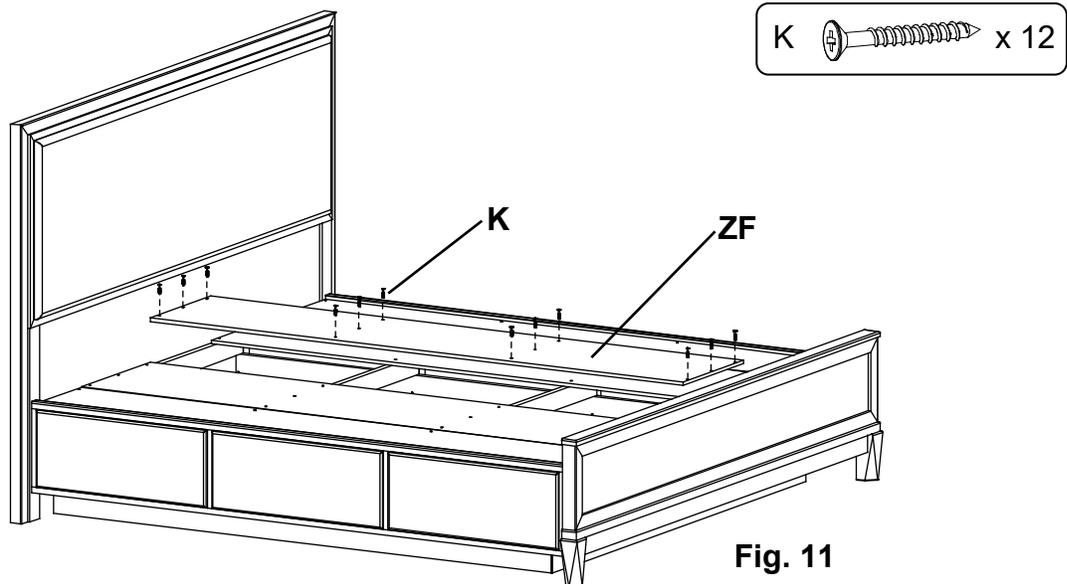
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*Assembly Instructions*

This assembly requires two people.

**Step 11 is for the Catalina King Upholstered Panel Storage Bed (#3351)**

11. Place the Center Deckboard (ZF) as shown in Figure 11 and secure with twelve #8 x 1-1/4" Black Screws (K). If you need to adjust the center feet, remove the Center Deckboard, adjust the glides and reattach the deckboard.



**Fig. 11**

**This concludes the assembly process for Catalina Upholstered Panel Storage Bed, if you have purchased a Catalina Upholstered Panel Bed please refer to the instructions beginning on page 14.**

**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

12. Align the Left Bed Brackets (ZV) over the pre-drilled holes in the Headboard (A). Brackets that mount to the Headboard always have the round tab pointing up. See Figure 12a. Attach using six #8x1" Black Screws (ZQ) with a Phillips Screwdriver or Drill. Do the same for the Right Bed Brackets (ZW). See Figure 12 and 12b.

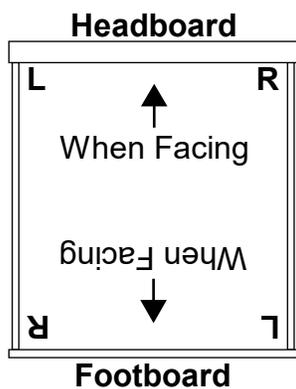


Fig. 12c

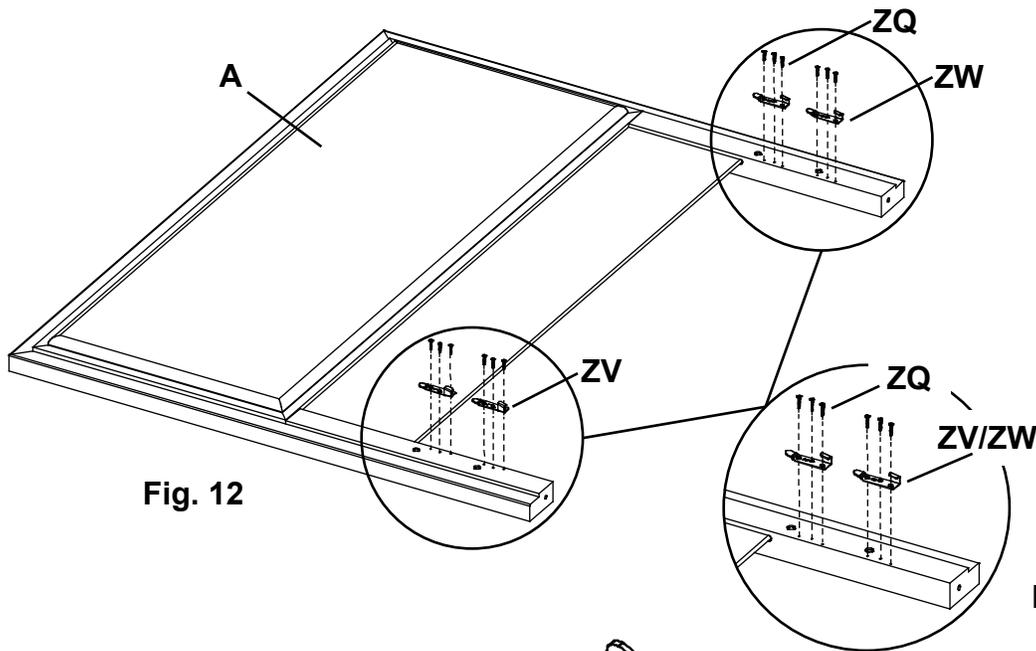
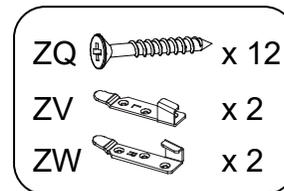


Fig. 12

Fig. 12b



Fig. 12a

**3327SAN Catalina Queen Upholstered Panel Bed**  
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**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

13. Align the Left Bed Brackets (ZV) over the pre-drilled holes in the Footboard (B). Brackets that mount to the Headboard always have the round tab pointing up. See Figure 13a. Attach using six #8x1" Black Screws (ZQ) with a Phillips Screwdriver or Drill. Do the same for the Right Bed Brackets (ZW). See Figure 13 and 13b.

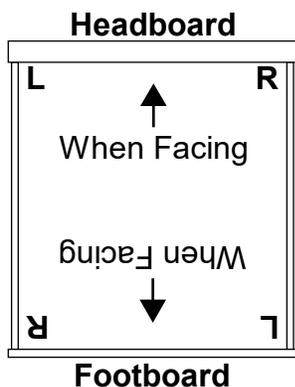


Fig. 13c

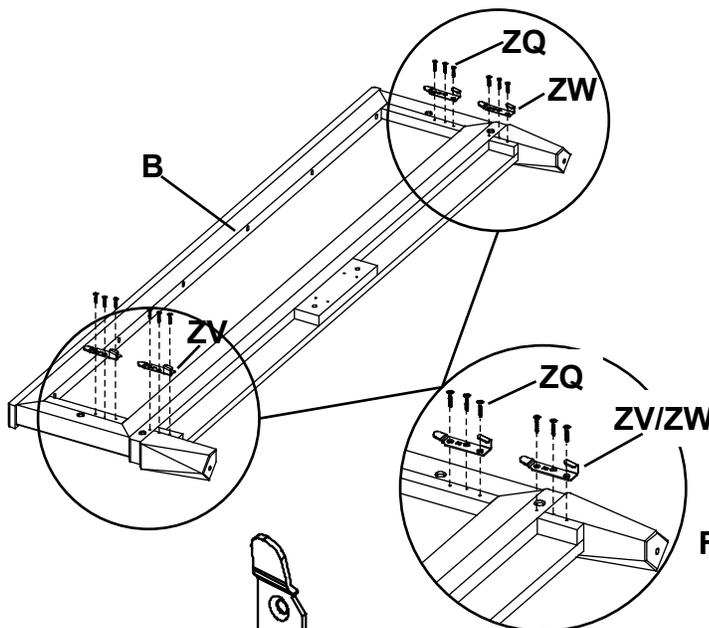
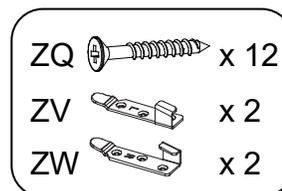


Fig. 13

Fig. 13b



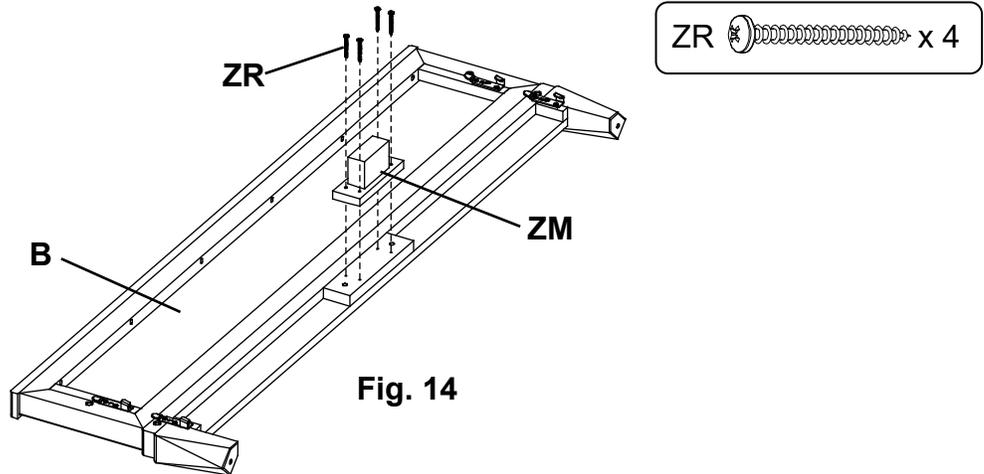
Fig. 13a

**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
**3333SAN Catalina Cal-King Upholstered Panel Bed**  
**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

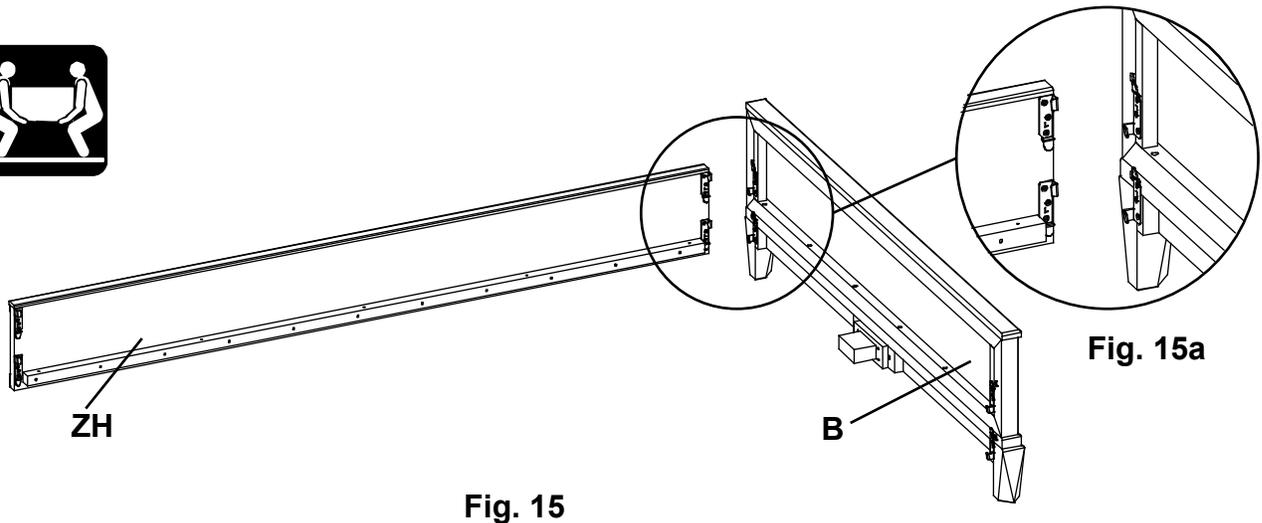
*Assembly Instructions*

This assembly requires two people.

14. Position the Footboard Support (ZM) over the block that is mounted onto back side of the Footboard (B) and attach with four #10 x 2" Pan Head Screws (ZR) through the predrilled holes in the slat supports and into the location punches on the block. See Figure 14.



15. To attach the Footboard (B) to the Side Rail (ZH), align the Brackets and slide the Side Rail (ZH) down on to the Footboard (B). See Figures 15 and 15a.

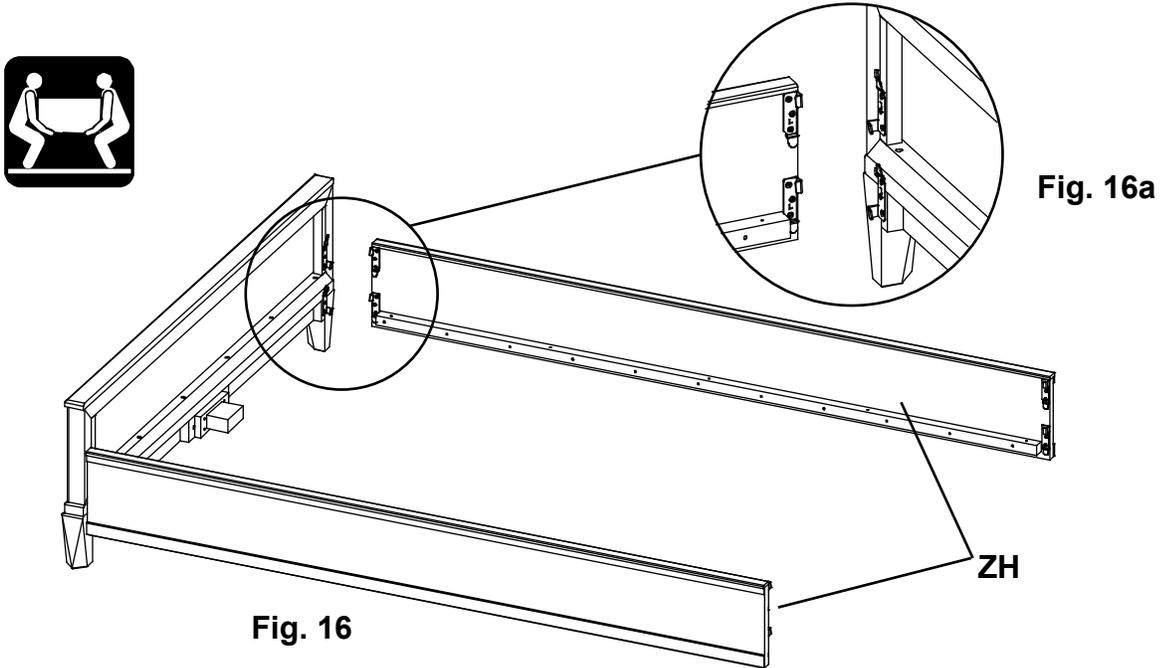


**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
**3333SAN Catalina Cal-King Upholstered Panel Bed**  
**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

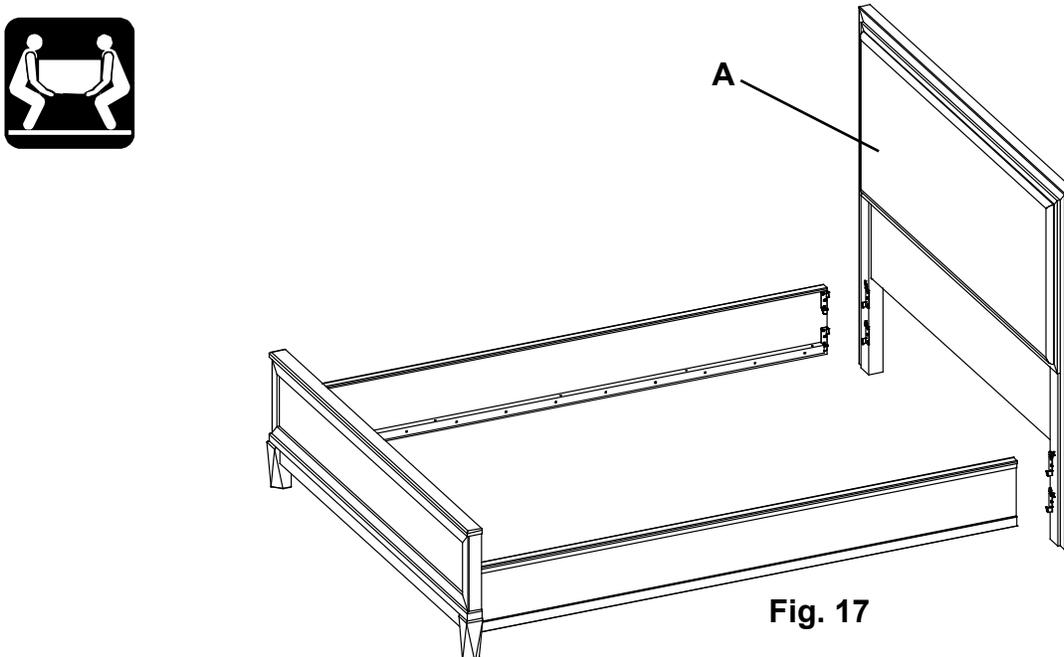
*Assembly Instructions*

This assembly requires two people.

16. Repeat step two for the other side. See Figures 16 and 16a.



17. Align the Brackets on both sides and slide the Side Rail/Footboard assembly down on to the Headboard (A). See Figure 17.



**3327SAN Catalina Queen Upholstered Panel Bed**  
**3330SAN Catalina King Upholstered Panel Bed**  
**3333SAN Catalina Cal-King Upholstered Panel Bed**  
**3348SAN Catalina Queen Upholstered Panel Storage Bed**  
**3351SAN Catalina King Upholstered Panel Storage Bed**  
**3353SAN Catalina Cal-King Upholstered Panel Storage Bed**

*Assembly Instructions*

This assembly requires two people.

18. Attach an Assembled Foot (ZI) to four of the five Slats (ZJ or ZK or ZL) as shown in Figure 18.

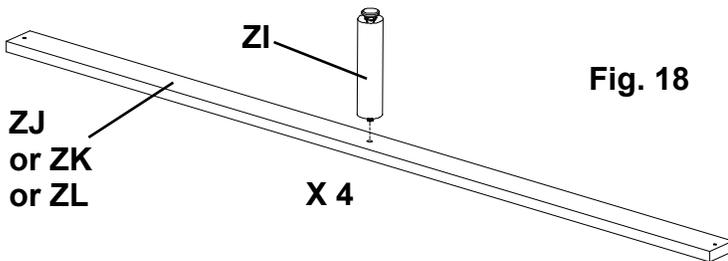


Fig. 18

19. Move the bed assembly to its final position. Position the Slats (ZJ or ZK or ZL) on the bottom edges of the rails and place the slat without the Assembled Foot nearest to the Footboard. Attach with #8 x 1-1/4" Black Screws (K). See Figure 19.

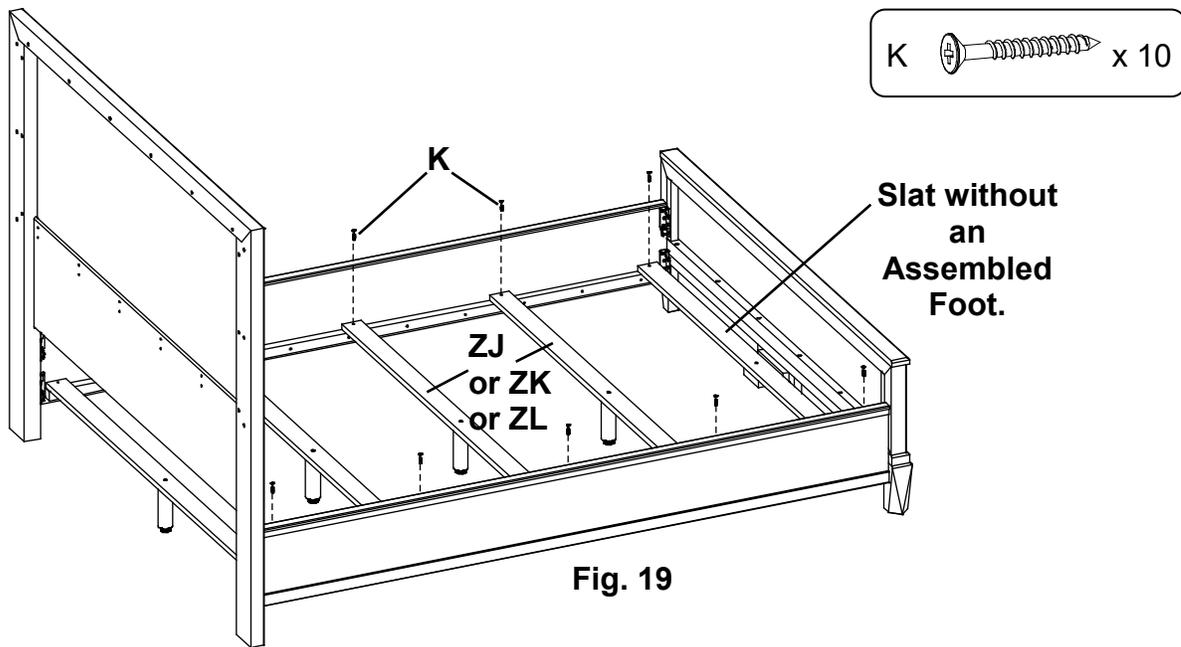


Fig. 19

20. Adjust the Adjustable Glides with Hex Nut (ZO) on the Assembled Feet (ZI) so the Glides (ZO) touch the floor, making sure the Assembled Feet bear weight.

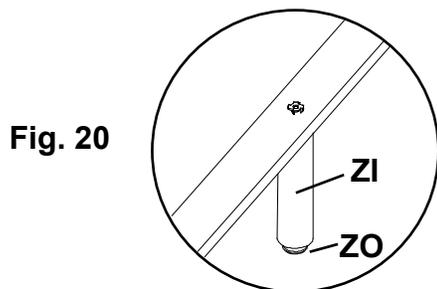


Fig. 20