

ASSEMBLY INSTRUCTIONS

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

TOOLS REQUIRED



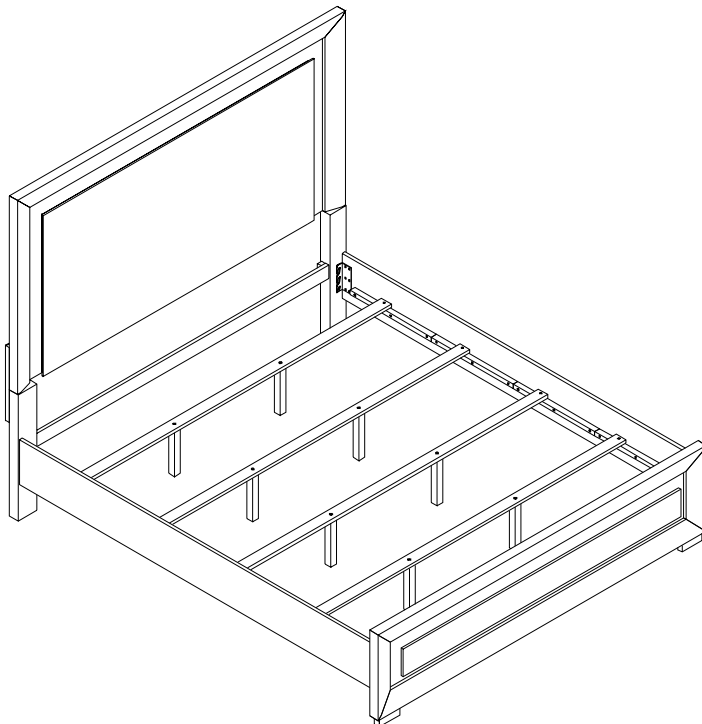
Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



3 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING



Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.



Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Set up your workspace by laying the parts and hardware out separately, then begin!

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



Save the instructions and store
any supplied tools for later
maintenance.



After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

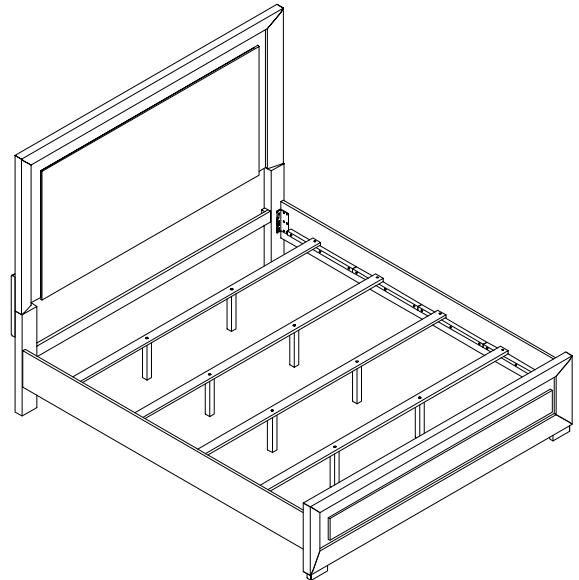
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BED

FM7415EK

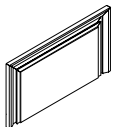


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



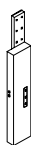
PARTS

#1 1pc



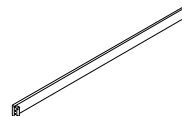
Headboard

#2 2pcs



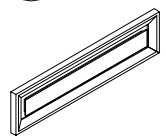
HB Leg (R&L)

#3 1pc



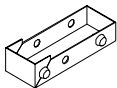
HB Bottom Rail

#4 1pc



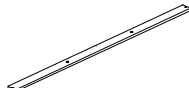
Footboard

#5 2pcs



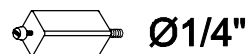
FB Leg (R&L)

#6 4pcs



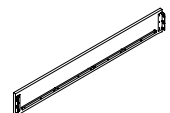
Slat

#7 8pcs



Support leg
35x35x270mm

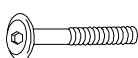
#8 2pcs



Side rail

HARDWARE

#A 16pcs



Bolt
Ø1/4" x 1-3/4"

#B 16pcs



Lock Washer
Ø1/4"x 10mm

#C 16pcs



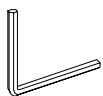
Flat Washer
Ø1/4"x 13mm

#D 2pcs



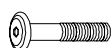
Allen Key M4

#E 1pc



Allen Key M4

#F 16pcs



Bolt
Ø5/16" x 1"

#G 4pcs



Lock Washer
Ø5/16" x 13mm

#H 4pcs



Flat Washer
Ø5/16" x 19mm

#I 8pcs

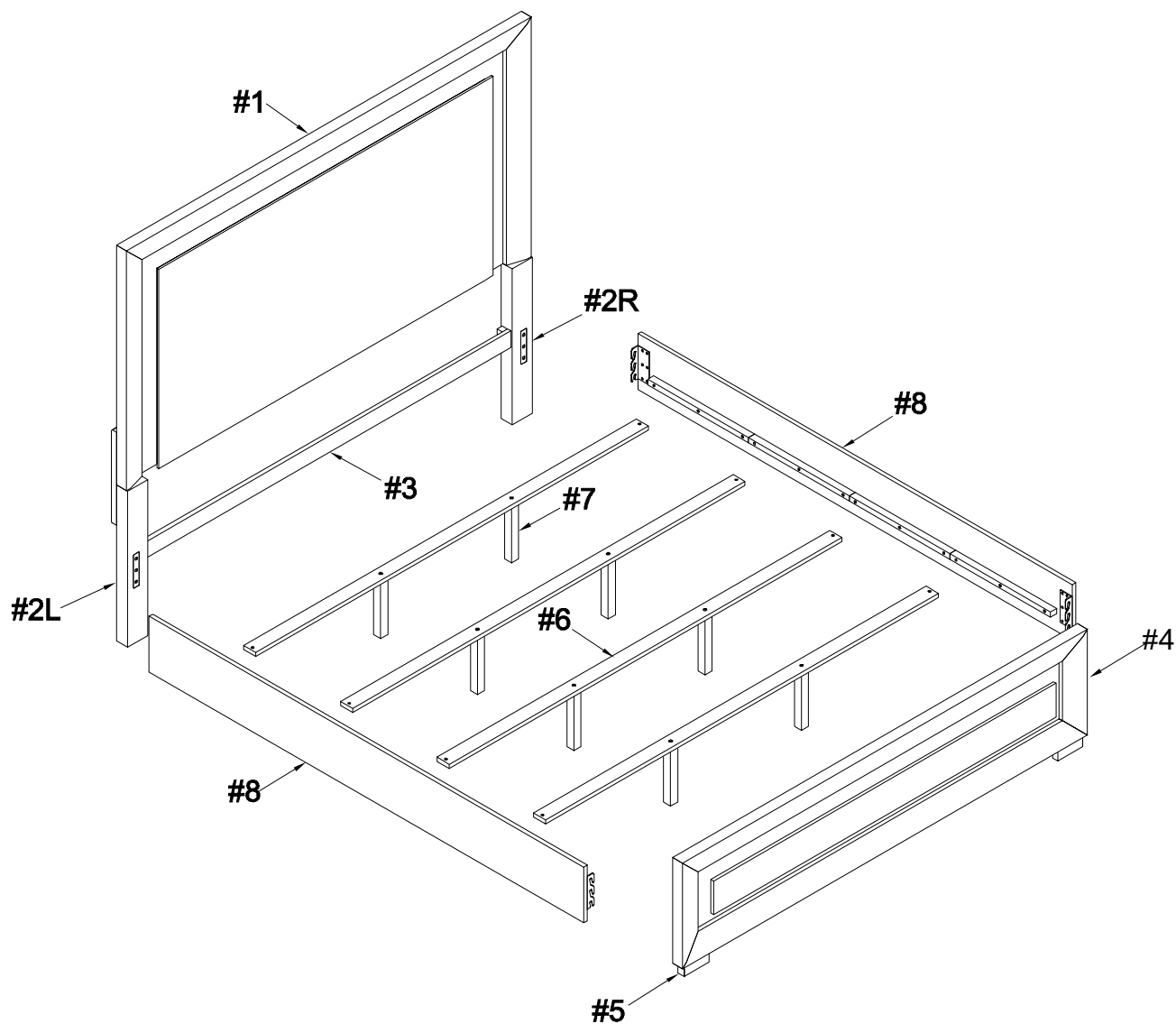


Screw #4 x 30mm

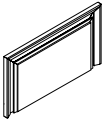






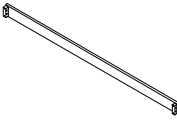
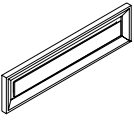





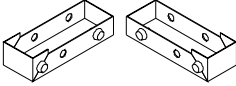
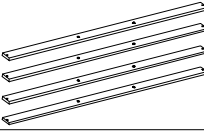
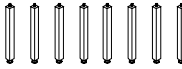
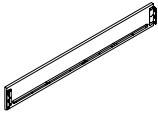


#J 1Set



Plug-in-Power Supply



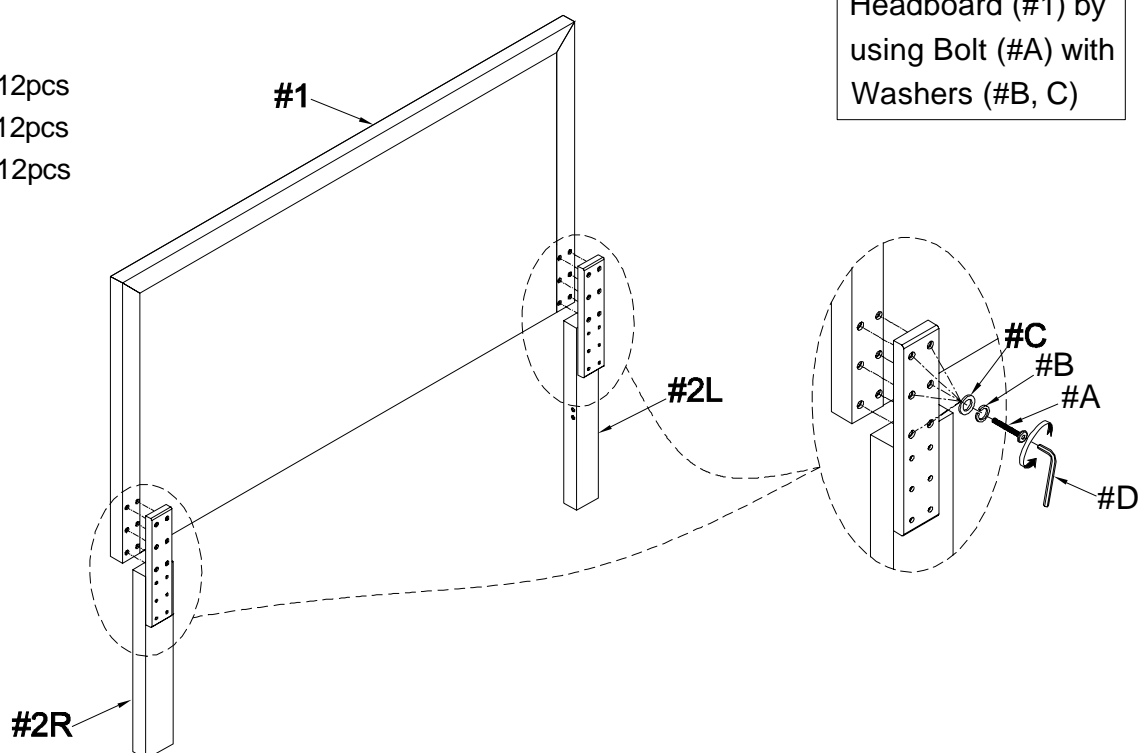
FM7415EK is packed in 3 cases

Carton	Disignation	Part		Hardware
FM7415EK-HB	Headboard	#1		 #A x 16pcs  #B x 16pcs  #C x 16pcs  #D x 1pc  #J x 1pc
	Headboard Leg (L&R) (2PCS)	#2		
	Headboard bottom rail	#3		
FM7415EK-FB	Footboard	#4		 #F x 4pcs  #G x 4pcs  #H x 4pcs  #E x 1pc  #I x 8pcs
	FB Leg (R&L) (2PCS)	#5		
	Slat (4PCS)	#6		
	Support leg (8PCS)	#7		
FM7415EK-R	Side rail (2PCS)	#8		 #D x 1pc  #F x 12pcs

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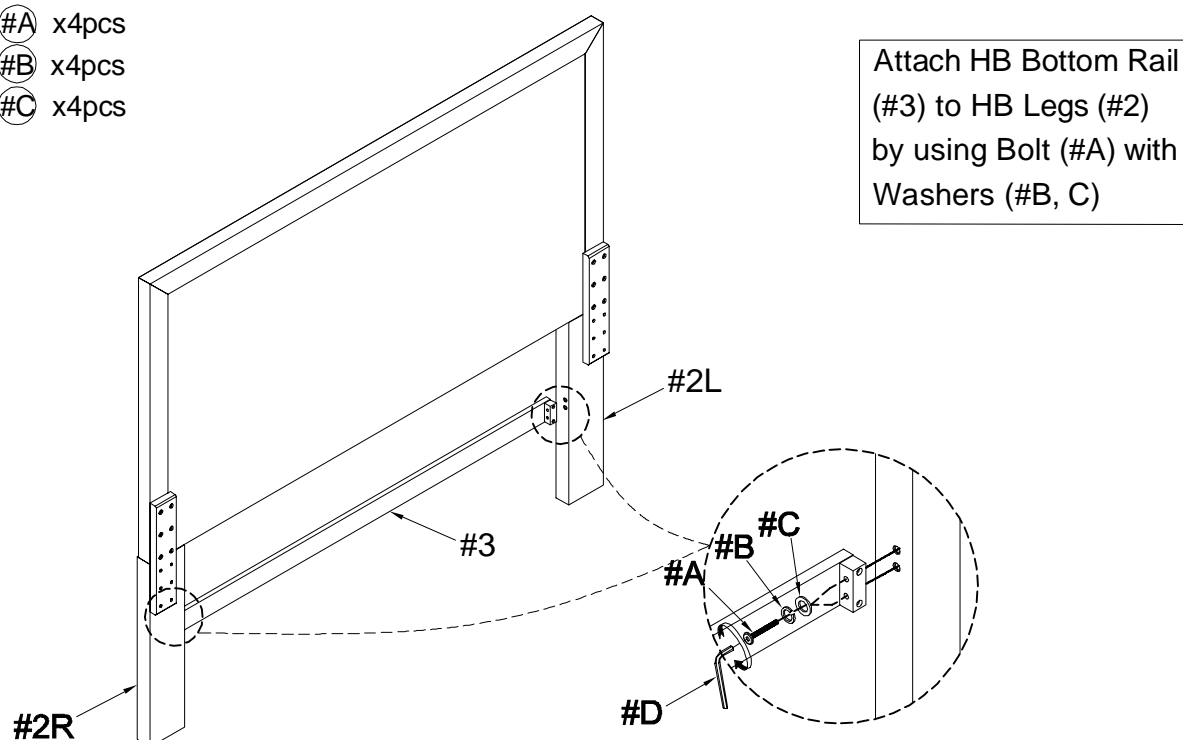
1

Part **#1** x1pc
Part **#2** x2pcs
Hardware **#A** x12pcs
Hardware **#B** x12pcs
Hardware **#C** x12pcs



2

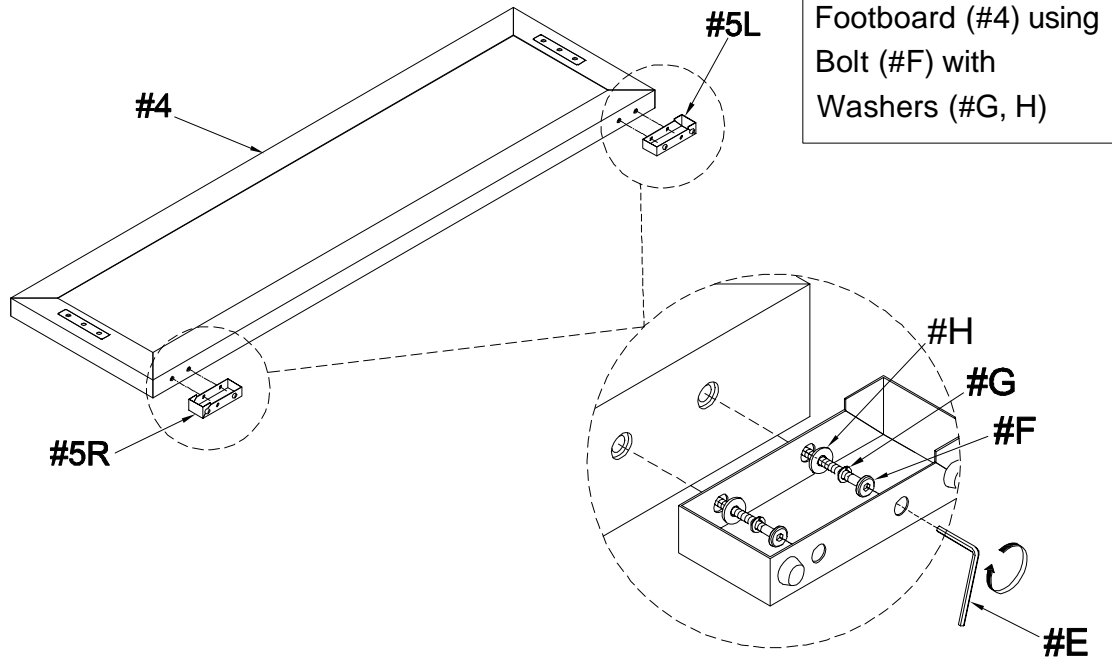
Part **#3** x1pc
Hardware **#A** x4pcs
Hardware **#B** x4pcs
Hardware **#C** x4pcs



ASSEMBLY INSTRUCTIONS

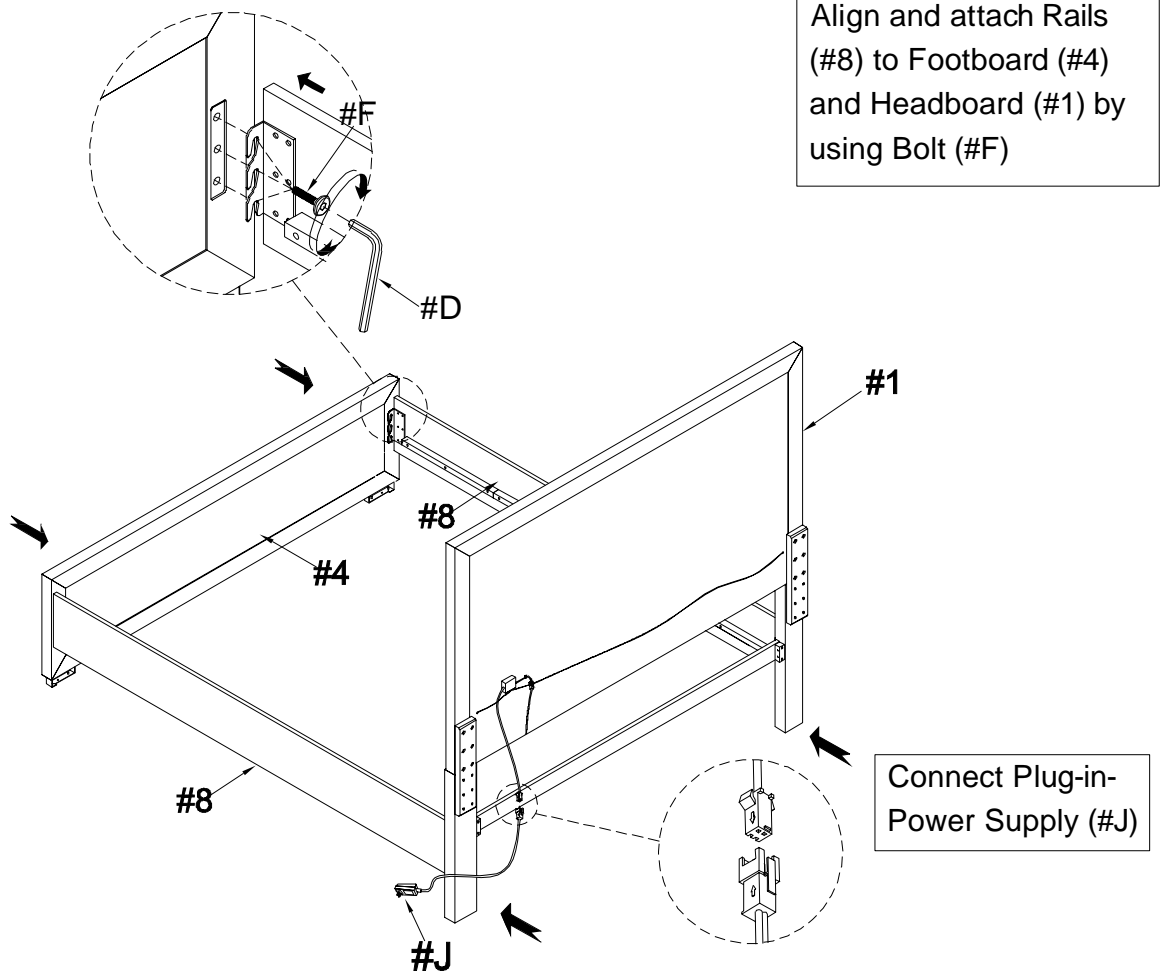
3

Part #4 x1pc
 Part #5 x2pcs
 Hardware #F x4pcs
 Hardware #G x4pcs
 Hardware #H x4pcs



4

Part #8 x 2pcs
 Hardware #F x12pcs
 Hardware #J x1Set



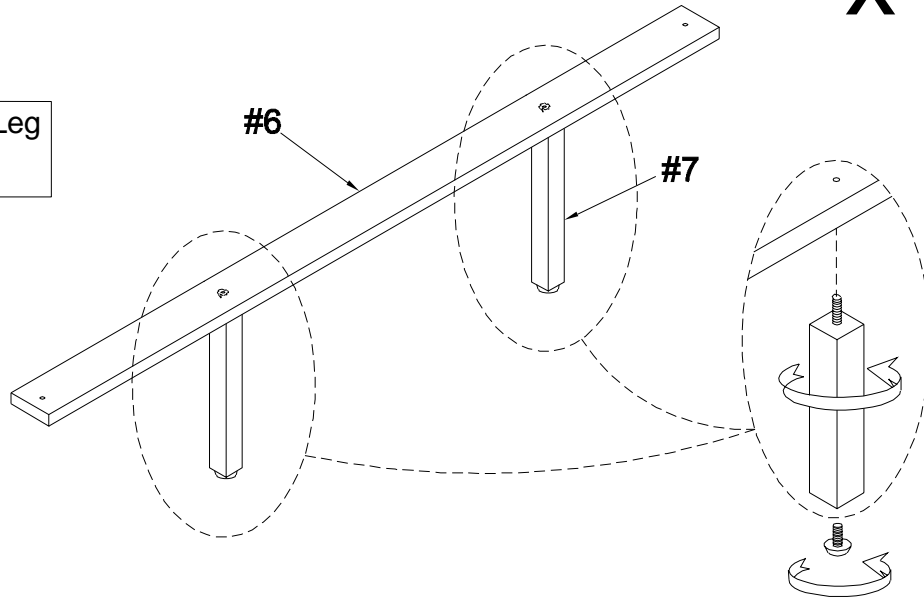
ASSEMBLY INSTRUCTIONS

5

Part #6 x1pc

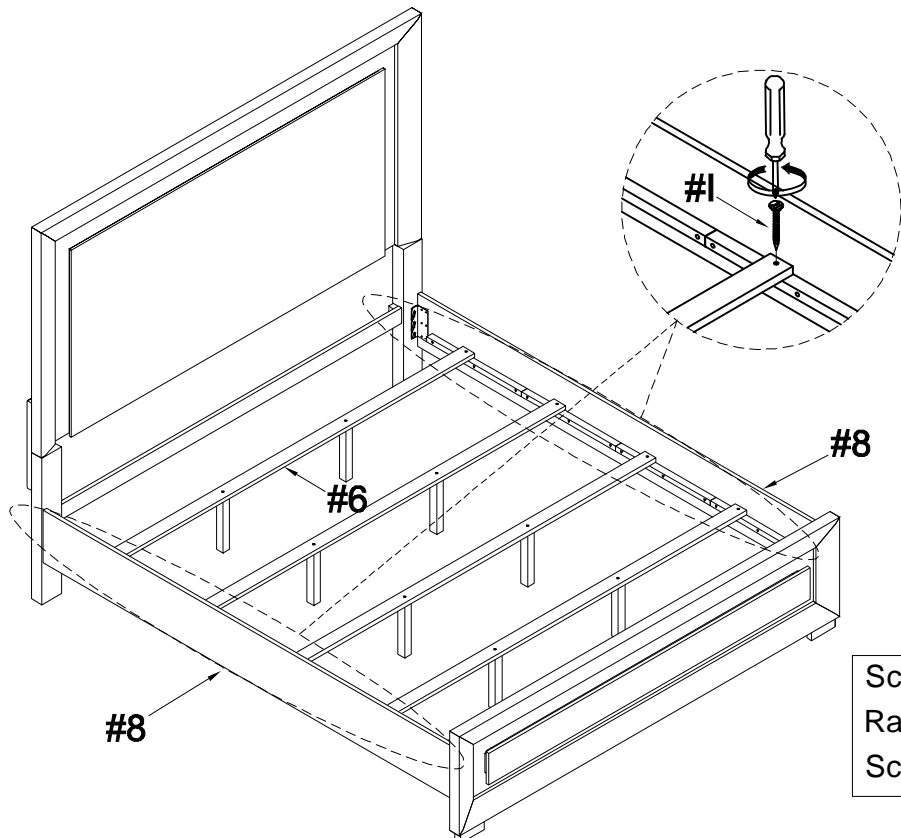
Part #7 x2pcs

Screw Support Leg
(#7) to Slat (#6)



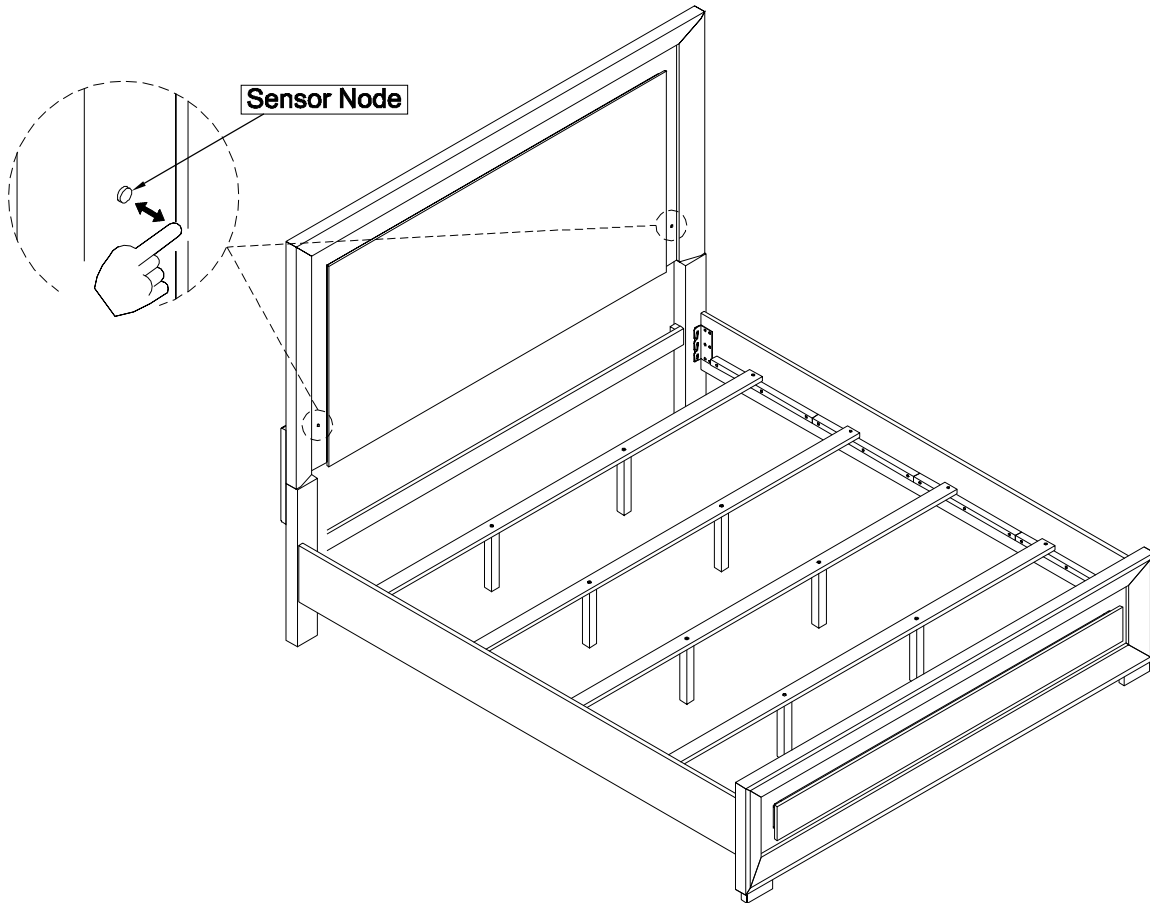
6

Hardware #1 x8pcs



ASSEMBLY INSTRUCTIONS

7



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.