

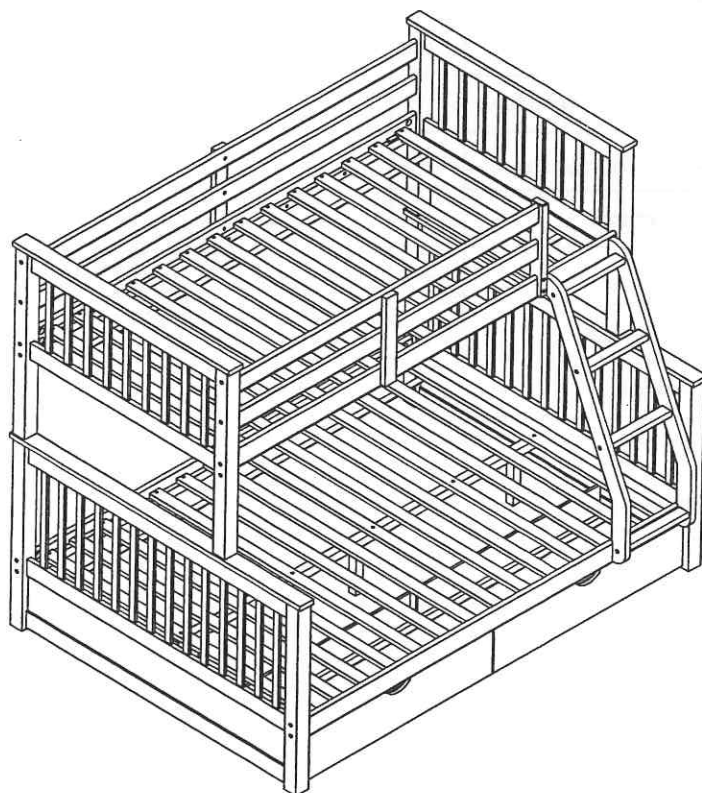
**ACME
FURNITURE**

ASSEMBLY INSTRUCTIONS

Item No: #37755

*** Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Identify and count all parts and compare with parts list below.

*** Assemble product on a flat, soft surface such as a carpet or cloth to prevent scratching the finish. Read all instruction and study the drawings carefully before starting the assembly process.

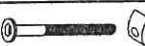
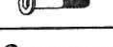
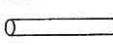
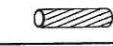
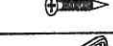


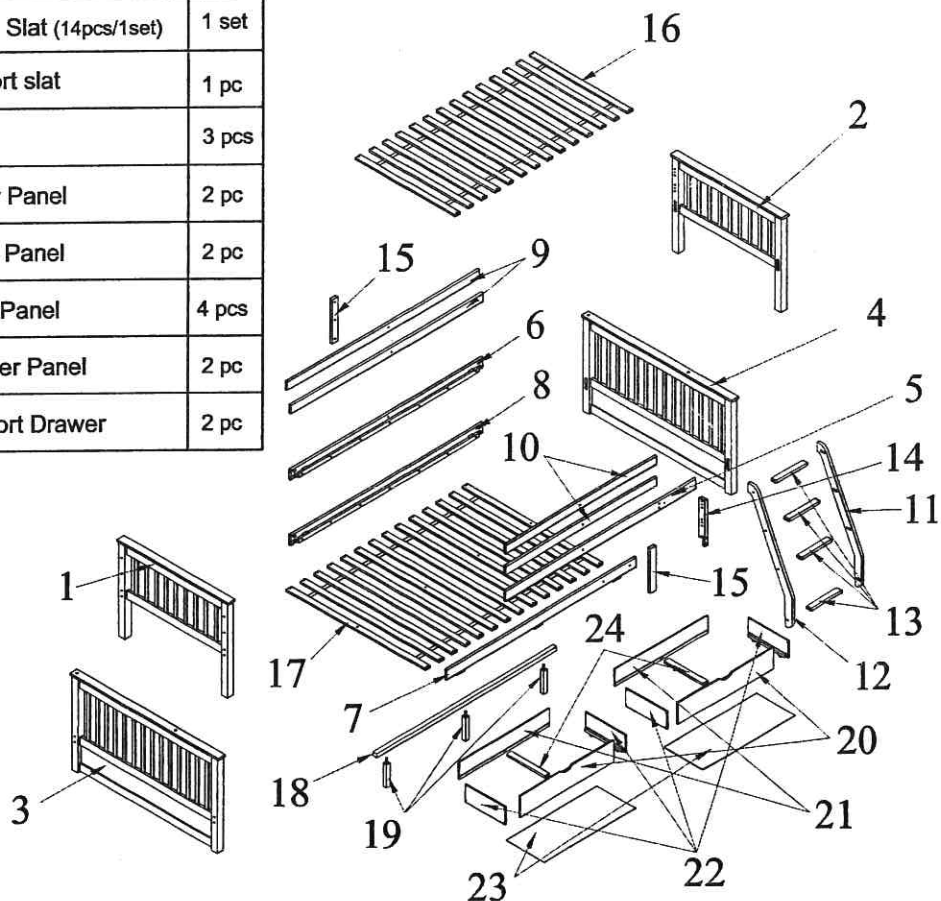
IMPORTANT: Do not tighten bolts completely until all bolts are completely lined up and inserted into holes

PARTS LIST

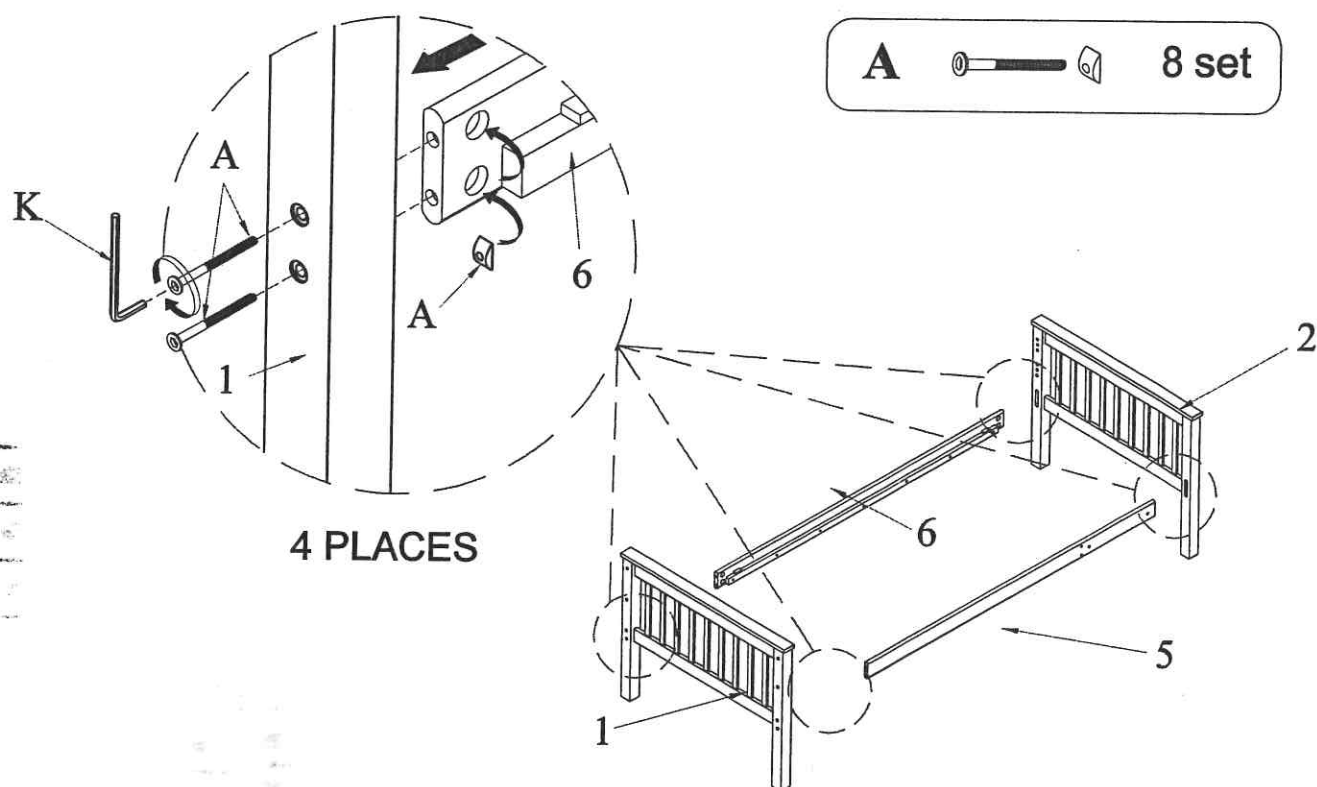
NO.	DIAGRAM	PART NAME	Q'Ty
1		Upper Headboard (Left)	1 pc
2		Upper Headboard (Right)	1 pc
3		Lower Headboard (Left)	1 pc
4		Lower Headboard (Right)	1 pc
5		Upper Front Rail	1 pc
6		Upper Back Rail	1 pc
7		Lower Front Rail	1 pc
8		Lower Back Rail	1 pc
9		Long Guardrail (Back)	2 pcs
10		Short Guardrail (Front)	2 pcs
11		Ladder Rail (Right Side)	1 pc
12		Ladder Rail (Left Side)	1 pc
13		Ladder Step	4 pcs
14		Guardrail Attachment	1 pc
15		Guardrail Support	2 pcs
16		Completed Twin Slat (14pcs/1set)	1 set
17		Complete Full Slat (14pcs/1set)	1 set
18		Center Support slat	1 pc
19		Leg Support	3 pcs
20		Front Drawer Panel	2 pc
21		Back Drawer Panel	2 pc
22		Side Drawer Panel	4 pcs
23		Bottom Drawer Panel	2 pc
24		Center Support Drawer	2 pc

HARDWARE LIST

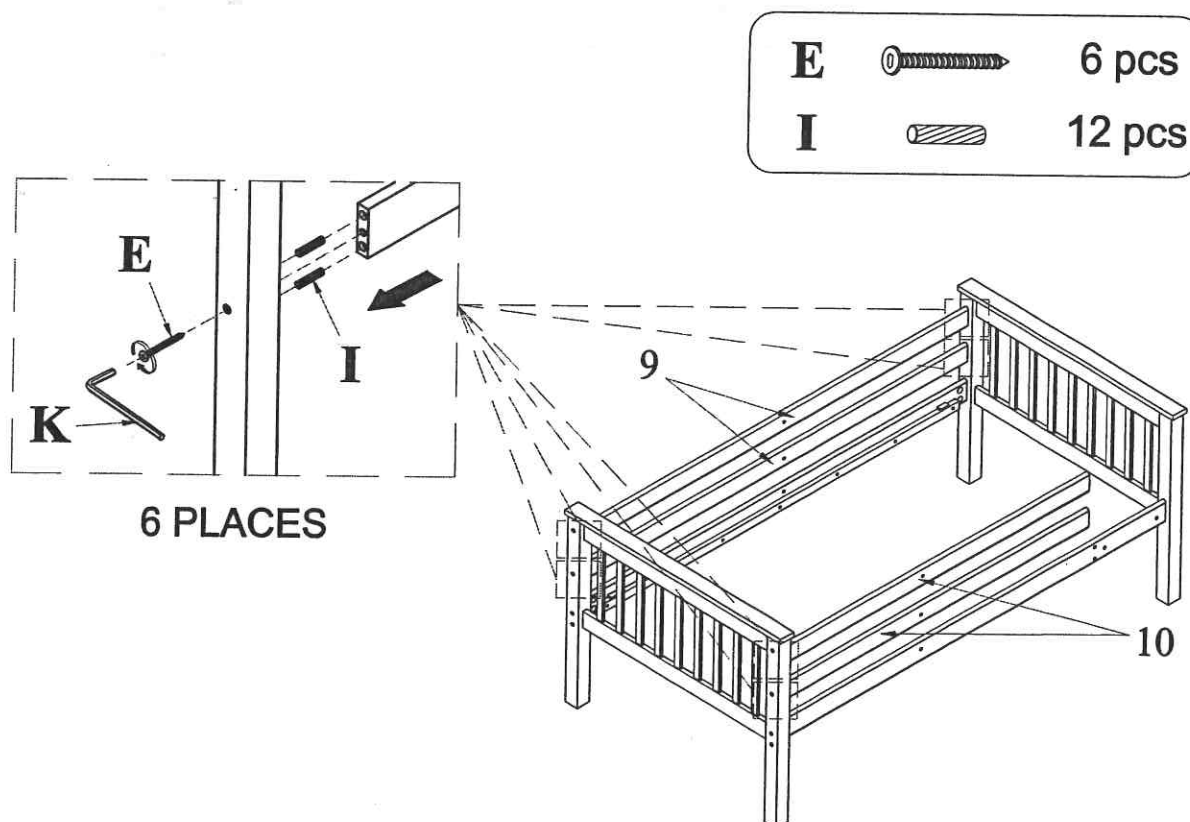
NO.	DIAGRAM	PART NAME	Q'Ty
A		Bolt: 6.3 * 100 (mm) Half Round Nut	16 sets
B		Short Bolt 6.3 x 50 (mm)	2 pcs
C		Short Bolt 6.3 x 35 (mm)	4 pcs
D		Short Bolt 6.3 x 30 (mm)	6 pcs
E		Long Screw Bolt 7 x 100 (mm)	6 pcs
F		Screw Bolt 7 x 50 (mm)	2 pcs
G		Screw Bolt 7 x 50 (mm)	8 pcs
H		Metal Dowel 9 x 9 x 90 (mm)	4 pcs
I		Wood Dowel 10 x 40 (mm)	16 pcs
J		Screw: 4 * 30 (mm)	84 pcs
K		Allen Key (M4)	1 pc



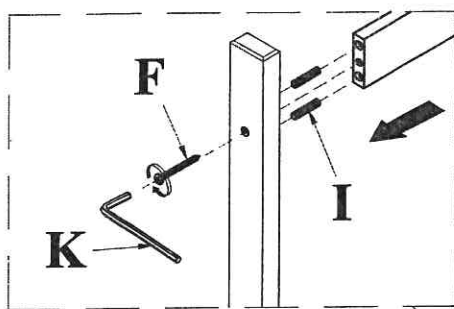
STEP 1: UPPER HEADBOARD (Left + Right) ASSEMBLY



STEP 2: LONG GUARDRAIL - SHORT GUARDRAIL ASSEMBLY

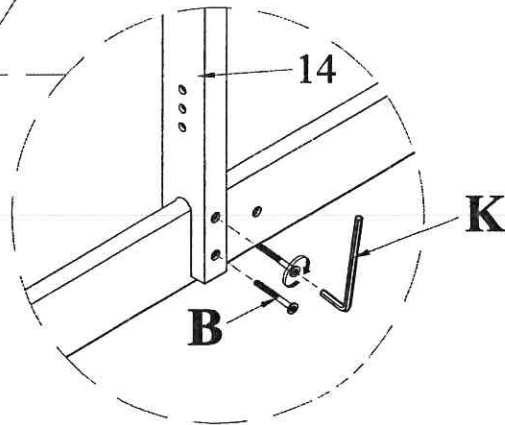
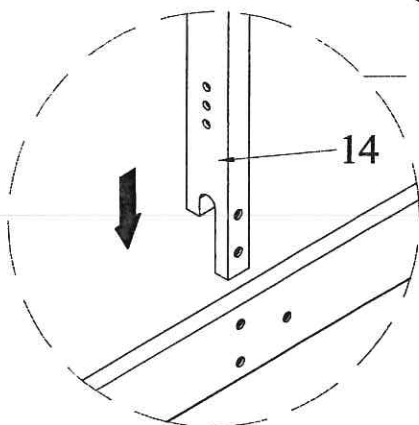
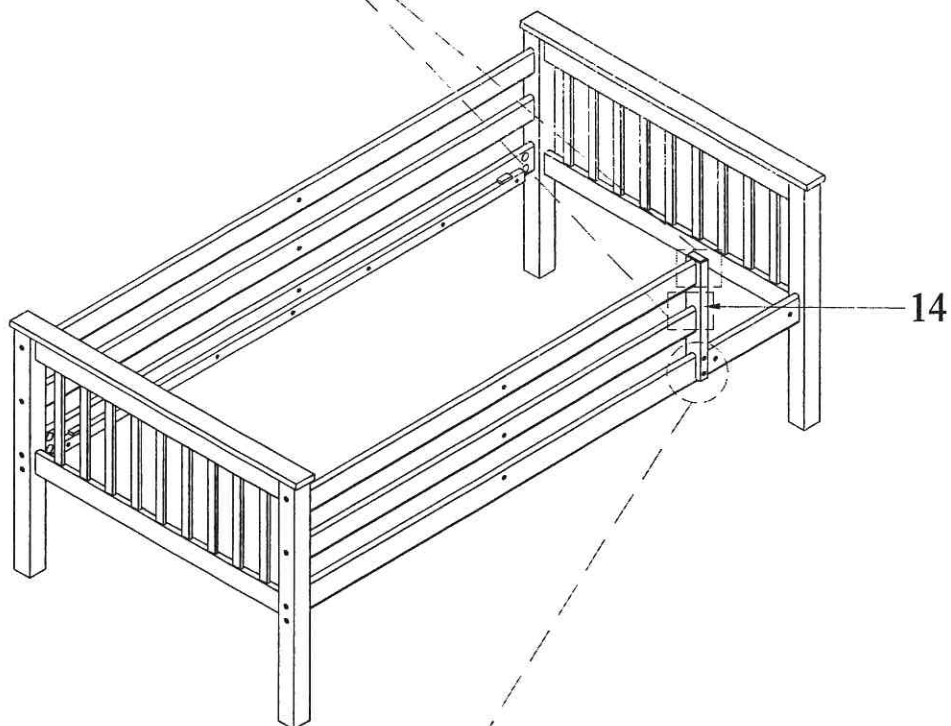


STEP 3: GUARDRAIL ATTACHMENT ASSEMBLY



2 PLACES

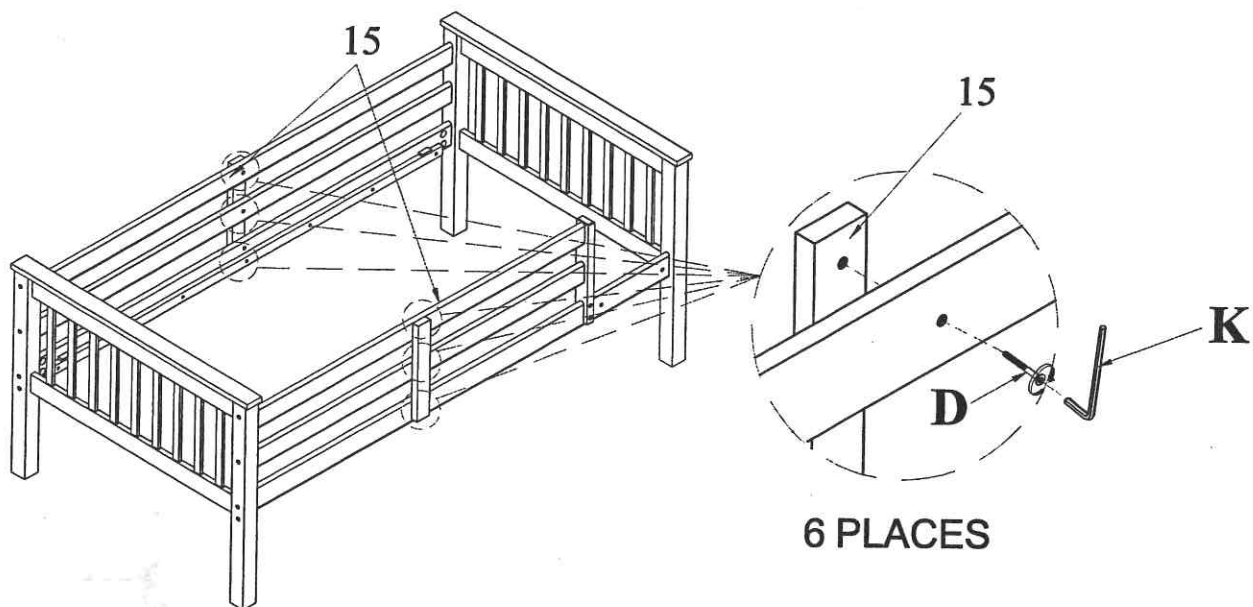
B		2 pcs
F		2 pcs
I		4 pcs



1 PLACES

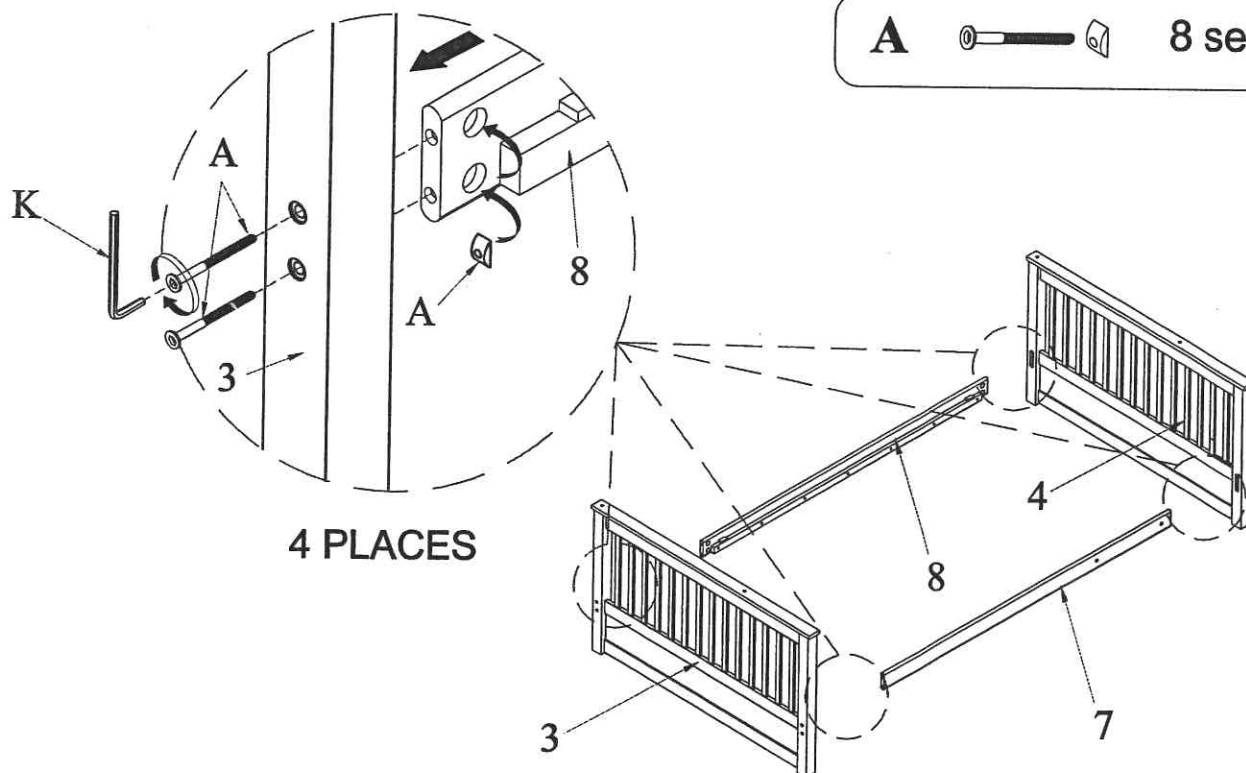
STEP 4: GUARDRAIL SUPPORT ASSEMBLY

D  6 pcs

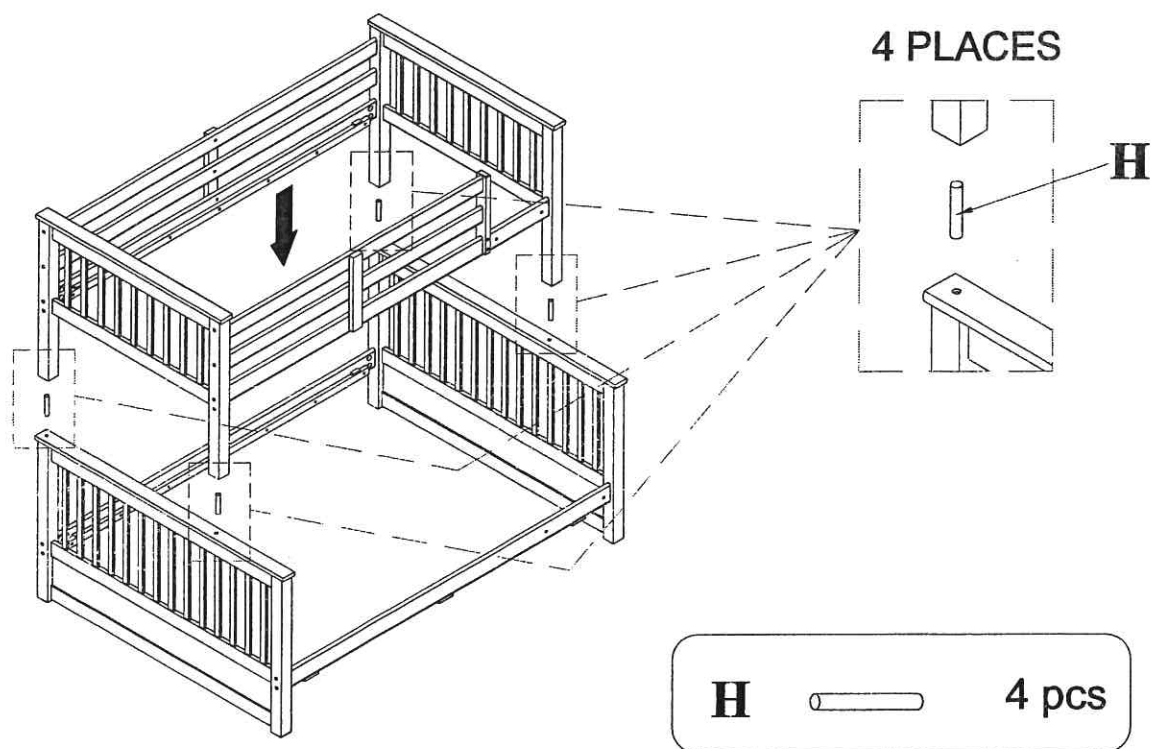


STEP 5: LOWER HEADBOARD ASSEMBLY

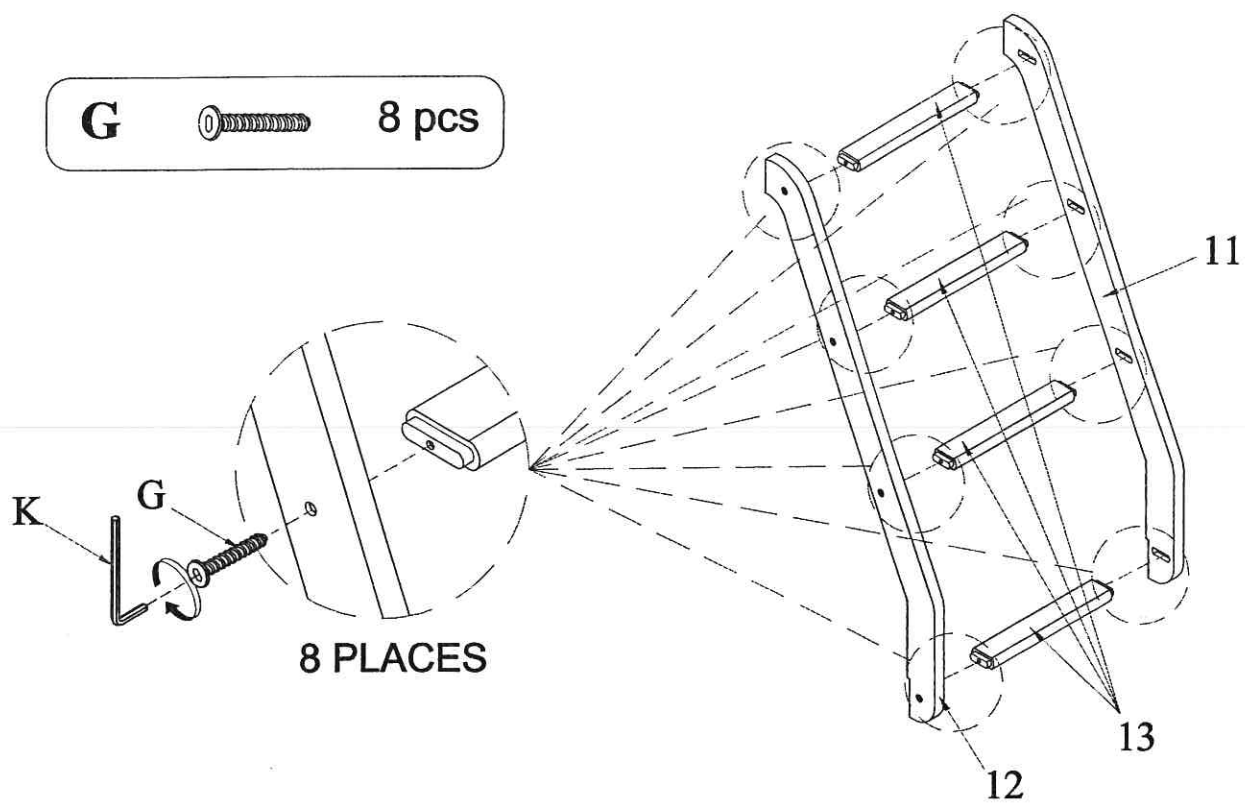
A   8 set



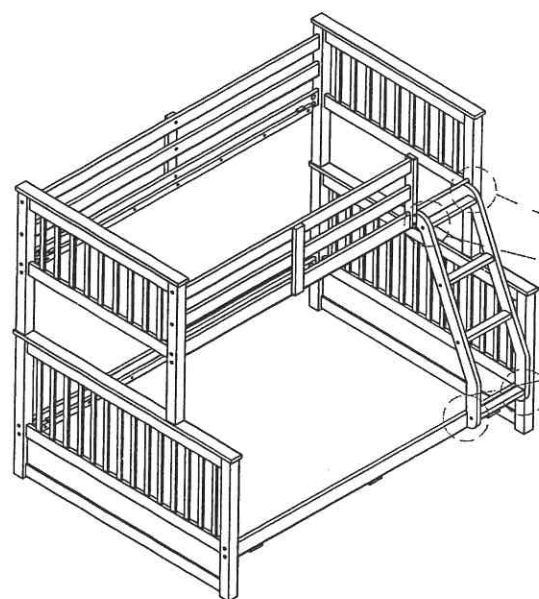
STEP 6: UPPER & LOWER BED ASSEMBLY



STEP 7: LADDER ASSEMBLY



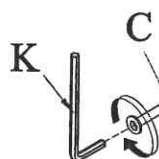
STEP 8: COMPLETED LADDER ASSEMBLY



C

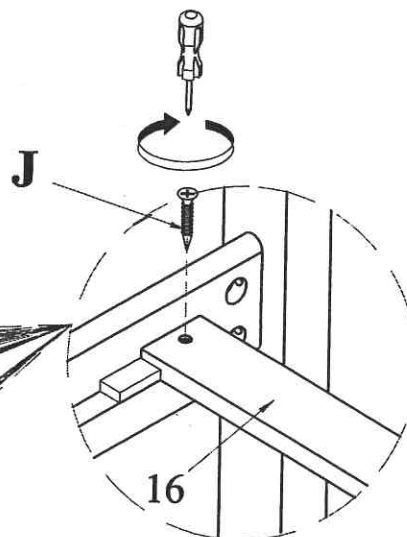
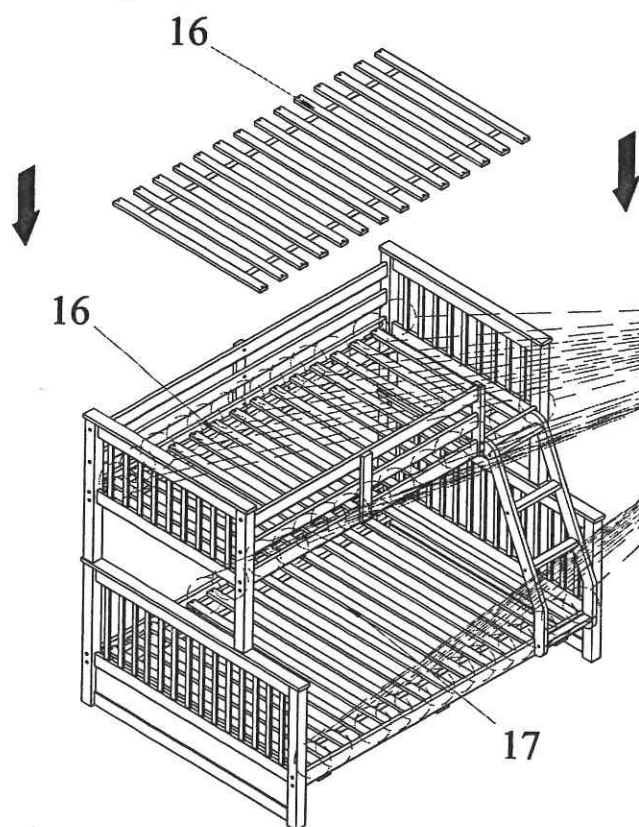


4pcs



4 PLACES

STEP 9: COMPLETED TWIN SLAT ASSEMBLY



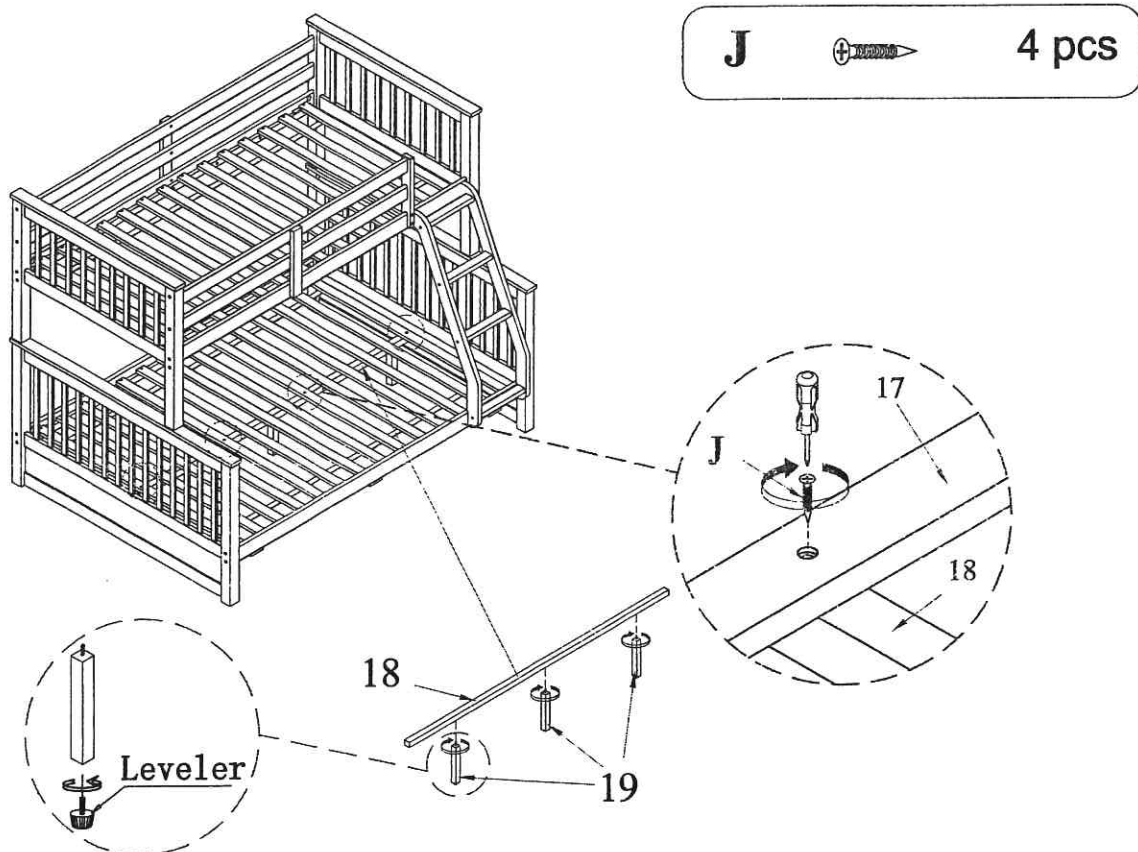
56 PLACES

J

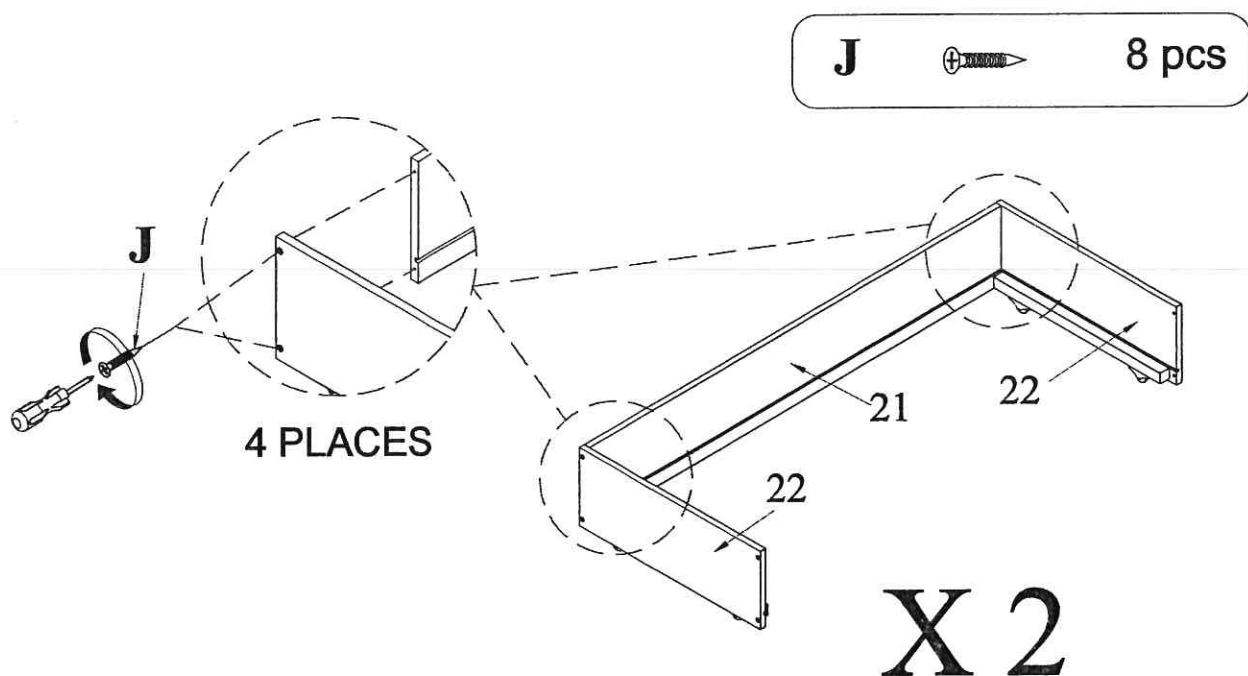


56 pcs

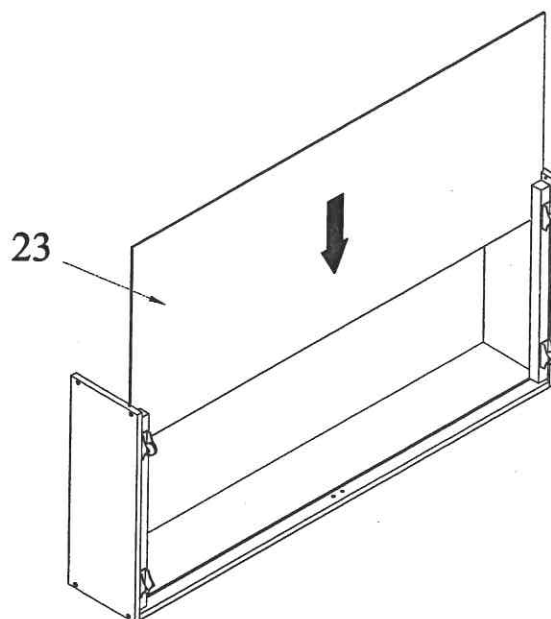
STEP 10: CENTER SUPPORT SLAT & COMPLETE FULL SLAT



STEP 11: BACK DRAWER PANEL & SIDE PANEL DRAWERS ASSEMBLY



STEP 12: BOTTOM DRAWER PANEL ASSEMBLY



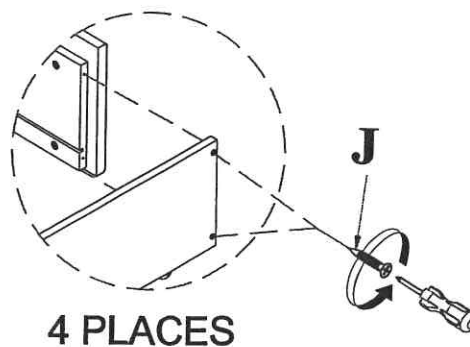
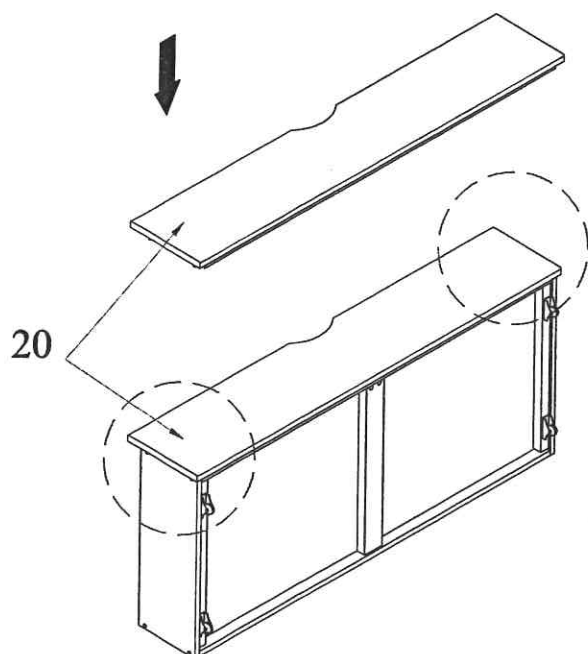
X 2

STEP 13: FRONT DRAWERS PANEL ASSEMBLY

J



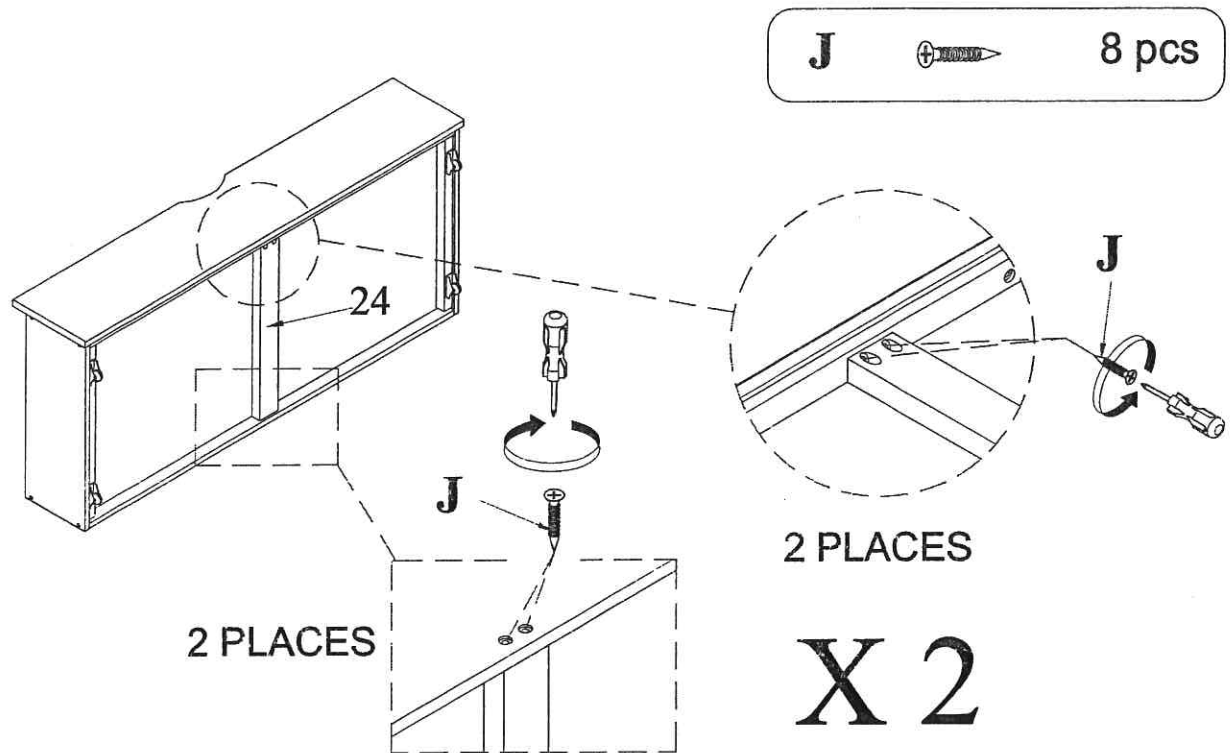
8 pcs



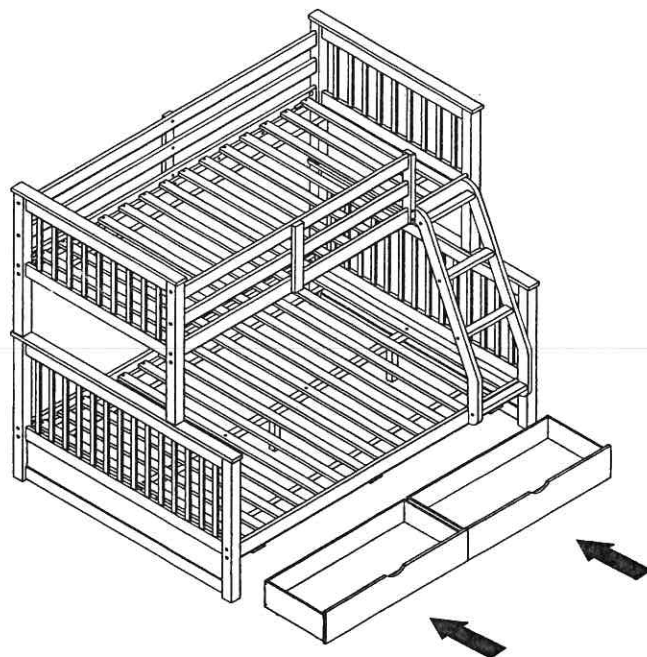
4 PLACES

X 2

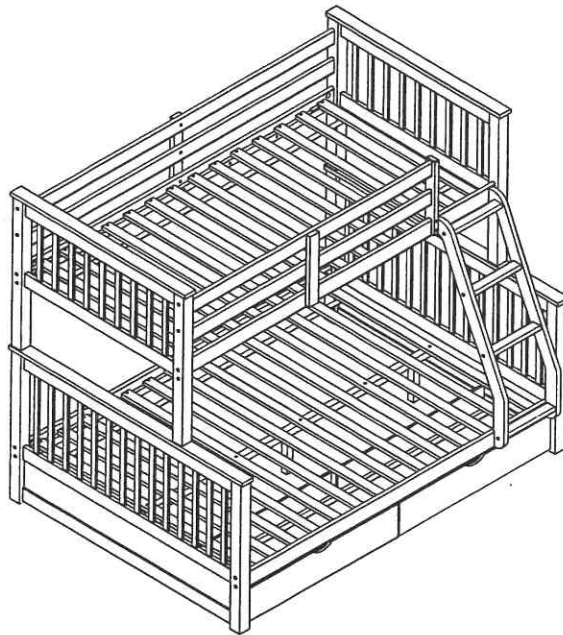
STEP 14: BOTTOM SIDE PANEL ASSEMBLY



STEP 15:



STEP 16:



ASSEMBLY IS COMPLETED

WARNING !!!

To help prevent serious or fatal injuries from entrapment or falls:

1. Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Use only mattress which is 39" WIDE AND 75" LONG ON UPPER BUNK (Twin Size) & Which is 54" WIDE AND 75" LONG ON LOWER BUNK (Full Size)
3. Ensure thickness of upper mattress does not exceed 6" and top surface of mattress is at least 5" below the upper edge of guardrails.
4. Do not allow children under 6 years to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Always use ladder for entering and leaving upper bunk.
8. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
9. Use of a night-light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
11. The use of water or sleep flotation mattresses is prohibited.

STRANGULATION HAZARD:

12. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed, for example, but not limited to, hooks, belts and jump ropes.
13. Prohibit more than one person on upper bunk.
14. Maximum total weight not to exceed-150 lbs on the upper bunk, and maximum 200 lbs on lower bunk.
15. Keep these instructions for future reference.

