

Sonoma 76" Bench (071)



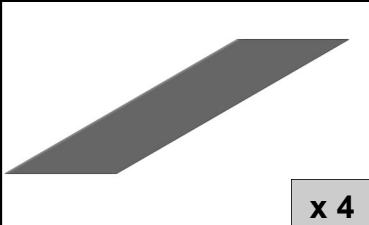
ASSEMBLY INSTRUCTIONS

1

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.
Carefully remove contents from box. Make sure that all parts and hardware are included using the Parts List below.

Tools Required: 4mm Allen Wrench (included); #2 Phillips Head Screwdriver;

Angle Braces



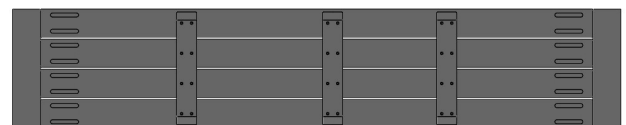
x 4

End Caps



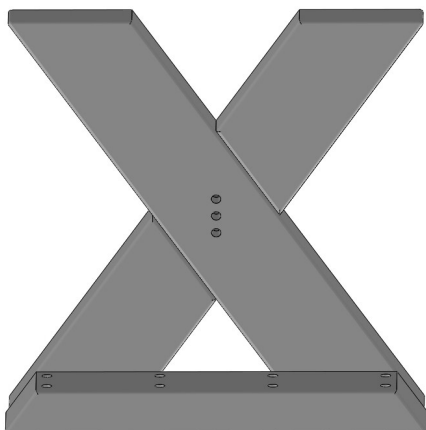
x 2

Seat Assembly



x 1

Leg Assemblies



x 3

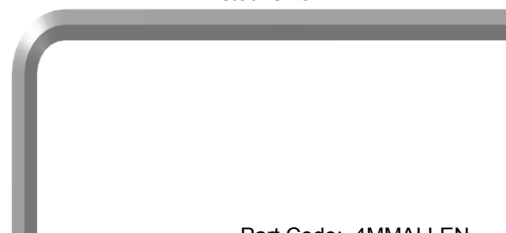
Stretchers



x 1 ea

4mm Allen Wrench

Actual Size

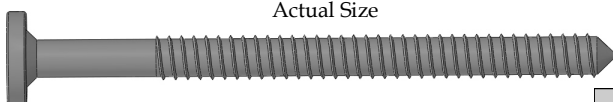


Part Code: 4MMALLEN

x 1

80mm Hex Lag

Actual Size

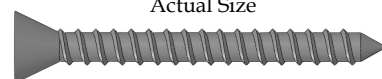


Part Code: 316-1/4-10-80HL

x 14

1-3/4" Phillips Head Screw

Actual Size



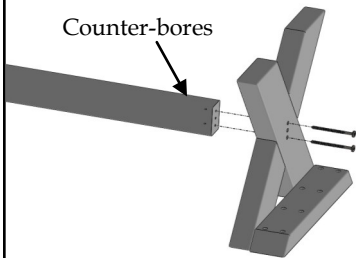
Part Code: 316-8X1-3/4PFDS

x 26

WARRANTY QUESTIONS OR COMMENTS PLEASE CALL TOLL FREE AT 1-800-809-3114

2**ATTACH FIRST STRETCHER TO LEG ASSEMBLIES**

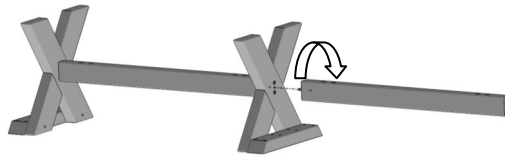
Attach stretcher (without the hanger bolt), with Counter-bores facing up, to (2) leg assemblies using (4) 80 mm Hex



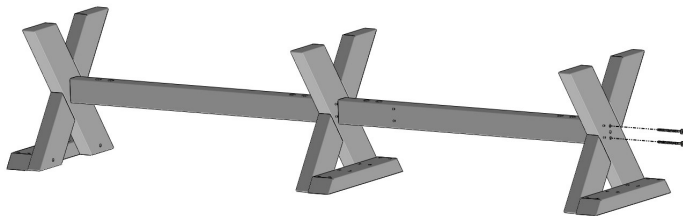
Lags thru counter-bored holes in Leg Assembly into pilot holes in both sides of Stretcher.

3**ATTACH SECOND STRETCHER**

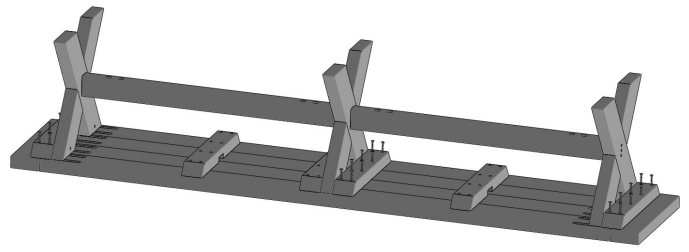
Attach second stretcher (with Hanger Bolt) by inserting the hanger bolt into threaded insert on leg assembly and turning clockwise until snug. Continue turning until counter-bores are facing up.

**4****ATTACH THIRD LEG ASSEMBLY**

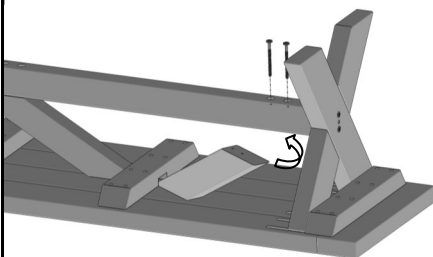
Attach Third leg Assembly to second stretcher with (2) 80mm Hex Lags as shown.

**5****ATTACH BASE TO SEAT ASSEMBLY**

Align middle leg with mid cleat on Seat. Center the outer legs and secure using (24) 1-3/4" Phillips Head Screws.

**6****ATTACH ANGLE BRACES**

Slide Angle Braces under the notch in the cleats in the Seat Assembly. Turn until aligned with stretchers. Secure using (8) 80mm lags thru counter-bores in Stretchers into pilot holes in Angle Braces.

**7****SECURE END CAPS**

Insert End Caps into threaded insert in Leg Assembly. Turn clockwise until snug. Continue turning until in line with the Stretcher. Secure end caps into legs with (2) 1-3/4" Phillips Head Screws.

