

ASSEMBLY INSTRUCTIONS

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)

TOOLS REQUIRED



Allen Wrench

(Included)



Phillips
Screwdriver

(Not Included)



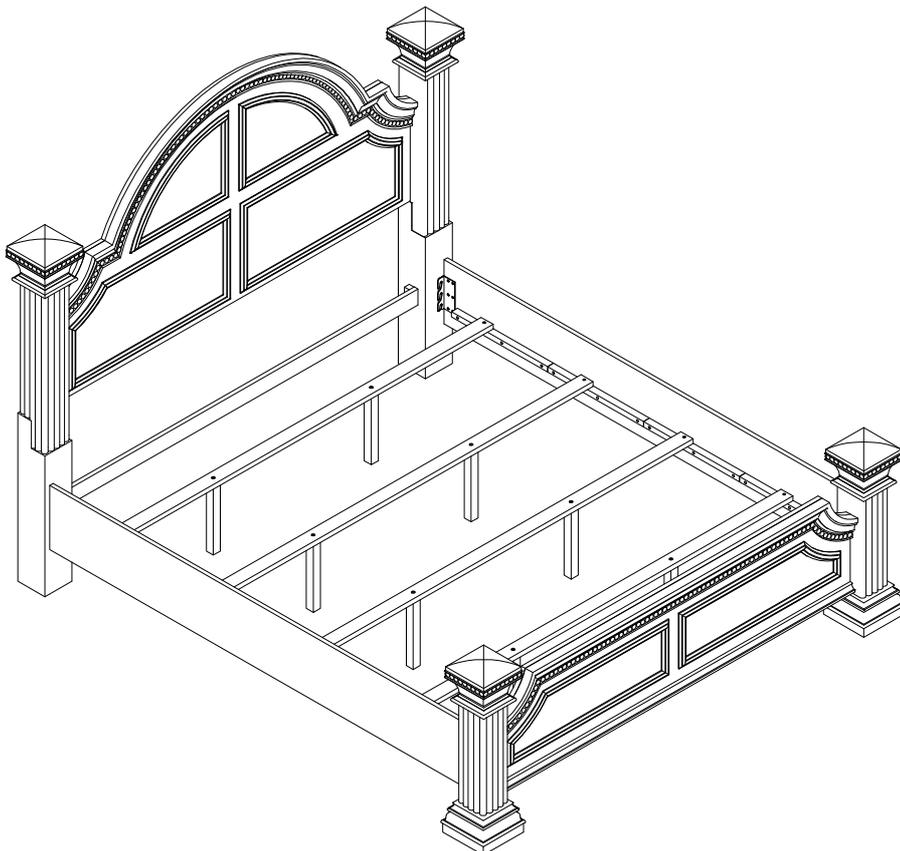
3 - People
Recommended

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.





FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.

 **Consumer Hotline**
Toll-Free 1-888-980-5122

 **WEBSITE**
www.foagroup.com

    foagroup

 **Monday to Friday**
8:30AM- 5:30PM (PT)

 **E-MAIL**
cs.ec@foagroup.com

 FurnitureOfAmerica

CHECK BEFORE STARTING

Are you missing anything?
Double-check all parts, hardware and accessories listed are all accounted for.

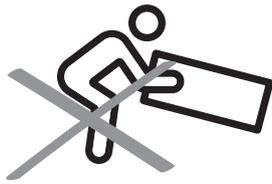
Should we send any replacements?
Are there any irregularities or flaws in the parts? We can send replacements!

Check out our Quick Tips!
We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

Prep Time!
Please review the assembly instructions and all diagrams prior to assembling.

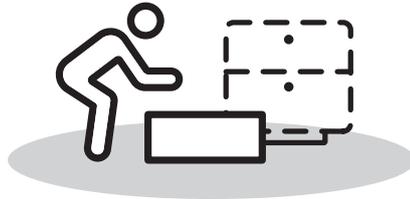
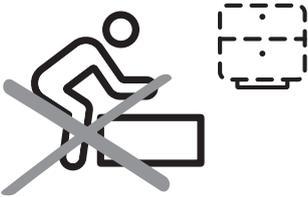
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



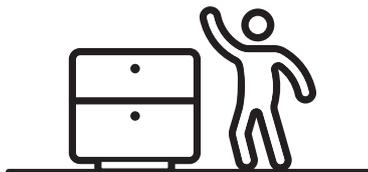
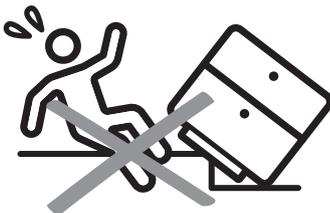
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

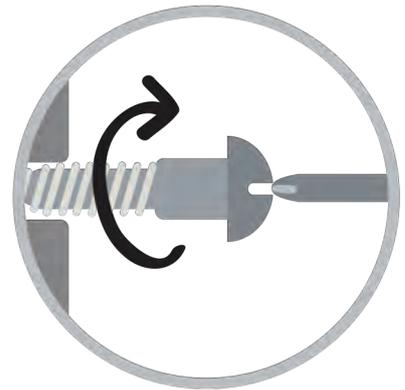
ASSEMBLY AND CARE ADVICE



FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes.



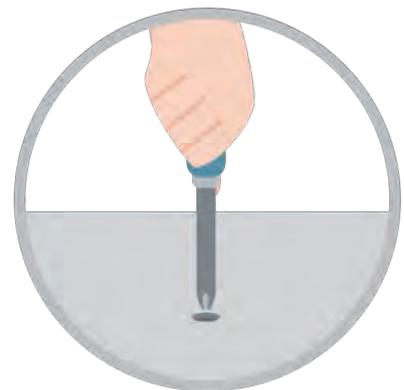
Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



Save the instructions and store any supplied tools for later maintenance.

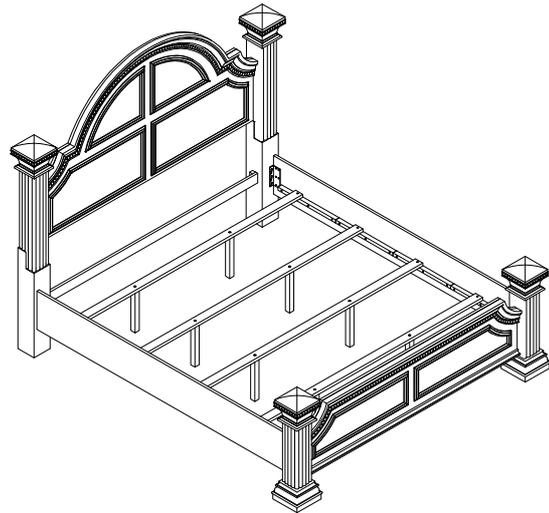
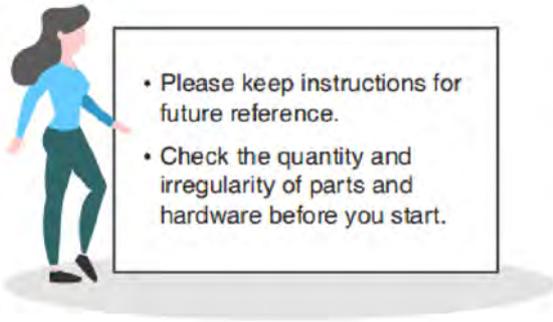


After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BED

FOA7144EK



PARTS

#1 1pc



Headboard

#2 4pcs



Finial

#3 2pcs



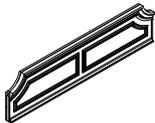
HB Leg(L&R)

#4 1pc



Support Rail

#5 1pc



Footboard

#6 2pcs



FB Post(L&R)

#7 2pcs



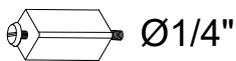
FB Leg

#8 4pcs



Slat

#9 8pcs



Slat Support
35x35x300mm

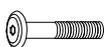
#10 2pcs



Side Rail

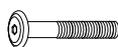
HARDWARE

#A 12pcs



Bolt
Ø5/16" x 2-1/2"

#B 4pcs



Bolt
Ø1/4" x 1-3/4 "

#C 12pcs



Lock Washer
Ø5/16"x12mm

#D 12pcs



Flat Washer
Ø5/16"x19mm

HARDWARE

#E 4pcs



Lock Washer
Ø1/4"x10mm

#F 4pcs



Flat Washer
Ø1/4"x13mm

#G 2pcs



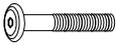
Allen Key M4

#H 12pcs



Screw
#4 x 35mm

#I 12pcs

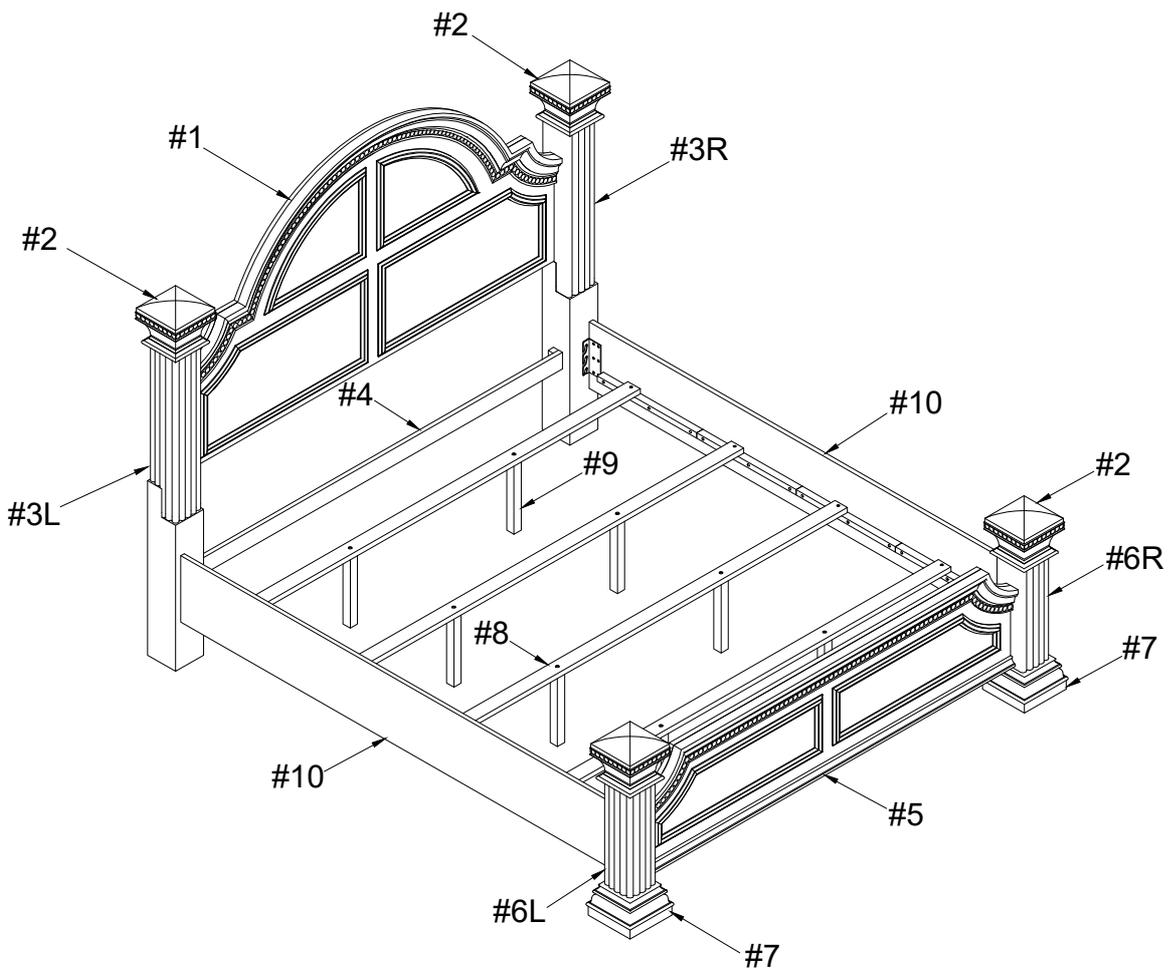


Bolt
Ø5/16" x 1"

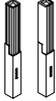
#K 8pcs



Screw
#4 x 30mm



FOA7144EK is packed in 3 cases

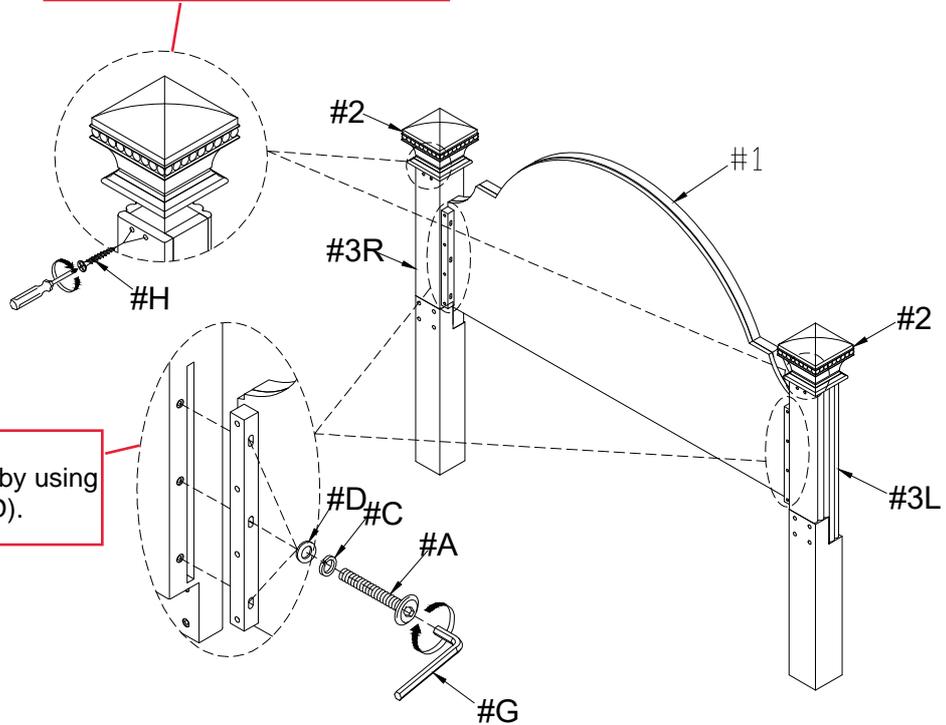
Carton	Disignation	Part	Hardware
FOA7144K HB / FB	Headboard	#1 	 #A x 12pcs  #B x 4pcs
	Finial	#2 	 #C x 12pcs  #D x 12pcs
	Headboard Leg (L&R)	#3 	 #E x 4pcs  #F x 4pcs
	Support Rail	#4 	 #G x 1pc  #H x 12pcs
	Footboard	#5 	 #K x 8pcs
	Footboard Post (L&R)	#6 	
	FB Leg	#7 	
	Slat	#8 	
	Slat Support	#9 	
FOA7144K-R	Side Rail	#10 	 #G x 1pc  #I x 12pcs

ASSEMBLY INSTRUCTIONS

1

- Part #1 x1pc
- Part #2 x2pcs
- Part #3 x2pcs
- Hardware #A x6pcs
- Hardware #C x6pcs
- Hardware #D x6pcs
- Hardware #H x4pcs

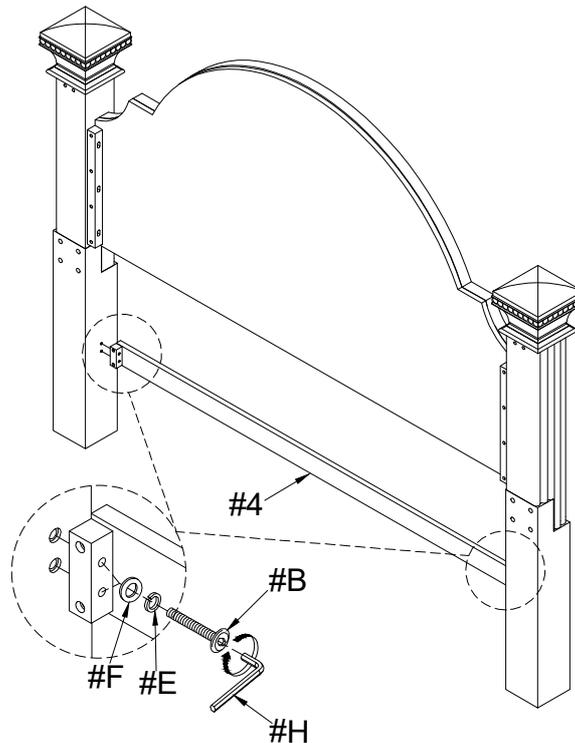
Attach finials (#2) to the HB legs (#3R/L).



Align HB legs (#3R/L) to the headboard (#1), then secure by using bolts (#A) with washers (#C,D).

2

- Part #4 x1pcs
- Hardware #B x4pcs
- Hardware #E x4pcs
- Hardware #F x4pcs



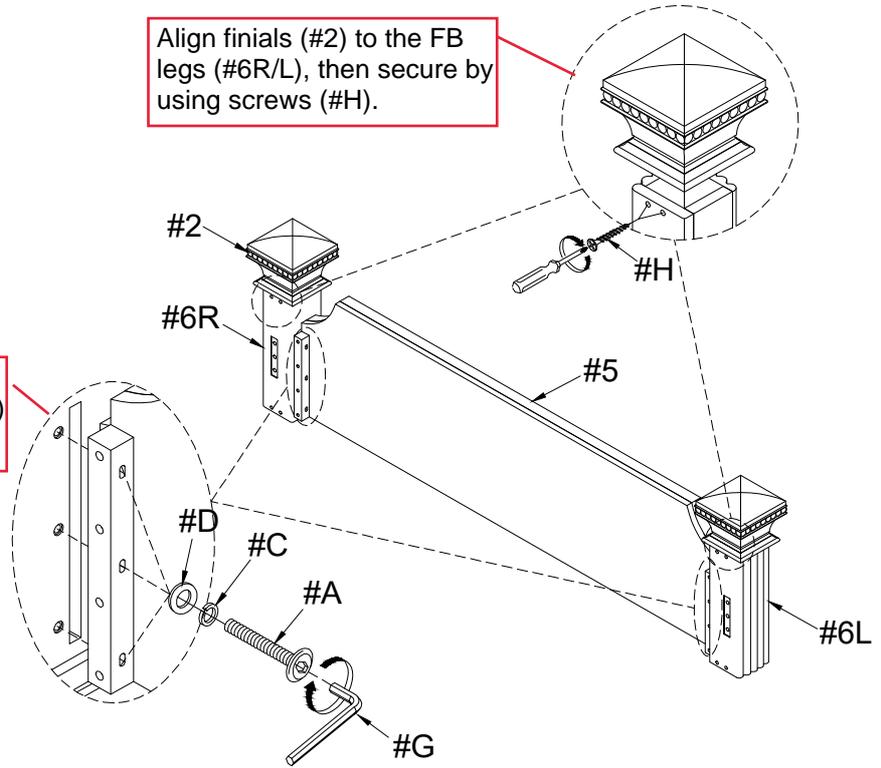
Align HB support (#4) to the HB legs, then secure by using bolts (#B) with washers (#E,F).

ASSEMBLY INSTRUCTIONS

3

- Part #2 x2pcs
- Part #5 x1pc
- Part #6 x2pcs
- Hardware #A x6pcs
- Hardware #C x6pcs
- Hardware #D x6pcs
- Hardware #H x4pcs

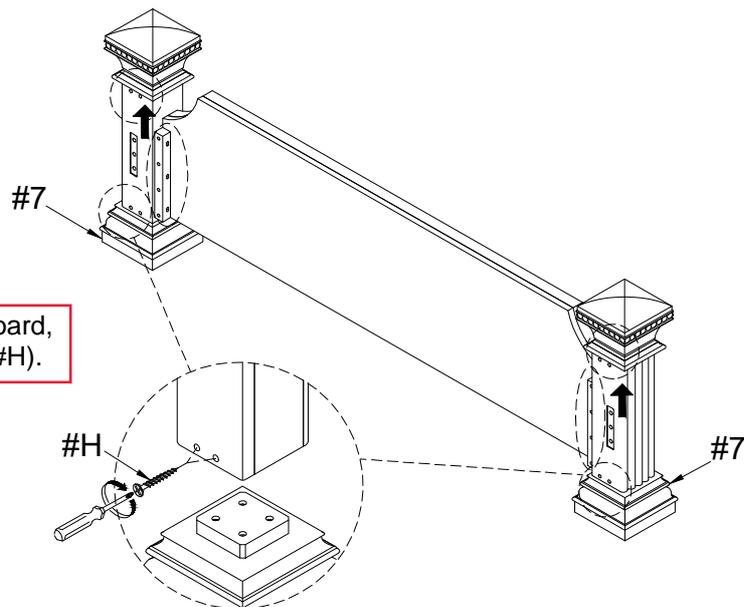
Align footboard (#5) to the FB legs (#6R/L), then secure by using bolts (#A) with washers (#C,D).



4

- Part #7 x2pcs
- Hardware #H x4pcs

Align FB legs (#7) to the footboard, then secure by using screws (#H).

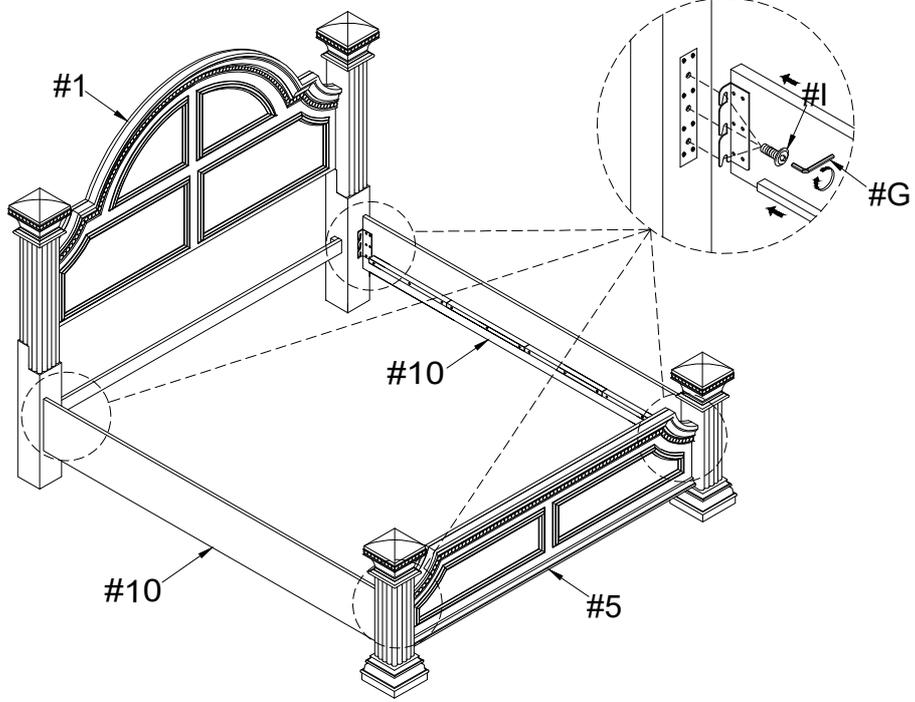


ASSEMBLY INSTRUCTIONS

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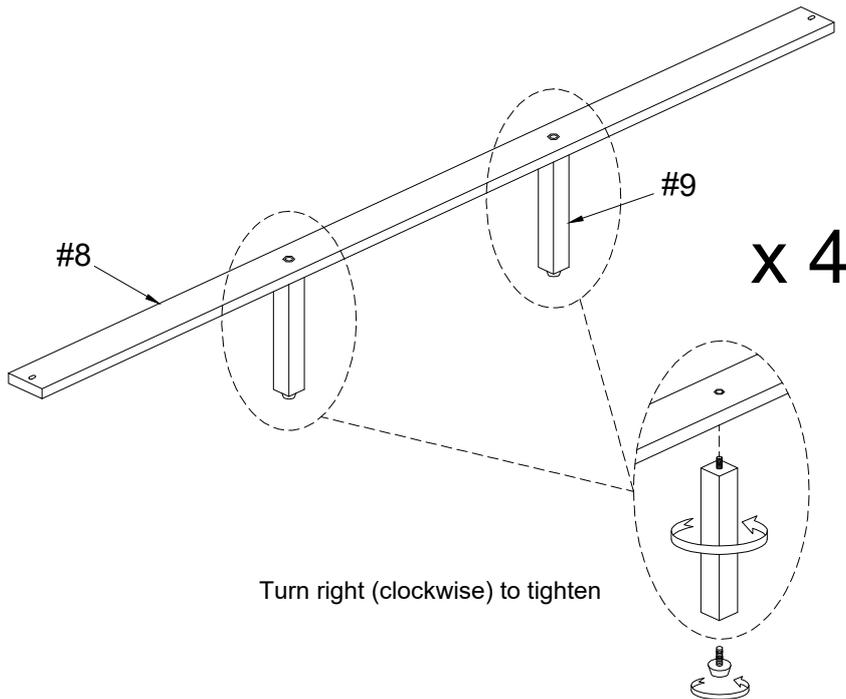
Part #10 x2pcs
Hardware #1 x12pcs

Align side rails (#10) to the headboard (#1) and footboard (#5), then secure by using bolts (#1).



6

Part #8 x1pc
Part #9 x2pcs



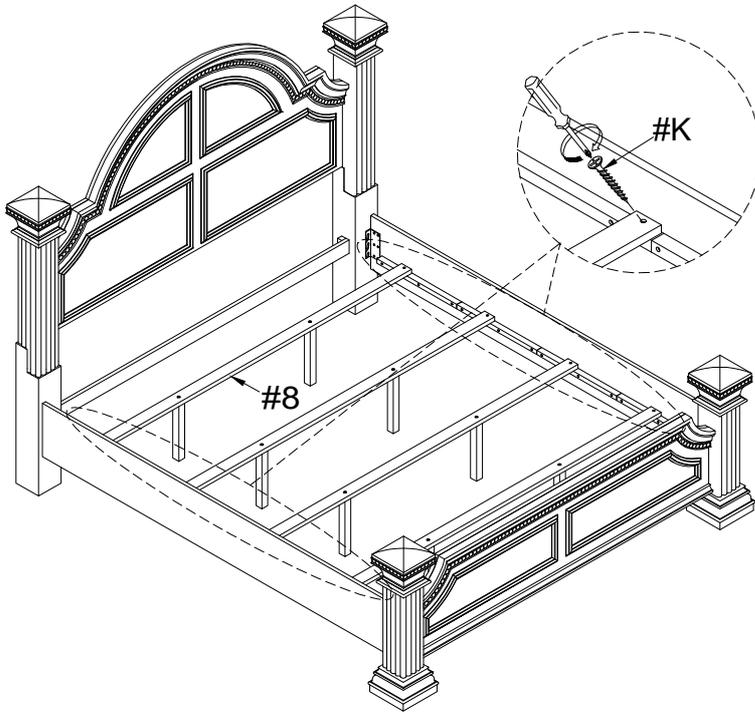
Attach support legs (#9) to the slats (#8).

ASSEMBLY INSTRUCTIONS

7

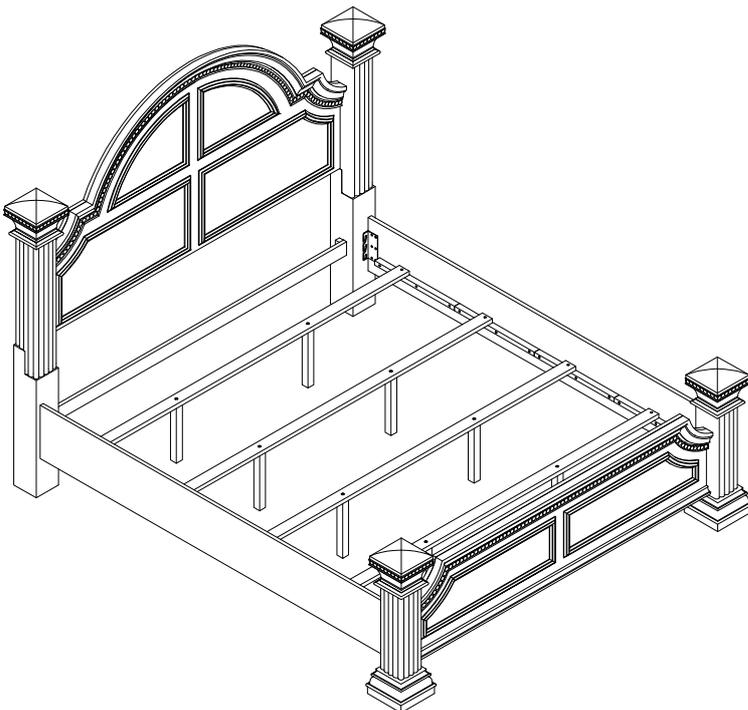
Hardware #K x8 pcs

Turn right (clockwise) to tighten



Align slats (#8) to the side rails, then secure by using screws (#K).

8



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.