

# ASSEMBLY INSTRUCTIONS

## TOOLS REQUIRED



**Allen Wrench**

(Included)



**Philips  
Screwdriver**

(Not Included)



**2 - People  
Recommended**

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PST)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

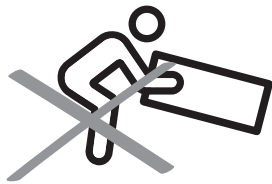
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

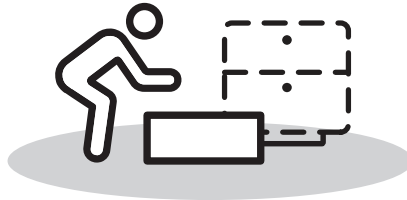
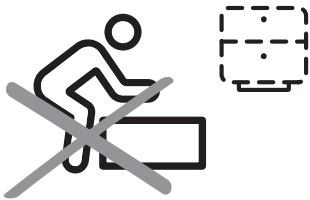
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



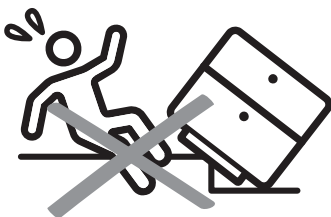
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

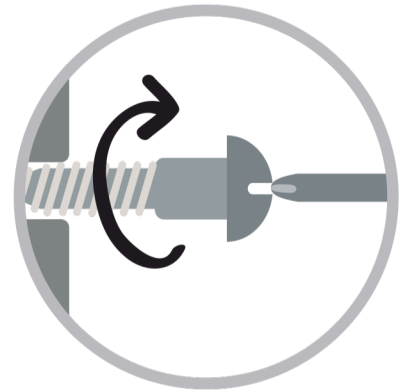
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.

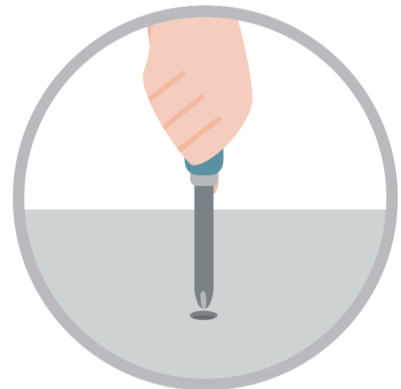


Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



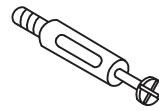
After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

## Note :

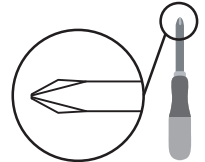
Every cam lock bolt must have a cam lock connector in order to fasten the parts together.



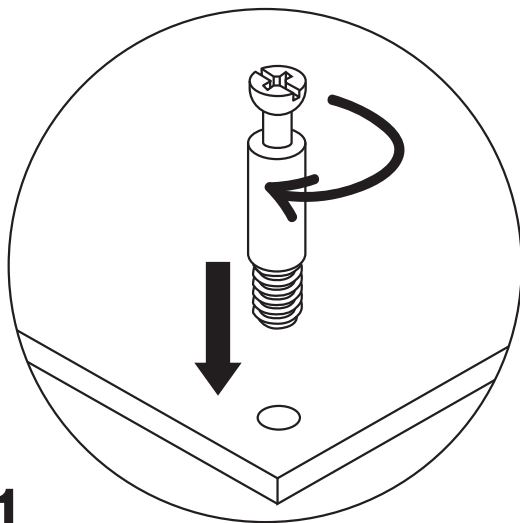
cam bolt



cam lock

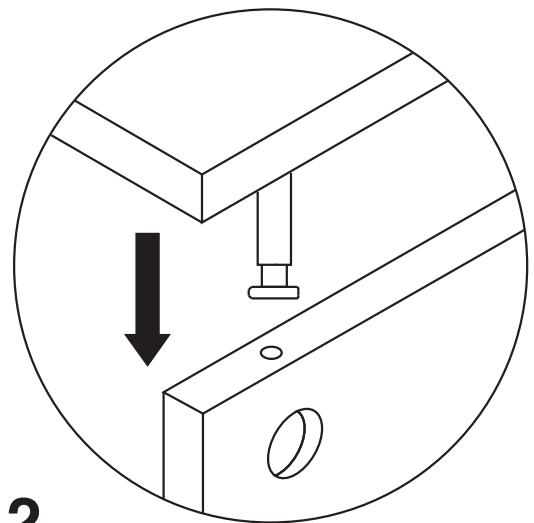


screwdriver



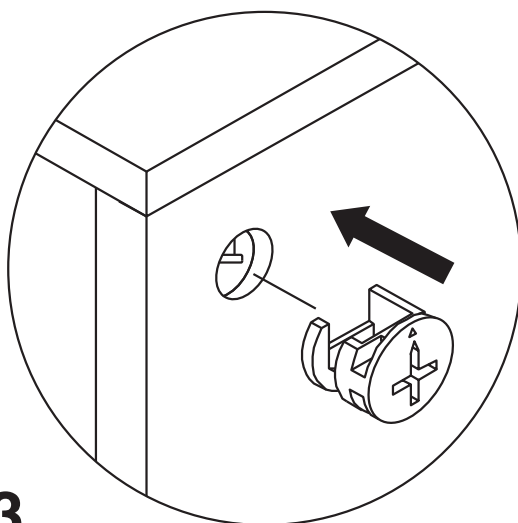
**1**

Screw the cam bolt into panel.



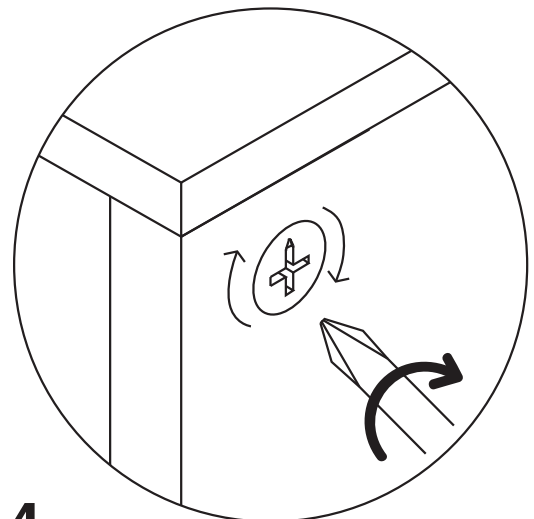
**2**

Insert the cam bolt into the bolt hole of joint panel.



**3**

Align the cam lock with its side opening (or arrow) pointing to cam bolt.



**4**

Turn the cam lock clockwise gently until it will not turn any more.

# Writing desk with 3pcs drawers USB plug

## CM-DK921

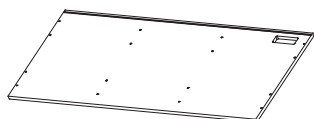


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



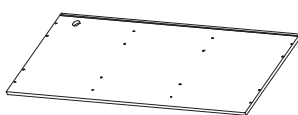
### PARTS

#1 1pc



Top panel

#2 1pc



Bottom panel

#3 1pc



Back panel

#4 2pcs



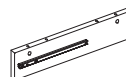
Top Support Tube

#5 2pcs



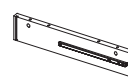
Back Support Tube

#6 1pc



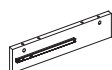
Side Panel (R)

#7 1pc



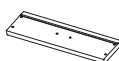
Side Panel (L)

#8 2pcs



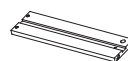
Middle Panel

#9 3pcs



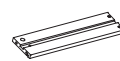
Drawer Front Panel

#10 3pcs



Drawer Side Panel (L)

#11 3pcs



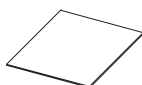
Drawer Side Panel (R)

#12 3pcs



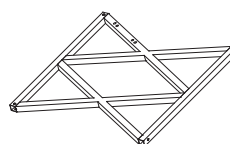
Drawer Back Panel

#13 3pcs



Drawer Bottom Panel

#14 2pcs



Leg

## HARDWARE

#A 14pcs



CAM-Bolt

#B 14pcs



CAM-Lock

#C 22pcs



Wood Dowel

#D 20pcs



Screw 8#X1-1/4"

#E 12pcs



Bolt 1/4" X 2"

#F 6pcs



Bolt 1/4" X 1-1/2"

#G 6pcs



Hands

#H 6pcs



Screw M4x21mm

#I 6pcs



Screw M4x12mm

#J 2pcs



Screw M3x12mm

#K 1pc



power socket

#L 8pcs



Plug

#M 8pcs



Levelers

#N 1pc



Allen Wrench

#O 4pcs



Plastic Bracket

#P 4pcs



Wall Anchor

#Q 4pcs



6#X5/8"  
Screw

#R 4pcs



6#X1-1/2"  
Screw

#S 2pcs



Plastic Strap

# ASSEMBLY INSTRUCTIONS

# 1

Part #1 x1pc

Part #6 x1pc

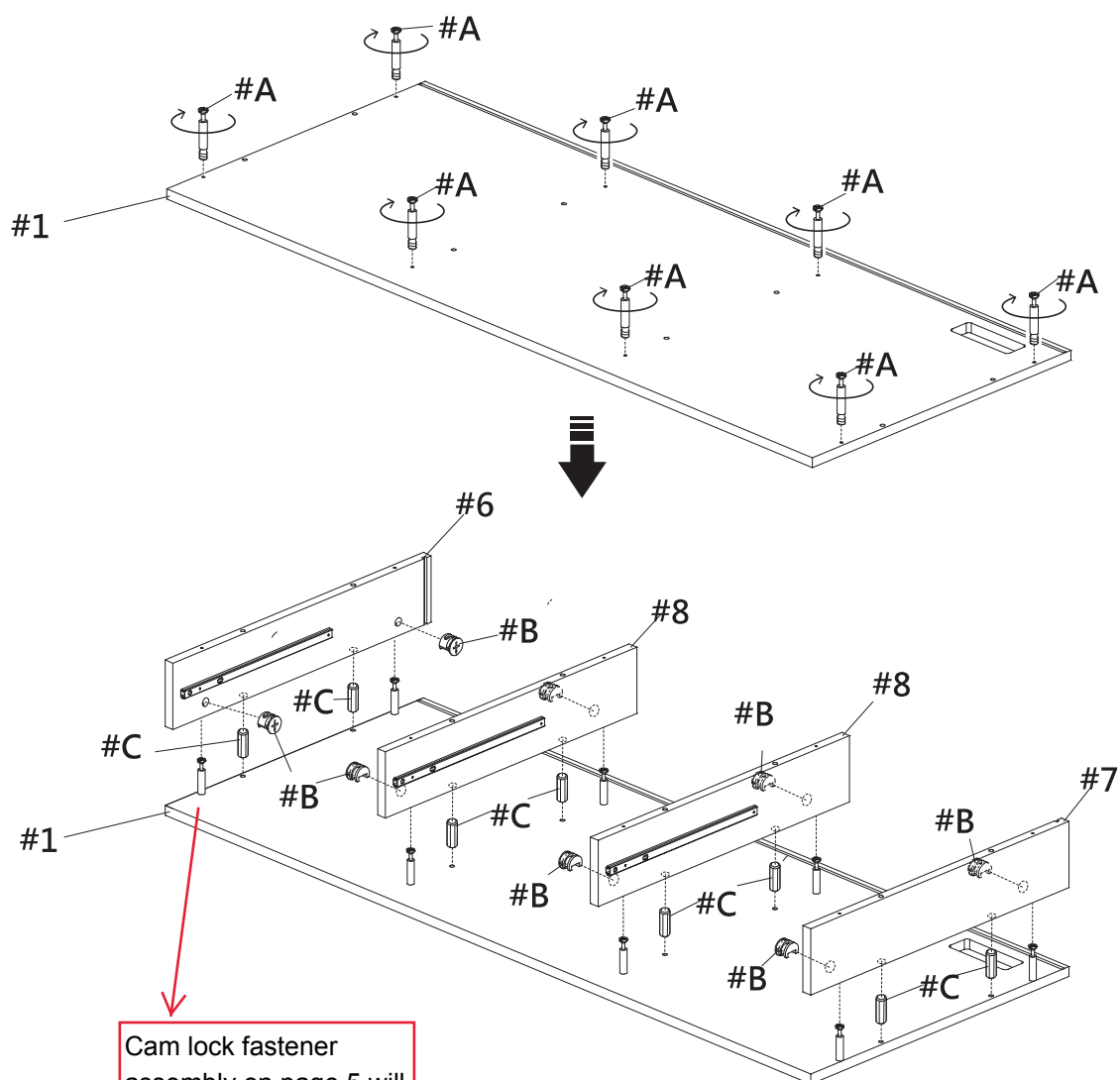
Part #7 x1pc

Part #8 x2pcs

Hardware #A x8pcs

Hardware #B x8pcs

Hardware #C x8pcs



Cam lock fastener assembly on page 5 will show you how to secure cam bolts (#A) onto cam locks (#B).



# ASSEMBLY INSTRUCTIONS

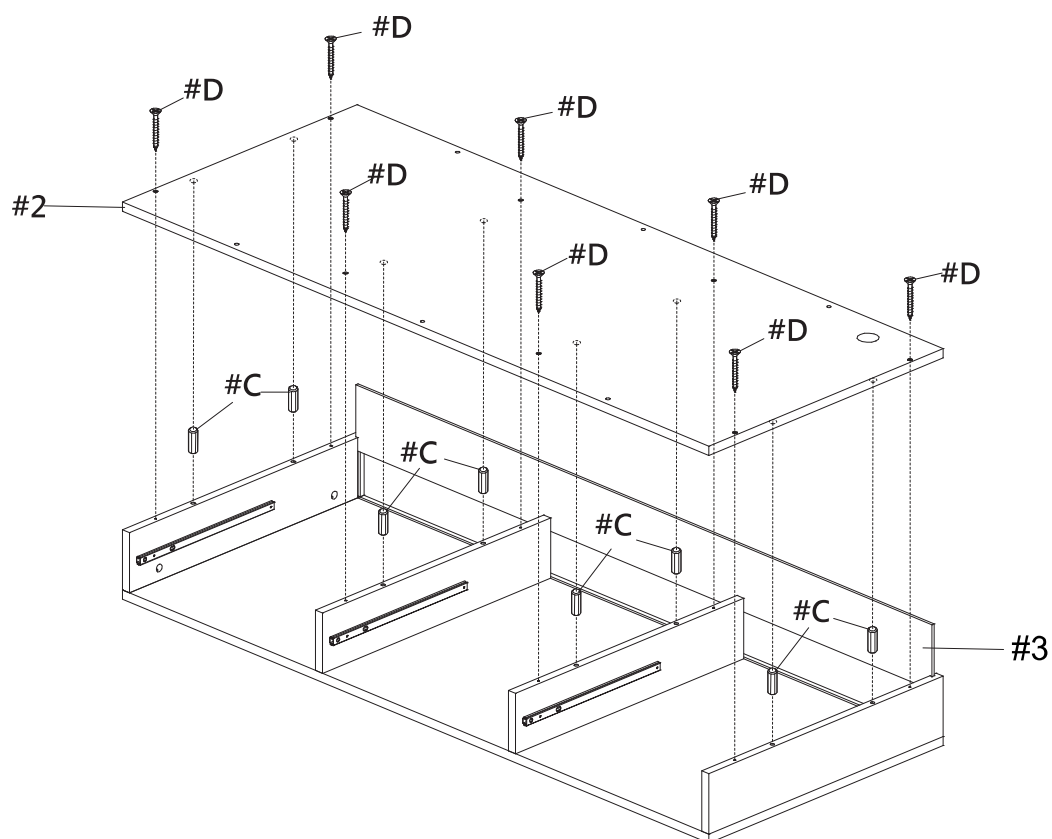
## 2

Part #2 x1pc

Part #3 x1pc

Hardware #C x8pcs

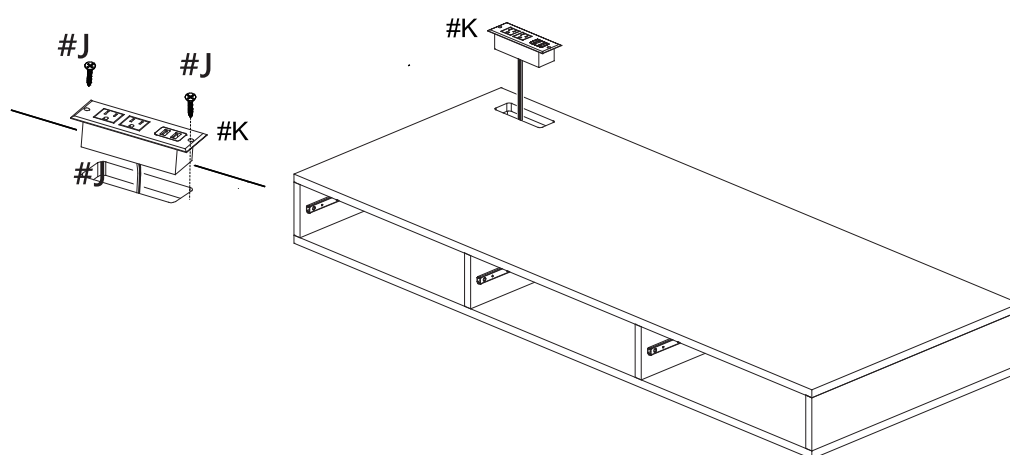
Hardware #D x8pcs



## 3

Hardware #K x1pc

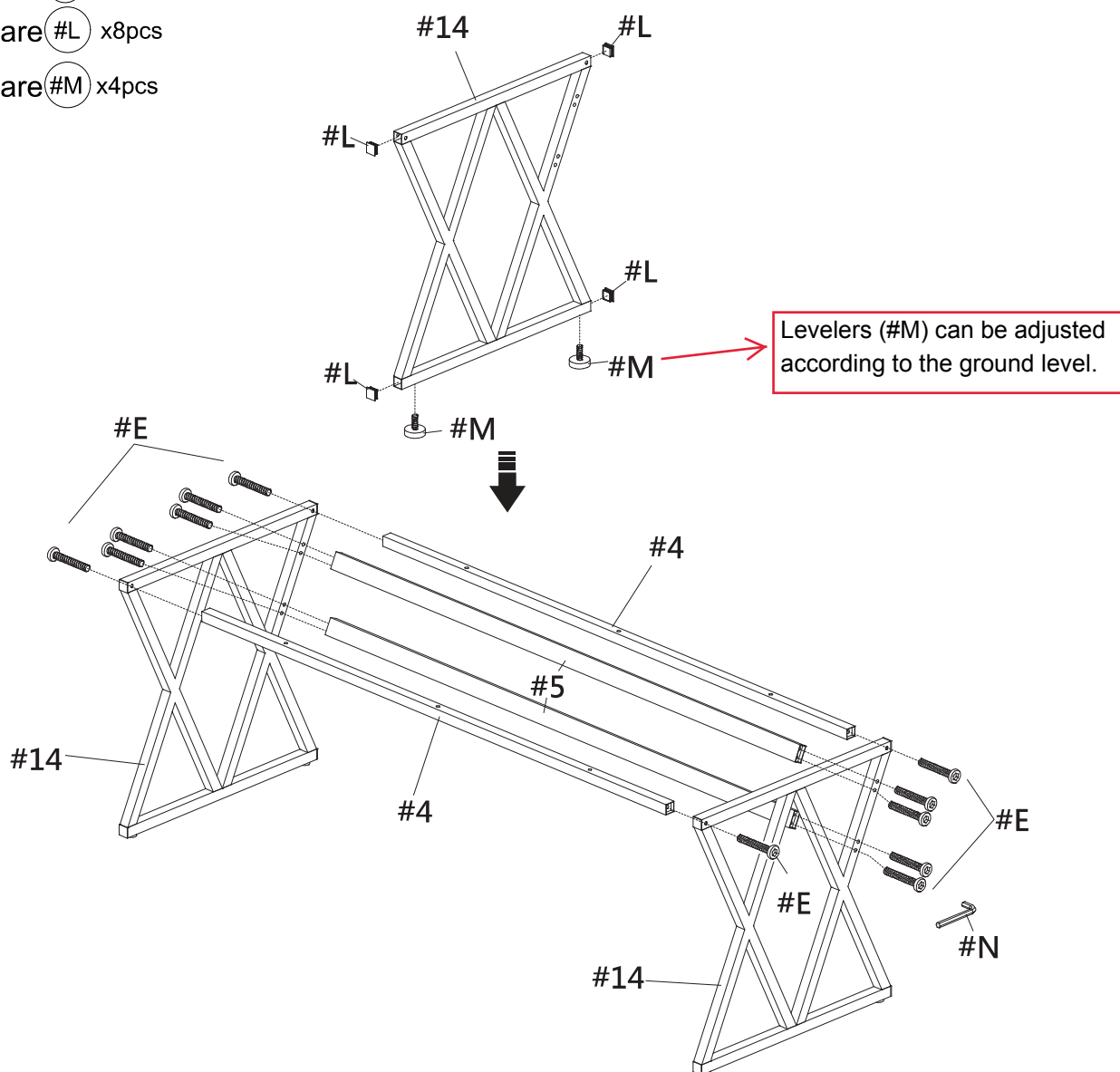
Hardware #J x2pcs



# ASSEMBLY INSTRUCTIONS

## 4

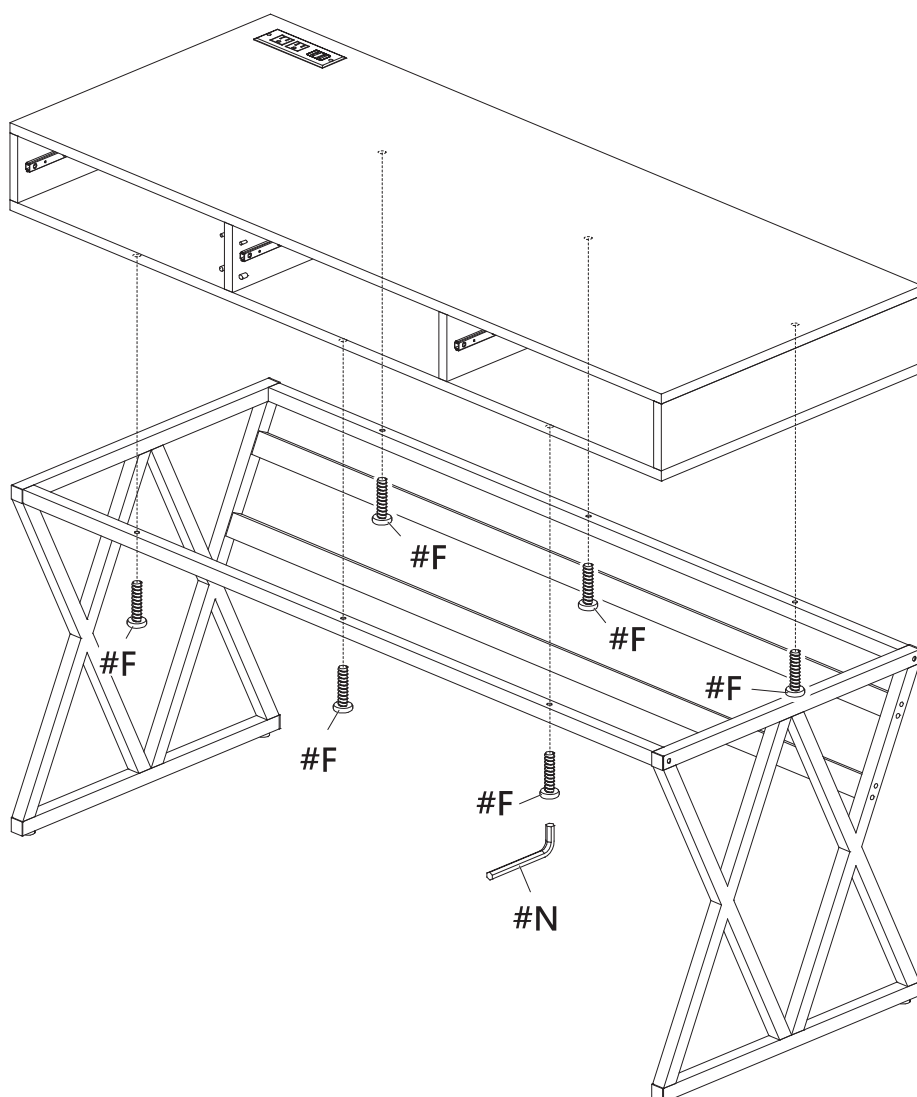
- Part #4 x2pcs
- Part #5 x2pcs
- Part #14 x2pcs
- Hardware #E x12pcs
- Hardware #L x8pcs
- Hardware #M x4pcs



# ASSEMBLY INSTRUCTIONS

# 5

Hardware **#F** x 6pcs



# ASSEMBLY INSTRUCTIONS

## 6

Hardware #A x 6pcs Hardware #D x 12pcs  
Hardware #C x 6pcs Hardware #G x 3pcs  
Hardware #H x 6pcs

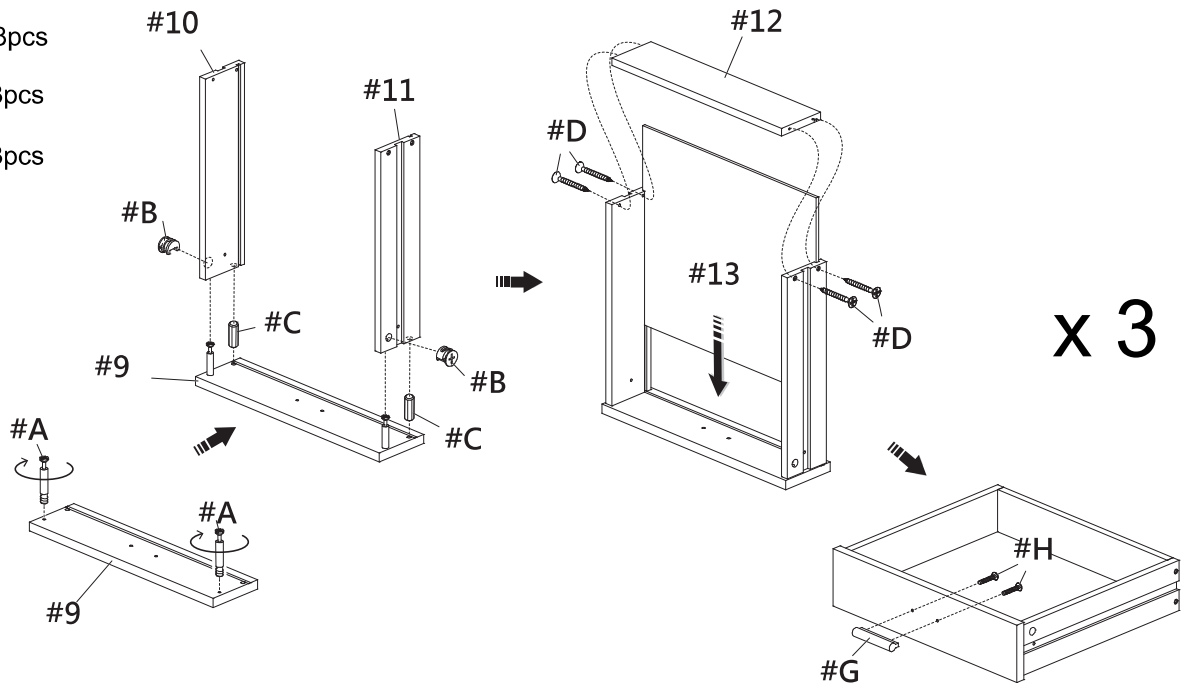
Part #9 x 3pcs

Part #10 x 3pcs

Part #11 x 3pcs

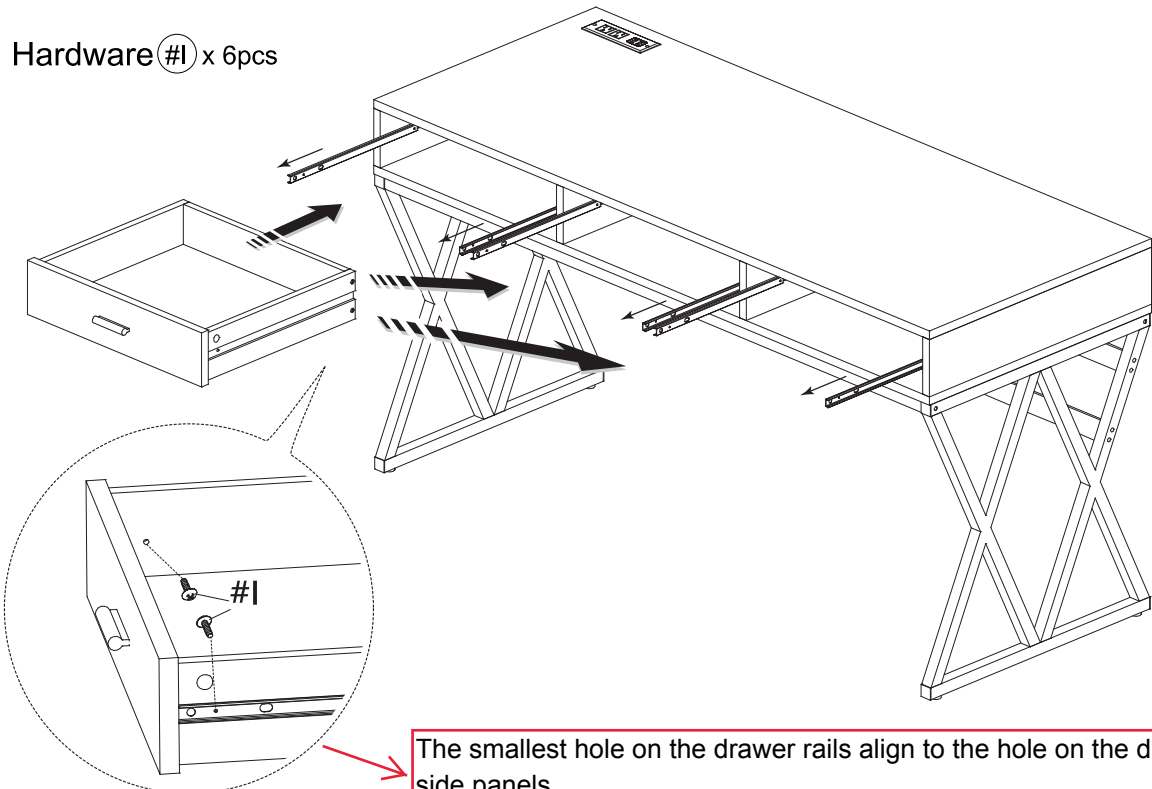
Part #12 x 3pcs

Part #13 x 3pcs



## 7

Hardware #I x 6pcs



The smallest hole on the drawer rails align to the hole on the drawer side panels.

# ASSEMBLY INSTRUCTIONS

## 8

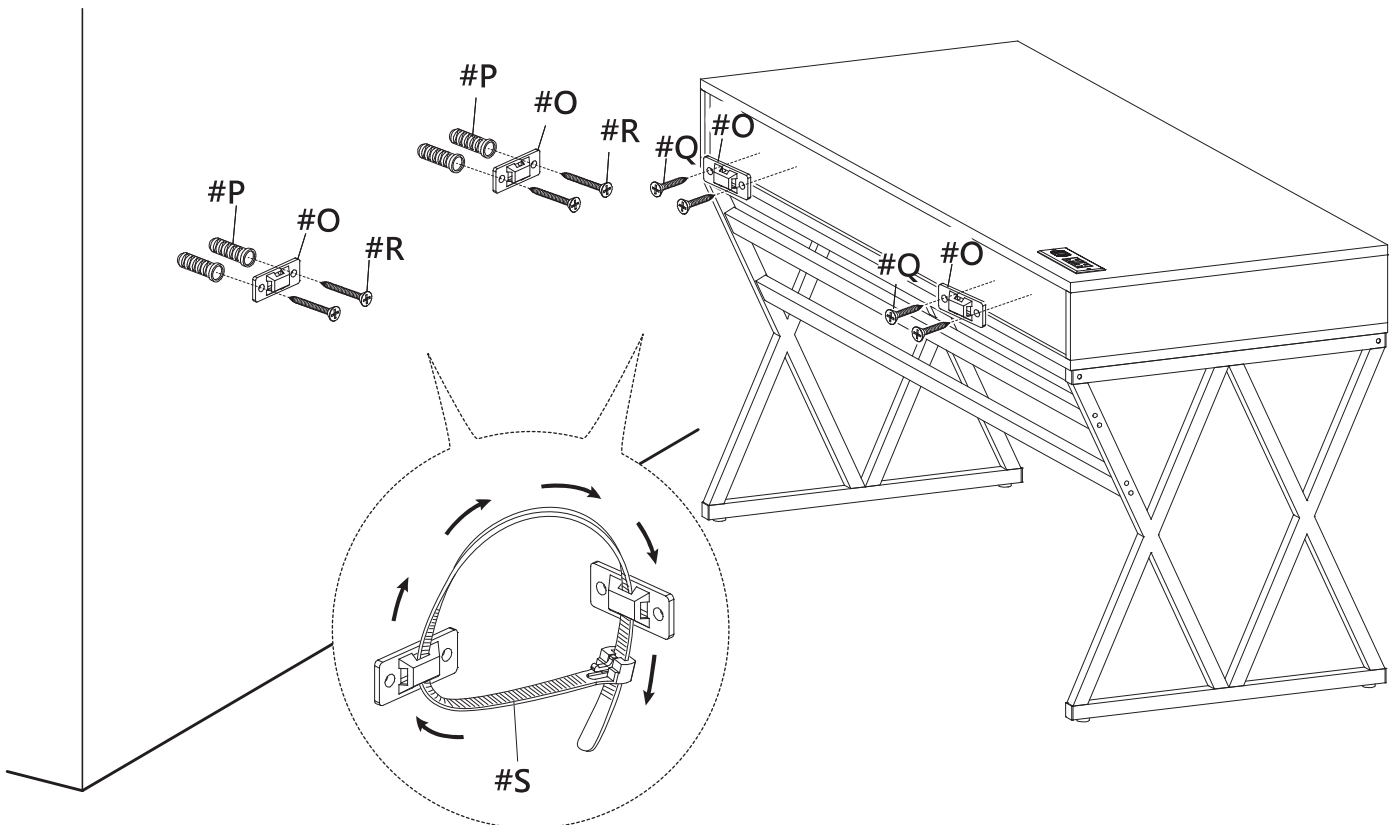
Hardware #O x 4pcs

Hardware #P x 4pcs

Hardware #Q x 4pcs

Hardware #R x 4pcs

Hardware #S x 2pcs



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

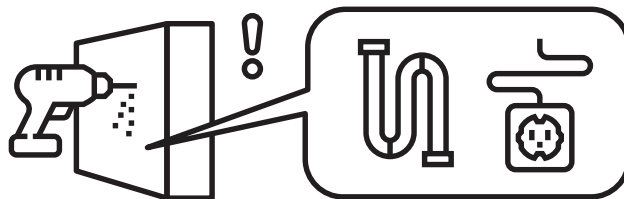
# ASSEMBLY INSTRUCTIONS

## Wall Mounting and Fixing



### EXPANSION WALL ANCHOR

Our provided expansion wall anchors are only suitable for masonry walls, such as drywall, plaster or concrete, and are best for holding lightweight items or for anti-tip prevention. If you are unsure of the correct wall anchor to use with the product, please request professional guidance. Liability for product damage or failure due to using the incorrect anchors will fall on the installer.

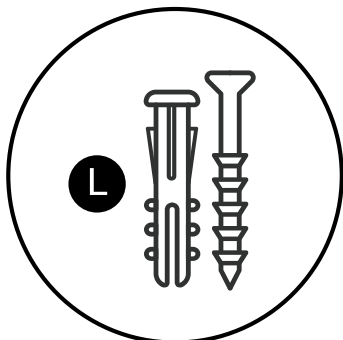


### CHECK BEFORE PROCEEDING

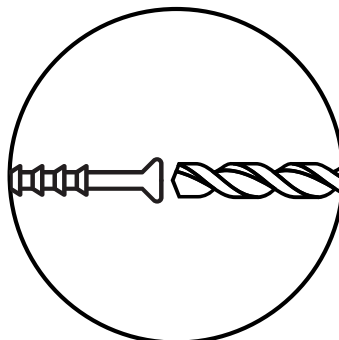
Prior to drilling or hammering, please check for wires or pipes. We recommend using a stud finder to locate a stud, which will offer more appropriate resistance and hold more weight.

## QUICK TIPS

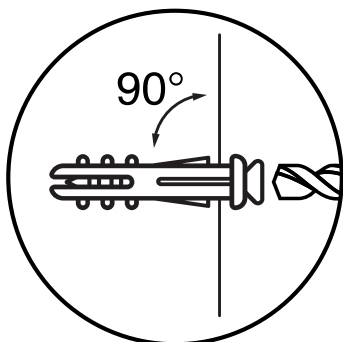
1. If unsure of the proper size, always choose a larger screw and wall anchor.



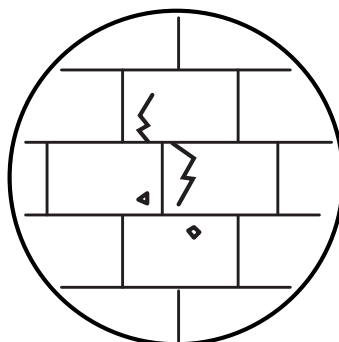
2. Match the drill bit to the wall anchor and hole size.



3. Only drill horizontally. Do not force the drill or enlarge the hole for the wall anchor.



4. Take extra care when drilling into high walls or ceramic tiles. Wall anchors should be a tight fit for the hole. Never use wall anchors in ceilings.



### MAINTENANCE



Yearly  
Check

We recommend a yearly check to see if the wall anchor or screw has loosened. If so, please remove the existing wall anchor and screw, and use a new anchor.