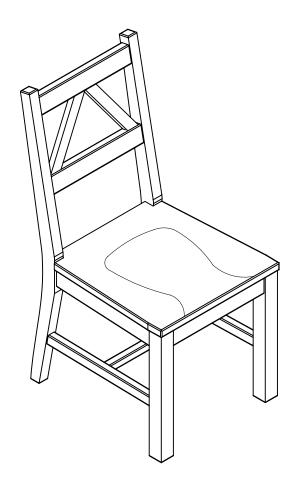
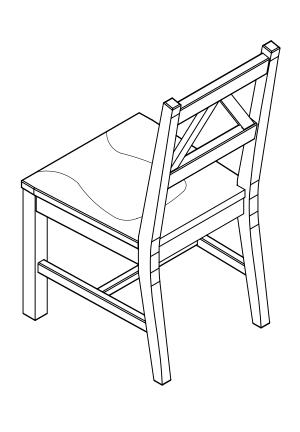


#### **ASSEMBLY INSTRUCTIONS**

# TITIAN CHAIR MODEL# 86157ATOB-01-KD-U Sears# 15398





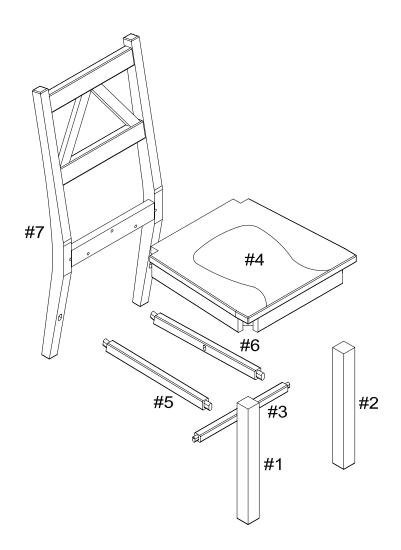
**Front view** 

**Back view** 



## PARTS IDENTIFICATION

ITEM	DESCRIPTION	QTY
#1	LEFT LEG	01
#2	RIGHT LEG	01
#3	FRONT RAIL	01
#4	SEAT	01
<b>#</b> 5	LEFT RAIL	01
#6	RIGHT RAIL	01
<b>#</b> 7	BACKREST	01





#### HARDWARE IDENTIFICATION

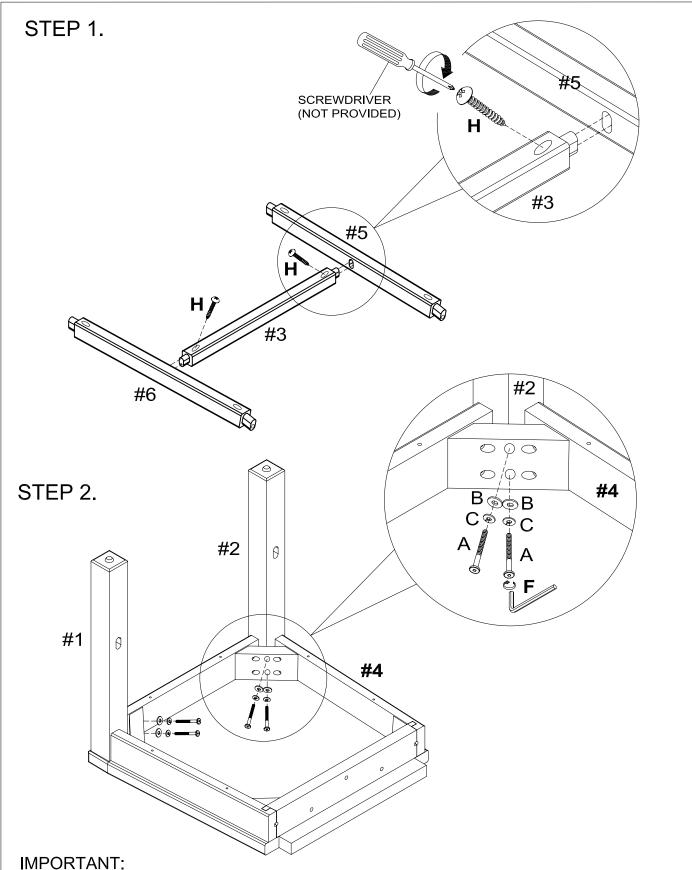
Please line up the hardware with the correct full size image to make sure you are installing the hardware correctly.

ITEM	PICTURE		DESCRIPTION	QTY
A		(Ø6x60mm) Not to Scale	LARGE BOLT	04
В		(Ø20mm) Not to Scale	FLAT WASHER	09
С		(Ø10mm) Not to Scale	SPRING WASHER	09
D		(Ø6x40mm) Full Size	SMALL BOLT	03
E	£ (######	(Ø4x45mm) Full Size	LONG SCREW	04
F		Not to Scale	ALLEN KEY	01
G		(Ø6x70mm) Not to Scale	BOLT	02
Н	£ (#######	(Ø4x40mm) Full Size	SCREW	02

Tools required







- 1. DO NOT TIGHTEN BOLTS COMPLETELY UNTIL ALL BOLTS ARE COMPLETELY LINED UP AND INSERTED INTO HOLES / NUTS.
- 2. DO NOT OVER TIGHTEN SCREWS AND BOLTS TO AVOID STRIPPING.



