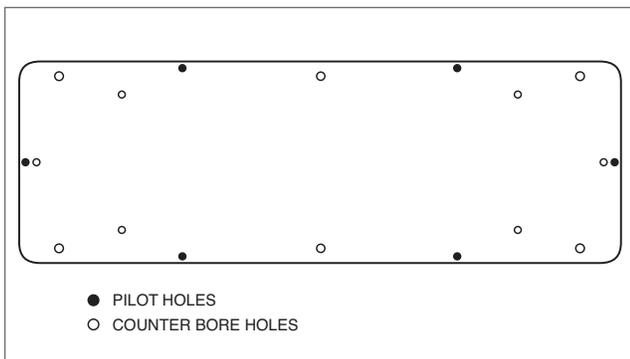


## Contents

INTEGRATED FRONT PANEL	
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1	Instructions

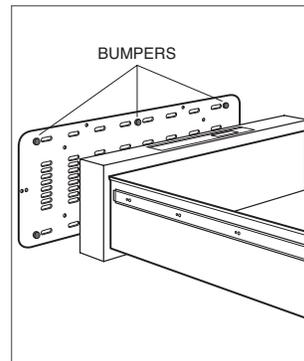
## Front Panel Installation

- 1 Place the decorative panel face down on a protected work surface.
- 2 Position the front mounting panel on the back of the decorative panel (typically centered but will vary with cabinet design).
- 3 Use the mounting panel as a template to mark the six panel mounting locations shown in the illustration below. Remove the mounting panel and use a 7/64" bit to drill six pilot holes.
- 4 Place mounting panel onto the back of the decorative panel and use the pre-drilled holes to re-align. Trace the remaining circular holes and each set of upper and lower oblong holes.
- 5 Remove mounting panel and use a 1/2" bit to counter bore 1/4" deep holes in each circular hole location.

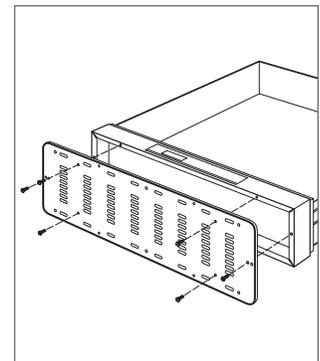


Panel modification.

- 6 Remove the four screws from the front of the warming drawer and discard the cardboard panel. Remove the protective material from the mounting panel and insert six rubber bumpers. The round side of the bumpers should face the protected side. Refer to the illustration below.
- 7 Install the mounting panel using six hex head screws. Refer to the illustration below.
- 8 With the front mounting panel installed, align the pilot holes on the decorative panel with the holes on the mounting panel and attach using six low profile screws.



Rubber bumper placement.



Mounting front panel.

