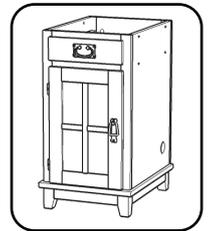


Computer Desk



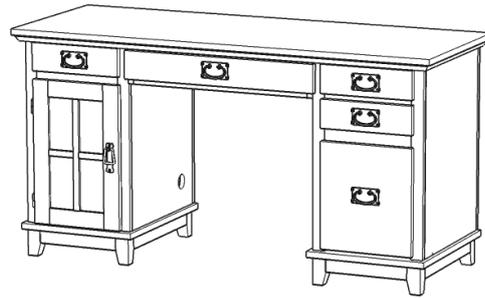
Left Unit

IMPORTANT

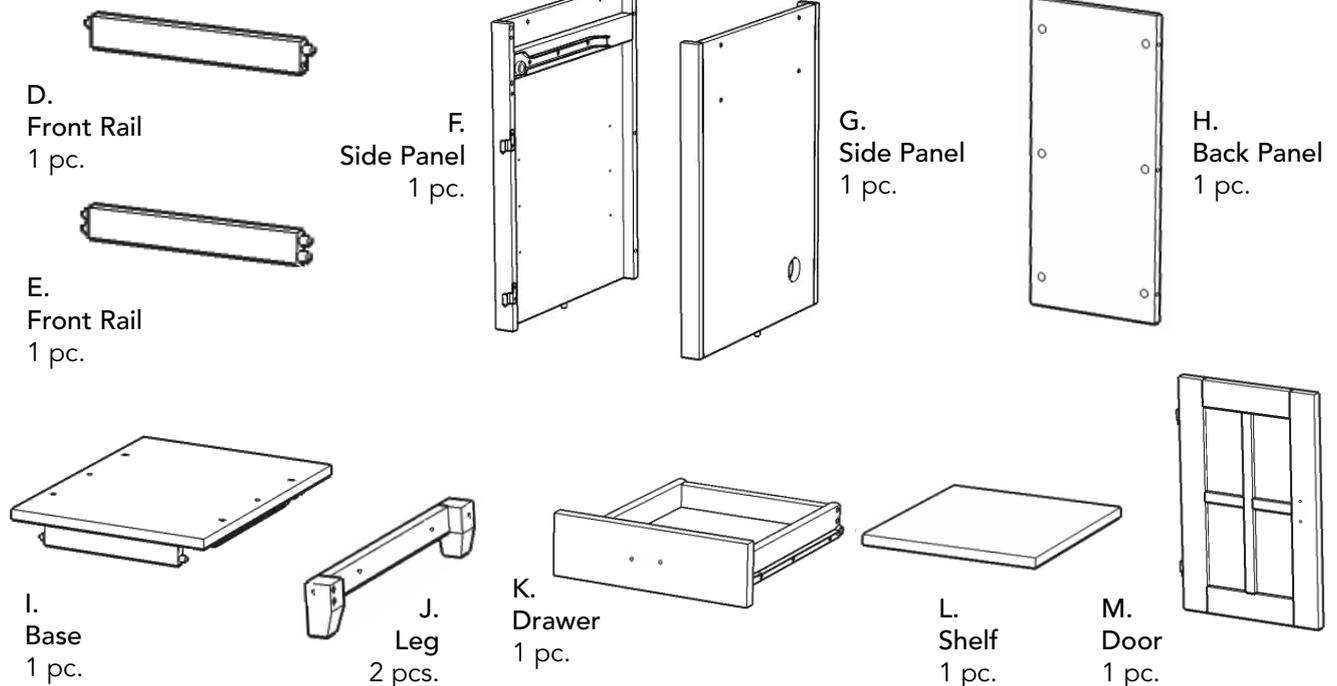
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.

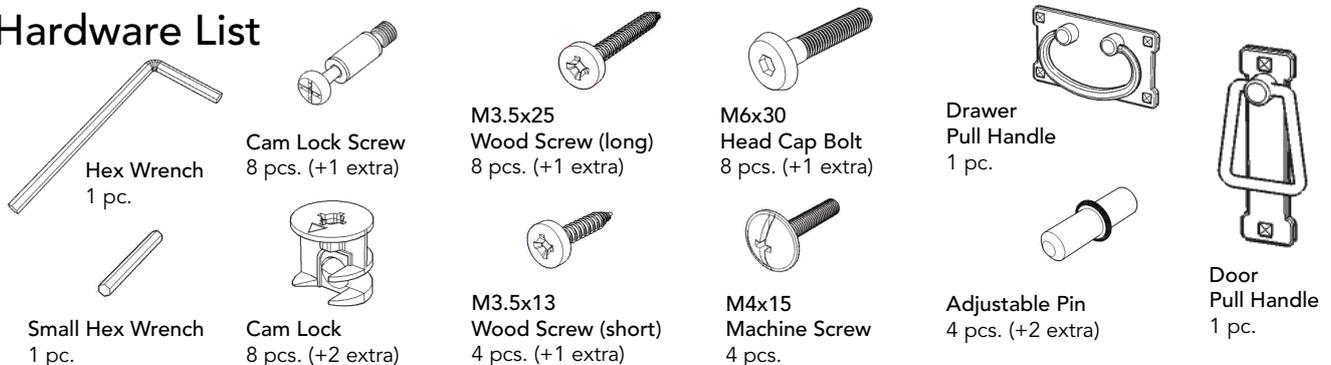


Part List



Refer to later page(s) of these instructions for drawer assembly.

Hardware List



For assembly also need cartons 88 5180 182, 88 5180 183.

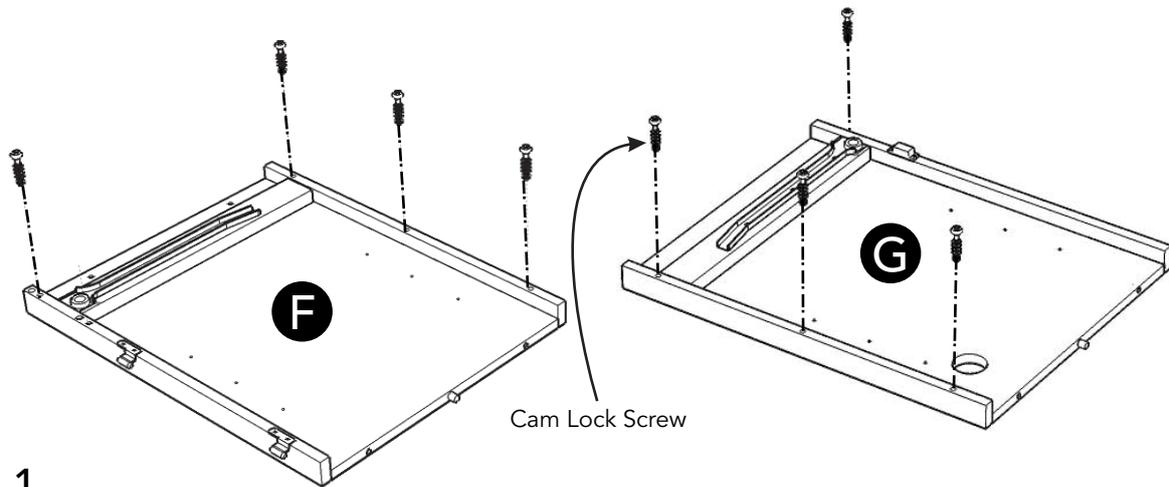
Tool(s) required for assembly: Phillips screwdriver

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 servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319

Assembly Instructions 2/5

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Keep Hex Wrench in a safe place as the bolts may need to be tightened up in the future.



STEP 1

Insert Cam Lock Screws into pre-drilled holes of Side Panels (F) and (G). (See Figure 1)

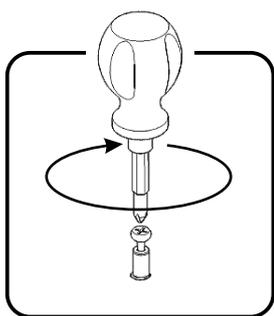


Figure 1

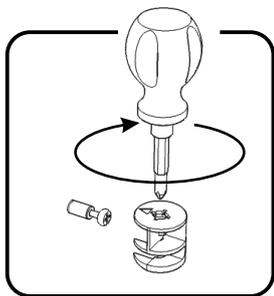
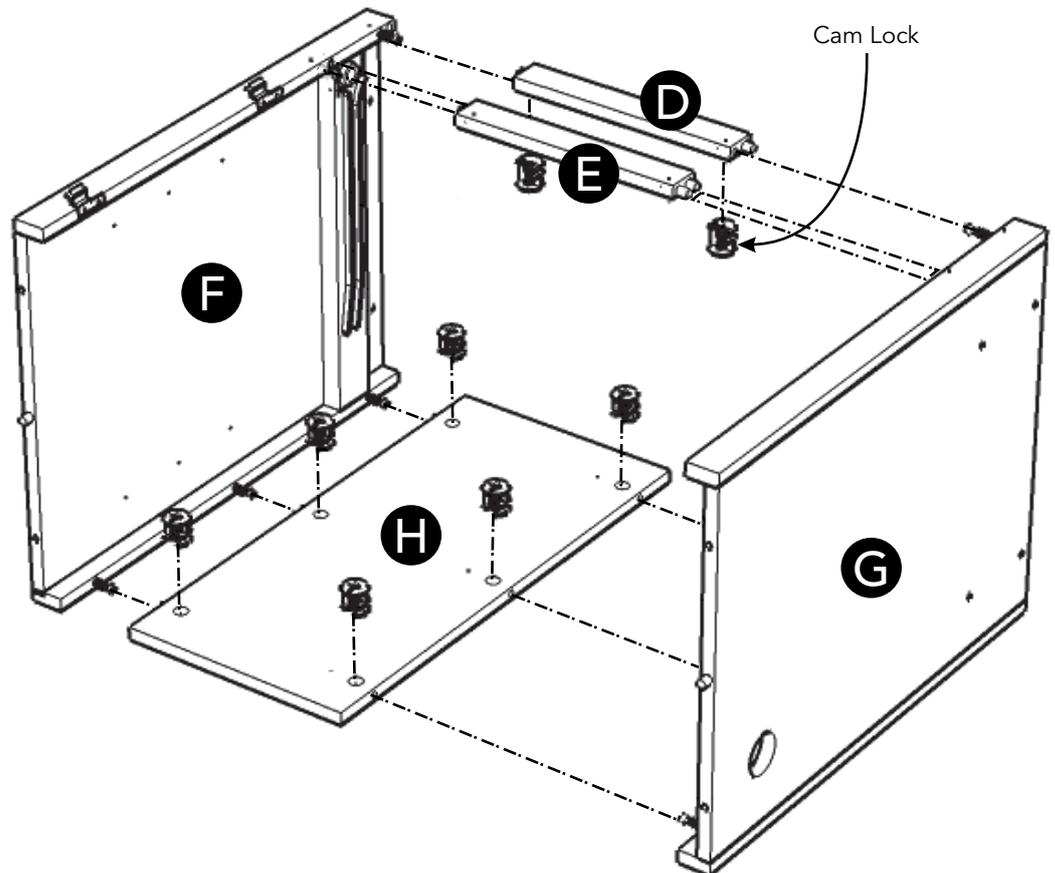


Figure 2



STEP 2

Attach Front Rails (D), (E) and Back Panel (H) to Side Panel (F) with Cam Locks. (See Figure 2)

Attach Side Panel (G) to unit with Cam Locks.

STEP 3

Attach Base (I) to unit with Head Cap Bolts.
(See Figure 3)

Attach Legs (J) to unit with Head Cap Bolts.

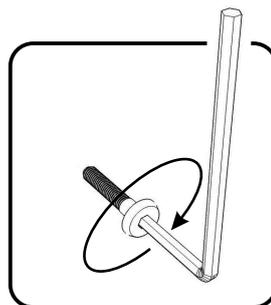
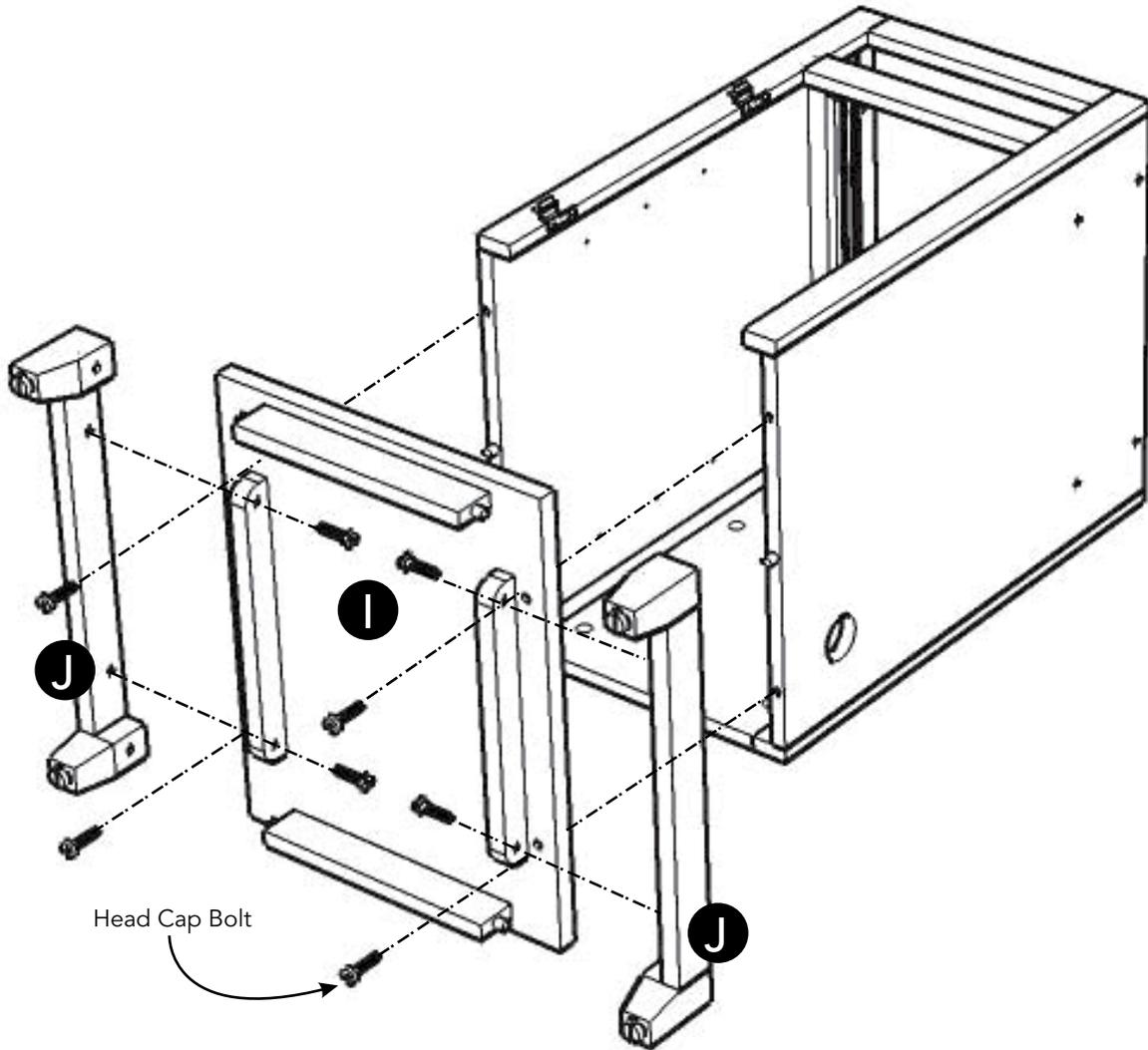
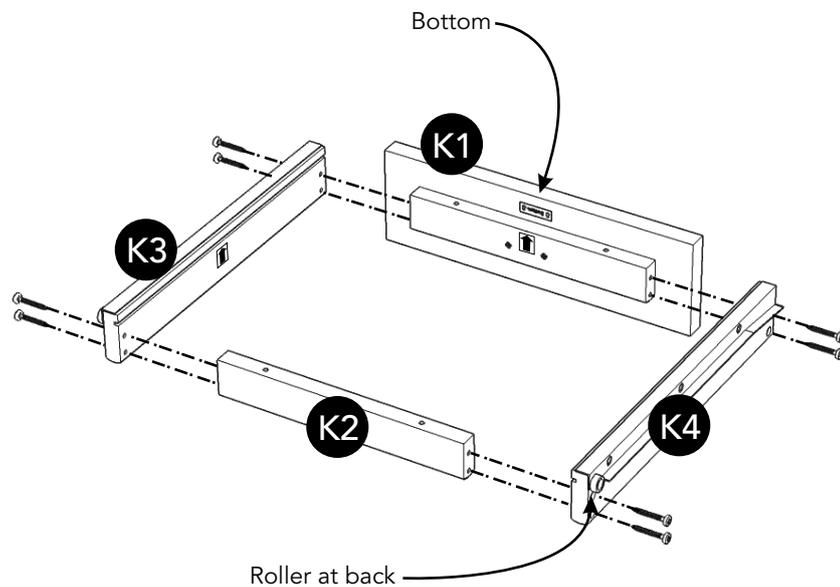
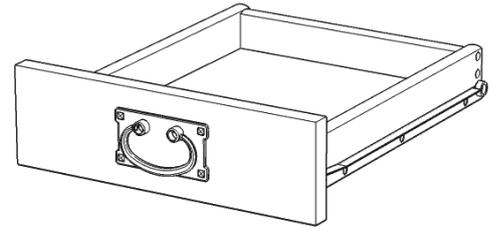


Figure 3

Assembly Instructions 4/5

Drawer (K)



STEP 4

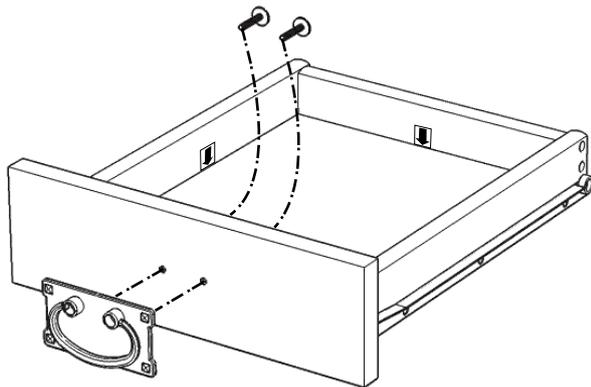
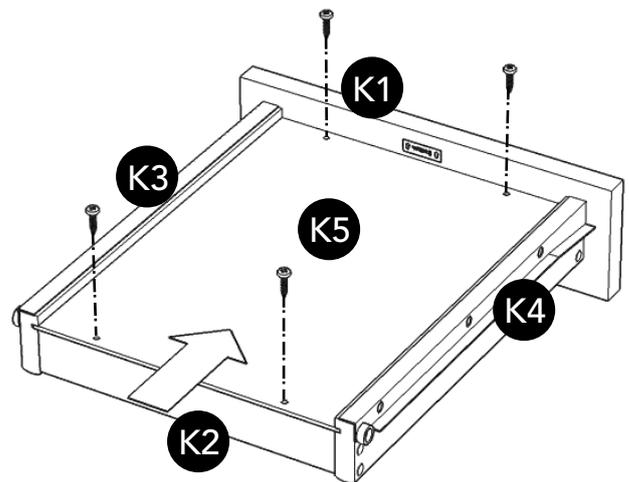
Attach Drawer Front (K1) and Drawer Back (K2) to Drawer Side (K3) with Wood Screws (long).

Attach Drawer Side (K4) to unit with Wood Screws (long).

STEP 5

Slide Drawer Bottom (K5) into the grooves of Drawer Sides (K3) and (K4) until it meets Drawer Front (K1).

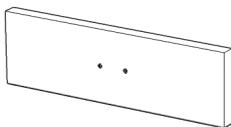
Attach Drawer Bottom (K5) to unit with Wood Screws (short).



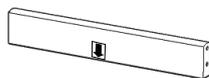
STEP 6

Attach Drawer Pull Handle with Machine Screws.

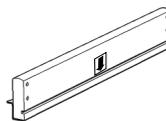
Part List



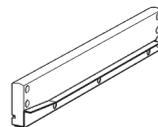
K1.
Drawer Front
1 pc.



K2.
Drawer Back
1 pc.



K3.
Drawer Side
1 pc.



K4.
Drawer Side
1 pc.



K5.
Drawer Bottom
1 pc.

Assembly Instructions 5/5

STEP 7

Turn unit to its' upright position.

Slide Drawer (K) into place.

Insert Adjustable Pins into pre-drilled holes of side panels at the desired level.

Slide Shelf (L) into place.

Attach Door Pull Handle to Door (M) with Machine Screws.
(See Figure 4)

Attach Door (M) to unit by sliding the door lift hinges into the side panel lift hinges.
(See Figure 5)

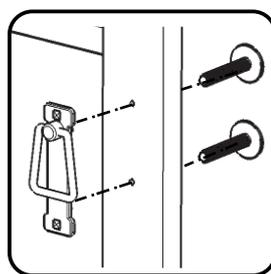
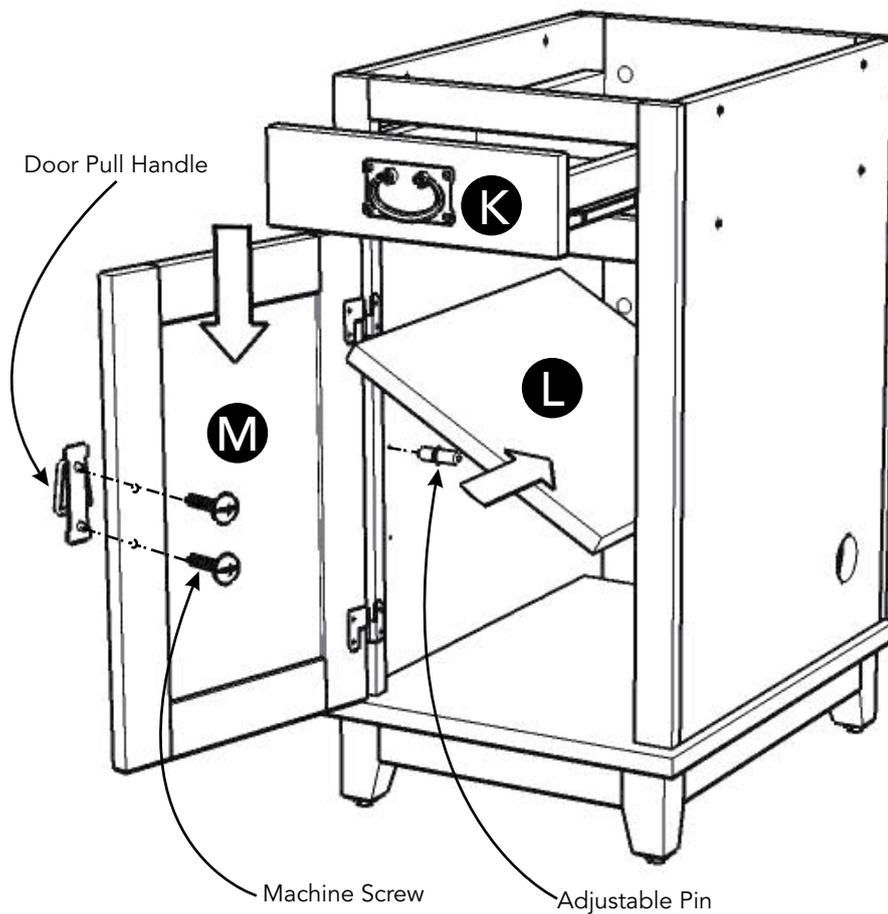


Figure 4

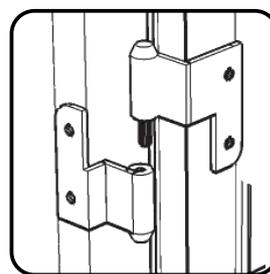


Figure 5

CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.
**PREVENT
CRACKING**



Do not place
in direct sunlight.
**PREVENT
FADING**



Do not write
directly on surface.
**PREVENT
MARKING**



Do not place hot
objects on surface.
**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.
**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.
**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

www.homestyles-furniture.com/customer-service/replacement-parts

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