



# ASSEMBLY INSTRUCTIONS

MODEL #

## CM4193-E

Questions?

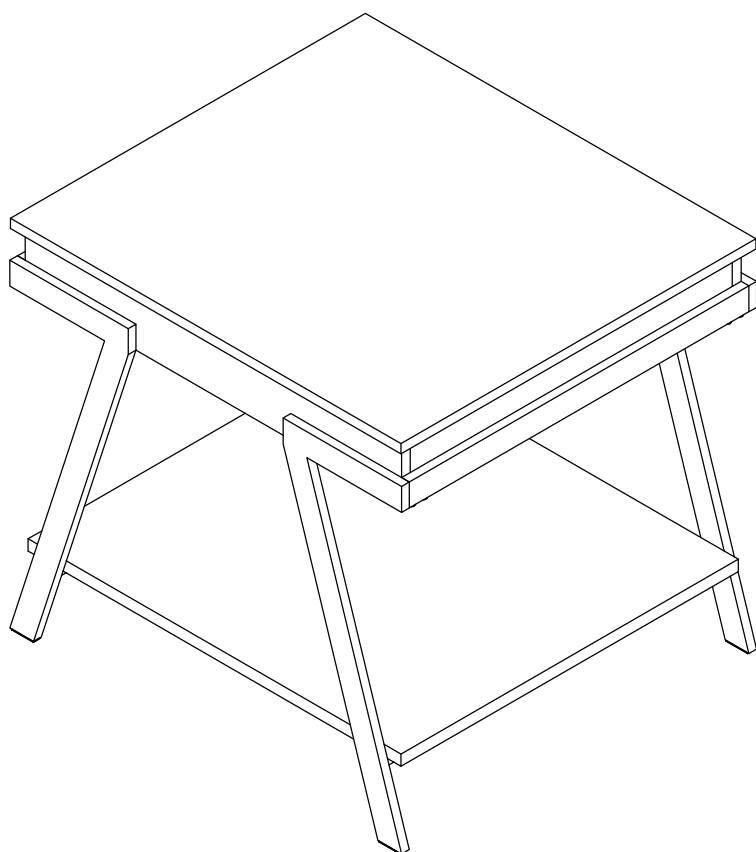
GIVE US A CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PT)

### TOOLS REQUIRED



Allen Wrench

(Included)



2 - People  
Recommended

### ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline  
Toll-Free 1-888-980-5122



WEBSITE  
[www.foagroup.com](http://www.foagroup.com)



Monday to Friday  
8:30AM- 5:30PM (PT)



E-MAIL  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

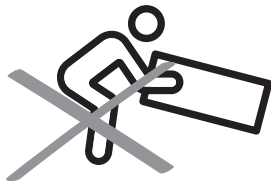
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### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

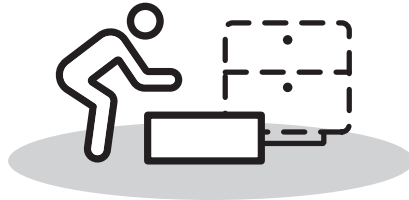
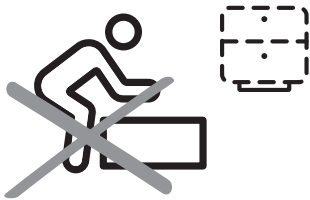
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



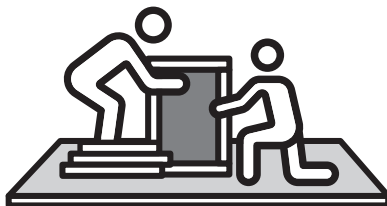
## Suitable Location

Assembling near the area of the intended location is highly recommended.



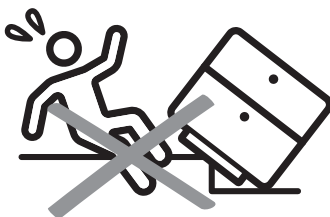
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

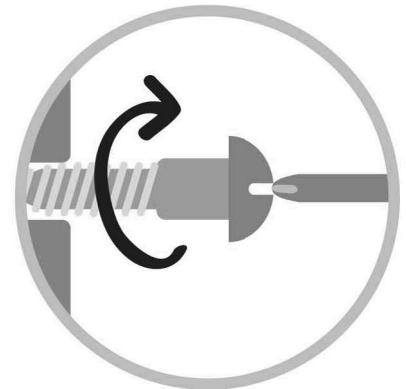
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



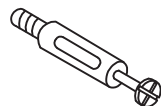
After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

## Note :

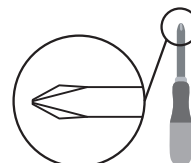
Every cam lock bolt must have a cam lock connector in order to fasten the parts together.



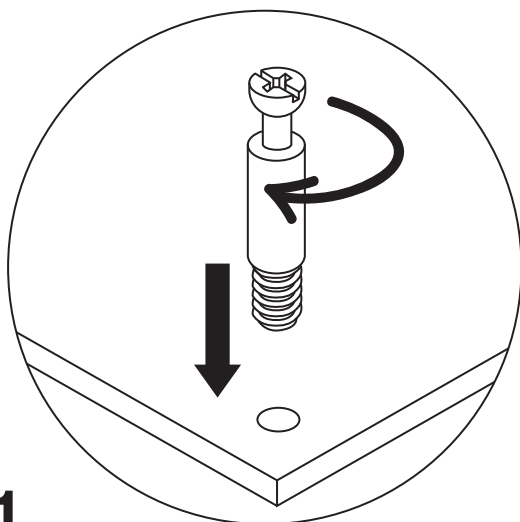
cam bolt



cam lock

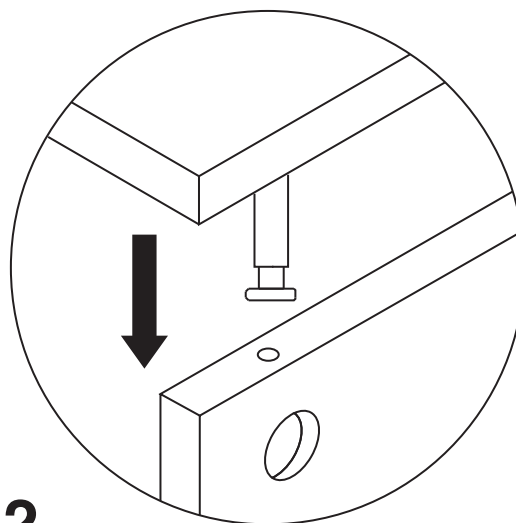


screwdriver



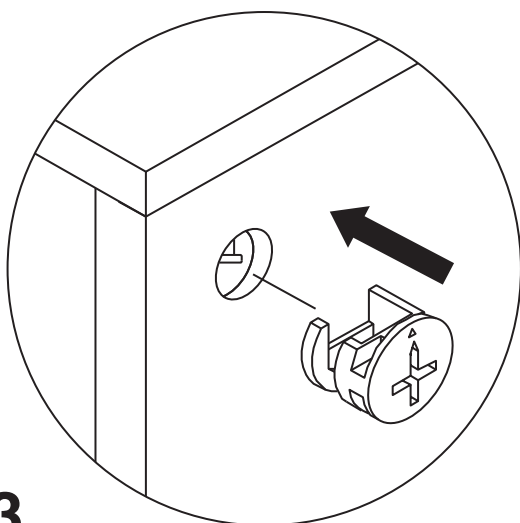
**1**

Screw the cam bolt into panel.



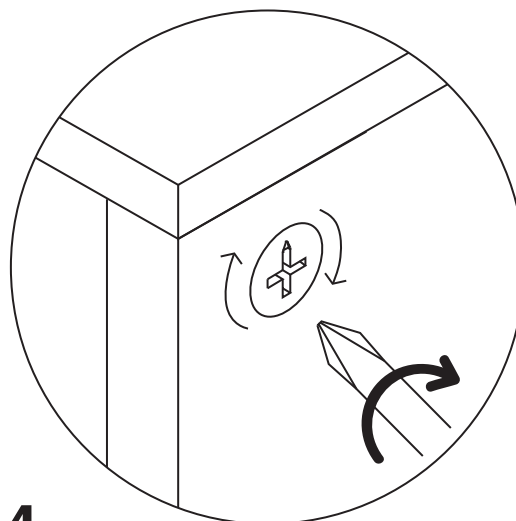
**2**

Insert the cam bolt into the bolt hole of joint panel.



**3**

Align the cam lock with its side opening (or arrow) pointing to cam bolt.

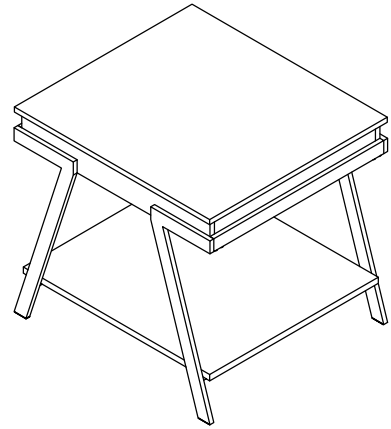
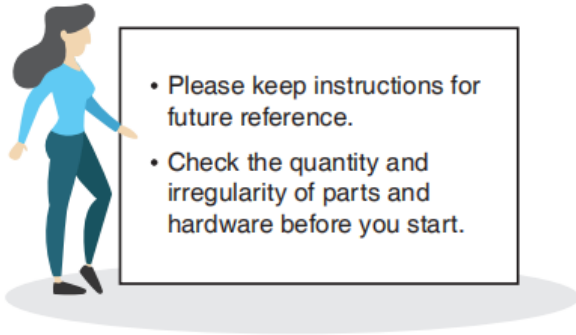


**4**

Turn the cam lock clockwise gently until it will not turn any more.

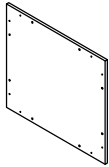
# END TABLE

CM4193-E



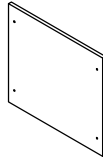
## PARTS

#1 1pc



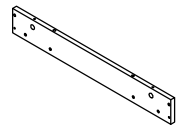
TOP PANEL

#2 1pc



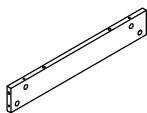
SHELF

#3 2pcs



FRONT AND BACK WOOD PANEL

#4 2pcs



LEFT AND RIGHT WOOD PANEL

#5 2pcs



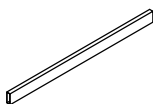
LEG 1

#6 2pcs



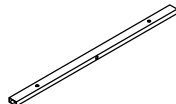
LEG 2

#7 2pcs



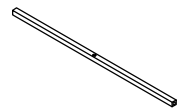
TOP CROSSBAR

#8 2pcs



BOTTOM CROSSBAR

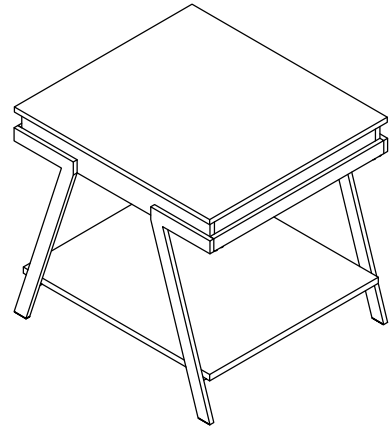
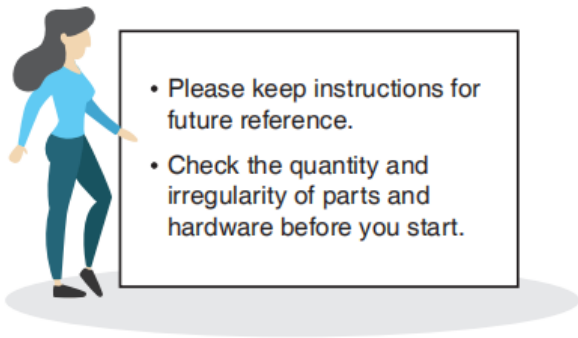
#9 1pc



SUPPORT CROSSBAR

# END TABLE

CM4193-E



## HARDWARE

#A 12pcs



Cam-Bolt 38mm

#B 12pcs



Cam-Lock  $\phi$ 15mm

#C 12pcs



Wood Dowel 8 x 30mm

#D 12pcs



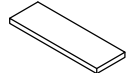
Short Bolt 1/4" x 9mm

#E 12pcs



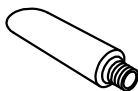
Bolt 1/4" x 22mm

#F 4pcs



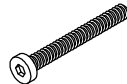
Felt Pad

#G 1pc



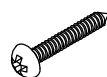
Glue

#H 2pcs



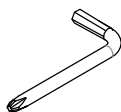
Long Bolt 1/4" x 47mm

#I 1pc



Screw 4 x 25mm

#J 1pc



Allen Wench 4mm

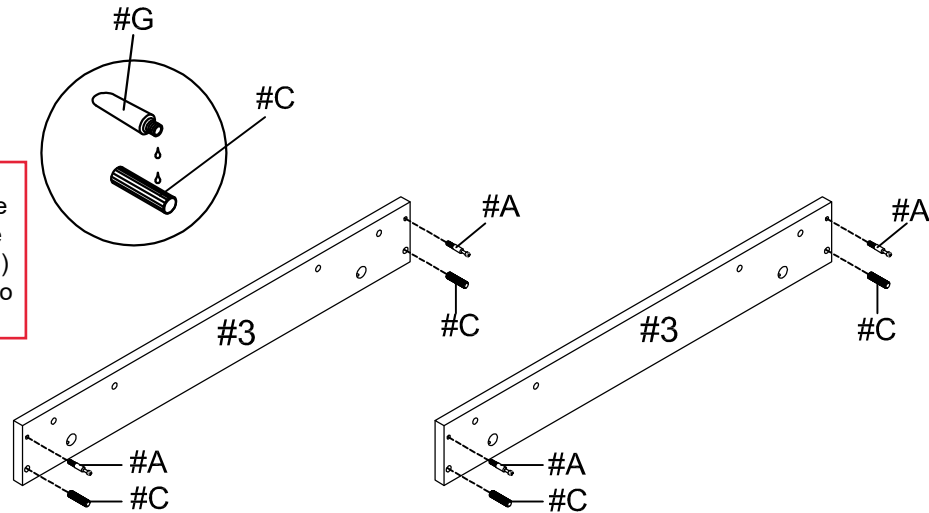
# ASSEMBLY INSTRUCTIONS

## 1

Part #3 x2pcs  
Hardware #A x4pcs  
Hardware #C x4pcs  
Hardware #G x1pc

Prepare parts (#3) by attaching Cam Bolts (#A) and Wood Dowels (#C).

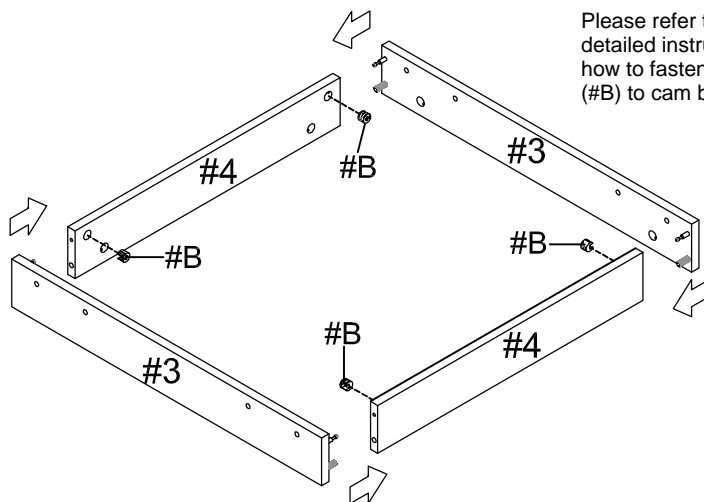
OPTIONAL  
Apply a dab of glue onto the end of the wooden dowel (#C) before inserting into panel hole.



## 2

Part #3 x2pcs  
Part #4 x2pcs  
Hardware #B x4pcs

Align the Left and Right Wood Panels (#4) to the Front and Back Wood Panels (#3).



Please refer to Page 5 for detailed instructions on how to fasten cam locks (#B) to cam bolts (#A).

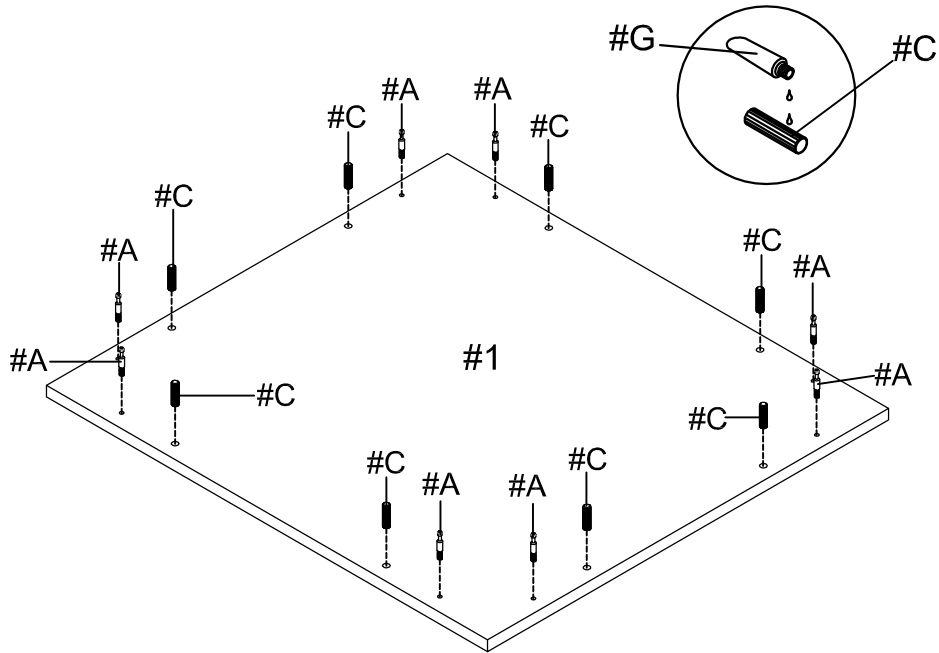


# ASSEMBLY INSTRUCTIONS

## 3

Part #1 x1pc  
 Hardware #A x8pcs  
 Hardware #C x8pcs  
 Hardware #G x1pc

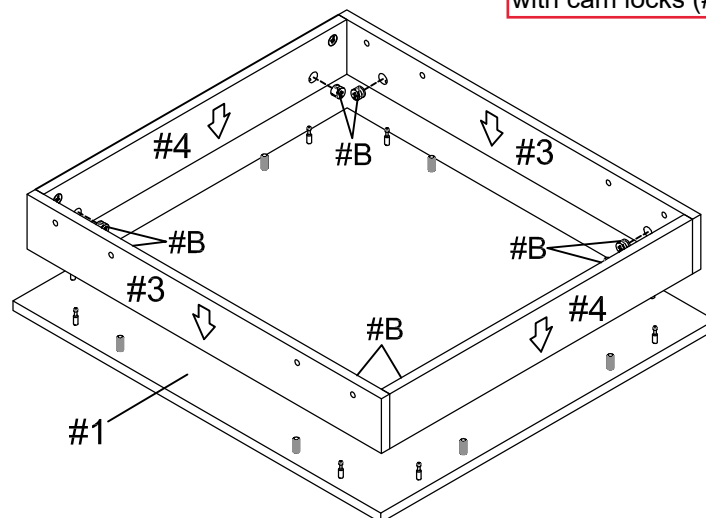
Prepare the Top Panel (#1)  
 with Cam Bolts(#A) and Wood  
 Dowels (#C).



## 4

Part #1 x1pc  
 Part #3 x2pcs  
 Part #4 x2pcs  
 Hardware #B x8pcs

Align the square  
 assembly to the Top  
 Panel (#1) and secure  
 with cam locks (#B).

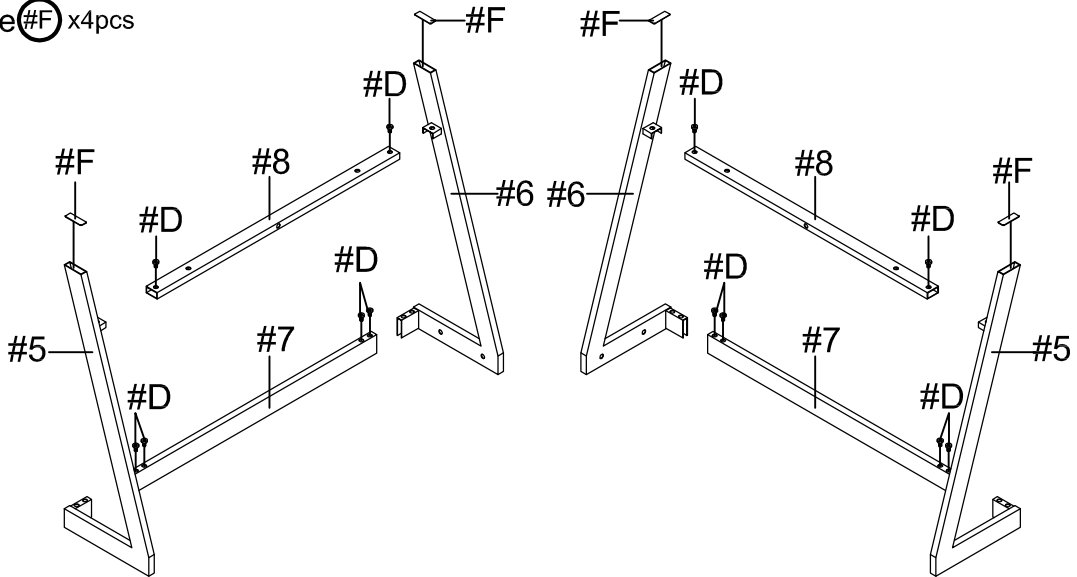


# ASSEMBLY INSTRUCTIONS

## 5

Part **#5** x2pcs  
 Part **#6** x2pcs  
 Part **#7** x2pcs  
 Part **#8** x2pcs  
 Hardware **#D** x12pcs  
 Hardware **#F** x4pcs

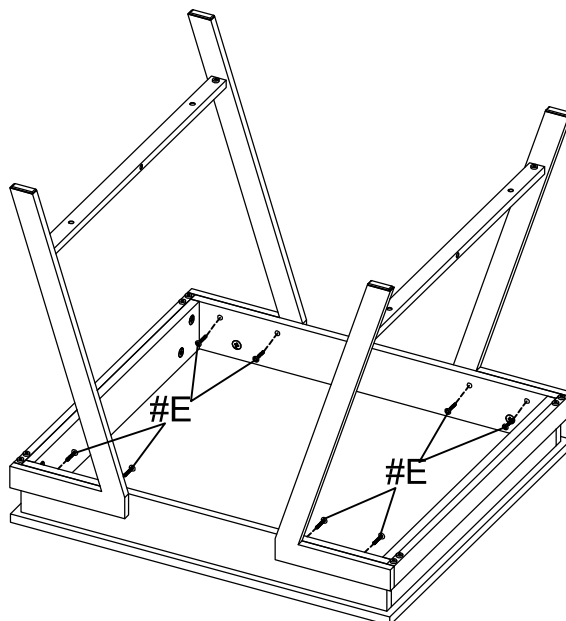
- I. Align the Top Crossbar (#7) to the Leg 1 (#5) and Leg 2 (#6). Secure using Short Bolt (#D).
- II. Align the Bottom Crossbar (#8) to the Leg1 (#5) and Leg 2 (#6). Secure using Short Bolt (#D).
- III. Add Felt pads (#F) to Leg 1 (#5) and Leg 2 (#6).



## 6

Hardware **#E** x8pcs

Align the legs to the Top and secure using Bolt (#E).

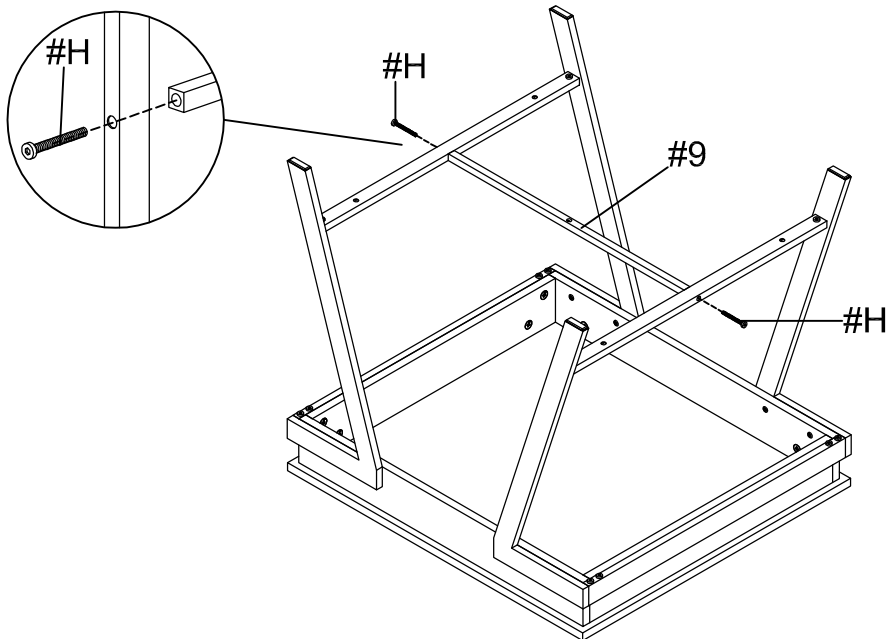


# ASSEMBLY INSTRUCTIONS

## 7

Part #9 x1pc  
Hardware #H x2pcs

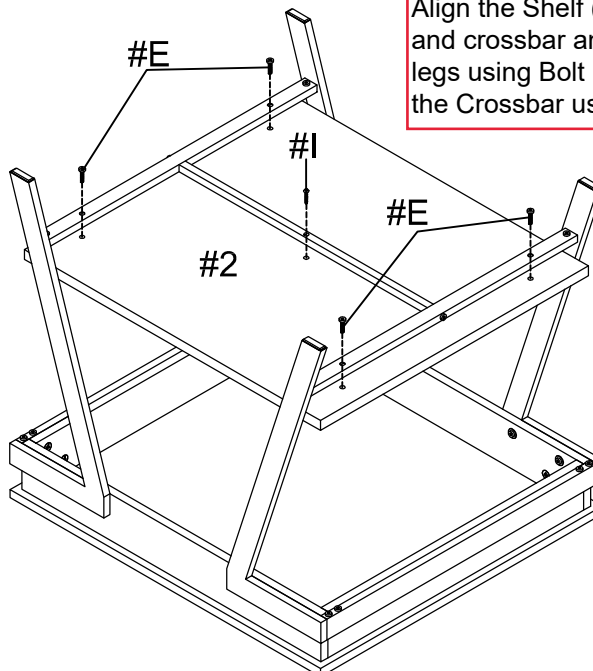
Align the Support Crossbar (#9) to the Legs and Secure using Long Bolt (#H).



## 8

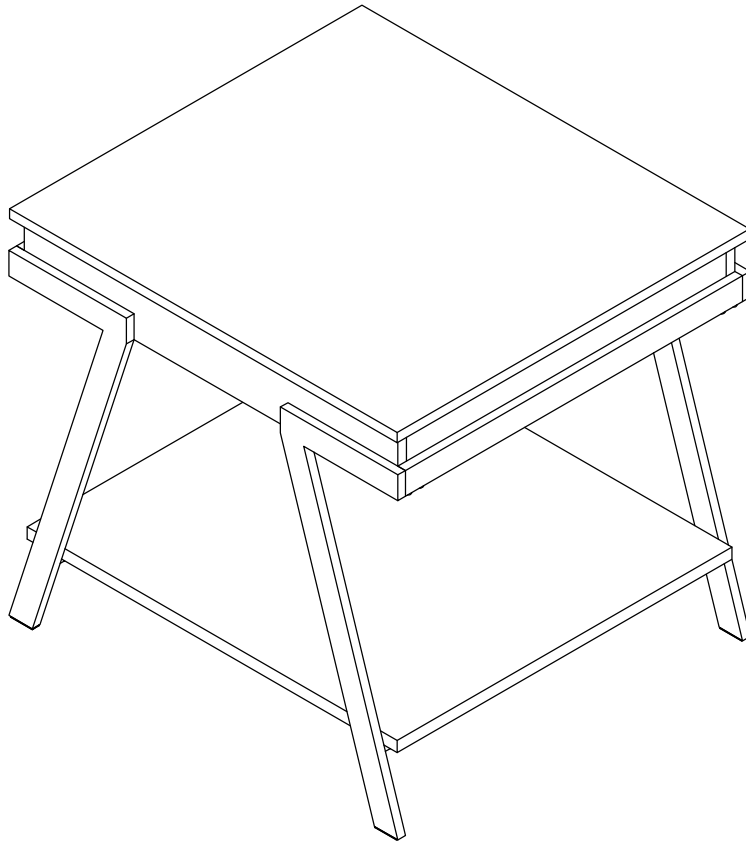
Part #2 x1pc  
Hardware #E x4pcs  
Hardware #I x1pc

Align the Shelf (#2) to the legs and crossbar and secure at the legs using Bolt (#E). Secure at the Crossbar using Screw (#I).



# ASSEMBLY INSTRUCTIONS

9



## ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



### **Keep this handy!**

Please retain this instruction manual and any order-related information for future reference.



### **Lift, don't drag!**

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.