

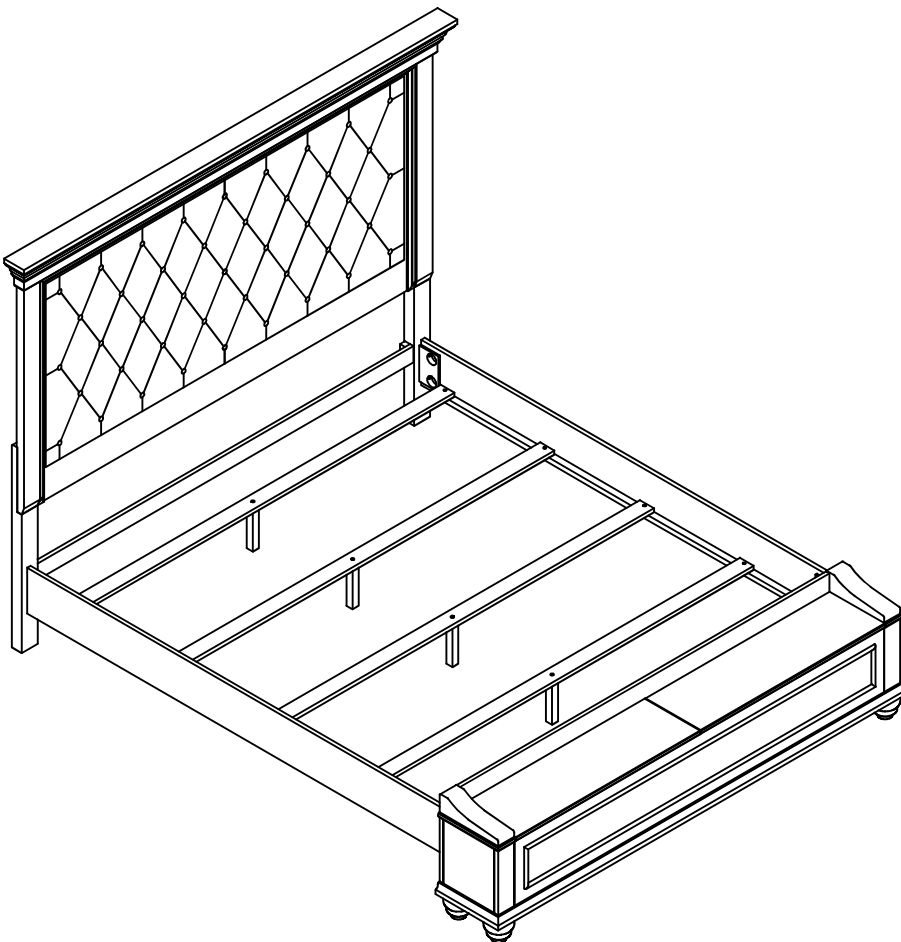
ASSEMBLY INSTRUCTIONS

MODEL #

FM7430BR-Q

Questions?

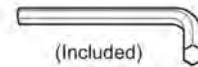
GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)



TOOLS REQUIRED



Screwdriver
(Not included)



(Included)
Allen Wrench



2 - People

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PT)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING



Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.



Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!



Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



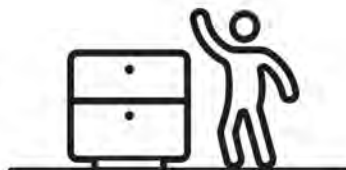
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



Save the instructions and store
any supplied tools for later
maintenance.



After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

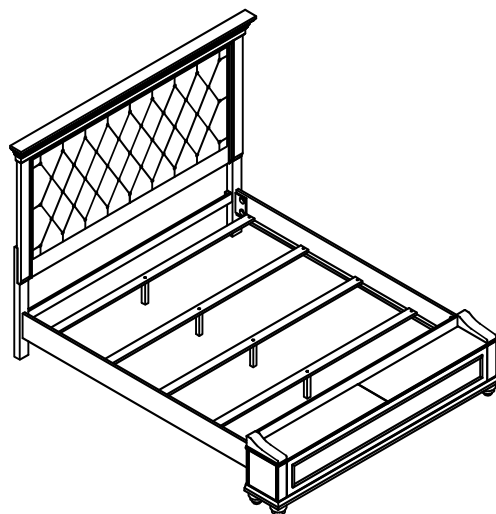
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

BED

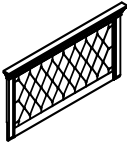
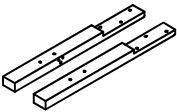
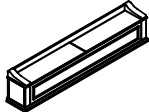
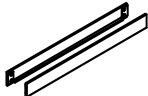
FM7430BR-Q



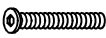
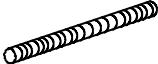
- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



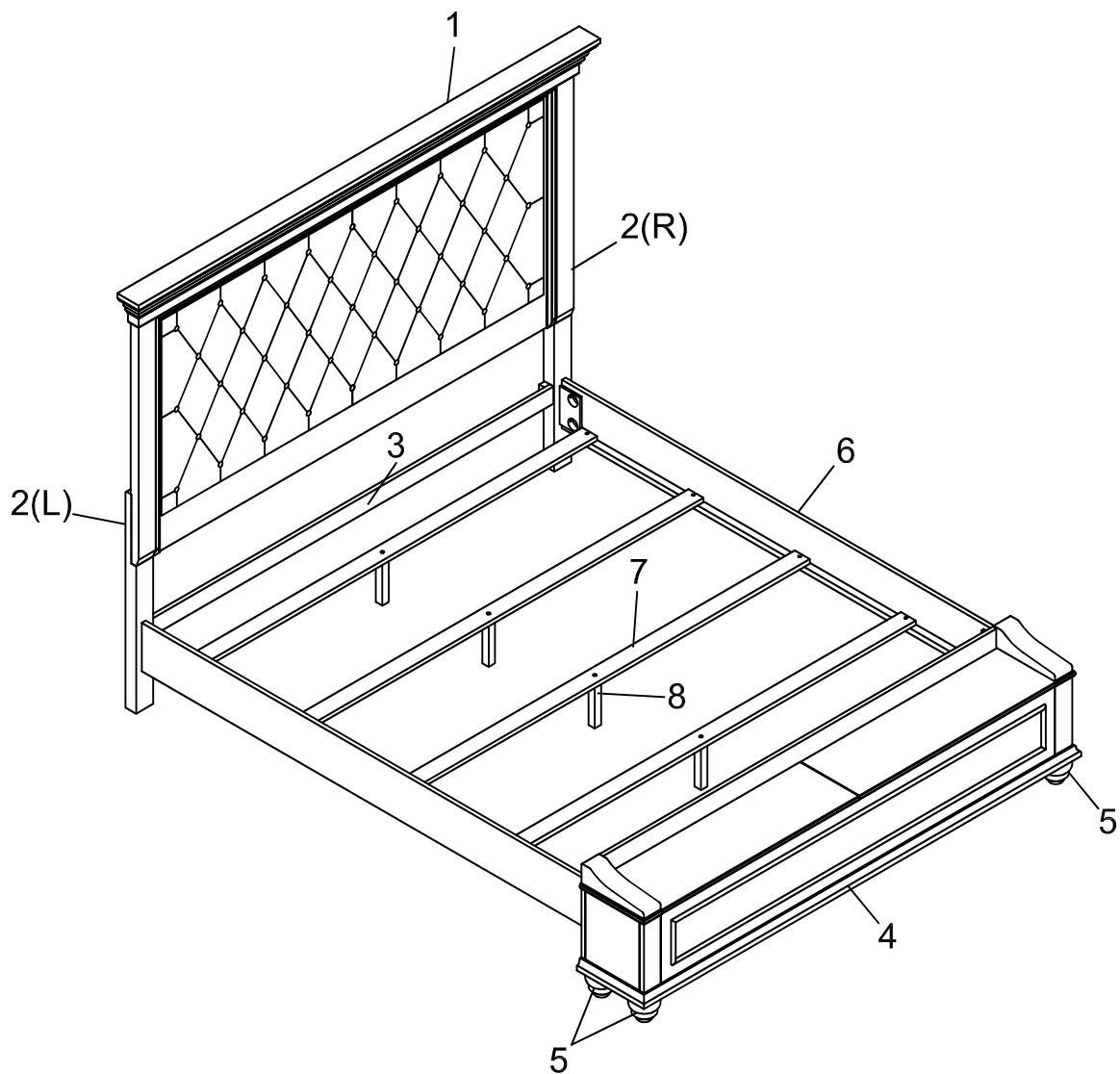
PARTS

1	2	3	4	5
				
Headboard 1pc	HB Legs(L/R) 2pcs	HB Support Rail 1pc	Footboard 1pc	FB Legs 4pcs
6	7	8	9	
		 (Ø1/4")	 (Ø1/4")	
Side rail 2pcs	Slat 4pcs	Slat support leg (192x30x30mm) 4pcs	FB support leg (92x30x30mm) 1pc	

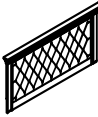
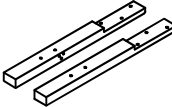
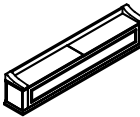
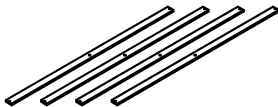
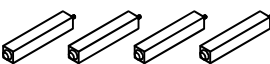
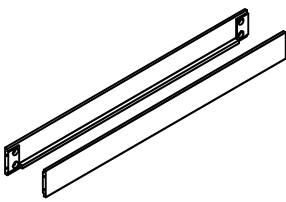
HARDWARE

A	B	C	D	E
				
Bolt 5/16"x44mm 8pcs	Lock washer 5/16" 8pcs	Flat washer 5/16" 8pcs	Allen wrench (M4) 1pc	Wrench 90*12mm 1pc
F	G	H	J	K
				
Bolt 5/16"x88mm 8pcs	Curved Washer 5/16" 8pcs	Nut 5/16" 8pcs	Lock washer 5/16" 8pcs	Screw 8#x32mm 8pcs

Exploded View



FM7430BR-Q is packed in 3 cases

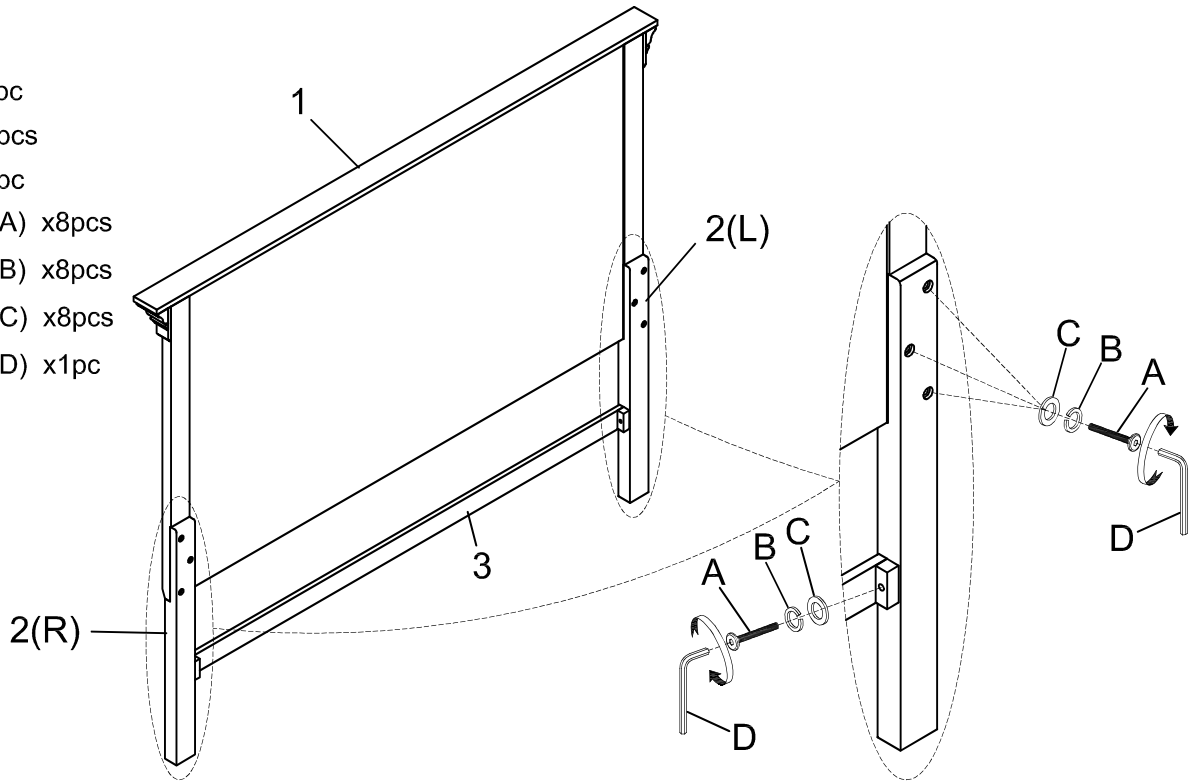
Carton	Disignation		Part	Hardware
FM7430BR-Q-HB	Headboard	1		 A x 8pcs
	HB Legs (L & R) (2pcs)	2		 B x 8pcs
	HB Support Rail	3		 C x 8pcs  D x 1pc
FM7430BR-Q-FB	Footboard	4		
	FB Legs (4pcs)	5		
	Slat (4pcs)	7		
	Support leg (4pcs)	8		
	FB Support leg	9		
FM7430BR-R	Side Rail (2pcs)	6		 E x 1pc  F x 8pcs  G x 8pcs  H x 8pcs  J x 8pcs  K x 8pcs

ASSEMBLY INSTRUCTIONS

Align HB legs (2L/2R),(3)to the headboard (1) and secure using bolts (A) with washers (B) and Flat washer (C)

1

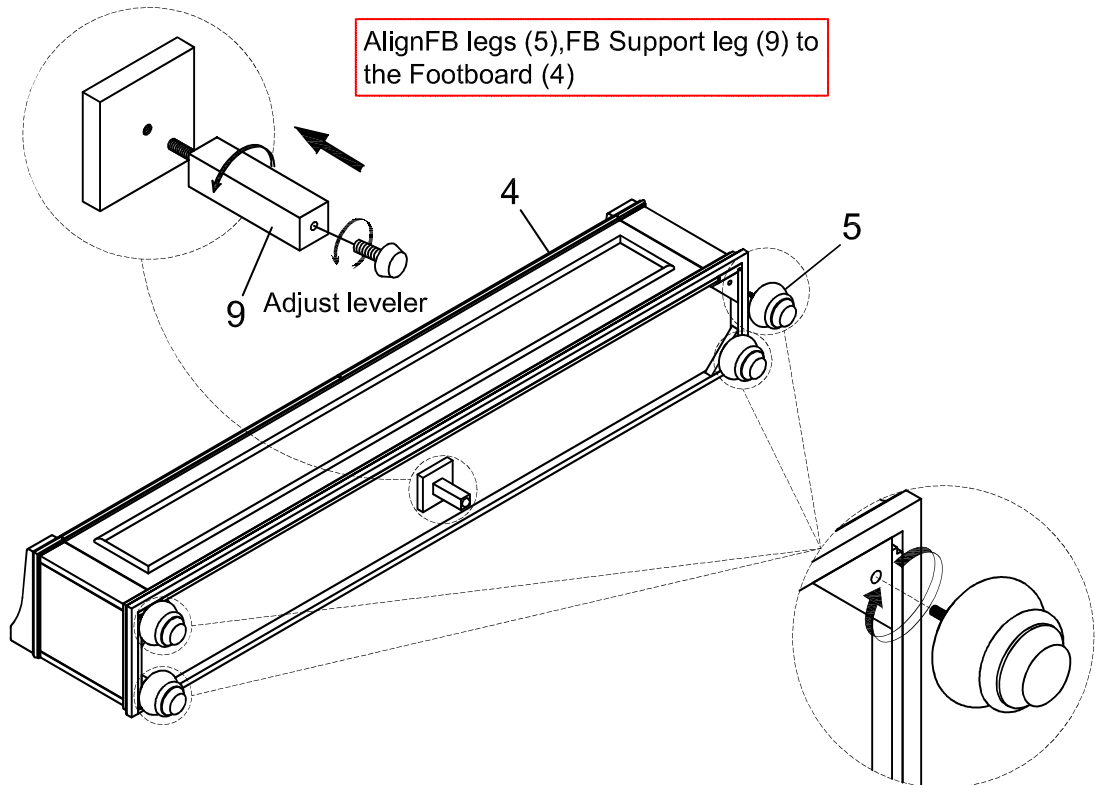
- Part (1) x1pc
- Part (2) x2pcs
- Part (3) x1pc
- Hardware (A) x8pcs
- Hardware (B) x8pcs
- Hardware (C) x8pcs
- Hardware (D) x1pc



2

- Part (4) x1pc
- Part (5) x4pcs
- Part (9) x1pc

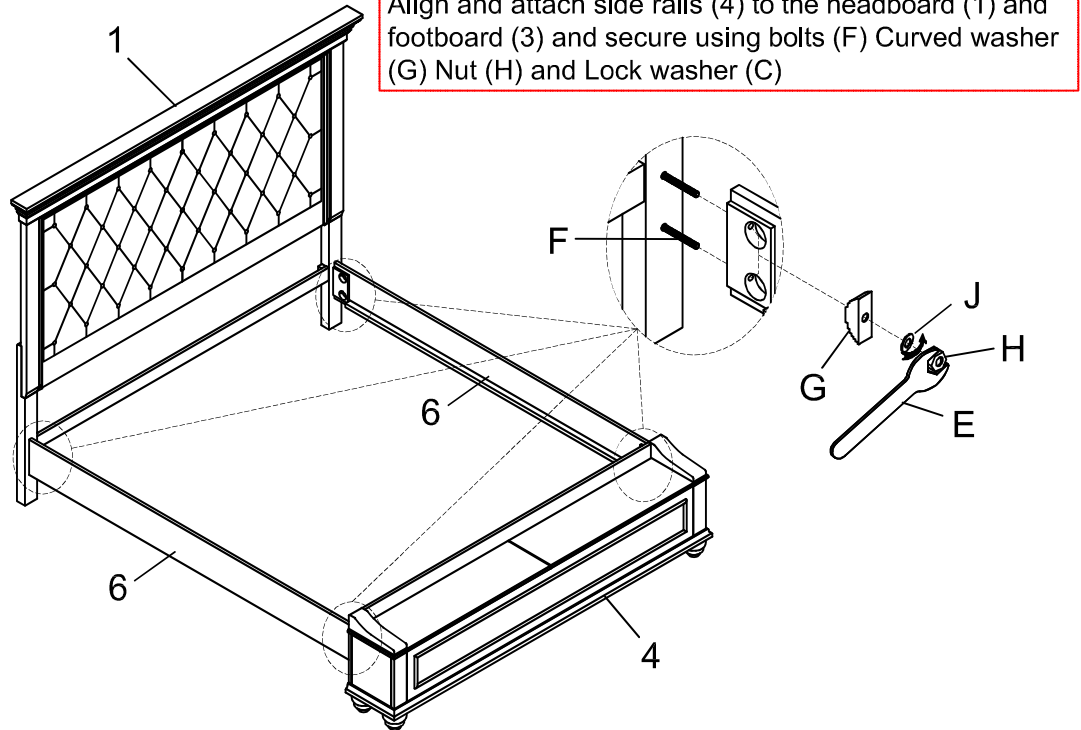
AlignFB legs (5),FB Support leg (9) to the Footboard (4)



ASSEMBLY INSTRUCTIONS

3

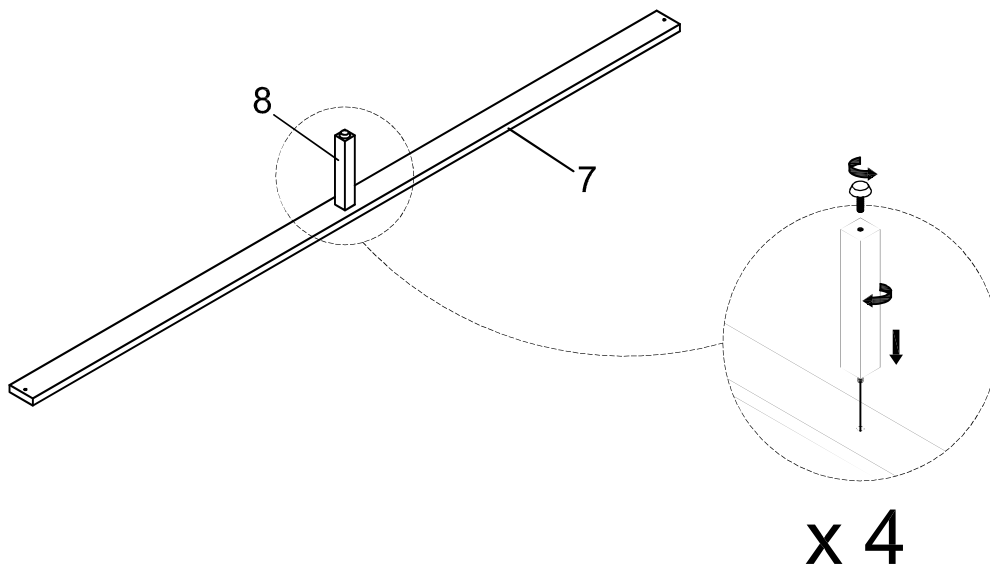
Part (6) x2ps
Hardware (E) x1pcs
Hardware (F) x8pcs
Hardware (G) x8pcs
Hardware (H) x8pcs
Hardware (J) x8pcs



4

Part (7) x4pcs
Part (8) x4pcs

Attach the Slat support leg (8) to the Slats (7).

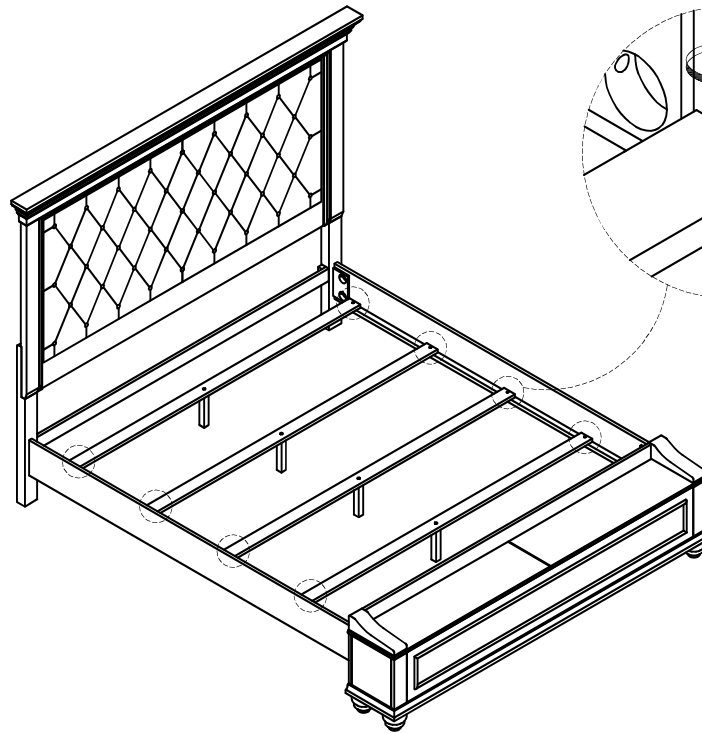


ASSEMBLY INSTRUCTIONS

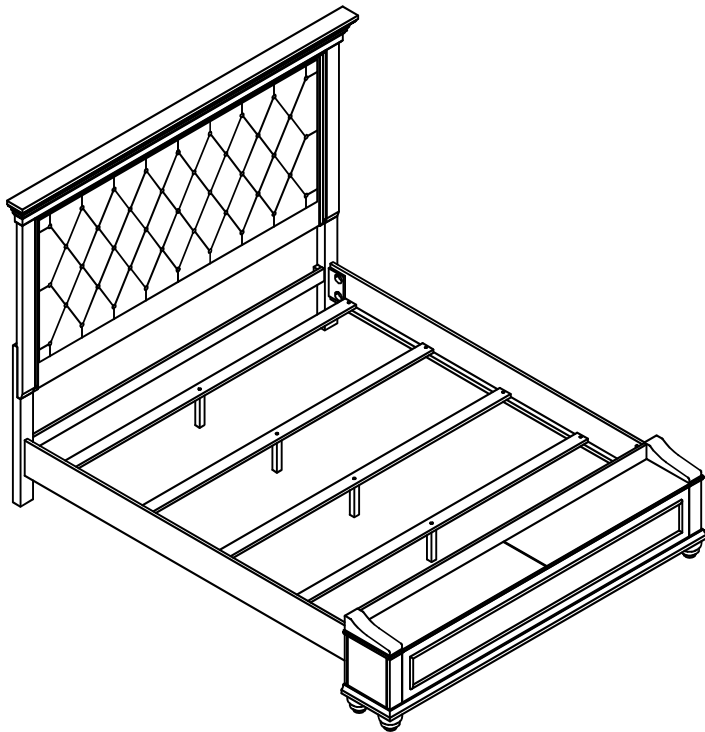
5

Hardware (K) x8pcs

Align slats (7) to the side rails (6), then secure by using screws (K)



6



ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.